

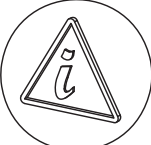
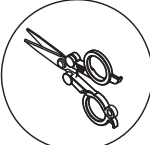
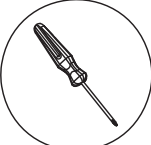
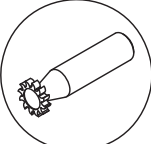
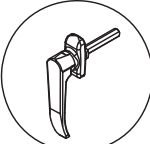
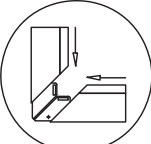
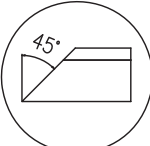
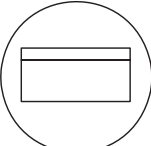
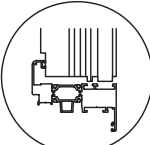
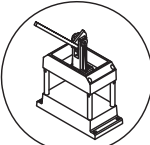
Manuale Lavorazioni

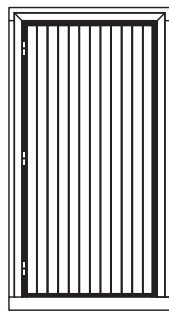


INDICE

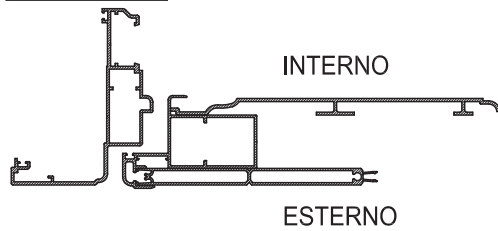
Icone Lavorazioni	
Tipologie Realizzabili	
Schemi Applicazione Accessori	
Lavorazioni	
Informazioni Tecniche	

Icone Lavorazioni 
Tipologie Realizzabili 
Schemi Applicazione Accessori 

SIMBOLI	DESCRIZIONE	SIMBOLI	DESCRIZIONE
	IMPORTANTE		INFORMAZIONI
	TAGLIARE		AVVITARE / SVITARE
	FORARE		TRANCIARE/ FRESARE
	INCOLLARE		SIGILLARE
	FERRAMENTA		COLLEGARE ANGOLI
	TAGLIARE A 45°		TAGLIARE A 90°
	INTESTARE PROFILATO		PULIRE PERIODICAMENTE CON PANNO
	PUNZONATRICE		

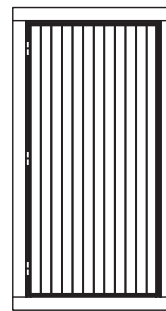


1 ANTA CON TELAIO
CON DOGA ART. 41172

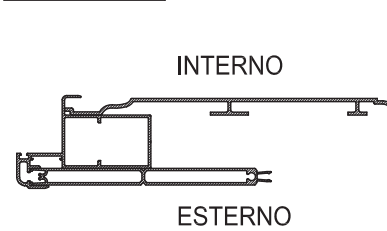


INTERNO

ESTERNO

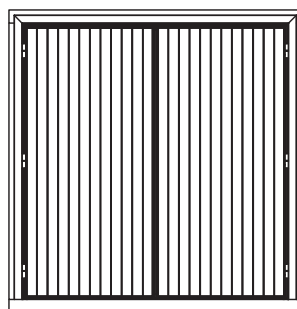


1 ANTA SENZA TELAIO
CON DOGA ART. 41172

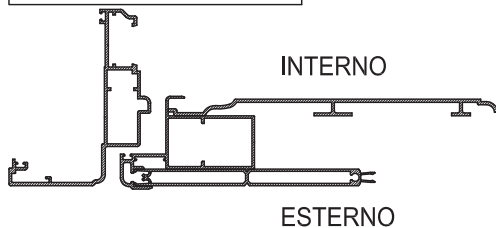


INTERNO

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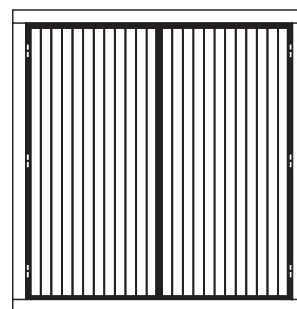


