



CATALOGO GENERALE

**N.B. NELL'ULTIMA DI COPERTINA E'
STATO RIPORTATO IL NUMERO DEL FAX
IN MODO ERRATO:
IL NUMERO CORRETTO E' 039.22.22.273**



SISTEMI
INDINVEST

Tel. 039.2222.1
Fax ~~039.2222.73~~ 039.22.22.273
www.sistemiindinvest.it
info@sistemiindinvest.it

IL SISTEMA *gold*



è prodotto da:



INDINVEST s.p.a.
Via Locatelli, 81/87
20046 Biassono (MI)
Tel. +39.039.22.22.1
Fax. +39.039.22.22.273
www.indinvest.it



LT ALLUMINIO s.r.l.
Strada Provinciale Ninfina 2^a, km 1.2
04012 Cisterna di Latina (LT)
Tel. +39.06.96.027.1
Fax. +39.06.96.027.277
www.ltalluminio.it



Società appartenenti a:



La INDINVEST S.p.a. e la LT ALLUMINIO S.r.l. appartenenti al gruppo INDINVEST 2000 S.p.a. hanno ad oggi una significativa e consolidata presenza nel settore della progettazione di profili in alluminio per l'edilizia, sia sul mercato italiano che in quello estero. Dotato di una propria fonderia con una capacità produttiva di circa 45.000 tons annue e di un parco matrici di oltre 20.000 pezzi, il gruppo è in continua crescita e capace di rispondere ad ogni nuova richiesta del mercato. La produzione, ottenuta con impianti ad elevato contenuto tecnologico, come la nuova pressa da 3.300 tons, è di circa 35.000 tons annue. Con la notevole esperienza acquisita in questi anni e grazie alle tecnologie sviluppate nella produzione di profili sia industriali che per l'edilizia, la Indinvest e la Lt Alluminio sono in grado di accontentare la clientela più esigente. Le strutture snelle, efficienti ed estremamente flessibili, insieme agli elevati standard di qualità rendono la Indinvest s.p.a. e la Lt Alluminio S.r.l. i partner ideali per sviluppare e produrre ogni tipo di estruso.

DESCRIZIONE TECNICA DEL SISTEMA GOLD 400

Profilati estrusi in lega primaria d'alluminio **6060 AL MG 0.5 SI 0.4 – FE 0.2** secondo le norme **UNI EN 573** (ex UNI9006/1, ex UNI 3569).

Stato di fornitura: **T5** secondo la norma **UNI EN 515** (equiv. TA 16)

Tolleranze dimensionali e spessori: **UNI EN 12020.2 e/o UNI EN 755-9**

Sistema di tenuta aria ed acqua:

- Finestre: guarnizione centrale (giunto aperto) oppure in alternativa doppia guarnizione di battuta.
- Porte: doppia guarnizione di battuta.
Inserimento del vetro con fermavetro: a scatto sia per fermavetri rettangolari che arrotondati.

Dimensioni principali:

- Finestre: telaio fisso profondità 40 mm, anta 48 mm camera maggiorata idonea per serrature.
- Porte: telaio fisso profondità 40 mm, anta 48 mm camera maggiorata idonea per serrature.
- Altezza utile alloggiamento del vetro 22 mm
- Possibilità di inserimento di vetro o pannelli con spessori variabili tra 5 e 33.5 mm
- Dimensione per alloggiamento accessori standard per Camera Europea.

Impiego:

- Profilati per finestre: consentono la costruzione di infissi ad una, due o più ante a battente, nella versione a giunto aperto o con doppia guarnizione di battuta complanari all'esterno e a sormonto all'interno. Sono possibili anche soluzioni come specchiature fisse, aperture esterne, wasistas, anta-ribalta, bilici, sporgere, monoblocchi e porte interne.
- Profilati per porte: consentono la costruzione di porte ad una o due ante, apribili sia all'interno che all'esterno, con sopraluci fissi od apribili e vetrine.

Collaudi:

Collaudo ICITE N.2381/RP/95 del 03.07.1995 di finestra a 2 ante a giunto aperto di mm 1340x1650 secondo le normative UNI EN42, UNI EN86 e UNI EN77 ottenendo i seguenti risultati:

- Tenuta all'aria: Classe **A3**
- Tenuta all'acqua: Classe **E4**
- Resistenza ai carichi del vento: Classe **V3**
- Disponibile a richiesta certificati IFT Rosenheim

Guarnizioni:

In gomma sintetica, EPDM – DUTRAL – RESINA SILICONICA.

Accessori:

Idonei al sistema, in materiali inossidabili, costruiti da primarie case produttrici.

Per limiti di impiego e modalità costruttive attenersi alle norme:
UNCSAAL, UNI, UNI EN, UNI CNR

NOTE GENERALI

Dimensioni profilati:

- Le dimensioni dei profilati sono teoriche: quindi potranno variare in funzione delle tolleranze di estrusione.
- Tali variazioni possono risultare più evidenti nelle cavità previste per l'inserimento di accessori e guarnizioni e nei vari accoppiamenti tra profilati.

Peso profilati:

- Il peso riportato sul catalogo è quello teorico quindi potrà variare in funzione delle tolleranze dimensionali e di spessore regolamentate dalla norma UNI 3879.

Trattamenti di protezione superficiale:

- Con ossidazione anodica da eseguire in conformità alle direttive tecniche europee "EURAS-EWAA".
- Con verniciatura da eseguire in conformità alle direttive tecniche europee "QUALICOAT".
- Le temperature ammissibili per la cottura a forno delle vernici sono di 180° C.

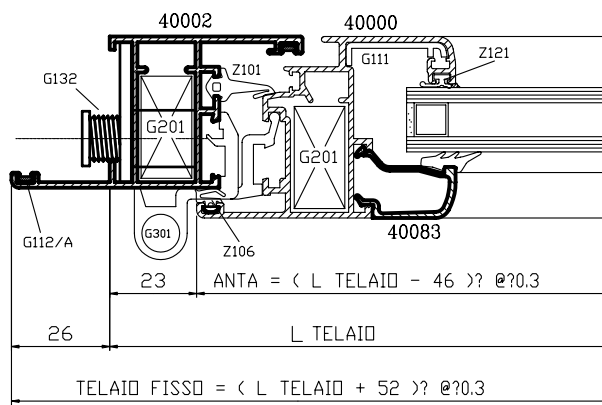
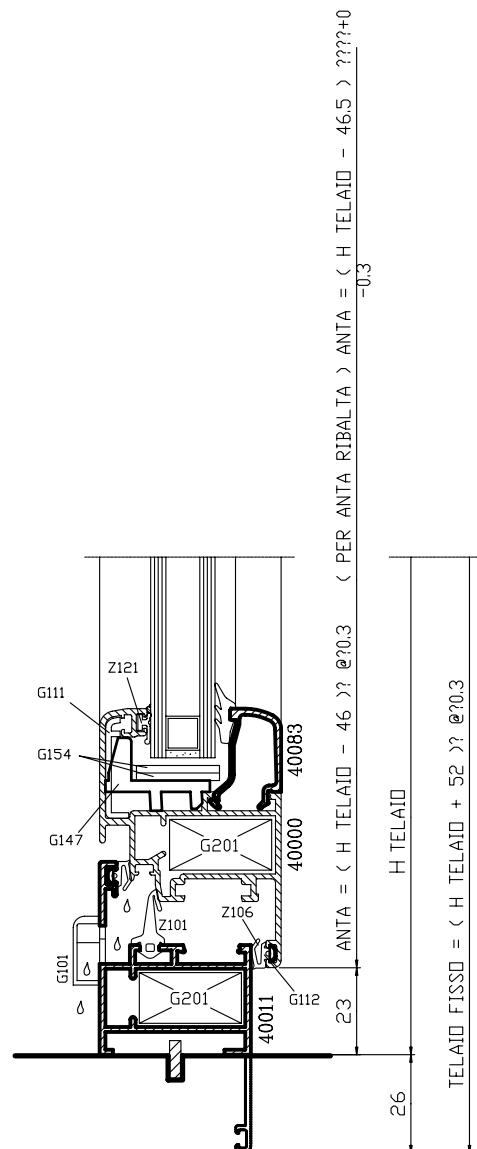
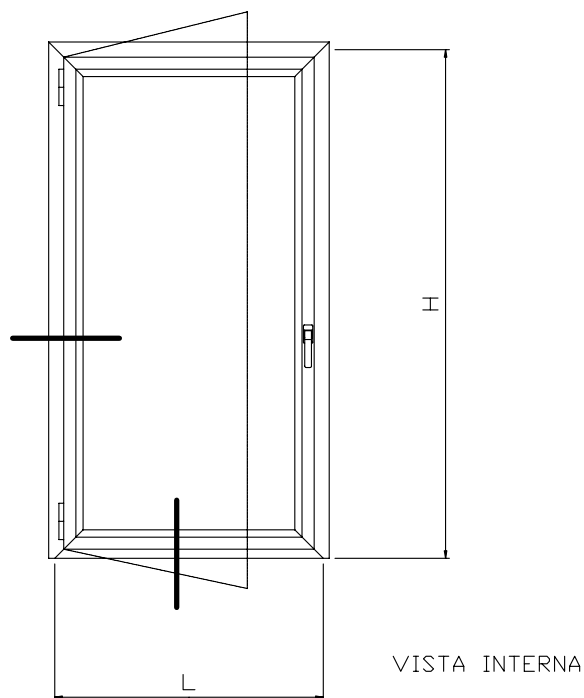
Lunghezza barre: mm 6500

Dimensioni di taglio:

Le tipologie e le distinte di taglio sono state calcolate con quote dimensionali teoriche che possono variare in funzione delle tolleranze dei profilati, accessori e delle finiture (verniciatura-ossidazione).

Quindi nell'esecuzione dei manufatti si consiglia di verificare di volta che le distinte proposte sul catalogo rimangono conformi.

TOLLERANZE SU MISURE DI TAGLIO DEL SERRAMENTO



SCALA 1:2

DESCRIZIONE PER CAPITOLATO

FINESTRE E PORTE

Serramenti costruiti con profilati estrusi in lega di alluminio 6060 (EN 573-3), con stato di fornitura T5 (EN 515) e tolleranze su dimensioni e spessori secondo UNI EN 12020.2 e/o UNI EN 755-9.

Il telaio fisso avrà una profondità di 40 mm. e quello mobile di 48 mm. così da assicurare una maggiore resistenza strutturale alla pressione del vento.

La tubolarità in cui sono contenute le squadrette di giunzione degli angoli avrà una larghezza di 18 mm., comprensivi di spessore delle pareti del profilato, sia per i telai fissi che per quelli mobili.

Per serramenti di rilevanti dimensioni dovranno essere usati per i telai mobili profilati aventi larghezza maggiorata a 38,5 mm. invece di 18 mm.

L'aletta di sovrapposizione al muro nella parte interna non dovrà essere inferiore a 26 mm. e dovrà avere una sede per l'alloggiamento della guarnizione di battuta.

Il sistema di tenuta all'aria sarà a giunto aperto, cioè con guarnizione centrale in E.P.D.M. montata sul telaio fisso ed appoggiante direttamente sull'apposito piano inclinato presente sul telaio mobile.

In alternativa, la tenuta sarà realizzabile mediante doppia guarnizione di battuta.

Nella traversa inferiore del telaio fisso dovranno essere realizzate delle asole per lo scarico dell'acqua, dotate di apposite cappette in nylon di protezione. Gli angoli dei profilati e della guarnizione centrale dovranno essere sigillati per evitare possibili infiltrazioni di aria e acqua.

In caso di utilizzo di vetri isolanti, nelle traverse inferiori e nei montanti laterali delle ante mobili dovranno essere realizzate altresì asole per lo scarico dell'eventuale acqua di condensa e per la corretta aerazione del vetro.

Il serramento finito presenterà una superficie esterna piana (complanare), con fughe tra telaio fisso e mobile di 5 mm. mentre all'interno il piano delle ante apribili avrà una sporgenza (sormonto) di 8 mm. rispetto al piano del telaio fisso.

I fermavetri saranno a scatto, con opportune sedi per l'inserimento delle guarnizioni di tenuta del vetro.

Gli accessori e le guarnizioni dovranno essere quelli originali, studiati e prodotti per questo sistema di profilati.

Per quanto riguarda la tenuta all'aria, all'acqua ed al vento (UNI EN 42-77-86) i serramenti dovranno garantire le seguenti classi di tenuta:

Permeabilità all'aria:	classe A3
Tenuta all'acqua:	classe E4
Resistenza al vento:	classe V3

L'ottenimento delle caratteristiche di tenuta sopraccitate con questi profilati dovrà essere dimostrabile con riproduzione in copia dei risultati del collaudo presso idoneo Istituto, effettuato dal costruttore dei serramenti o, in mancanza, dal produttore dei profilati.

FINITURA SUPERFICIALE DEI PROFILATI IN ALLUMINIO

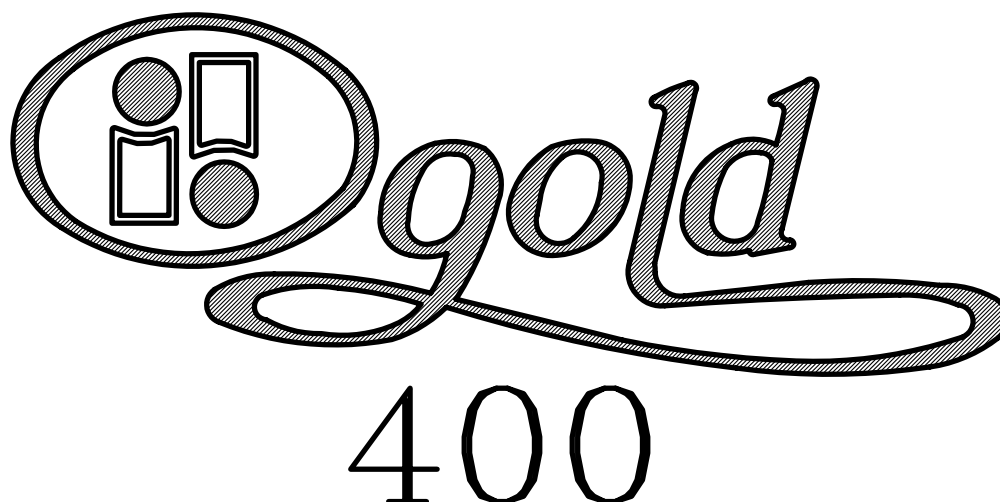
La protezione e la finitura delle superfici dei profilati dovranno essere effettuate mediante anodizzazione o verniciatura.

- L'anodizzazione, nel colore _____ dovrà essere eseguita secondo quanto previsto dal marchio europeo "EURAS-EWAA / QUALANOD".
- La verniciatura, nel colore _____ secondo tabelle RAL dovrà essere eseguita in base a quanto previsto dal marchio europeo "QUALICOAT".

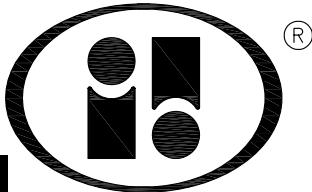
LIMITI DI IMPIEGO

Il progettista o il serramentista, in fase di determinazione delle dimensioni massime dei serramenti dovrà considerare e valutare oltre alle dimensioni ed alle inerzie dei profilati, anche i fattori inerenti alla posa e alle caratteristiche meteorologiche, quali l'altezza dal suolo, l'esposizione alla pioggia e la velocità dei venti presenti nella zona.

Per la conoscenza e l'utilizzo di questi dati, consigliamo di consultare e seguire quanto indicato sulle "Raccomandazioni UNCSAAL" elaborate sulla base delle norme UNI, UNI-EN ed UNI-CNR esistenti in merito.



CERTIFICAZIONI
PROVE
ARIA ACQUA VENTO

SISTEMI

INDINVEST



CONSIGLIO NAZIONALE DELLE RICERCHE

Istituto Centrale per l'Industrializzazione e la Tecnologia Edilizia

ICITE

RAPPORTO DI PROVA

N. 2381/RP/95

del

3.07.1995



LUG. 1995

Richiedente

INDINVEST S.p.A.
Via Locatelli, 81/87
20046 Biassono (MI)

Prova eseguita

Permeabilità all'aria
Tenuta all'acqua
Resistenza al vento

Riferimento normativo

UNI EN 42 - UNI 7979
UNI EN 86 - UNI 7979
UNI EN 77 - UNI 7979

Campione sottoposto a prova

Finestra a due ante a battente serie Gold 400 (cfr. descrizione).

**Il Rapporto è composto da n. 8 pagine e può essere riprodotto solo integralmente.
I risultati ottenuti si riferiscono unicamente ai campioni sottoposti a prova.**



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Data di campionamento

Data invio campioni

25/05/1995

Data della prova

25/05/1995

Descrizione del campione sottoposto a prova

Il campione sottoposto alle prove è una finestra a due ante a battente serie Gold 400

Il richiedente dichiara i seguenti dati:

- * materiale: alluminio - lega UNI 9006/1 - FEO2 (6060) - trattamento termico T5
- * giunzioni angolari: squadrette in alluminio pressofuso cod. 0409 art. G 201 della ditta LM Monticelli s.r.l. Osimo (AN);
- * vetri: vetrocamera 5-9-4;
- * guarnizioni dei vetri: interna - EPDM cod. 93560 art. 918 della ditta Iseo Gomma S.p.a. Sale Marasino (BS); esterna - silicone;
- * guarnizioni complementari di tenuta: centrale in EPDM cod. 97129 art. Z101; di battuta interna in EPDM cod. 97130 art. Z 106 della ditta Iseo Gomma S.p.a. Sale Marasino (BS)
- * sistema di chiusura: asta cremonese con n.3 punti di chiusura cod. ZC1041 art. G1041 azionata da maniglia con movimento a rotazione e catenaccioli cod ZC1753 art. GV753 della ditta Erreti s.r.l. Bagnara di Romagna (RA);
- * cerniere: a pettine n°3 per anta cod. ZC1378 art. GV801 della ditta Erreti s.r.l. Bagnara di Romania (RA);
- * sigillature: sigillatura con silicone accurata degli angoli formati dall'incontro dei traversi e dei montanti costituenti il telaio fisso e quello mobile;

Dimensioni della finestra (riferite al telaio fisso)

larghezza: 1,34 m
altezza: 1,65 m
superficie: 2,21 m²

Dimensioni della finestra (riferite ai giunti apribili)

larghezza: 1,24 m
altezza: 1,55 m
superficie: 1,92 m²
perimetro: 7,13 m



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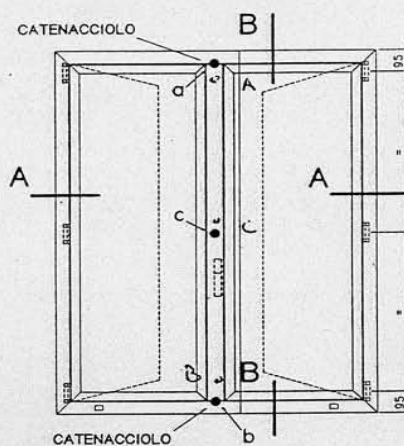
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segue Descrizione del campione sottoposto a prova

SERIE GOLD 400

Finestra a due ante battenti

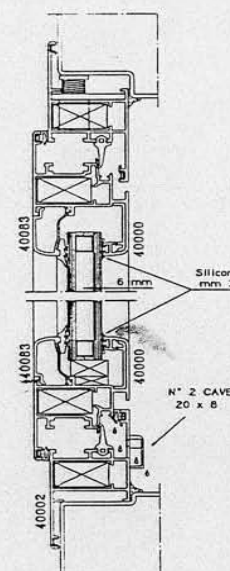
PROSPETTO ESTERNO



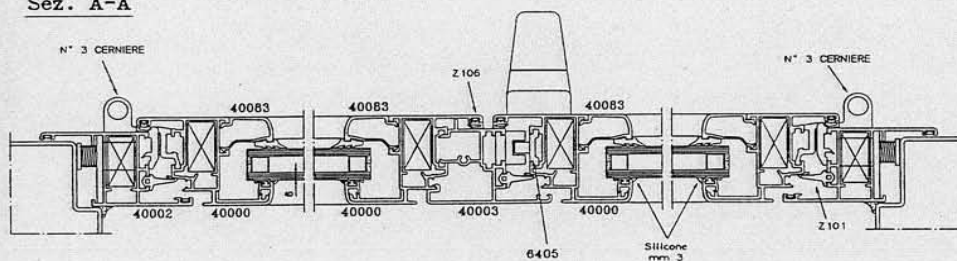
a b c N°3 PUNTI DI CHIUSURA

A e B: posizione dei comparatori

Sez. B-B



Sez. A-A





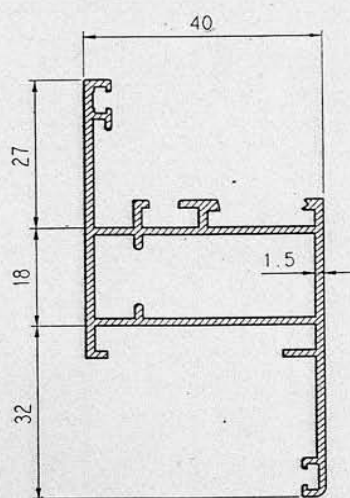
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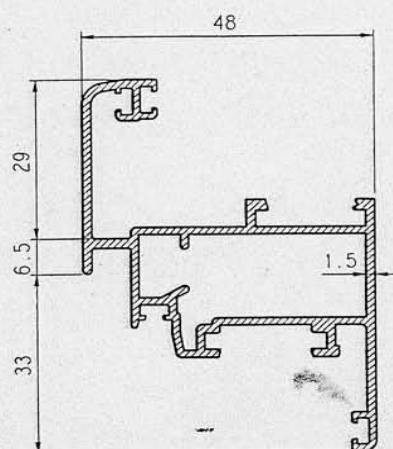
segue Descrizione del campione sottoposto a prova

SERIE GOLD 400

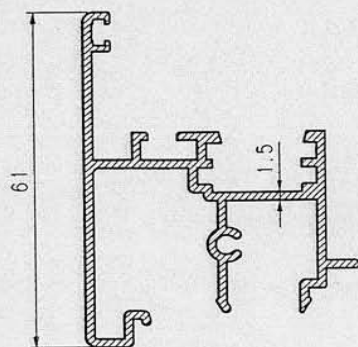
Finestra a due ante battenti



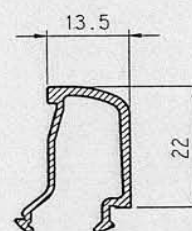
40002



40000



40003



40083



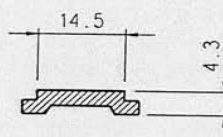
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segue Descrizione del campione sottoposto a prova

SERIE GOLD 400

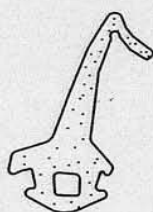
Finestra a due ante battenti



6405

GUARNIZIONI

scala 2: 1



Z 101



Z 106



918



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Modalità di campionamento

Campione appositamente realizzato dal richiedente

Modalità di preparazione dei campioni

Il campione è stato inserito in un telaio di supporto sufficientemente rigido per sopportare le pressioni di prova senza indurre deformazioni nel campione stesso. Il campione è stato fissato a piombo senza flessioni né torsioni.

Modalità di prova

Permeabilità all'aria

Temperatura ambiente: $T_a = 18\text{ °C}$; Temperatura della camera a tenuta: $T_c = 19\text{ °C}$.

Si sono applicate 3 pulsazioni di pressione d'aria con durata in salita non inferiore a 1 s.

Ogni pulsazione è stata mantenuta per almeno 3 s e il suo valore è stato del 10% superiore alla pressione max di prova e comunque non inferiore a 500 Pa.

Riportata a zero la pressione, tutte le parti mobili del campione sono state aperte e chiuse 5 volte consecutivamente e quindi bloccate in posizione chiusa. Applicata la sigillatura ai giunti apribili del campione, si sono misurate le perdite d'aria non imputabili al campione (perdite del sistema) a pressioni positive gradualmente crescenti al ritmo minimo di 10 s, fino alla pressione massima di 600 Pa, secondo la sequenza seguente: 50, 100, 150, 200, 300, 400, 500, 600 Pa che è stata quindi applicata in successione inversa.

Asportata la sigillatura, si sono misurate le perdite d'aria totali con l'analoga sequenza di pressione.

Dalla differenza tra le due misure si sono ottenuti i valori della permeabilità all'aria del campione.

L'apparecchiatura impiegata è composta da:

- una parete di prova,
- un dispositivo che permette di creare una differenza di pressione controllata tra le facce del campione,
- un dispositivo che permette di ottenere una variazione rapida e controllata della differenza di pressione entro limiti definiti,
- un apparecchio per misurare il flusso d'aria che entra o esce dalla camera a tenuta,
- un apparecchio per misurare la differenza di pressione tra le due facce del campione.

Tenuta all'acqua

Temperatura ambiente: $T_a = 20\text{ °C}$; Temperatura della camera a tenuta: $T_c = 19\text{ °C}$.

La temperatura dell'acqua era compresa tra 8 e 25 °C.

Si sono applicate 3 pulsazioni di pressione d'aria con durata in salita non inferiore a 1 s.

Ogni pulsazione è stata mantenuta per almeno 3 s e il suo valore è stato del 10% superiore alla pressione max di prova e comunque non inferiore a 500 Pa. Riportata a zero la pressione tutte le parti mobili del campione sono state aperte e chiuse 5 volte consecutivamente e quindi bloccate in posizione chiusa.

La quantità d'acqua di 2 litri/min.m² è stata proiettata sotto la traversa superiore, utilizzando il metodo di innaffiamento n° 1 descritto in appendice della norma UNI EN 86.

Mentre avviene l'innaffiamento del campione, la pressione all'interno della camera a tenuta viene aumentata fino alla pressione massima richiesta.

L'apparecchiatura impiegata è composta da:

- una parete di prova,
- un dispositivo che permette di creare una differenza di pressione controllata tra le facce del campione,
- un dispositivo che permette di ottenere una variazione rapida e controllata della differenza di pressione entro limiti definiti,
- un apparecchio per misurare il flusso d'aria che entra o esce dalla camera a tenuta,
- un dispositivo che proietta acqua e permette di realizzare uno strato continuo su tutta la superficie di prova,
- un apparecchio che permette di controllare la quantità d'acqua proiettata,
- un apparecchio per misurare la differenza di pressione tra le due facce del campione.

Resistenza al vento

Temperatura ambiente: $T_a = 20\text{ °C}$; Temperatura della camera a tenuta: $T_c = 21\text{ °C}$.

Si sono applicate 3 pulsazioni di pressione d'aria con durata in salita non inferiore a 1 s.



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Modalità di prova

Ogni pulsazione è stata mantenuta per almeno 3 s e il suo valore è stato del 10% superiore alla pressione di deformazione e comunque non inferiore a 500 Pa. Riportata a zero la pressione tutte le parti mobili del campione sono state aperte e chiuse 5 volte consecutivamente e quindi bloccate in posizione chiusa.

- Prova di deformazione:

pressioni crescenti con gradini di durata minima di 10 s fino alla pressione di 1750 Pa, misurando ad ogni gradino gli spostamenti frontali dei punti caratteristici (A,B,C), indicati nella figura a pg. 3.

- Prova di pressione e depressione ripetuta:

si sono effettuati n° 50 cicli a 1400 Pa, in pressione e in depressione.

La durata della variazione di pressione è stata superiore a 1 s.

La durata di applicazione del gradino di pressione è stata superiore a 3 s.

Al termine della prova tutte le parti mobili del campione sono state aperte e chiuse 5 volte consecutivamente.

- Prova di sicurezza a pressione e depressione:

la pressione massima è ottenuta il più rapidamente possibile, ma in un tempo non inferiore a 1 s e mantenuta per 3s.

L'apparecchiatura impiegata è composta da:

- una parete di prova,
- un dispositivo che permette di creare una differenza di pressione controllata tra le facce del campione,
- un dispositivo che permette di ottenere una variazione rapida e controllata della differenza di pressione entro limiti definiti,
- un apparecchio per misurare il flusso d'aria che entra o esce dalla camera a tenuta,
- un apparecchio per misurare la differenza di pressione tra le due facce del campione.
- apparecchi che permettono di misurare gli spostamenti,
- un dispositivo che permette di fissare gli apparecchi di misura e di assicurarne la stabilità durante la prova.

Per la finestra i risultati delle prove sono stati classificati secondo i criteri espressi dalla norma UNI 7979.

Risultati ottenuti

Permeabilità all'aria

Alla pressione di 600 Pascal la permeabilità all'aria è risultata inferiore a 0,4 m³/h valore minimo rilevabile agli strumenti di misura.

Classe attribuita: A3

Tenuta all'acqua

Pressione (Pa)	Durata (min)	Osservazioni
0	15	nessuna infiltrazione
50	5	nessuna infiltrazione
100	5	nessuna infiltrazione
150	5	nessuna infiltrazione
200	5	nessuna infiltrazione
300	5	nessuna infiltrazione
400	5	nessuna infiltrazione
500	5	nessuna infiltrazione

Classe attribuita: E4



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Risultati ottenuti

**Resistenza al vento
Prova di deformazione**

Pressione Pa	Deformazioni del montante centrale (mm)		
	Punto A (in alto)	Punto C (al centro)	Punto B (in basso)
100	0,7	0,9	0,2
200	0,9	1,0	0,4
300	1,1	1,7	0,6
400	1,3	1,7	0,8
500	1,5	2,1	1,0
750	1,9	3,7	1,1
1000	2,1	4,0	1,3
1250	2,3	4,1	1,5
1500	3,2	5,9	1,6
1750	3,4	6,1	1,7
0	Deformazioni dopo 5 min		
	0,4	0,4	0,2

Prova di pressioni e depressioni ripetute

- n. 50 cicli fra 0 e +1400 Pa: non si é riscontrato alcun degrado funzionale;
n. 50 cicli fra 0 e -1400 Pa: non si é riscontrato alcun degrado funzionale.

Verifica alla permeabilit  all'aria

Variazioni inferiori al 10% + 0,1 m³/h.m e al 10% + 0,4 m³/h.m² rispetto ai valori precedenti.

Prova di sicurezza a pressione e depressione

- n. 2 raffiche a +3150 Pa: non si   riscontrato alcun degrado funzionale.
n. 2 raffiche a -3150 Pa: non si   riscontrato alcun degrado funzionale.

Classe del campione V3

Il Referente Tecnico

geom. Mario Ghidini

Mario Ghidini

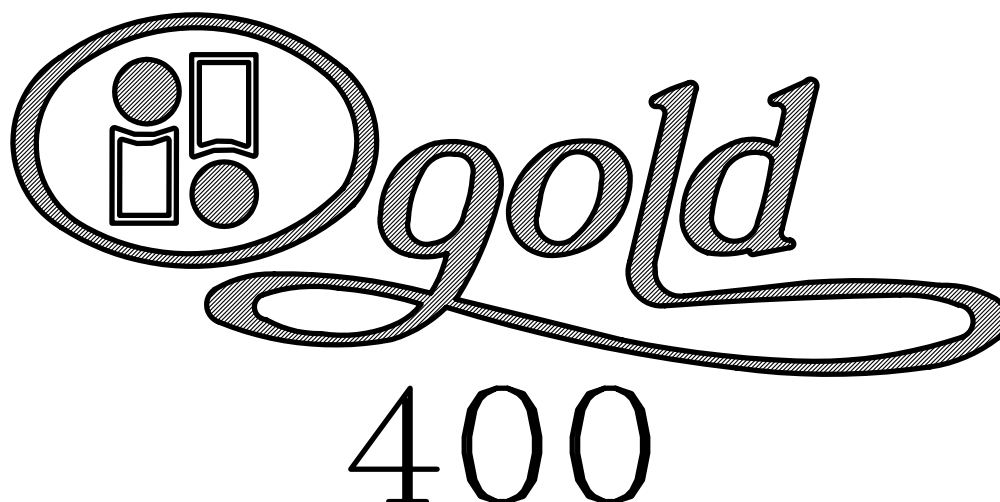
Il Direttore
prof. ing. Giulio Ballo

Giulio Ballo

Il Responsabile del Reparto

dott. ing. Valter Esposti

Valter Esposti

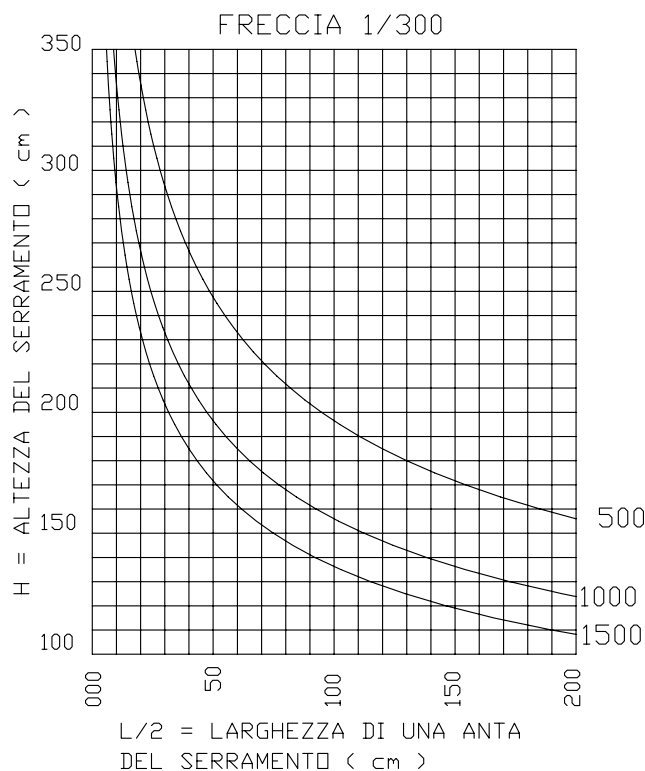
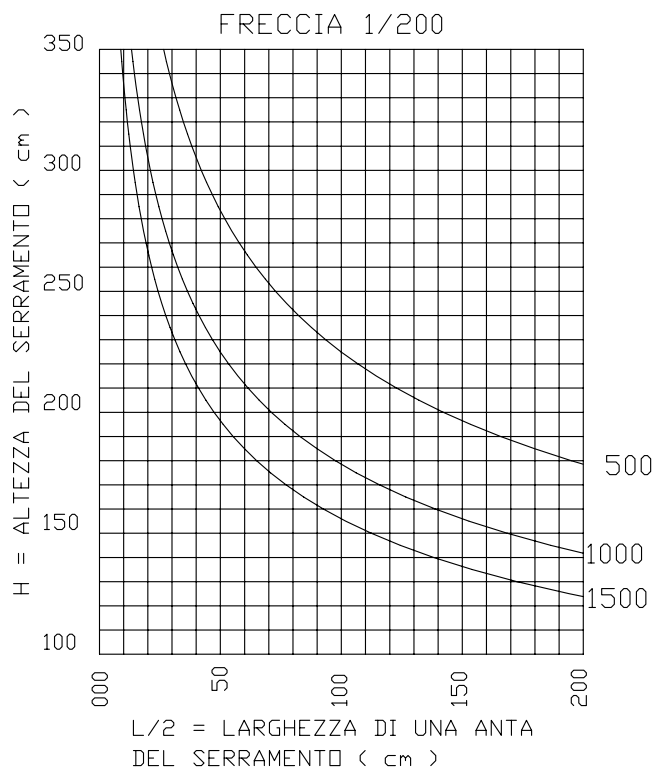


DIAGRAMMI STATICI DEI LIMITI
D'IMPIEGO

SISTEMI
INDINVEST

DIAGRAMMA DEI LIMITI D'IMPIEGO

PROFILI ART. 40000/40001



LEGENDA

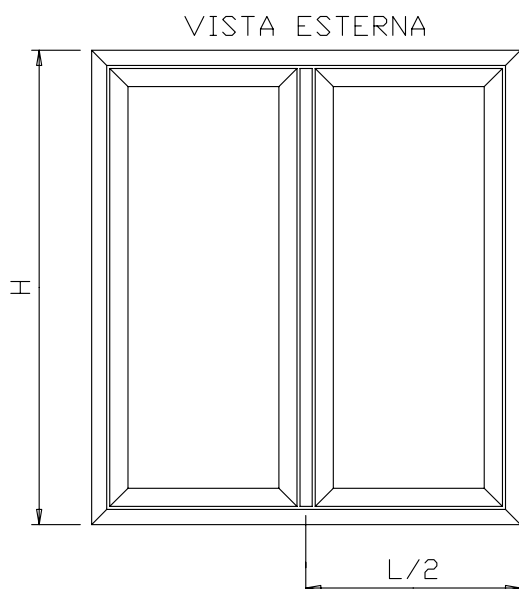
LE CURVE RAPPRESENTANO LA LARGHEZZA MASSIMA DI UNA ANTA IN FUNZIONE DELLA ALTEZZA DEL SERRAMENTO E DELLA PRESSIONE DEL VENTO.

LE CURVE SONO CALCOlate SULLA BASE DELLA DEFORMAZIONE ELASTICA MASSIMA AMMESSA : 1/200 o 1/300 DELL'ALTEZZA DEL SERRAMENTO.

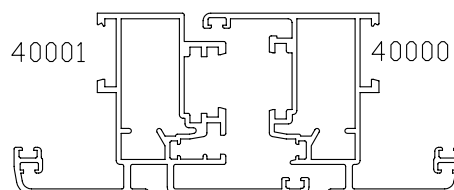
CURVA 500 : CURVA CON PRESSIONE DEL VENTO DI 500 Pa

CURVA 1000 : CURVA CON PRESSIONE DEL VENTO DI 1000 Pa

CURVA 1500 : CURVA CON PRESSIONE DEL VENTO DI 1500 Pa



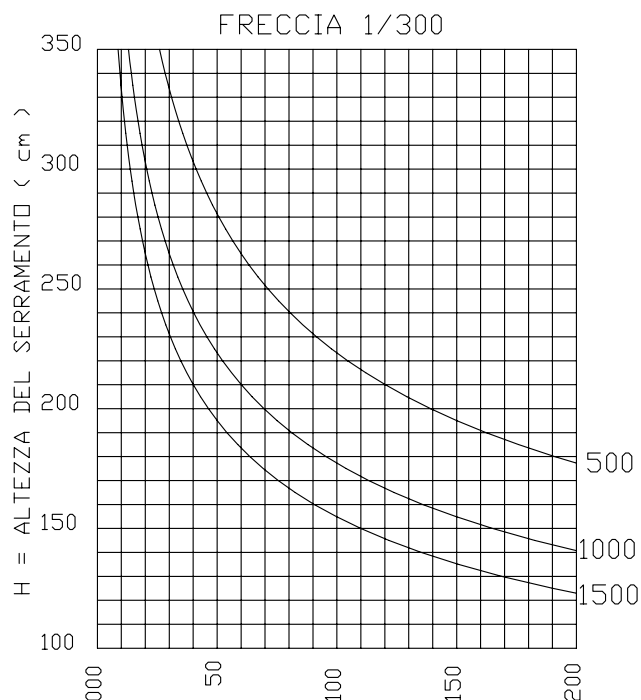
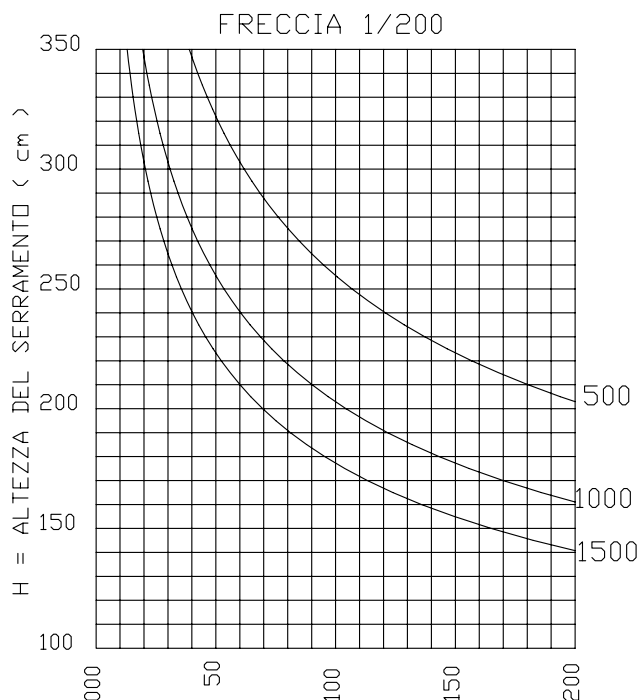
VERIFICARE L'IDONEITA DELLA FRECCIA DEL VETRO IN RELAZIONE ALLA FRECCIA MASSIMA DEL PROFILO



Jx TOT.=21.6 cm⁴

DIAGRAMMA DEI LIMITI D'IMPIEGO

PROFILI ART. 40004/40021



LEGENDA

LE CURVE RAPPRESENTANO LA LARGHEZZA MASSIMA DI UNA ANTA IN FUNZIONE DELLA ALTEZZA DEL SERRAMENTO E DELLA PRESSIONE DEL VENTO.

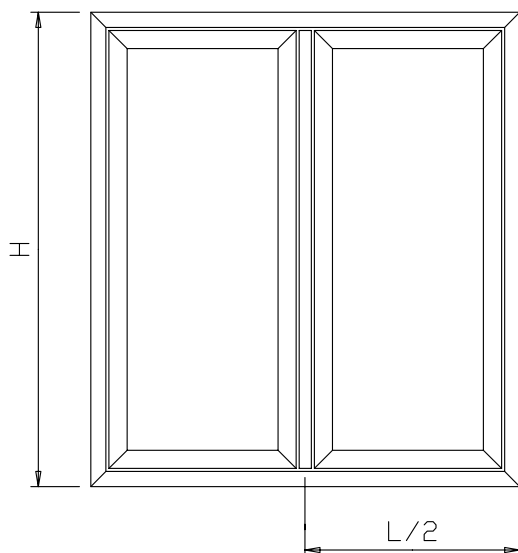
LE CURVE SONO CALCOLATE SULLA BASE DELLA DEFORMAZIONE ELASTICA MASSIMA AMMESSA : 1/200 o 1/300 DELL'ALTEZZA DEL SERRAMENTO.

CURVA 500 : CURVA CON PRESSIONE DEL VENTO DI 500 Pa

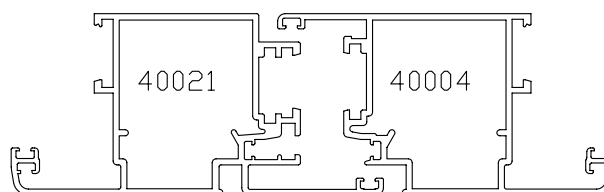
CURVA 1000 : CURVA CON PRESSIONE DEL VENTO DI 1000 Pa

CURVA 1500 : CURVA CON PRESSIONE DEL VENTO DI 1500 Pa

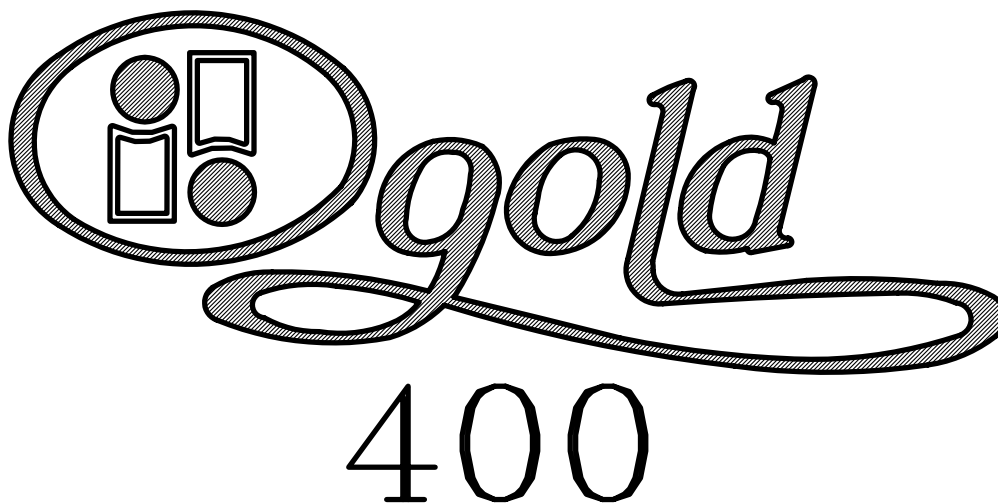
VISTA ESTERNA



VERIFICARE L'IDONEITÀ DELLA FRECCIA DEL VETRO IN RELAZIONE ALLA FRECCIA MASSIMA DEL PROFILO



Jx TOT.=31.33 cm⁴



SCHEMI LIMITI D'IMPIEGO

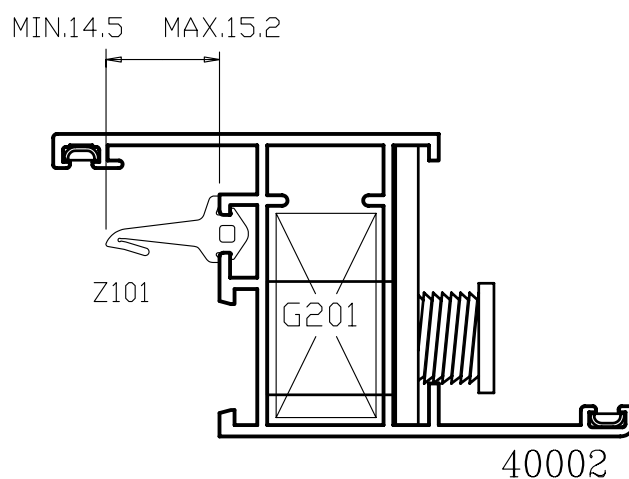
SCHEMI LIMITI D'IMPIEGO DIMENSIONI MINIME ANTE A BATTENTE, BILICI, ESEGUIBILI CON PROFILATI SISTEMA GOLD 400.

GLI SCHEMI CONSIDERANO LA GUARNIZIONE PER GIUNTO APERTO ART. Z101 CON DIMENSIONE MASSIMA COSTRUTTIVA.

