

Manuale Lavorazioni



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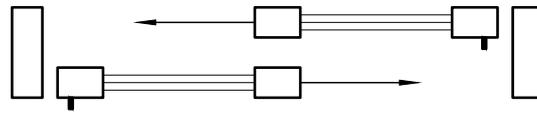
- Icône Lavorazioni 
- Tipologie Realizzabili 
- Schemi Applicazione Accessori 

ICONE LAVORAZIONI

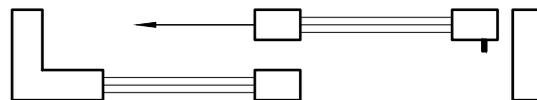
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	IMPORTANTE		INFORMAZIONI
	TAGLIARE		AVVITARE / SVITARE
	FORARE		TRANCIARE/ FRESARE
	INCOLLARE		SIGILLARE
	FERRAMENTA		COLLEGARE ANGOLI
	TAGLIARE A 45°		TAGLIARE A 90°
	INTESTARE PROFILATO		PULIRE PERIODICAMENTE CON PANNO
	PUNZONATRICE		RASARE

TIPOLOGIE REALIZZABILI

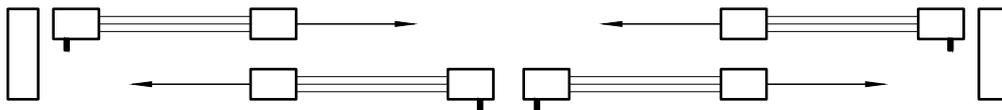
DUE ANTE SCORREVOLI SU DUE BINARI



UN ANTA SCORREVOLE CON MONTANTE CENTRALE E SPECCHIATURA FISSA



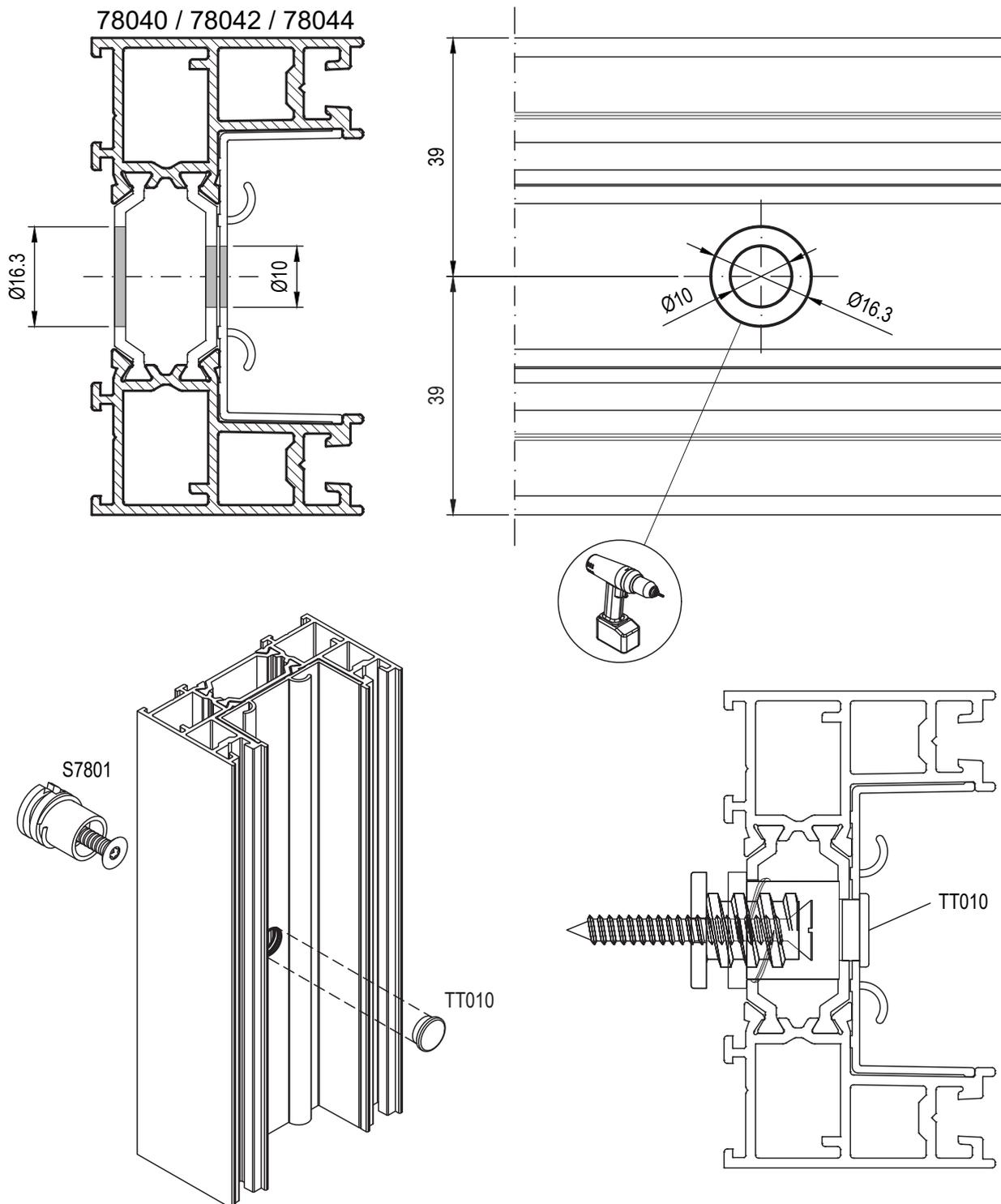
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Lavorazioni 

LAVORAZIONE PER FISSAGGIO A MURO

ESEGUIBILE CON PUNTA A DUE DIAMETRI GA027

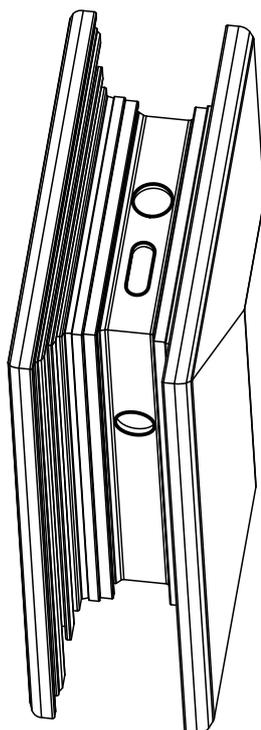
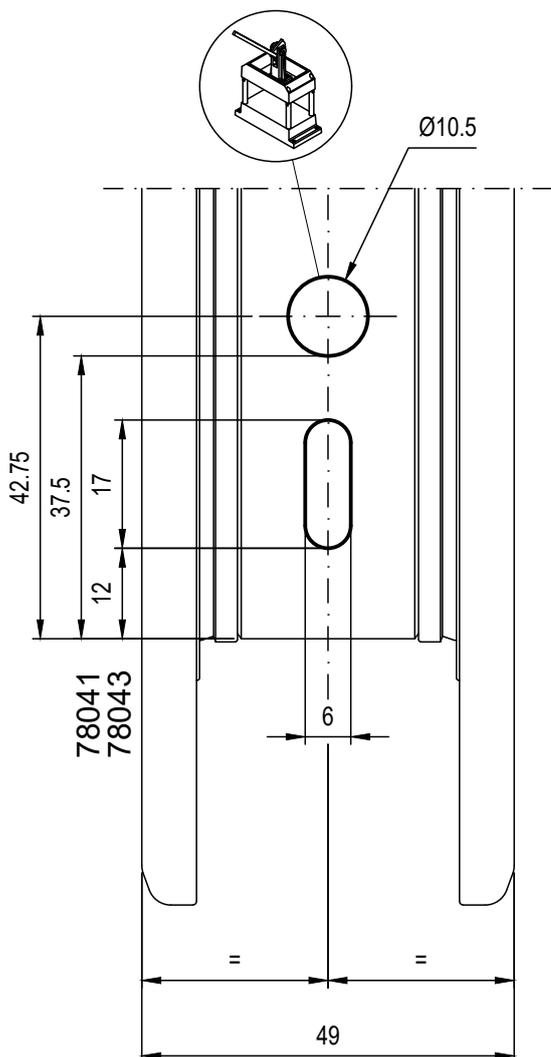
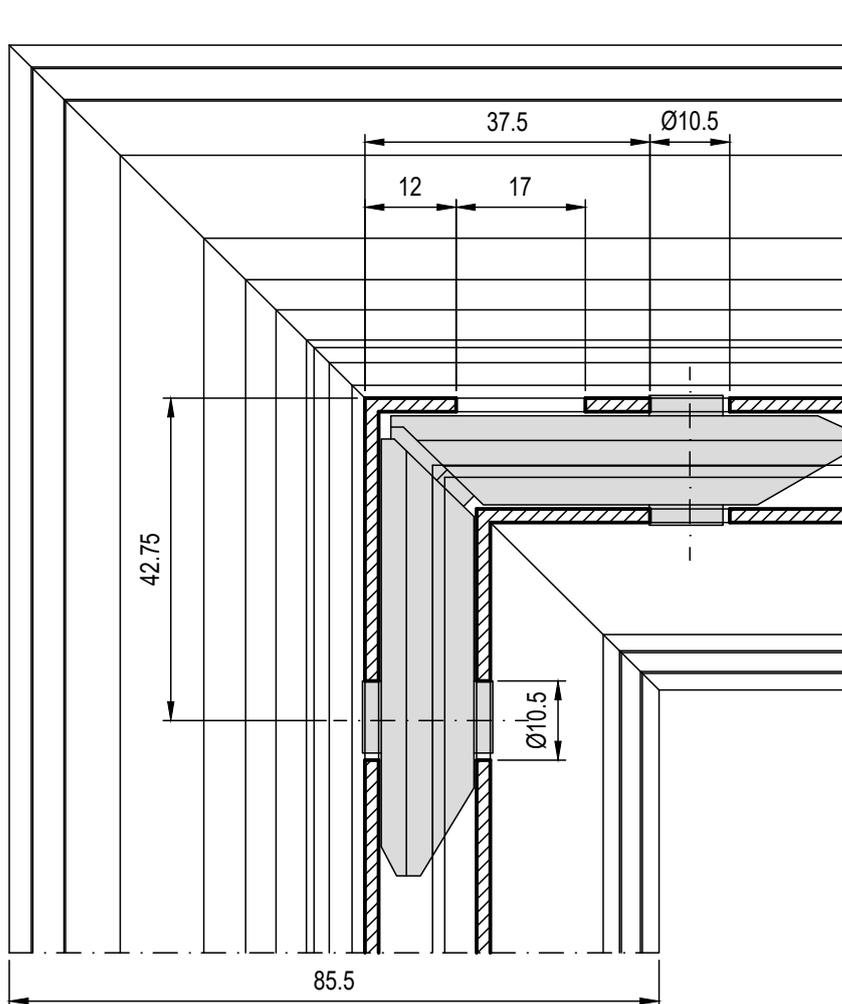
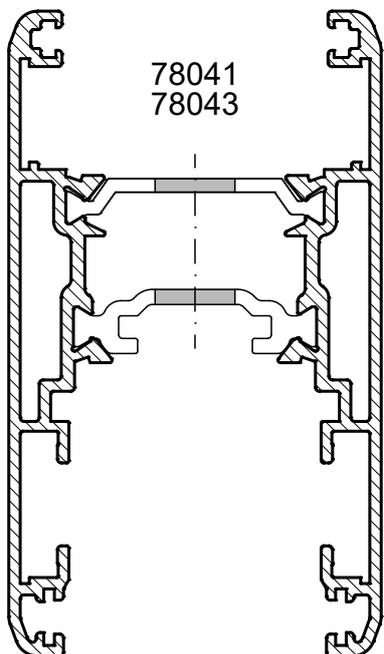


VITE AUTOFILETTANTE TESTA SVASATA 5.5 x 35 mm
NON IN VISTA

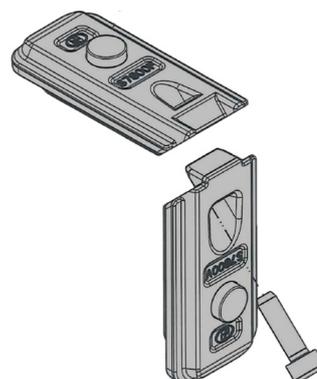
LAVORAZIONE ANTA

PER SQUADRETTA A DOPPIO BOTTONE S7800

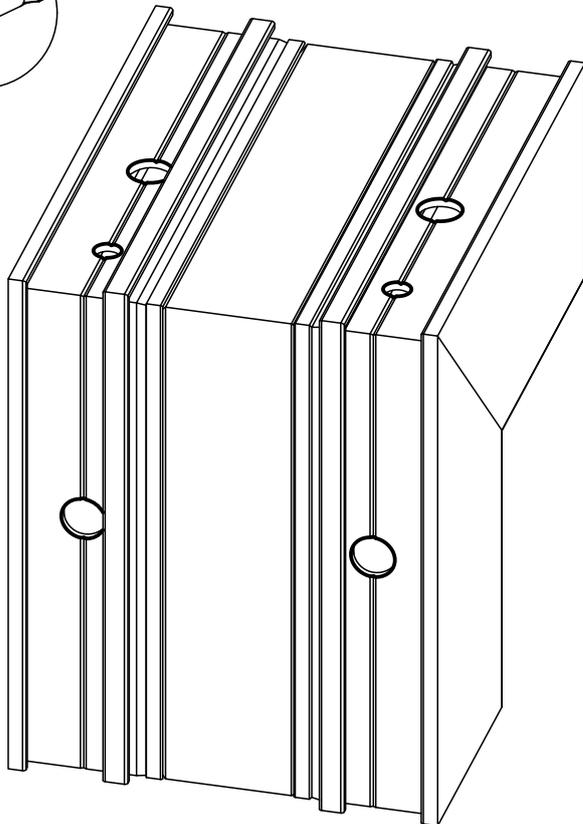
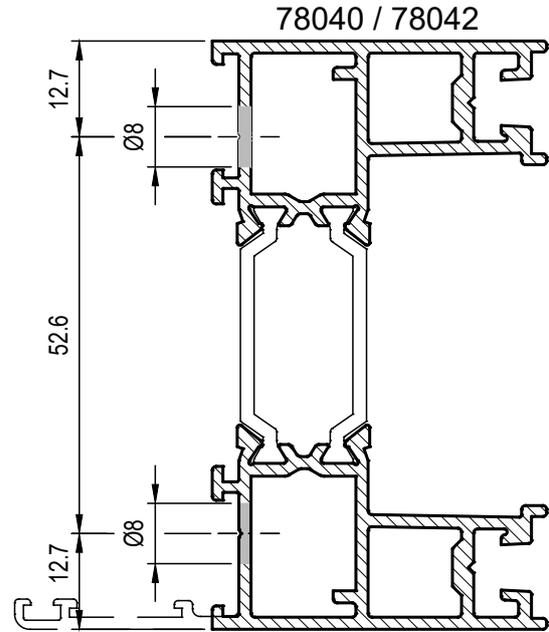
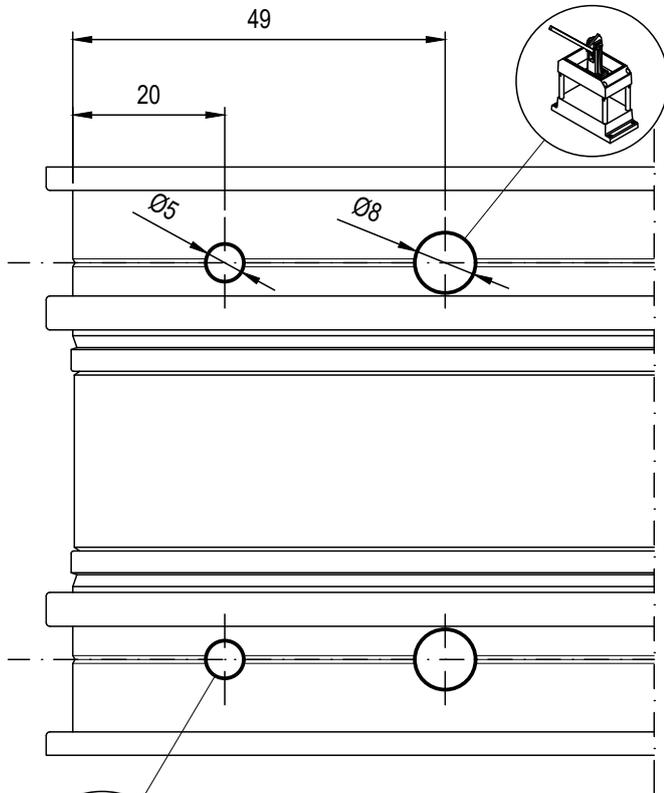
ESEGUIBILE CON PRESSETTA GA086C O TRANCINO T1002



S7800

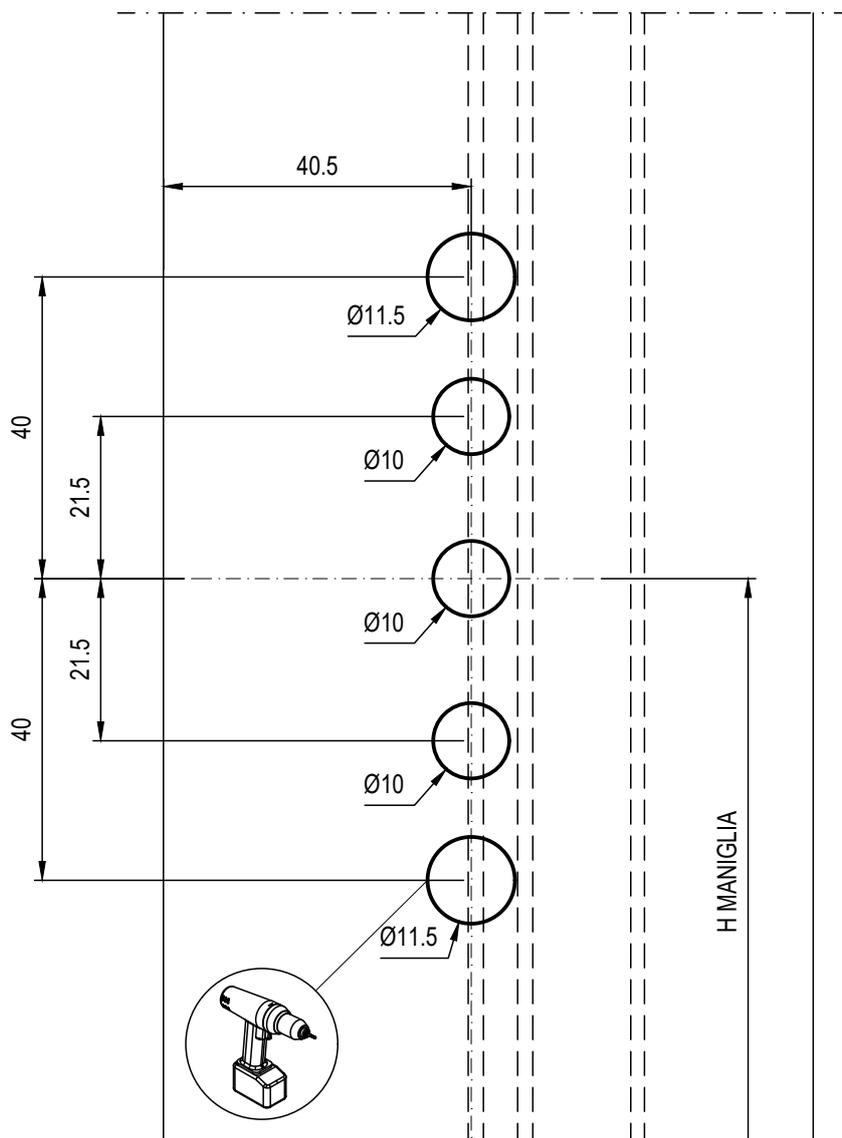
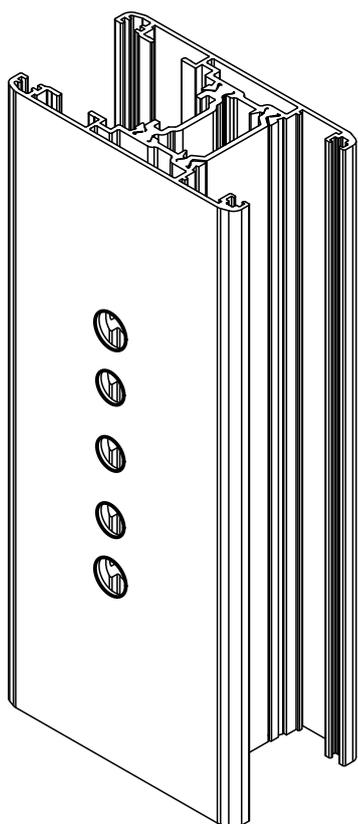


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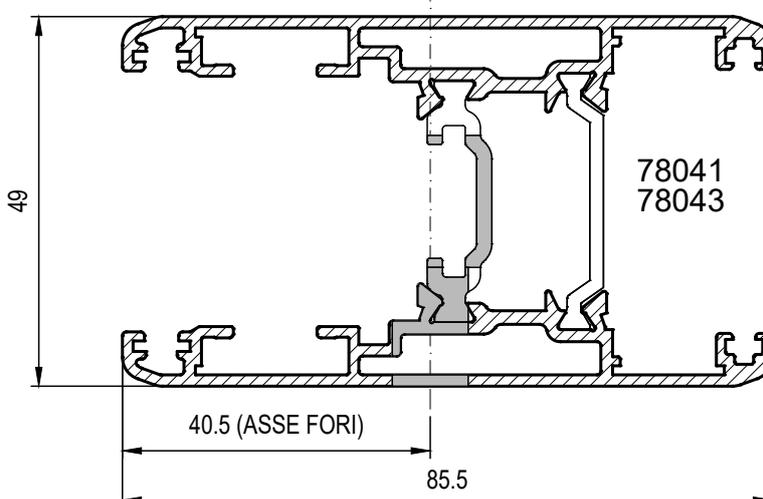
TS001