2 ANTE CON TELAIO
CON DOGA ART. 41172

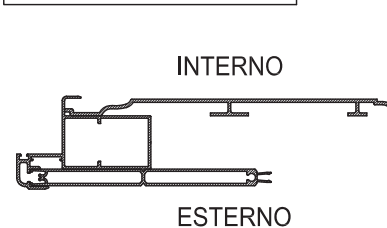


INTERNO

ESTERNO

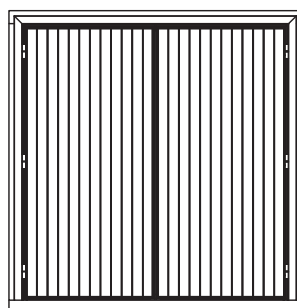


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CON DOGA ART. 41172

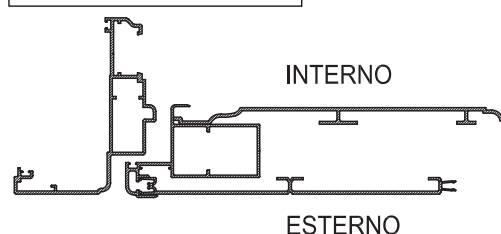


INTERNO

ESTERNO

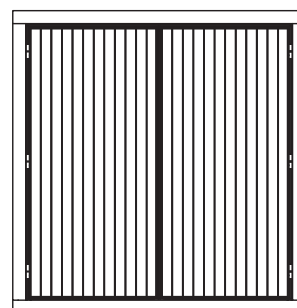


2 ANTE CON TELAIO
CON DOGA ART. 41169

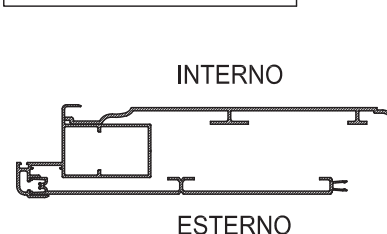


INTERNO

ESTERNO



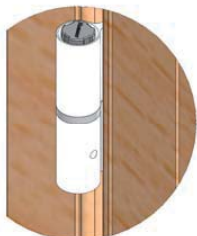
2 ANTE SENZA TELAIO
CON DOGA ART. 41169



INTERNO

ESTERNO

DETTAGLIO A
PA020



DETTAGLIO G
G864

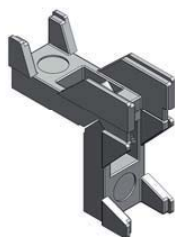


DETTAGLIO F
G865

SQUADRETTA
ALLINEAMENTO ANTA
G268



SQUADRETTA TELAIO
G280



SQUADRETTA ANTA
G281



DETTAGLIO H
ASTINA

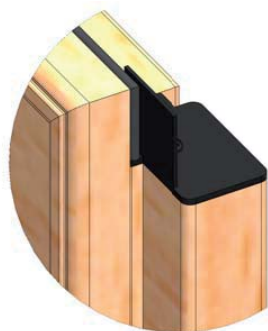
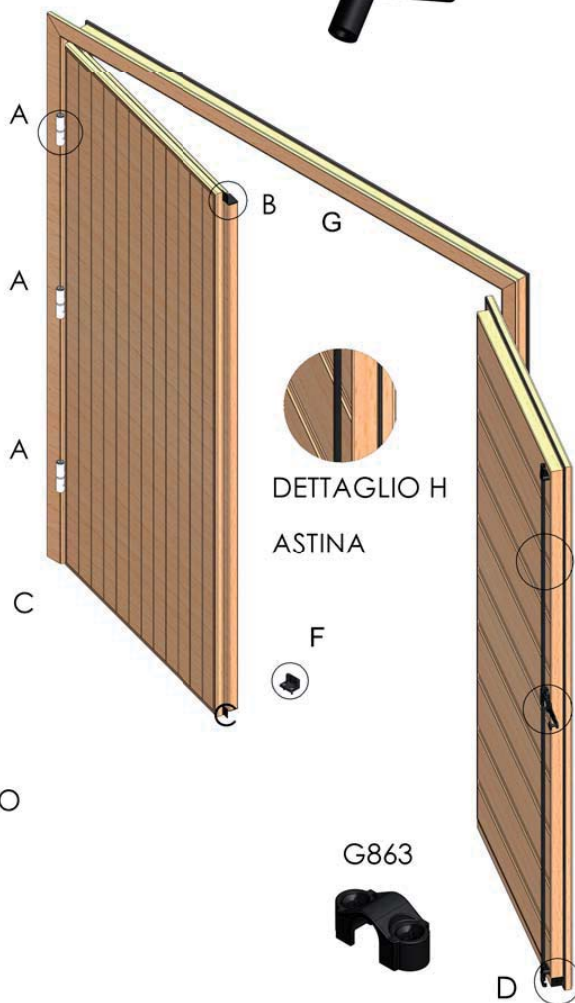