LE DISTINTE DI TAGLIO TEORICHE DA CATALOGO DEVONO ESSERE VERIFICATE DAL SERRAMENTISTA, ED EVENTUALMENTE AGGIUSTATE IN RELAZIONE ALL'IMPIEGO DI ACCESSORI, GOMME, PROFILATI CHE IN UNIONE TRA LORO POSSONO RISULTARE DIFFORMI DAL TEORICO, A CAUSA DI PICCOLE T

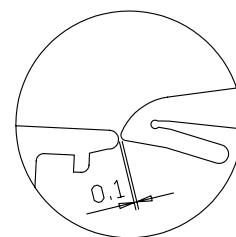
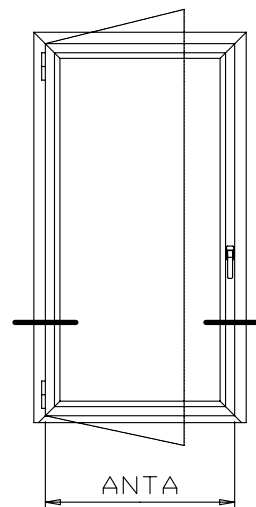
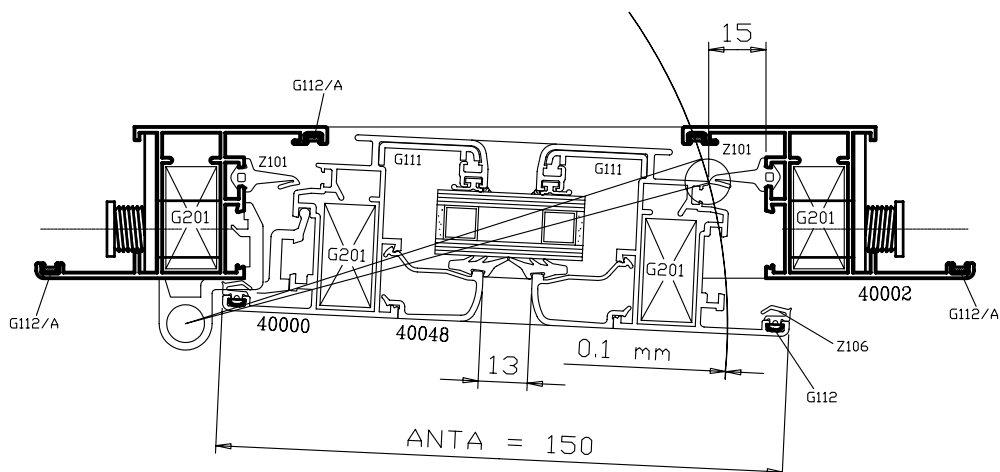
SCHEMA DI CONTROLLO PER VERIFICA DIMENSIONALE DELLA GUARNIZIONE

GOLD 400

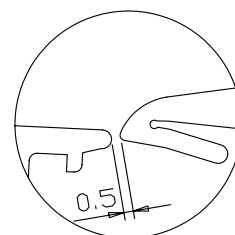
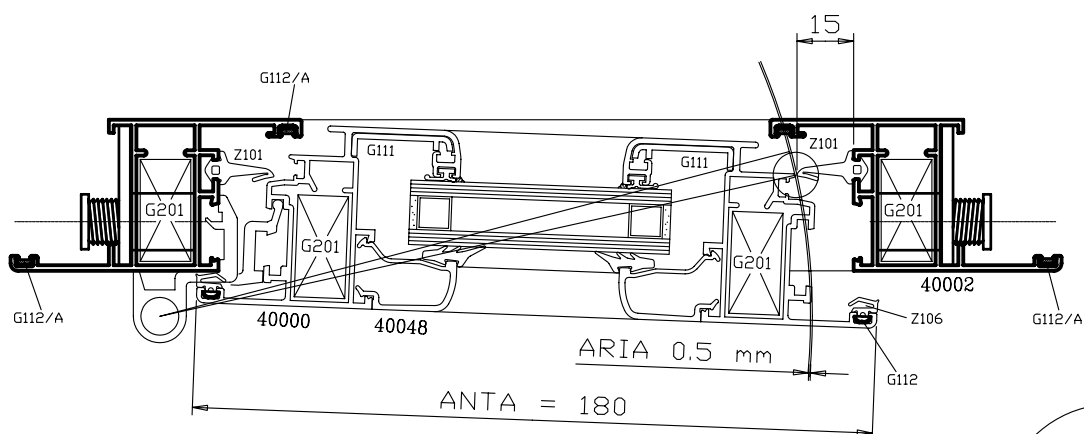


SCALA 1:1

DIMENSIONAMENTO MINIMO ANTE

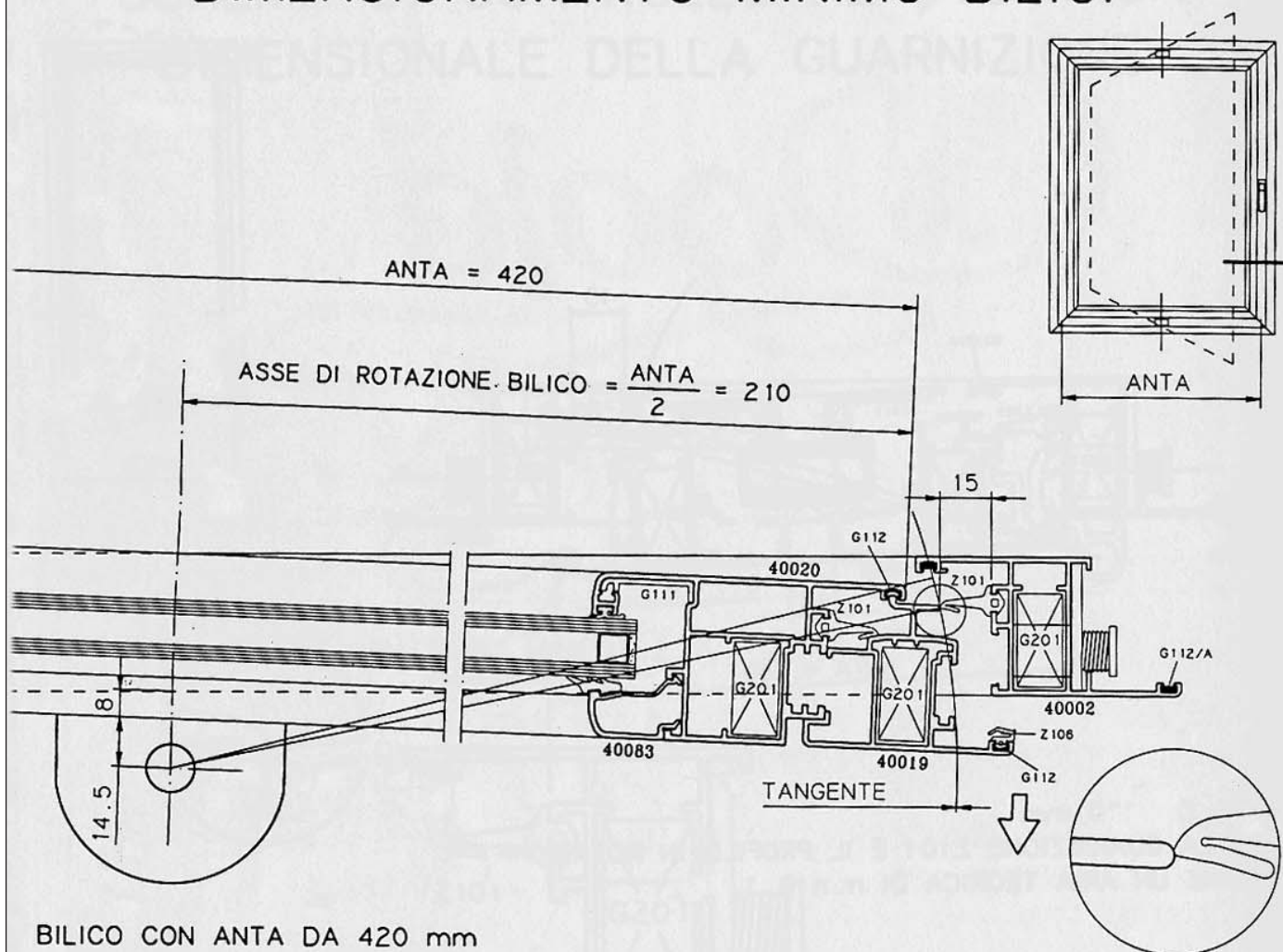


ANTA DA 150 mm
TRA LA GUARNIZIONE Z101 E IL PROFILO IN ROTAZIONE
RIMANE UN ARIA TEORICA DI mm 0.1

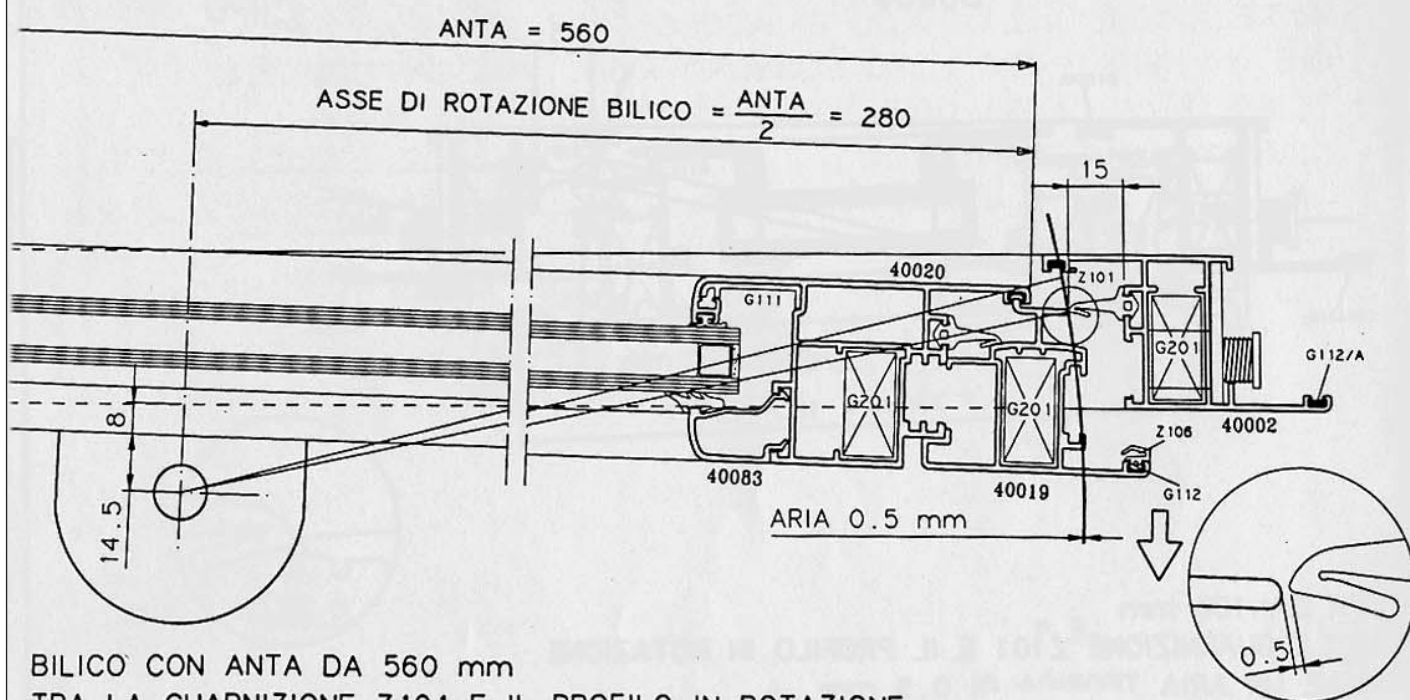


ANTA DA 180 mm
TRA LA GUARNIZIONE Z101 E IL PROFILO IN ROTAZIONE
RIMANE UN ARIA TEORICA DI 0.5 mm

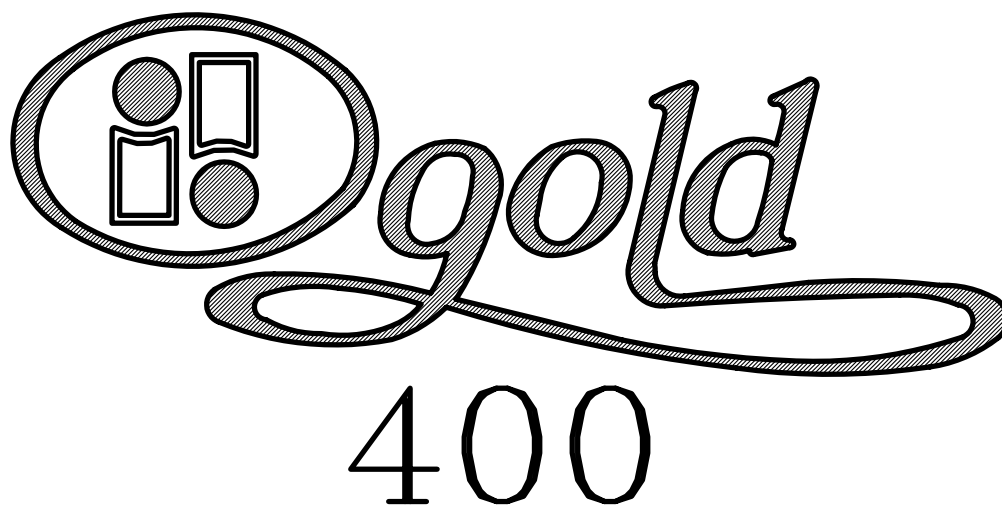
DIMENSIONAMENTO MINIMO BILICI



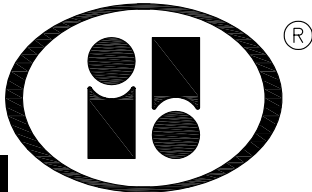
BILICO CON ANTA DA 420 mm
IL PROFILO IN ROTAZIONE RISULTA TANGENTE ALLA
GUARNIZIONE Z101

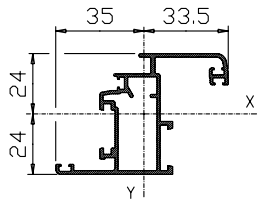
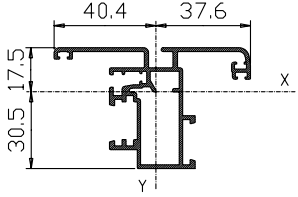
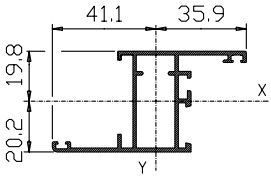
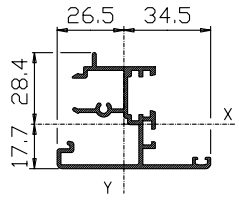
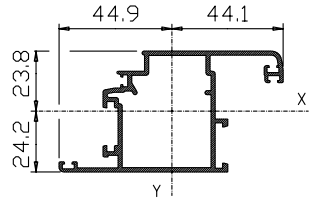
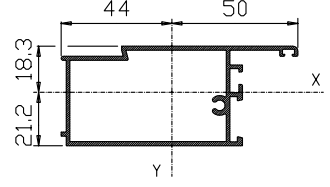
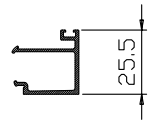
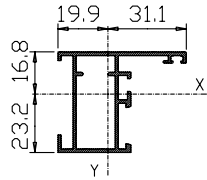


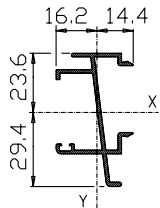
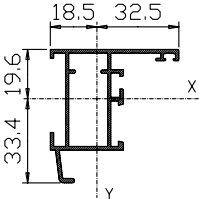
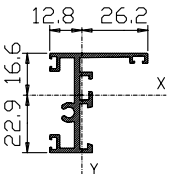
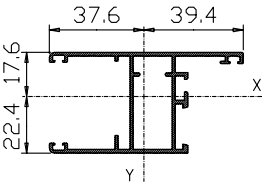
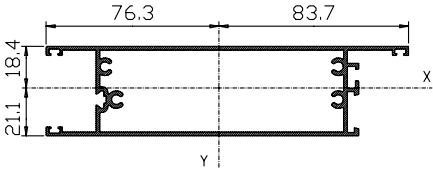
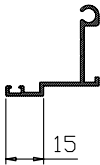
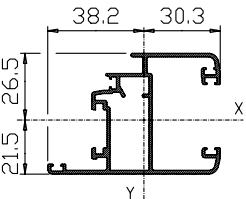
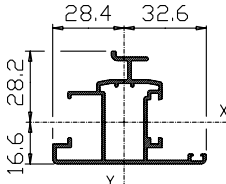
BILICO CON ANTA DA 560 mm
TRA LA GUARNIZIONE Z101 E IL PROFILO IN ROTAZIONE
RIMANE UN ARIA TEORICA DI mm 0.5

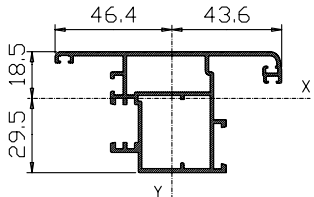
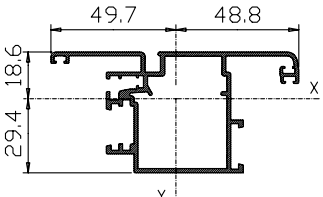
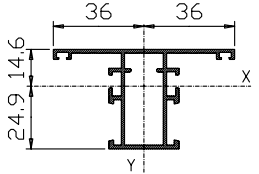
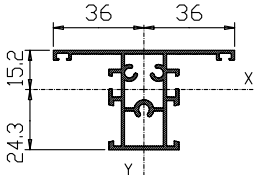
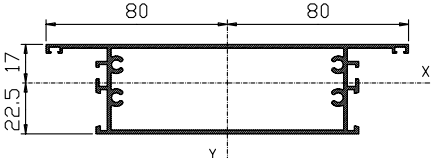
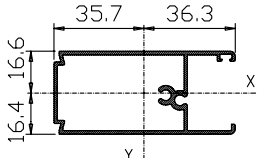
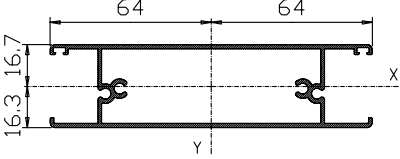
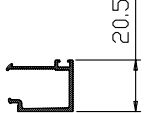


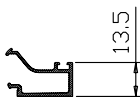
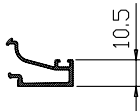
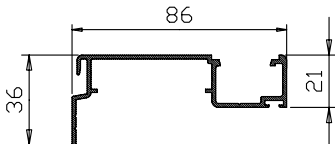
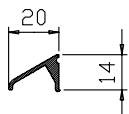
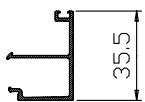
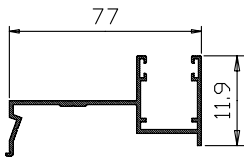
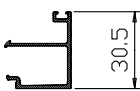
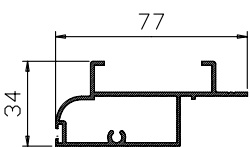
PROFILI ALLUMINIO
SCALA RIDOTTA
(Jx - Wx)

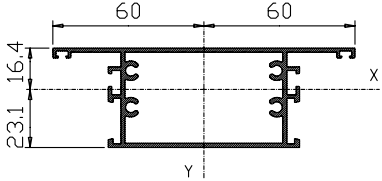
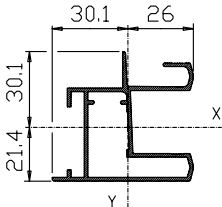
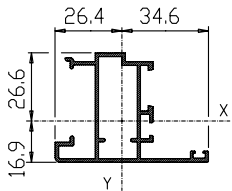
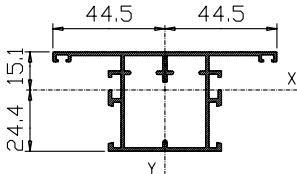
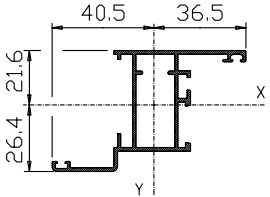
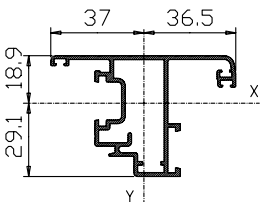
SISTEMI

INDINVEST

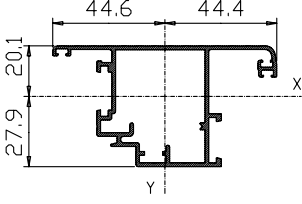
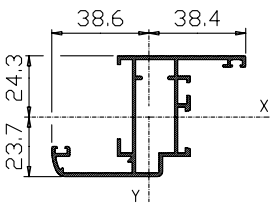
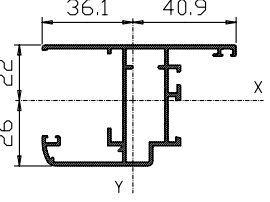
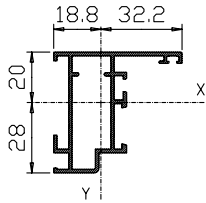
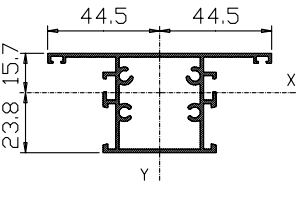
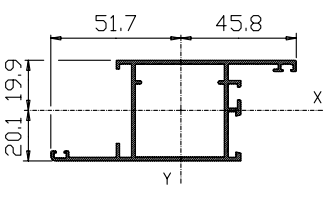
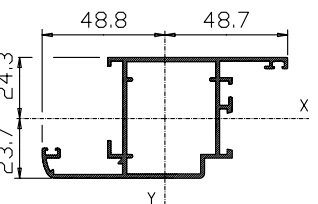
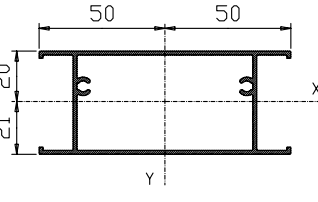
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40000		0.952	121	10.58	4.41	9.09	2.59
40001		1.171	157	11.02	20.45	13.38	3.31
40002		0.850	115	7.99	5.07	9.20	2.56
40003		0.877	103	7.41	3.25	6.62	1.92
40004		1.257	140	15.34	6.34	23.99	5.35
40006		1.142	144	10.41	4.92	31.01	6.20
40007		0.305	47				
40011		0.732	84	6.13	2.64	4.58	1.47

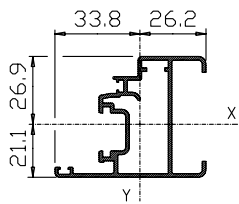
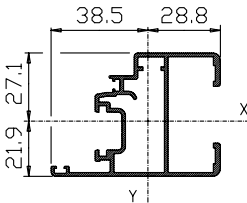
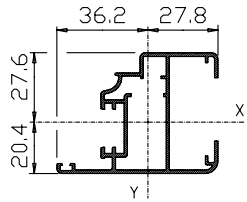
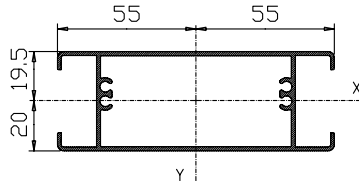
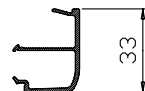
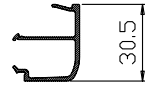
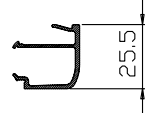
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40012		0.565	82	6.23	2.12	1.13	0.69
40013		0.805	117	8.57	2.56	5.16	1.59
40014		0.661	60	4.79	2.10	1.80	0.69
40015		0.970	145	9.36	4.17	12.75	3.23
40016		2.083	310	20.47	9.69	176.30	21.06
40017		0.358	19				
40018		1.061	138	12.51	4.71	12.32	4.07
40019		0.864	80	6.86	2.43	6.53	2.00

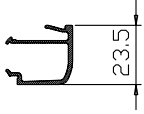
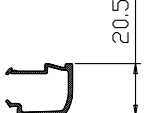
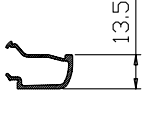
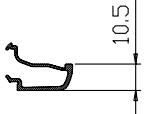
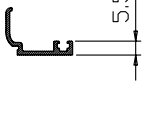
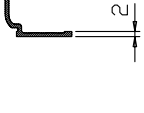
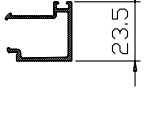
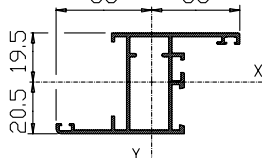
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40020		1.314	160	13.83	4.69	22.84	4.92
40021		1.474	195	15.99	5.44	31.93	6.43
40022		0.859	108	6.47	2.60	7.73	2.15
40023		1.024	108	6.84	2.82	7.87	2.18
40024		1.987	284	18.76	8.35	155.22	19.40
40025		0.931	150	6.09	3.66	16.61	4.58
40026		1.662	272	11.59	6.95	92.99	14.53
40029		0.275	42				

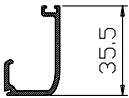
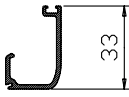
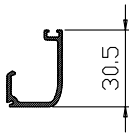
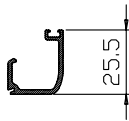
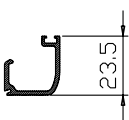
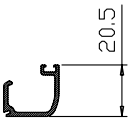
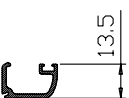
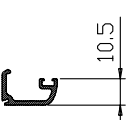
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40030		0.258	35				
40031		0.249	32				
40032		0.791	87				
40036		0.186	23				
40037		0.352	57				
40038		0.786	118				
40039		0.332	52				
40040		0.844	102				

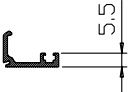
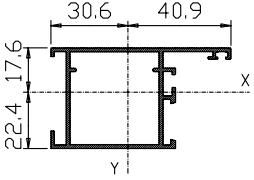
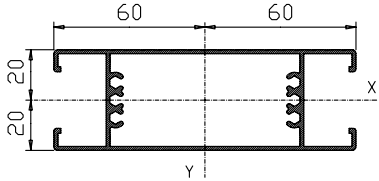
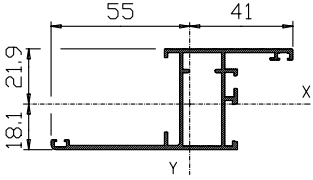
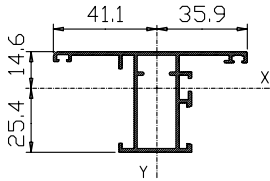
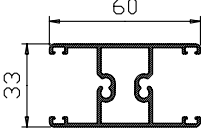
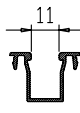
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40041		1.619	204	13.77	5.97	60.13	15.82
40044		0.659					
40045		1.000	165	9.74	3.80	8.77	2.91
40048		0.876	88	7.93	3.00	6.96	2.00
40061		1.097	142	8.94	3.67	17.35	3.90
40062		0.886	120	10.16	3.84	9.52	2.35
40063		0.715	63				
40064		1.101	128	11.22	3.85	11.90	3.22

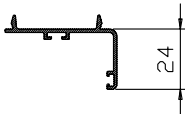
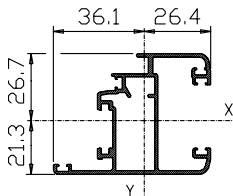
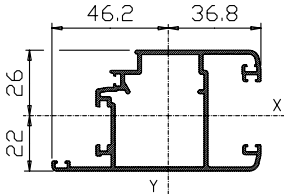
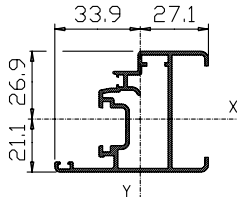
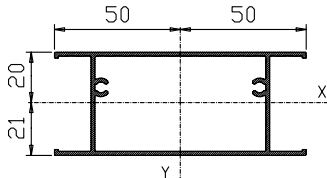
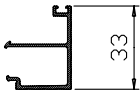
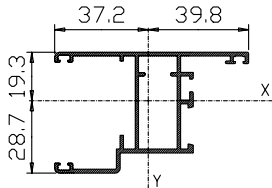
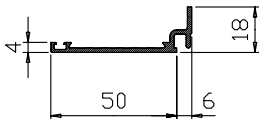
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40065		1.245	158	14.57	5.22	23.52	5.27
40066		0.993	130	12.10	4.97	12.01	3.11
40067		1.100	160	14.09	5.43	14.63	3.57
40068		0.815	90	8.88	3.17	5.02	1.56
40069		1.169	142	8.85	3.71	18.43	4.14
40070		1.093	154	10.75	5.35	22.48	4.35
40071		1.268	170	16.53	6.81	28.02	5.75
40072		1.309	210	14.31	6.82	47.81	9.56

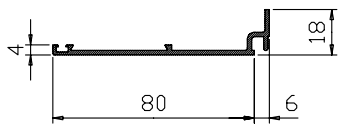
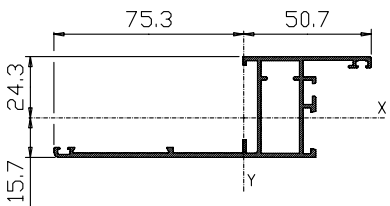
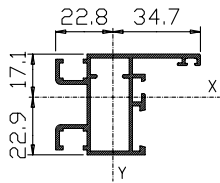
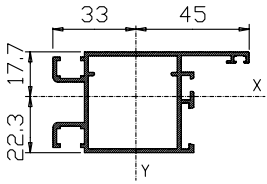
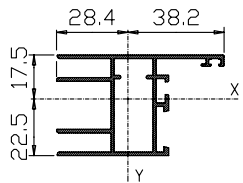
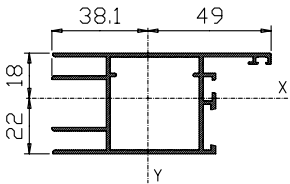
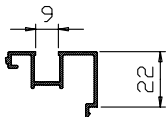
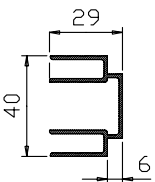
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40073		0.981	120	10.90	4.05	7.16	2.12
40074		1.157	150	13.72	5.07	12.71	3.30
40075		0.982	135	11.42	4.14	9.48	2.62
40076		1.521	242	15.19	7.59	68.66	12.48
40077		0.354	55				
40078		0.344	53				
40079		0.334	50				
40080		0.314	45				

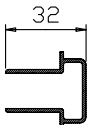
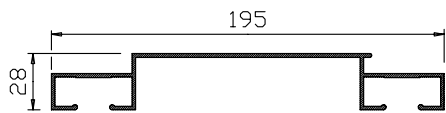
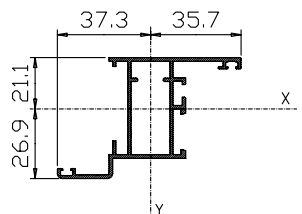
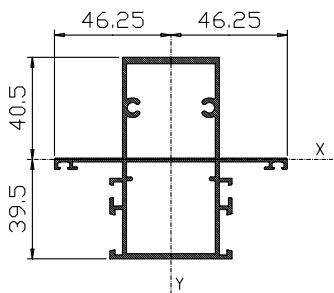
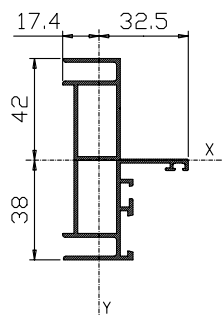
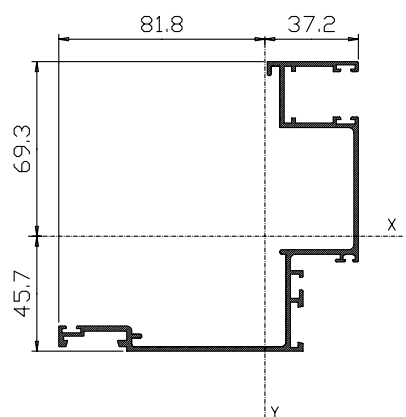
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40081		0.305	43				
40082		0.273	40				
40083		0.236	33				
40084		0.226	30				
40085		0.210	27				
40086		0.178	24				
40087		0.295	45				
40088		0.835	110	7.77	3.79	8.12	2.14

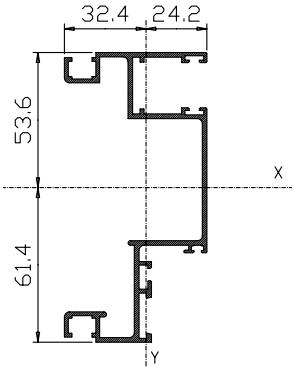
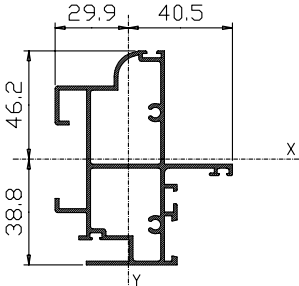
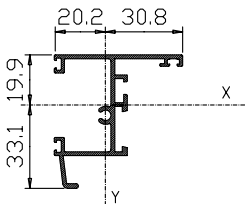
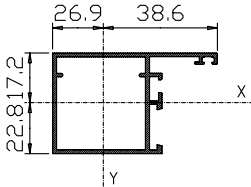
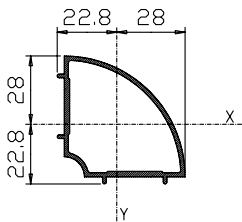
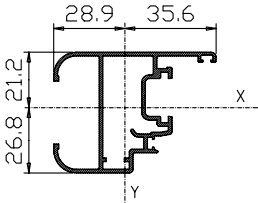
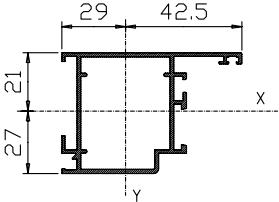
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40089		0.348	55				
40090		0.336	53				
40091		0.324	50				
40092		0.291	45				
40093		0.282	43				
40094		0.268	40				
40095		0.236	33				
40096		0.221	30				

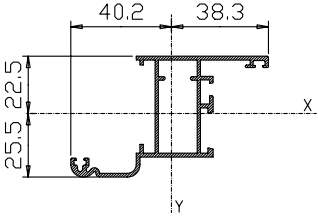
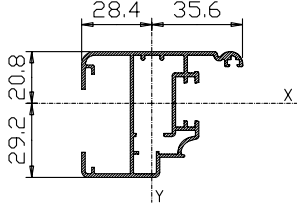
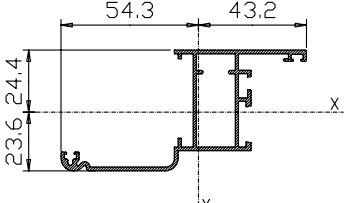
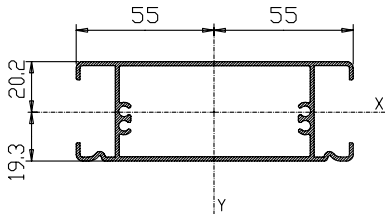
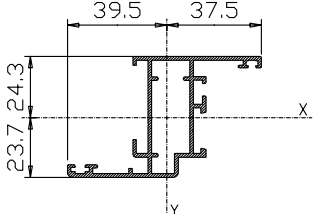
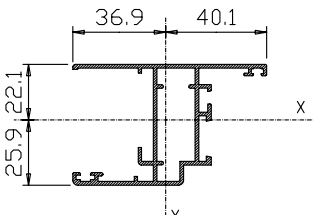
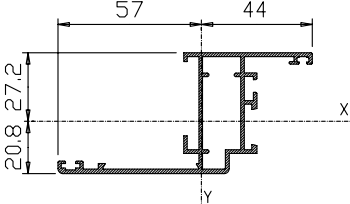
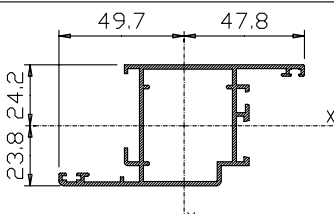
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40097		0.199	27				
40098		0.169	24				
40099		0.976	125	8.99	4.01	14.43	3.53
40100		1.770	276	17.03	8.51	94.15	15.69
40101		0.951	132	9.23	4.21	17.54	3.19
40102		0.851	115	7.08	2.79	9.20	2.24
40103		0.899	131				
40104		0.262	20				

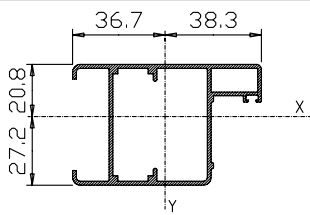
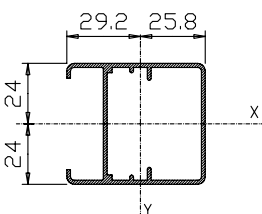
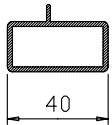
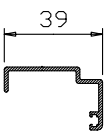
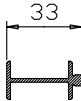
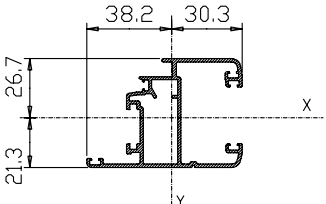
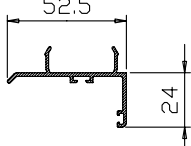
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40105		0.338	32				
40107		1.012	141	11.52	4.32	9.36	2.59
40108		1.321	175	16.43	6.32	25.41	5.49
40109		0.983	122	11.01	4.09	7.32	2.16
40110		1.300	208	14.21	6.77	45.95	9.19
40111		0.342	55				
40112		1.000	153	11.73	4.08	12.92	3.24
40113		0.403	54				

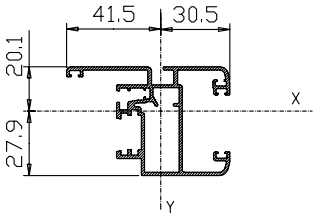
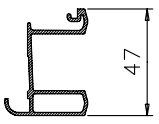
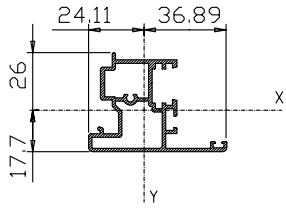
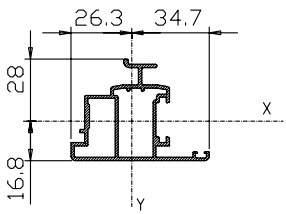
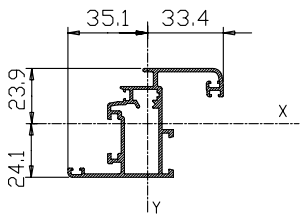
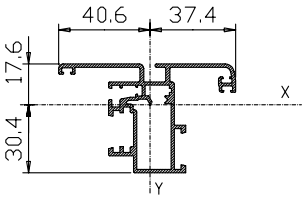
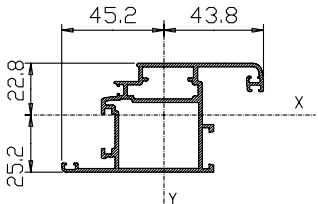
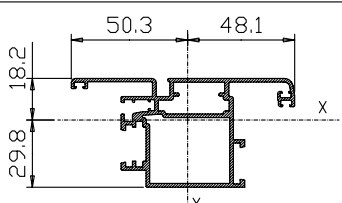
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40114		0.550	84				
40115		1.177	162	11.19	4.61	43.63	5.79
40116		0.865	72	6.33	2.76	7.02	2.02
40117		1.108	108	9.16	4.11	19.66	4.37
40118		1.005	115	8.30	3.68	10.01	2.62
40119		1.245	156	11.11	5.05	25.57	5.22
40120		0.355	48				
40121		0.559	43				

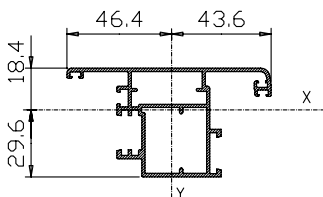
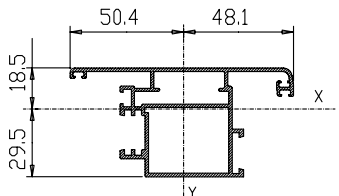
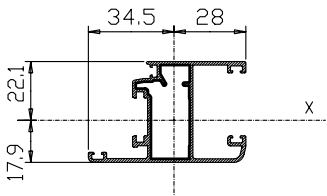
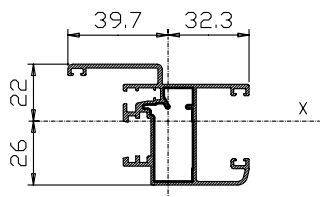
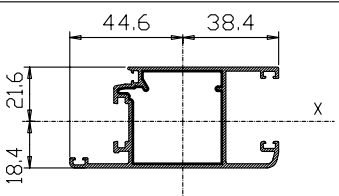
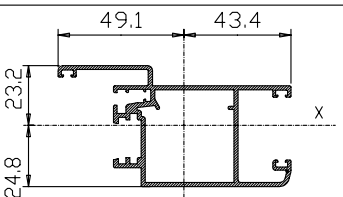
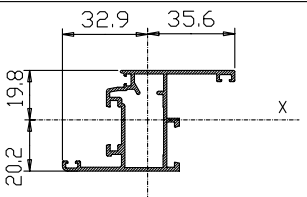
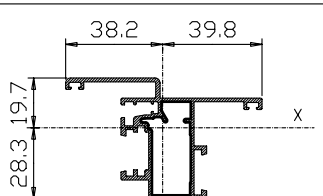
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40122		0.394					
40123		1.662	155				
40124		0.872	120	9.77	3.63	8.49	2.28
40125		1.865	181	44.14	10.9	28.68	6.2
40126		1.204	122	26.78	6.38	5.52	1.70
40127		1.782	176	114.56	16.52	77.95	9.52

Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40128		1.607	128	100.2	16.33	16.75	5.17
40129		1.640	177	64.48	13.96	28.96	7.16
40130		0.754	118	8.31	2.51	4.63	1.51
40131		0.902	113	8.01	3.52	12.02	3.12
40132		0.842	77	8.82	3.15	8.82	3.15
40133		1.044	135	11.56	4.32	9.19	2.58
40134		1.102	132	13.58	5.07	16.3	3.83

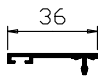
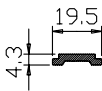
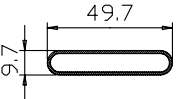
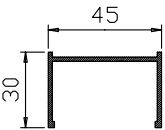
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40135		0.930	126	10.88	4.26	12.16	3.03
40136		1.052	140	12.99	4.46	10.65	2.99
40137		1.006	145	12.49	5.12	22.08	4.07
40138		1.538	250	15.31	7.59	69.96	12.72
40139		1.002	124	12.43	5.11	10.78	2.73
40140		1.107	149	14.43	5.56	13.57	3.38
40141		1.148	148	14.83	5.45	24.14	4.24
40142		1.248	165	16.67	6.89	26.01	5.23

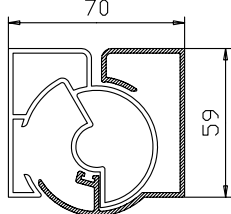
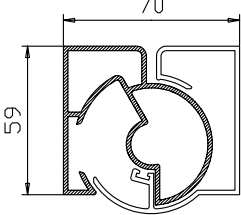
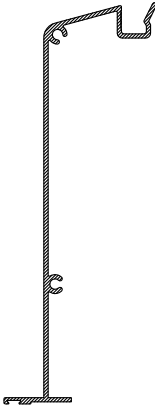
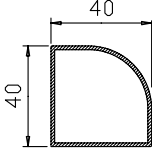
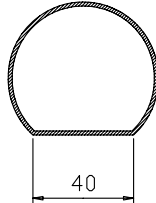
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40143		0.396	25				
40144		1.178	212	15.66	5.75	20.64	5.40
40145		0.939	171	13.18	5.49	10.75	3.68
40146		0.622	84				
40147		0.312	121				
40148		0.307	40				
40149		1.083	138	12.64	4.74	12.38	4.08
40150		0.446	47				

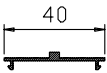
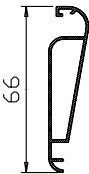
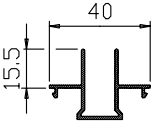
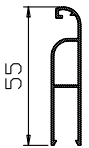
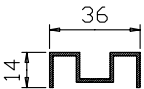
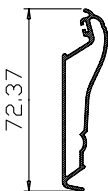
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40151		1.250	189	13.49	4.84	14.14	3.41
40152		0.631	140				
40153		1.021	103	7.71	2.96	8.15	2.21
40154		0.955	80	6.93	2.47	7.94	2.29
40155		0.992	121	10.77	4.47	9.14	2.6
40156		1.213	157	11.27	3.71	13.57	3.34
40157		1.416	153	31.21	12.39	47.36	10.49
40158		1.634	195	31.24	10.5	55.02	10.93

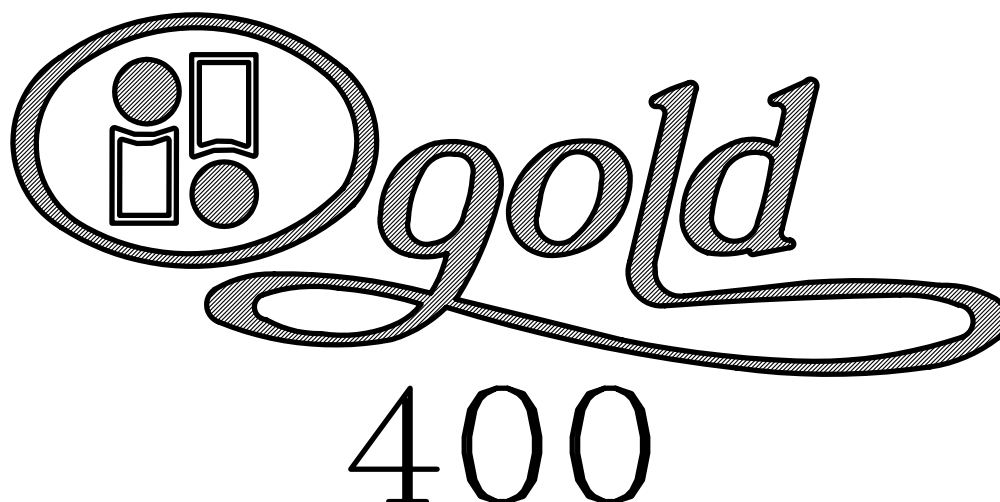
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
40159		1.348	160	13.97	4.72	23.18	4.99
40160		1.503	177	15.68	5.32	32.32	6.41
40161		0.890	120	7.8	3.52	8.13	2.35
40162		1.111	154	11.2	4.31	12.31	3.1
40163		1.164	160	11.02	5.09	22.51	5.05
40164		1.366	200	14.58	5.87	30.4	6.19
40165		0.836	95	7.23	3.57	7.08	1.99
40166		1.057	136	9.27	3.28	10.79	2.71

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Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
1934		0.140	26				
5273		0.165	17				
5423		0.319	54				
5539		0.193	24				
5540		0.243	40				
6405		0.170					
6673		0.346	110				
7278		0.486	65				
8612		0.151	27				

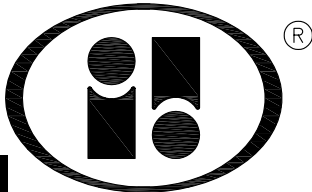
Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
8863		0.981	150				
8864		1.437	150				
9173		1.770	220				
9174		1.193	196				
9814		0.585	68				
9881		0.783	145				

Art.	Profilo	Kg/m	sup. in vista mm	Jx cm ⁴	Wx cm ³	Jy cm ⁴	Wy cm ³
10095		0.178	47				
10623		0.438	120				
10624		0.364	60				
10625		0.377	110				
11596		0.310	24				
11597		0.534	155				
11598		0.513	116	TAVOLE NON COMPLETE, PER GLI AGGIORNAMENTI CONSULTARE LA SEZIONE RELATIVA AI "PROFILI 1:1"			
LT 1705		0.560	131				

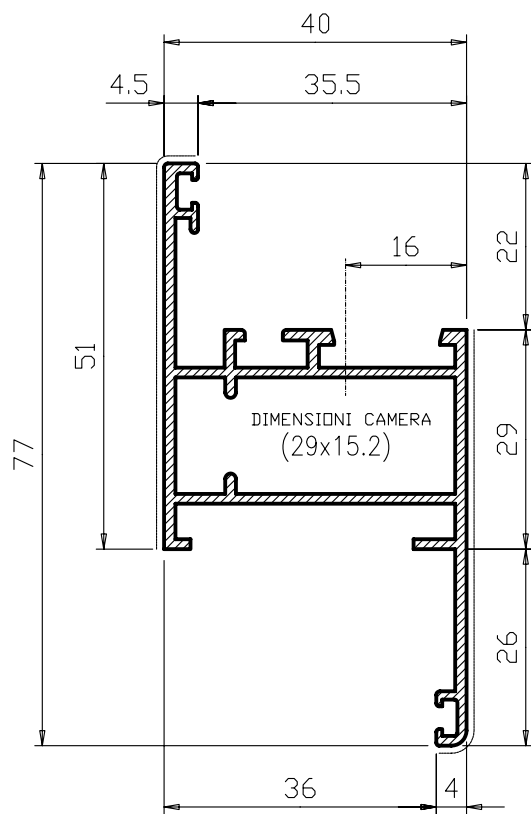


PROFILI ALLUMINIO

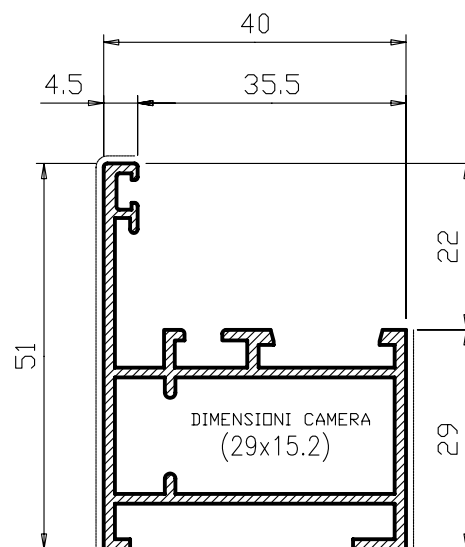
SCALA 1:1

SISTEMI

INDINVEST

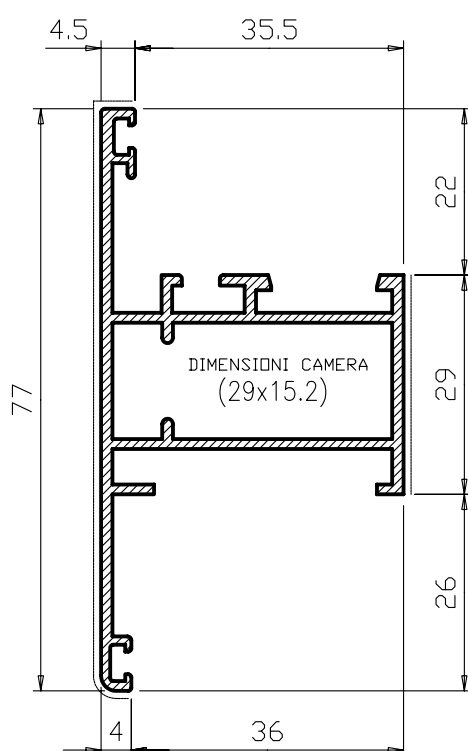
TELAI A MURO



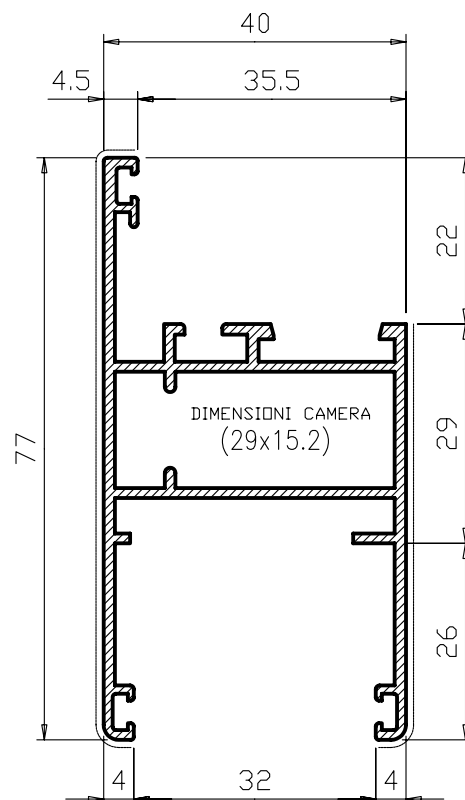
40002 Kg/ml 0.850
--sv/mm 115



40011 Kg/ml 0.732
--sv/mm 84

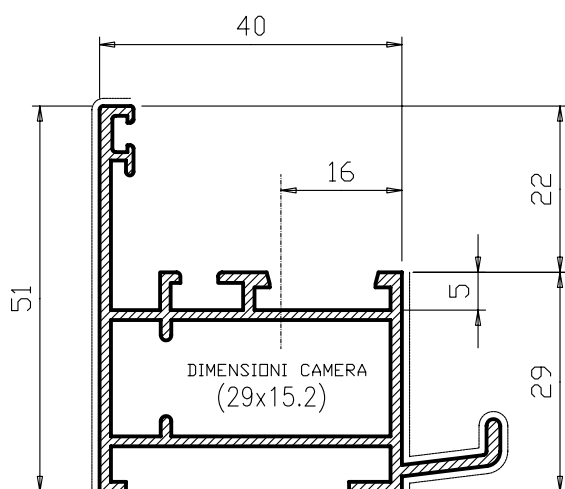


40102 Kg/ml 0.851
--sv/mm 115

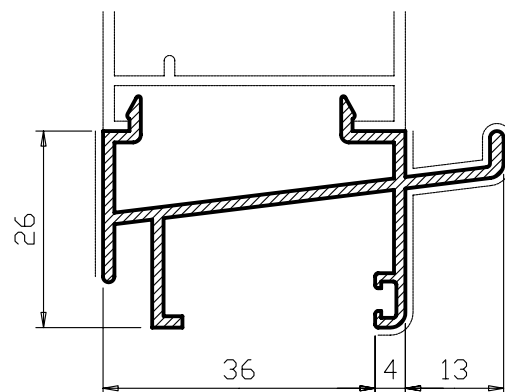


40015 Kg/ml 0.970
--sv/mm 145

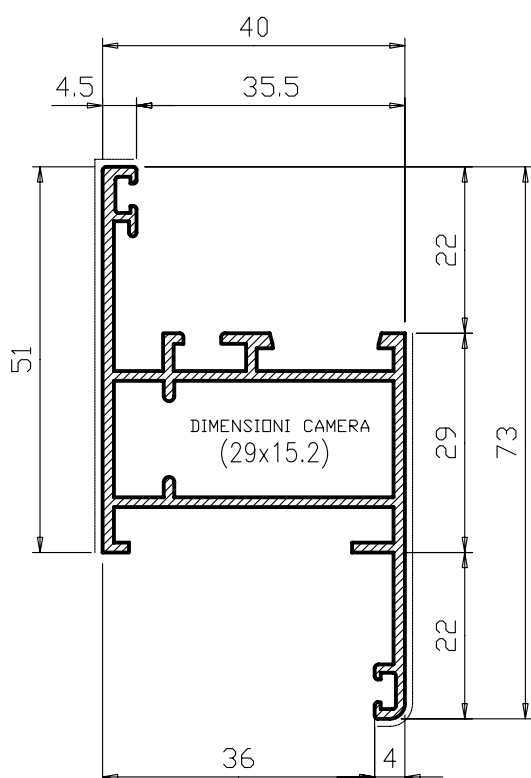
TELAIO A MURO



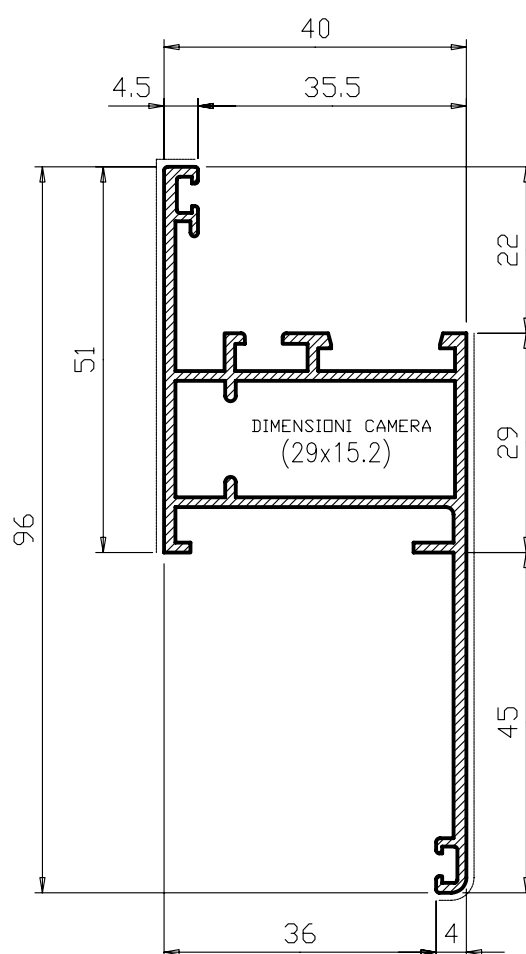
40013 Kg/ml 0.805
--sv/mm 117



40012 Kg/ml 0.565
--sv/mm 82

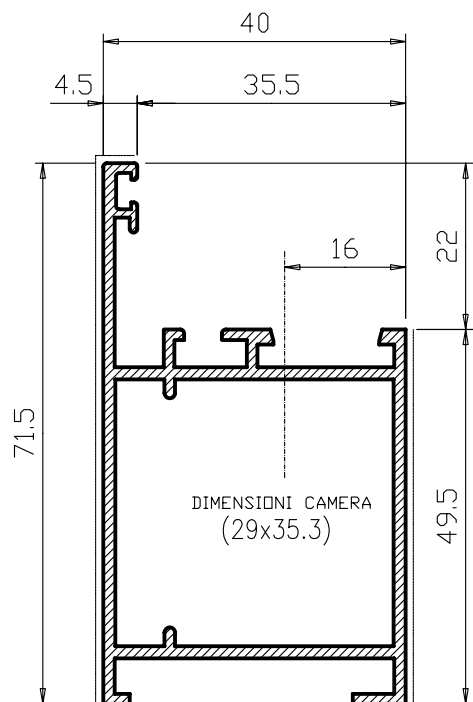


40088 Kg/ml 0.835
--sv/mm 110

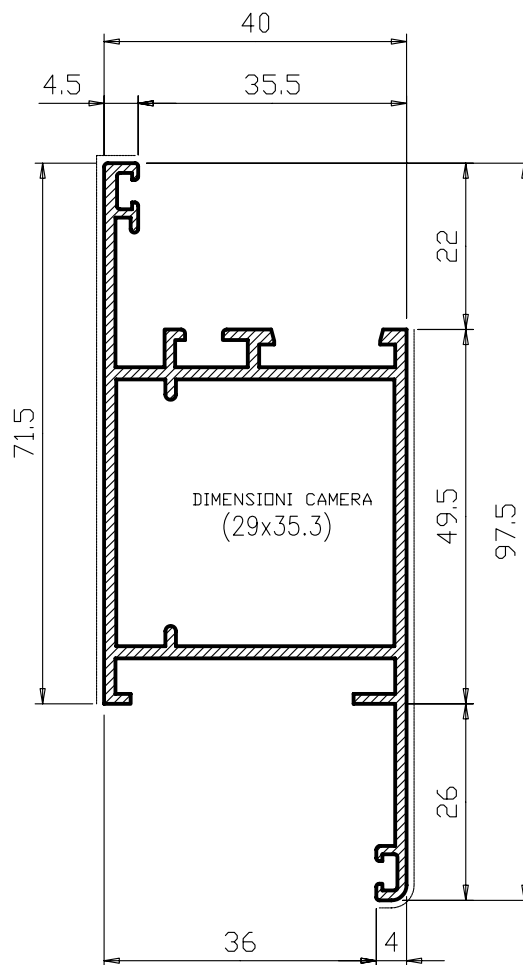


40101 Kg/ml 0.951
--sv/mm 132

TELAI A MURO

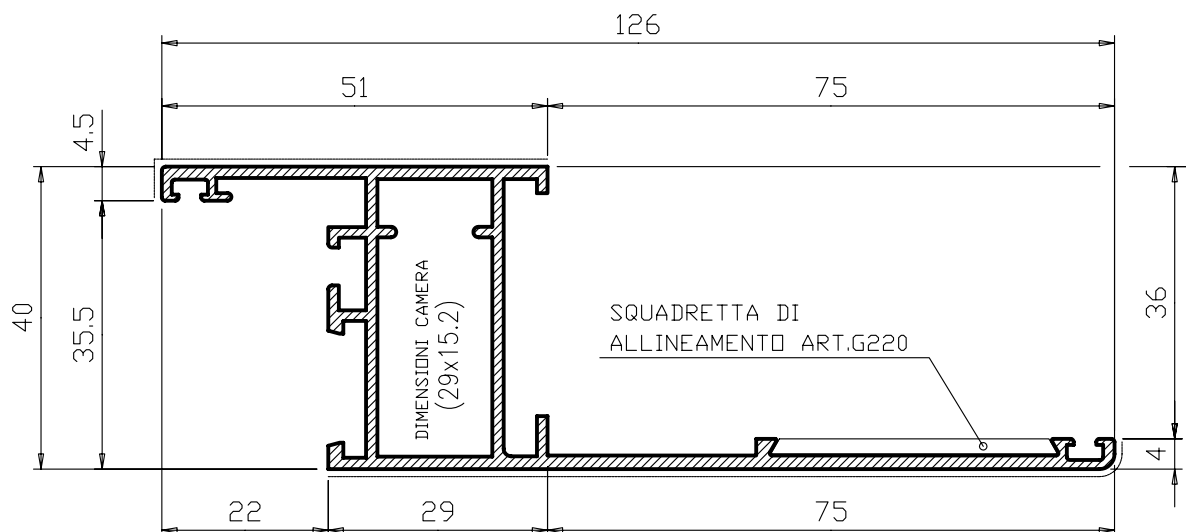


40099 Kg/ml 0.976
--sv/mm 125



40070 Kg/ml 1.093
--sv/mm 154

(COPRIFILO MAGGIORATO)

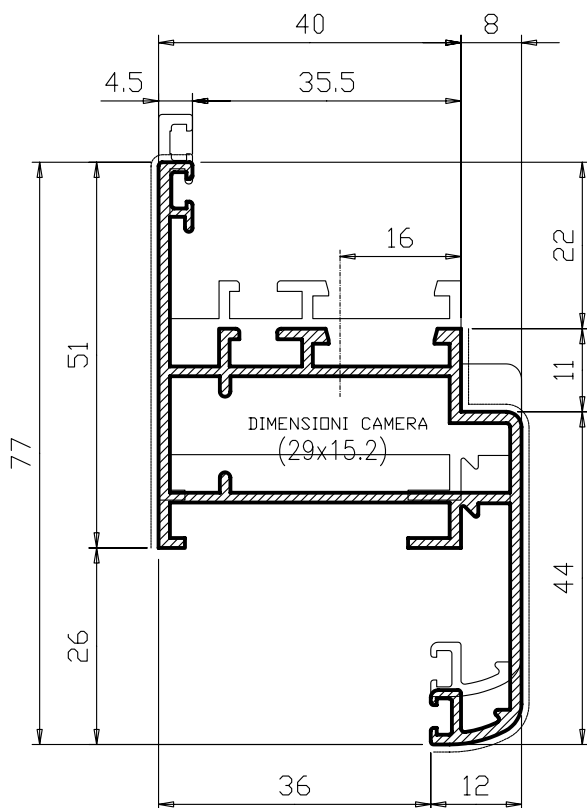


NELLA MACCHINETTA PER LE
LAVORAZIONI NON E' PREVISTO
L'INSERIMENTO DI QUESTO PROFILO.