LAVORAZIONE ANTA PER MANIGLIONE SOLUZIONE ALZANTE SCORREVOLE

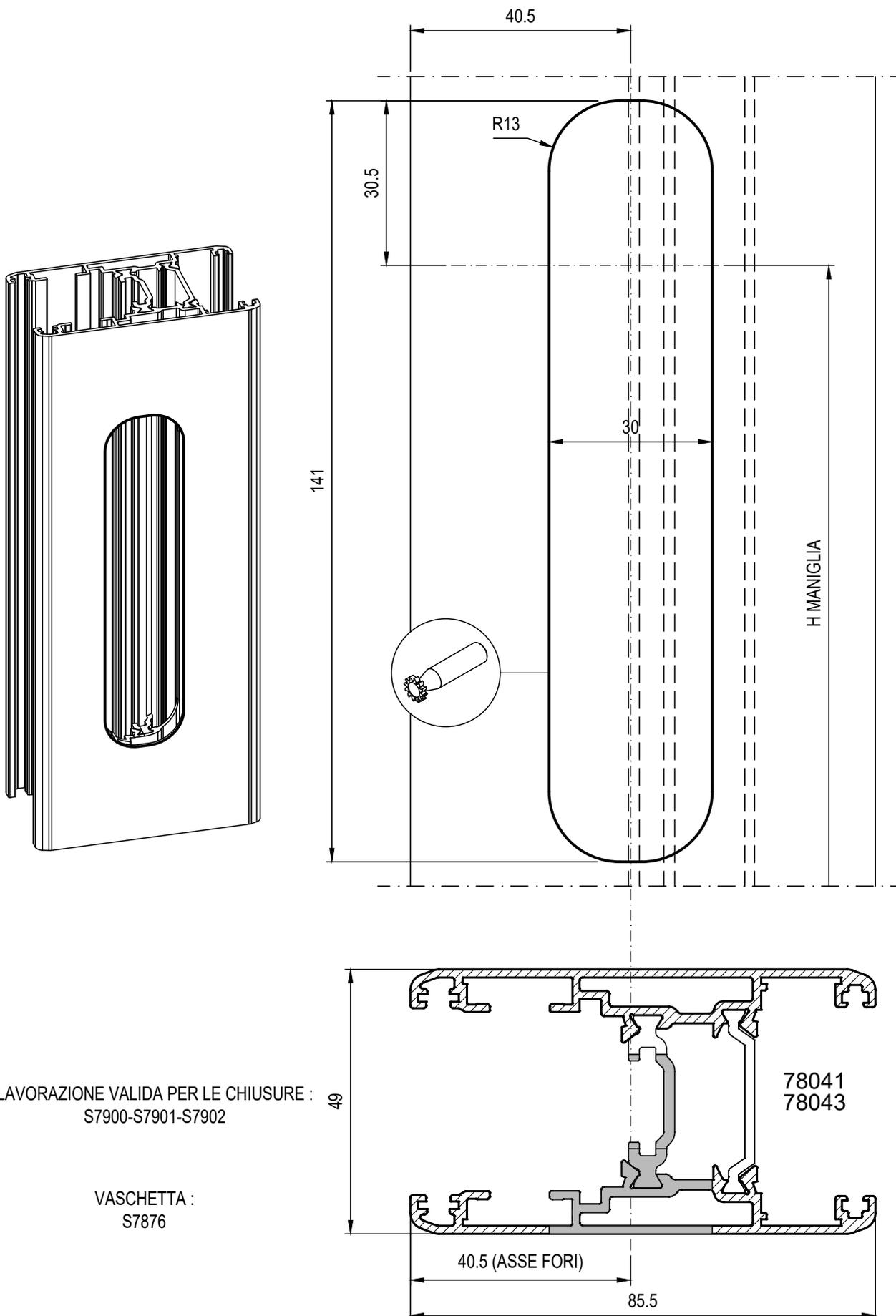


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S7900-S7901-S7902

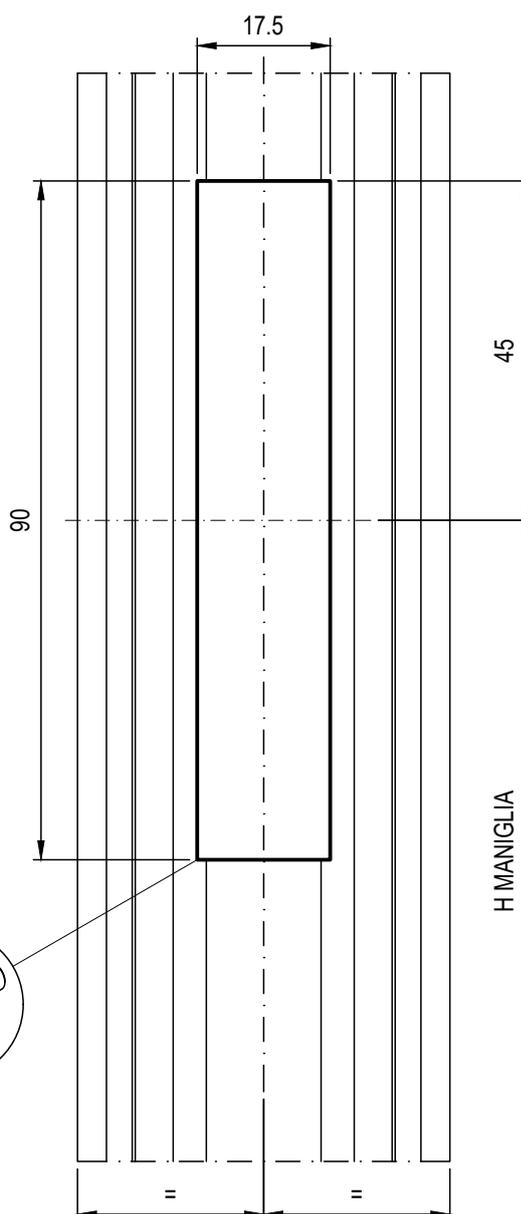
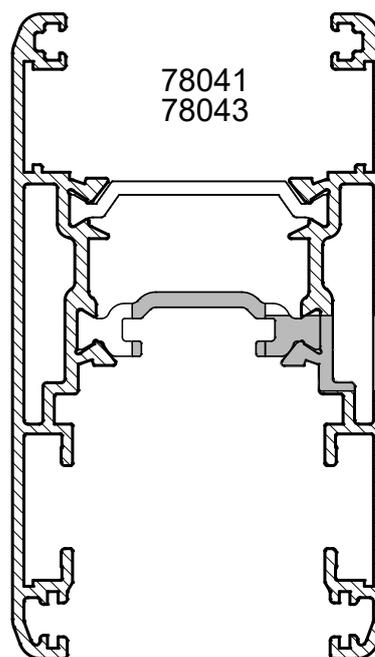
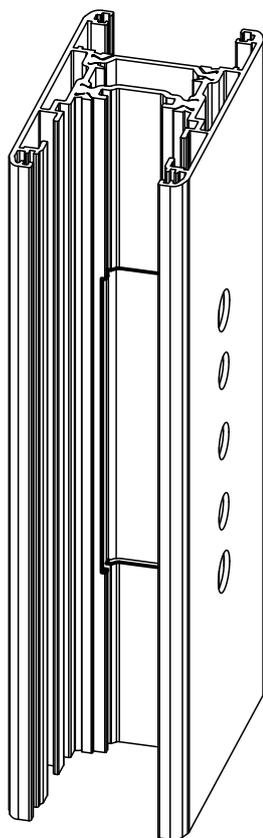
MARTELLINE :
S7877-S7878-S7879



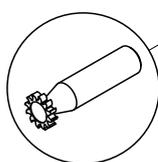
LAVORAZIONE ANTA PER MANIGLIA DI TRAINO SOLUZIONE ALZANTE SCORREVOLE



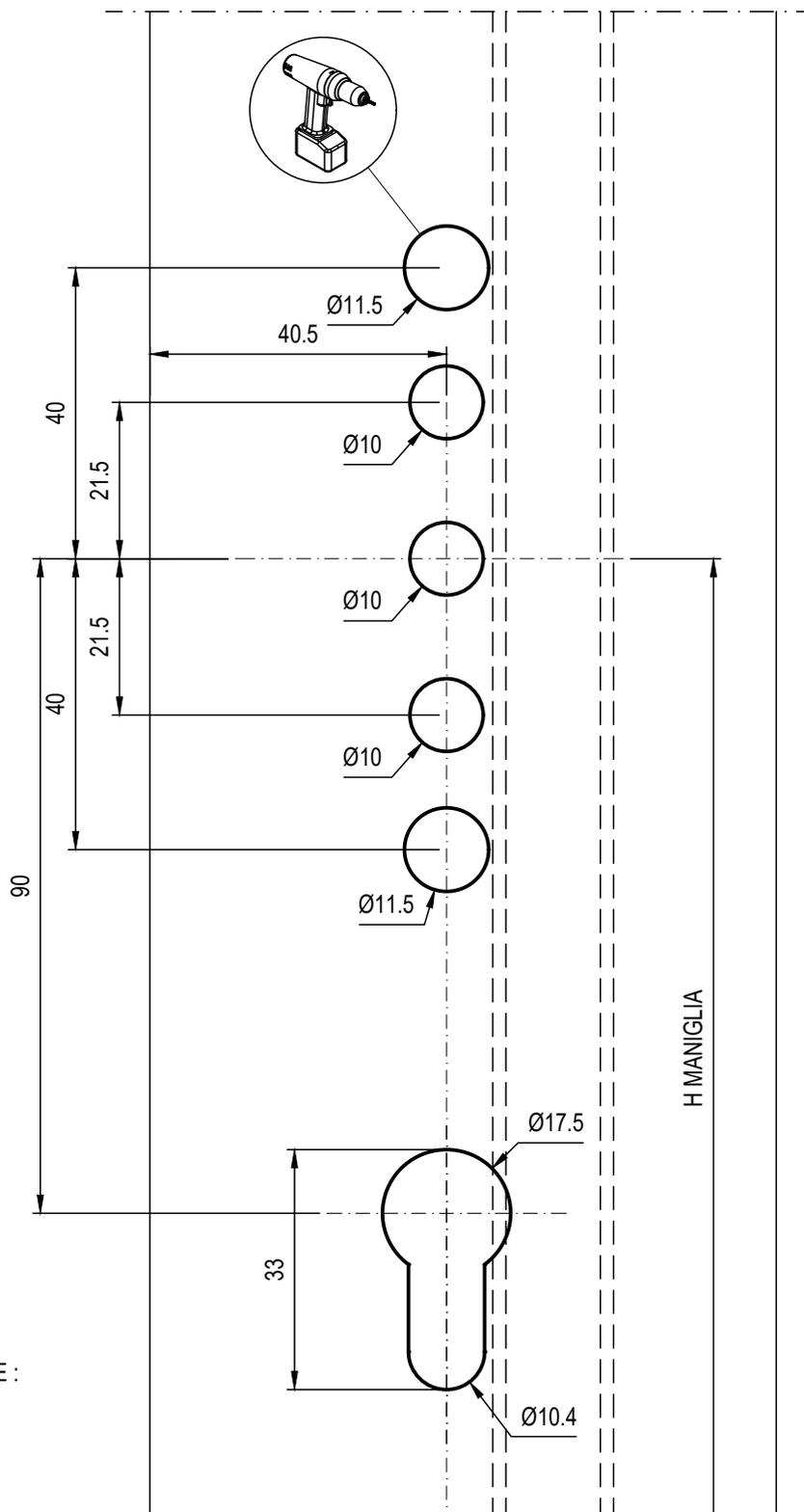
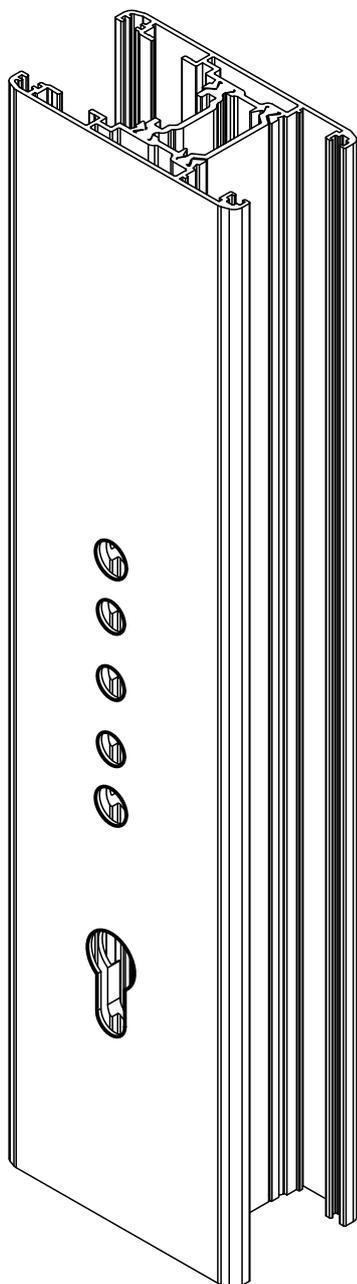
LAVORAZIONE ANTA FRONTALE PER CHIUSURE MULTIPUNTO SOLUZIONE ALZANTE SCORREVOLE



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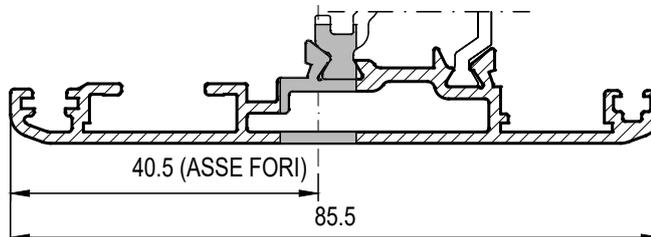
LAVORAZIONE ANTA PER CHIUSURA CON SERRATURA SOLUZIONE ALZANTE SCORREVOLE



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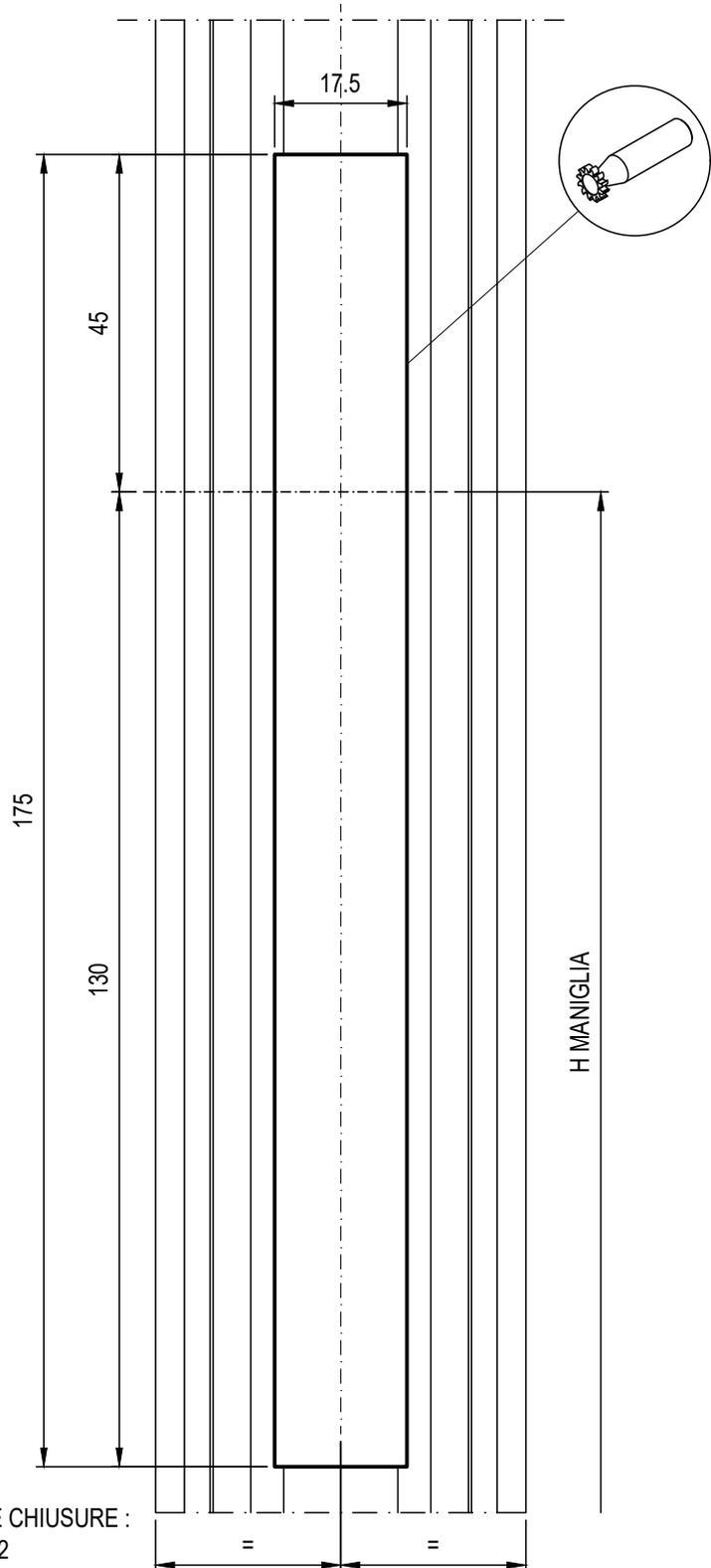
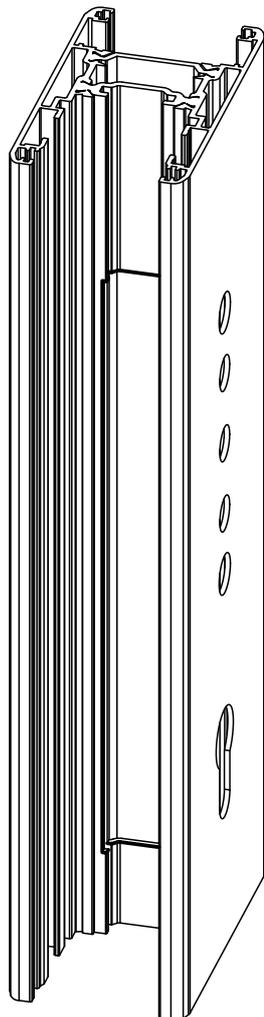
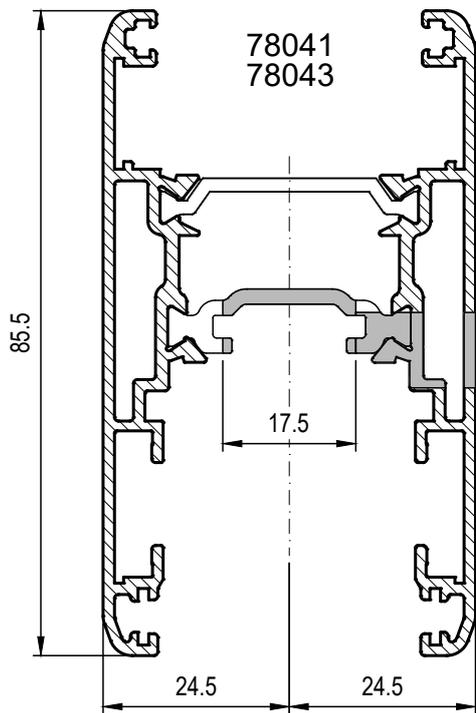
CON ABBINATA LA SERRATURA :
S7905 - S7906

MARTELLINE :
S7877-S7878-S7879



78041
78043

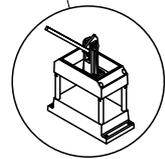
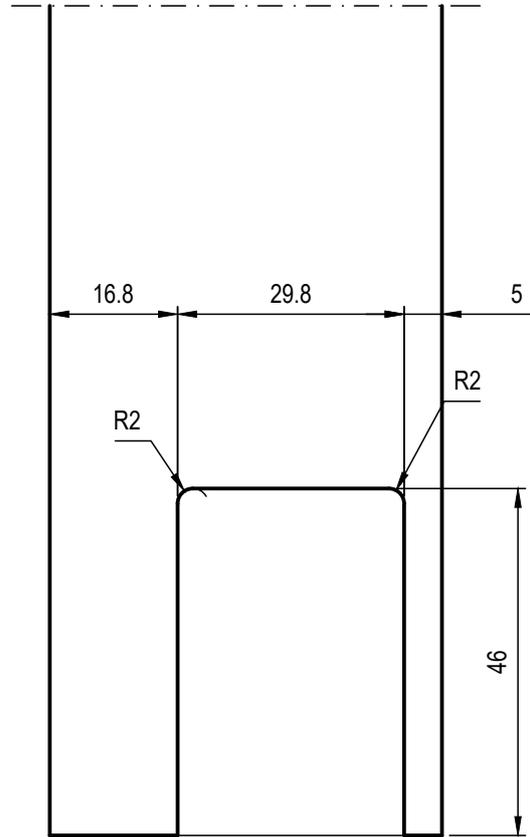
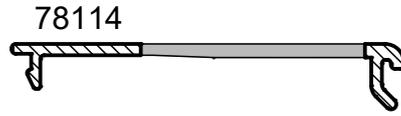
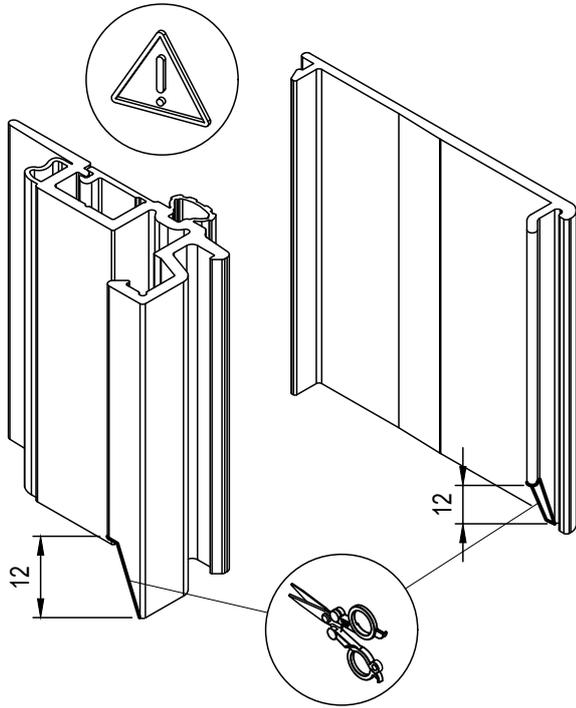
LAVORAZIONE ANTA FRONTALE PER CHIUSURA CON SERRATURA SOLUZIONE ALZANTE SCORREVOLE



LAVORAZIONE VALIDA PER LE CHIUSURE :
S7900-S7901-S7902

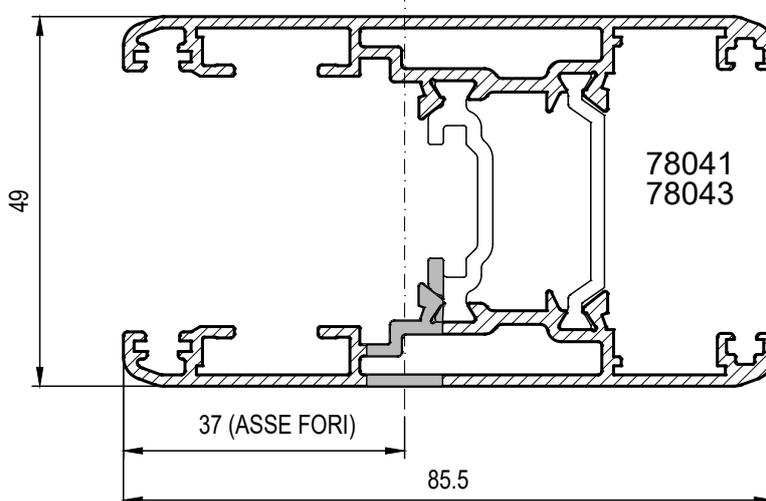
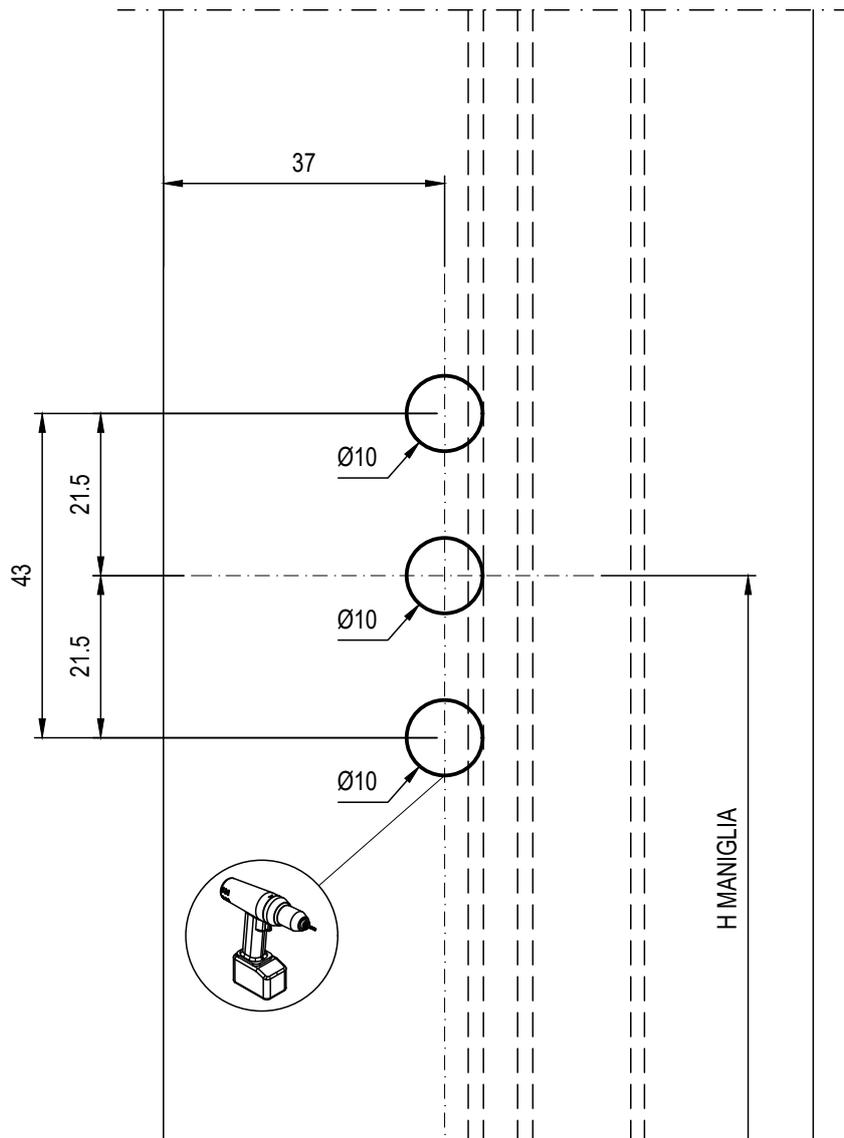
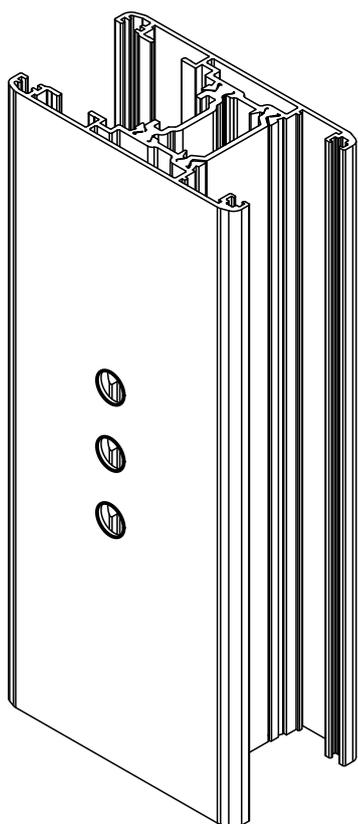
CON ABBINATA LA SERRATURA :
S7905 - S7906