F

G863



DETTAGLIO E
COMPRESO IN
G860
G861
G862



DETTAGLIO B GT154

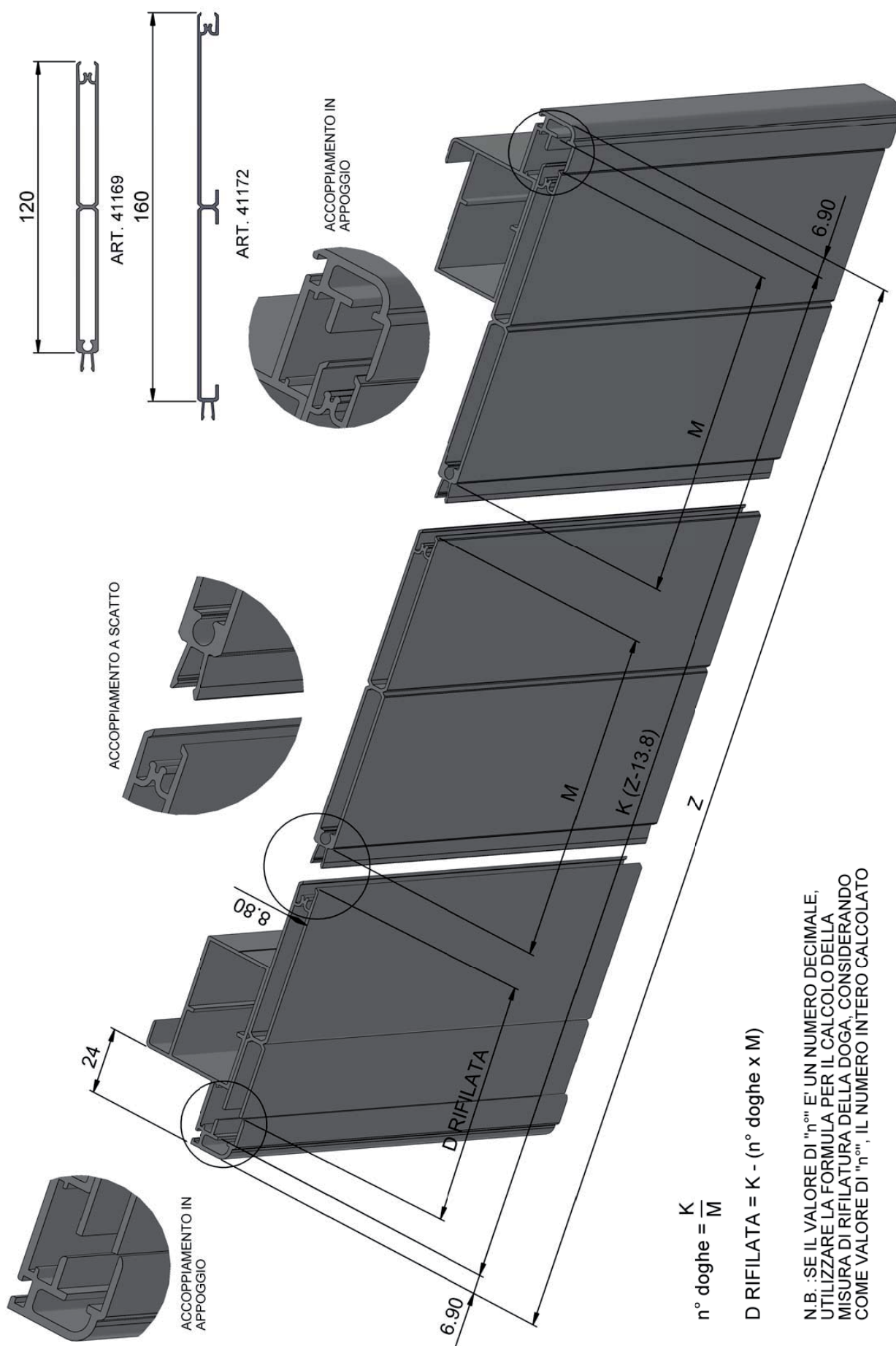
DETTAGLIO D
COMPRESO IN
G860
G861
G862



DETTAGLIO C GT470

Lavorazioni 