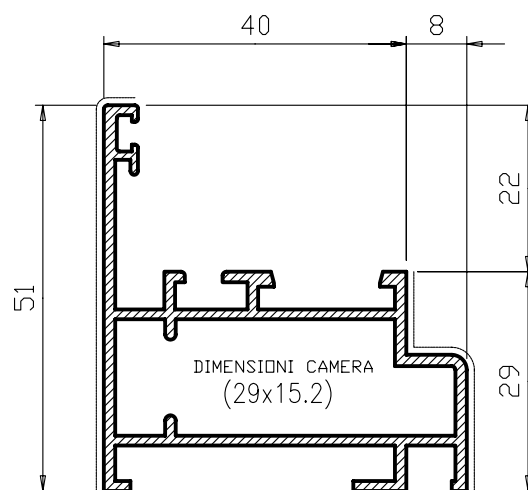
40115 Kg/ml 1.177
--sv/mm 162

TELAI A MURO COMPLANARI

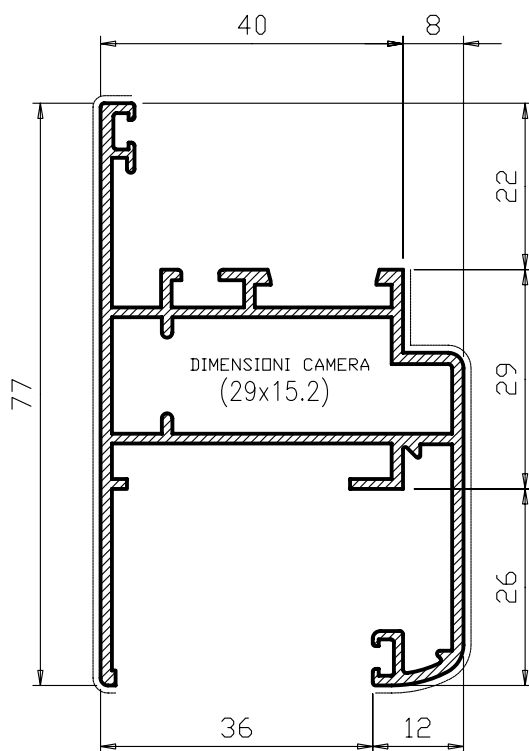
(BATTUTA A MURO mm 12)



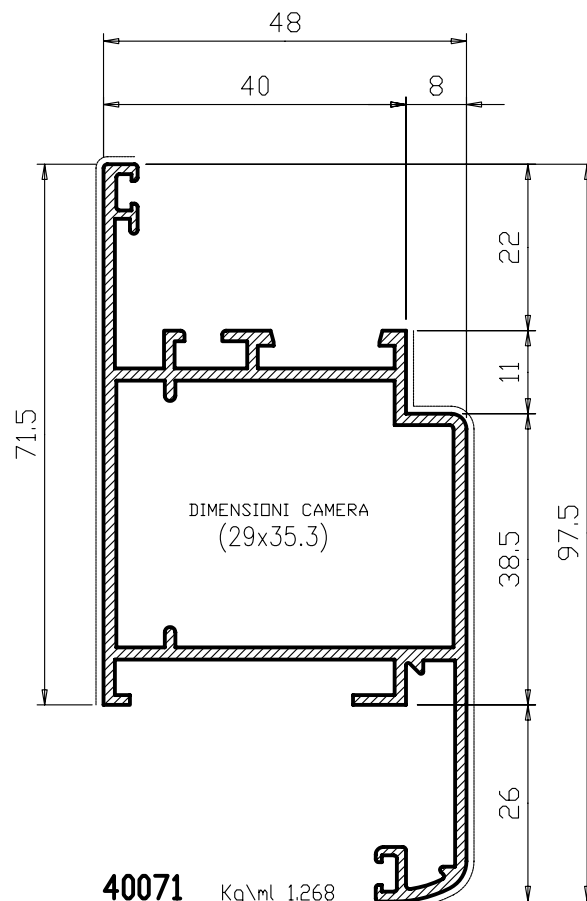
40066 Kg/ml 0.993
--sv/mm 130



40068 Kg/ml 0.815
--sv/mm 90



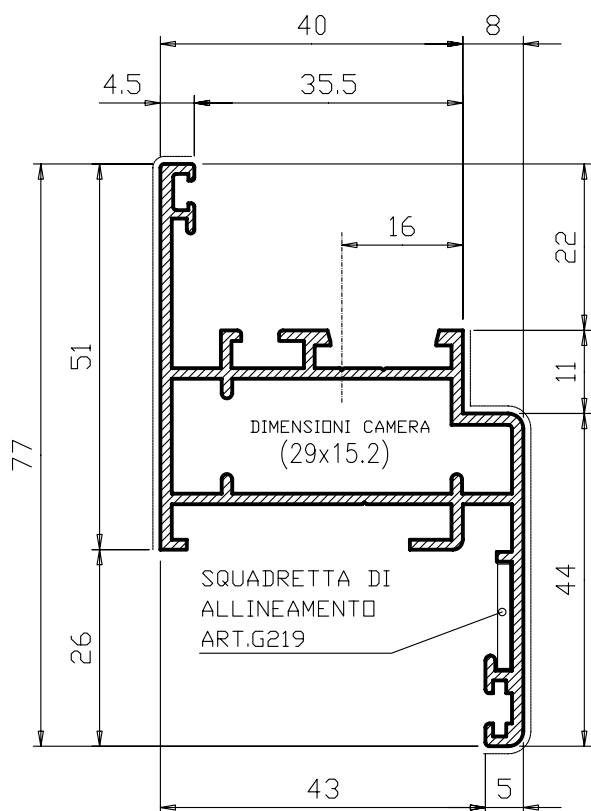
40067 Kg/ml 1.100
--sv/mm 160



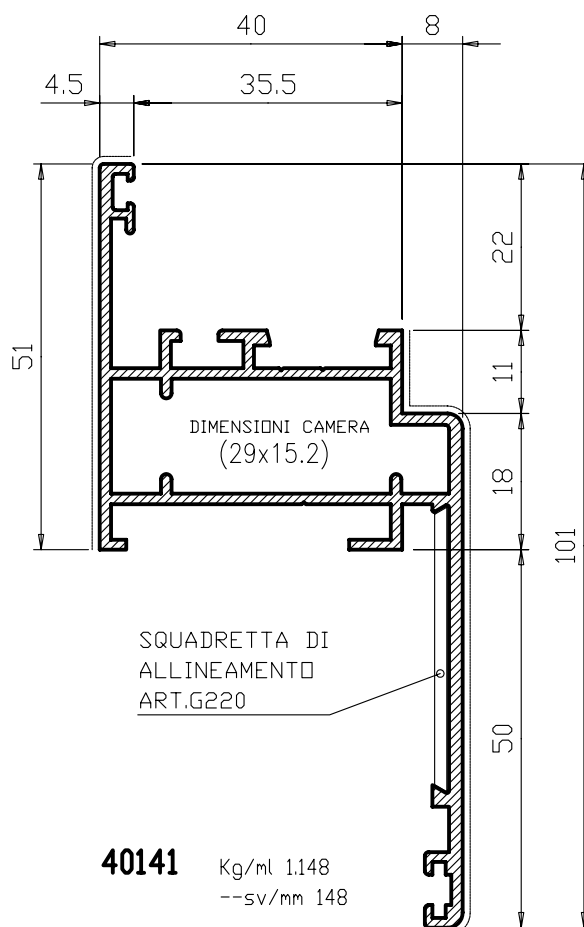
40071 Kg/ml 1.268
--sv/mm 170

TELAI A MURO COMPLANARI

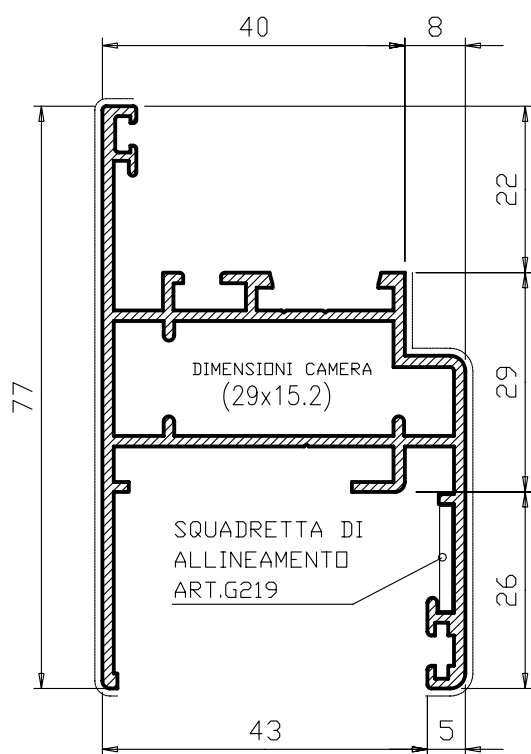
(BATTUTA A MURO mm 5)



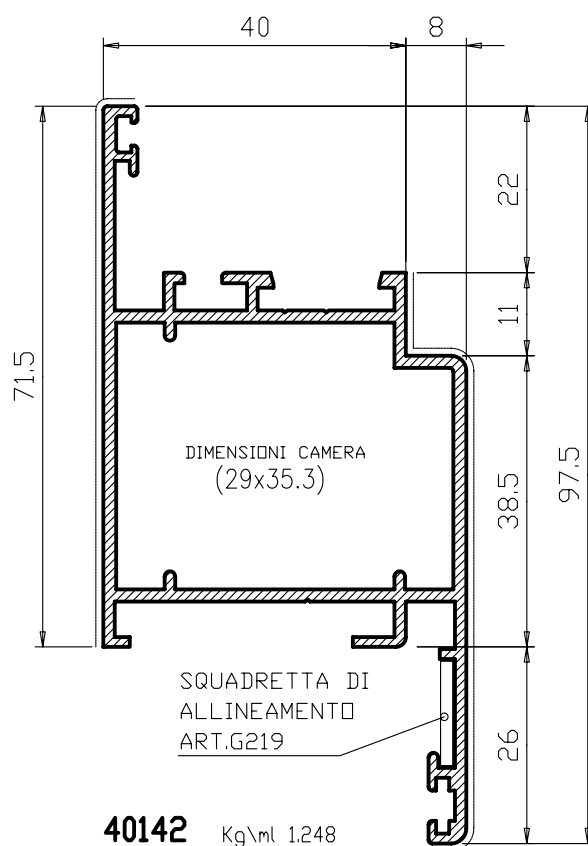
40139 Kg/ml 1.002
--sv/mm 124



40141 Kg/ml 1.148
--sv/mm 148

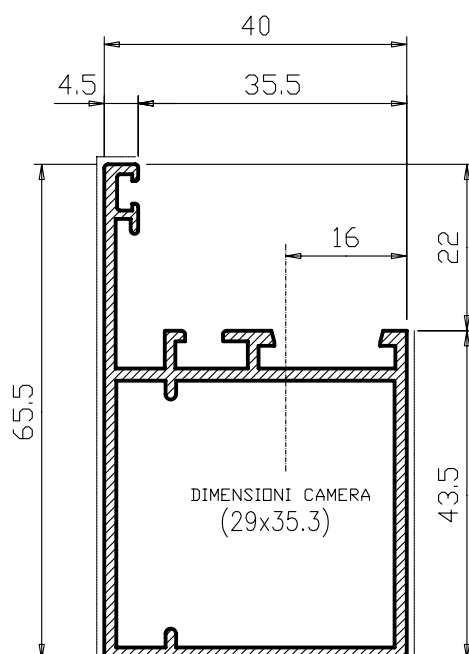


40140 Kg/ml 1.107
--sv/mm 149



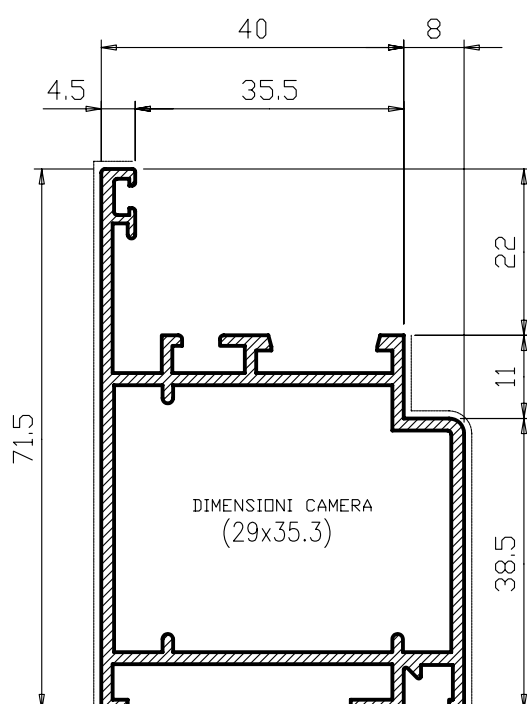
40142 Kg/ml 1.248
--sv/mm 165

TELAIO A MURO MAGGIORATO



40131 Kg/ml 0.902
--sv/mm 113

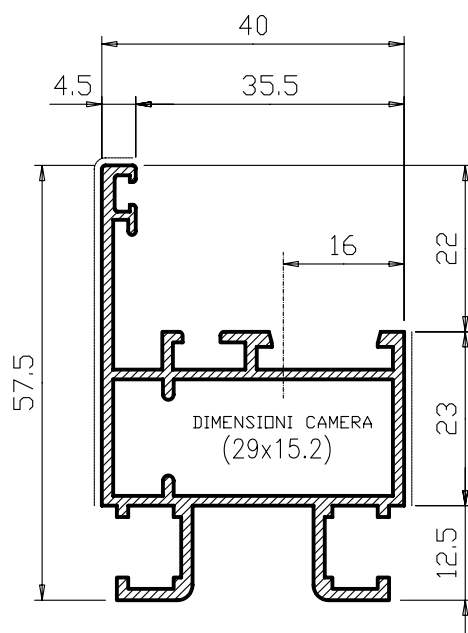
TELAIO A MURO COMPLANARE MAGGIORATO



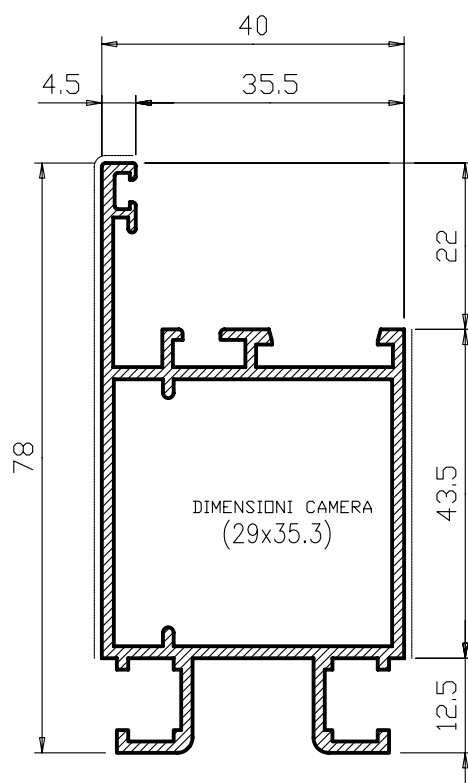
40134 Kg/ml 1.102
--sv/mm 132

TELAI A MURO

(PREDISPOSTI PER COPRIFILO A SCATTO)



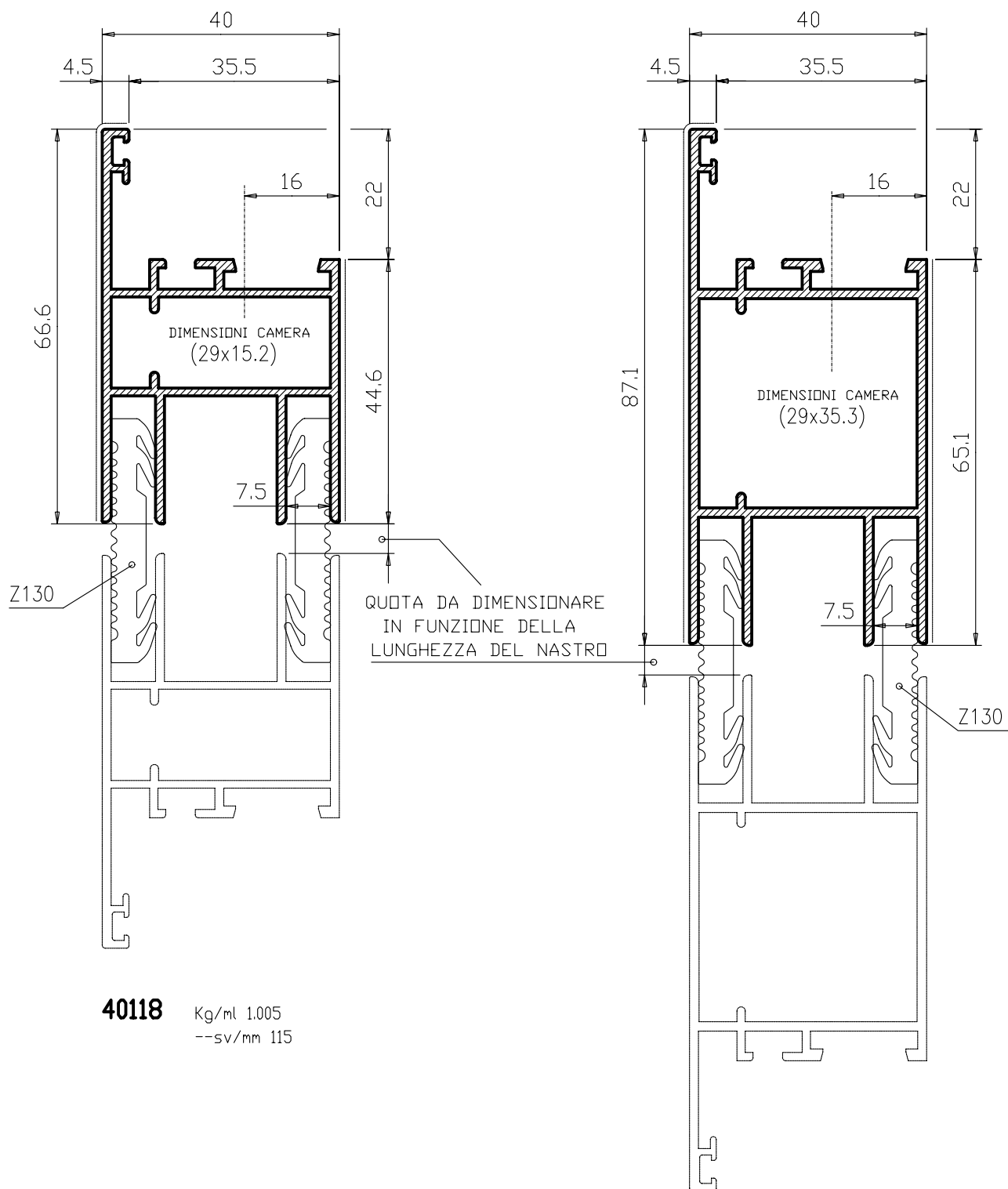
40116 Kg/ml 0.865
--sv/mm 72



40117 Kg/ml 1.108
--sv/mm 108

TELAII FISSI

(PREDISPOSTI PER SERRAMENTI A NASTRO)

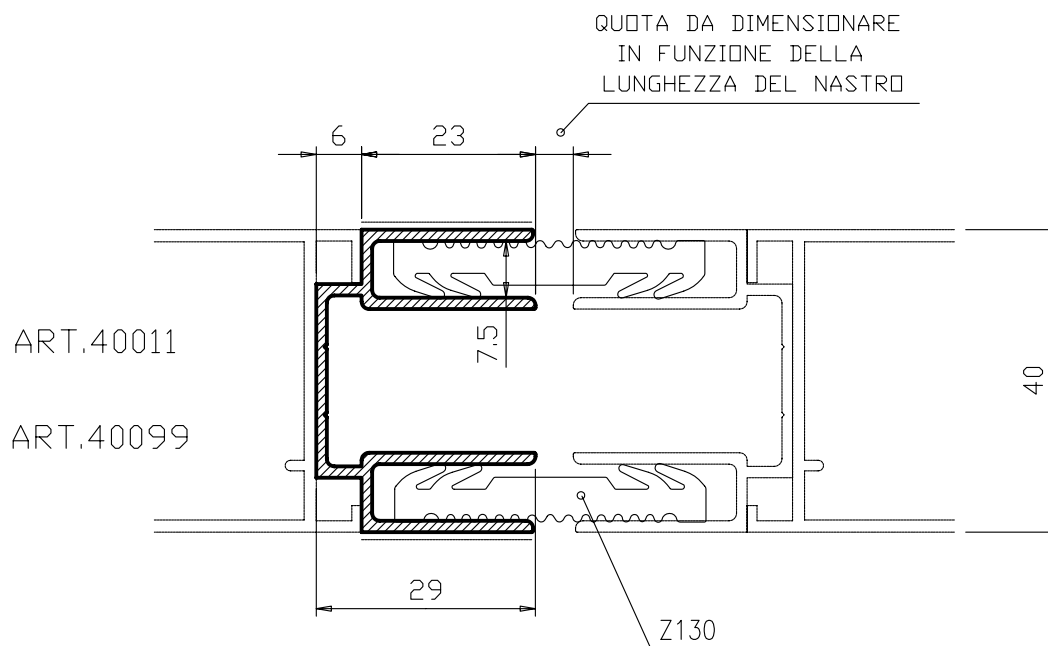


40118 Kg/ml 1.005
--sv/mm 115

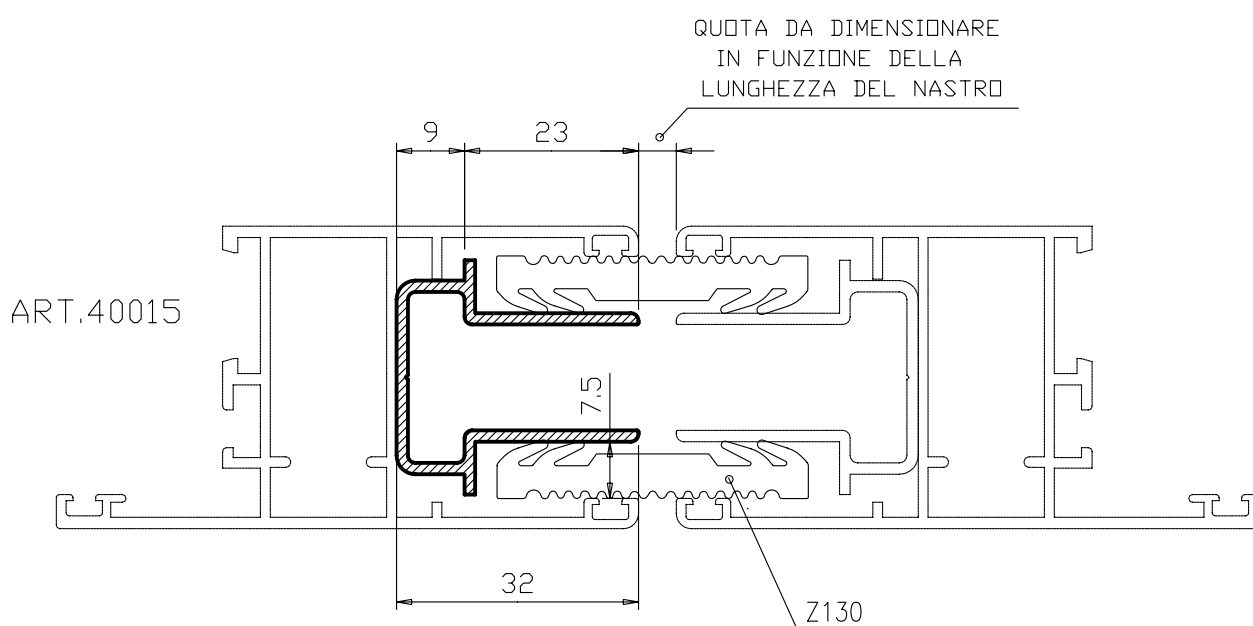
40119 Kg/ml 1.245
--sv/mm 156

PROFILI AGGIUNTIVI

< PER ESECUZIONE SERRAMENTI A NASTRO >

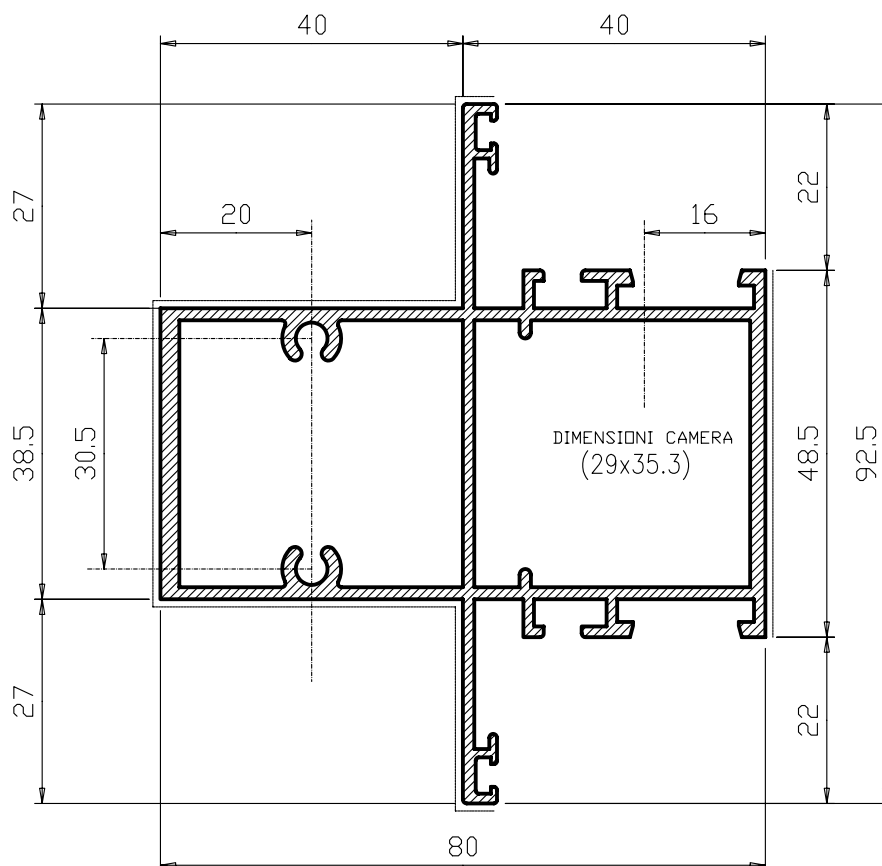


40121 Kg/ml 0.559
--sv/mm 43



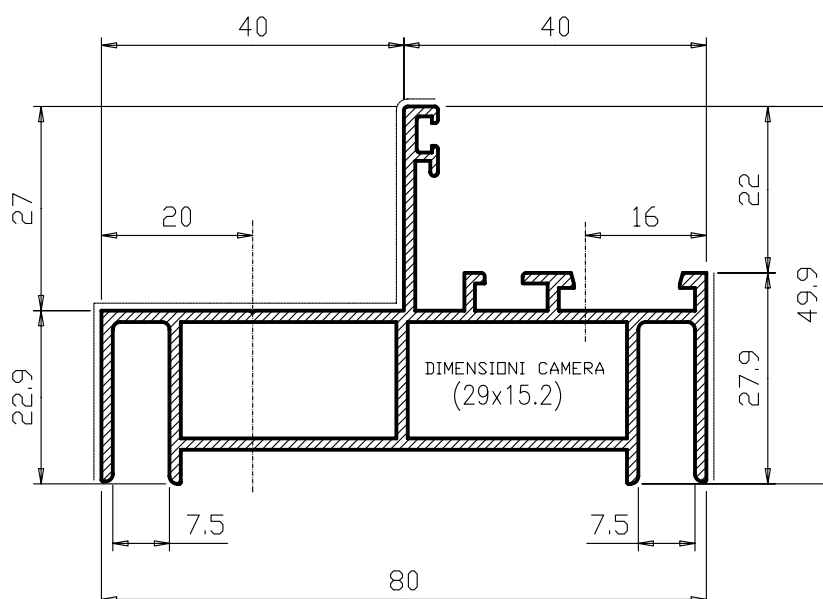
40122 Kg/ml 0.394

PILASTRINO PER VETRINE



40125 Kg/ml 1.865
--sv/mm 181

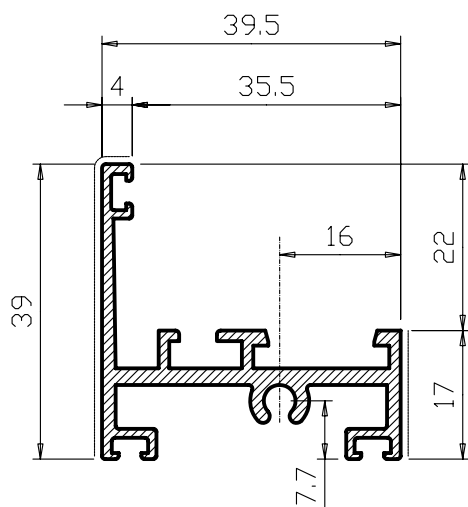
SEMPIPILASTRINO PER VETRINE



40126 Kg/ml 1.204
--sv/mm 122

TRAVERSI E ZOCCOLI

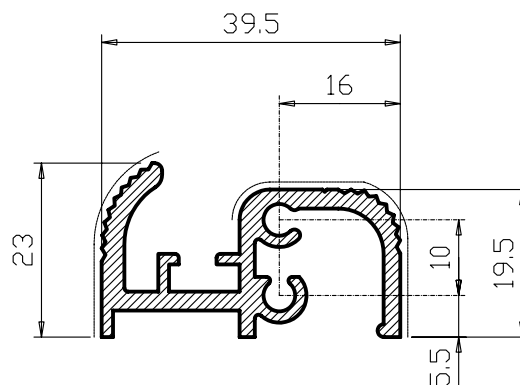
(FISSI E APRIBILI)



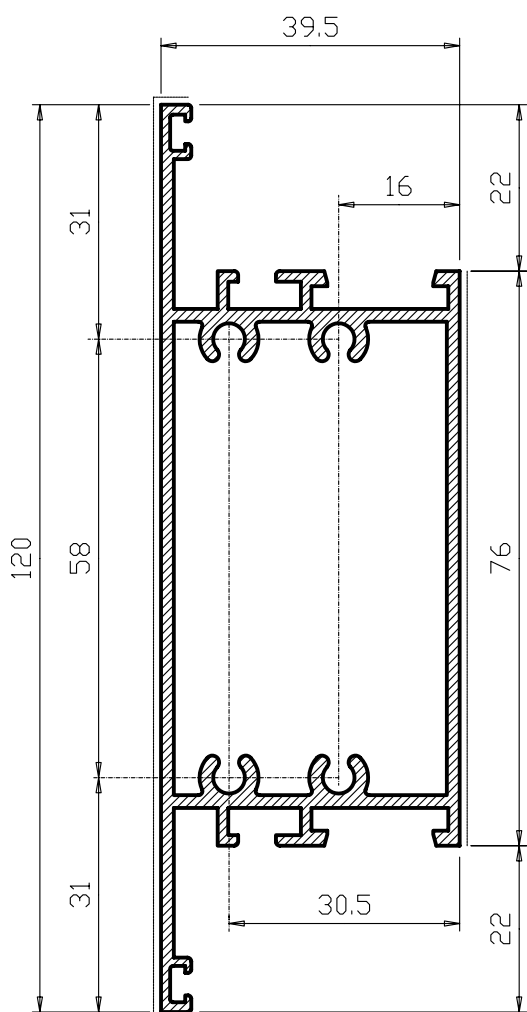
40014 Kg/ml 0.661
--sv/mm 60

TELAIO-TRAVERSO INFERIORE FISSO RIBASSATO

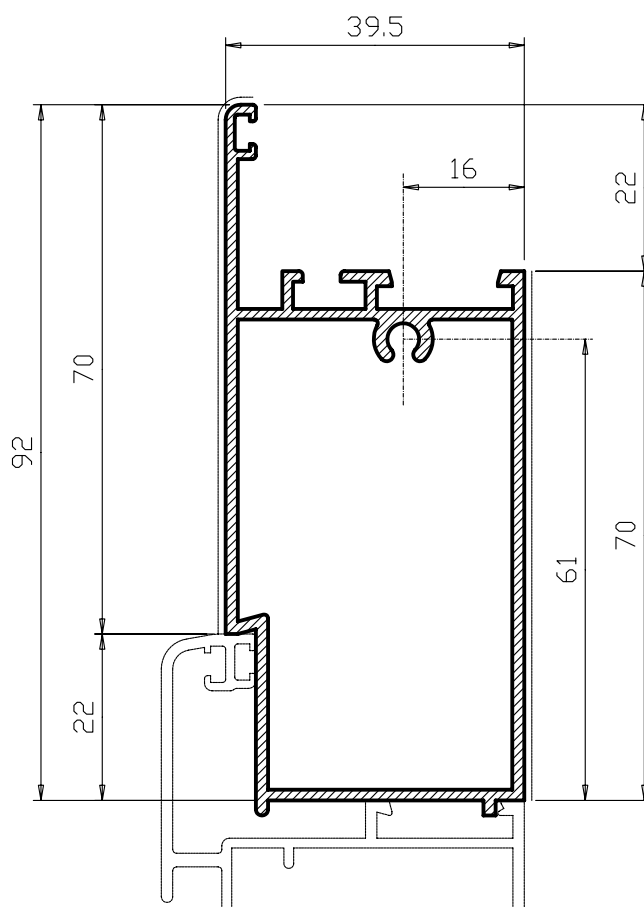
ESEMPIO DI APPLICAZIONE ALLE TIPOLOGIE 10-10A-10B



40063 Kg/ml 0.715
--sv/mm 63



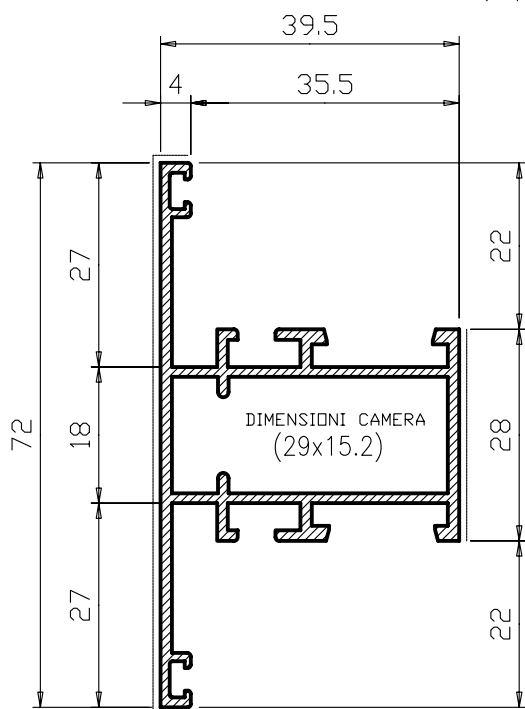
40041 Kg/ml 1.619
--sv/mm 204



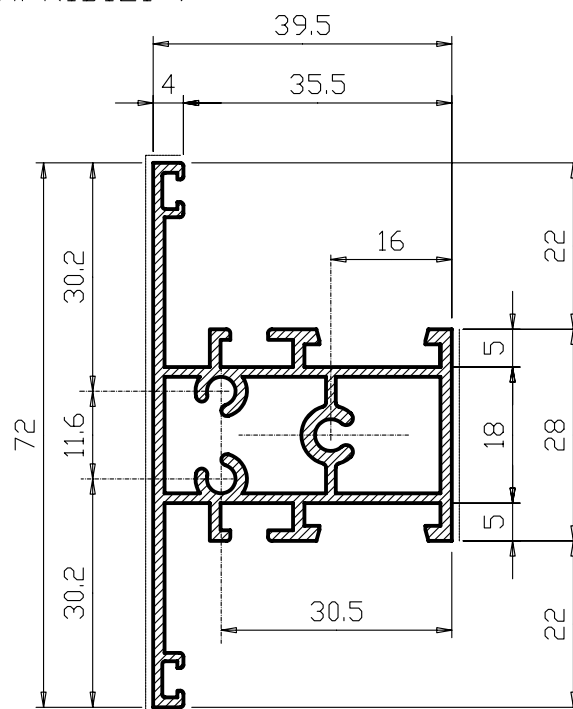
40006 Kg/ml 1.142
--sv/mm 144

TRAVERSI E ZOCCOLI

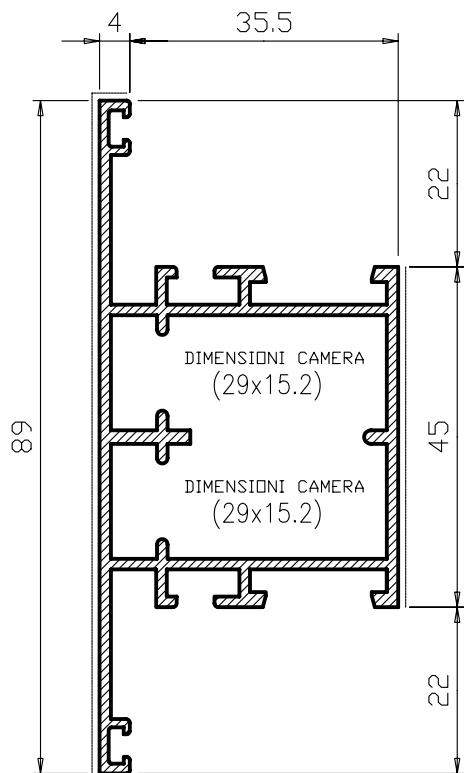
(FISSI E APRIBILI)



40022 Kg/ml 0.859
--sv/mm 108

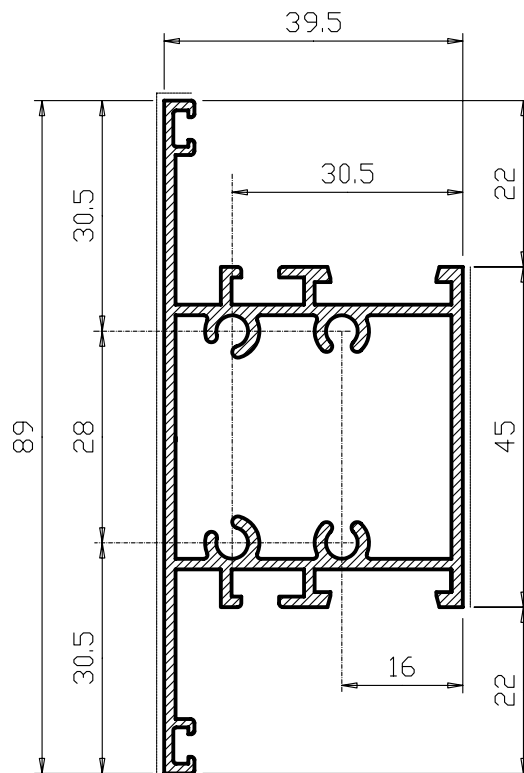


40023 Kg/ml 1.024
--sv/mm 108



POSSIBILITA' DI UTILIZZO
ANCHE COME TELAIO A MURO

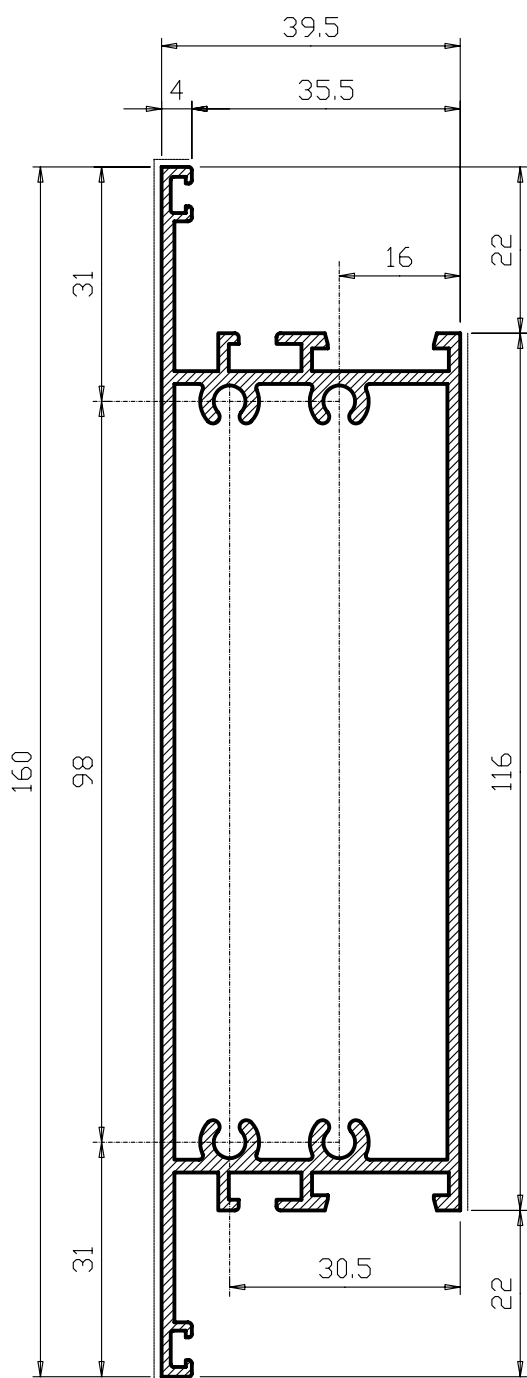
40061 Kg/ml 1.097
--sv/mm 142



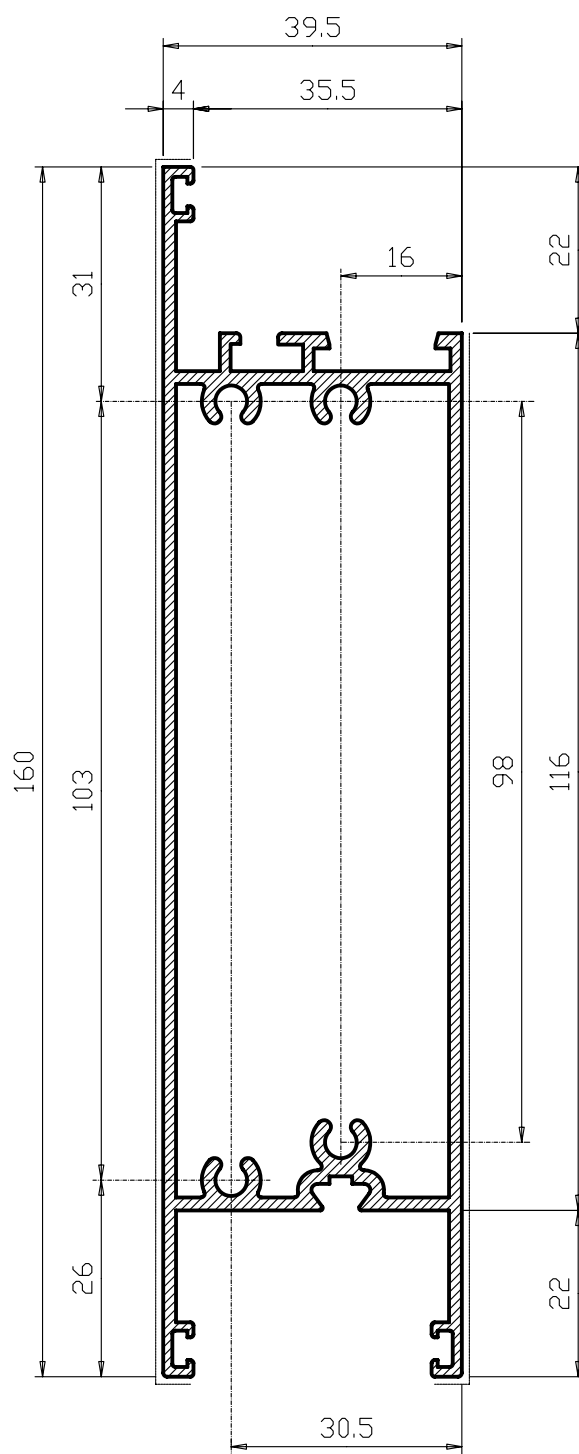
40069 Kg/ml 1.169
--sv/mm 142

TRAVERSI E ZOCCOLI

(FISSI E APRIBILI)

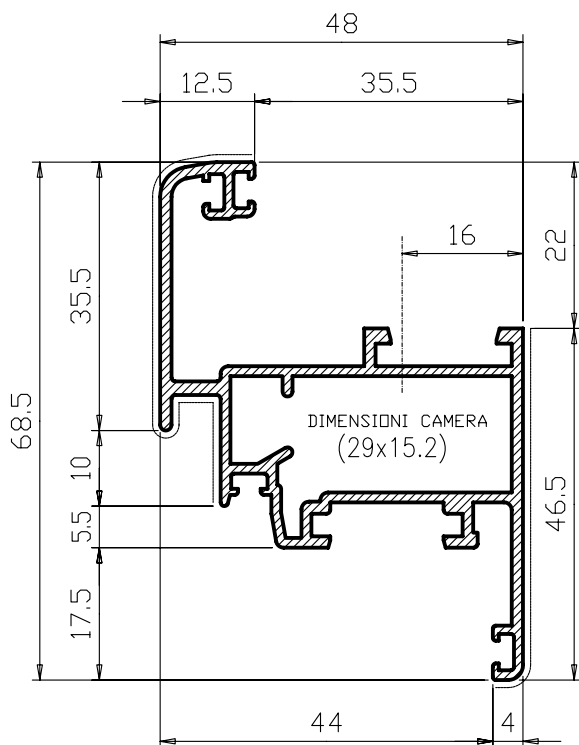


40024 Kg/ml 1.987
--sv/mm 284

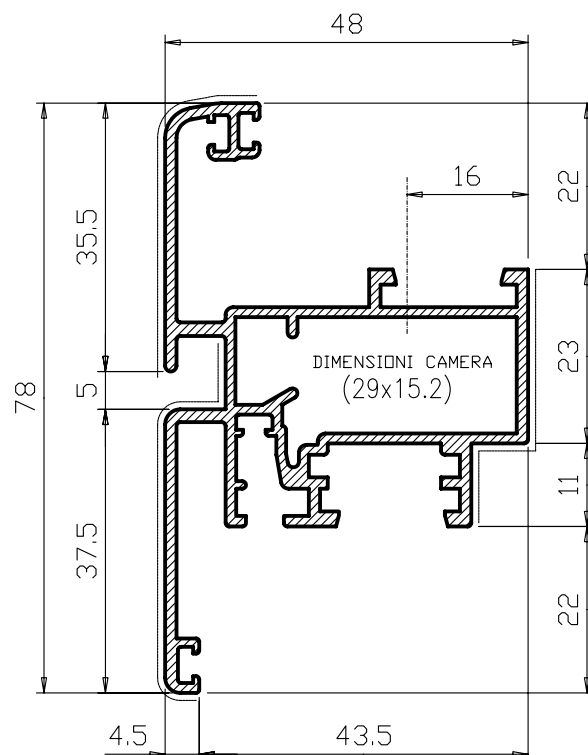


40016 Kg/ml 2.083
--sv/mm 310

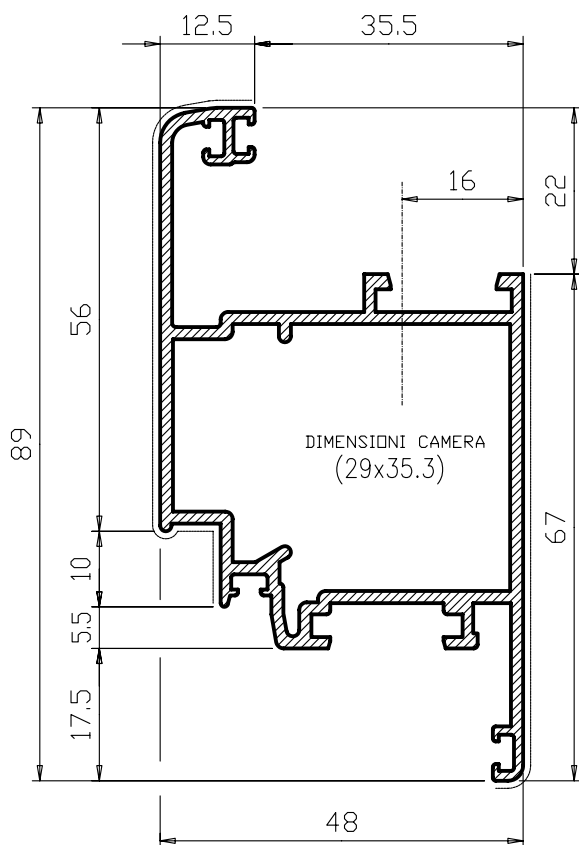
ANTE APERTURE INTERNE



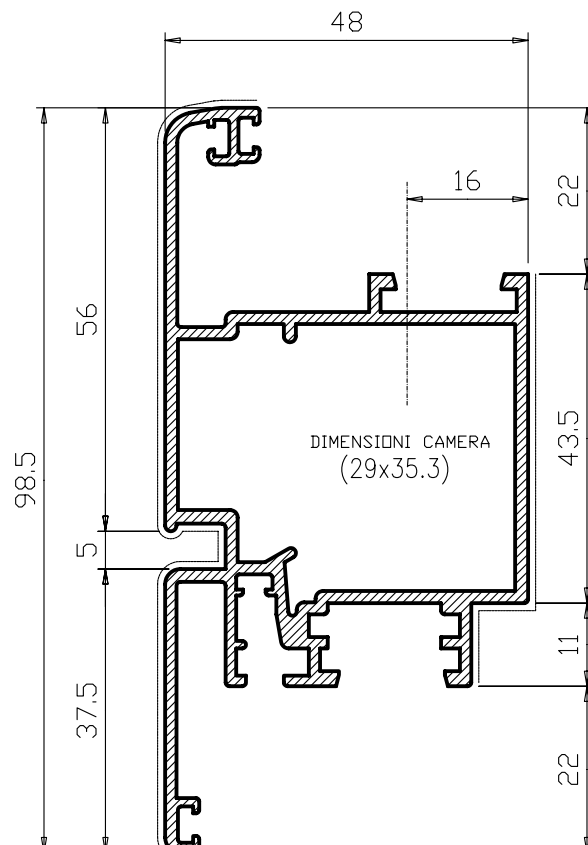
40000 Kg/ml 0.952
--sv/mm 121



40001 Kg/ml 1.171
--sv/mm 157



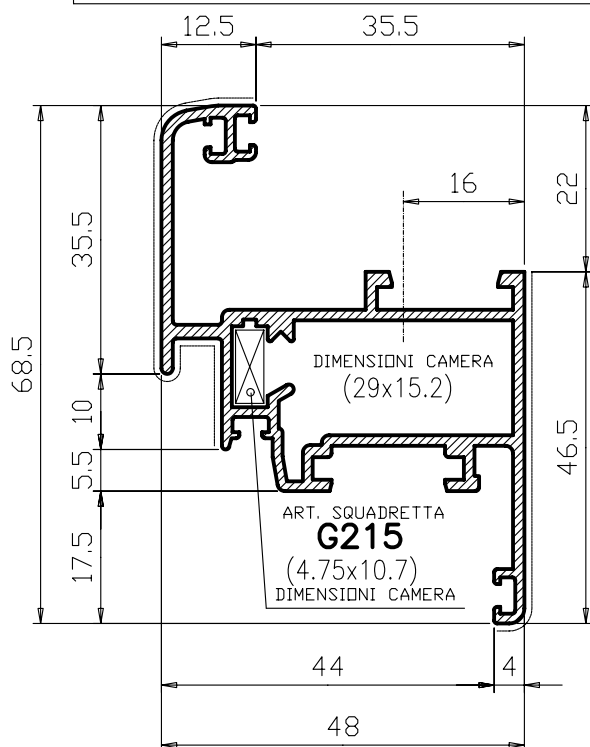
40004 Kg/ml 1.257
--sv/mm 140



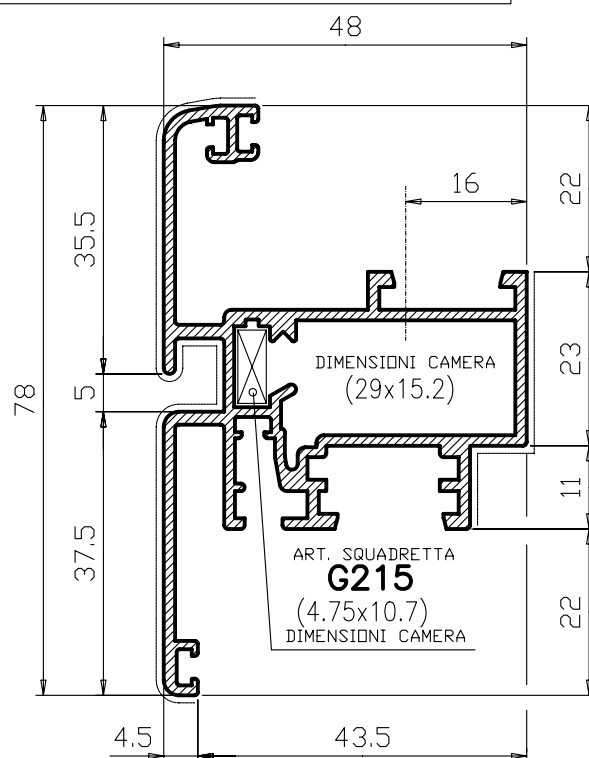
40021 Kg/ml 1.474
--sv/mm 195

ANTE APERTURE INTERNE

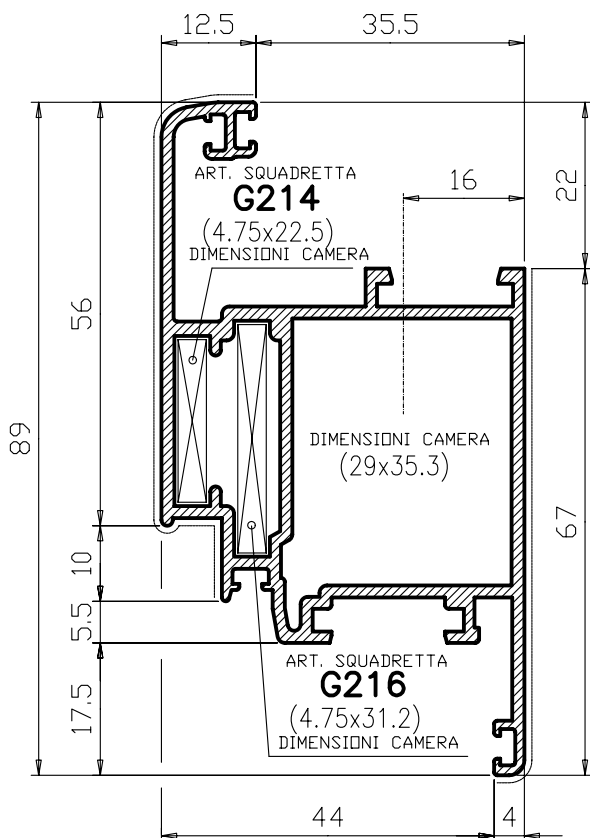
PROFILI CON POSSIBILITA' DI INSERIMENTO SQUADRETTA
SUPPLEMENTARE ESTERNA A CIANFRINARE