LAVORAZIONE INCONTRO CENTRALE 78114 ESEGUIBILE CON PUNZONATRICE GA086C O TRANCINO TI014



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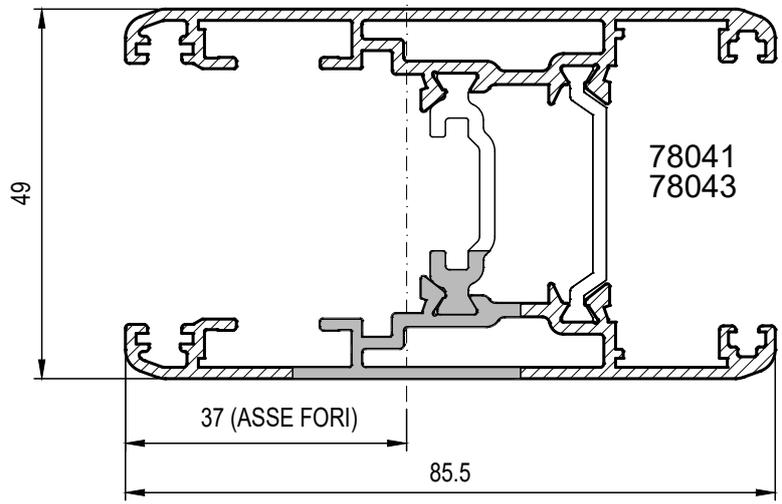
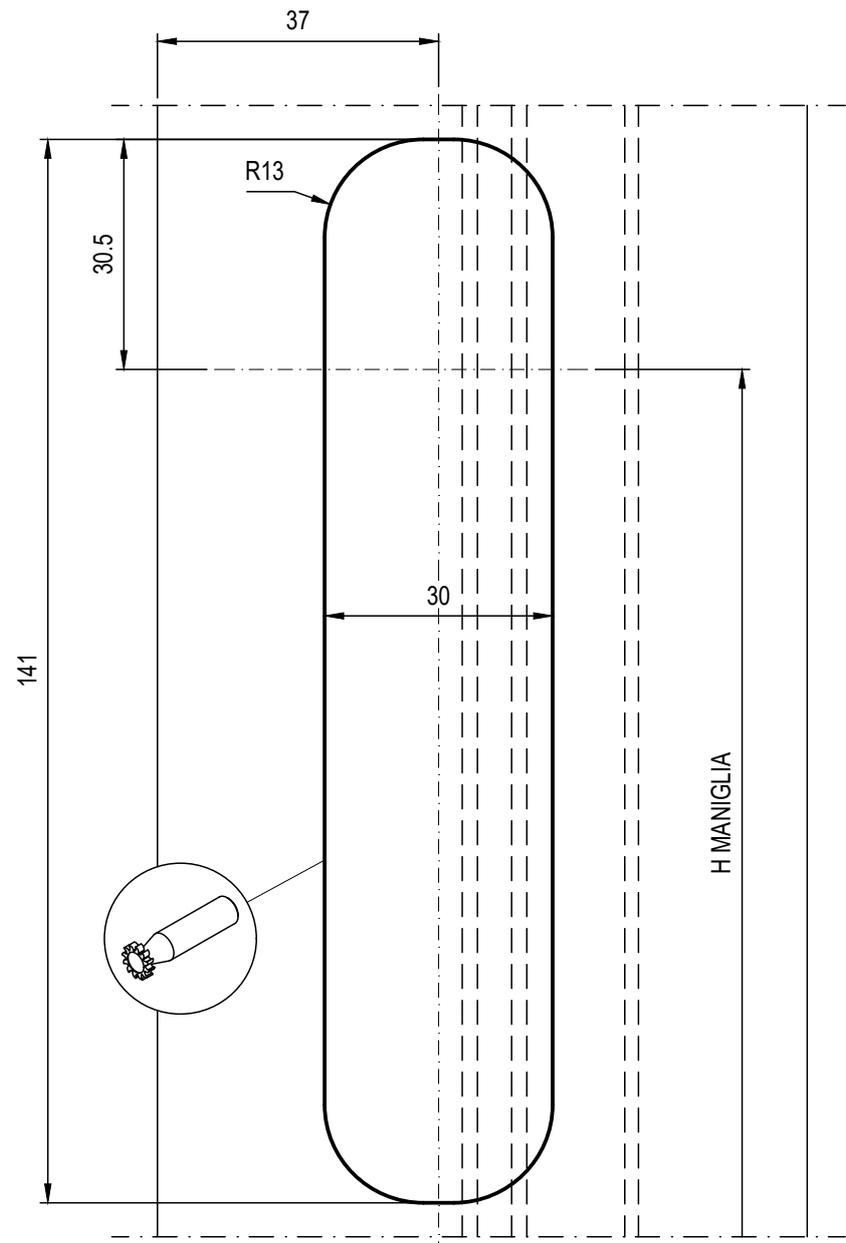
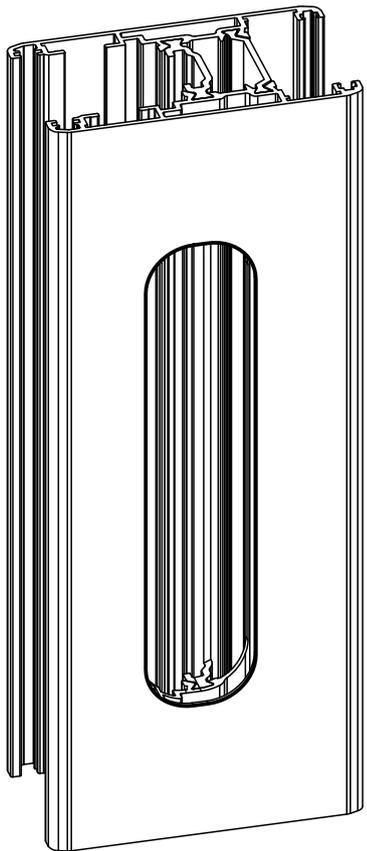
LAVORAZIONE ANTA PER CHIUSURA CON MARTELLINA SOLUZIONE SCORREVOLE IN LINEA



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MARTELLINE :
S7846-S7847-S7848-S7849

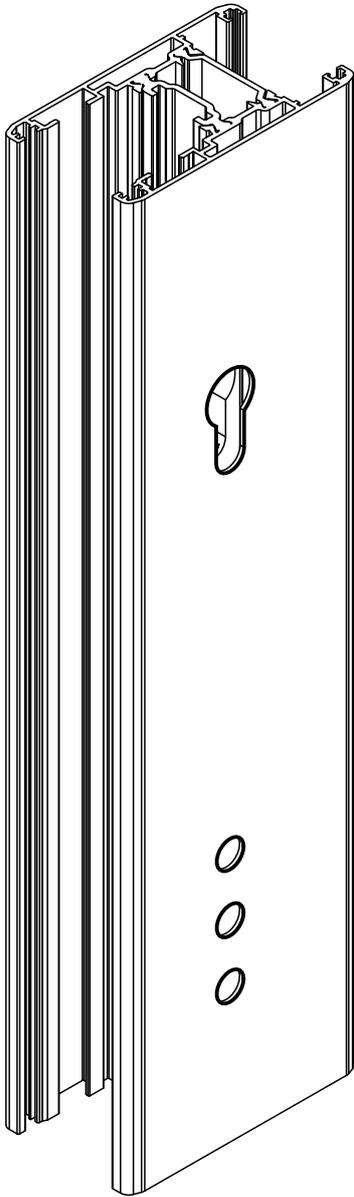
LAVORAZIONE ANTA
 PER CHIUSURA CON VASCHETTA
 SOLUZIONE SCORREVOLE IN LINEA



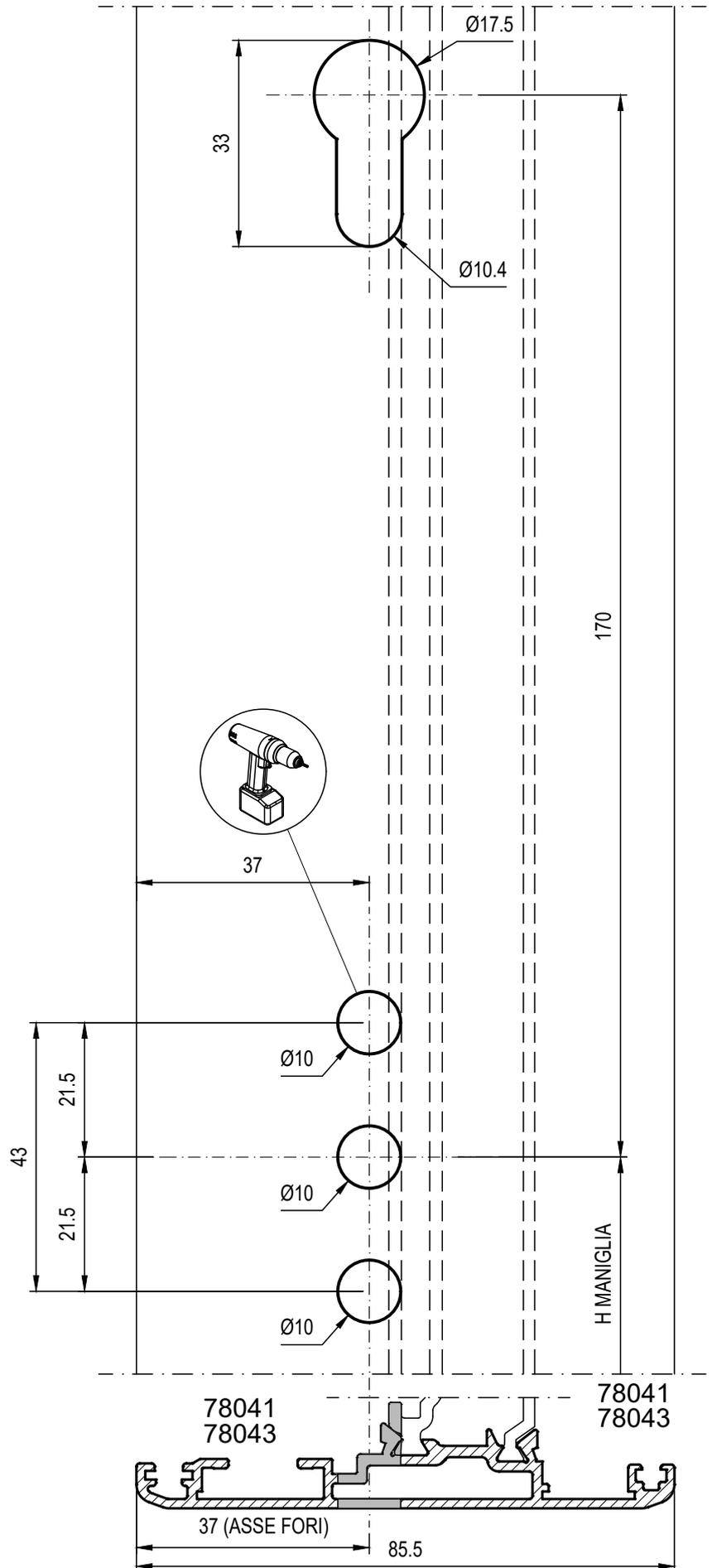
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 S7894-S7895-S7896

VASCHETTA :
 S7843

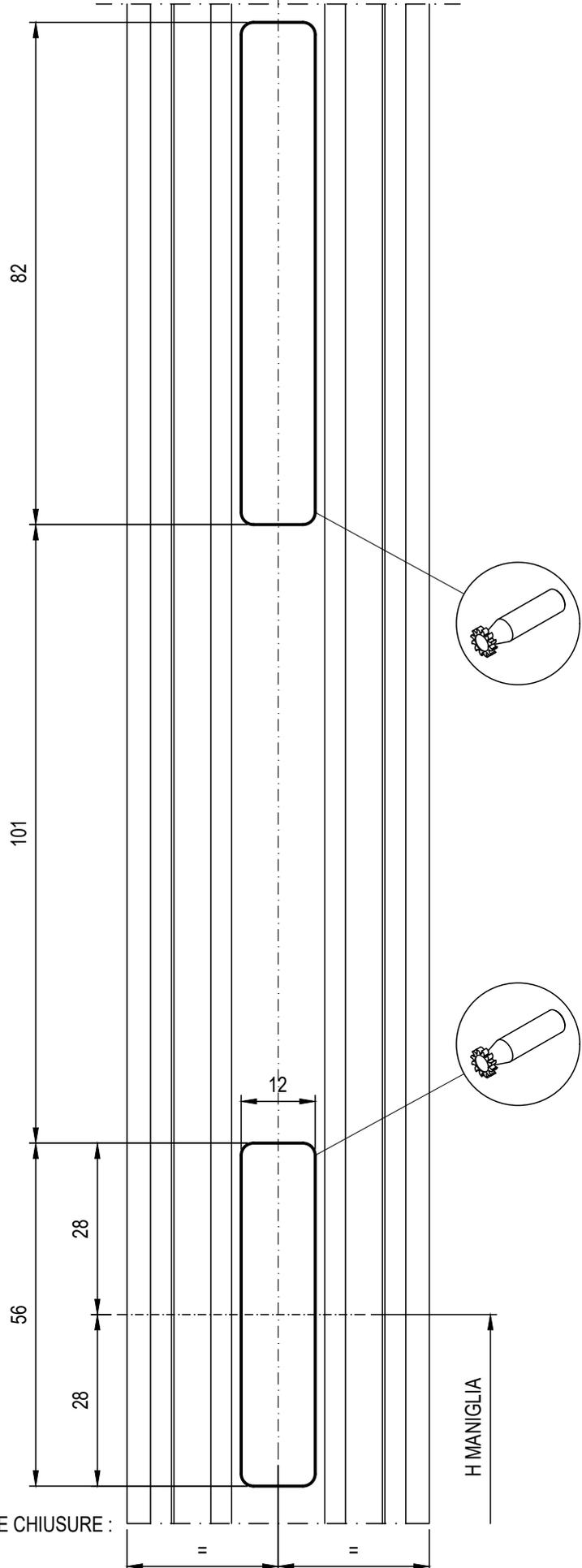
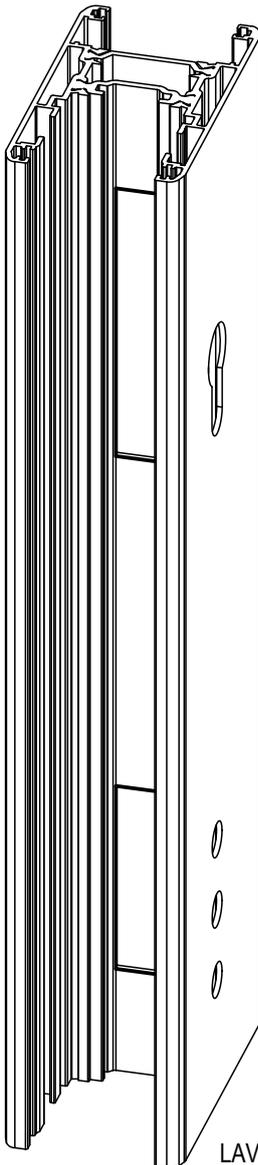
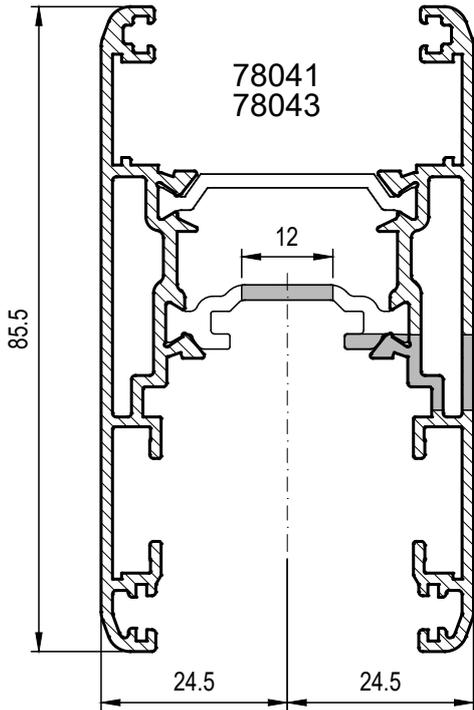
LAVORAZIONE ANTA PER CHIUSURA CON MARTELLINA SOLUZIONE SCORREVOLE IN LINEA



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S7899



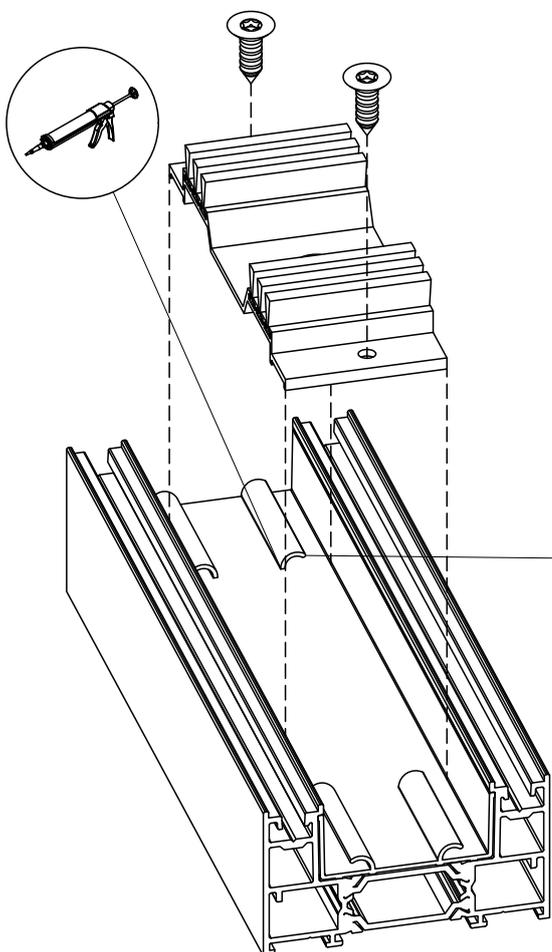
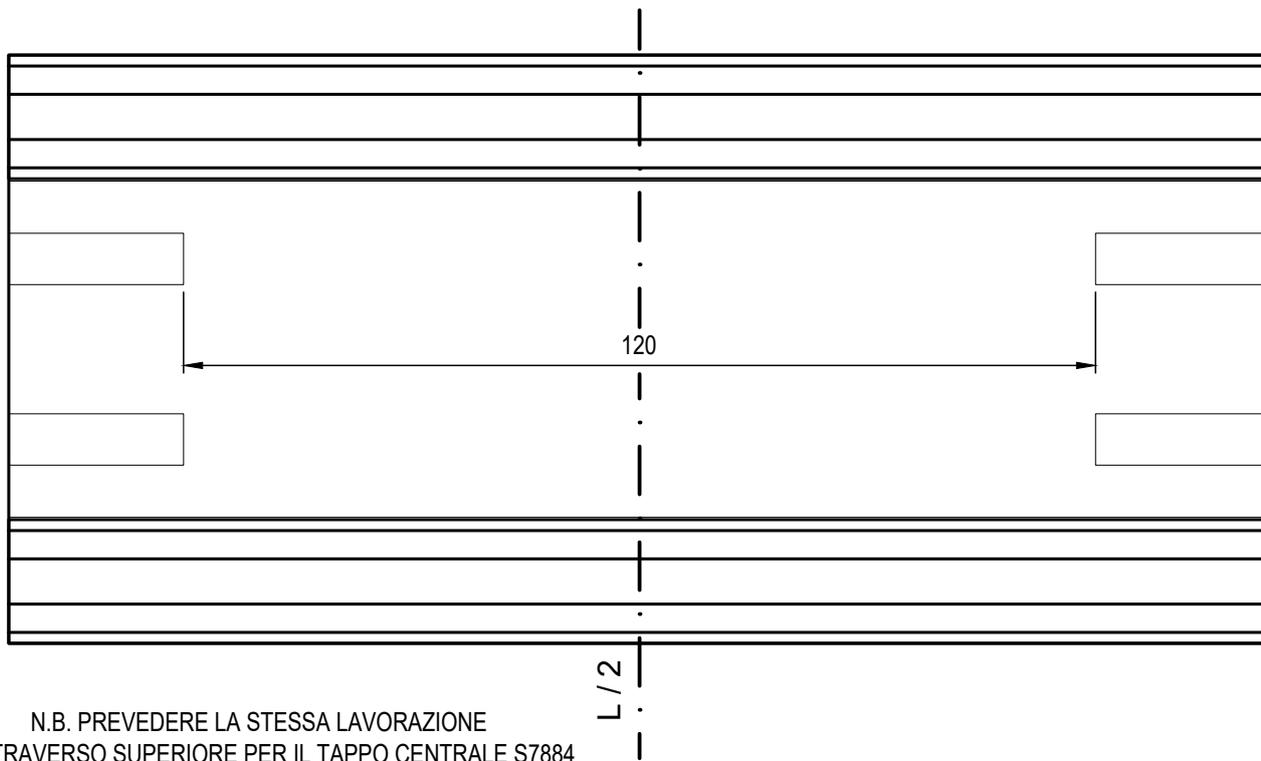
LAVORAZIONE ANTA FRONTALE
PER CHIUSURA CON SERRATURA
SOLUZIONE SCORREVOLE IN LINEA



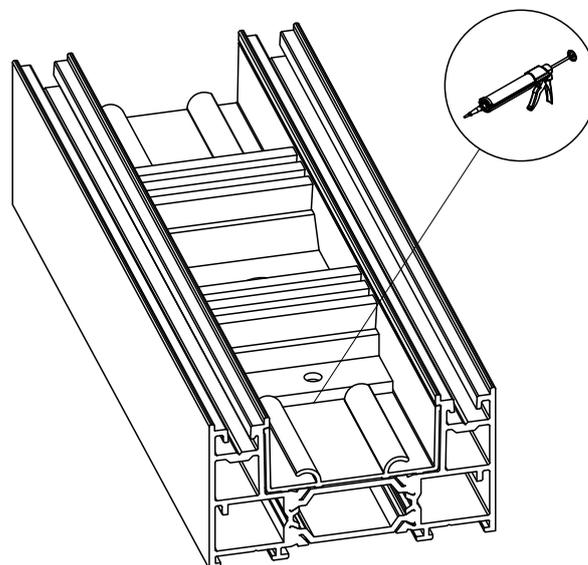
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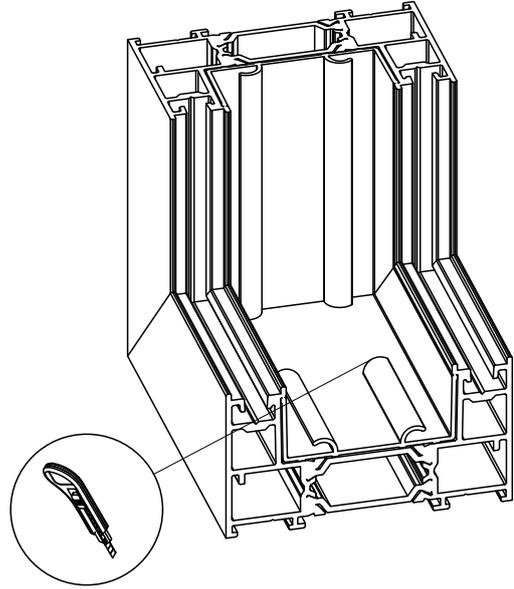
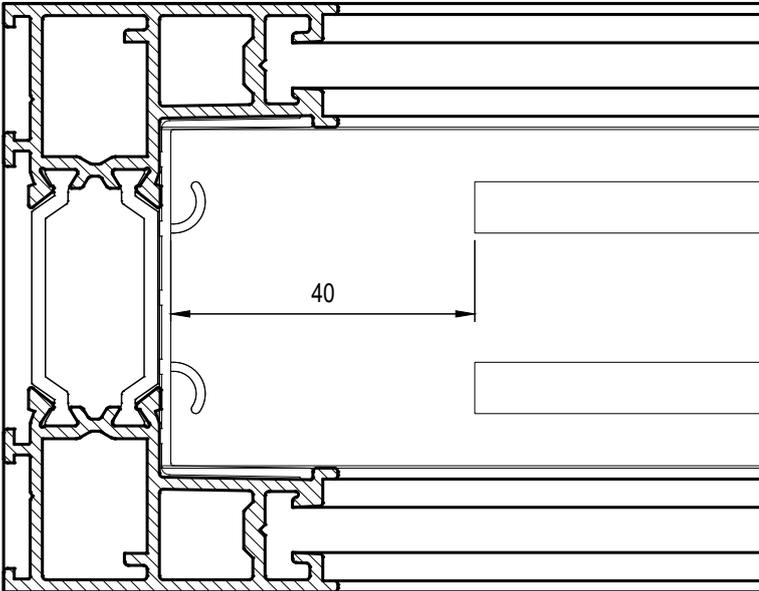
LAVORAZIONE CANALINA
 PER INSERIMENTO TAPPO CENTRALE
 ANTIPOLVERE S7883
 ESEGUIBILE CON GA088



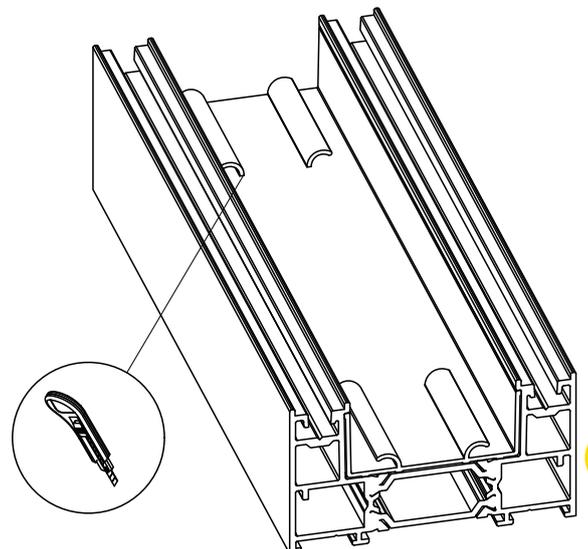
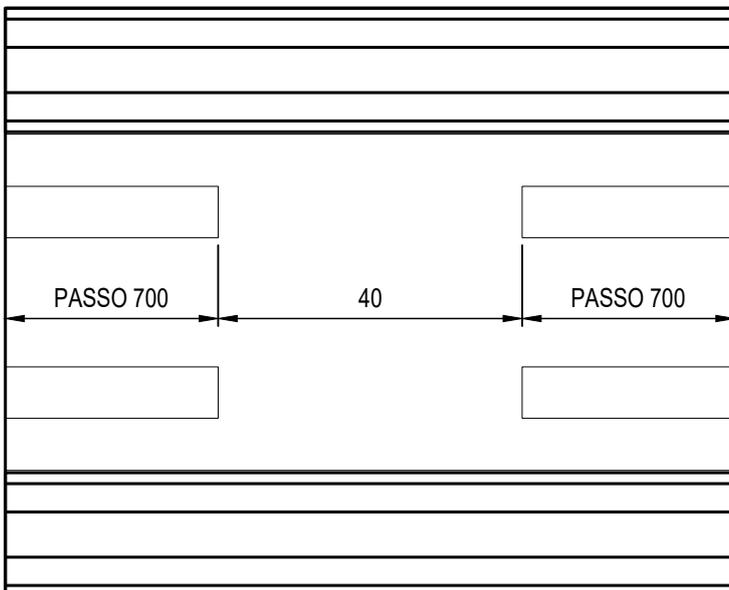
GA088