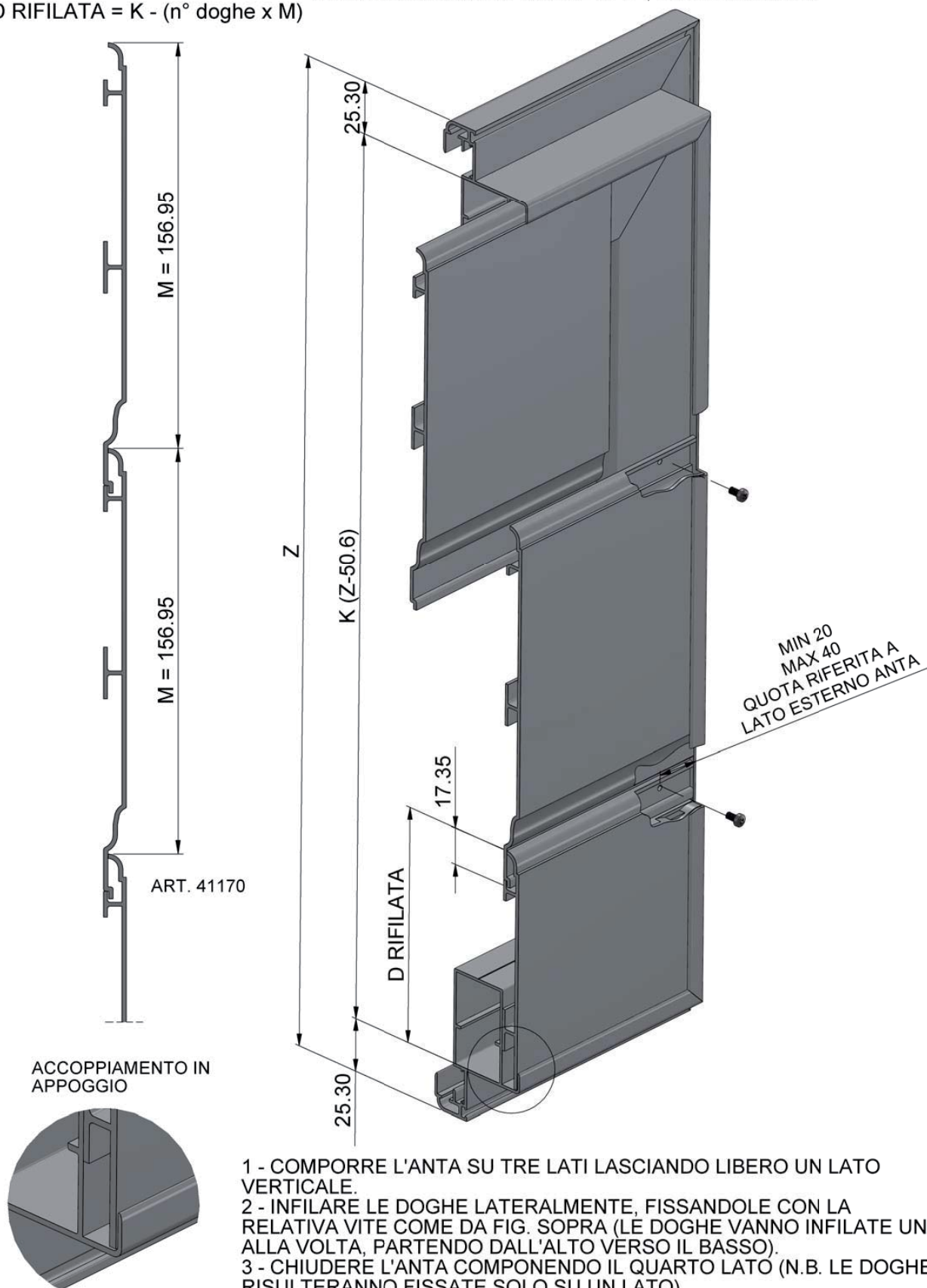
LAVORAZIONE DI RIFILATURA DOGHE ESTERNE



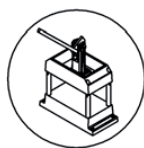
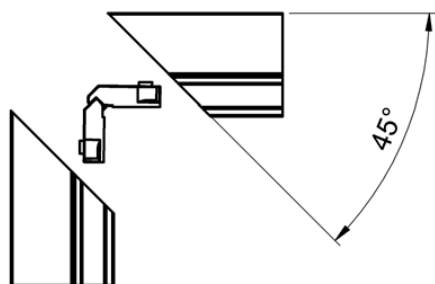
$$n^{\circ} \text{ doghe} = \frac{K}{M}$$