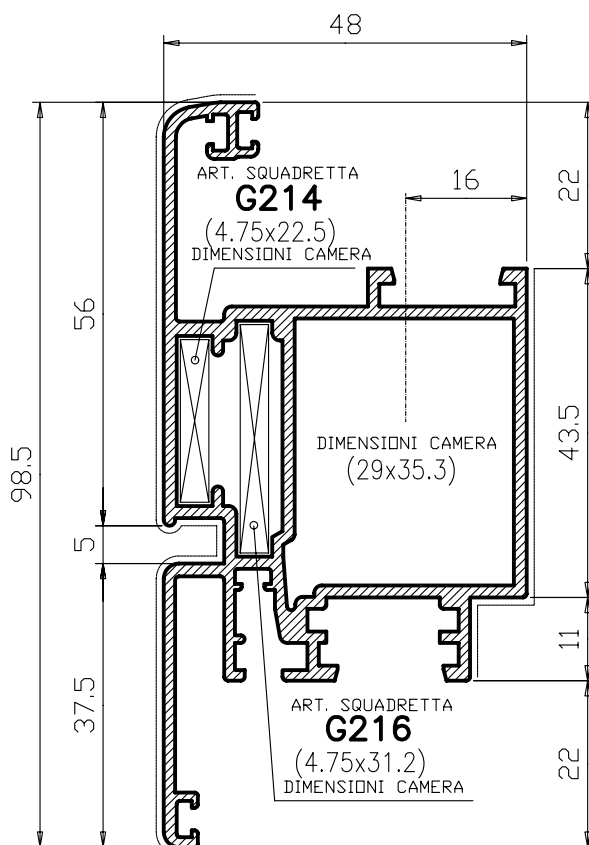
40155 Kg/ml 0.992
--sv/mm 121



40156 Kg/ml 1.213
--sv/mm 157



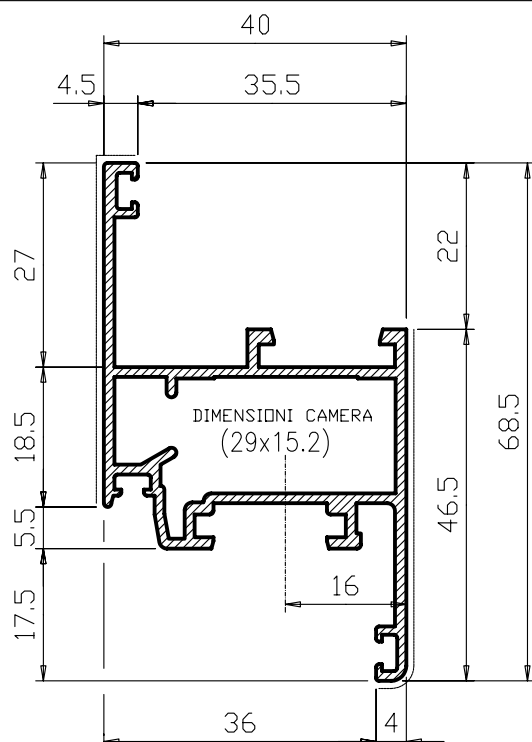
40157 Kg/ml 1.416
--sv/mm 153



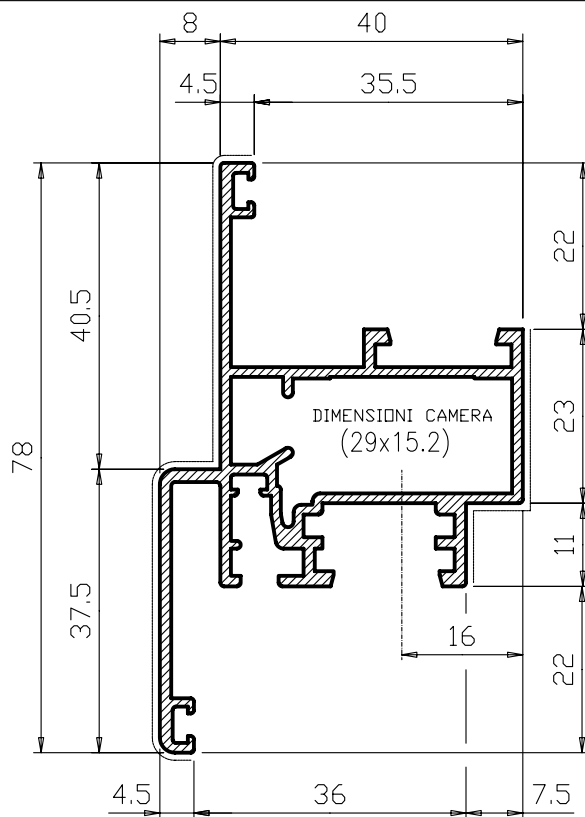
40158 Kg/ml 1.634
--sv/mm 195

ANTE APERTURE INTERNE

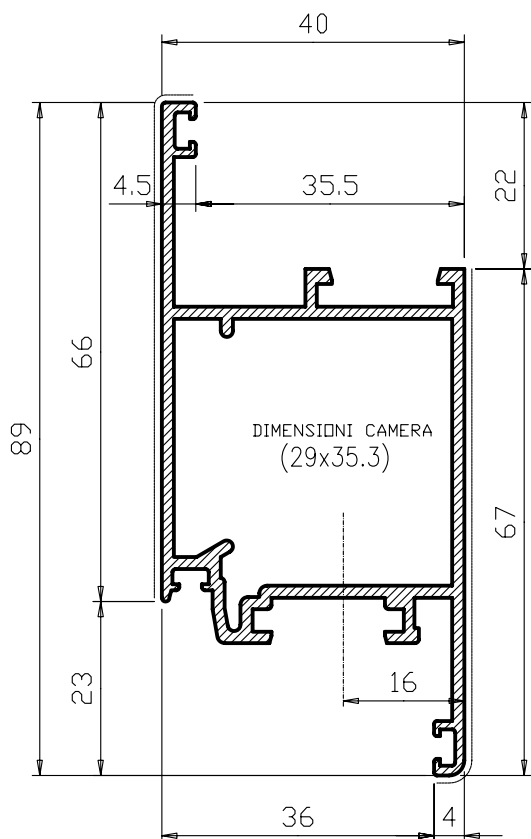
SEZIONE mm40 - PROFILI ALLEGGERITI - SORMONTO INTERNO\ESTERNO



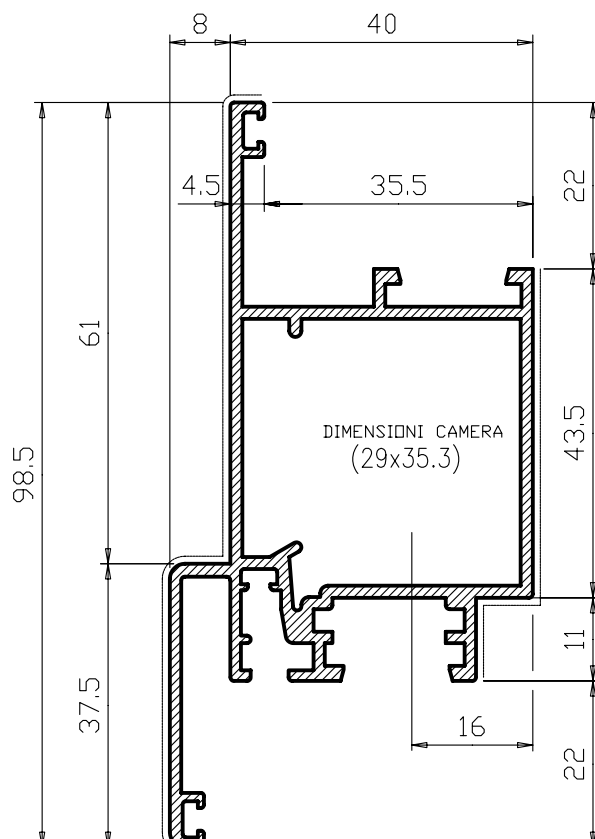
40165 Kg/ml 0.836
--sv/mm 95



40166 Kg/ml 1.057
--sv/mm 136

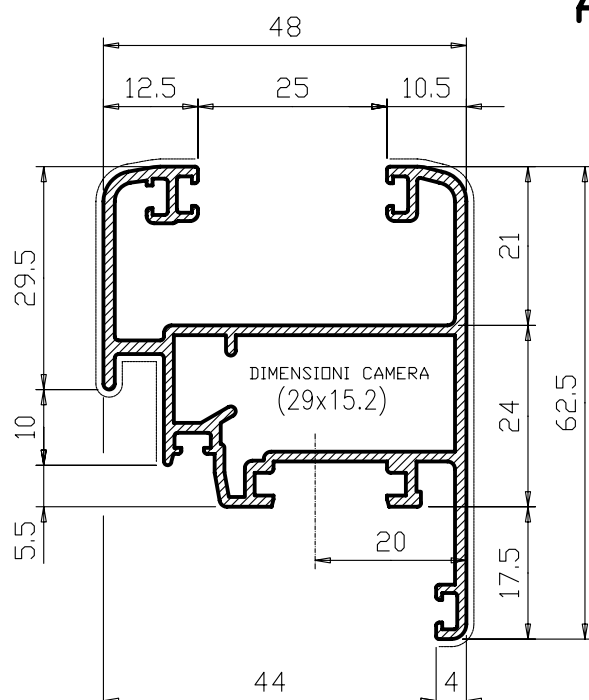


40167 Kg/ml 1.110
--sv/mm 142

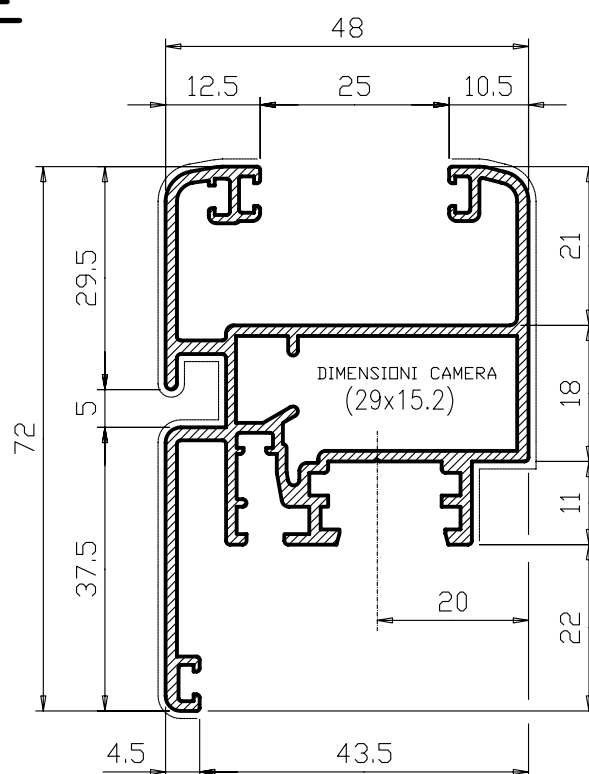


40168 Kg/ml 1.325
--sv/mm 176

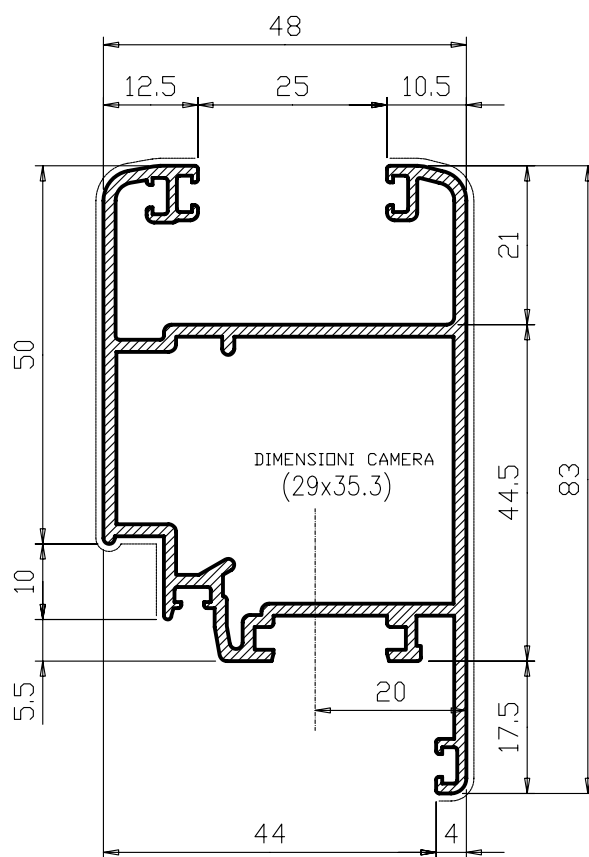
VETRO AD INFILARE ANTE



40107 Kg/ml 1.012
--sv/mm 141

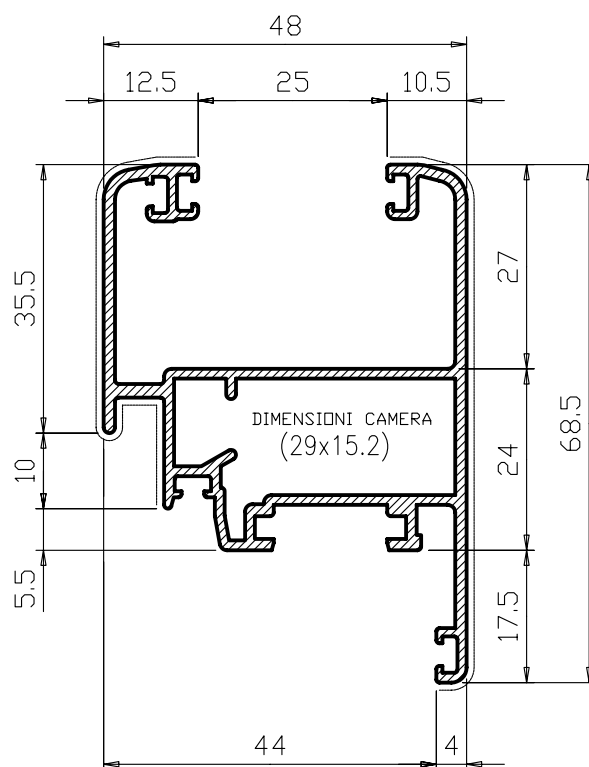


40151 Kg/ml 1.250
--sv/mm 189

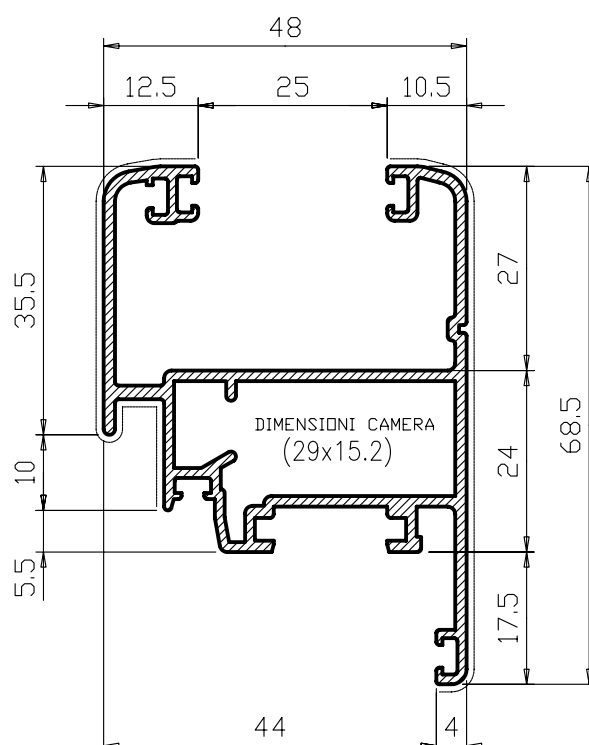


40108 Kg/ml 1.321
--sv/mm 175

VETRO AD INFILARE ANTE CON ALETTA FERMAVETRO mm 27



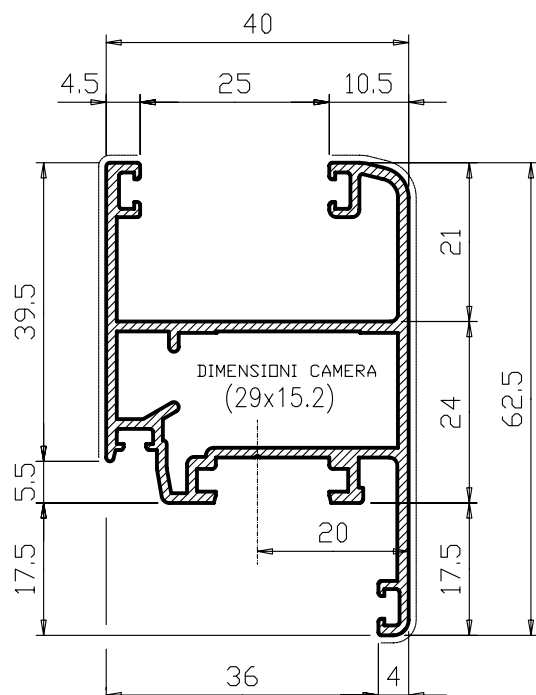
40018 Kg/ml 1.061
--sv/mm 138



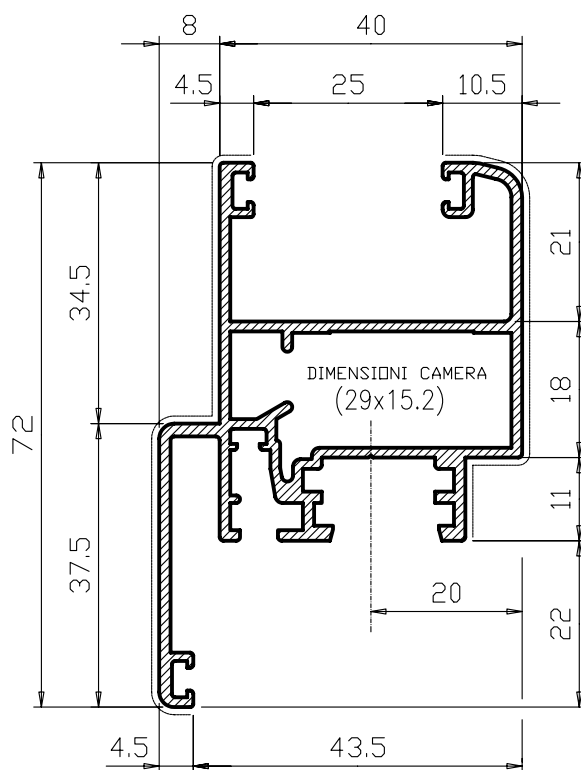
40149 Kg/ml 1.083
--sv/mm 138

VETRO AD INFILARE - ANTE -

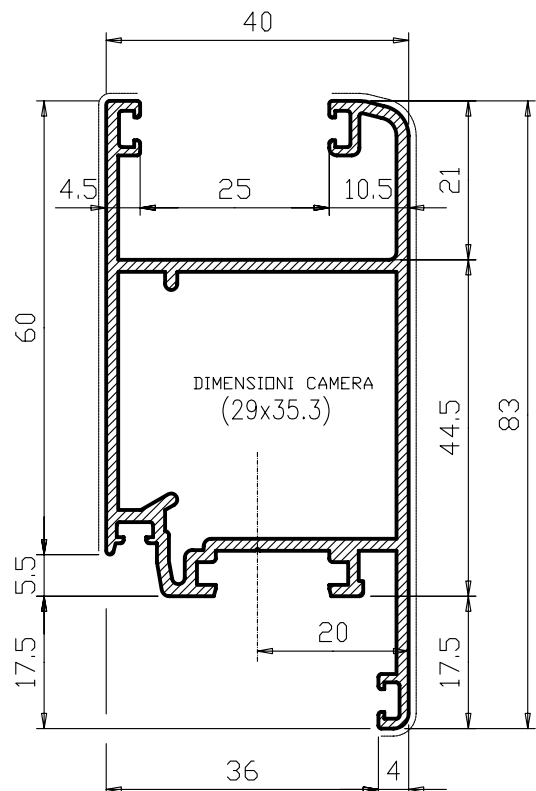
SEZIONE mm40 - PROFILI ALLEGGERITI - SORMONTO INTERNO\ESTERNO



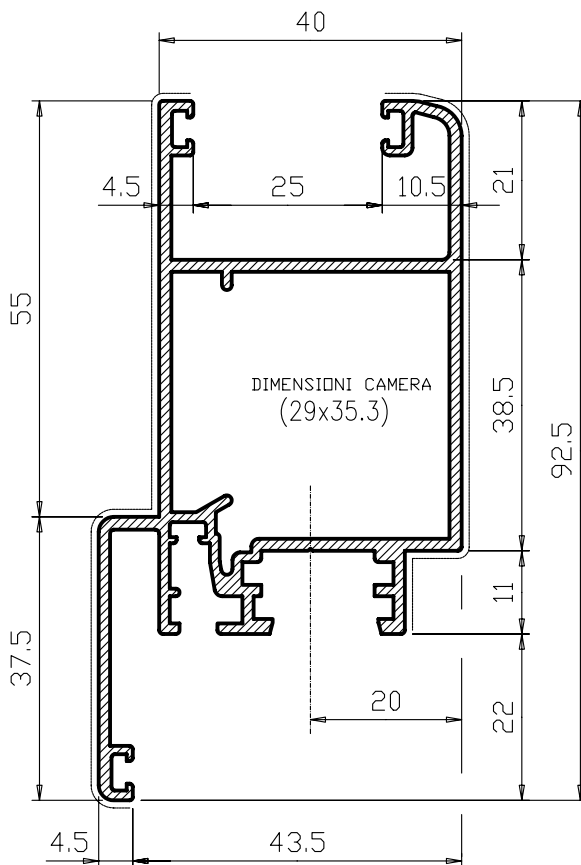
40161 Kg/ml 0.890
--sv/mm 120



40162 Kg/ml 1.111
--sv/mm 154

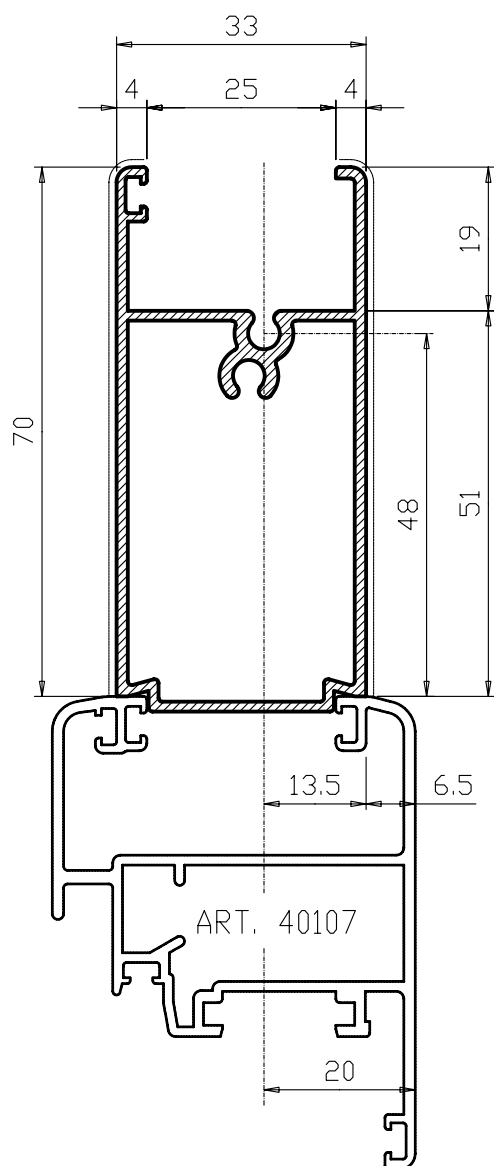


40163 Kg/ml 1.164
--sv/mm 160

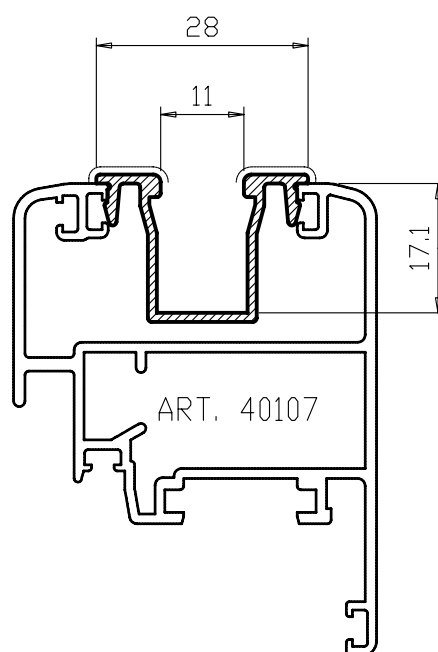


40164 Kg/ml 1.366
--sv/mm 200

VETRO AD INFILARE ZOCCHOLO E RIDUTTORE PER VETRI

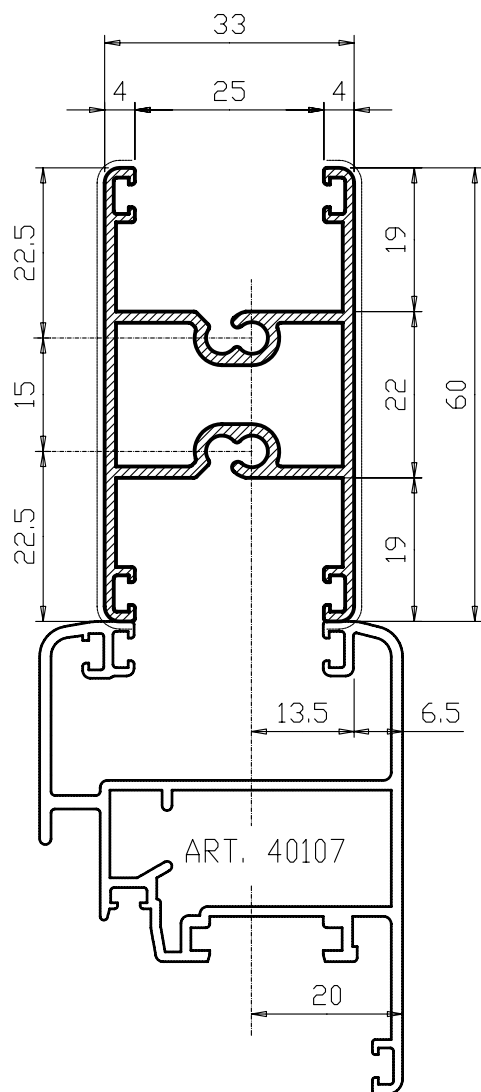


40025 Kg/ml 0.931
--sv/mm 150

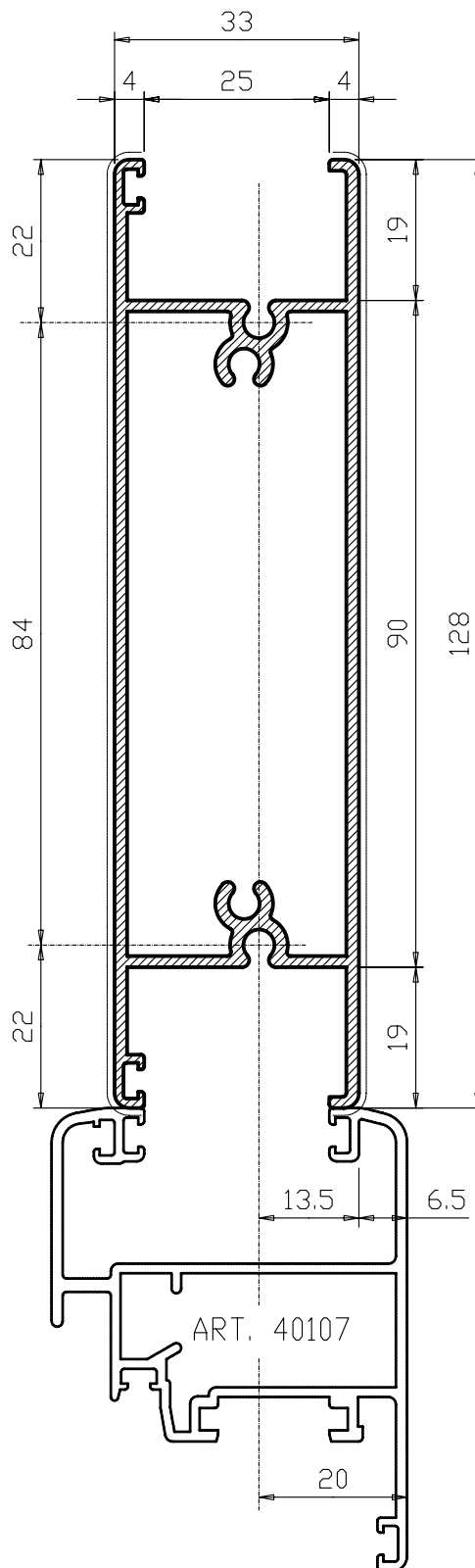


40104 Kg/ml 0.262
--sv/mm 20

VETRO AD INFILARE FASCIE



40103 Kg/ml 0.899
--sv/mm 131



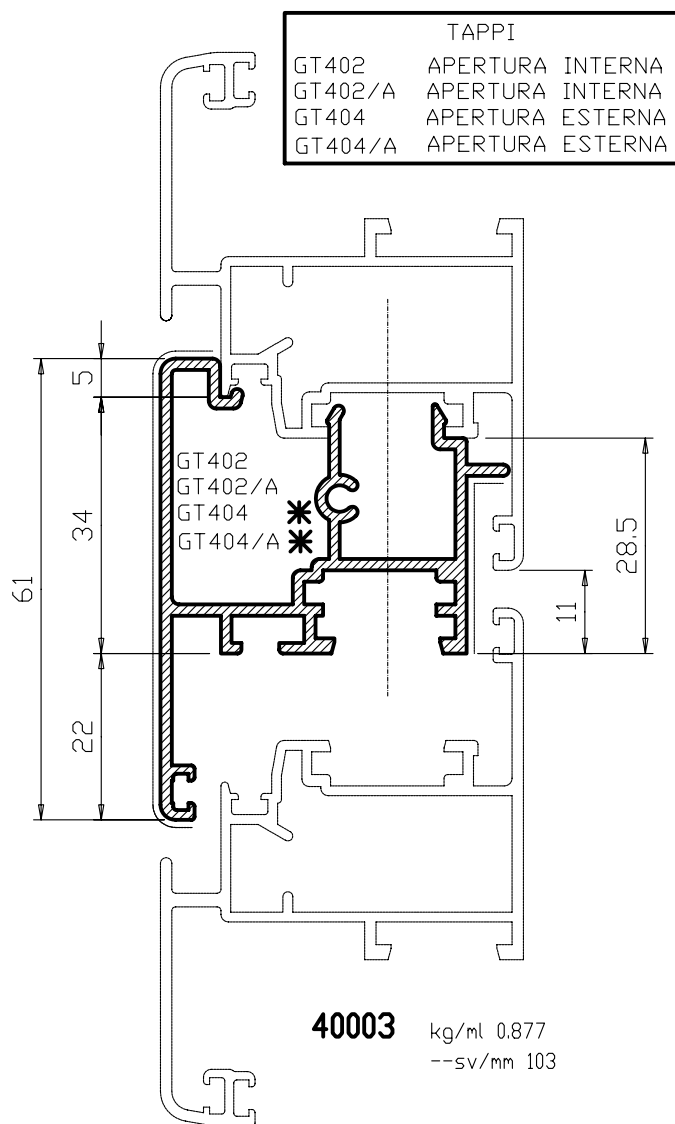
40026 Kg/ml 1.662
--sv/mm 272

APERTURE INTERNE RIPORTO

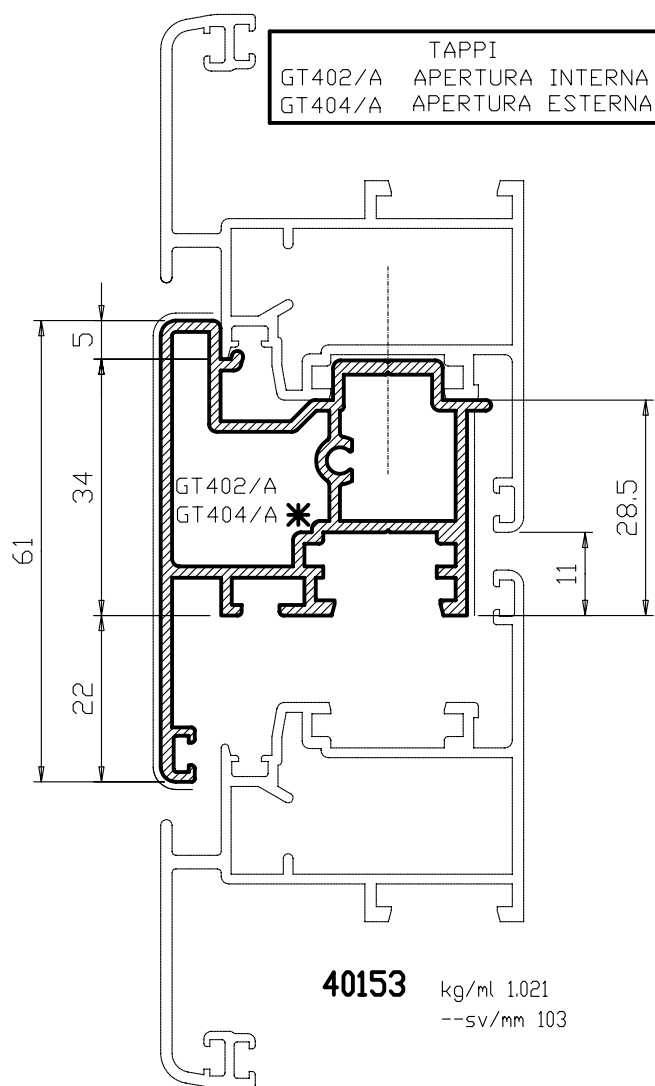
SOLUZIONE Z.RIP.Z. APERTURE INTERNE
T.RIP.T. APERTURE ESTERNE
PERSIANE <TIPOLOGIA 71 -72>

<DISEGNO QUI RAPPRESENTATO>
<TIPOLOGIE 6-6A-7-10B>
<TIPOLOGIA 23>

SOLUZIONE MIGLIORATIVA



INSERIMENTO A SCATTO CON BLOCCAGGIO
DEFINITIVO MEDIANTE VITI SVASATE
IN VISTA.



INSERIMENTO AD INCASTRO CON BLOCCAGGIO
DEFINITIVO MEDIANTE VITI NON IN VISTA

SOLUZIONE MIGLIORATIVA IN QUALSIASI TIPOLOGIA
DI APPLICAZIONE SOPRATTUTTO DOVE LE CERNIERE
SI DEVONO FISSARE SUL PROFILO DI RIPORTO
<FINESTRA 3-4 ANTE> : IN QUESTO CASO
L'ACCOPPAMENTO RISULTA PIU' SOLIDO IN QUANTO
IL PROFILO E' ESEGUITO CON INCASTRO TUBO

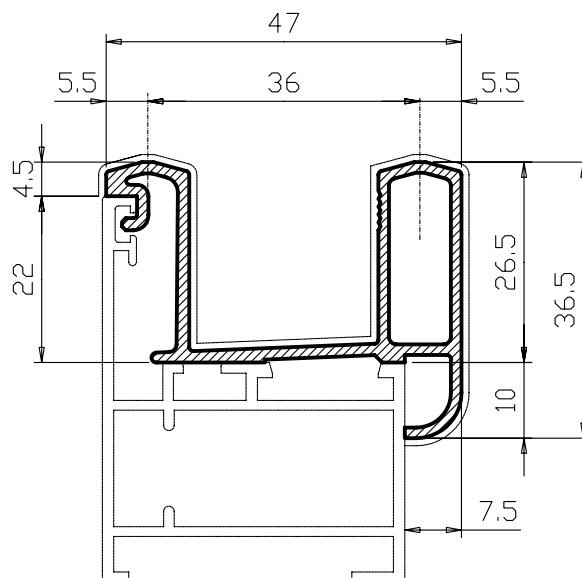
L'UTILIZZO DI QUESTO PROFILO COMPORTA
L'INSERIMENTO DEGLI STESSI TAPPI-ACCESSORI-
GUARNIZIONI UTILIZZATI CON LA SOLUZIONE
PRECEDENTE. <INDICATA A FIANCO>



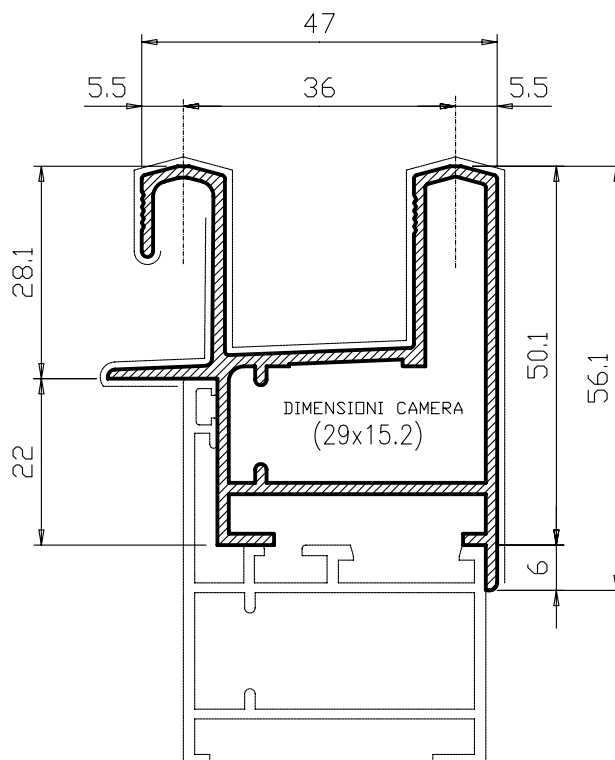
I TAPPI GT404 - GT404/A TROVANO IL GIUSTO IMPIEGO SOLAMENTE
CON IL PROFILO DI RIPORTO UTILIZZATO SU APERTURE ESTERNE <T.RIP.T.>