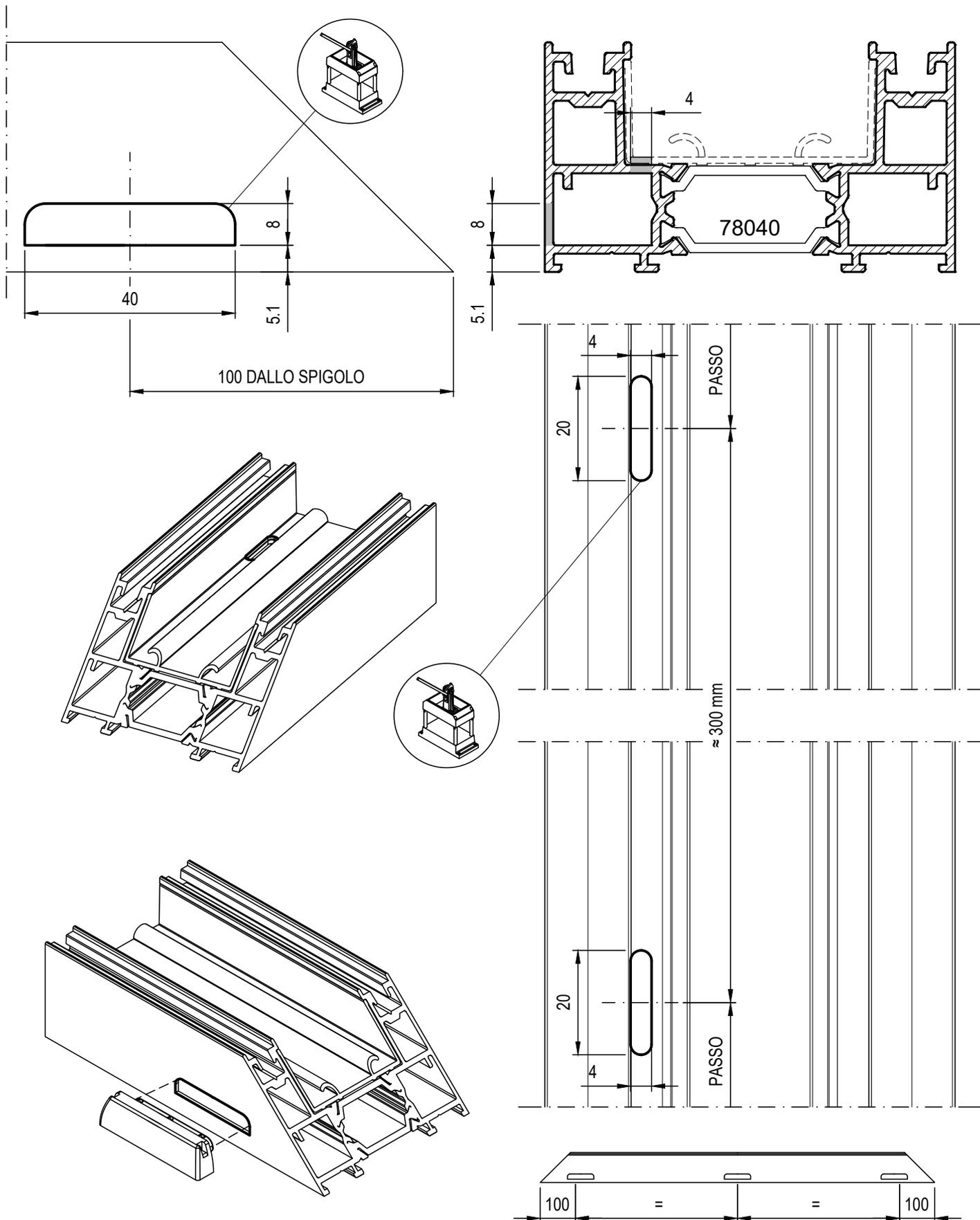
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PER DRENAGGIO ACQUA
ESEGUIBILE CON GA088



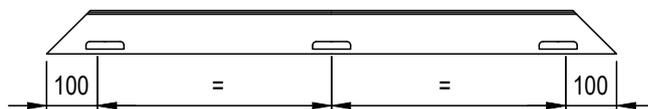
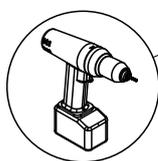
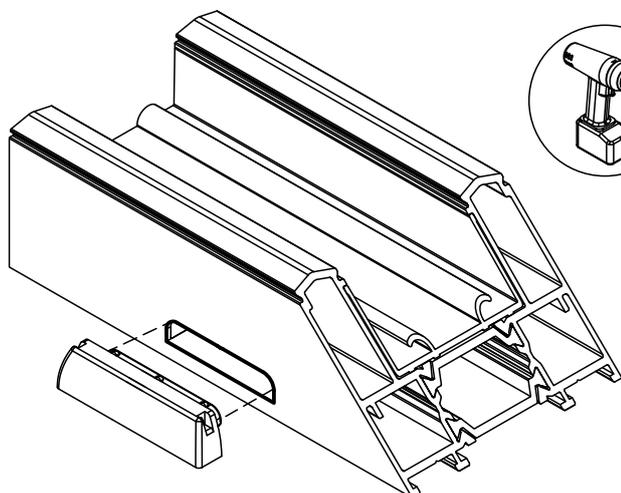
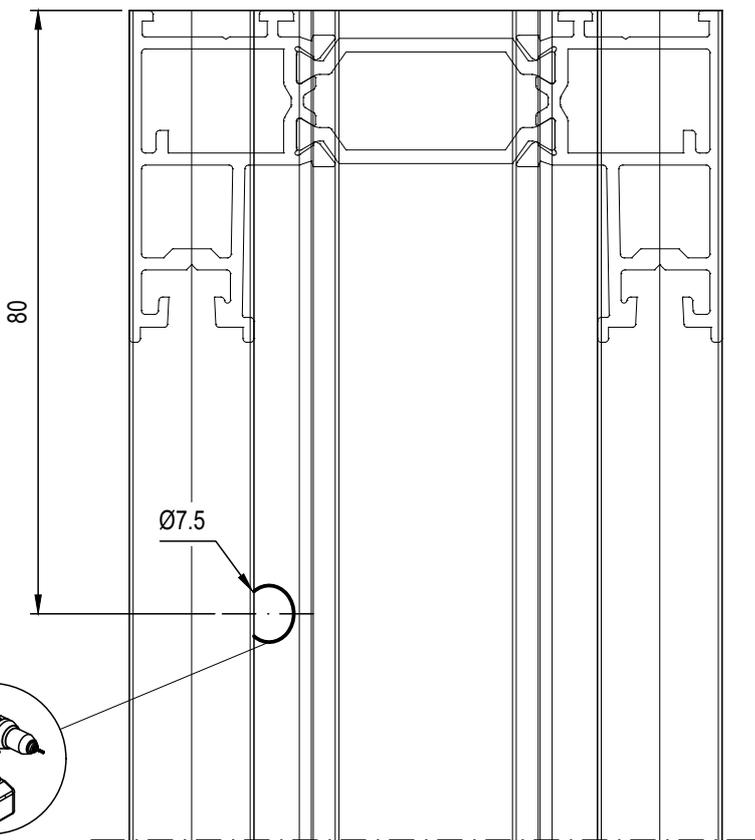
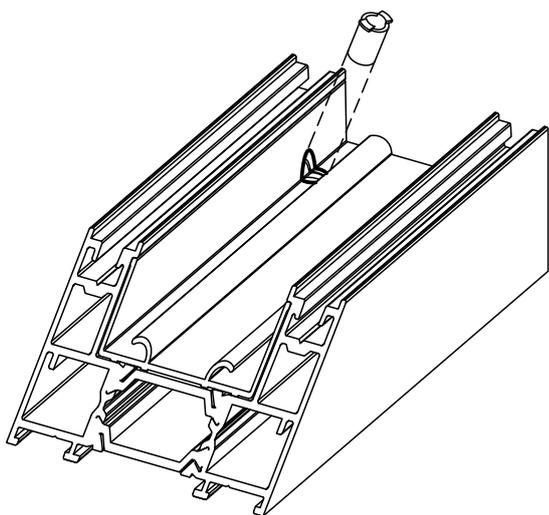
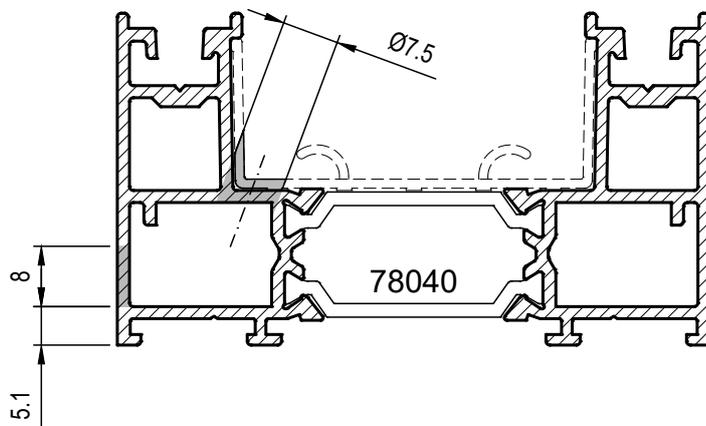
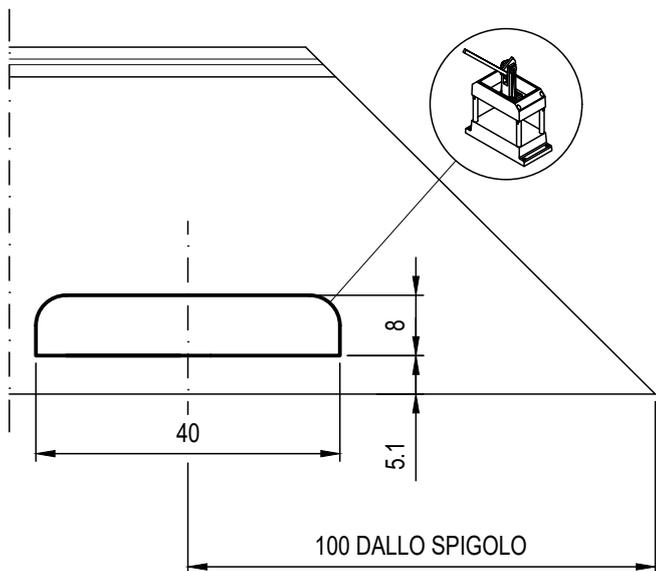
GA088



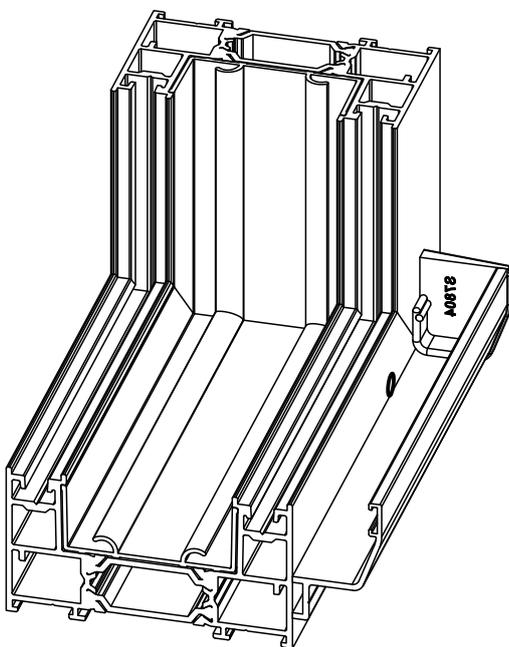
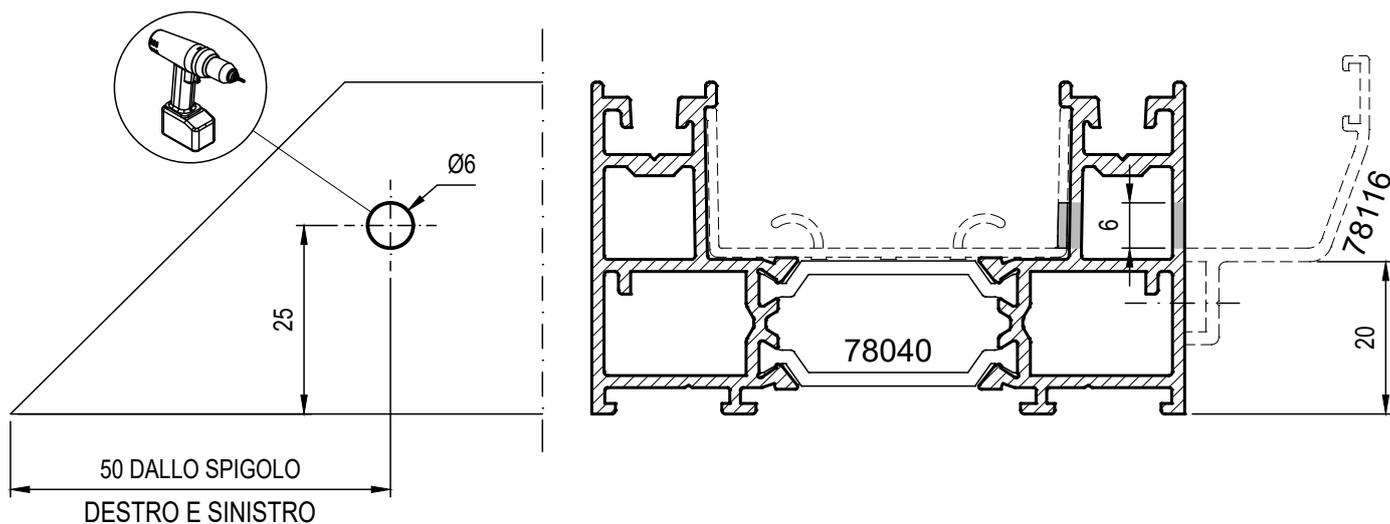
LAVORAZIONE TELAIO
PER CAPPETTA S7805 E ASOLE DI DRENAGGIO
LATO ESPOSTO DEL SERRAMENTO
ESEGUIBILE CON PUNZONATRICE GA086 O TRANCINO TI010

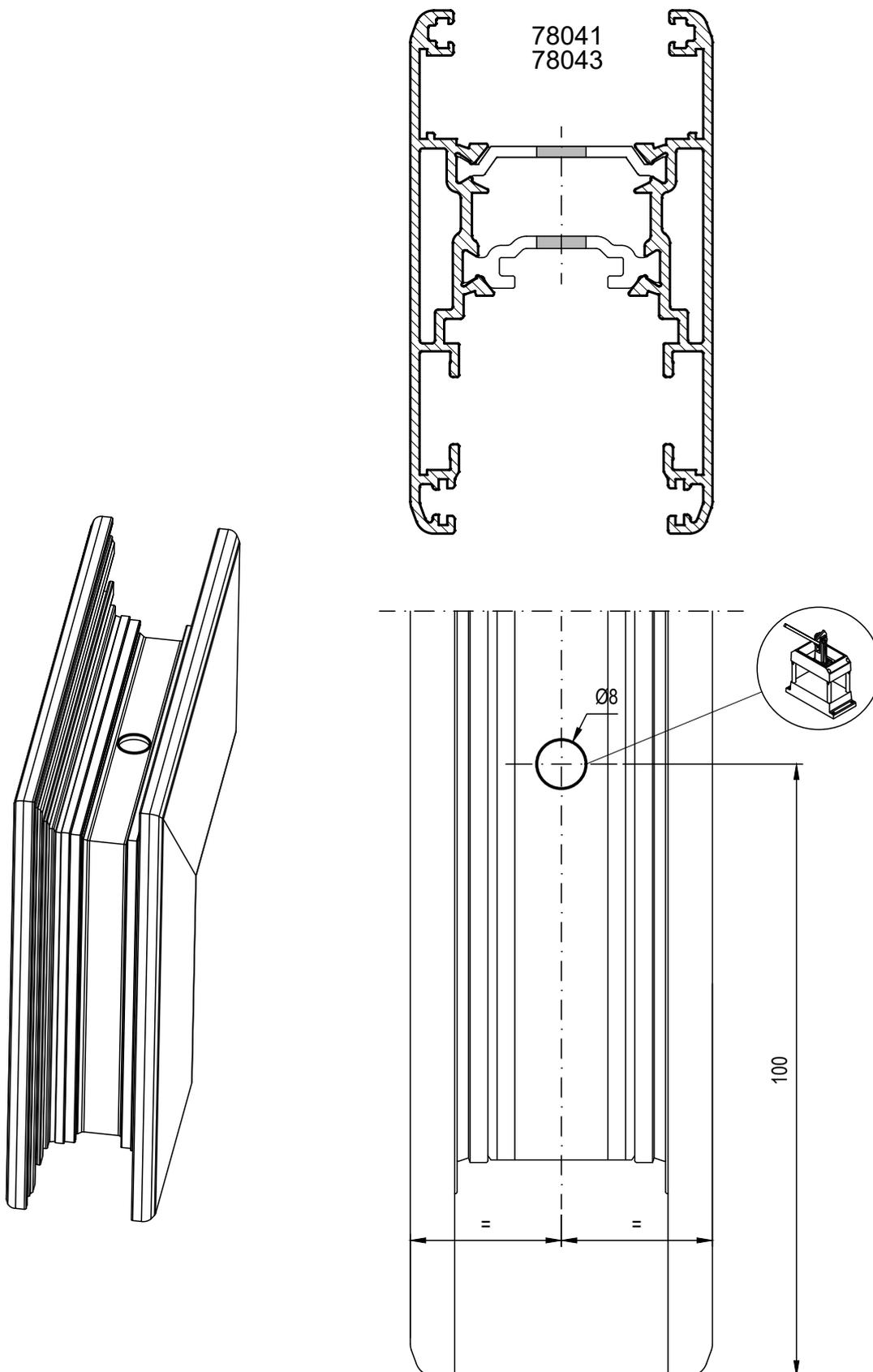


**LAVORAZIONE TELAIO
PER CAPPETTA S7805 E FORO PER VALVOLA
LATO NON ESPOSTO DEL SERRAMENTO
ESEGUIBILE CON PUNZONATRICE GA086 O TRANCINO TI010 + TRAPANO**