$$D \text{ RIFILATA} = K - (n^{\circ} \text{ doghe} \times M)$$

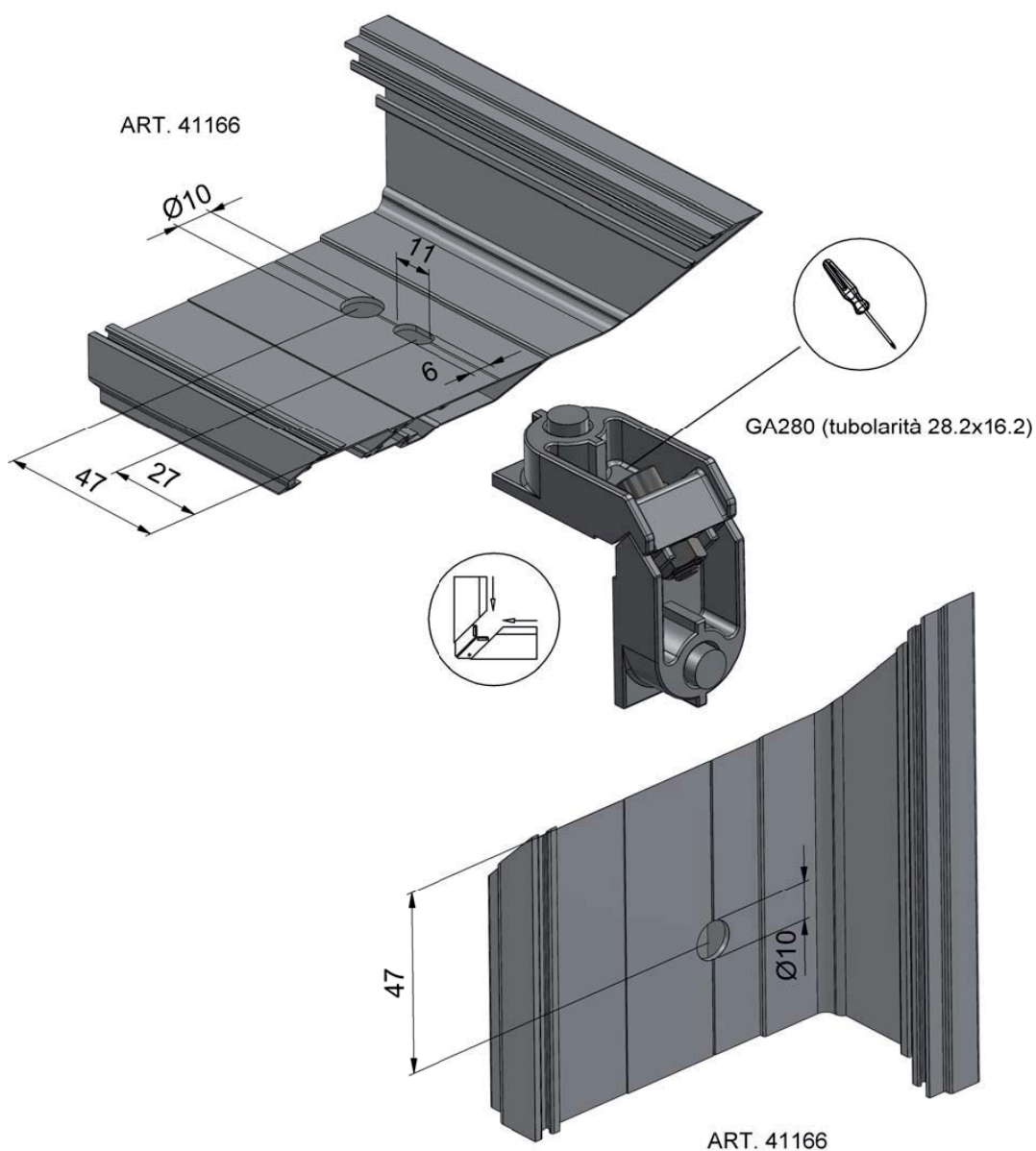
N.B. :SE IL VALORE DI "n°" E' UN NUMERO DECIMALE, UTILIZZARE LA FORMULA PER IL CALCOLO DELLA MISURA DI RIFILATURA DELLA DOGA, CONSIDERANDO COME VALORE DI "n°", IL NUMERO INTERO CALCOLATO