<VEDI TIPOLOGIA N.23 E RELATIVO NODO SCL1:1>

JOLLY TELAI0 560S

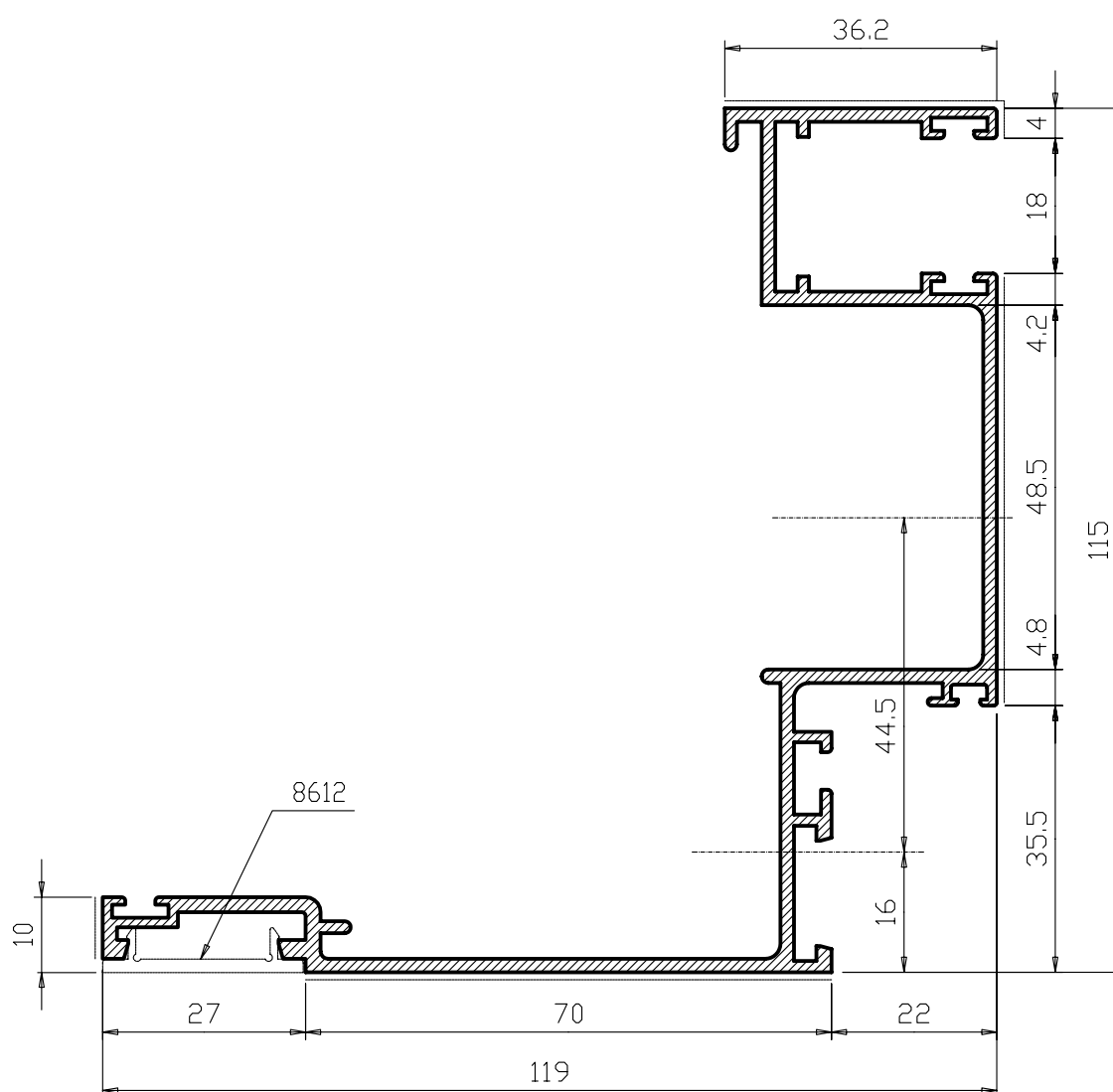


40152 Kg/ml 0.631
--sv/mm 140



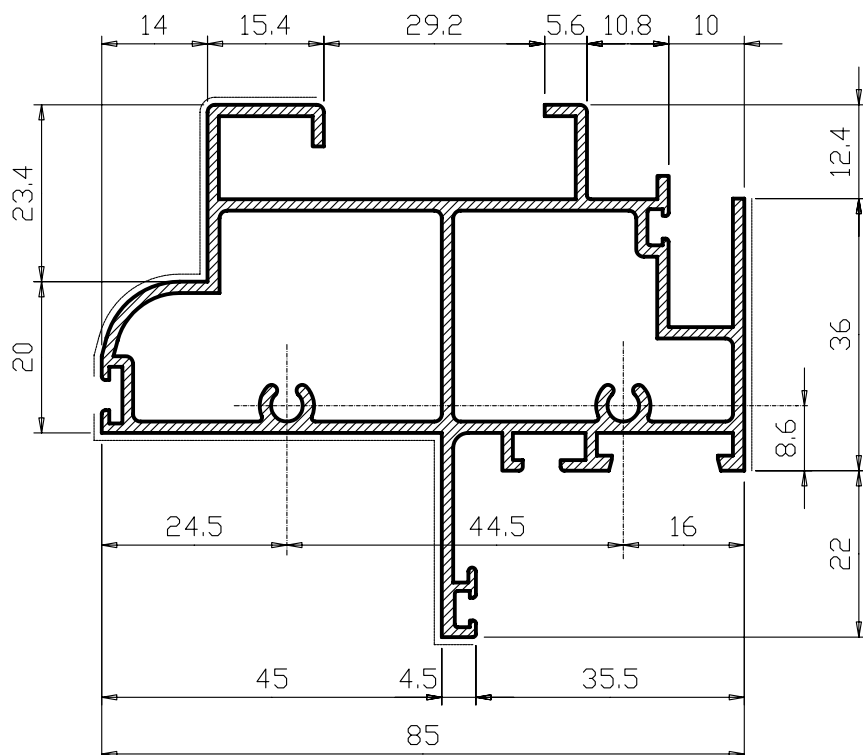
40045 Kg/ml 1.000
--sv/mm 165

MONOBLOCCO CON SPALLA A PROFILO UNICO

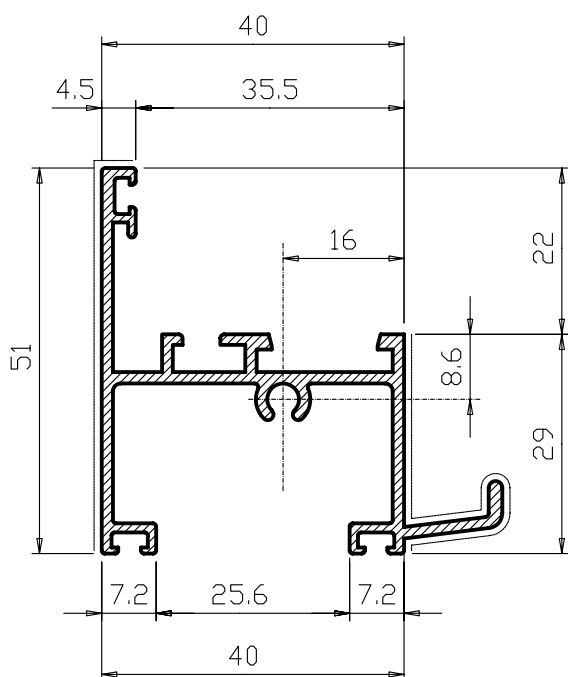


40127 Kg/ml 1.782
--sv/mm 176

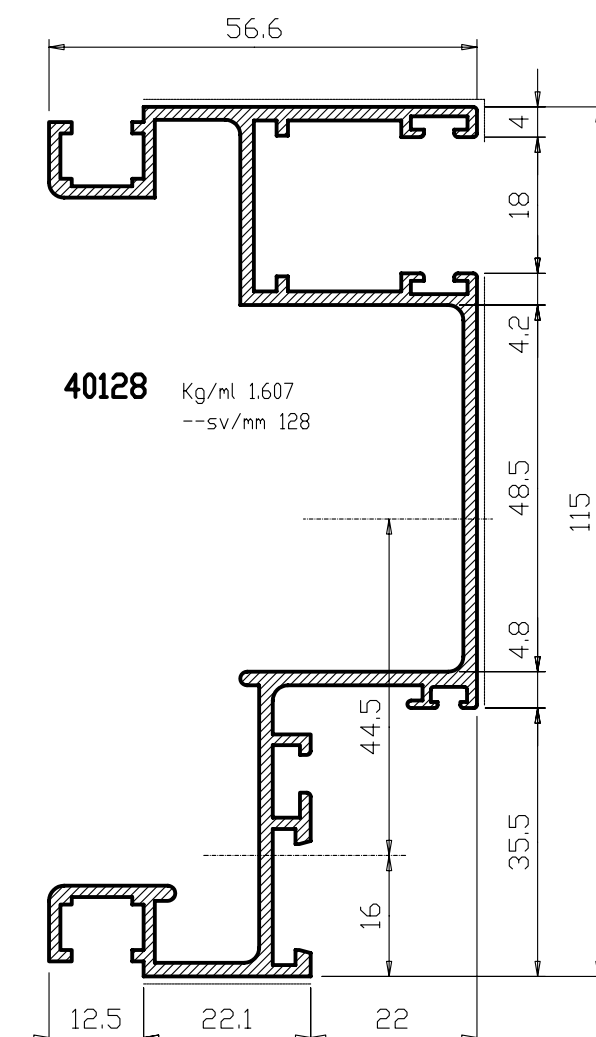
MONOBLOCCO CON SPALLA A PROFILO UNICO



40129 Kg/ml 1.640
--sv/mm 177

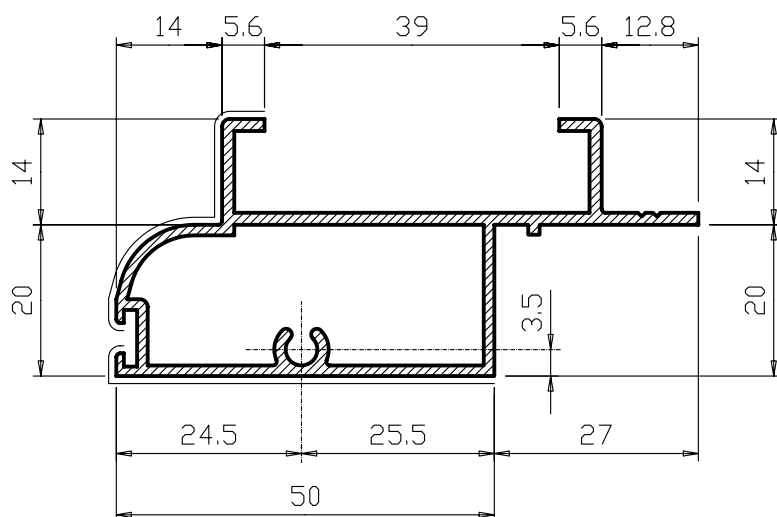


40130 Kg/ml 0.754
--sv/mm 118

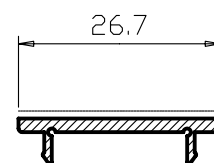


40128 Kg/ml 1.607
--sv/mm 128

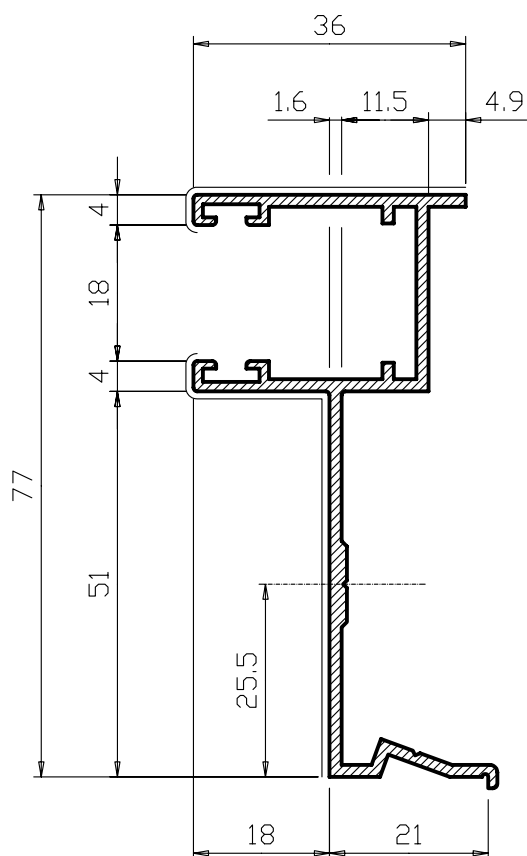
MONOBLOCCO CON SPALLA A PROFILO COMPOSTO



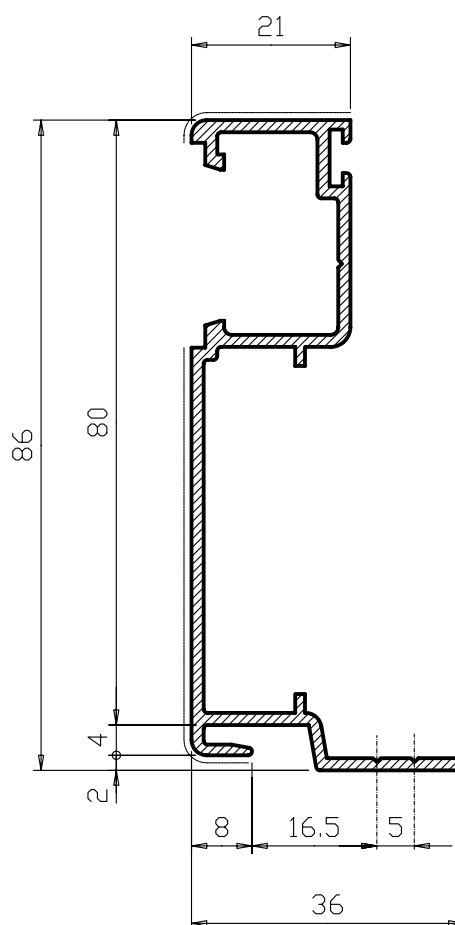
40040 Kg/ml 0.844
--sv/mm 102



8612 Kg/ml 0.151
--sv/mm 27

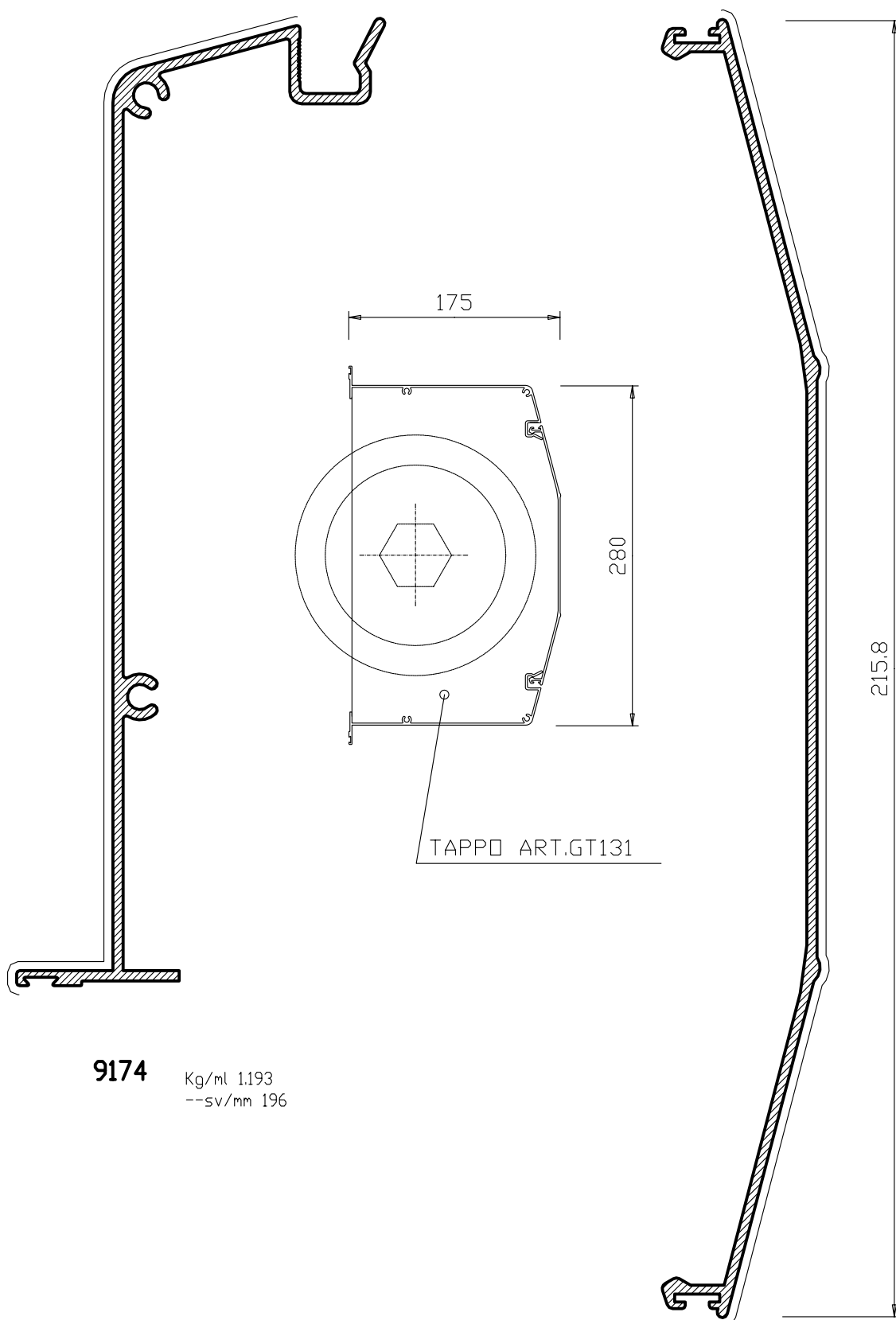


40038 Kg/ml 0.786
--sv/mm 118



40032 Kg/ml 0.791
--sv/mm 87

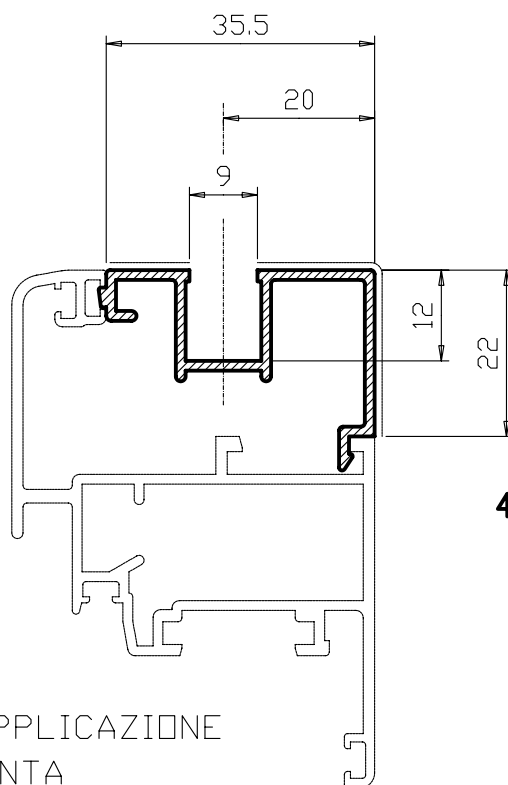
CASSONETTO MONOBLOCCO



9174 Kg/ml 1.193
--sv/mm 196

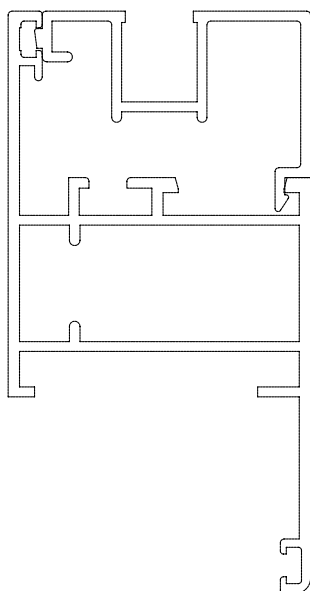
9173 Kg/ml 1.770
--sv/mm 220

PROFILO PER INSERIMENTO LAMELLE FISSE ART. 6673



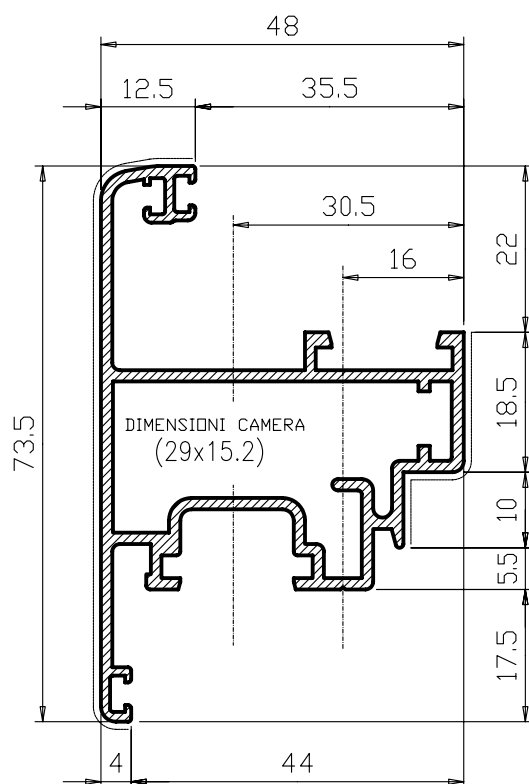
40120 Kg/ml 0.355
--sv/mm 48

ESEMPIO DI APPLICAZIONE
SU PROFILO ANTA

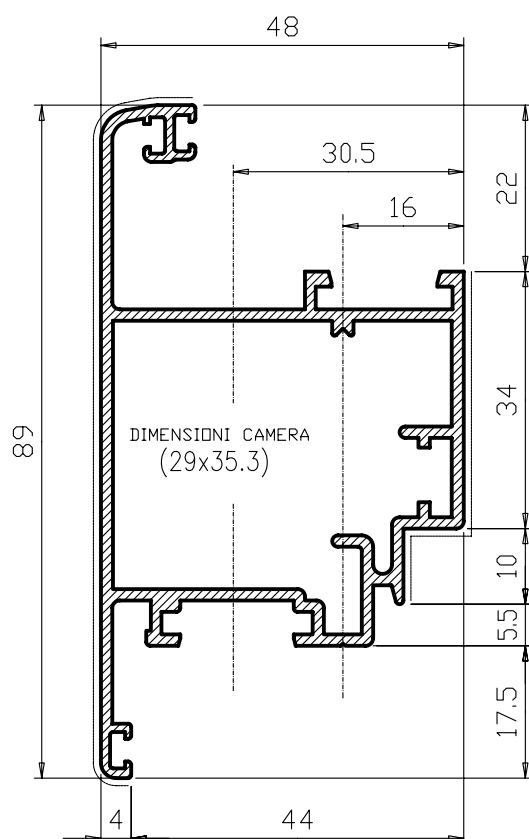


ESEMPIO DI APPLICAZIONE
SU PROFILO TELAIO

ANTE APERTURE ESTERNE



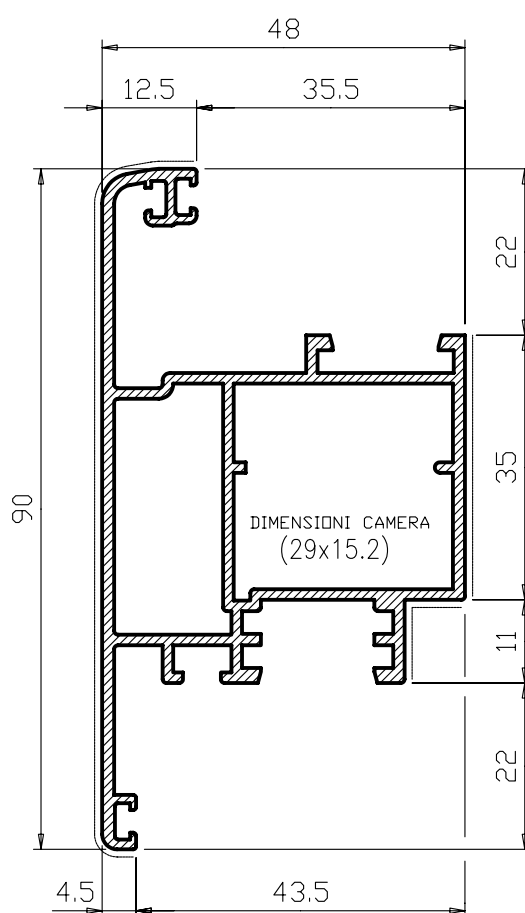
40064 Kg/ml 1.101
--sv/mm 128



40065 Kg/ml 1.245
--sv/mm 158

ANTE BILICO

(APERTURE ESTERNE GIUNTO APERTO)

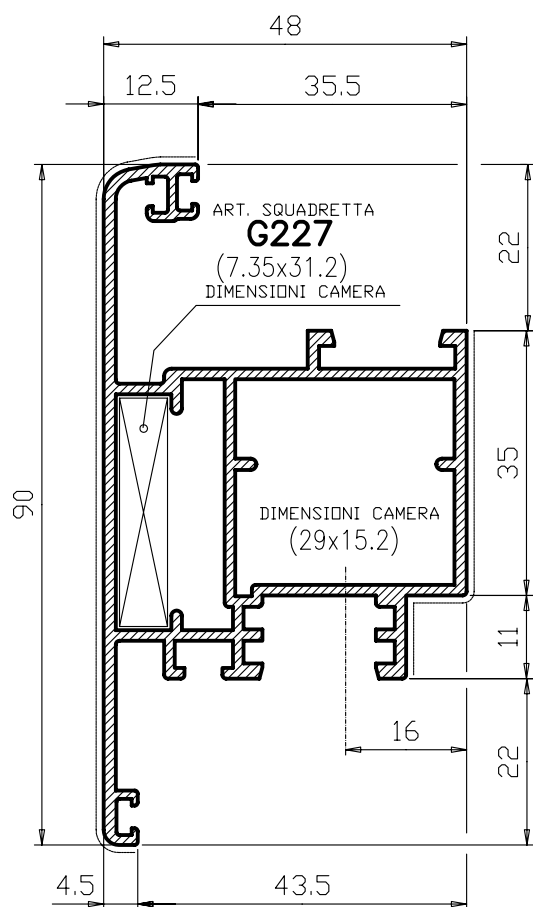


40020 Kg/ml 1.314
-- sv/mm 160

ANTE BILICO

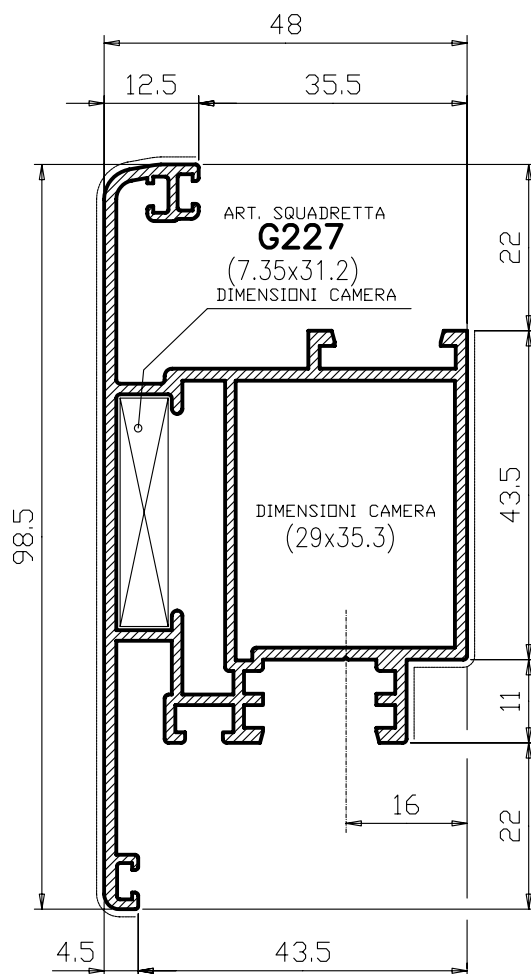
(APERTURE ESTERNE GIUNTO APERTO)

PROFILI CON POSSIBILITA' DI INSERIMENTO SQUADRETTA
SUPPLEMENTARE ESTERNA A CIANFRINARE



40159

Kg/ml 1.348
--sv/mm 160

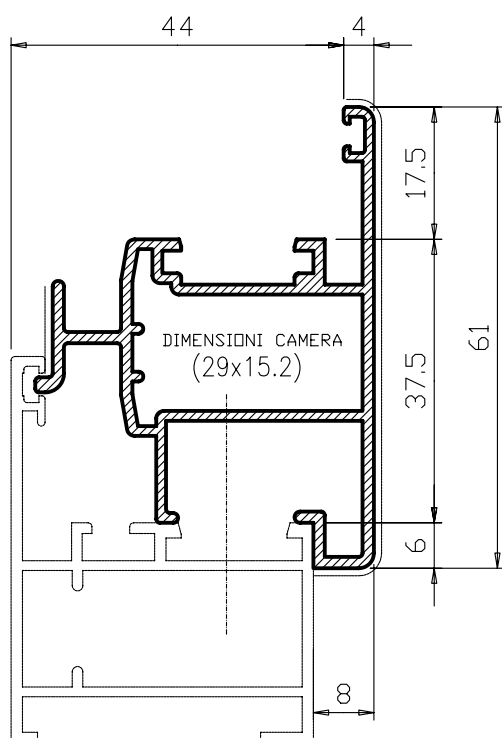


40160

Kg/ml 1.503
--sv/mm 177

APERTURE ESTERNE RIPORTO

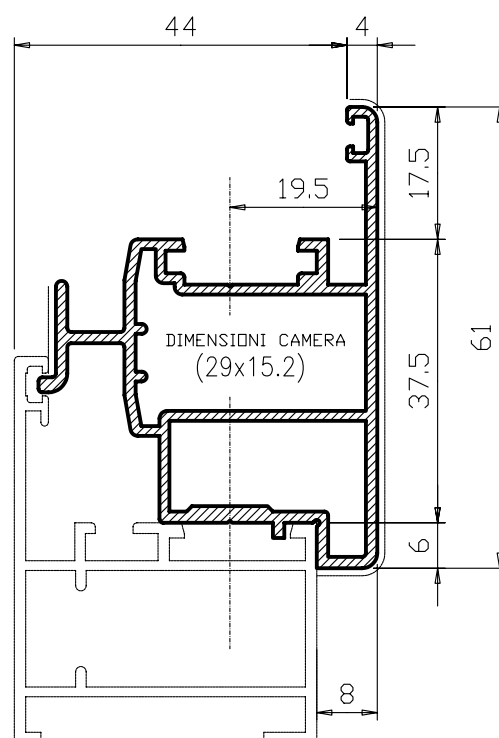
(BILICO E APERTURE ESTERNE GIUNTO APERTO)



40019 Kg/ml 0.864
--sv/mm 80

INSERIMENTO FRONTALE CON BLOCCAGGIO
DEFINITIVO MEDIANTE VITI NON IN VISTA.

SOLUZIONE MIGLIORATIVA



40154 Kg/ml 0.955
--sv/mm 80

INSERIMENTO AD INCASTRO CON BLOCCAGGIO
DEFINITIVO MEDIANTE VITI NON IN VISTA.

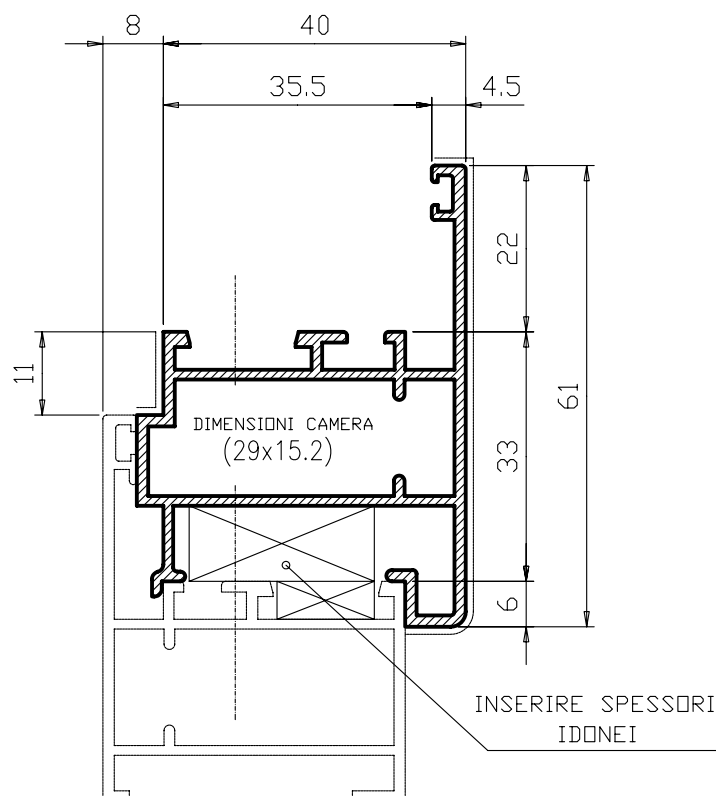
SOLUZIONE MIGLIORATIVA IN QUALSIASI TIPOLOGIA
DI APPLICAZIONE SOPRATTUTTO DOVE IL PROFILO
VIENE UTILIZZATO COME RIPORTO CENTRALE SU PORTE
CON APERTURA ESTERNA : IN QUESTO CASO
L'ACCOPPIAMENTO RISULTA PIU' SOLIDO IN QUANTO
IL PROFILO E' ESEGUITO IN DOPPIA

L'UTILIZZO DI QUESTO PROFILO COMPORTA
L'INSERIMENTO DEGLI STESSI ACCESSORI-
GUARNIZIONI UTILIZZATI CON LA SOLUZIONE
PRECEDENTE. (INDICATA A FIANCO)

NELLE SOLUZIONI DOVE NECESSITA
L'INSERIMENTO DELLA SQUADRETTA BISOGNA
ESEGUIRE UNA FRESATURA CHE CONSENTA LA
LAVORAZIONE DELLE SQUADRETTES MEDIANTE
PRESSETTA.

INVERSIONE DI BATTUTA

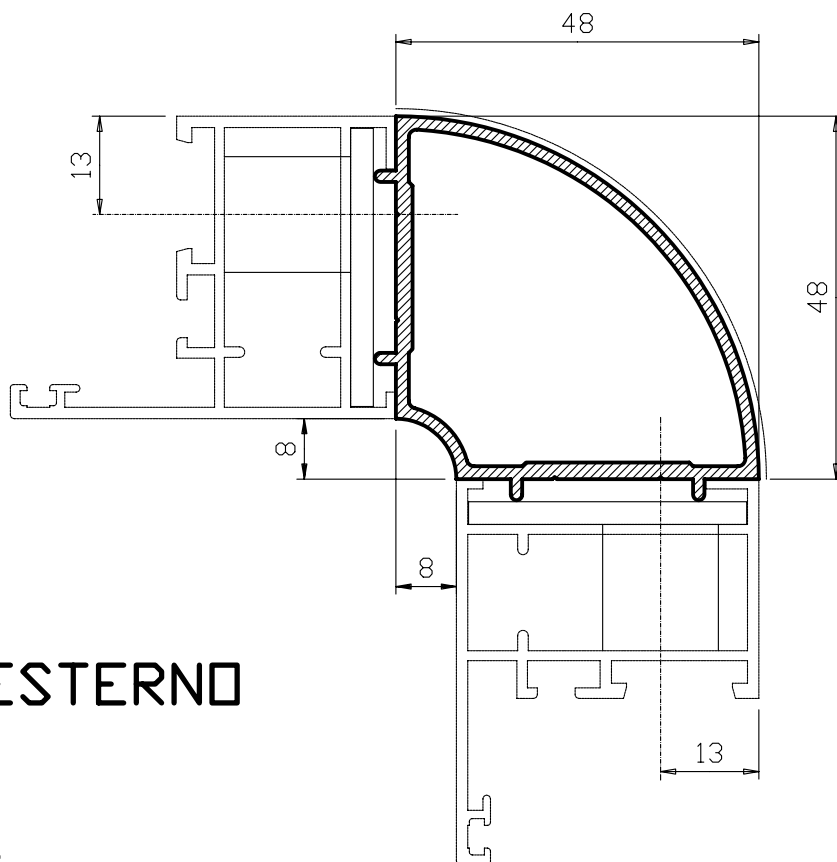
(APERTURE ESTERNE DOPPIA BATTUTA)



40048 Kg/ml 0.876
--sv/mm 88

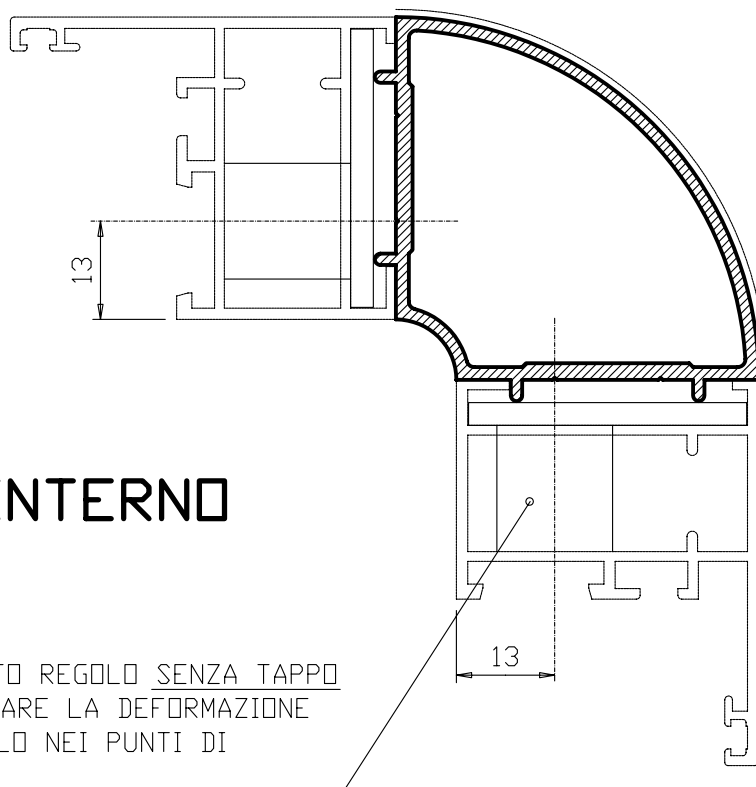
INSERIMENTO AD INCASTRO CON BLOCCAGGIO
DEFINITIVO MEDIANTE VITI.

GIUNZIONE D' ANGOLO A 90~ARROTONDATO



ANGOLO 90~ ESTERNO

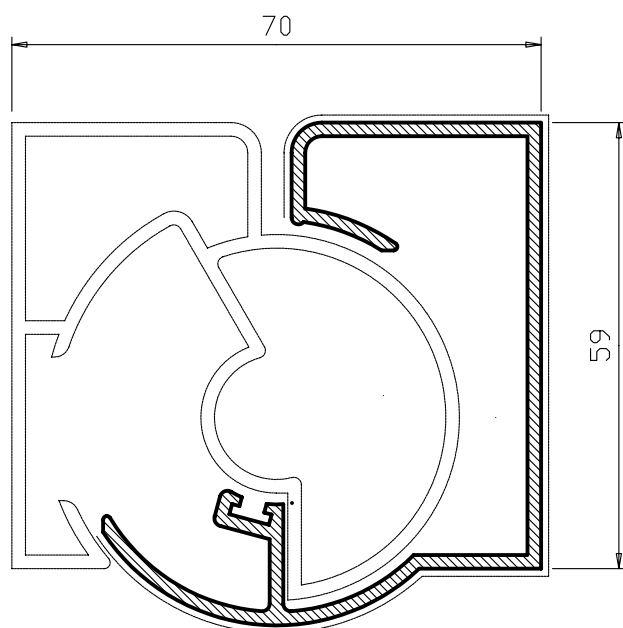
40132 Kg/ml 0.842
--sv/mm 77



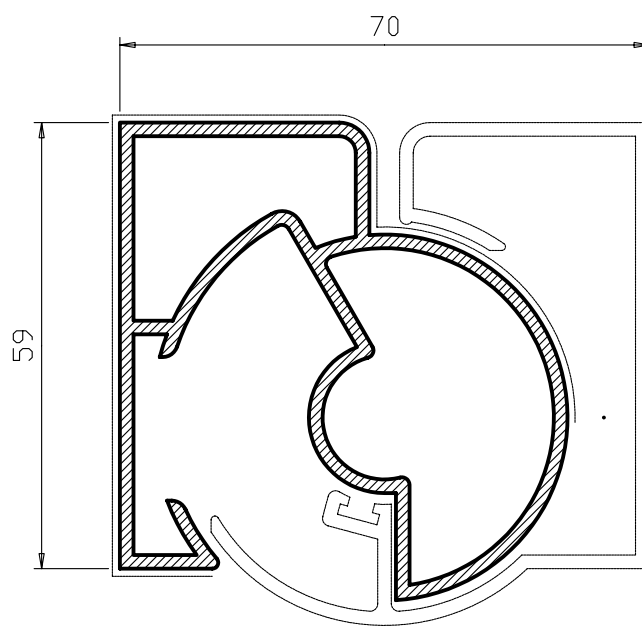
ANGOLO 90~ INTERNO

INSERIMENTO REGOLO SENZA TAPPO
ONDE EVITARE LA DEFORMAZIONE
DEL PROFILO NEI PUNTI DI
FISSAGGIO

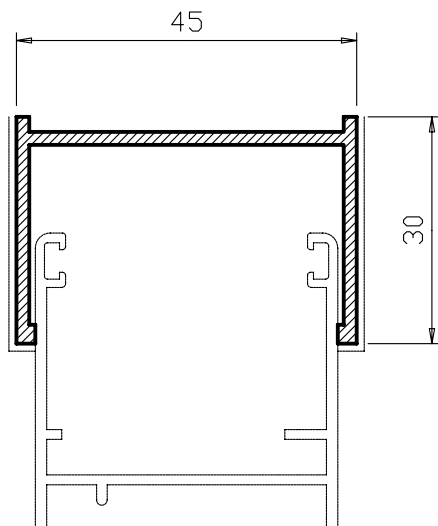
PROFILI COMPLEMENTARI



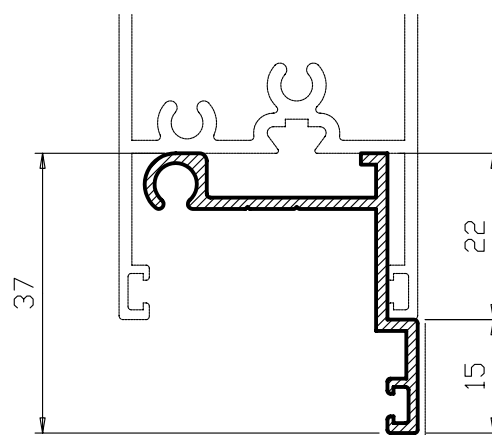
8863 Kg/ml 0.981
--sv/mm 150



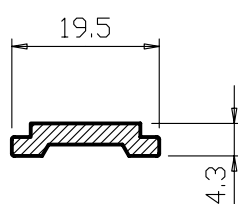
8864 Kg/ml 1.437
--sv/mm 150



7278 Kg/ml 0.486
--sv/mm 65

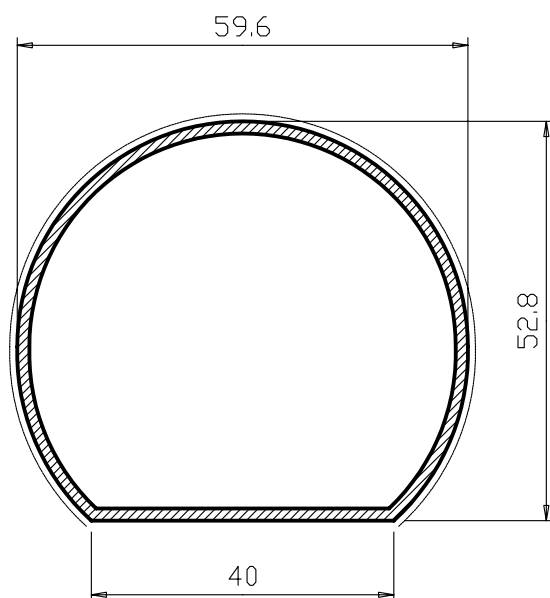


40017 Kg/ml 0.358
--sv/mm 19

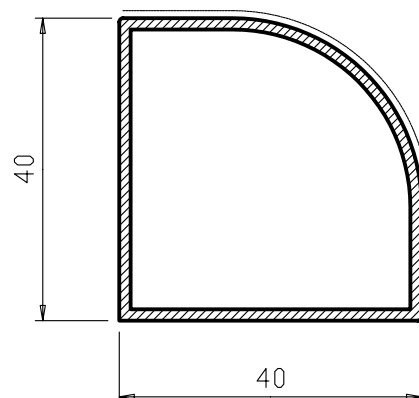


6405 Kg/ml 0.170

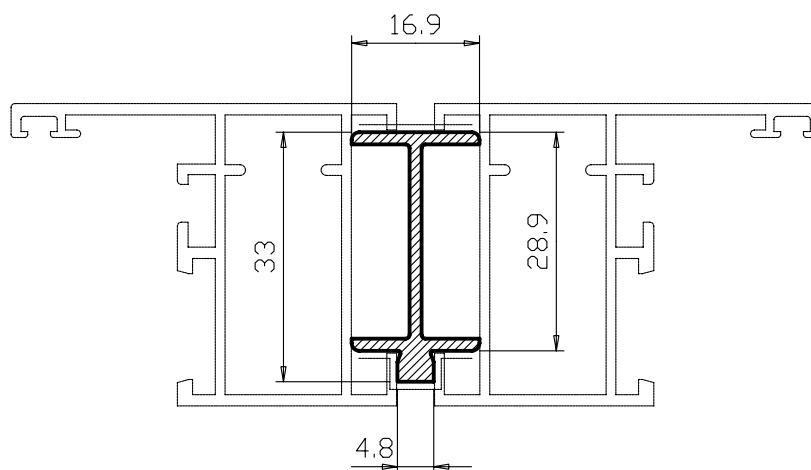
PROFILI COMPLEMENTARI



9881 Kg/ml 0.783
--sv/mm 145

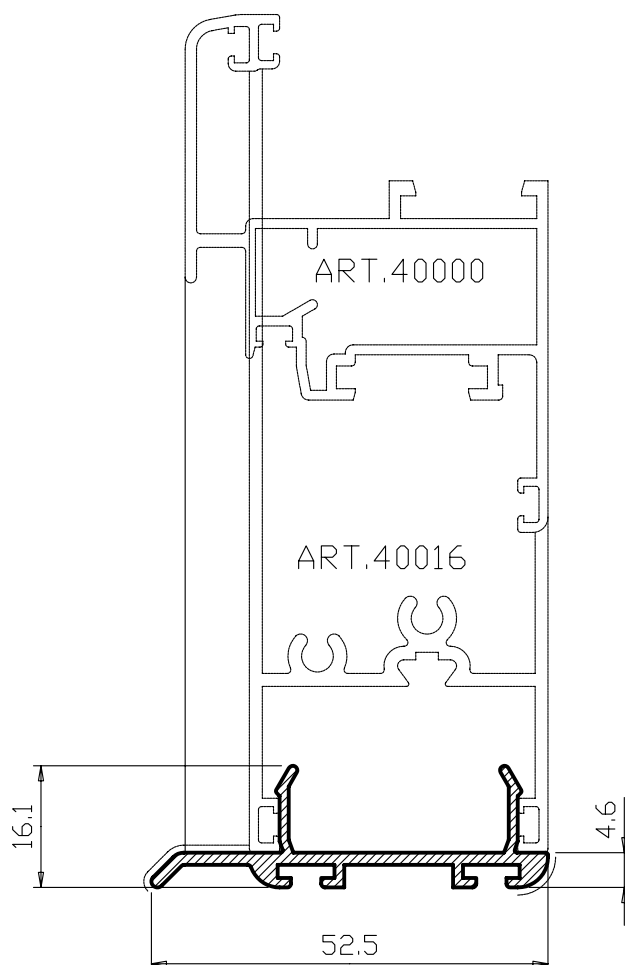


9814 Kg/ml 0.585
--sv/mm 68



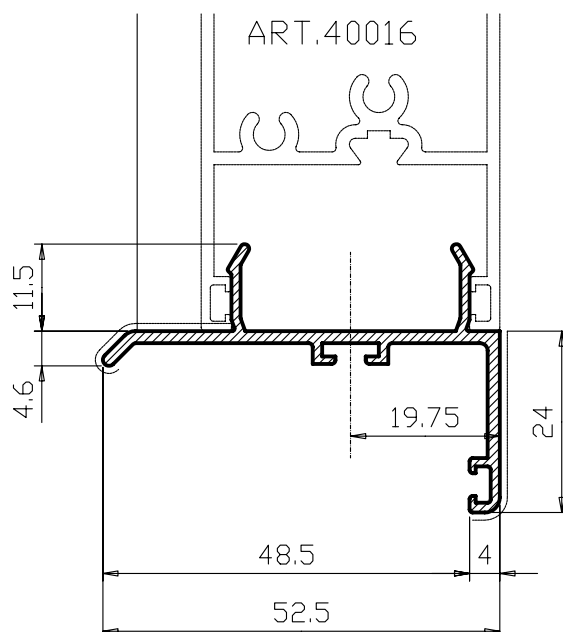
40148 Kg/ml 0.307
--sv/mm 40

PORTA SPAZZOLINO A PAVIMENTO CON GOCCIOLATOIO ESTERNO



40143 Kg/ml 0.396
--sv/mm 25

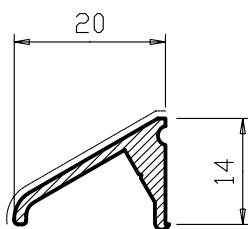
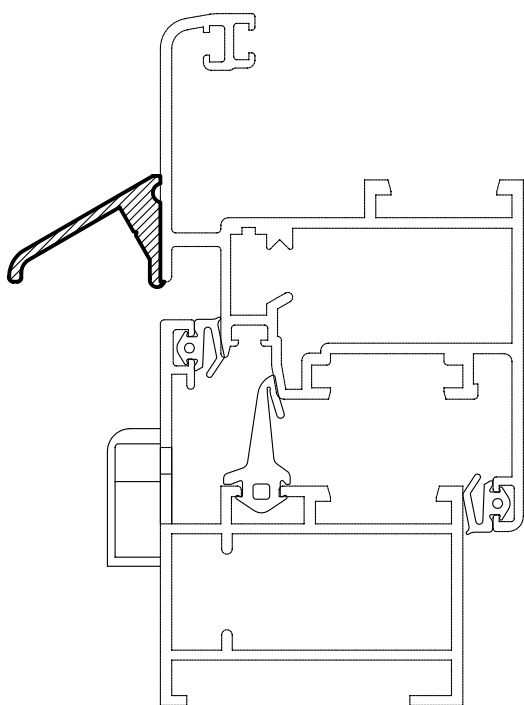
< VERSIONE CON BATTUTA INTERNA >



40150 Kg/ml 0.446
--sv/mm 47

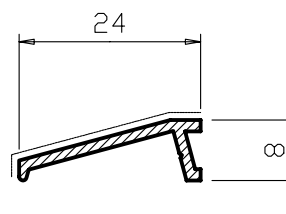
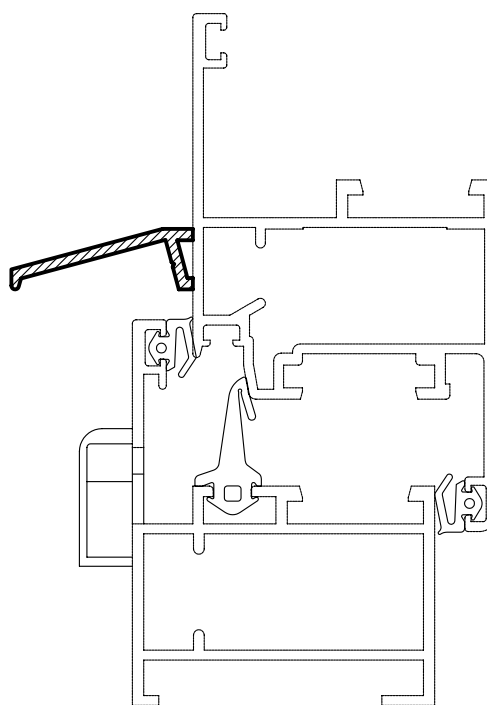
PROFILI COMPLEMENTARI GOCCIOLATOIO

SOLUZIONE CON DENTINO
DI ALLINEAMENTO PER
SERIE GOLD COMPLANARE
ESTERNA



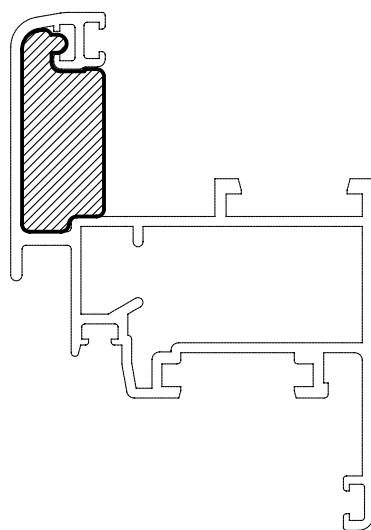
40036 Kg/ml 0.186
--sv/mm 23

SOLUZIONE PER SERIE
GOLD SORMONTO
INTERNO\ESTERNO



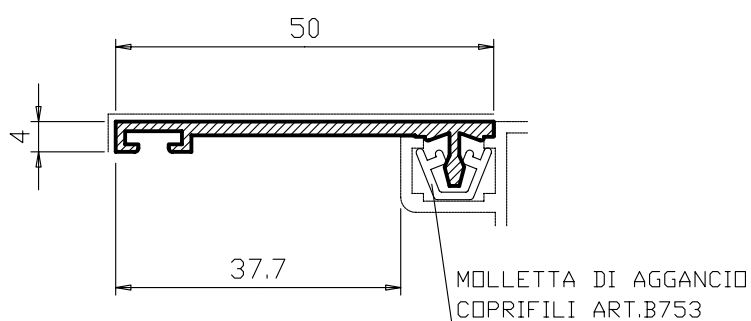
1934 Kg/ml 0.140
--sv/mm 26

PROFILO AGGIUNTIVO PER CURVATURA

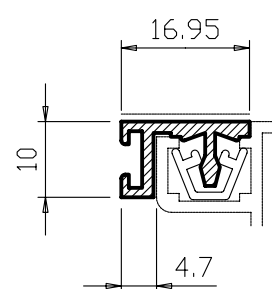


40044 Kg/ml 0.659

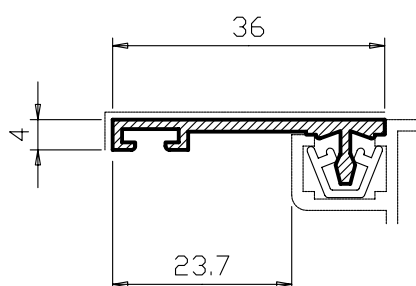
PROFILI COMPLEMENTARI



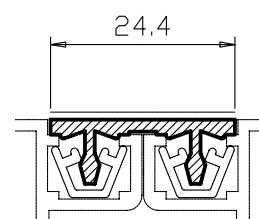
5423 Kg/ml 0.319
--sv/mm 54



5273 Kg/ml 0.165
--sv/mm 17



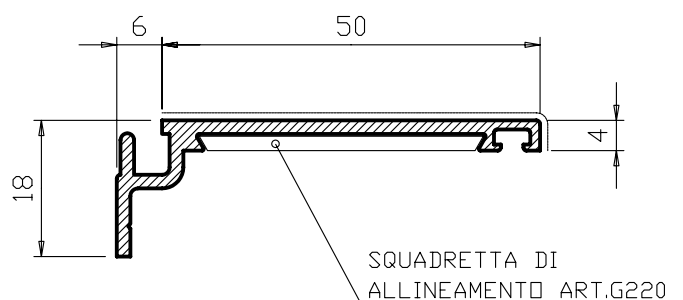
5540 Kg/ml 0.243
--sv/mm 40



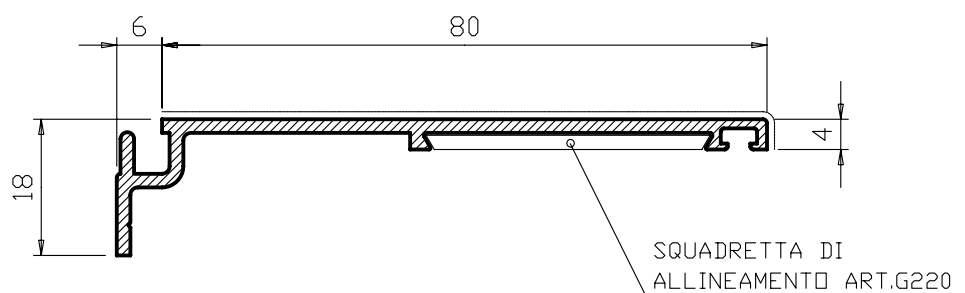
5539 Kg/ml 0.193
--sv/mm 24

PROFILI COMPLEMENTARI

< COPRIFILI MAGGIORATI >



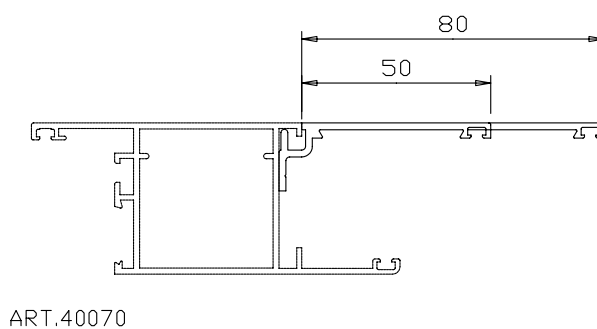
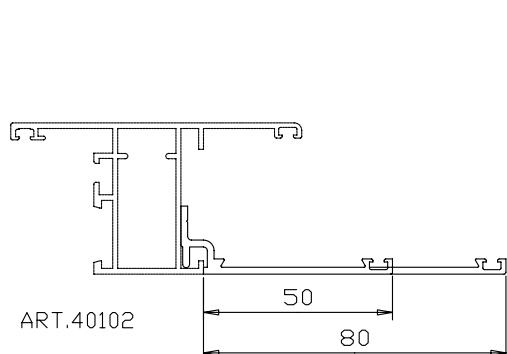
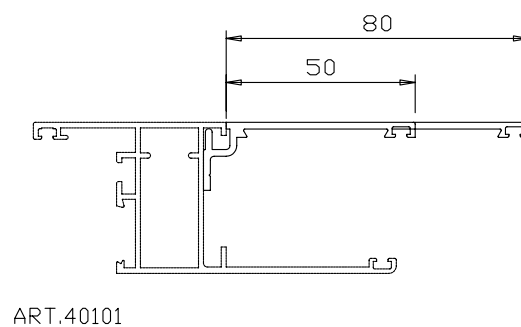
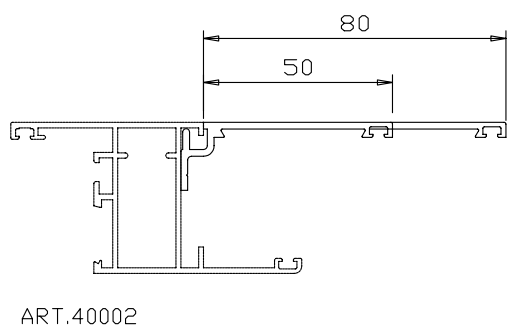
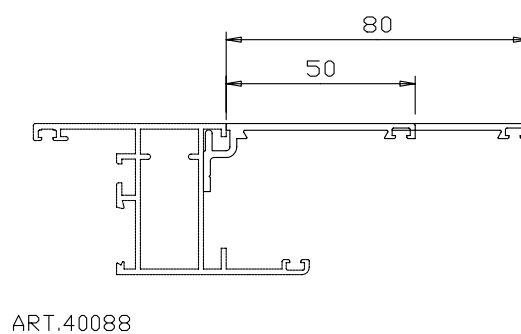
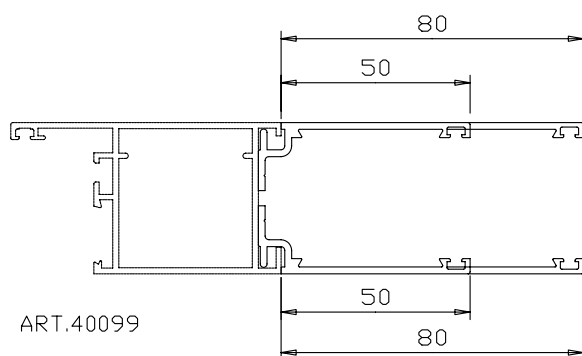
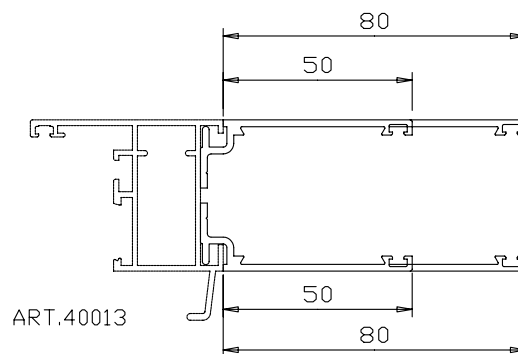
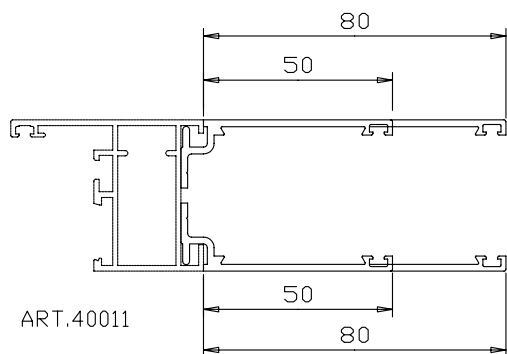
40113 Kg/ml 0.403
--sv/mm 54



40114 Kg/ml 0.550
--sv/mm 84

COPRIFILI ART.40113-40114

(APPLICAZIONE SU PROFILI TELAI GOLD 400)

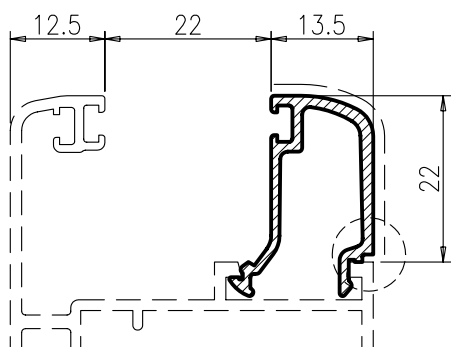




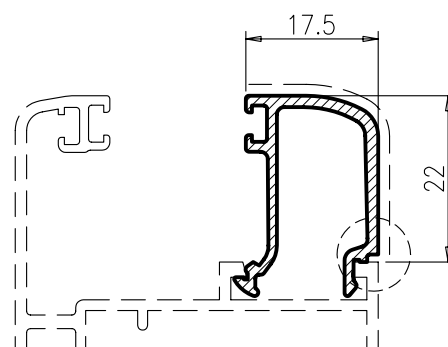
FERMAVETRI

FERMAVETRI ARROTONDATI CON SCURETTO

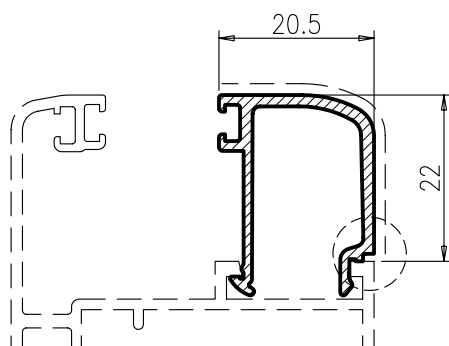
SOLUZIONE: TAGLIO A 45° CON BLOCCAGGIO A SCATTO
SU TRE LATI E UN LATO CON BLOCCAGGIO A MOLLETTA