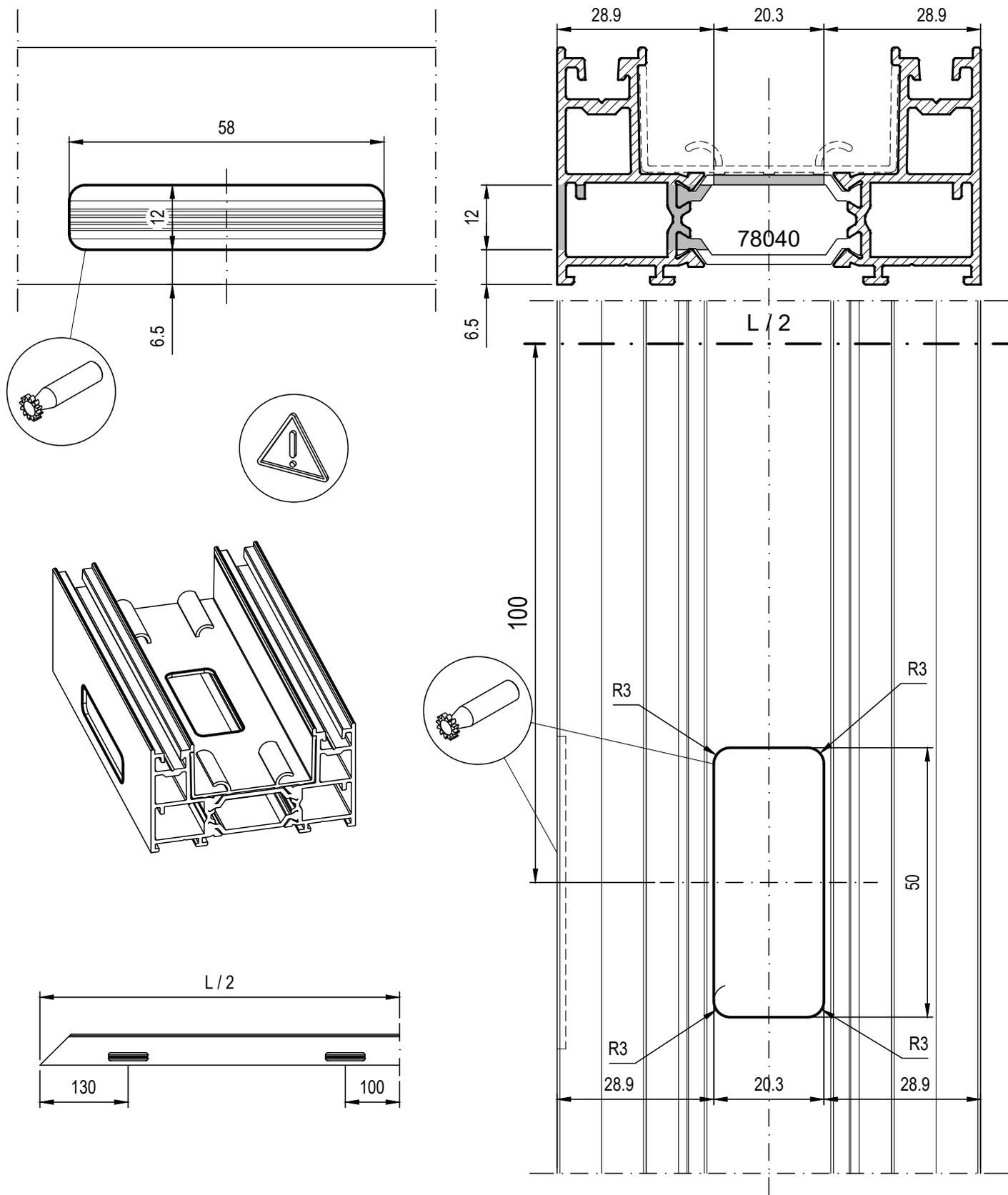


LAVORAZIONE TELAIO PER DRENAGGIO VASCHETTA RACCOGLI CONDENSA ESEGUIBILE CON TRAPANO

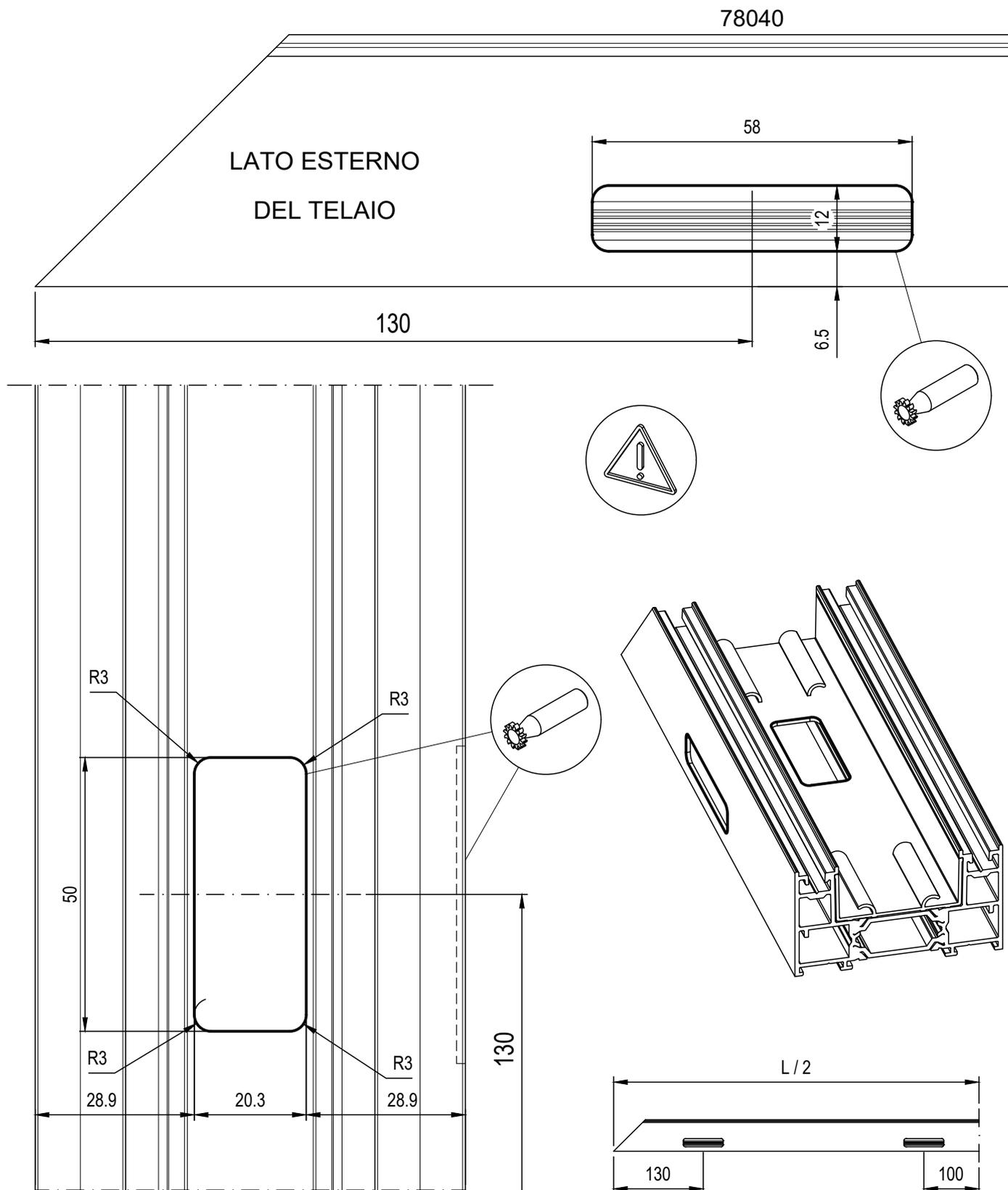




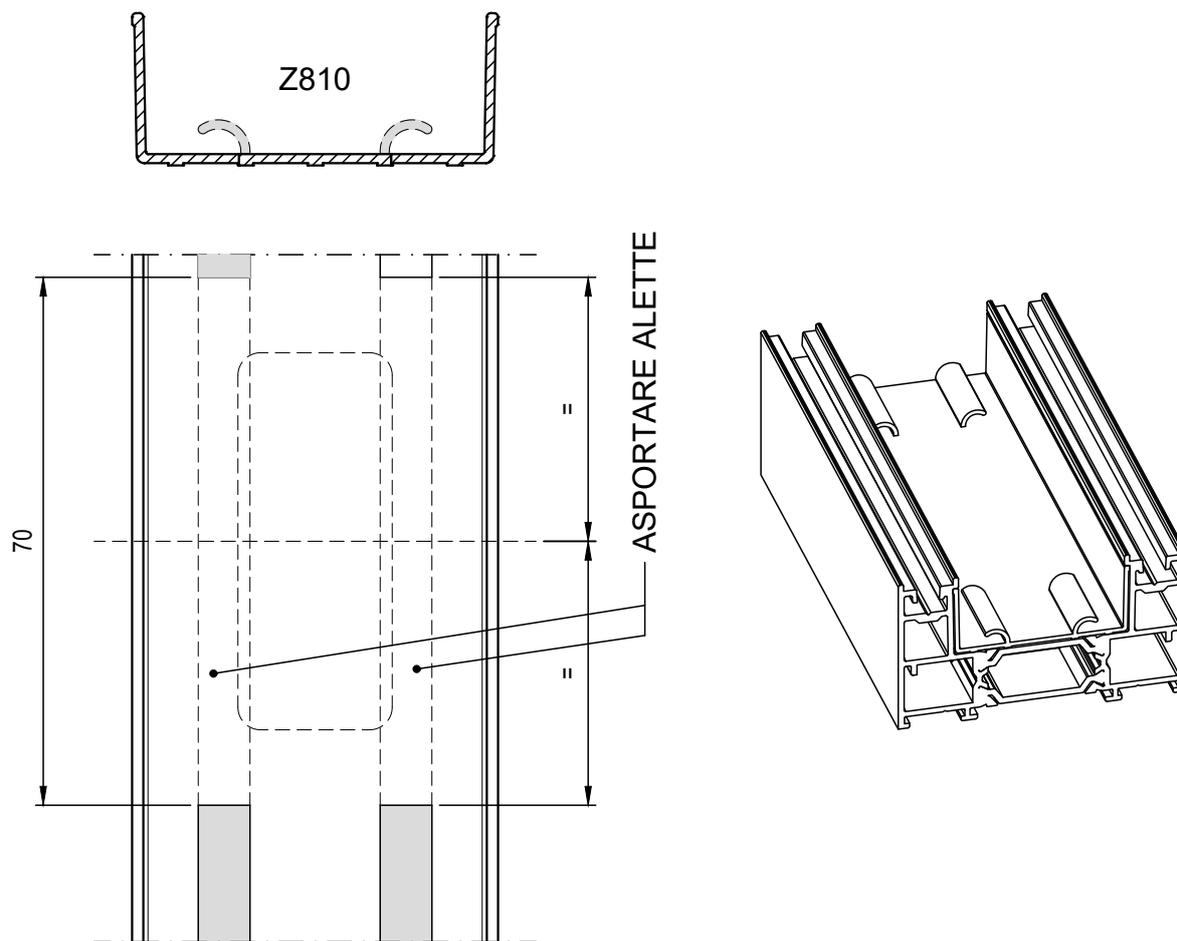
LAVORAZIONE TELAIO PER DRENAGGIO
SPECIALE INTERMEDIO
ESEGUIBILE CON PANTOGRAFO



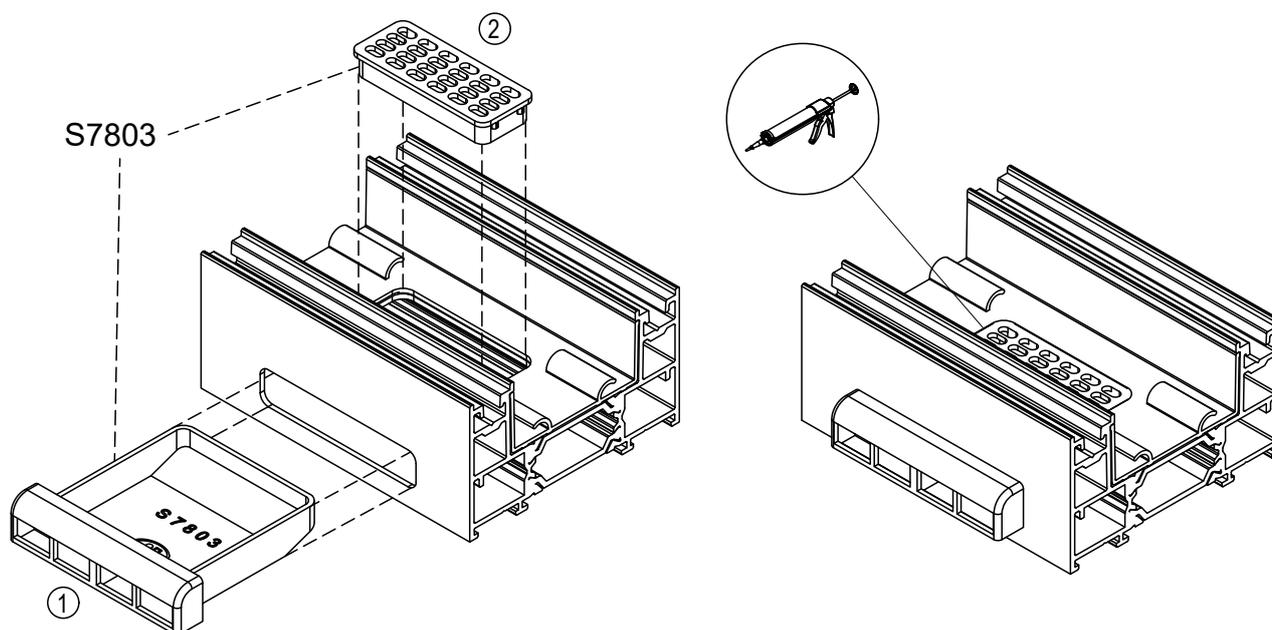
LAVORAZIONE TELAIO PER DRENAGGIO
SPECIALE LATERALE
ESEGUIBILE CON PANTOGRAFO

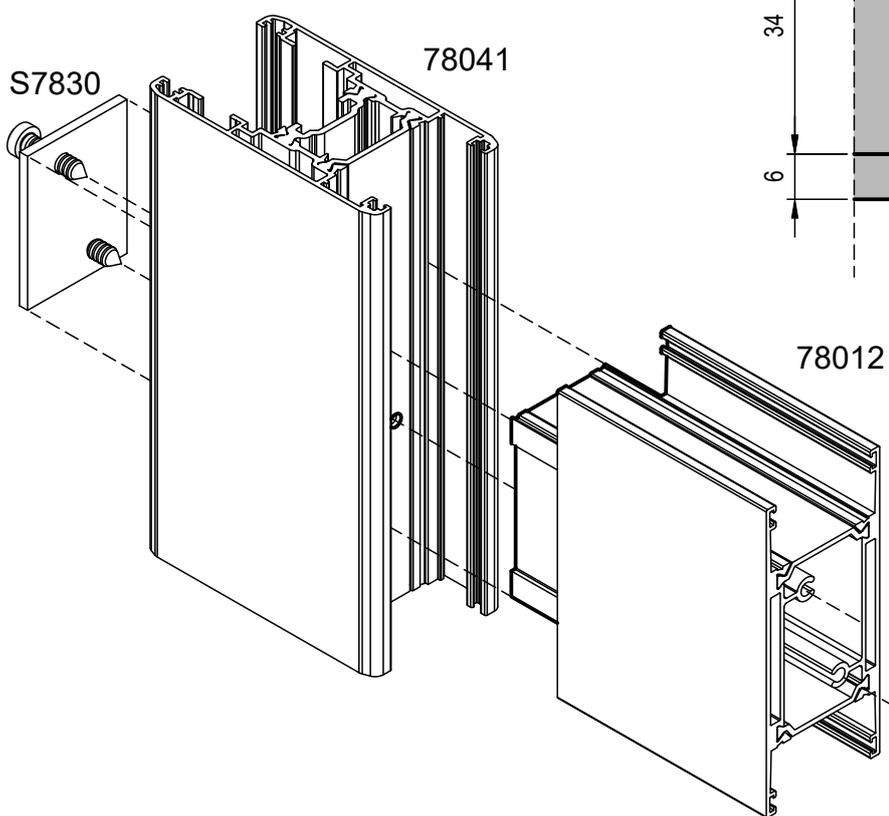
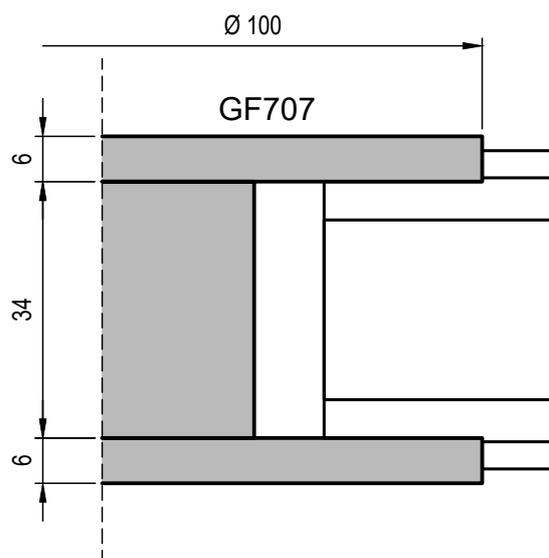
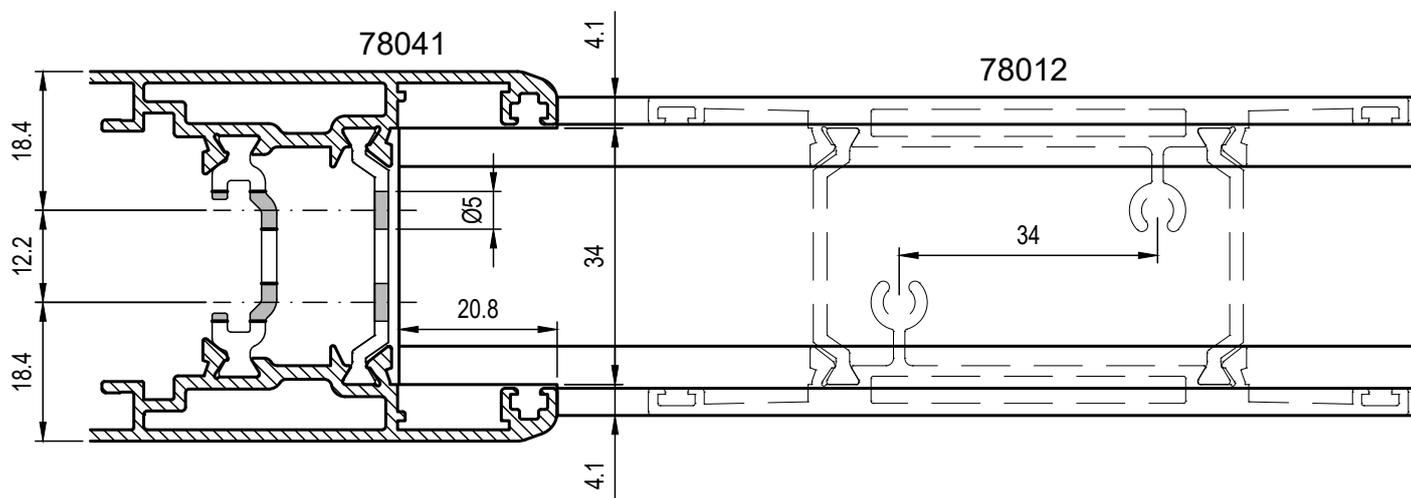


LAVORAZIONE CANALINA PER DRENAGGIO SPECIALE ESEGUIBILE CON FRESA

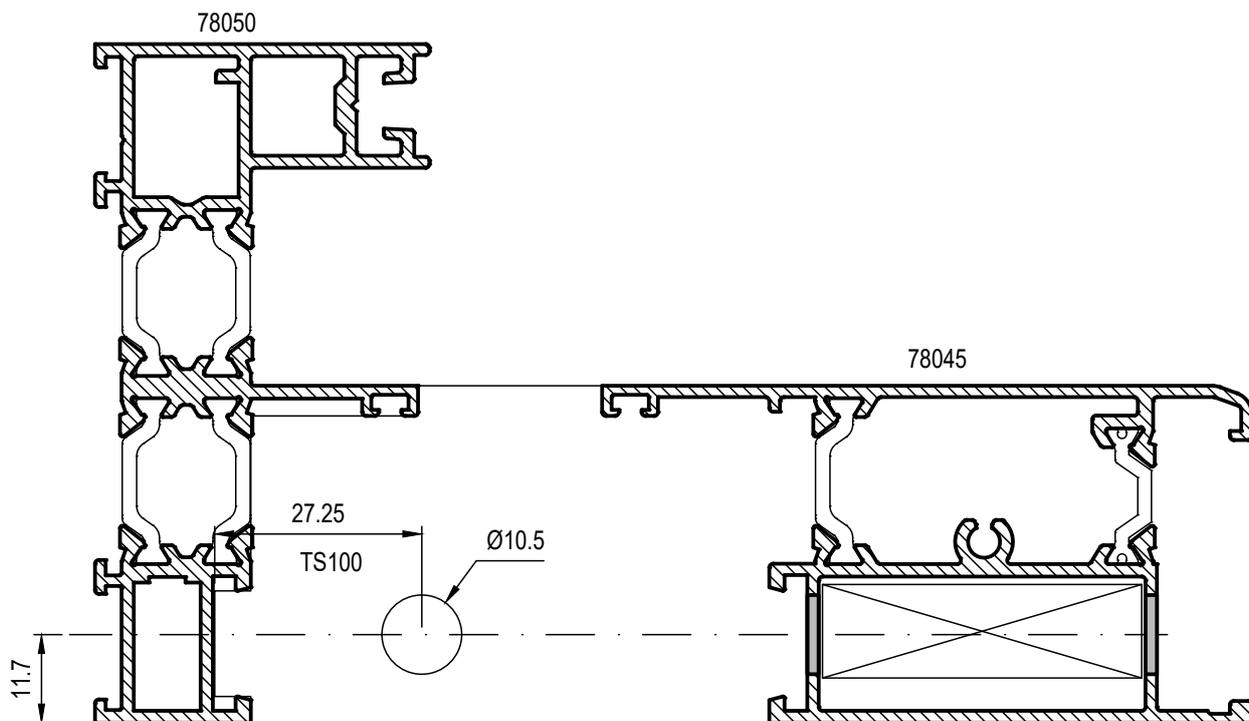
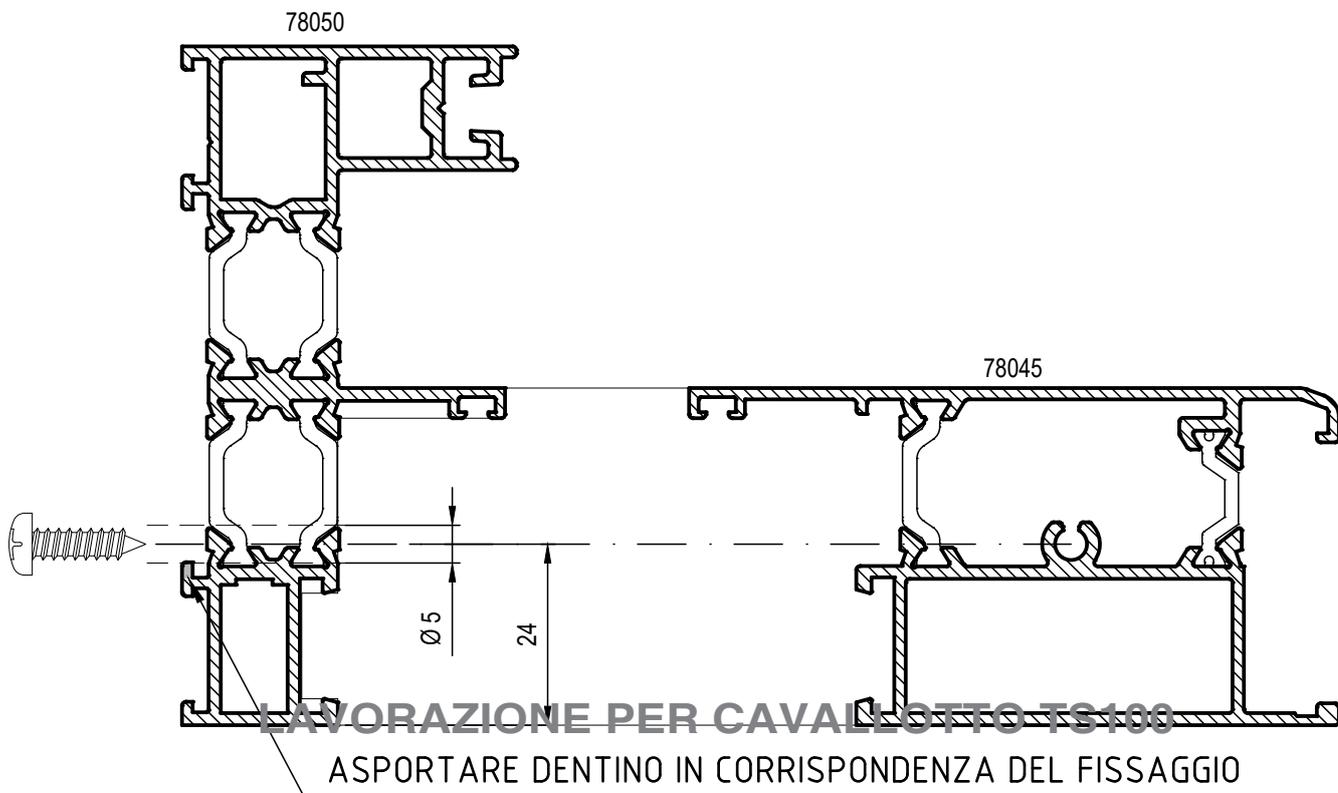


SCHEMA DI MONTAGGIO DRENAGGIO SPECIALE

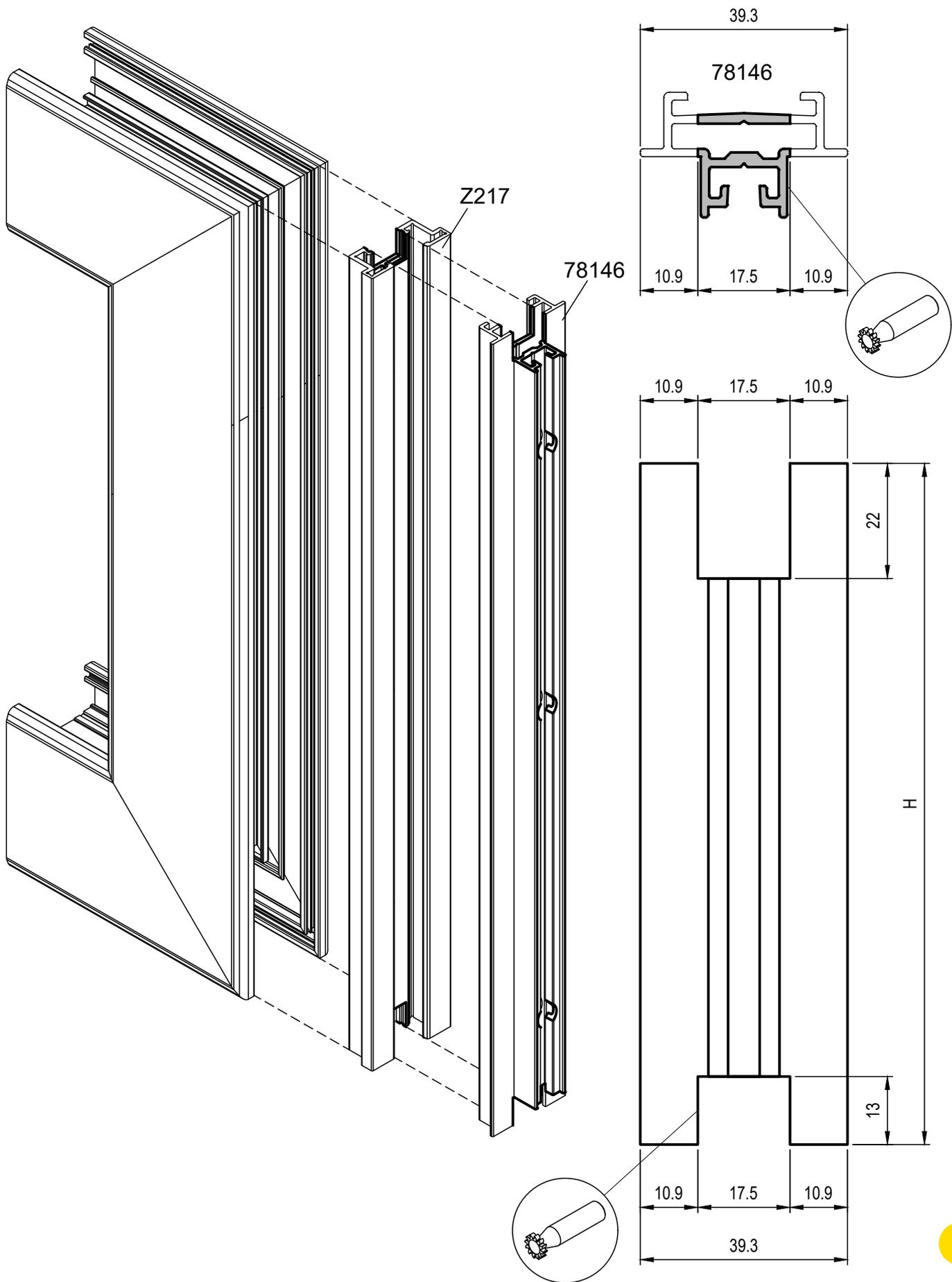




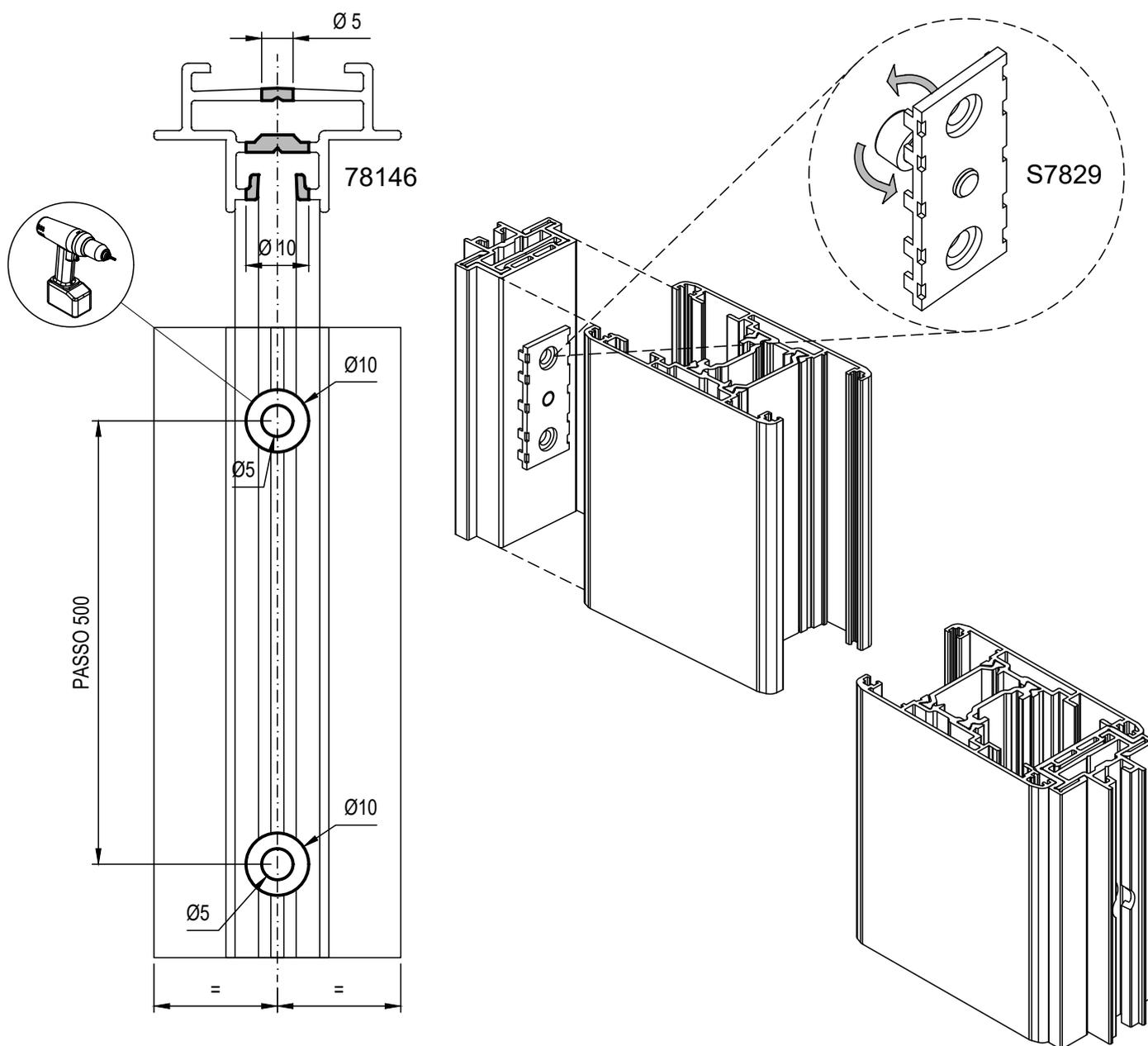
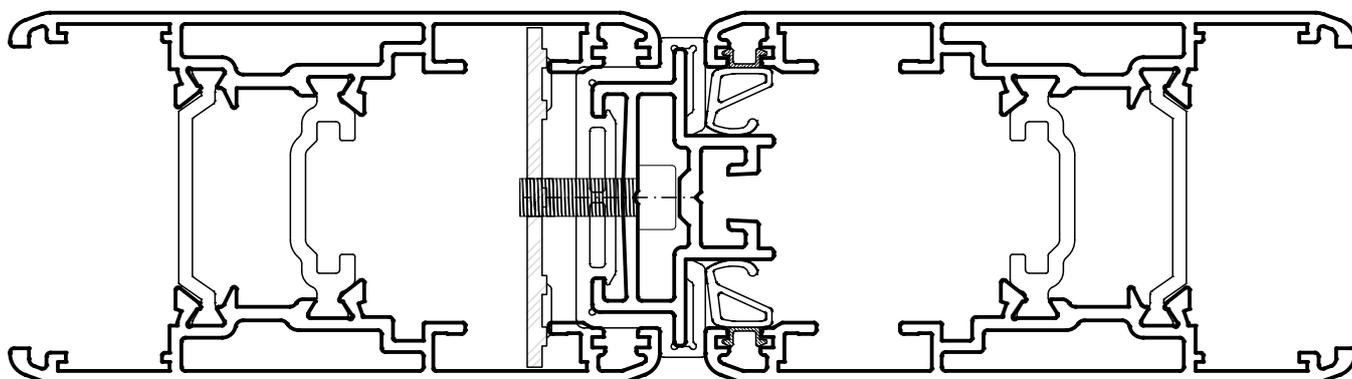
LAVORAZIONE MONTANTE PER
SOLUZIONE CON FISSO LATERALE
ESEGUIBILE CON FRESA