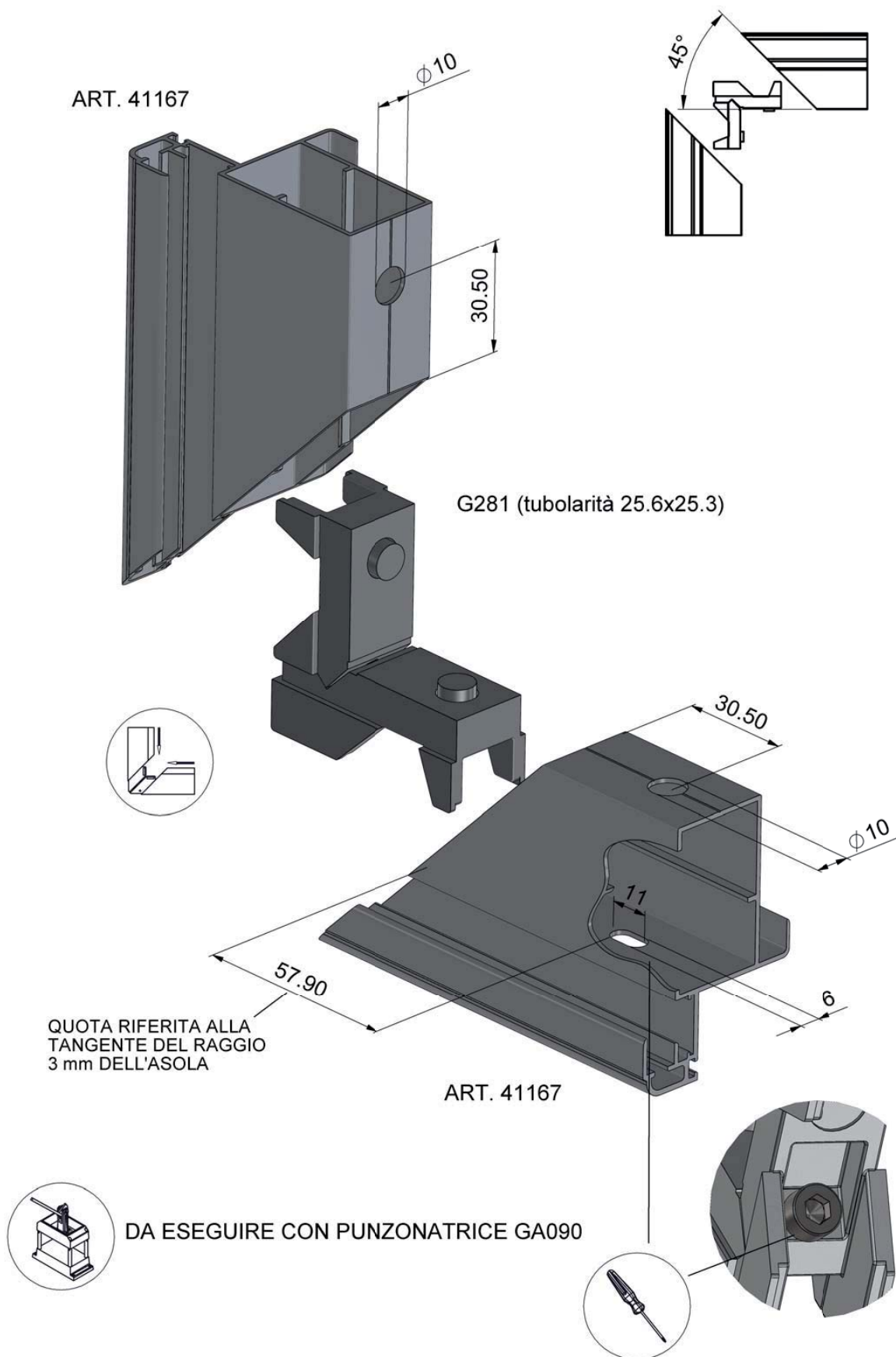


LAVORAZIONE PER SQUADRETTA ART. G280

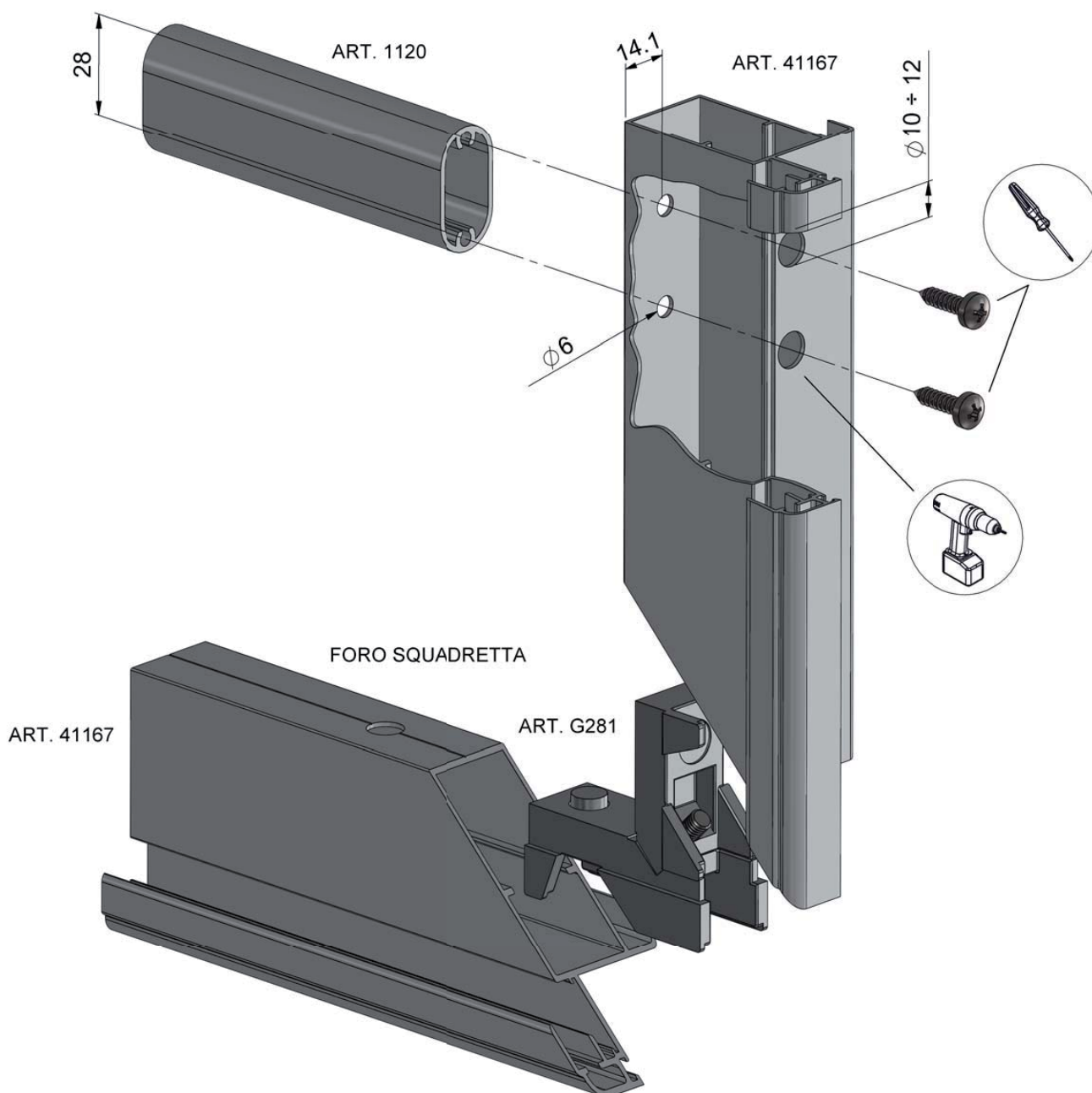


DA ESEGUIRE CON ART. GA090