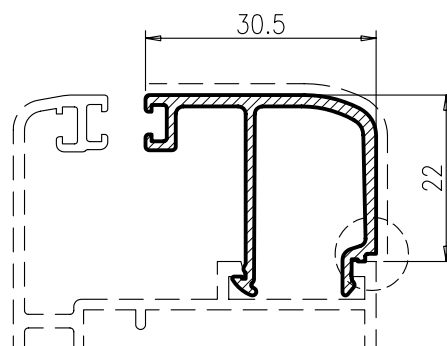
40225 Kg/ml. 0.261
-- sv/mm 35



40228 Kg/ml. 0.278
-- sv/mm 39

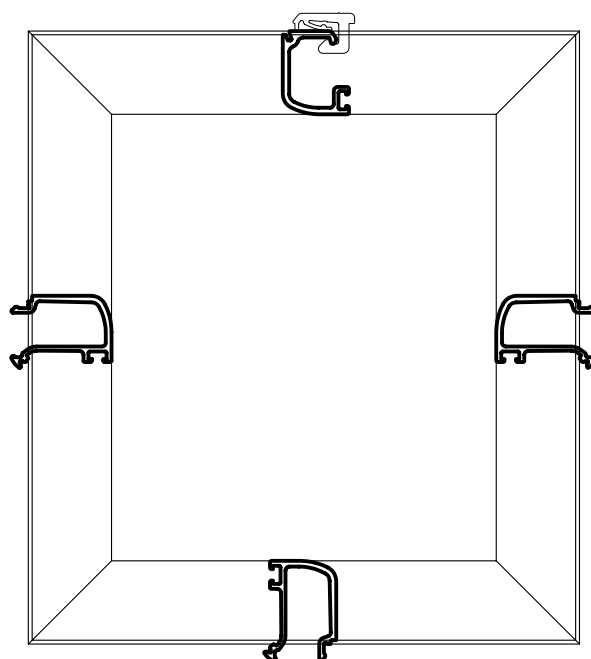


40226 Kg/ml. 0.288
-- sv/mm 42



40227 Kg/ml. 0.341
-- sv/mm 52

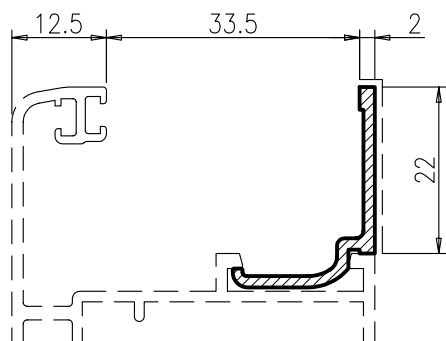
SCHEMA DI
MONTAGGIO



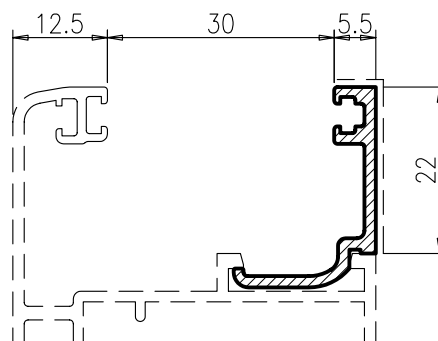
FERMAVETRI TRADIZIONALI

TAGLIO 90° SENZA LAVORAZIONE

BLOCCAGGIO A CONTRASTO

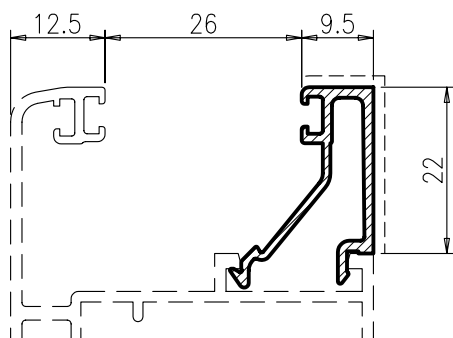


40086 kg/ml 0.178
--sv/mm 24

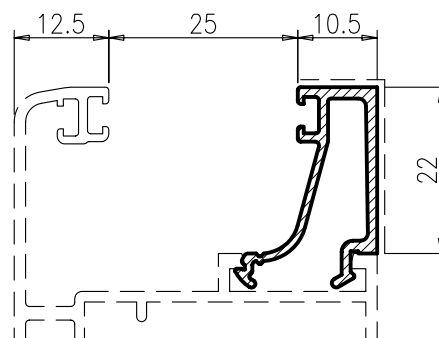


40085 kg/ml 0.210
--sv/mm 27

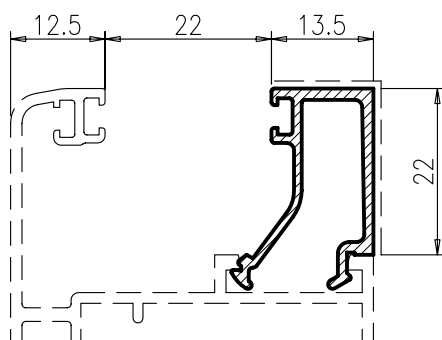
BLOCCAGGIO A SCATTO



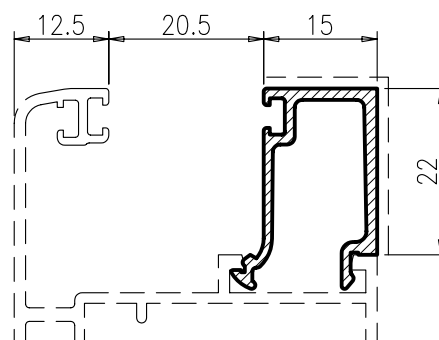
40249 Kg/ml 0.237
-- sv/mm 34



40031 kg/ml 0.258
--sv/mm 32



40030 kg/ml 0.275
--sv/mm 35

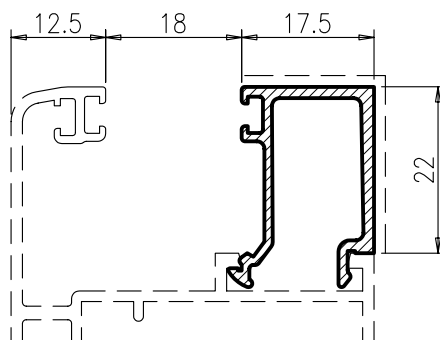


40217 Kg/ml 0.279
-- sv/mm 40

FERMAVETRI TRADIZIONALI

TAGLIO 90° SENZA LAVORAZIONE

BLOCCAGGIO A SCATTO

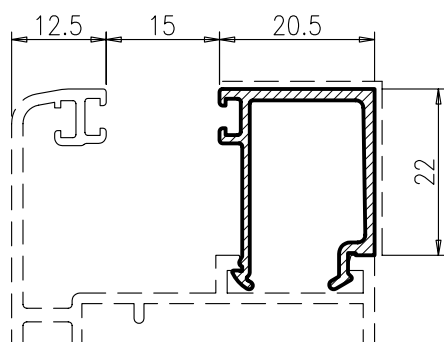


40185 Kg/ml 0.284
-- sv/mm 39

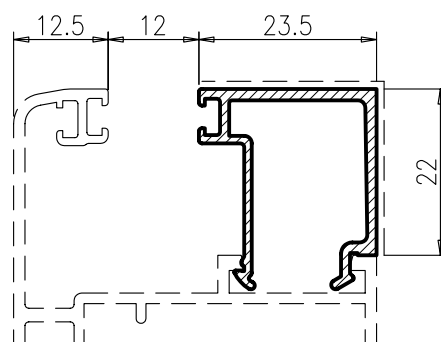
FERMAVETRI TRADIZIONALI

TAGLIO 90° SENZA LAVORAZIONE

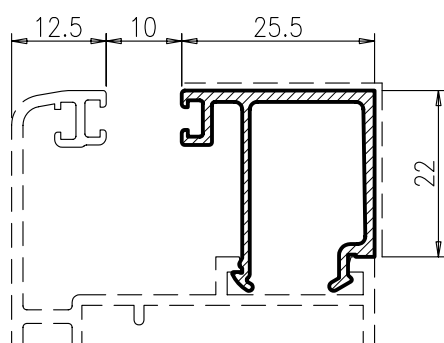
BLOCCAGGIO A SCATTO



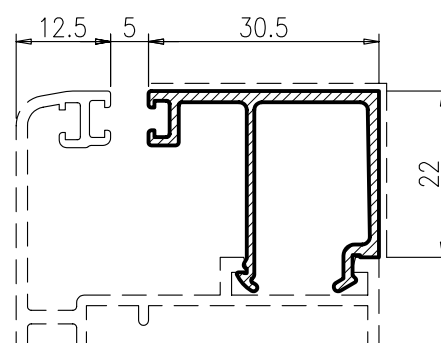
40029 kg/ml 0.289
--sv/mm 42



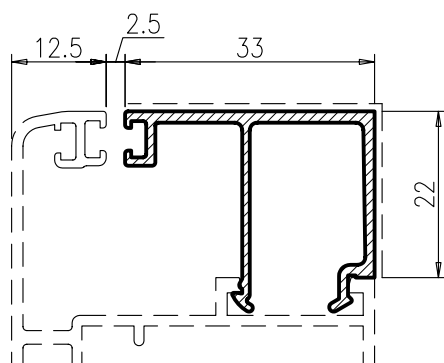
40087 kg/ml 0.317
--sv/mm 45



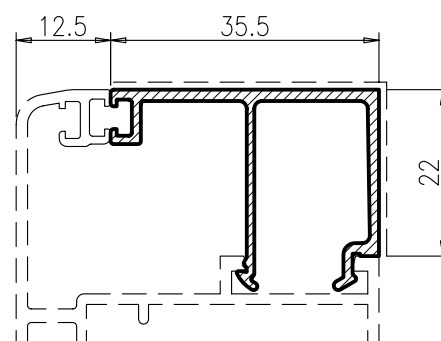
40007 kg/ml 0.331
--sv/mm 47



40039 kg/ml 0.352
--sv/mm 52



40111 kg/ml 0.362
--sv/mm 55

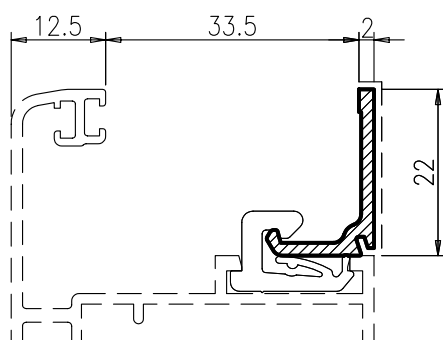


40037 kg/ml 0.372
--sv/mm 57

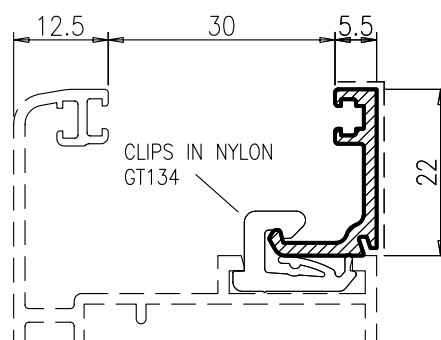
FERMAVETRI ARROTONDATI

TAGLIO 45° SENZA LAVORAZIONE

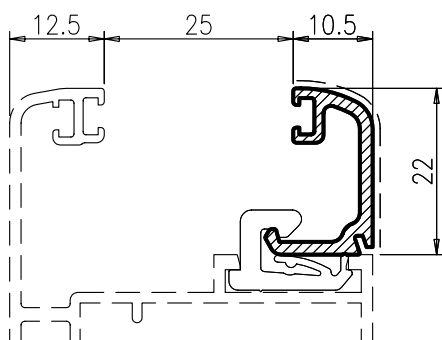
BLOCCAGGIO MEDIANTE MOLLETTA



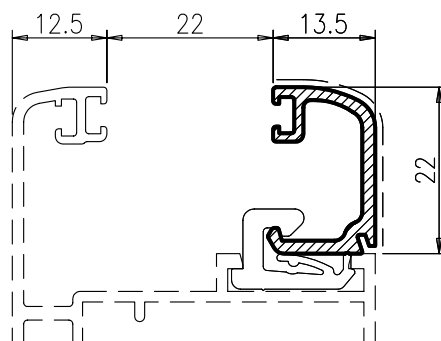
40098 kg/ml 0.169
--sv/mm 24



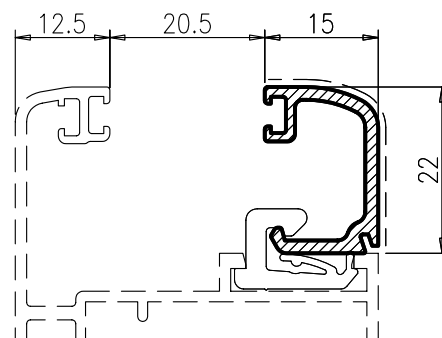
40097 kg/ml 0.199
--sv/mm 27



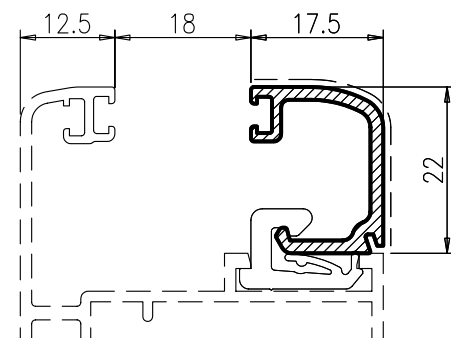
40096 kg/ml 0.221
--sv/mm 30



40095 kg/ml 0.236
--sv/mm 33



40218 kg/ml 0.243
--sv/mm 36

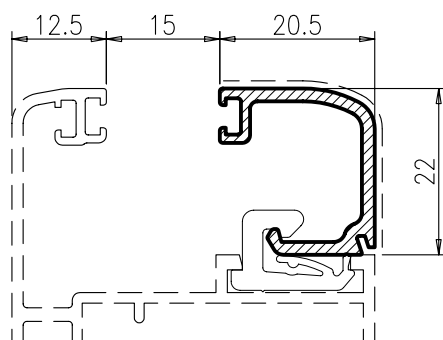


40187 kg/ml 0.254
--sv/mm 37

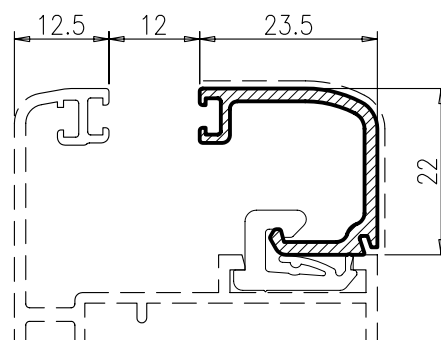
FERMAVETRI ARROTONDATI

TAGLIO 45° SENZA LAVORAZIONE

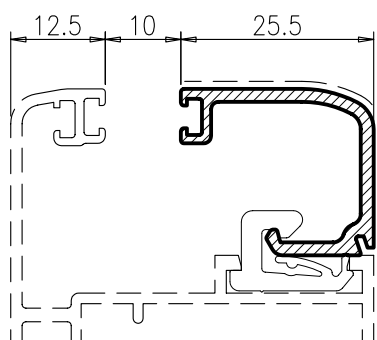
BLOCCAGGIO MEDIANTE MOLLETTA



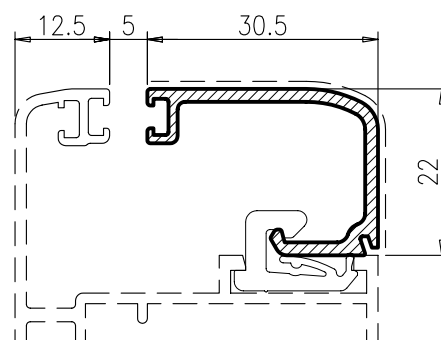
40094 kg/ml 0.268
--sv/mm 40



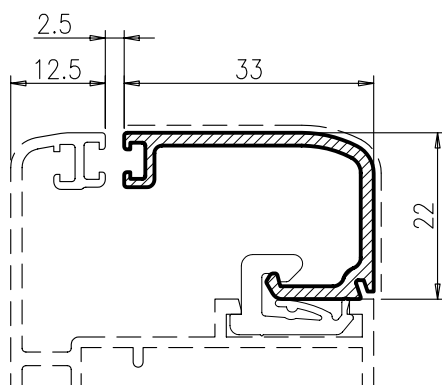
40093 kg/ml 0.282
--sv/mm 43



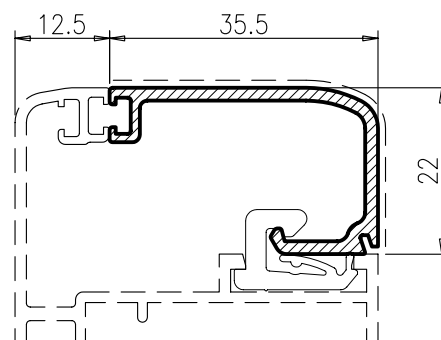
40092 kg/ml 0.291
--sv/mm 45



40091 kg/ml 0.324
--sv/mm 50



40090 kg/ml 0.336
--sv/mm 53

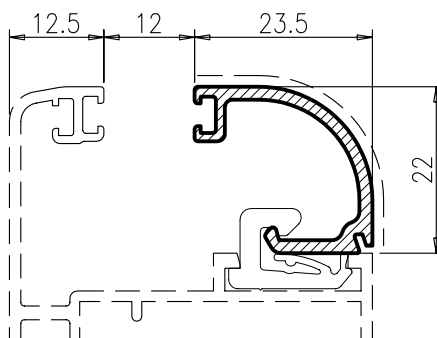


40089 kg/ml 0.348
--sv/mm 55

FERMAVETRI ARROTONDATI

TAGLIO 45° SENZA LAVORAZIONE

BLOCCAGGIO MEDIANTE MOLLETTA

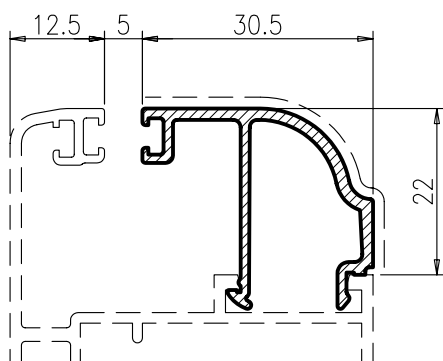


40219 Kg/ml 0.265
-- sv/mm 38

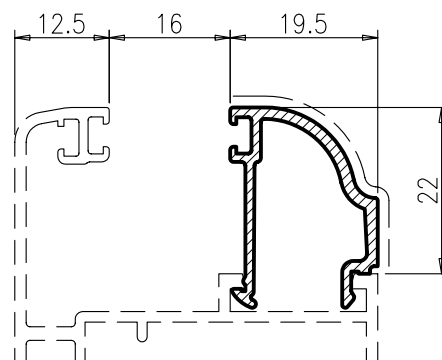
FERMAVETRI MODANATI

TAGLIO 45° CON LAVORAZIONE

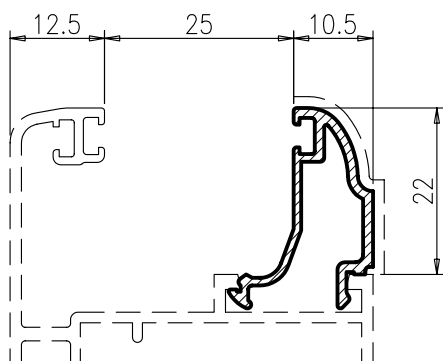
BLOCCAGGIO A SCATTO



40803 Kg/ml 0.329
-- sv/mm 45



40804 Kg/ml 0.266
-- sv/mm 34



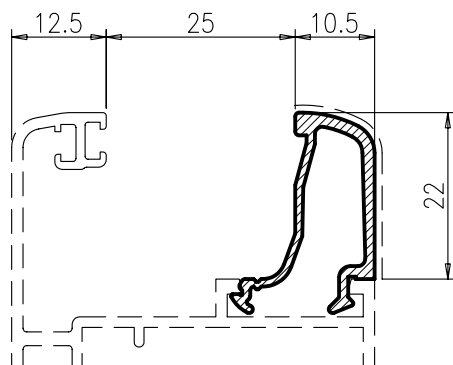
40805 Kg/ml 0.237
-- sv/mm 29

FERMAVETRI ARROTONDATI

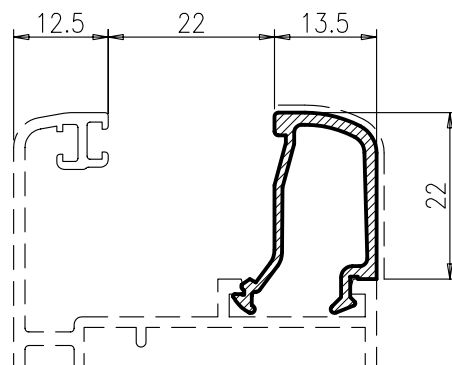
TAGLIO 90° SENZA LAVORAZIONE CON ANGOLINI PRESSOFUSI

TAGLIO 45° SENZA LAVORAZIONE

BLOCCAGGIO A SCATTO

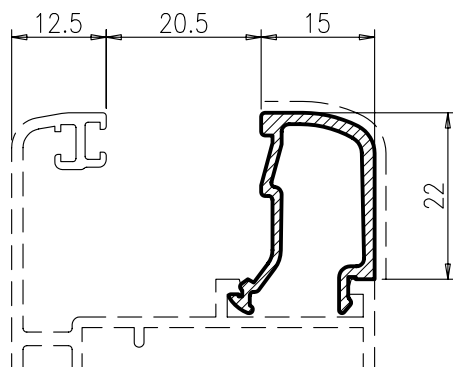


40084 kg/ml 0.253
--sv/mm 30

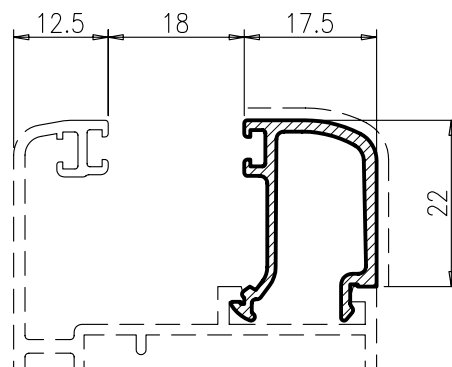


40083 kg/ml 0.259
--sv/mm 33

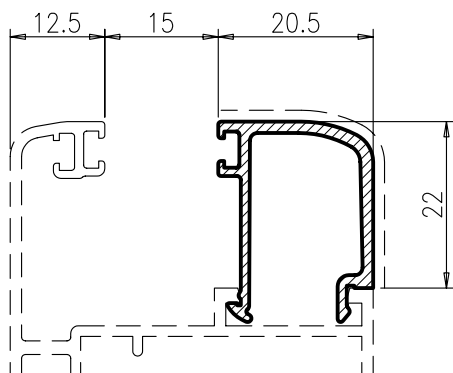
N.B. PER I PROFILI ART. 40083 - 40084 RISPETTARE MISURA OBBLIGATORIA
INSERIMENTO VETRO (12-13 mm) COME INDICATO
PAGINA ISTRUZIONI FERMAVETRO



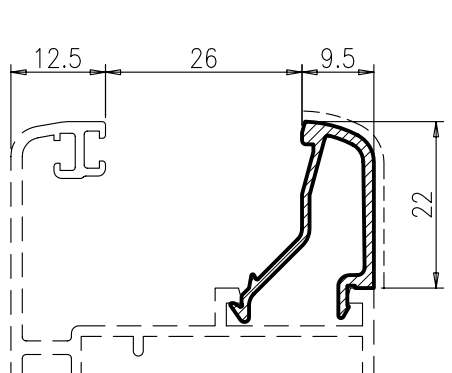
40216 Kg/ml 0.270
-- sv/mm 37



40186 Kg/ml 0.283
-- sv/mm 36



40180 Kg/ml 0.287
-- sv/mm 40



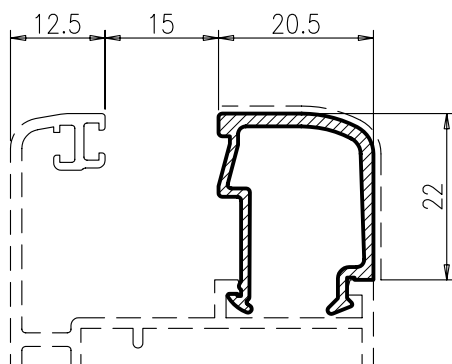
40247 Kg/ml 0.217
-- sv/mm 30

FERMAVETRI ARROTONDATI

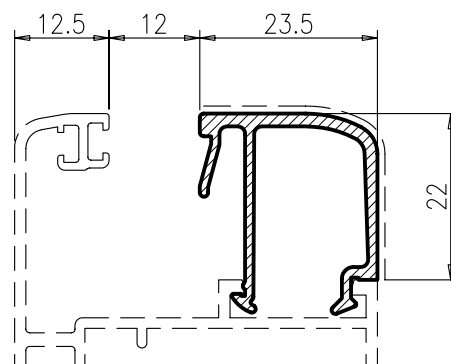
TAGLIO 90° SENZA LAVORAZIONE CON ANGOLINI PRESSOFUSI

TAGLIO 45° SENZA LAVORAZIONE

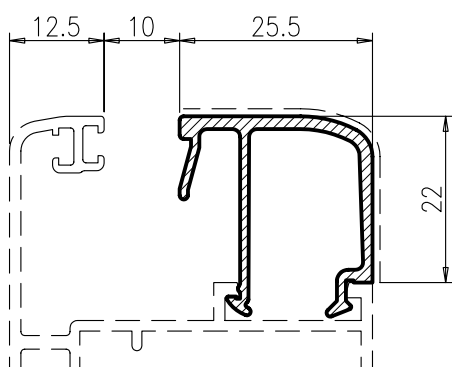
BLOCCAGGIO A SCATTO



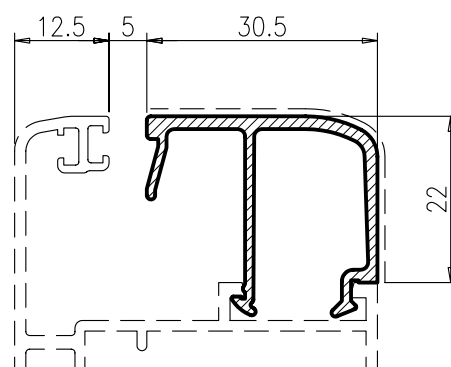
40082 kg/ml 0.290
--sv/mm 40



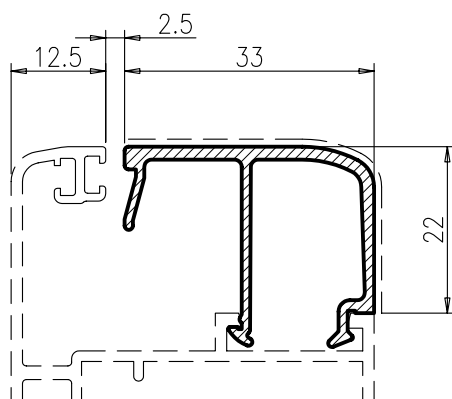
40081 kg/ml 0.321
--sv/mm 43



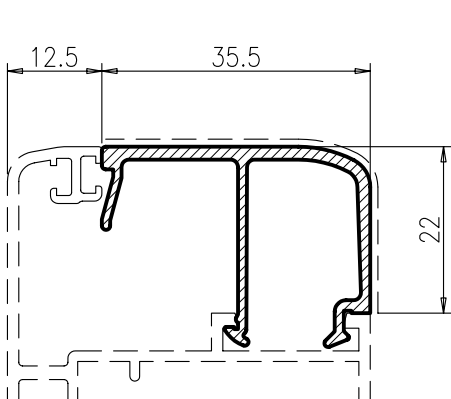
40080 kg/ml 0.329
--sv/mm 45



40079 kg/ml 0.349
--sv/mm 50

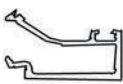


40078 kg/ml 0.359
--sv/mm 53

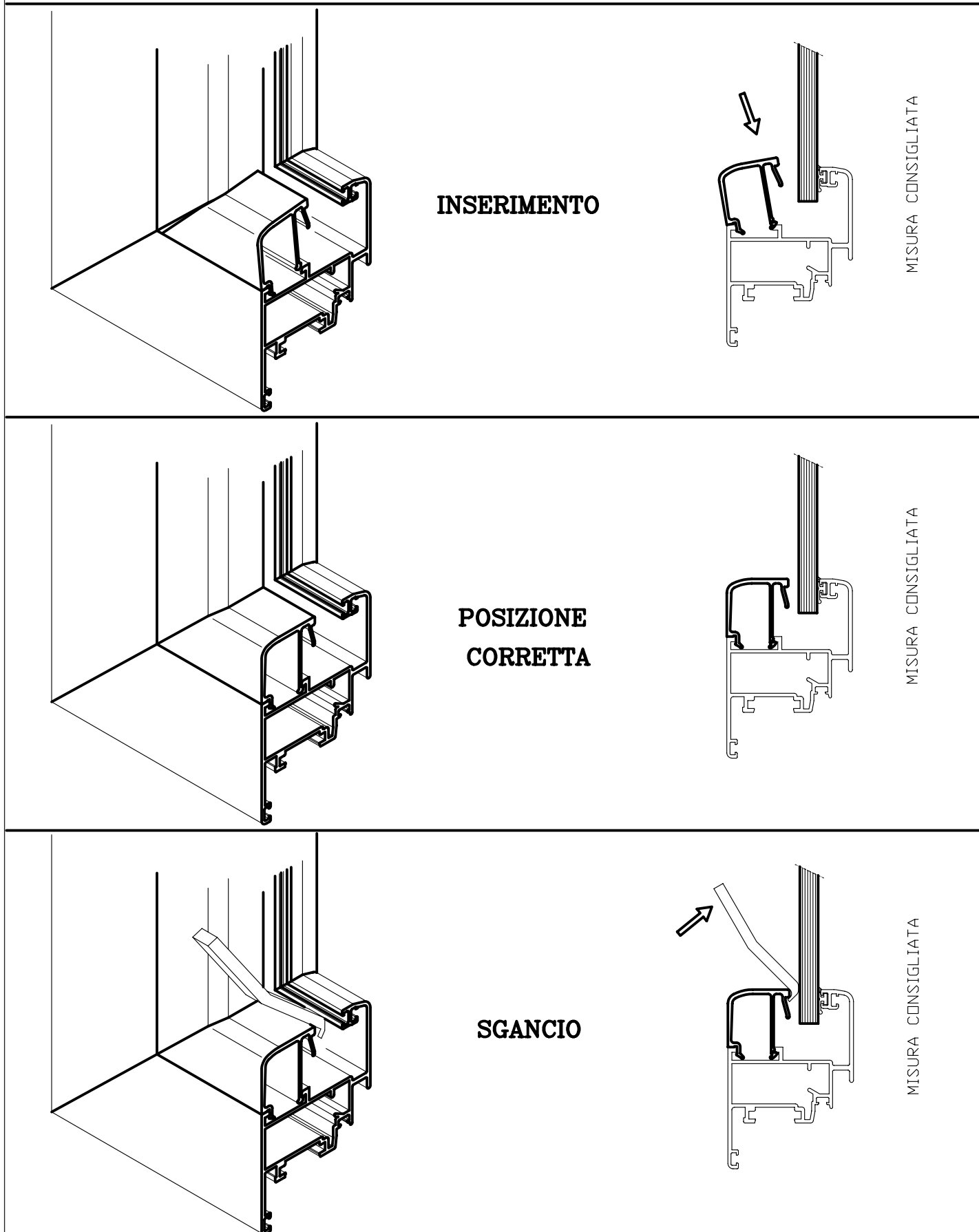


40077 kg/ml 0.369
--sv/mm 55

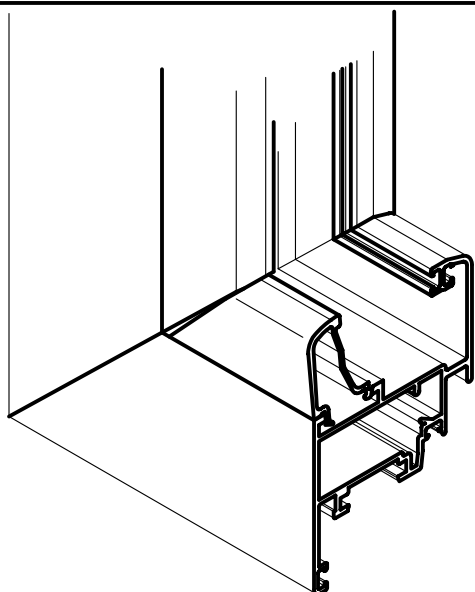
RIEPILOGO FERMAVETRI GOLD E RELATIVI SPESSORI

Quadro	Standard	Standard portagomma	Clips	Raggiato con clips	Standard con bordino	Sagomato	Raggiato	Spessore	GOLD 400	GOLD 450	GOLD 500	GOLD 450TT	GOLD 490	GOLD 600
40086			40098					2	33,5	39	43,5	39	43,5	55,75
40085			40097					5,5	30	35,5	40	35,5	40	52,25
40249	40247							9,5	26	31,5	36	31,5	36	48,25
40031	40084		40096			40805		10,5	25	30,5	35	30,5	35	47,25
40030	40083		40095		40225		40900	13,5	22	27,5	32	27,5	32	44,25
40217	40216		40218					15	20,5	26	30,5	26	30,5	42,75
40185		40186	40187		40228			17,5	18	23,5	28	23,5	28	40,25
						40804	40901	19,5	16	21,5	26	21,5	26	38,25
40029	40082	40180	40094		40226			20,5	15	20,5	25	20,5	25	37,25
40087	40081		40093	40219				23,5	12	17,5	22	17,5	22	34,25
40007	40080		40092					25,5	10	15,5	20	15,5	20	32,25
40039	40079		40091		40227	40803	40902	30,5	5	10,5	15	10,5	15	27,25
40111	40078		40090					33	2,5	8	12,5	8	12,5	24,75
							40903	34,5	1	6,5	11	6,5	11	23,25
40037	40077		40089					35,5	0	5,5	10	5,5	10	22,25
														

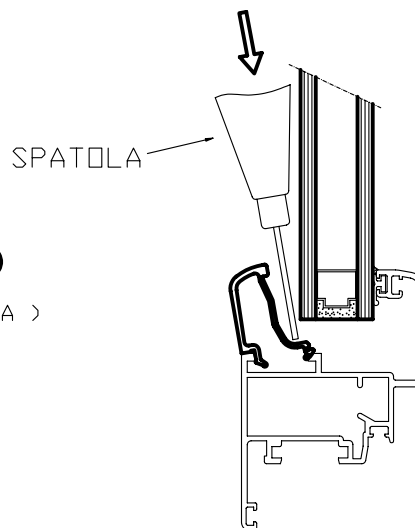
ISTRUZIONI PER INSERIRE E SGANCIARE FERMAVETRI ARROTONDATI ART. 40082-40081-40080-40079-40078-40077



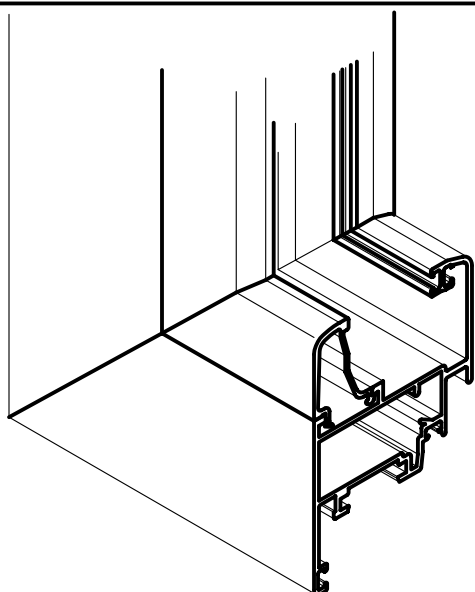
ISTRUZIONI PER INSERIRE E SGANCIARE FERMAVETRI ARROTONDATI ART. 40083-40084



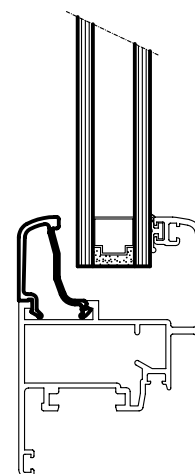
INSERIMENTO
(SERVIRSI DI SPATOLA)



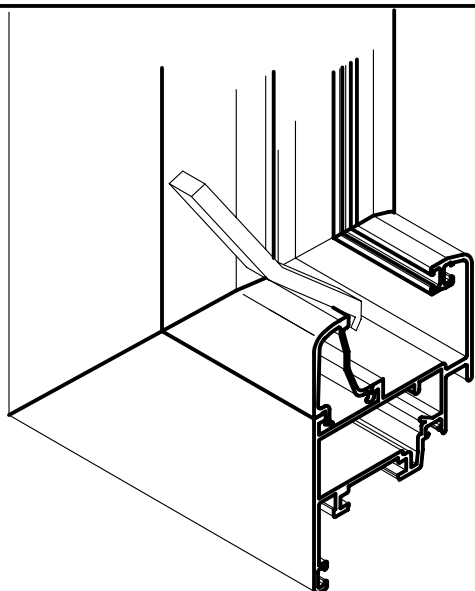
MISURA OBBLIGATORIA



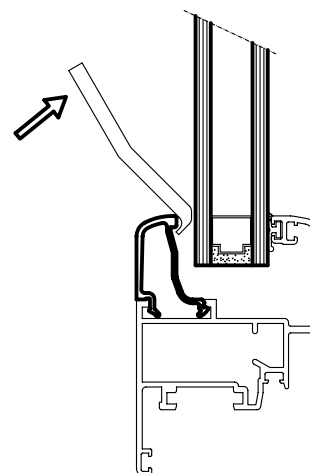
**POSIZIONE
CORRETTA**



MISURA OBBLIGATORIA



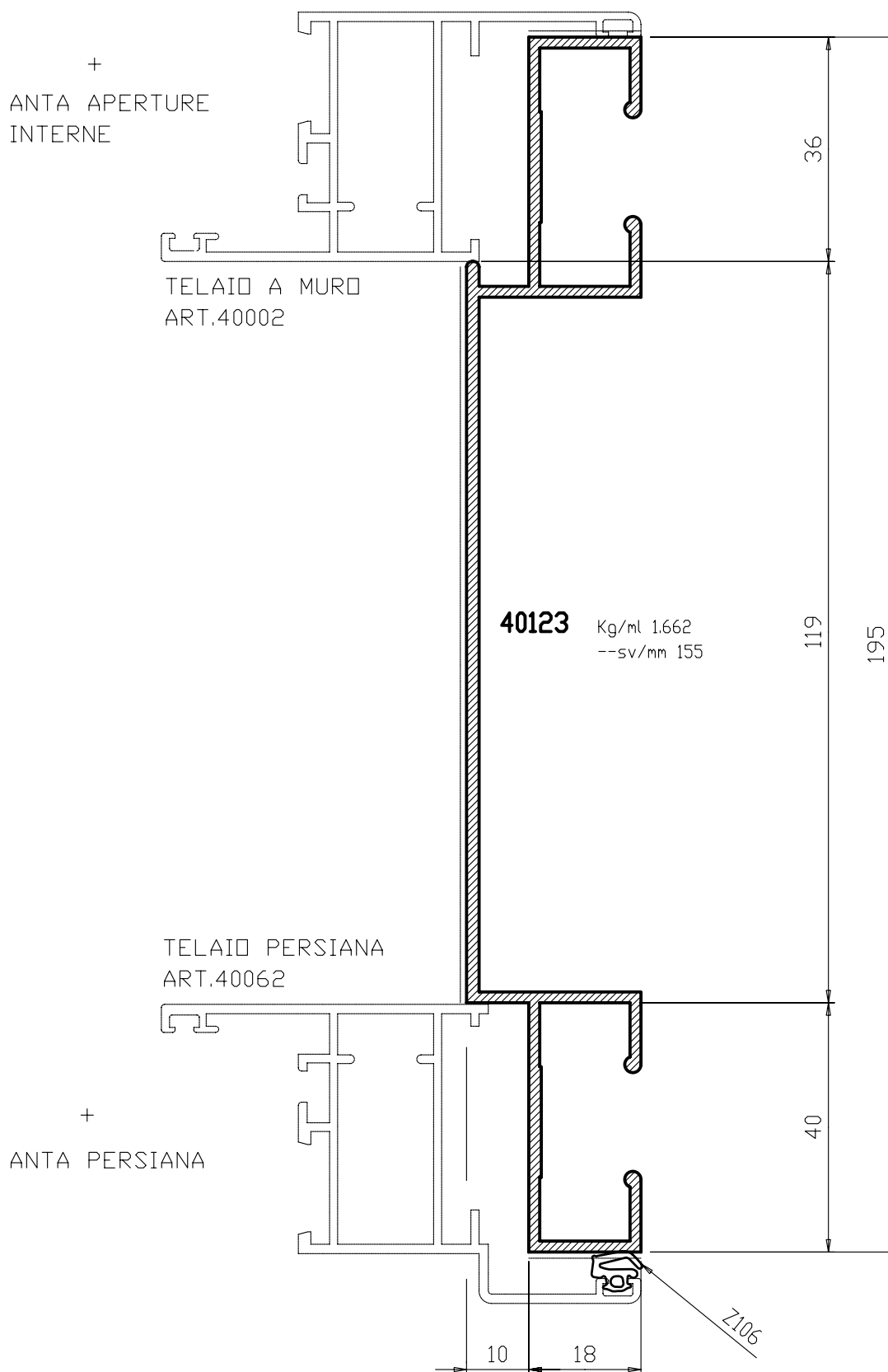
SGANCIO



MISURA OBBLIGATORIA

PROFILO IMBOTTE FASCIA A MURO

< POSSIBILITA' MONTAGGIO ESTERNO TELAIO PERSIANA
MONTAGGIO INTERNO TELAIO A MURO >



LA SOLUZIONE DEL PROFILO SPALLA IN ALLUMINIO
PREVEDE L'IMPIEGO DEL TAPPO DI CHIUSURA E
RACCORDO IN P.V.C. GIÀ ESISTENTE

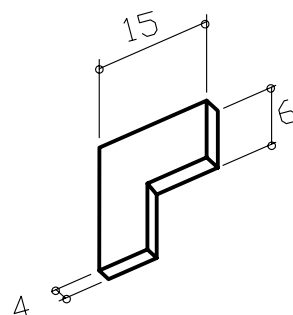
CHIUSURA CON GOMMA SPUGNA ADESIVA
OPPURE MEDIANTE SIGILLATURA
CON MASTICE SILICONICO

TAPPO DI CHIUSURA
E RACCORDO
IN P.V.C.
MASTER ART.2177

PROFILO SPALLA
IN ALLUMINIO
ART.40123

PIATTINO IN
GOMMA SPUGNA
ADESIVA

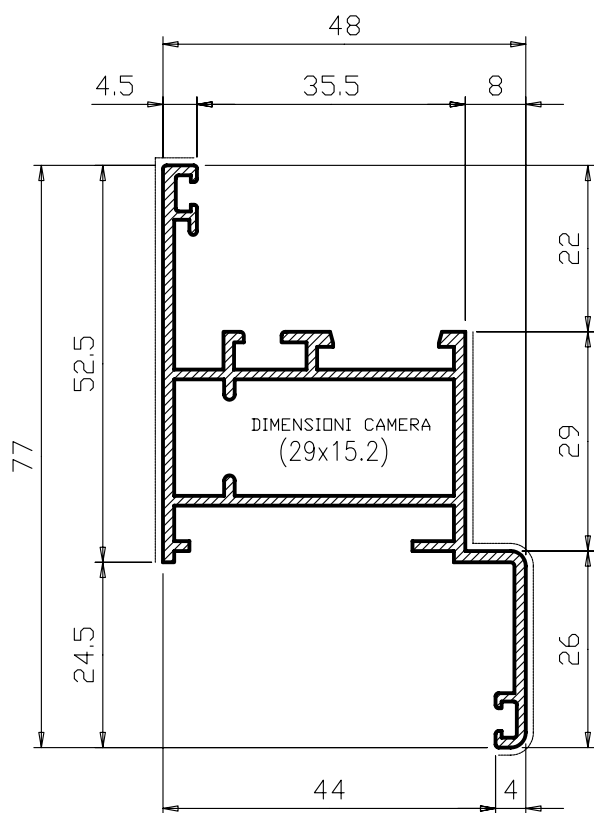
PROFILO SPALLA
IN ALLUMINIO
ART.40123



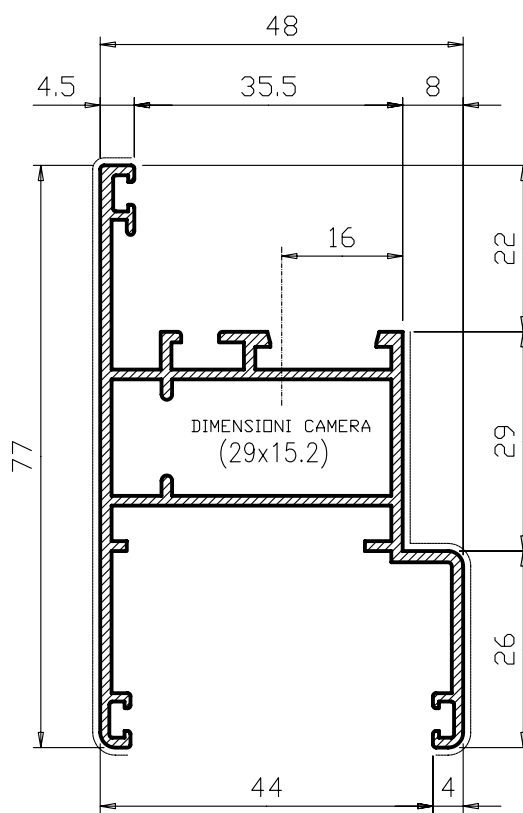
PIATTINO IN
GOMMA SPUGNA ADESIVA

TELAIO PERSIANE

(PROFILI CON ALETTA DA 26 mm)



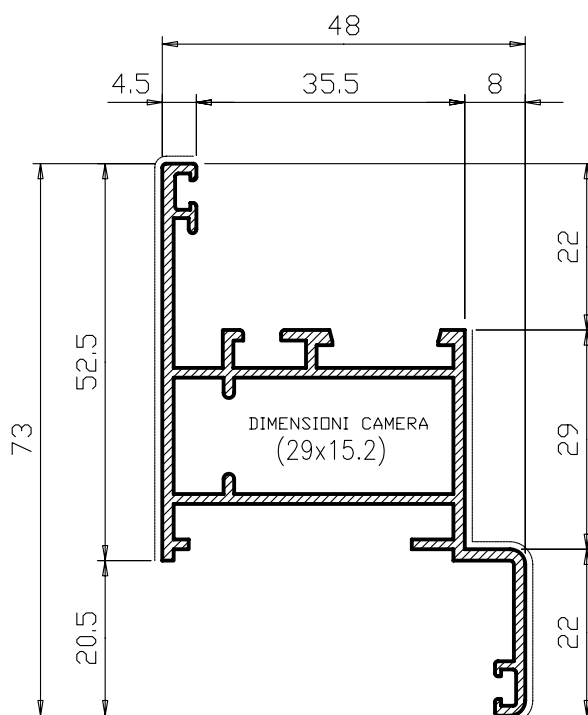
40062 Kg/ml 0.886
--sv/mm 120



40112 Kg/ml 1.000
--sv/mm 153

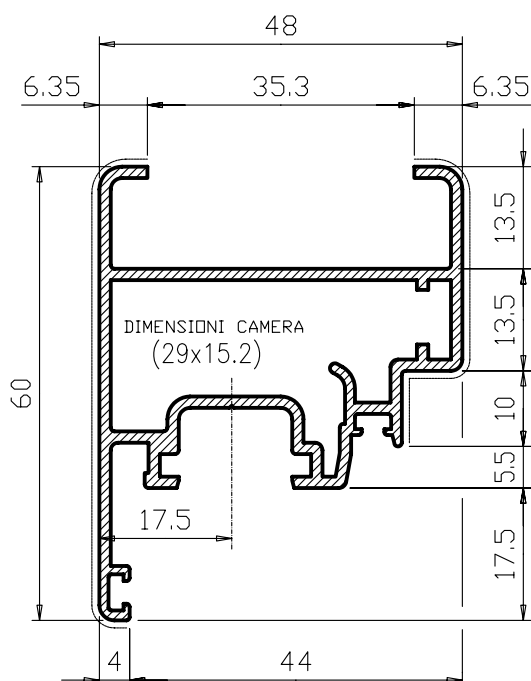
TELAIO PERSIANE

(PROFILO CON ALETTA DA 22 mm)