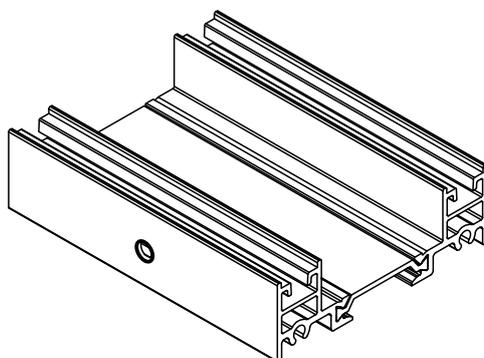
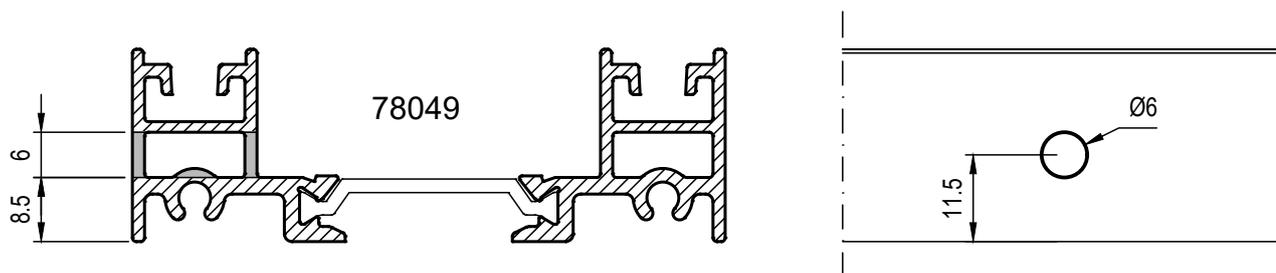


LAVORAZIONE RIPORTO CENTRALE 4 ANTE
ESEGUIBILE CON FRESA

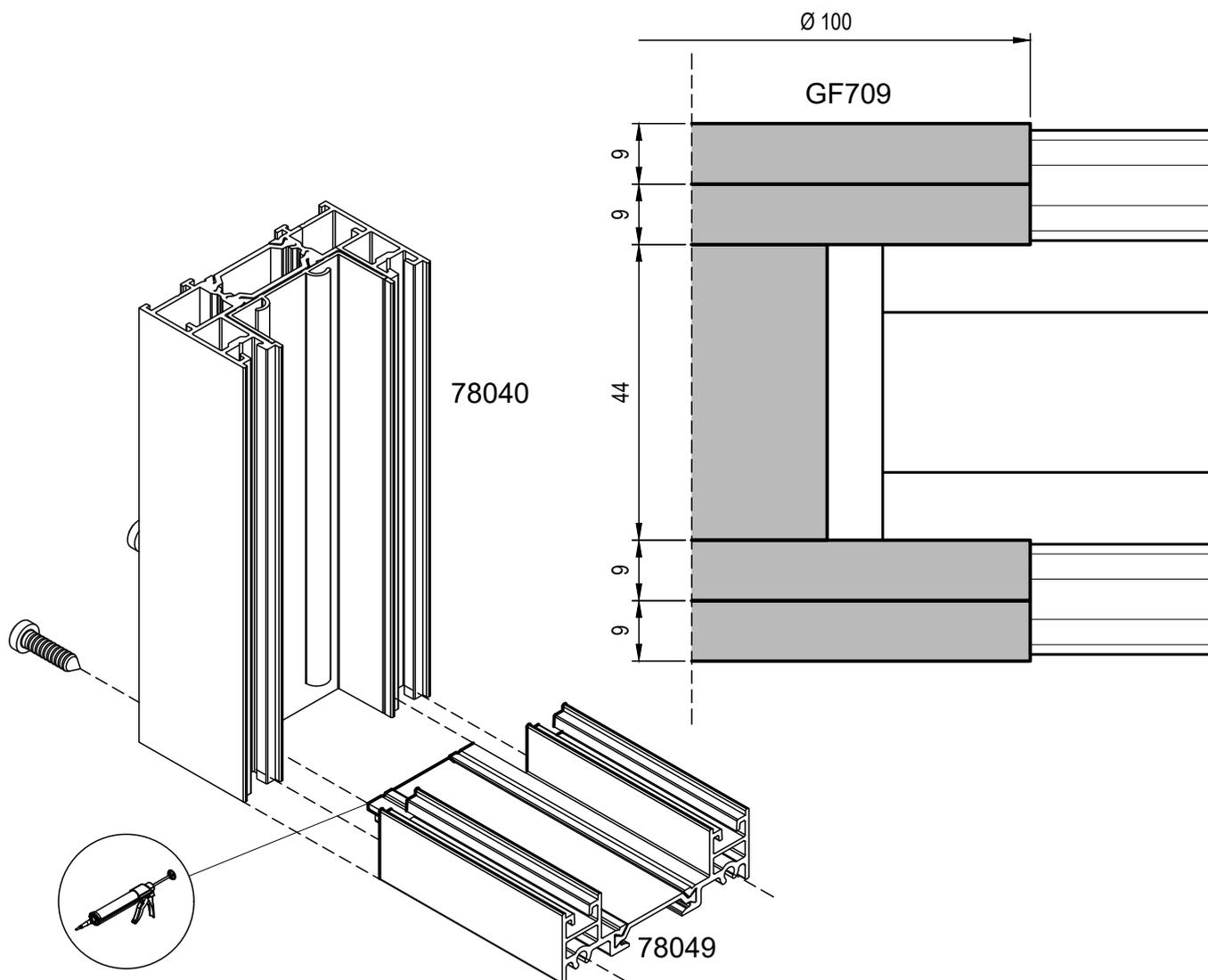
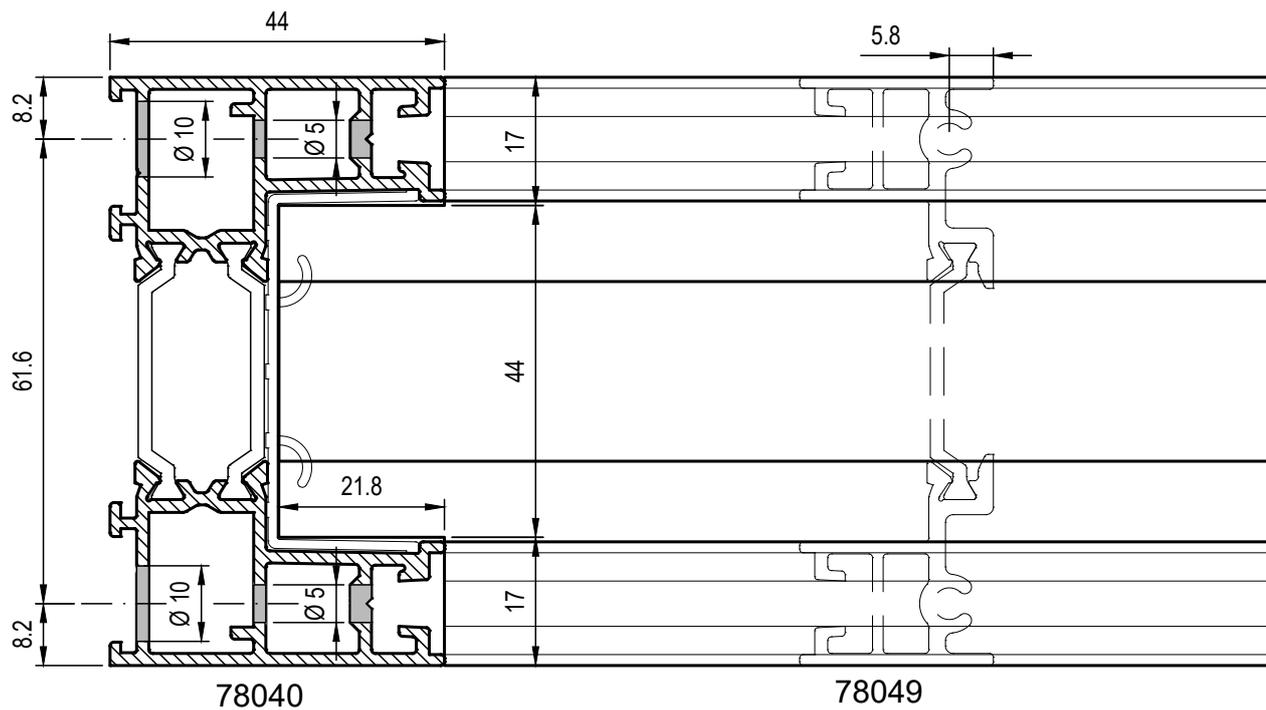


FISSAGGIO RIPORTO CENTRALE 4 ANTE



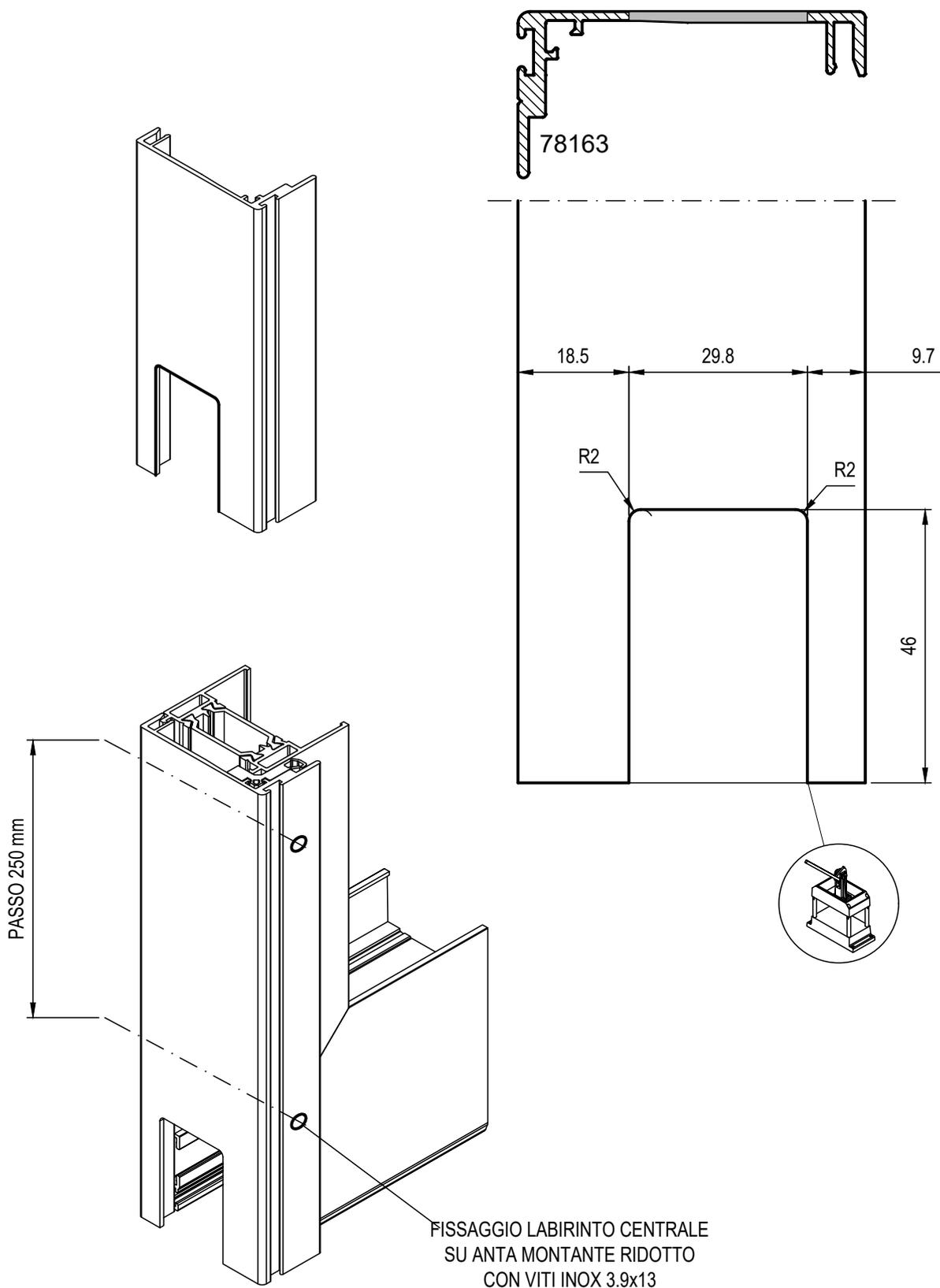


FISSAGGIO SOGLIA RIBASSATA

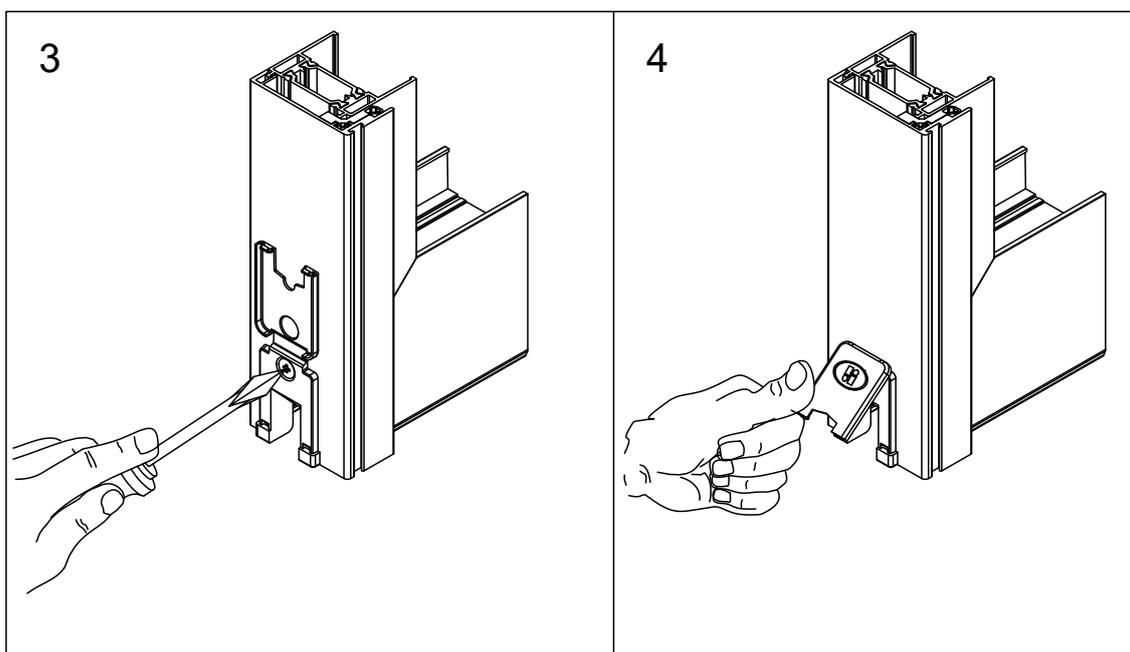
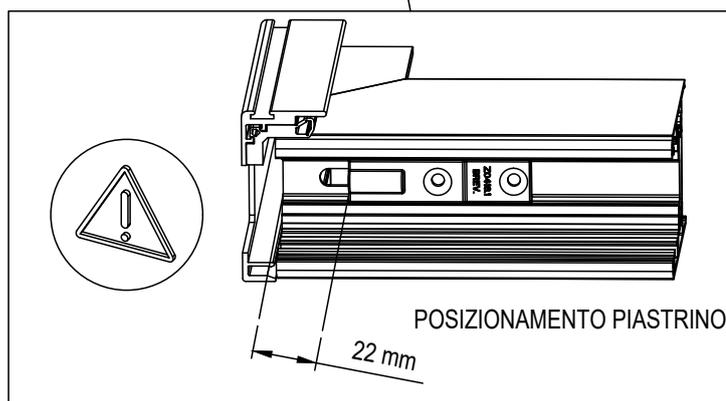
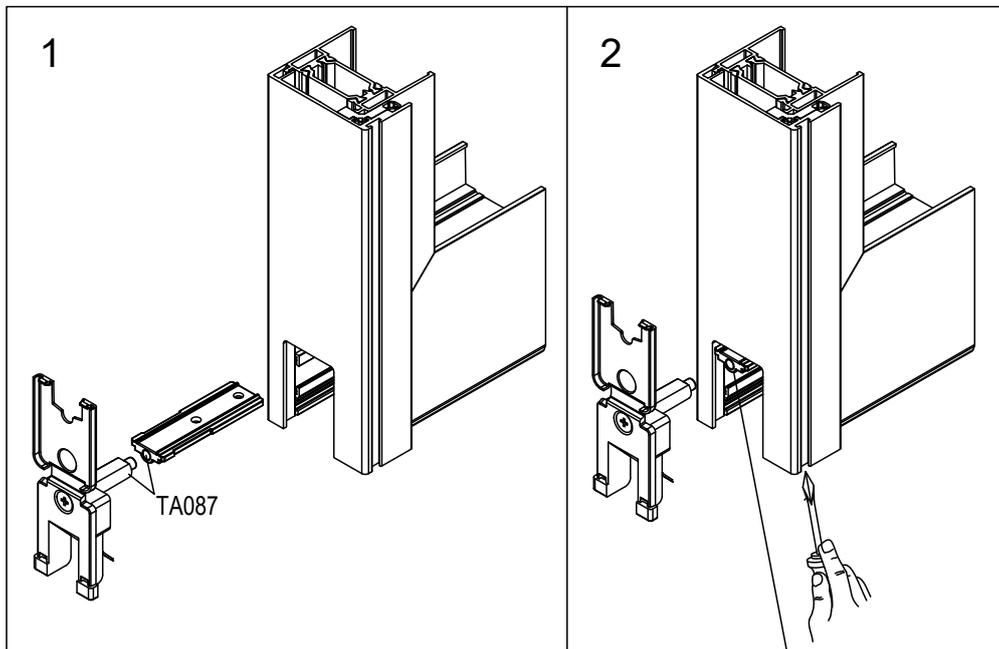


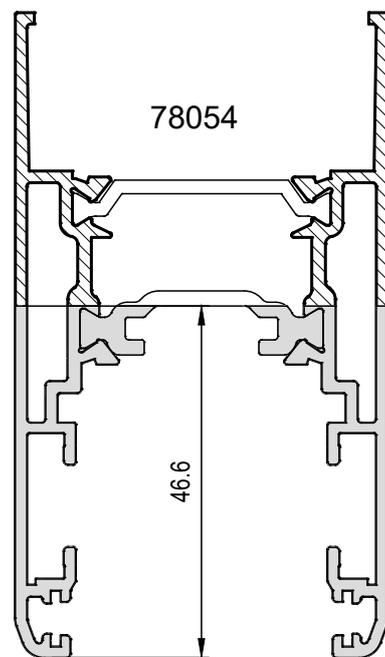
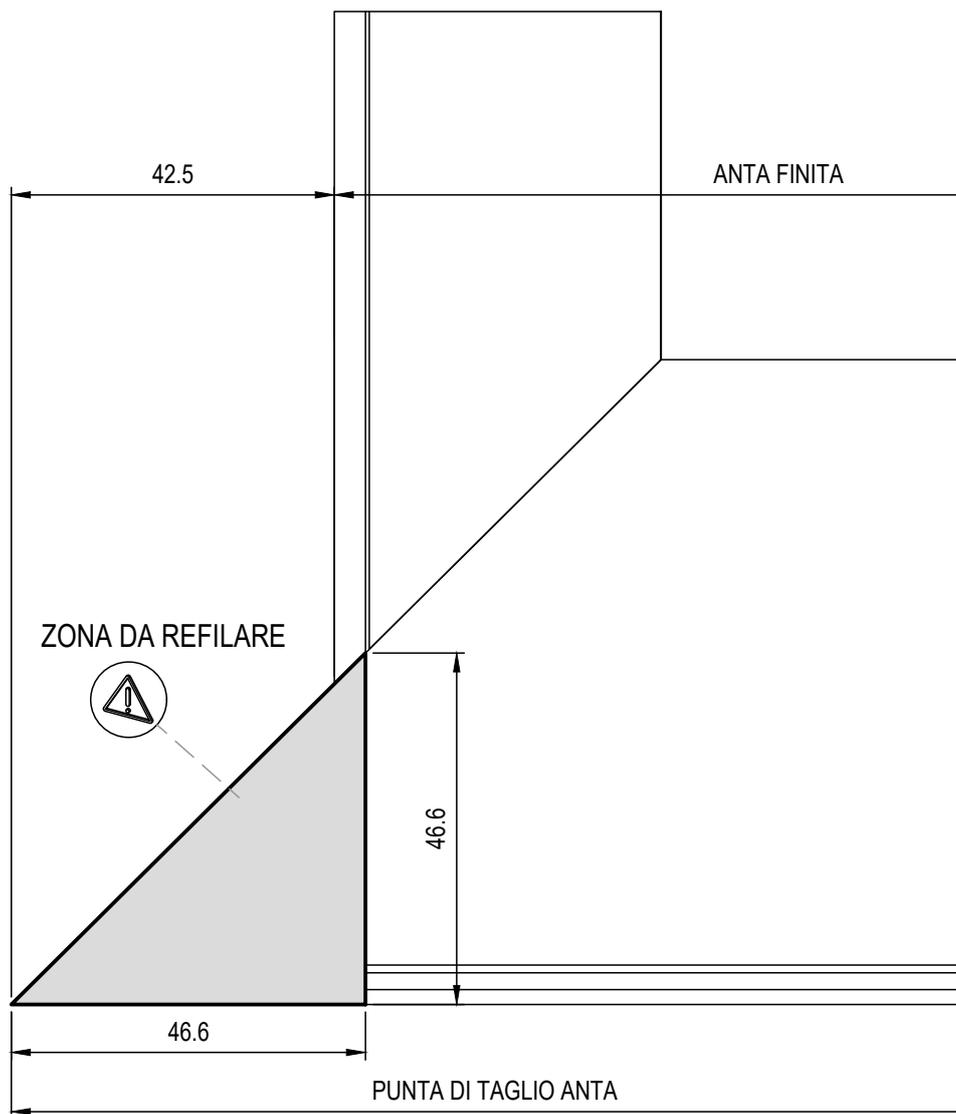
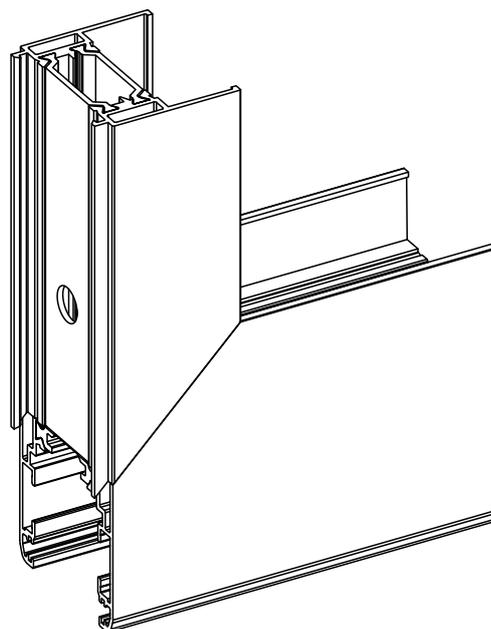
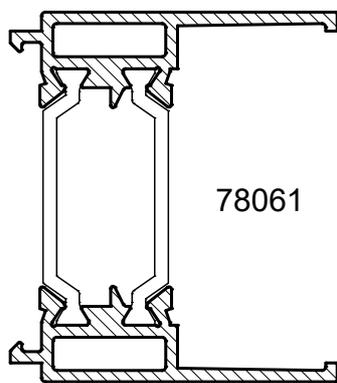
LAVORAZIONE INCONTRO CENTRALE 78163