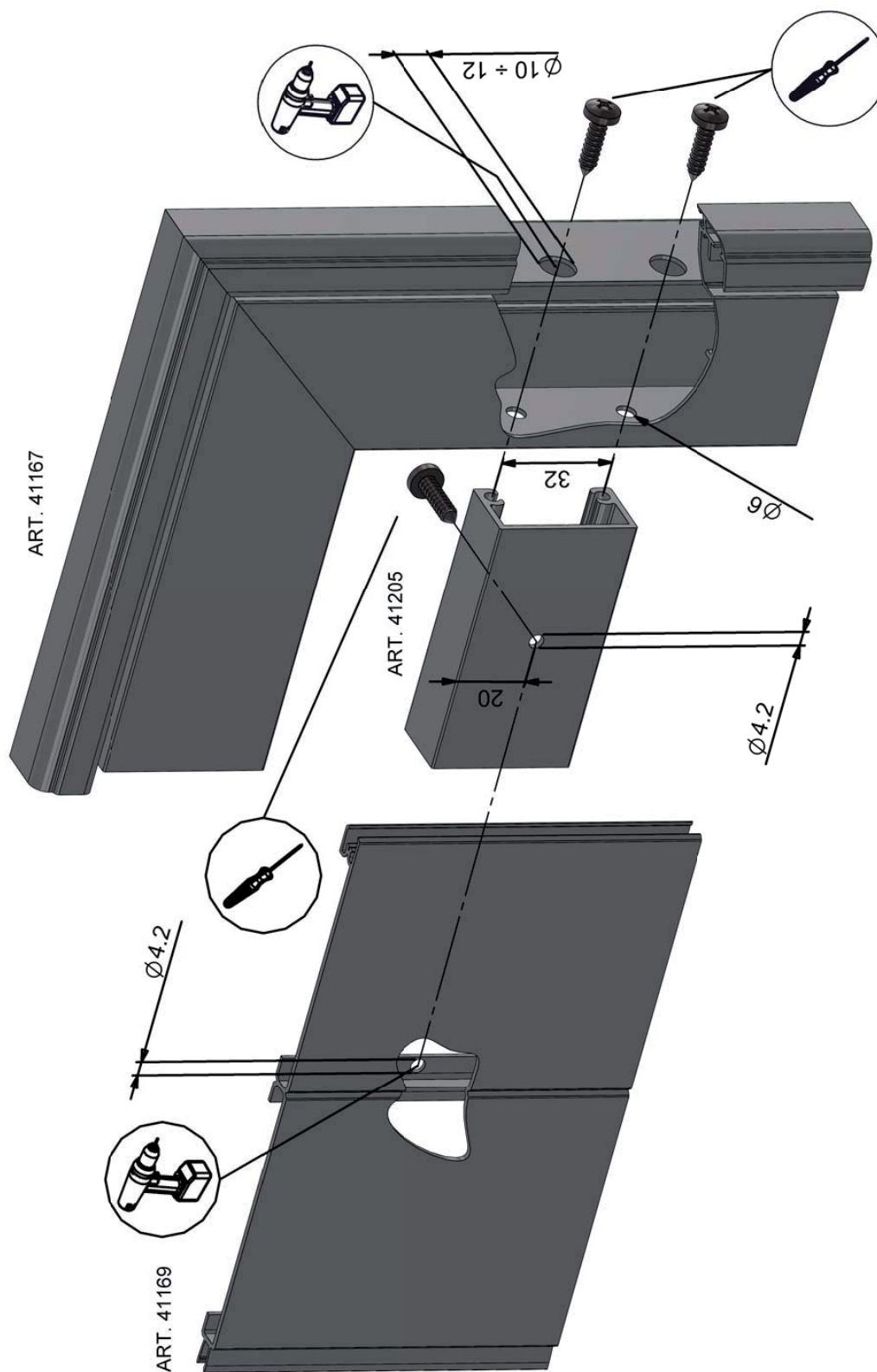


LAVORAZIONE DI FISSAGGIO TUBOLARE DI RINFORZO ART. 1120



N.B. : UTILIZZARE VITE AUTOFILETTANTE Ø4.8 : LUNGHEZZA MIN. 19 mm

LAVORAZIONE DI FISSAGGIO PROFILATO DI RINFORZO ART. 41205



N.B. : UTILIZZARE VITE AUTOFILETTANTE Ø4.8



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