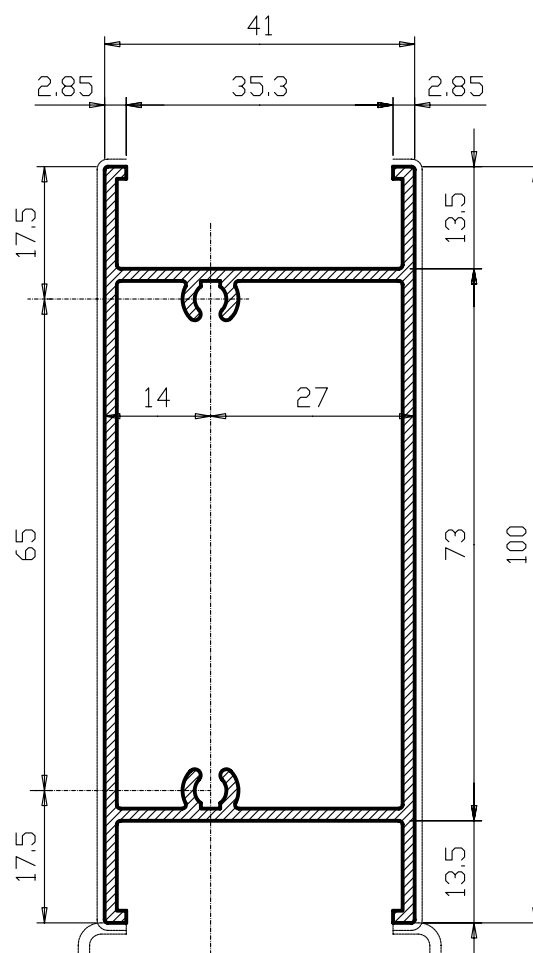


40124 Kg/ml 0.872
--sv/mm 120

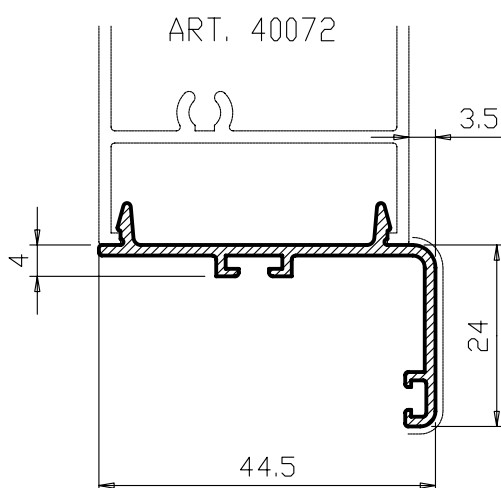
PERSIANA ILLARY



40073 Kg/ml 0.981
--sv/mm 120

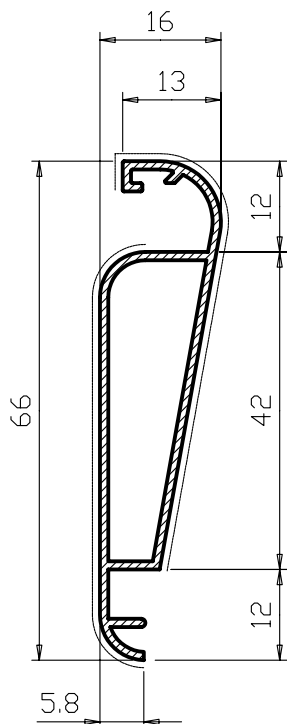


40072 Kg/ml 1.309
--sv/mm 210

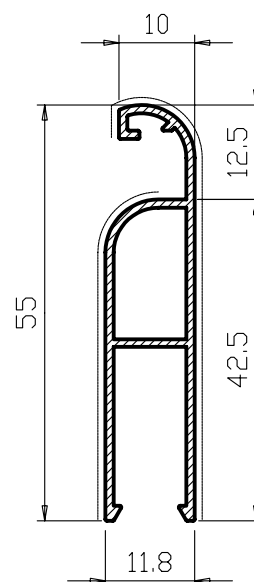


40105 Kg/ml 0.338
--sv/mm 32

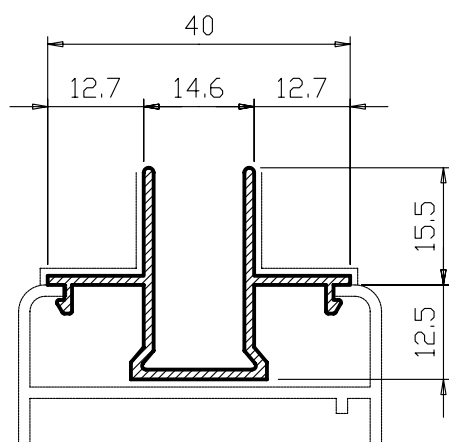
PERSIANA ILLARY



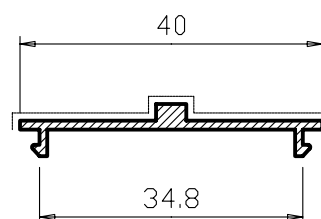
10623 Kg/ml 0.438
--sv/mm 120



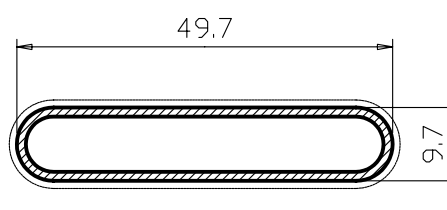
10625 Kg/ml 0.377
--sv/mm 110



10624 Kg/ml 0.364
--sv/mm 60

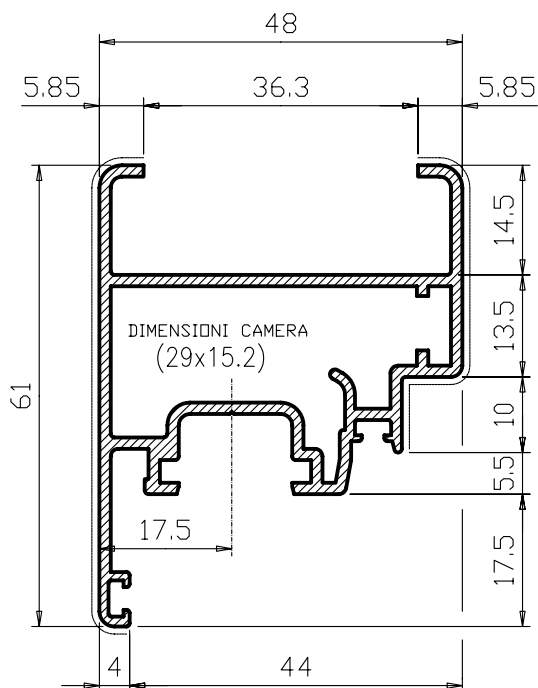


10095 Kg/ml 0.178
--sv/mm 47

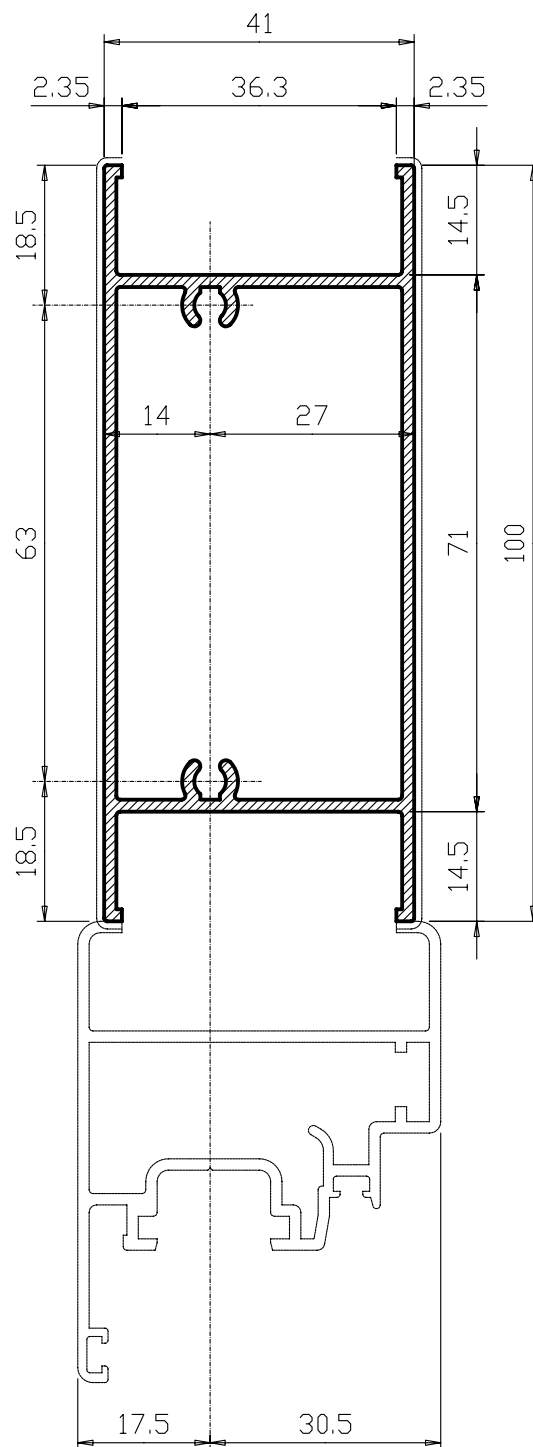


6673 Kg/ml 0.346
--sv/mm 110

PERSIANA NACQ

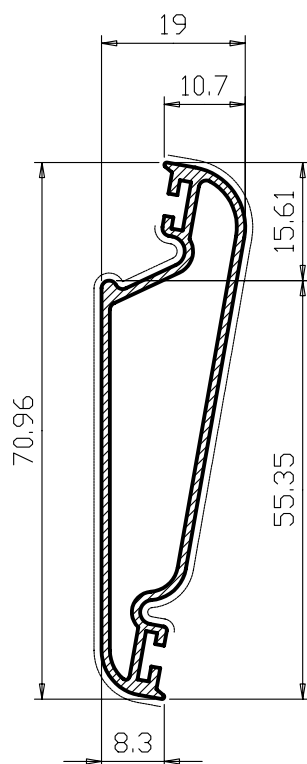


40109 Kg/ml 0.983
--sv/mm 122

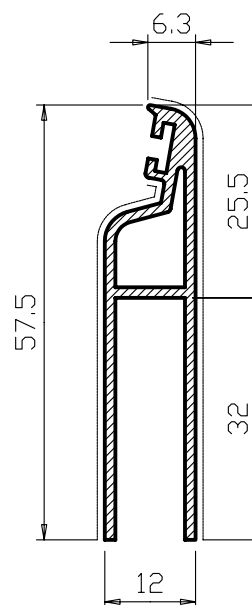


40110 Kg/ml 1.300
--sv/mm 208

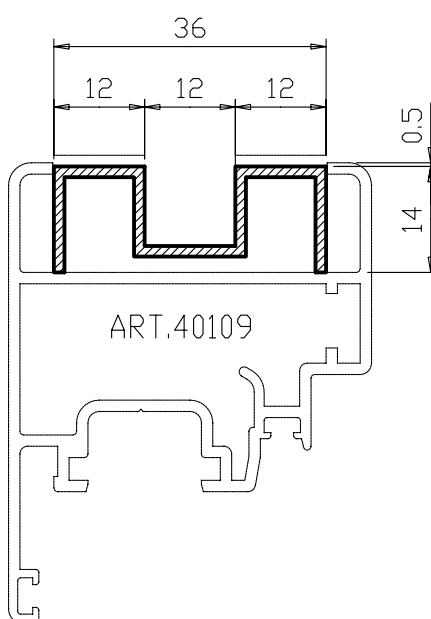
PERSIANA NACQ PE.R.LA. 70



11597 Kg/ml 0.534
--sv/mm 155

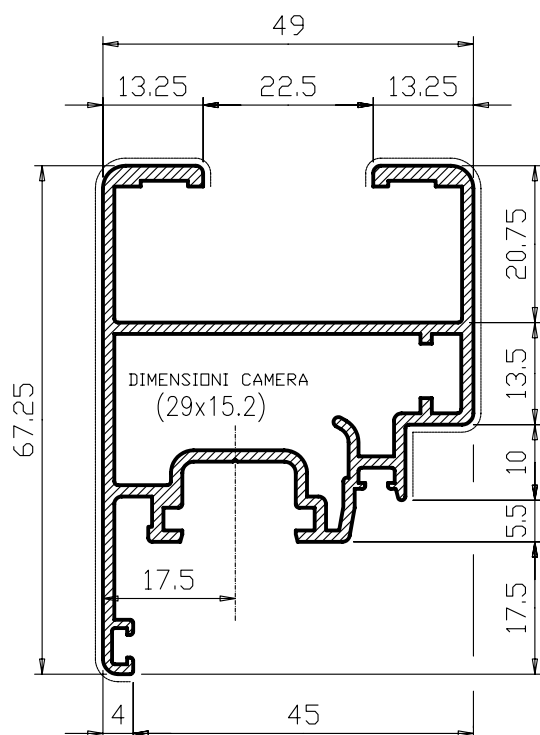


11598 Kg/ml 0.513
--sv/mm 116

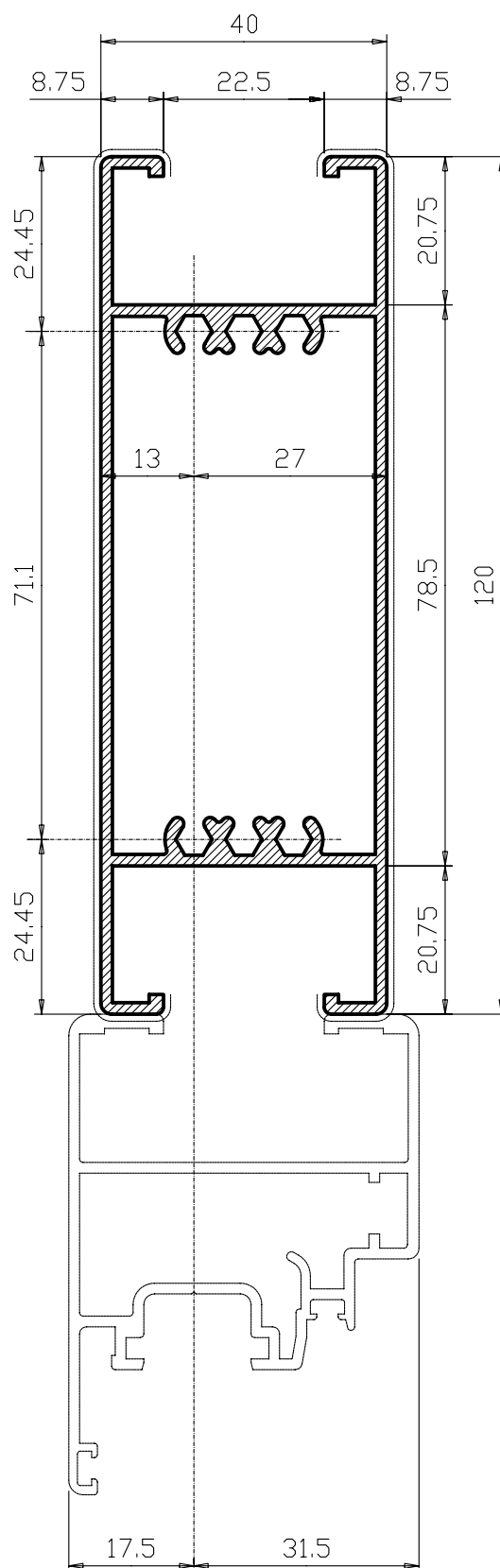


11596 Kg/ml 0.310
--sv/mm 24

PERSIANA KOSMICA

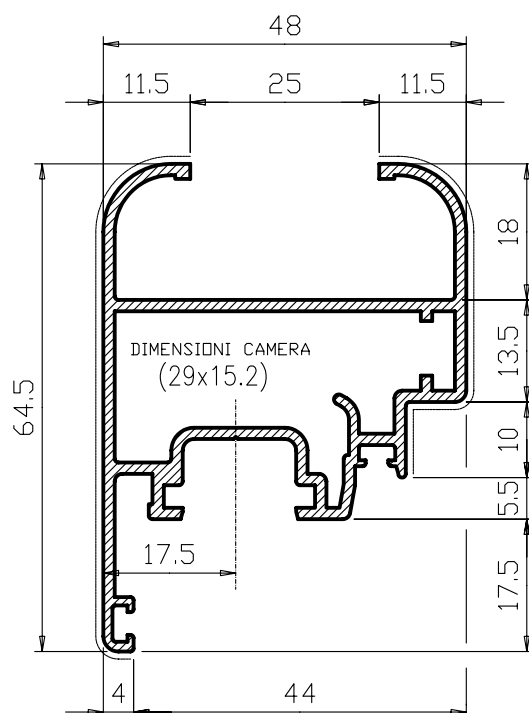


40074 Kg/ml 1.157
--sv/mm 150



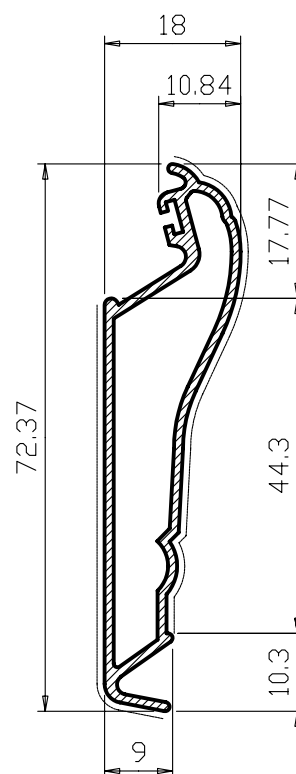
40100 Kg/ml 1.770
--sv/mm 276

PERSIANA SOLARIA

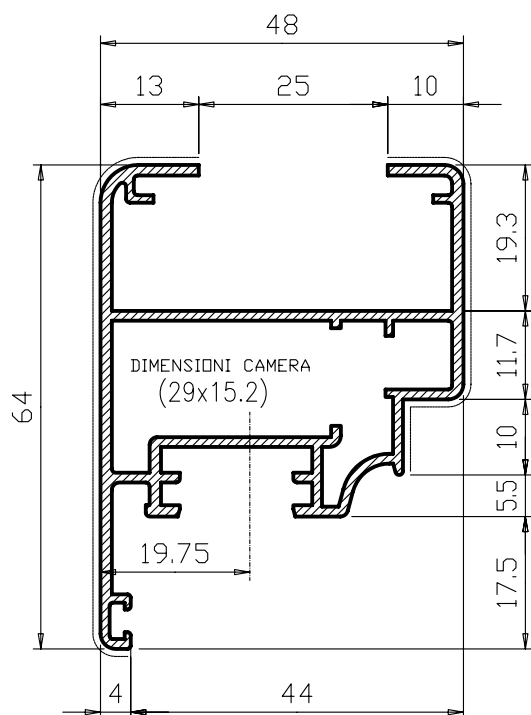


40133 Kg/ml 1.044
--sv/mm 135

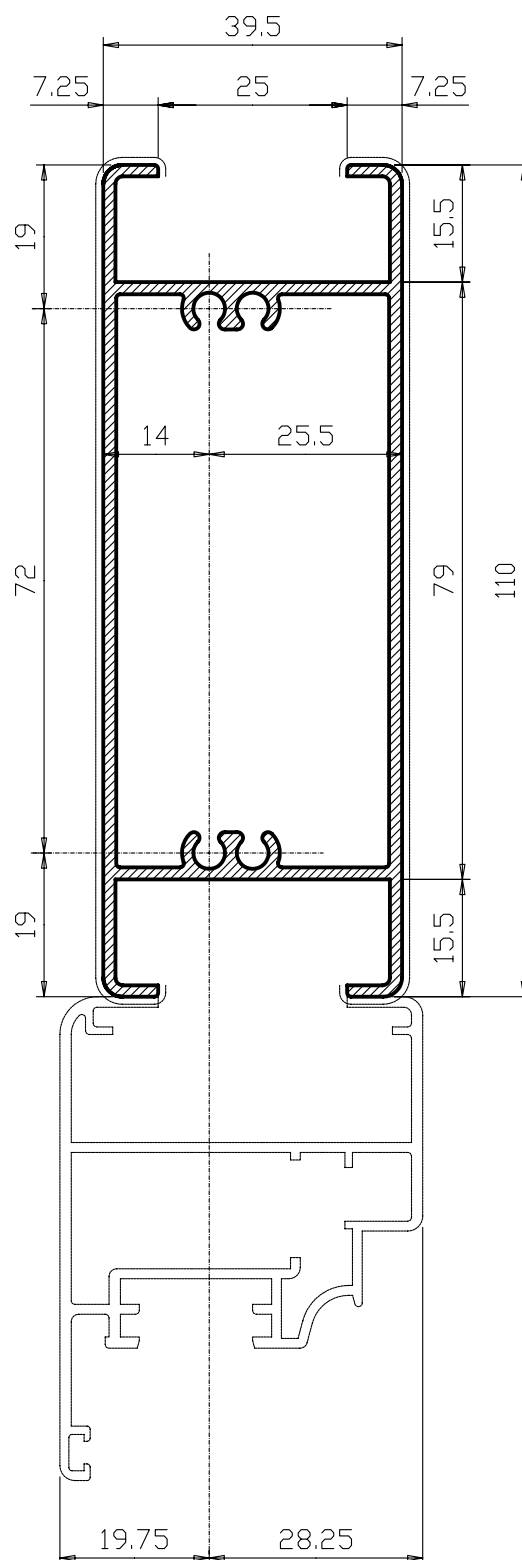
LT 1705 Kg/ml 0.560
--sv/mm 131



PERSIANA KIKAU



40075 Kg/ml 0.982
--sv/mm 135

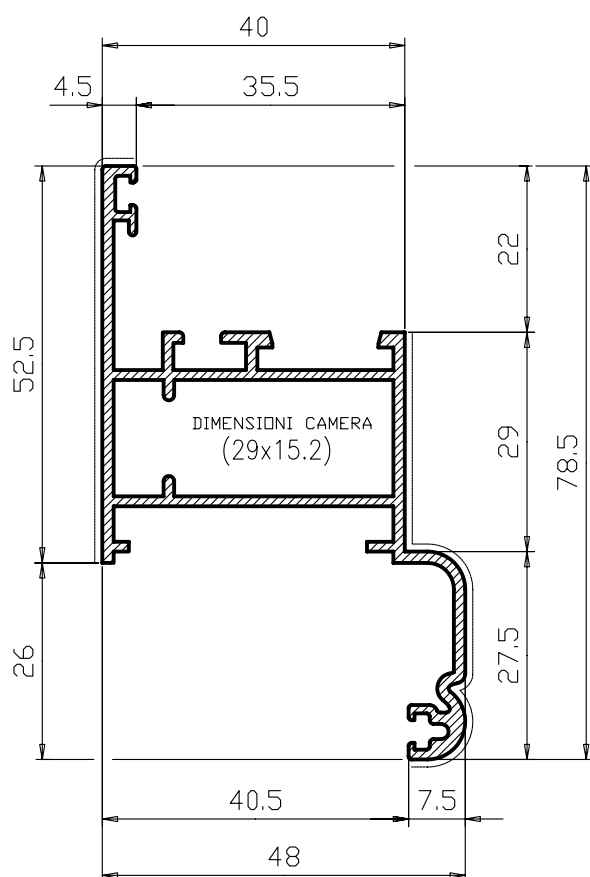


40076 Kg/ml 1.521
--sv/mm 242

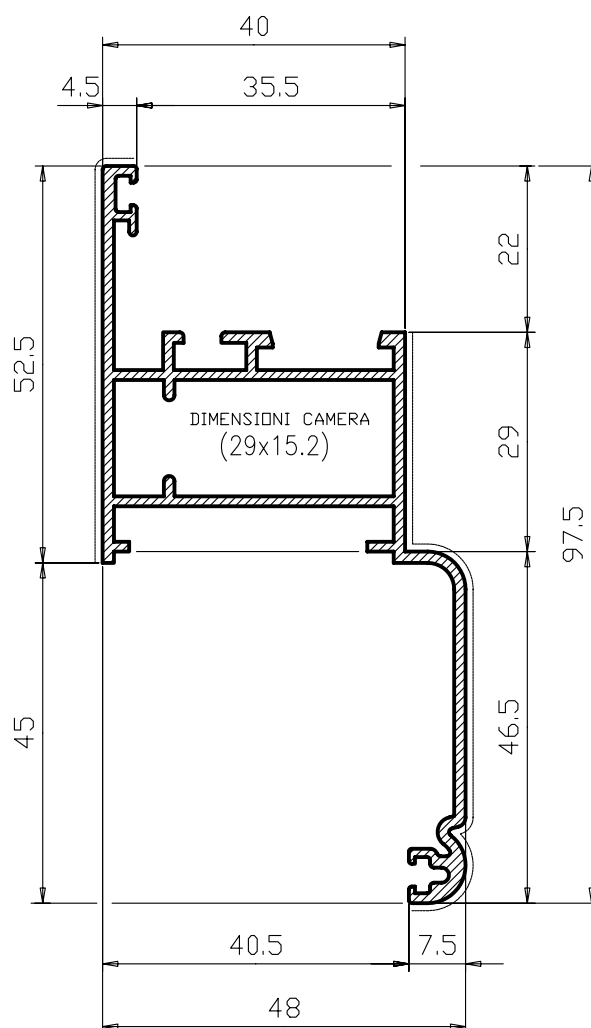
TELAI A MURO COMPLANARI CON COPRIFILI SAGOMATI

(BATTUTA A MURO mm 7,5)

(DA UTILIZZARSI CON PROFILI PERSIANA KIKAU
VERSIONE CON BATTUTE SAGOMATE)

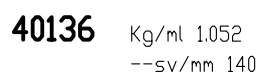


40135 Kg/ml 0.930
--sv/mm 126



40137 Kg/ml 1.006
--sv/mm 145

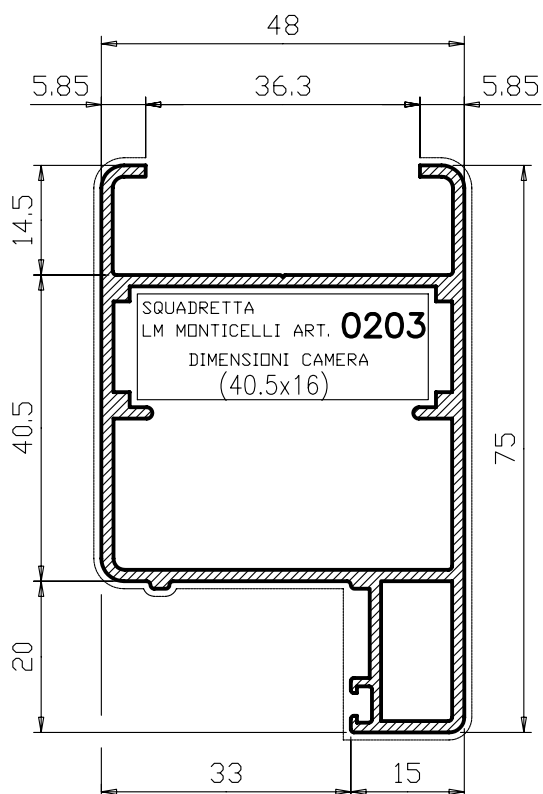
(DA UTILIZZARSI CON PROFILI TELAIO A MURO COMPLANARI
VERSIONE CON COPRIFILI SAGOMATI)



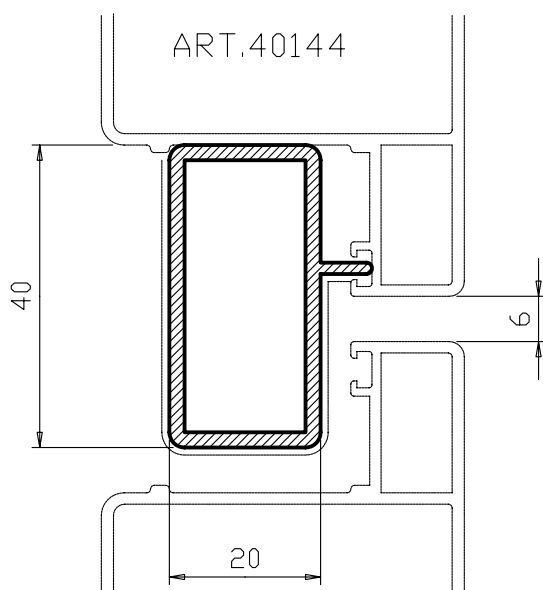
PERSIANA GOLD 400

MONTAGGIO CON CARDINI DIRETTAMENTE A MURO

ANTA IN BATTUTA

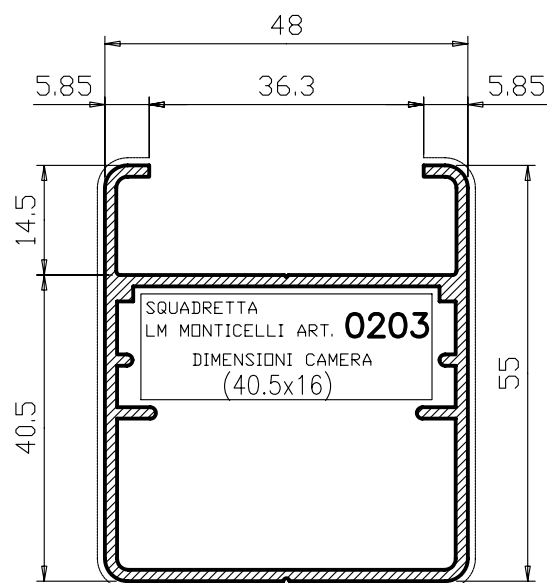


40144 Kg/ml 1.178
--sv/mm 212

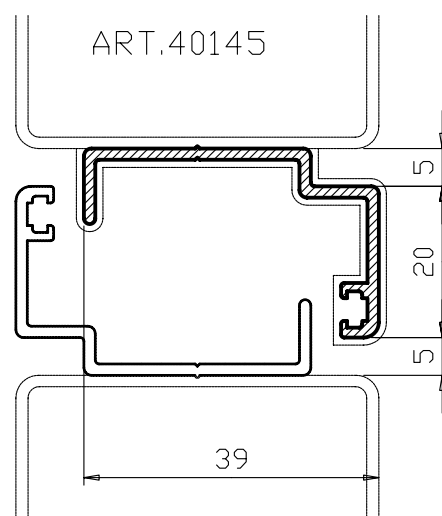


40146 Kg/ml 0.622
--sv/mm 84

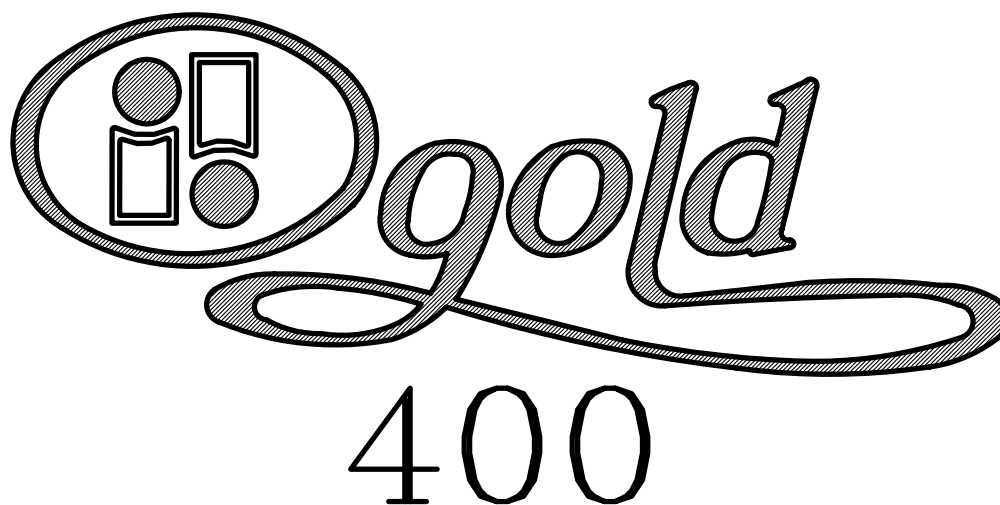
ANTA IN LUCE



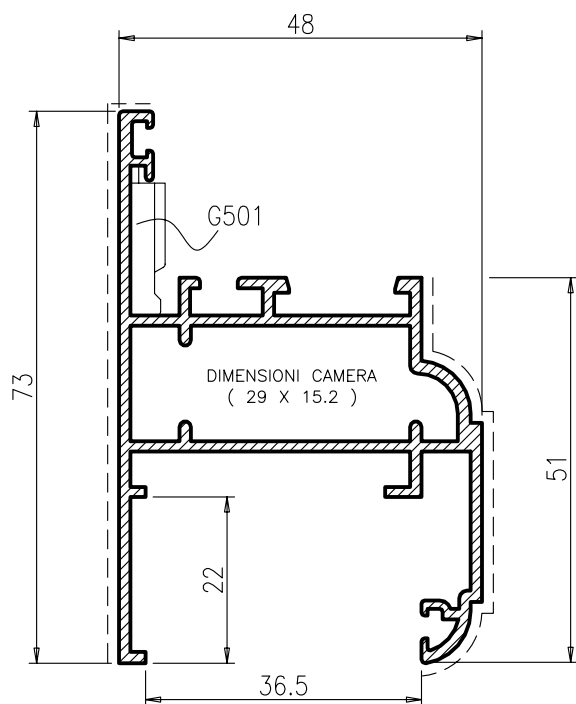
40145 Kg/ml 0.939
--sv/mm 171



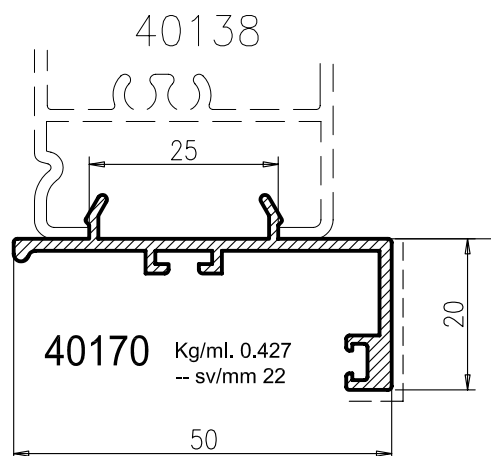
40147 Kg/ml 0.312
--sv/mm 121



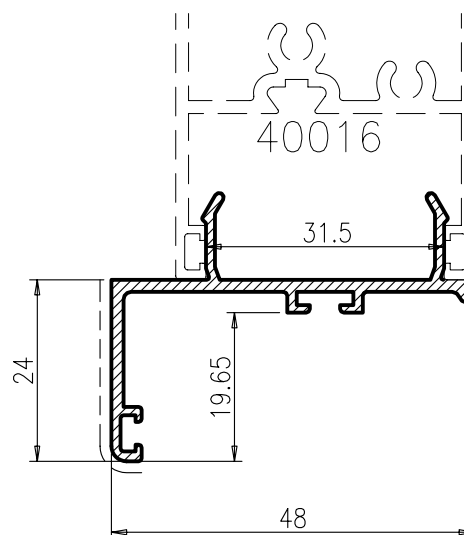
AGGIORNAMENTI 2003



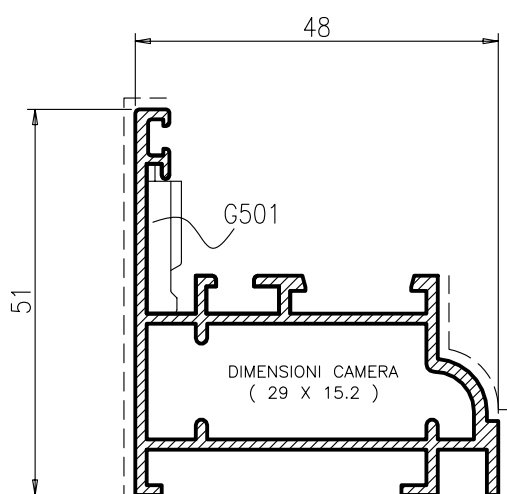
40188 Kg/ml. 1.058
-- sv/mm 139



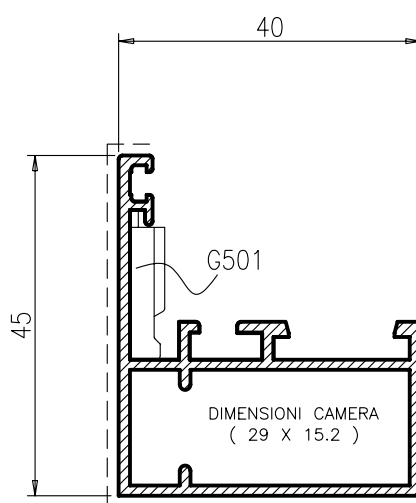
40170 Kg/ml. 0.427
-- sv/mm 22



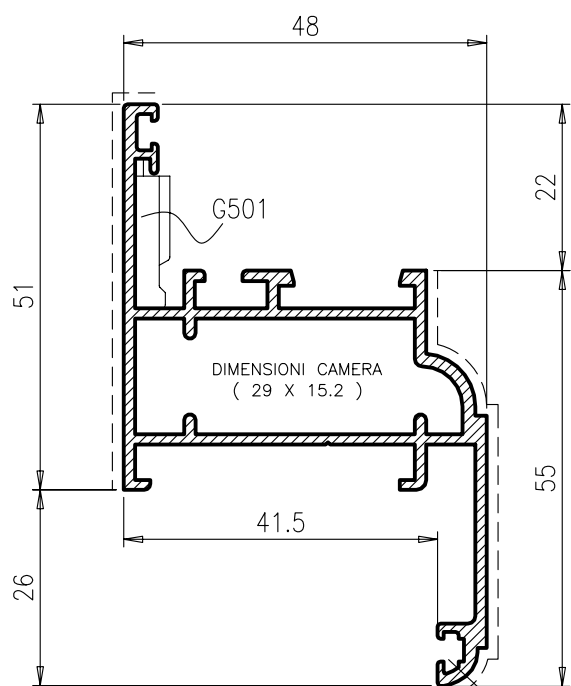
40175 Kg/ml. 0.429
-- sv/mm 26



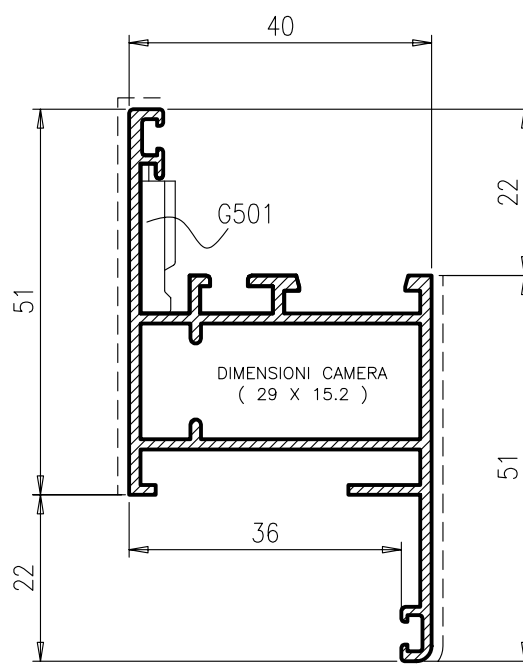
40189 Kg/ml. 0.834
-- sv/mm 88



40201 Kg/ml. 0.670
-- sv/mm 109

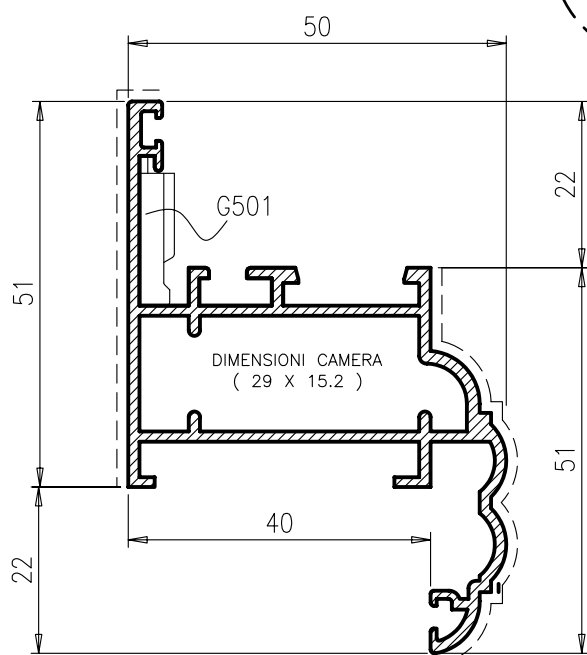
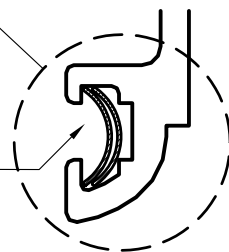