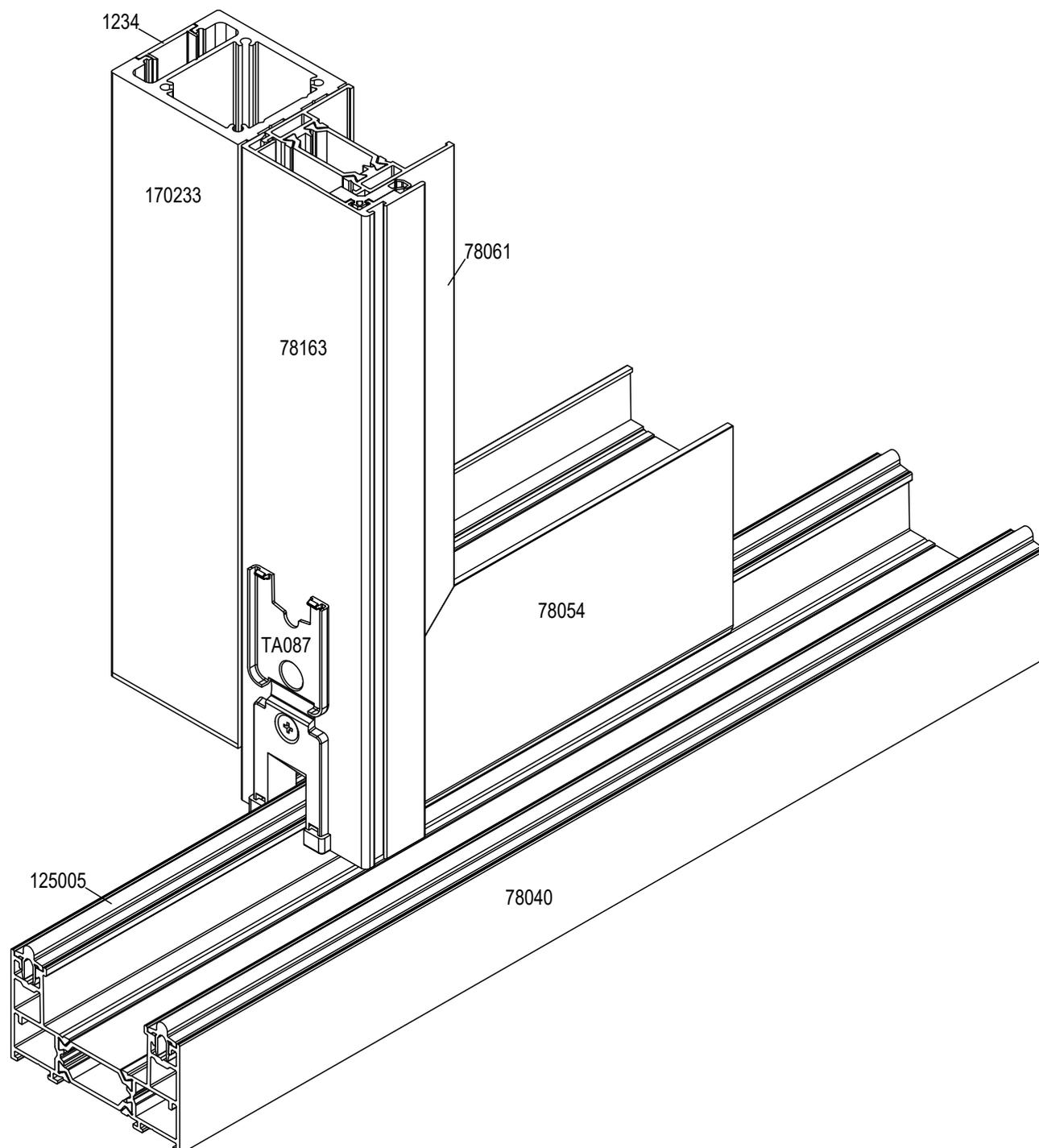
ESEGUIBILE CON FRESA



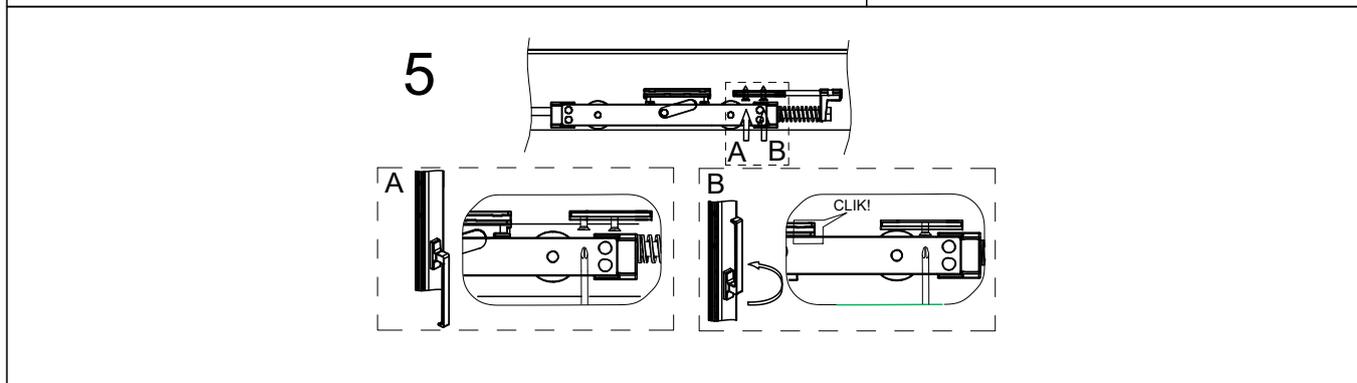
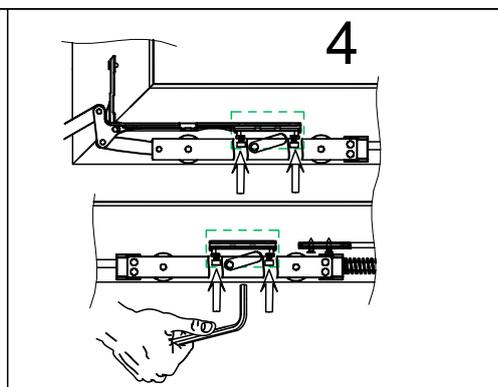
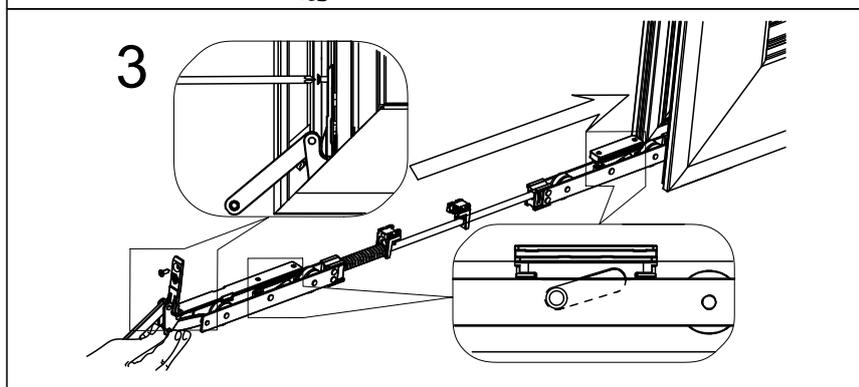
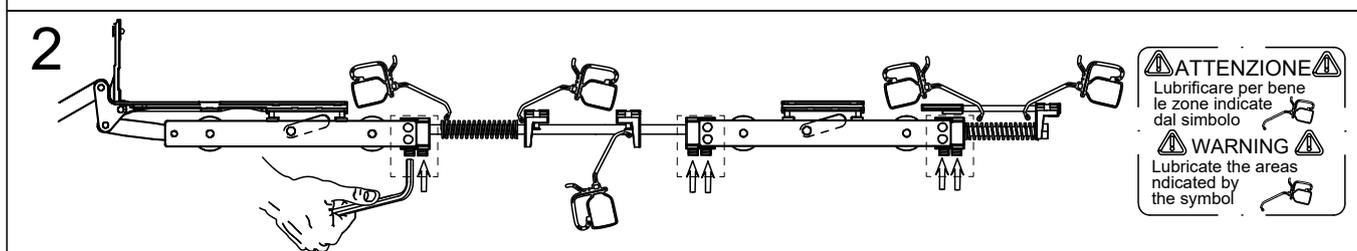
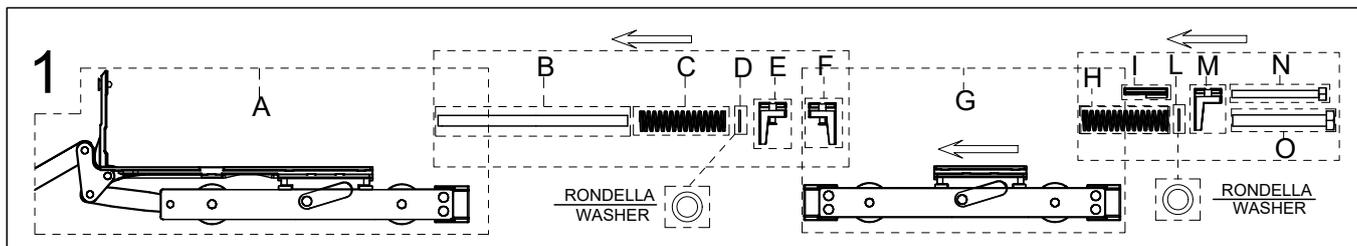
SCHEMA DI ASSEMBLAGGIO
INCONTRO CENTRALE E TAPPO TA087







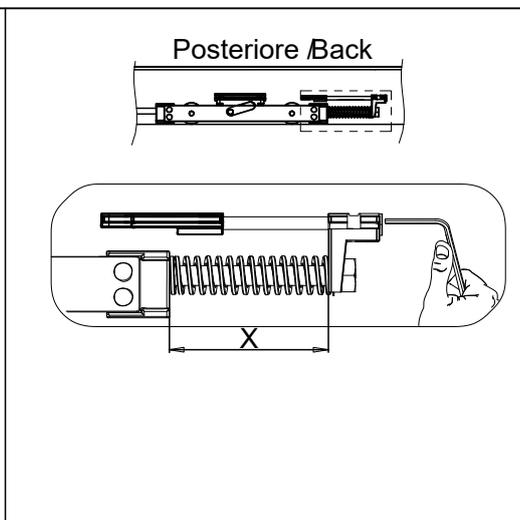
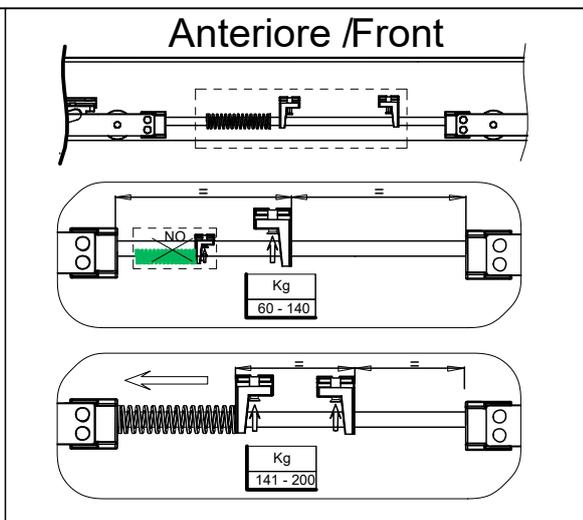
APPLICAZIONE ACCESSORI DI MOVIMENTAZIONE E CHIUSURA

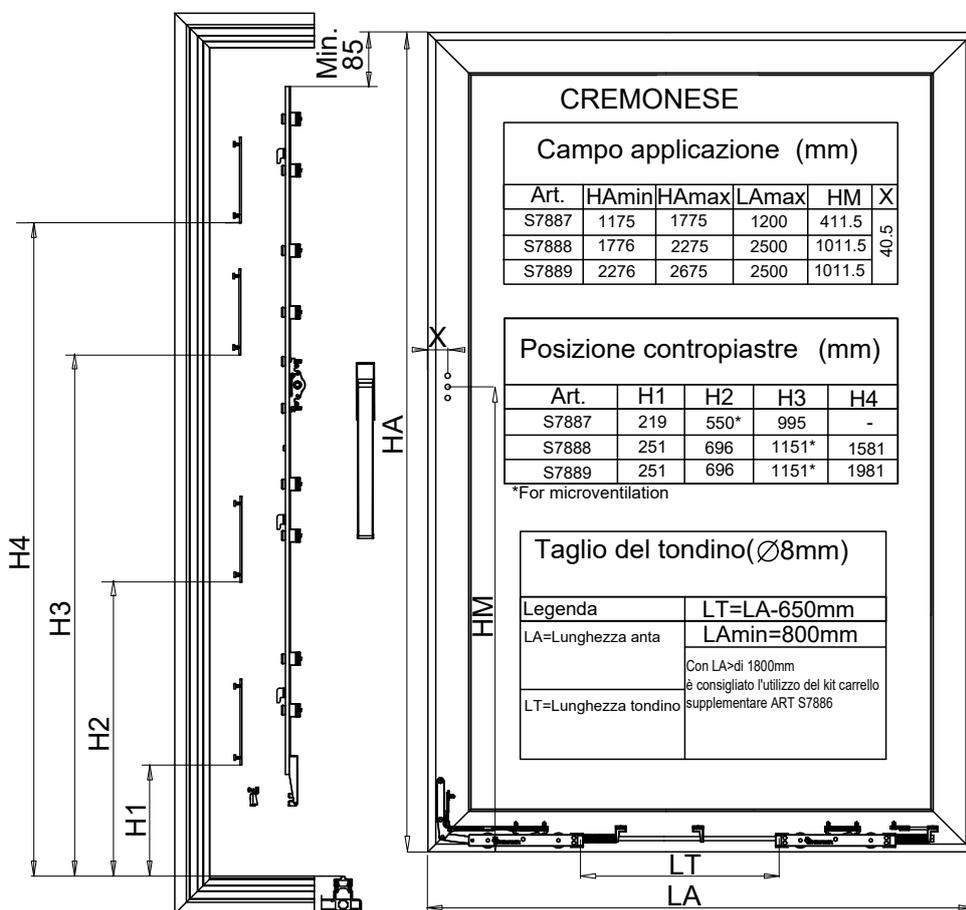
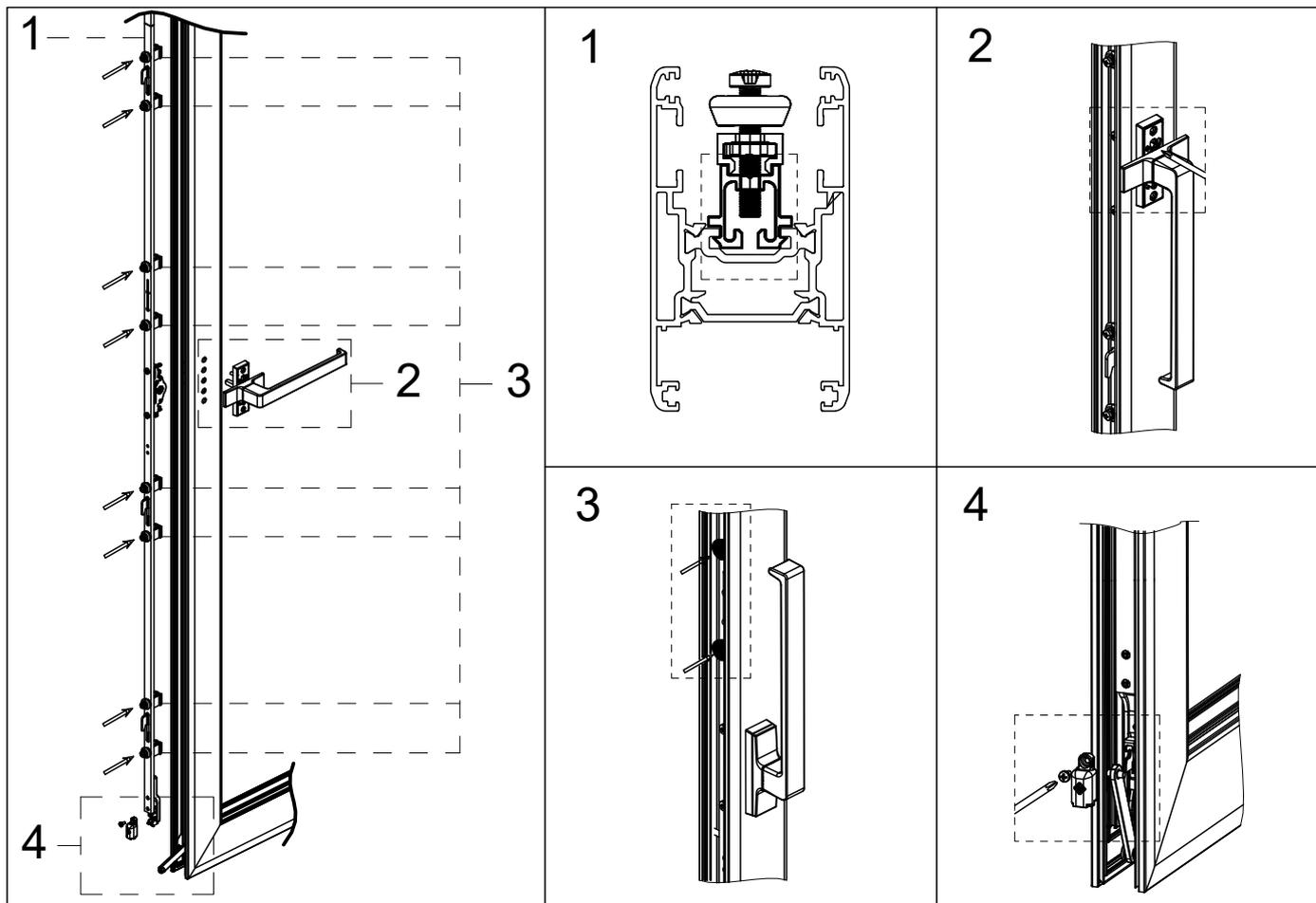


6

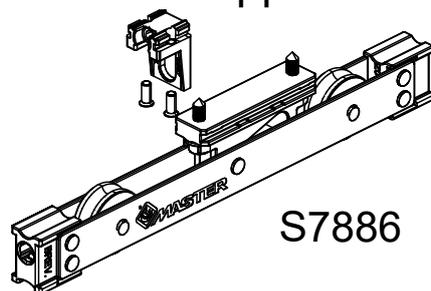
**Regolazione
Regulation**

Kg	X
60 - 100	60
101 - 140	54
141 - 200	54



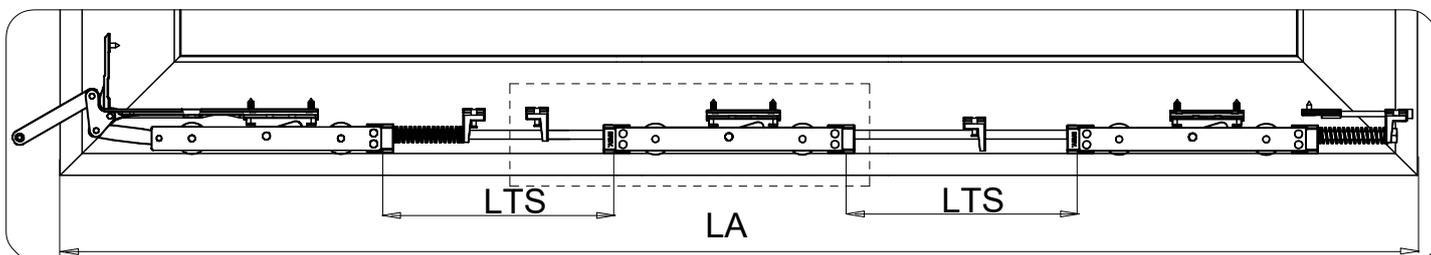
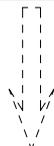


Kit carrello supplementare



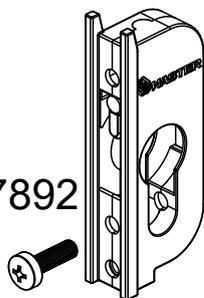
S7886

$L_{Amin} > 1800mm$ $L_{Amax} = 2500mm$
 $LTS = \frac{LA - 840mm}{2}$

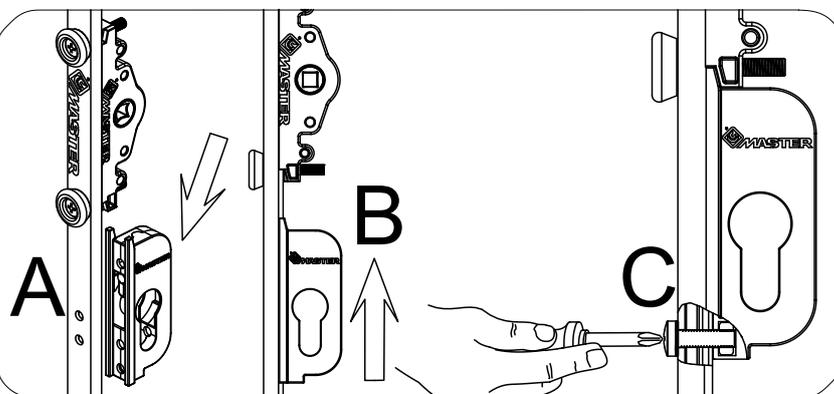


Kit serratura di sicurezza

S7892

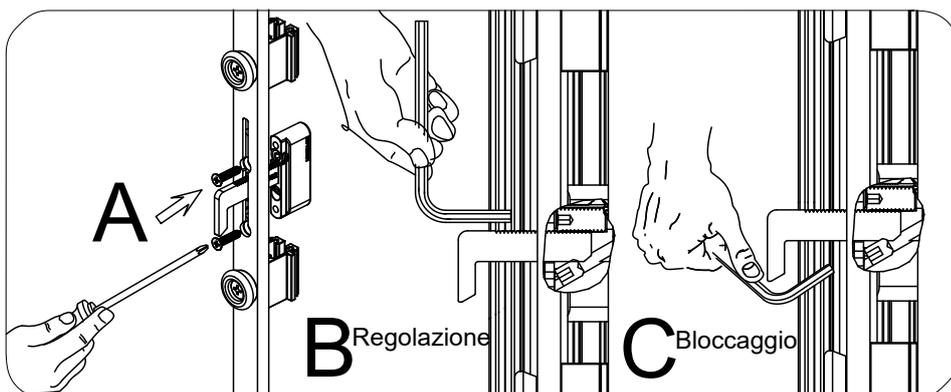
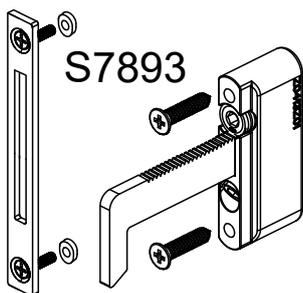


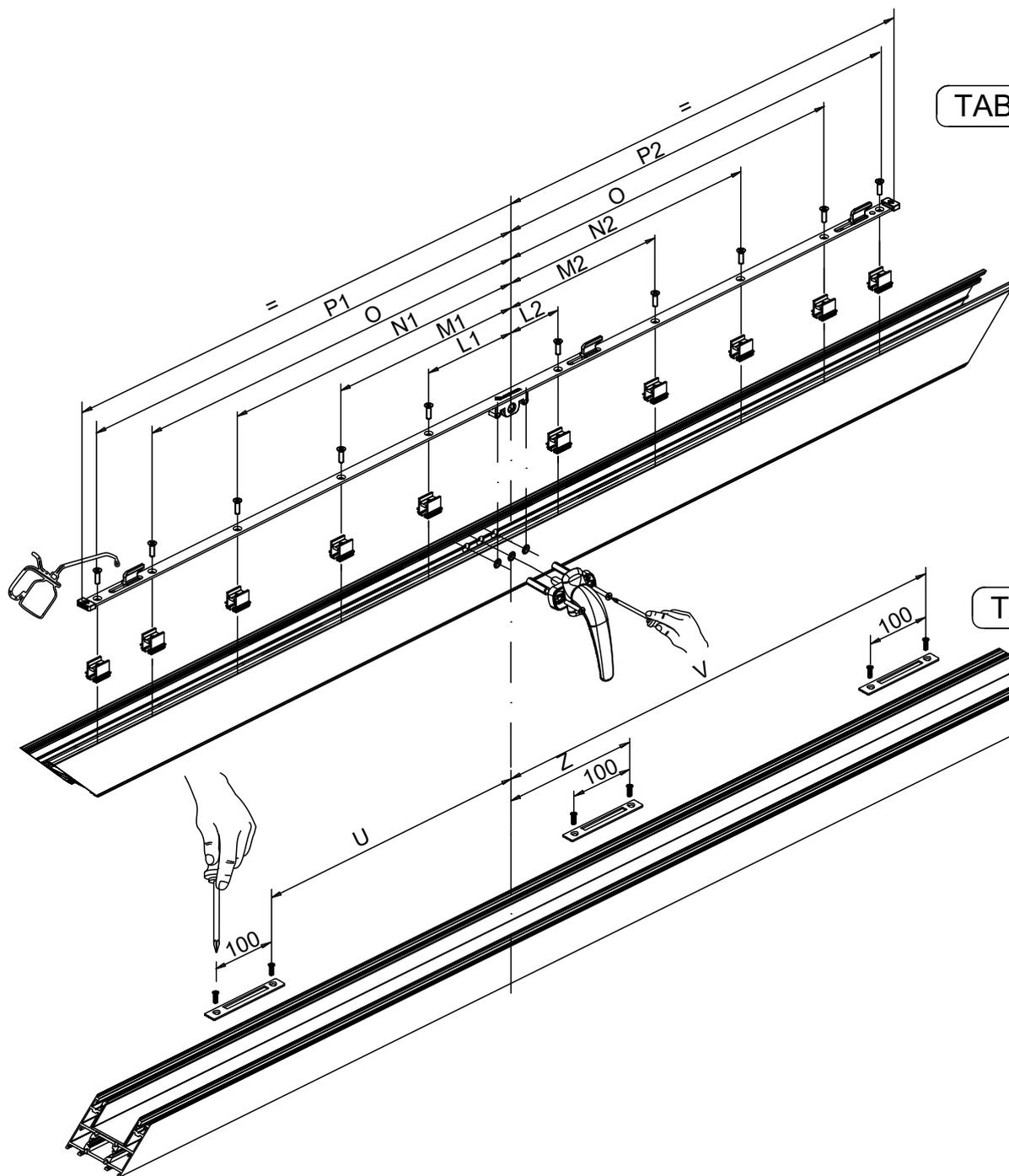
Per articoli
S7888-S7889



Kit microventilazione

S7893





TAB.1

TAB.2

TAB.1

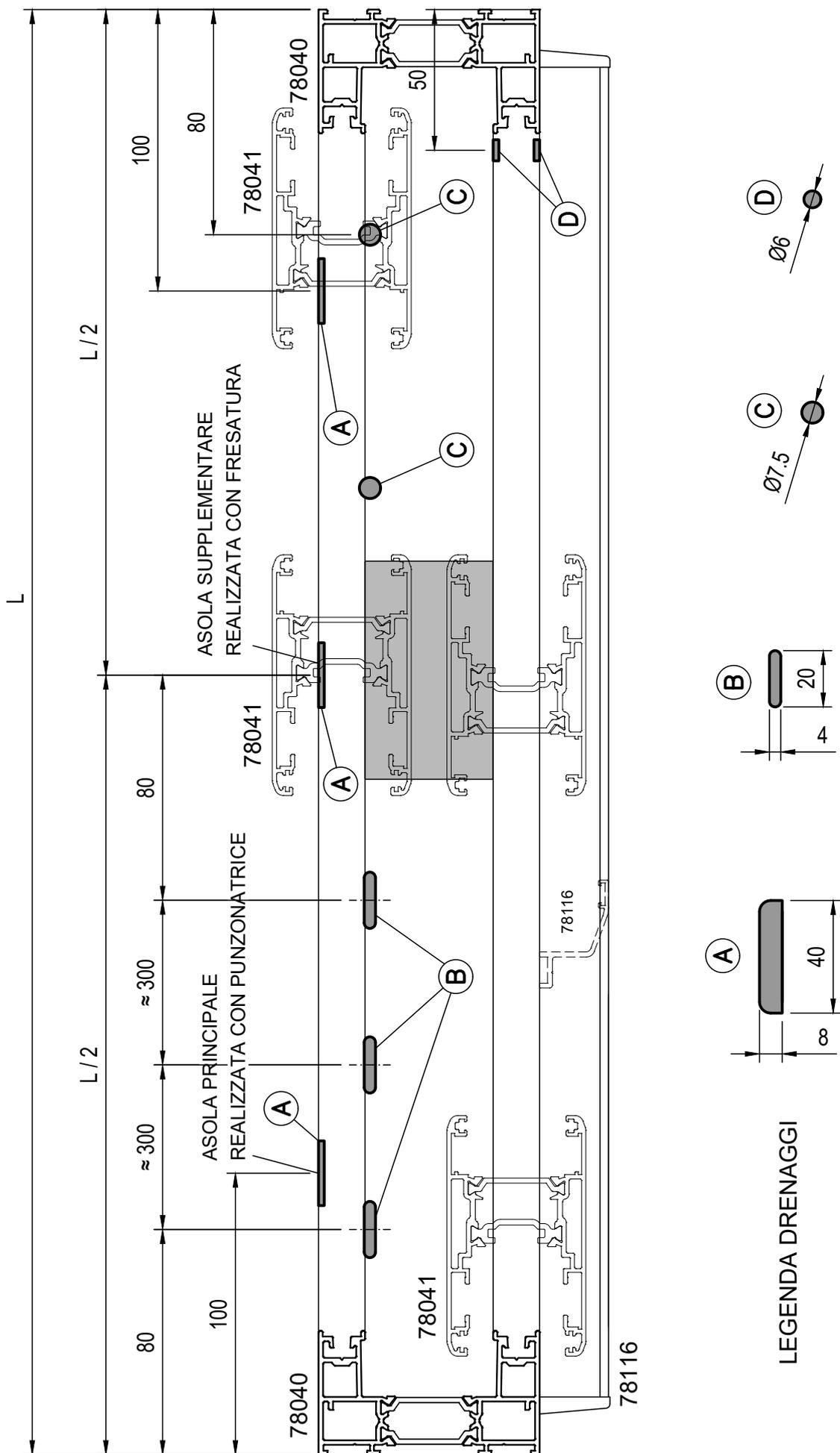
		L1	L2	M1	M2	N1	N2	O	P1	P2
600mm	Art. S7894	120	74	-	-	-	-	193	278	278
1000mm	Art. S7895	120	74	-	-	-	-	393	478	478
1800mm	Art. S7896	120	74	365	365	578	578	793	877	880
1800mm	Art. S7899	234	60	357	310	554	510	790	877	875

TAB.2

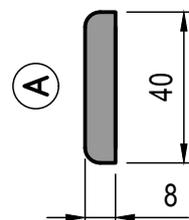
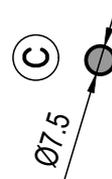
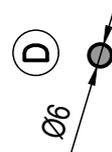
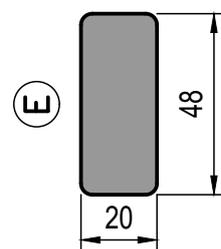
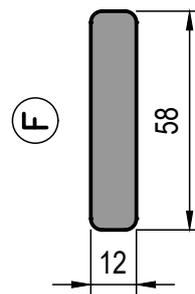
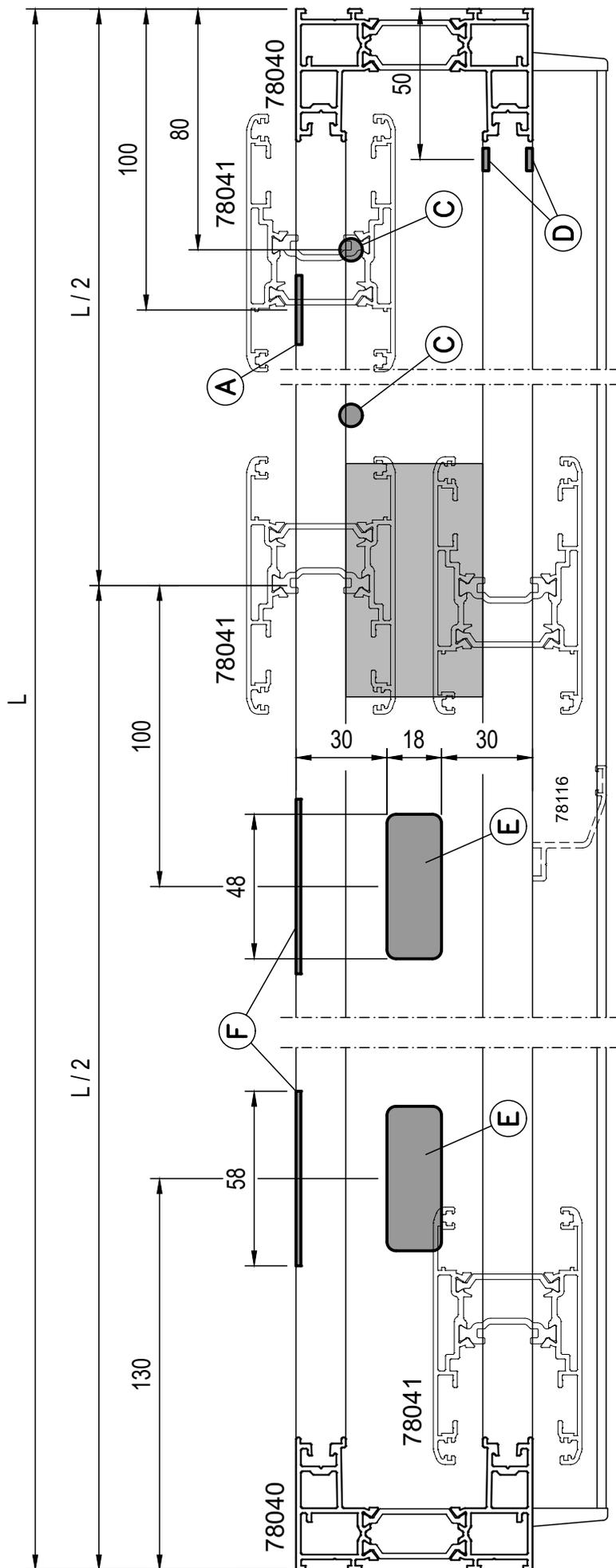
		U	V	Z
600mm	Art. S7894	202	268	-
1000mm	Art. S7895	402	466	-
1800mm	Art. S7896	802	865	145
1800mm	Art. S7899	802	865	158

ESEMPI DI DRENAGGIO TRADIZIONALE

ASOLE PER CAPPETTA E FORO PER VALVOLA



ESEMPI DI DRENAGGIO SPECIALE
FRESATURE TOMBININO, ASOLA CAPPETTA E FORO VALVOLA



LEGENDA DRENAGGI

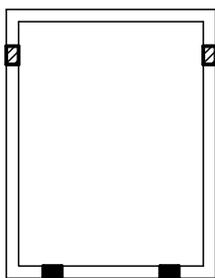
Informazioni Tecniche 

SPESSORAMENTO DEI VETRI

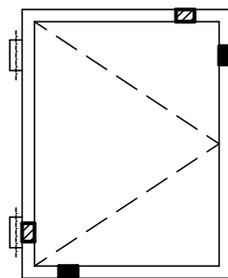
A SECONDA DELLA TIPOLOGIA DI INFISSO, E' CONVENIENTE EFFETTUARE LO SPESSORAMENTO DELLE VETRAZIONI SECONDO LE INDICAZIONI SEGUENTI.

UNO SPESSORAMENTO ESEGUITO CORRETTAMENTE GARANTISCE LA PERFETTA FUNZIONALITA' DI MOVIMENTAZIONE DELLE ANTE ED UNA MAGGIORE ROBUSTEZZA DEL SERRAMENTO STESSO.

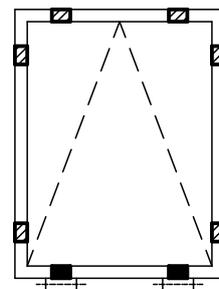
TELAIO FISSO



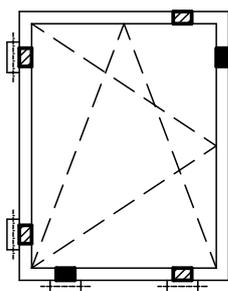
APRIBILE AD ANTA



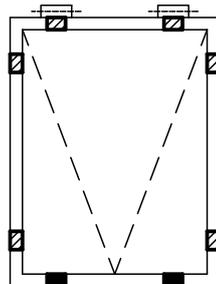
APRIBILE AD VASISTAS



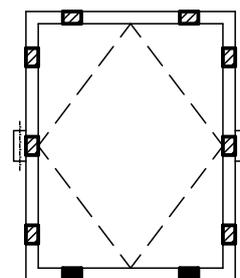
APRIBILE AD ANTA-RIBALTA



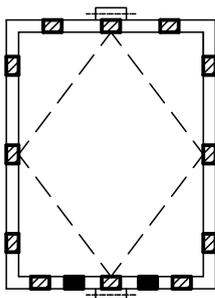
APRIBILE A SPORGERE



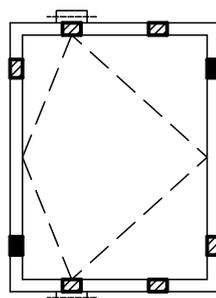
BILICO ORIZZONTALE



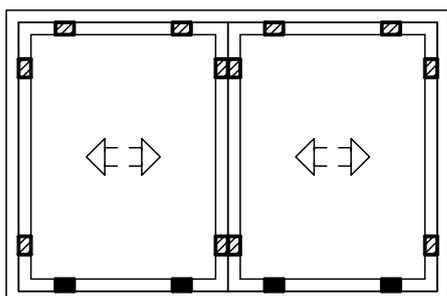
BILICO VERTICALE



BILICO VERTICALE ECCENTRICO



SCORREVOLE



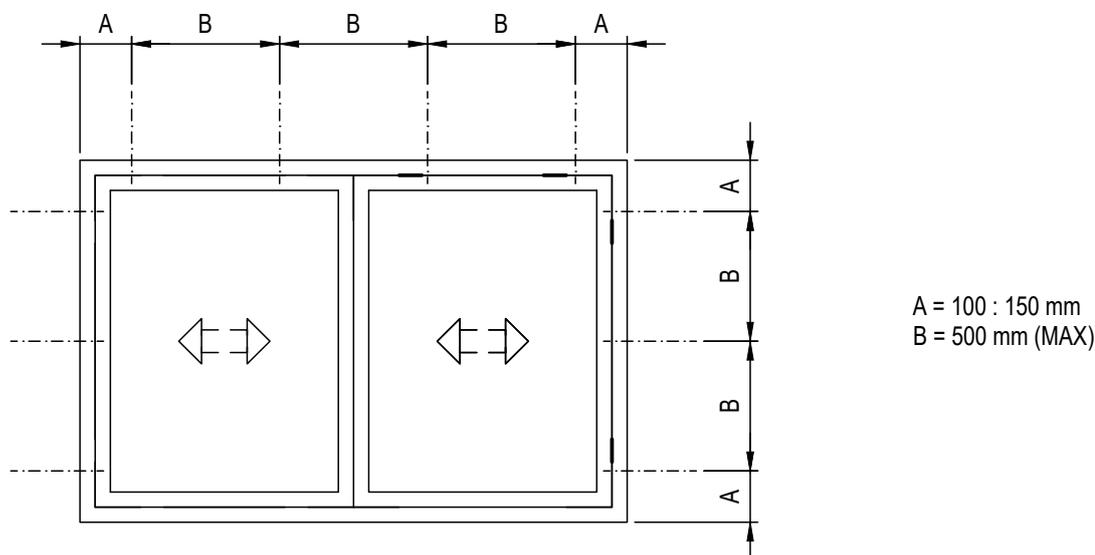
- TASSELLI DI APPOGGIO
- ▨ TASSELLI A CONTRASTO

LA POSA DEL SERRAMENTO E' MOLTO IMPORTANTE, PERCHE' IL MODO IN CUI ESSA VIENE ESEGUITA PUO' INCIDERE SULLE PRESTAZIONI FINALI DELL'INFISSO.

RICORDIAMO AD ESEMPIO CHE L'ISOLAMENTO ACUSTICO ASSICURATO DAL SERRAMENTO PUO' VENIRE COMPROMESSO SE IL FISSAGGIO ALLE MURATURE LASCIA DEGLI SPAZI LIBERI.

ANCHE L'ISOLAMENTO TERMICO PUO' ESSERE IN PARTE VANIFICATO SE NON SI HA CURA DI ELIMINARE I PONTI TERMICI TRA ESTERNO ED INTERNO.

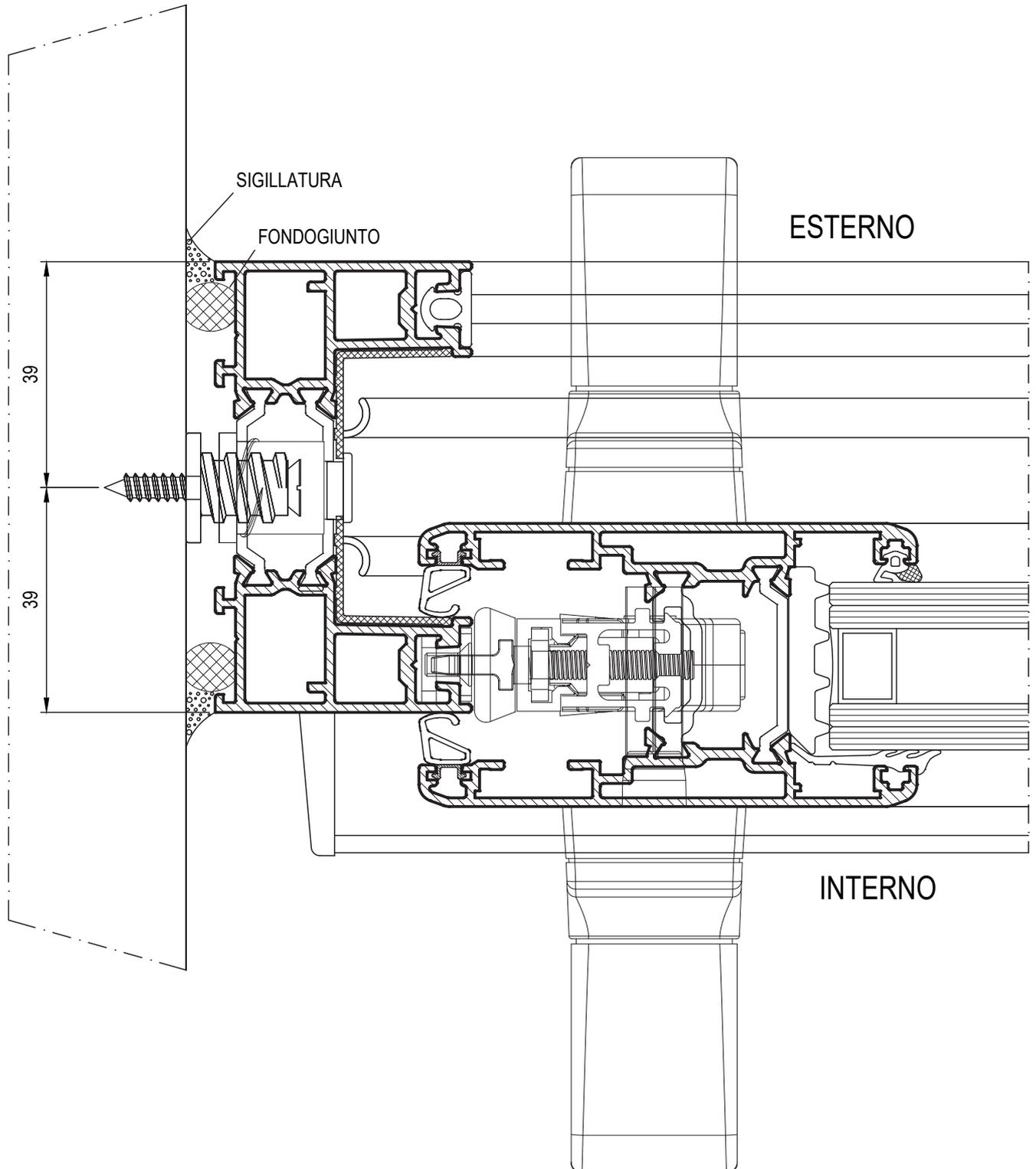
EVITARE QUINDI DI POSARE IL SERRAMENTO DIRETTAMENTE A CONTATTO CON PARTI METALLICHE (COME SCOSSALINE O SIMILI).

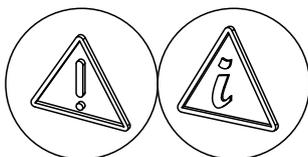
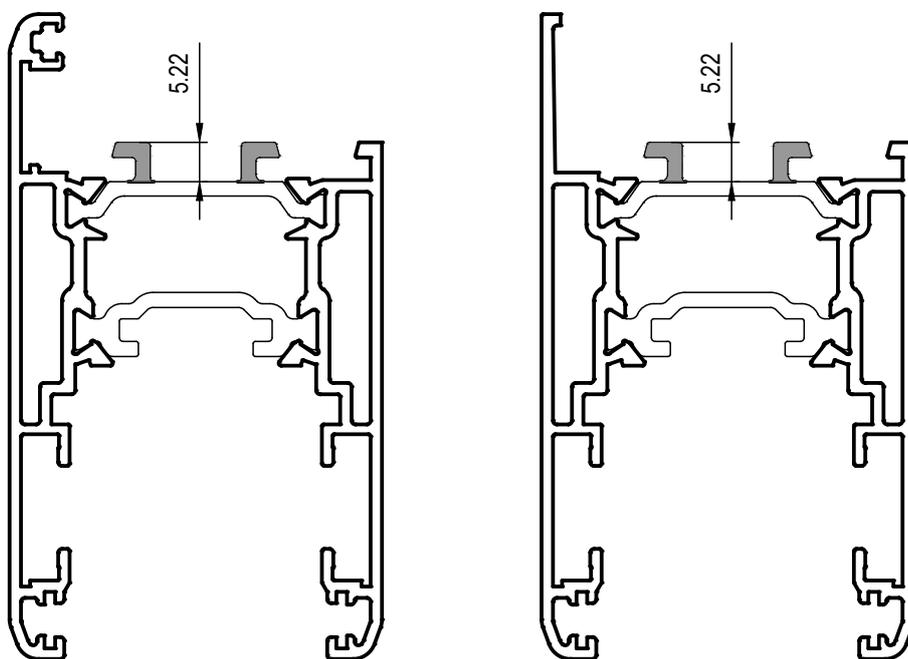


IL FISSAGGIO DEL SERRAMENTO DEVE AVVENIRE PREFERIBILMENTE SU UN CONTROTELAIO ISOLATO, UTILIZZANDO GLI APPOSITI REGOLI DI COMPENSAZIONE CHE CONSENTONO DI ESEGUIRE UNA POSA PRECISA E DI MANTENERE IL SERRAMENTO LIVELLATO, ASSICURANDO L'ISOLAMENTO TERMICO TRA INFISSO E MURATURA. IL POSIZIONAMENTO DEI REGOLI A MURO VA PREVISTO IN NUMERO ADEGUATO ALLE DIMENSIONI DEL SERRAMENTO.

PER UNA CORRETTA POSA SI CONSIGLIA DI FARE RIFERIMENTO A QUANTO RIPORTATO SUL FASCICOLO UX 42 PUBBLICATO DA UNCSAAL

FISSAGGIO A MURO





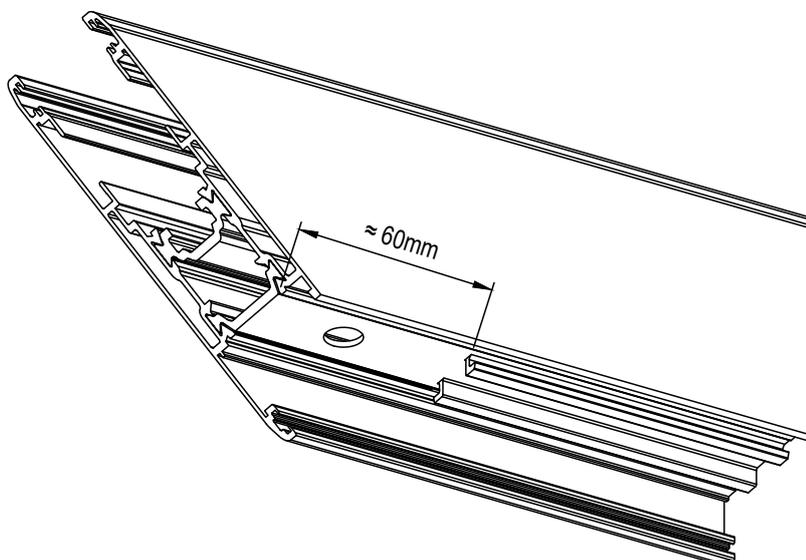
 MATERIALE DA ASPORTARE

IMPORTANTE :

I PROFILATI ANTA ART. 78056-78057-78059-78060
NECESSITANO DI UNA PRE-LAVORAZIONE DI FRESATURA
DENTINI BARRETTA PER IL CORRETTO UTILIZZO
NELLE PUNZONATRICI DI SISTEMA GA086

N.B. :

PRE-LAVORAZIONE NON NECESSARIA
SE SI UTILIZZA IL TRANCIANTE TI002.





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