40197 Kg/ml. 0.985
-- sv/mm 121

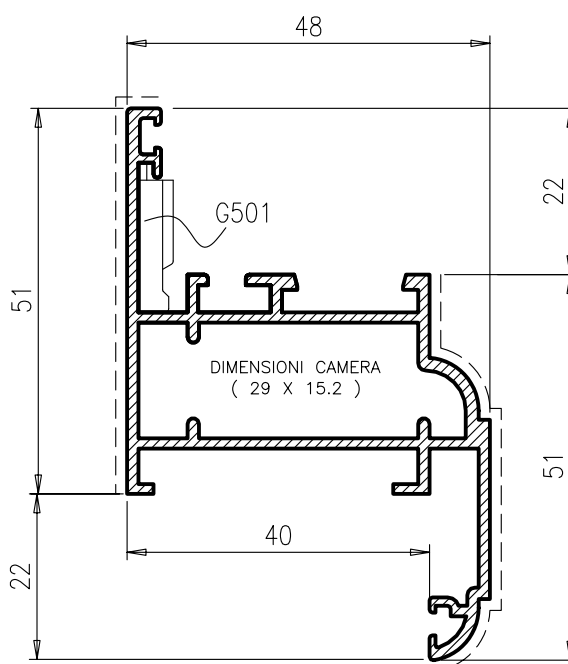


40174 Kg/ml. 0.861
-- sv/mm 102

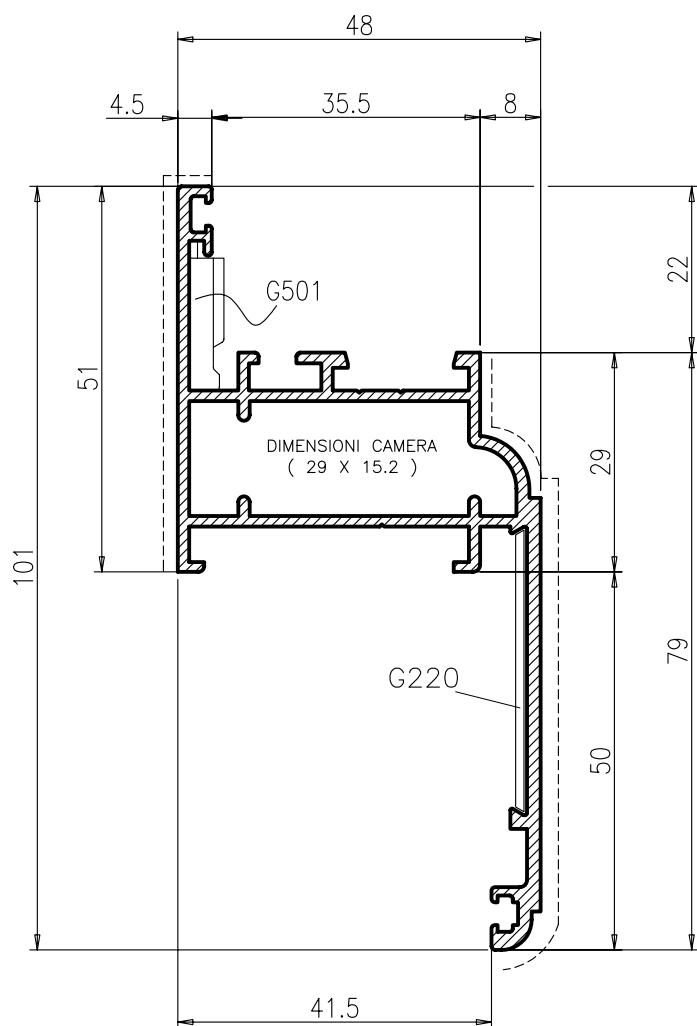
N.2 X ART. G112



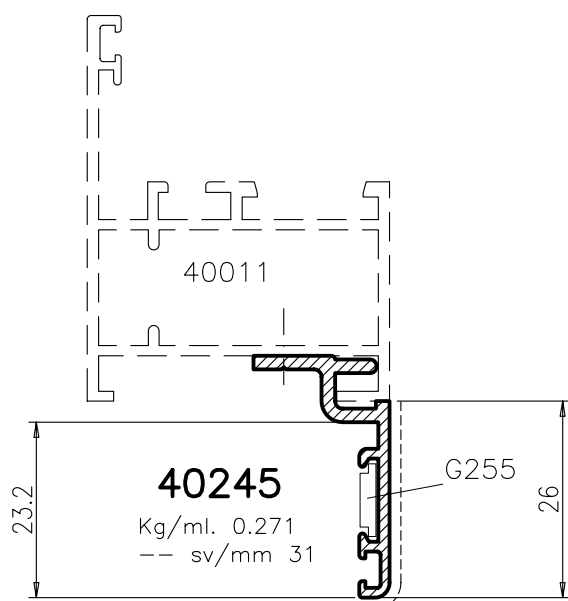
40192 Kg/ml. 0.973
-- sv/mm 119



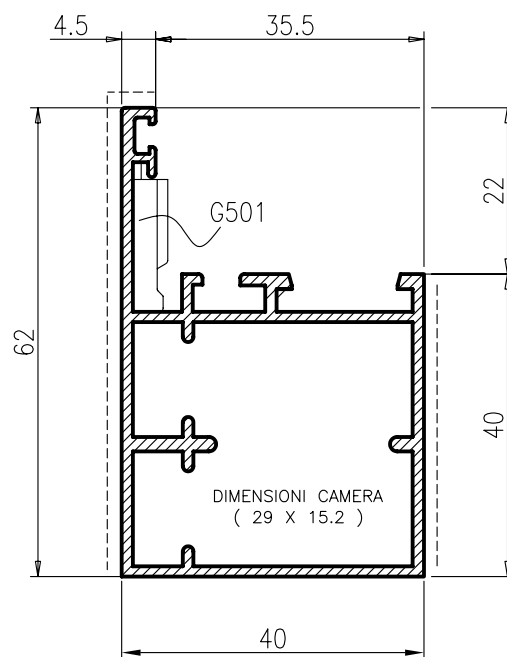
40182 Kg/ml. 0.961
-- sv/mm 117



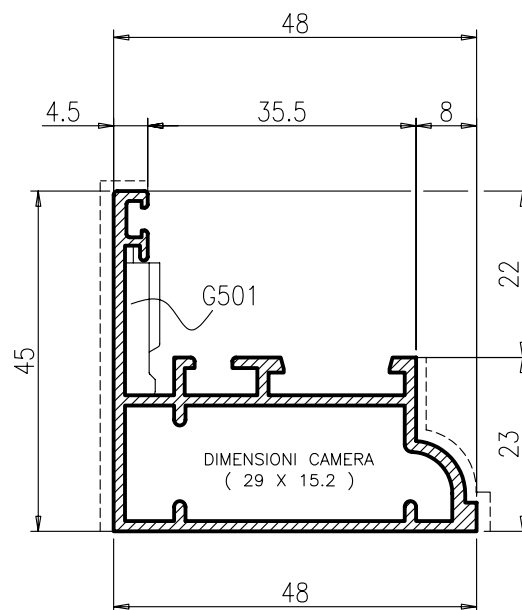
40208 Kg/ml. 1.142
-- sv/mm 136



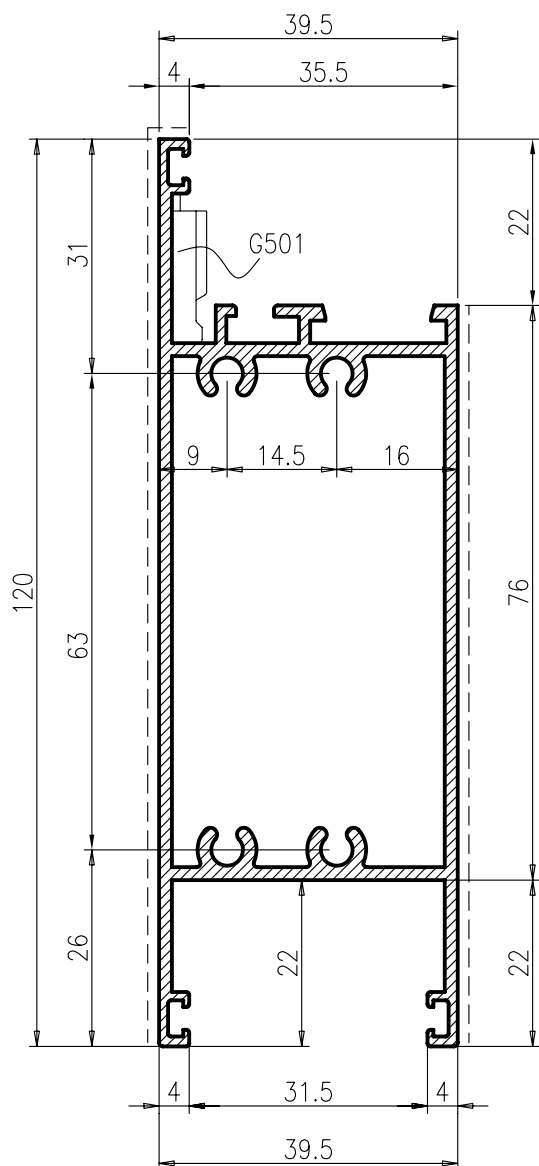
40245 Kg/ml. 0.271
-- sv/mm 31



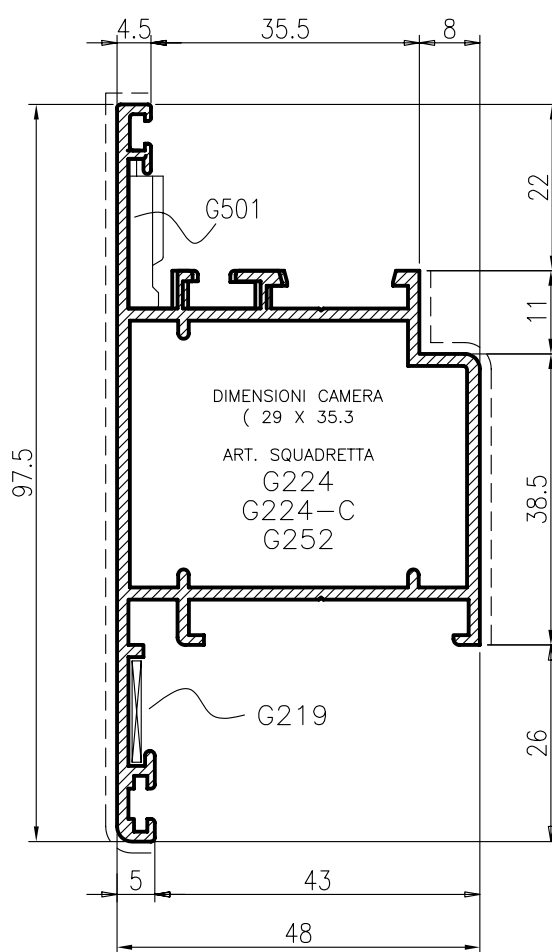
40207 Kg/ml. 0.896
-- sv/mm 106



40205 Kg/ml. 0.740
-- sv/mm 74



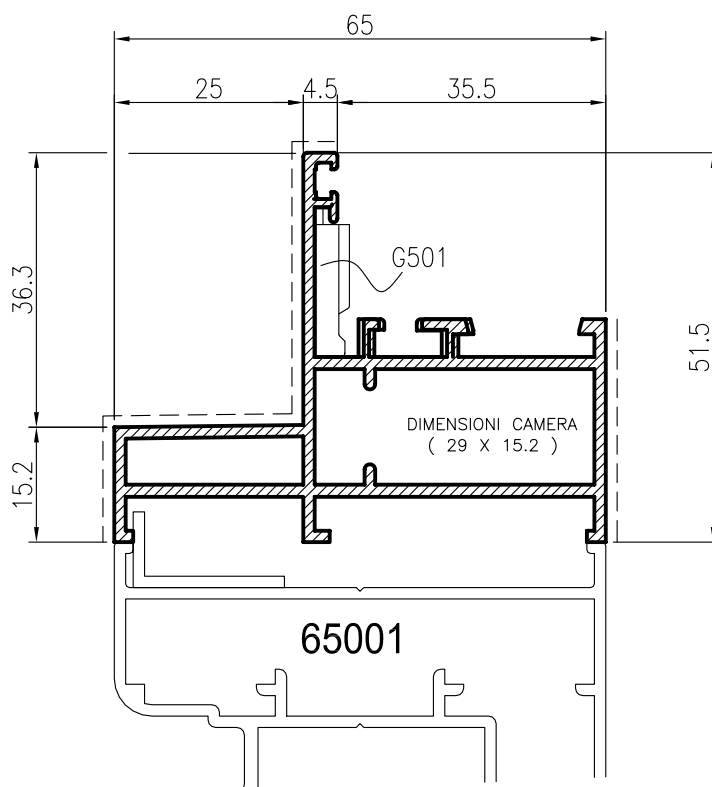
40169 Kg/ml. 1.665
-- sv/mm 222



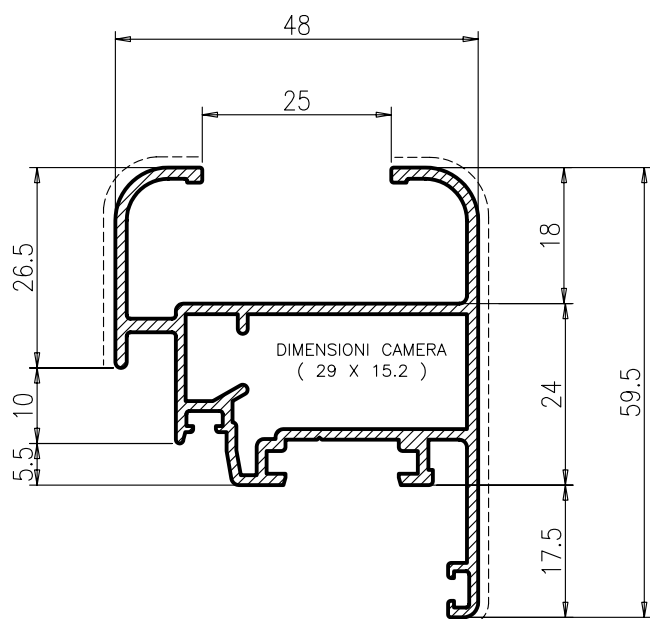
40198 Kg/ml. 1.237
-- sv/mm 160

40190

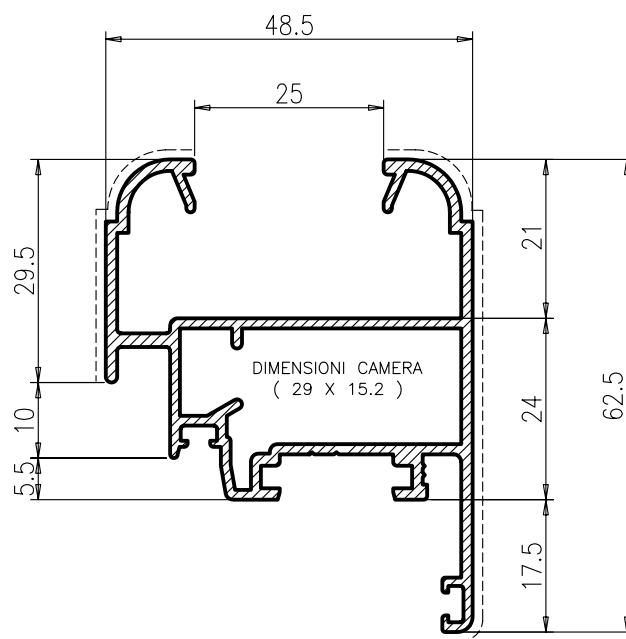
Kg/ml. 1.052
-- sv/mm 110



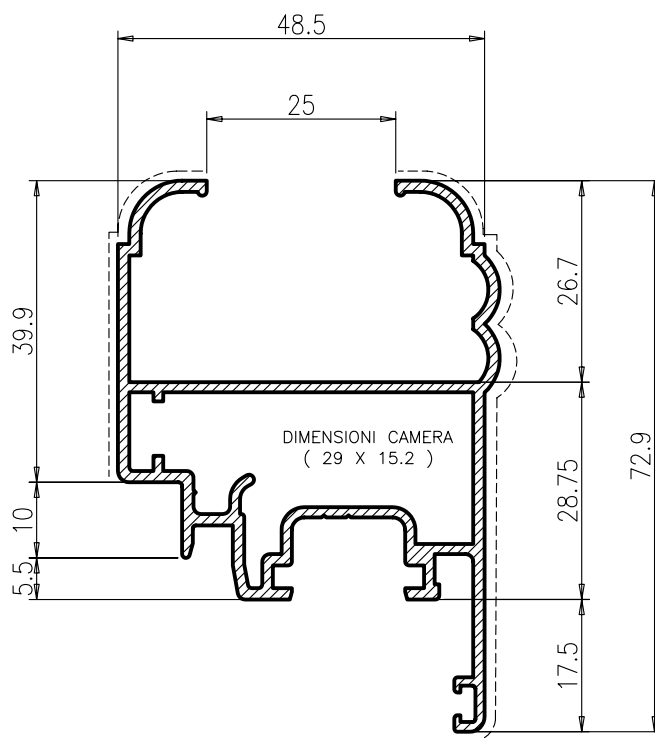
65001



40204 Kg/ml. 0.934
-- sv/mm 98

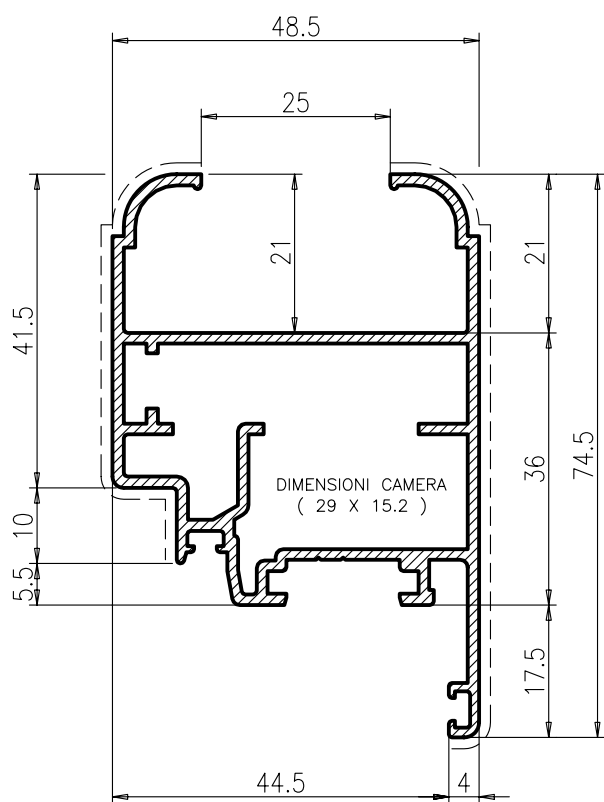


40202 Kg/ml. 0.993
-- sv/mm 104

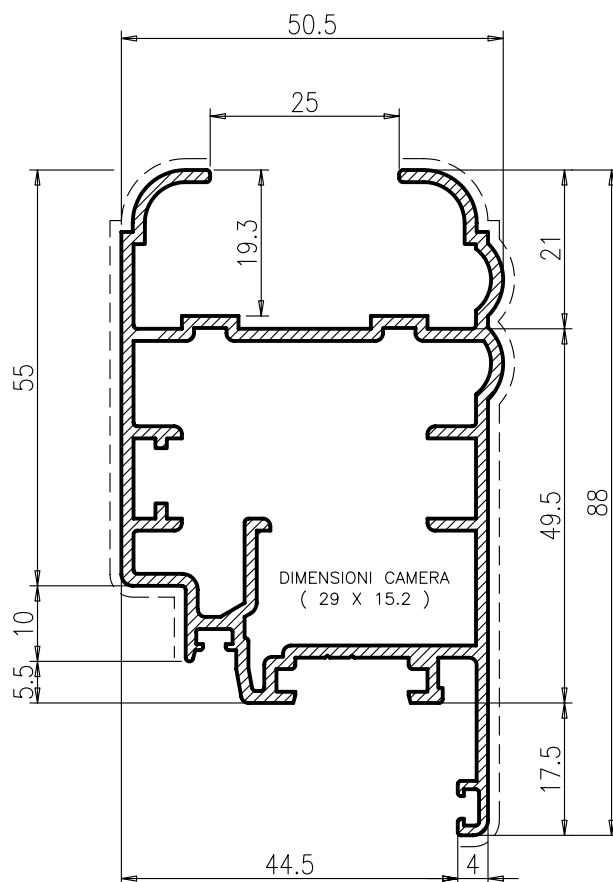


40212 Kg/ml. 1.093
-- sv/mm 132

N.B. MATRICE RISERVATA

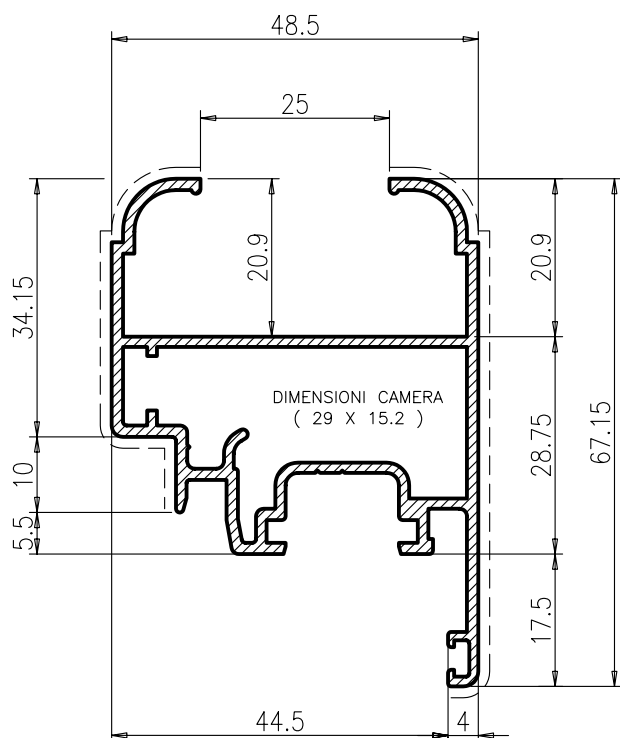


40181 Kg/ml. 1.168
-- sv/mm 159

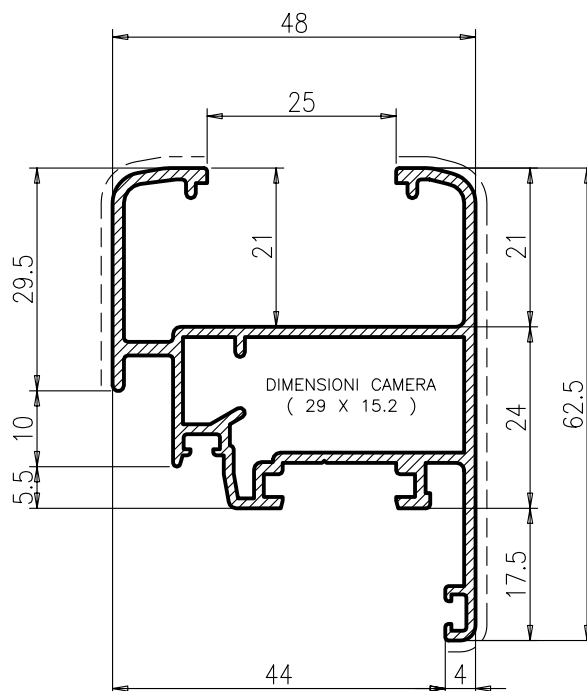


40191 Kg/ml. 1.467
-- sv/mm 155

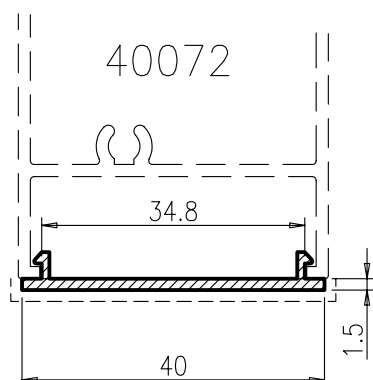
N.B. MATRICE RISERVATA



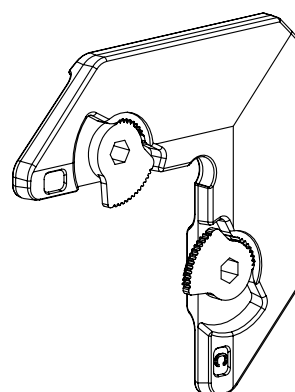
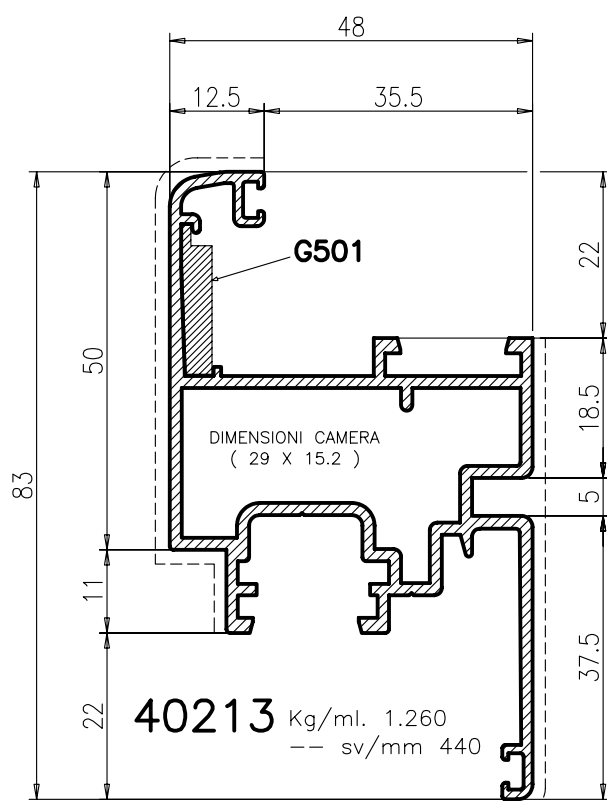
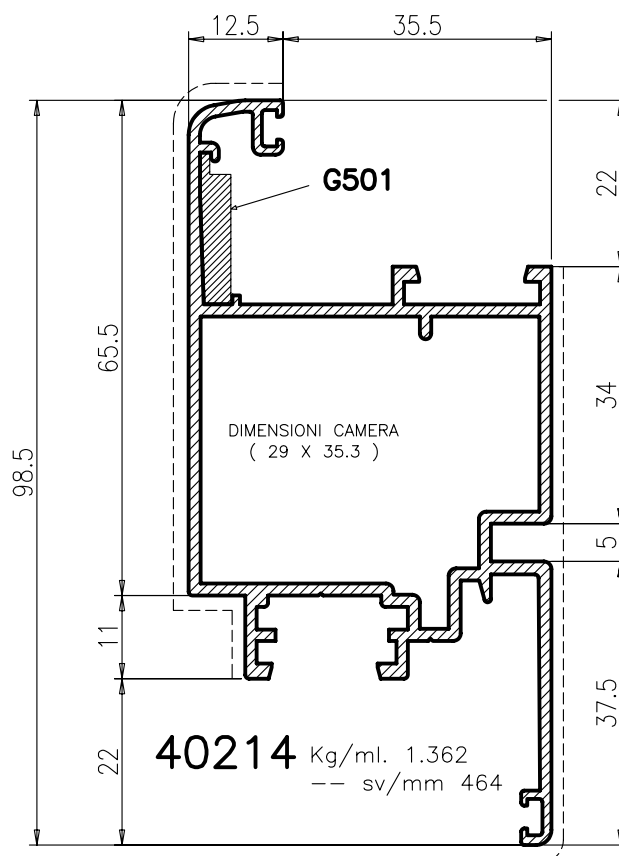
40200 Kg/ml. 1.044
-- sv/mm 125



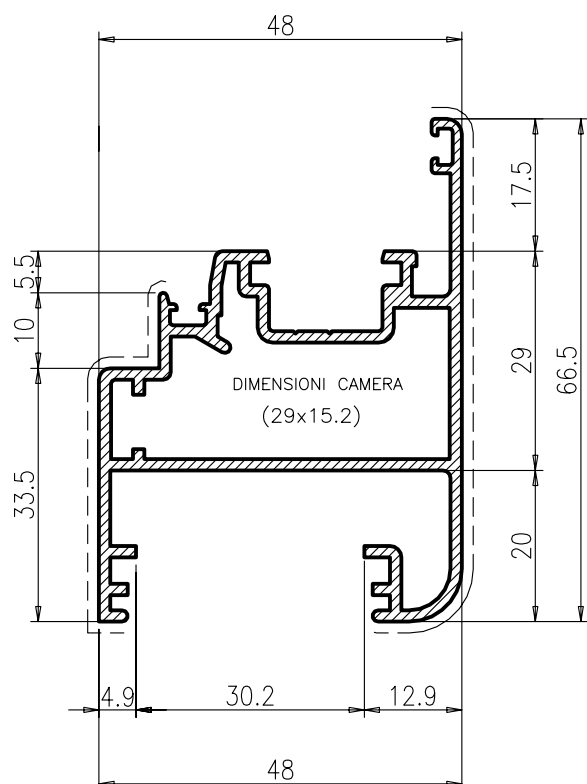
40178 Kg/ml. 0.971
-- sv/mm 111



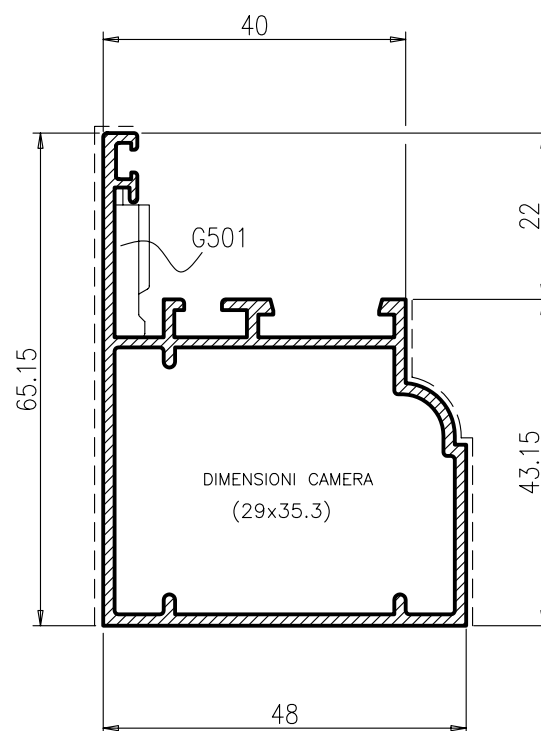
40215 Kg/ml. 0.186
-- sv/mm 49



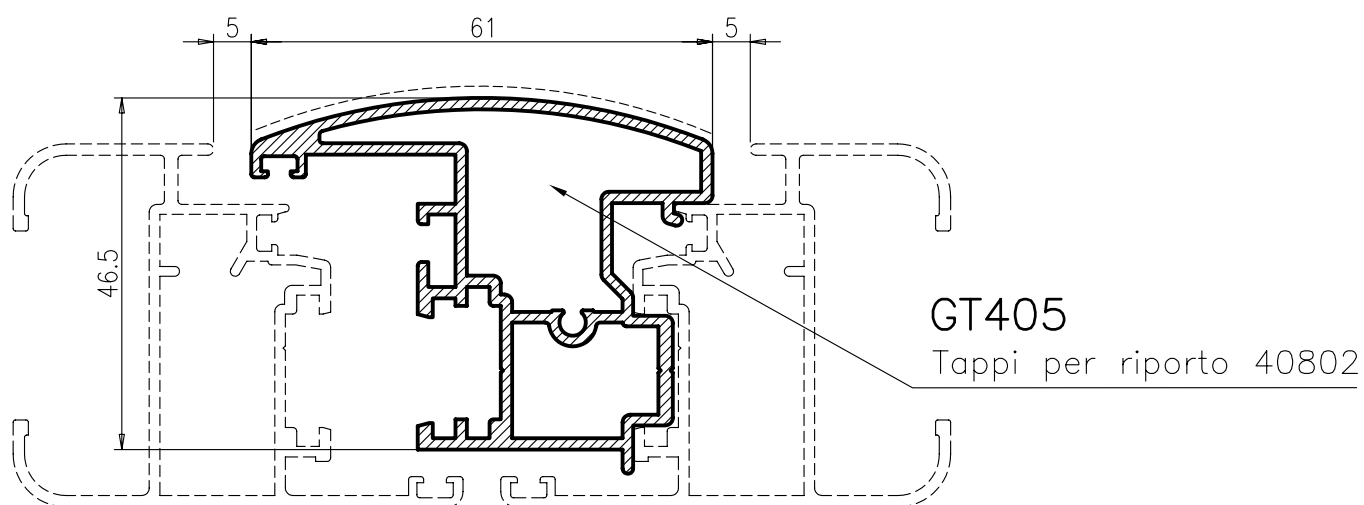
SQUADRETTA DI ALLINEAMENTO
Art. G501



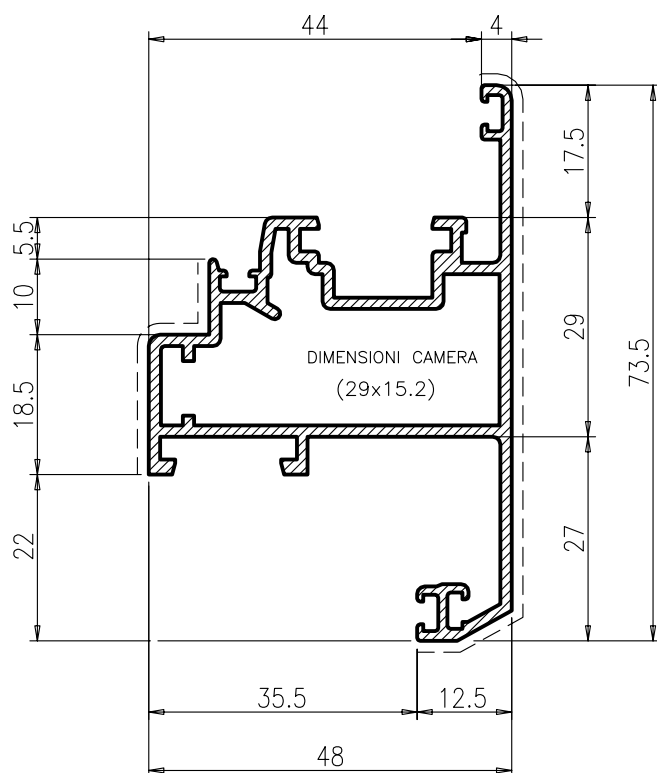
11878 Kg/ml 1.124
-- sv/mm 133



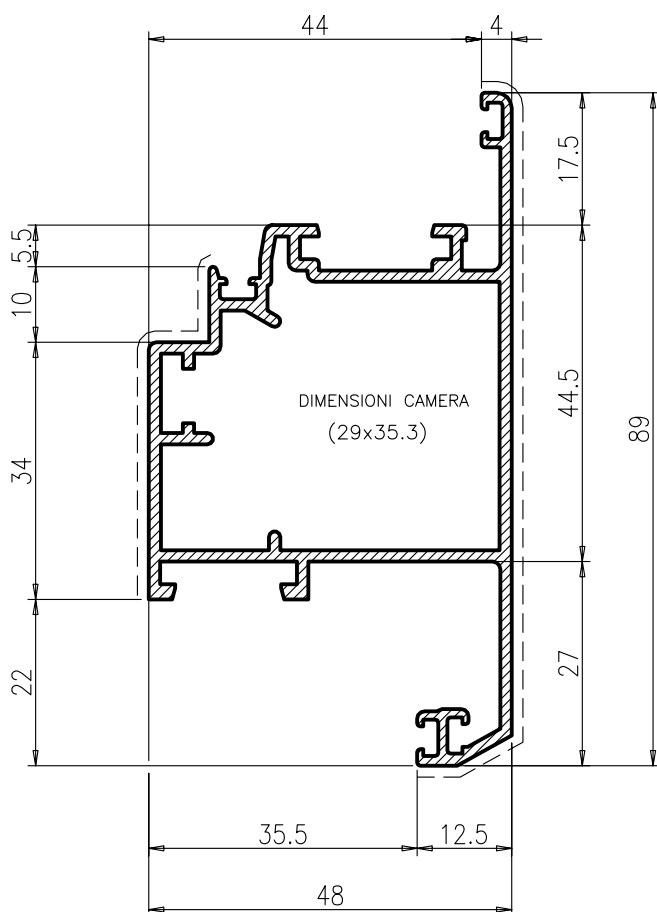
40221 Kg/ml 0.915
-- sv/mm 117



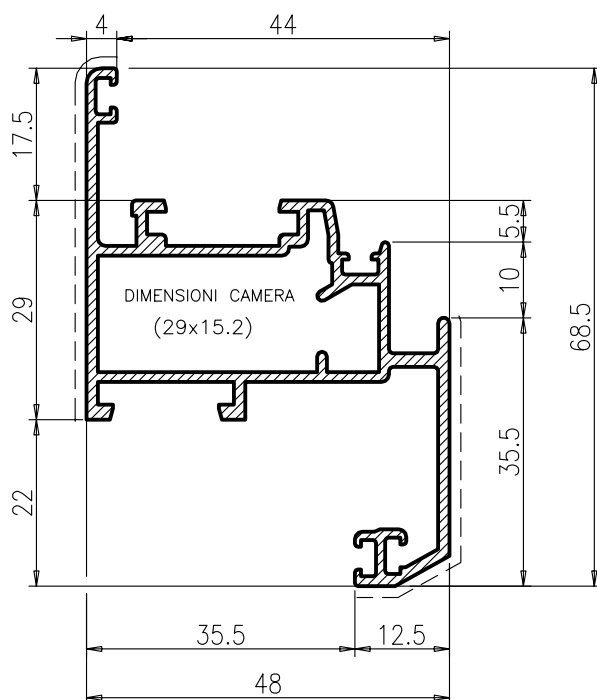
40802
Kg/ml. 1.148
-- sv/mm 102



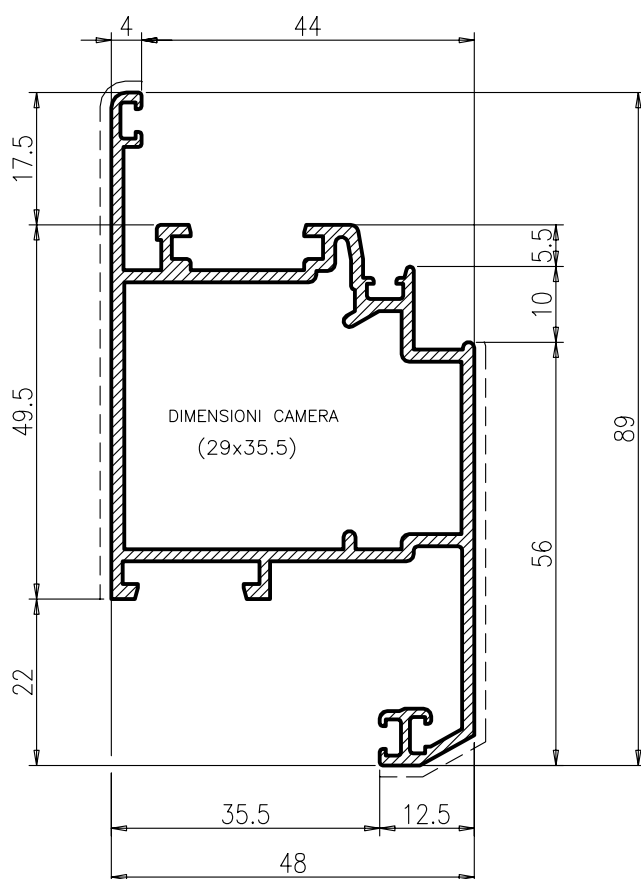
11879 Kg/ml 1.093
-- sv/mm 125



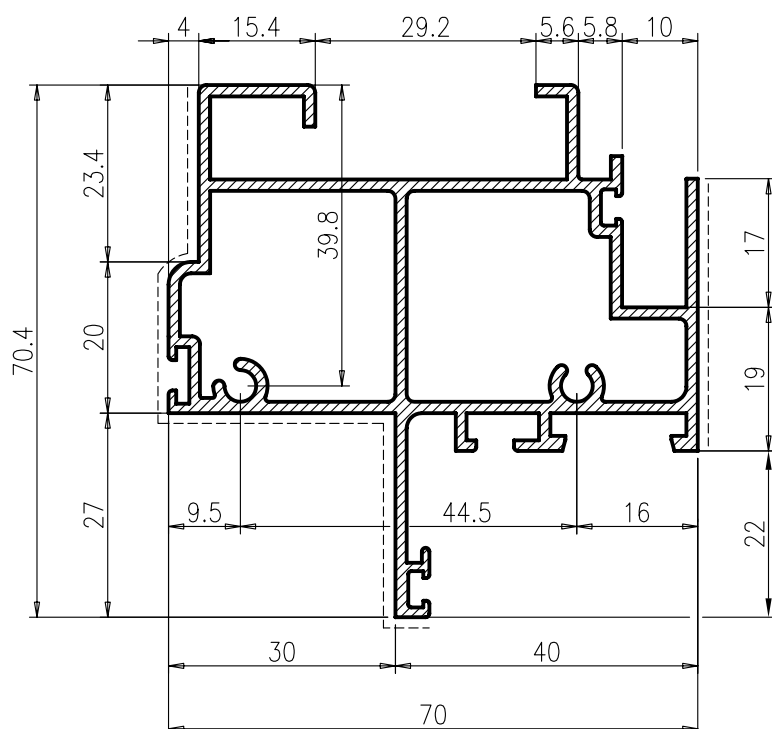
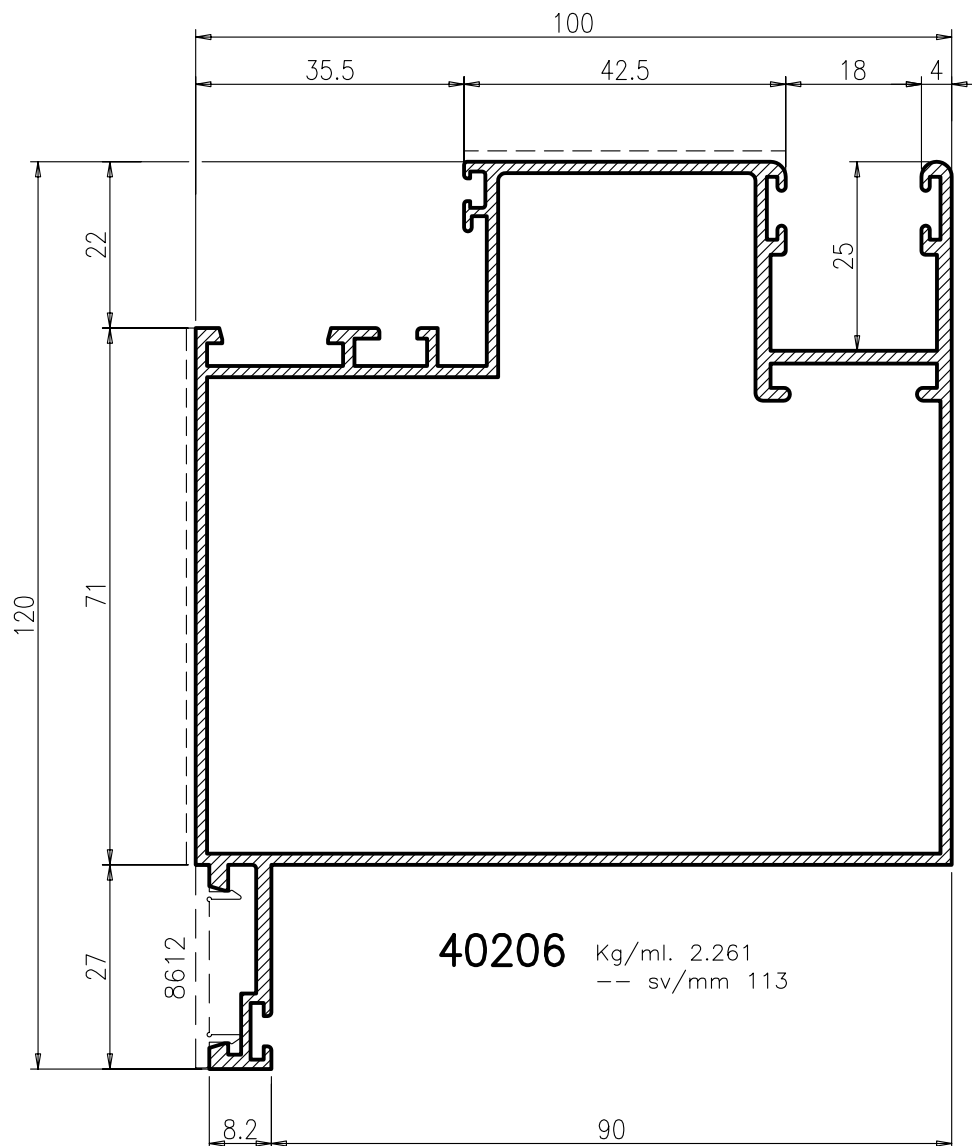
11880 Kg/ml 1.229
-- sv/mm 153

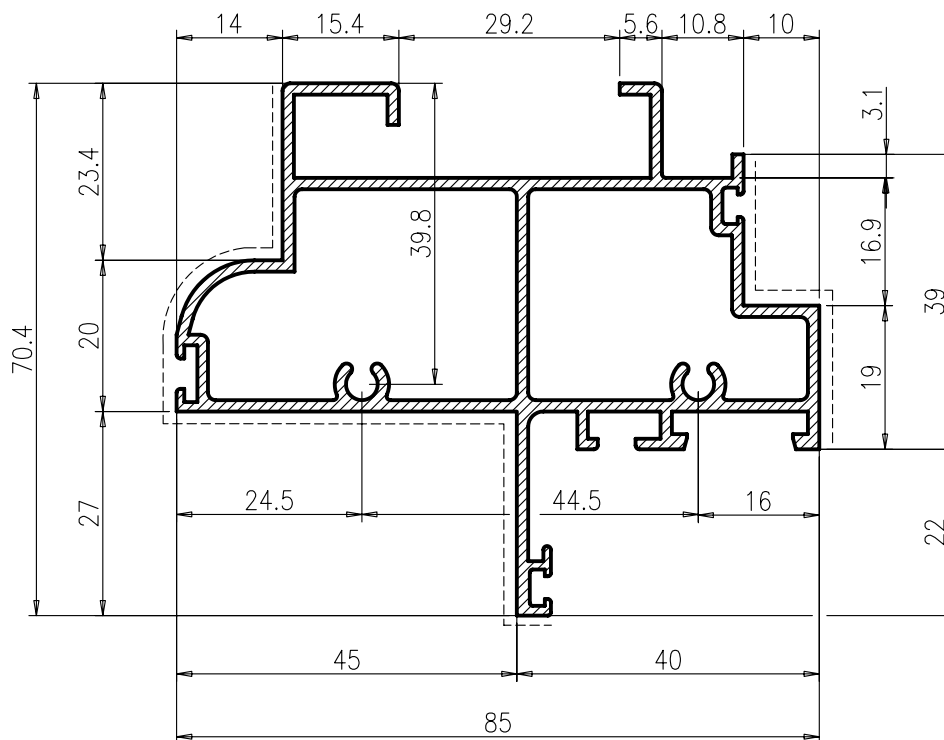


11881 Kg/ml 0.952
-- sv/mm 95

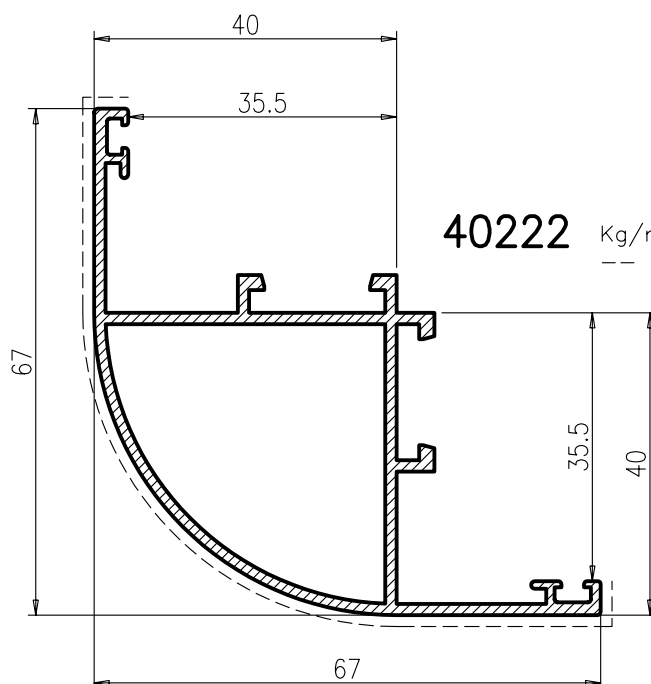


11882 Kg/ml 1.257
-- sv/mm 135

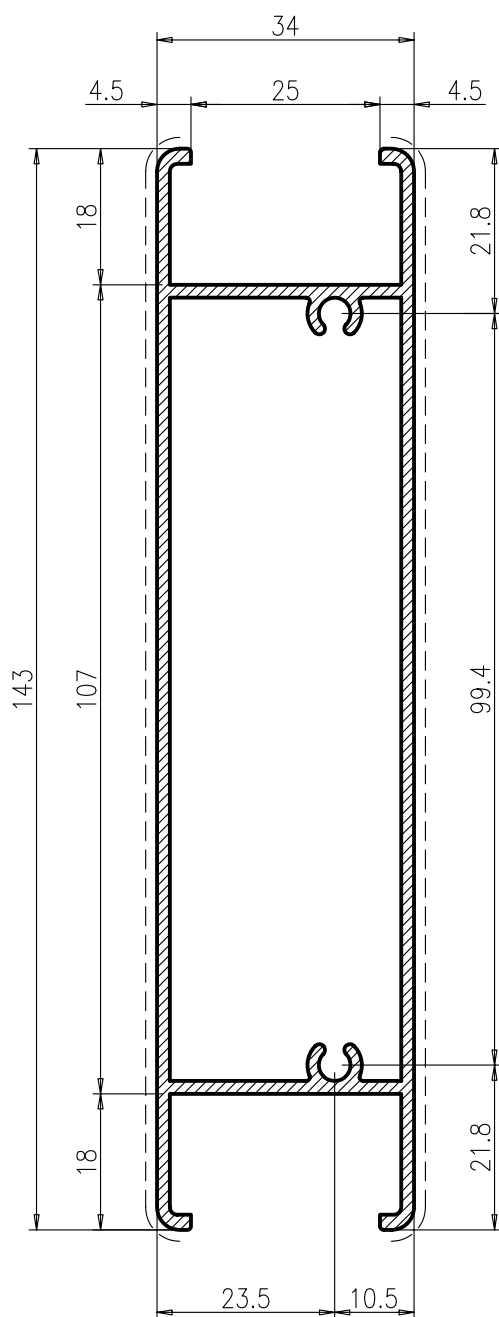




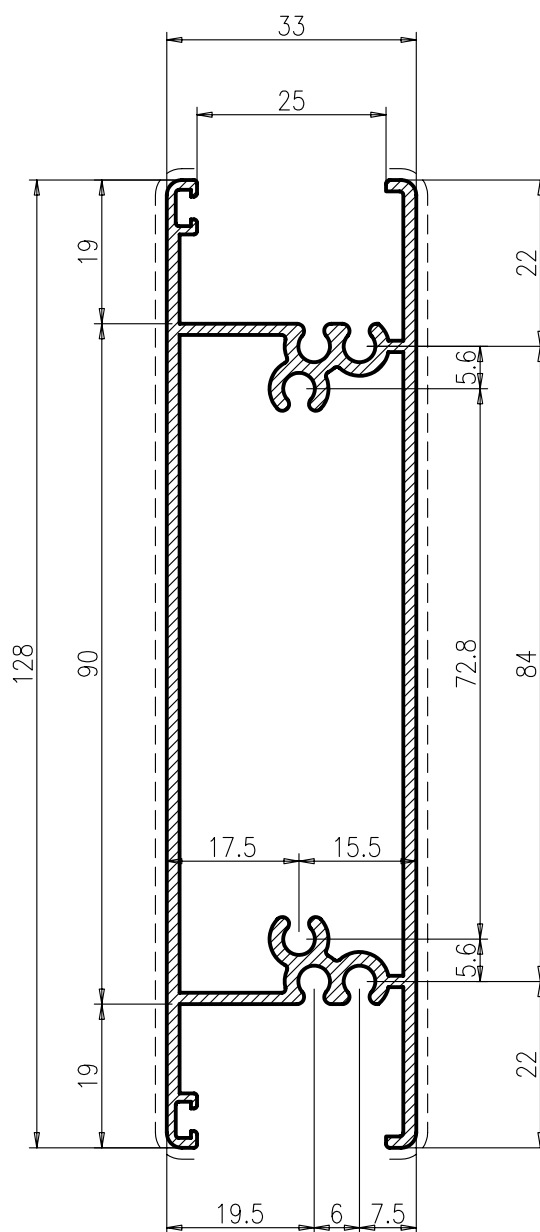
40203 Kg/ml. 1.573
-- sv/mm 165



40222 Kg/ml. 0.957
-- sv/mm 134

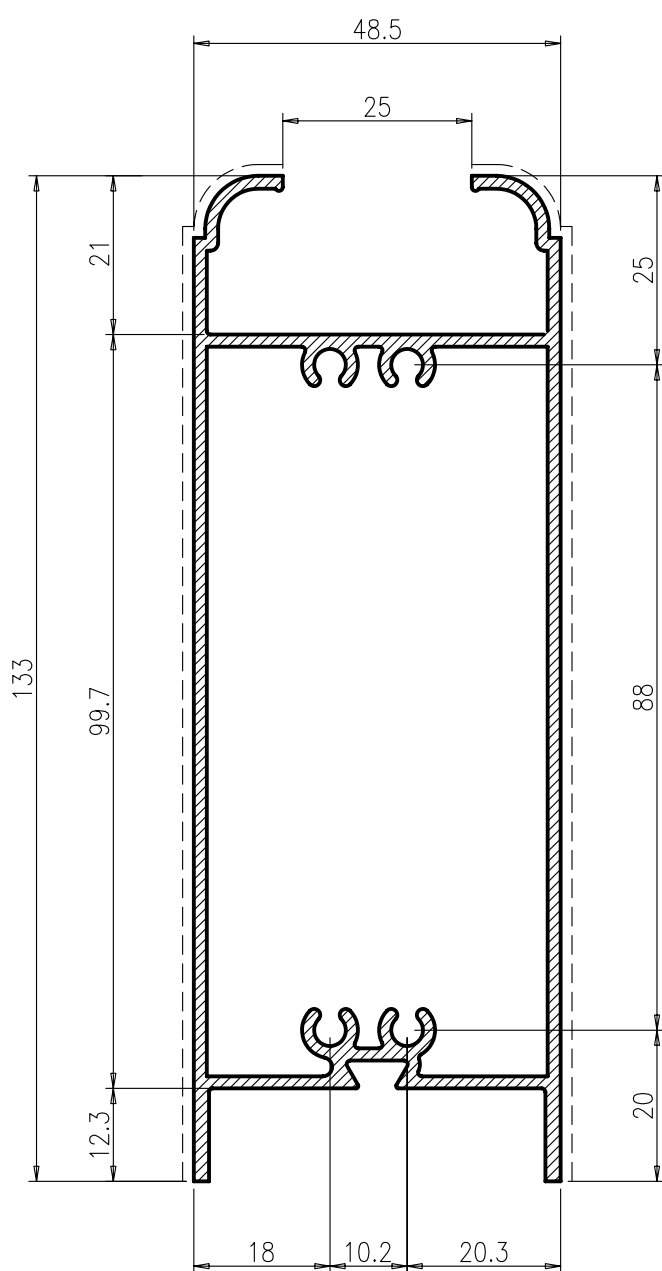


40177 Kg/ml. 1.720
-- sv/mm 302

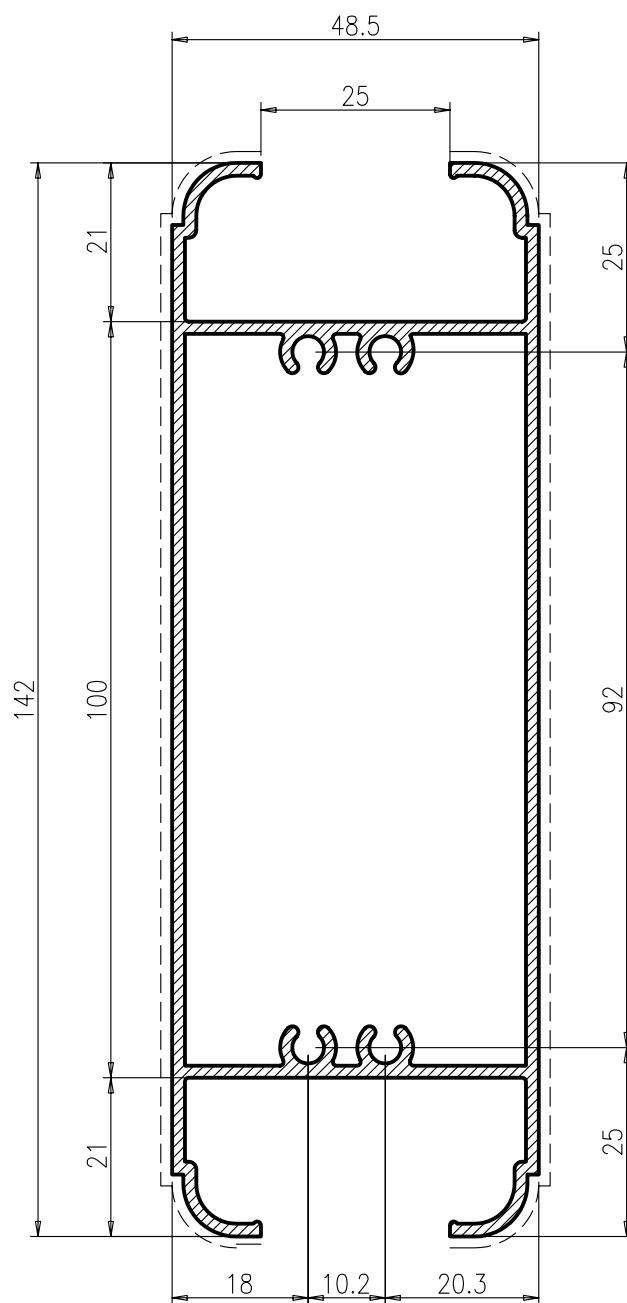


40172 Kg/ml. 1.723
-- sv/mm 272

Per intestatura traversi GF495

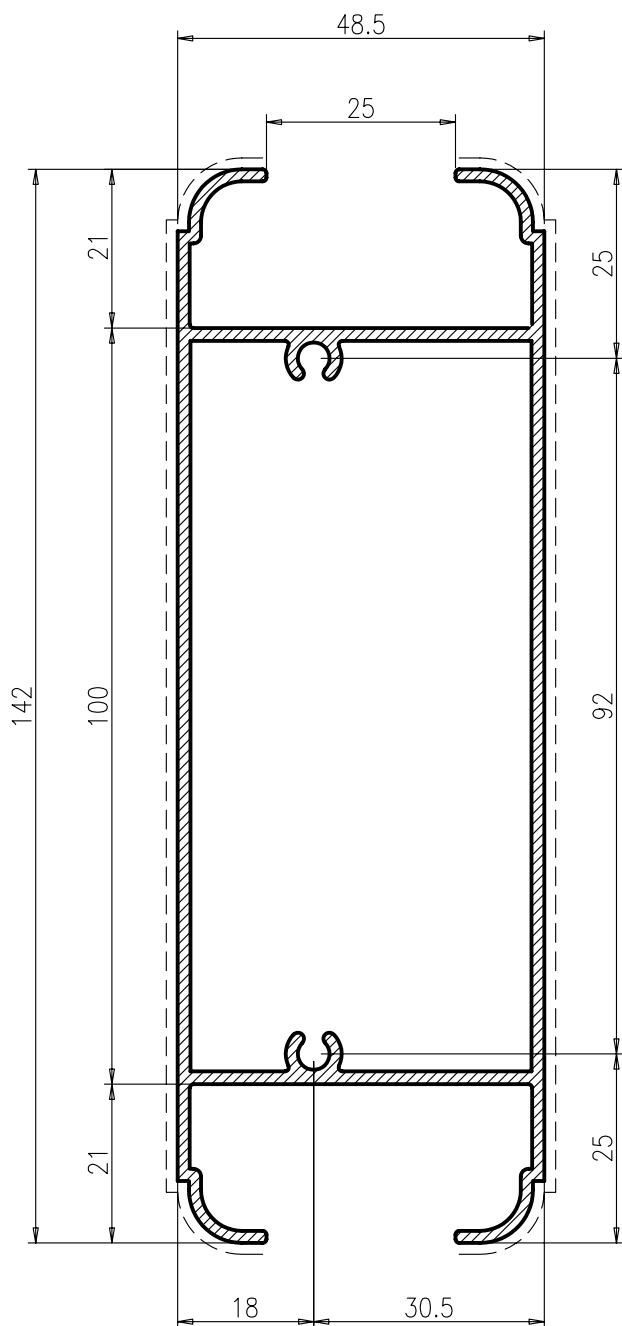


40184 Kg/ml. 1.961
-- sv/mm 159

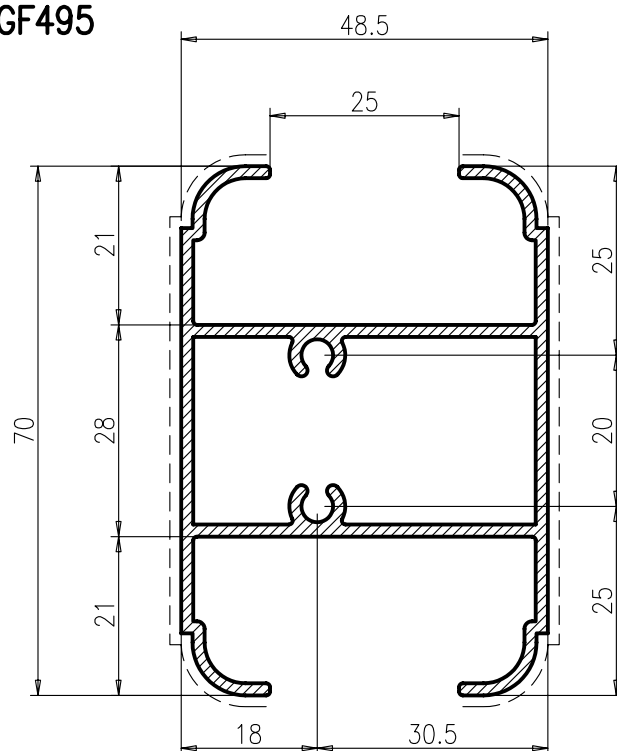


40183 Kg/ml. 2.033
-- sv/mm 316

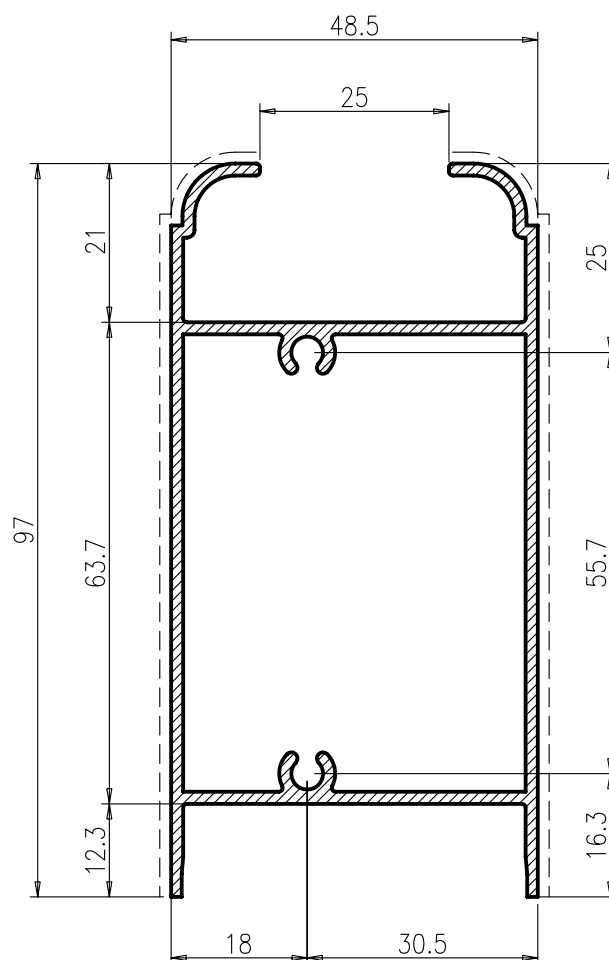
Per intestatura traversi **GF495**



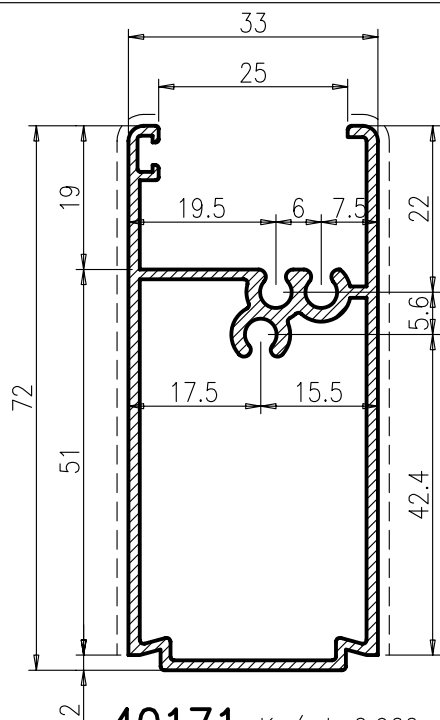
40195 Kg/ml. 1.920
-- sv/mm 316



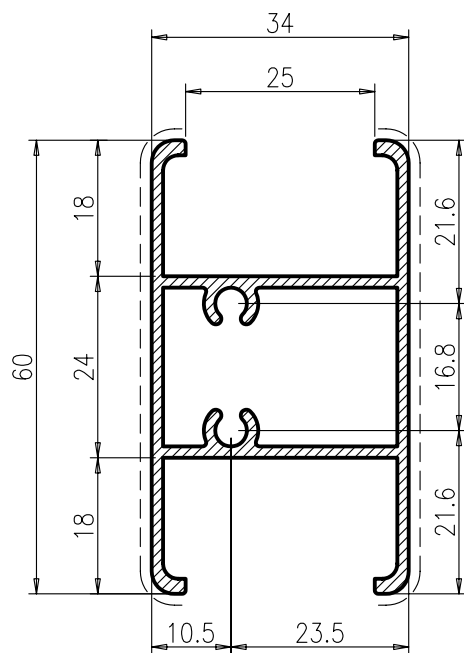
40194 Kg/ml. 1.223
-- sv/mm 172



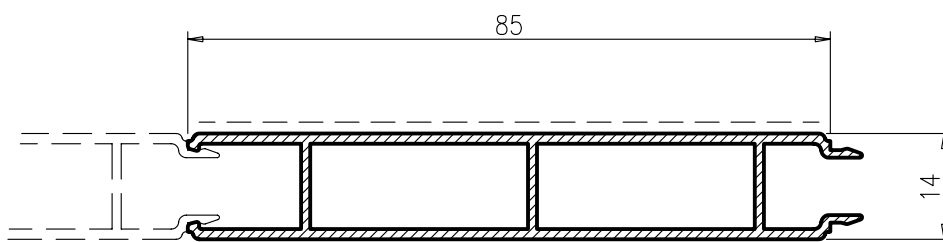
40196 Kg/ml. 1.390
-- sv/mm 210



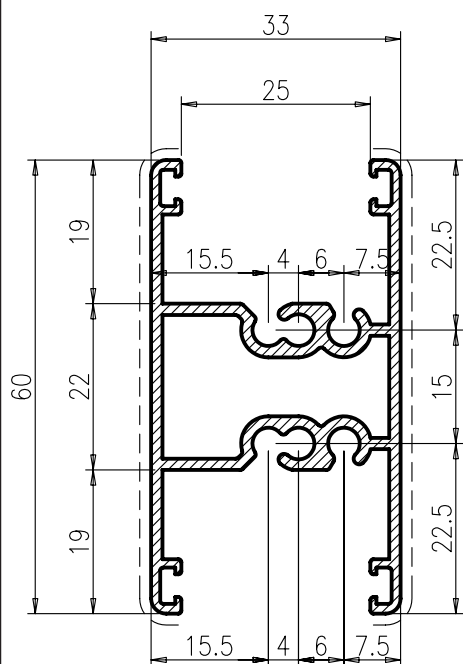
40171 Kg/ml. 0.966
-- sv/mm 148



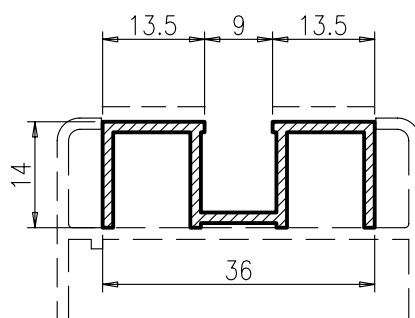
40176 Kg/ml. 0.875
-- sv/mm 14



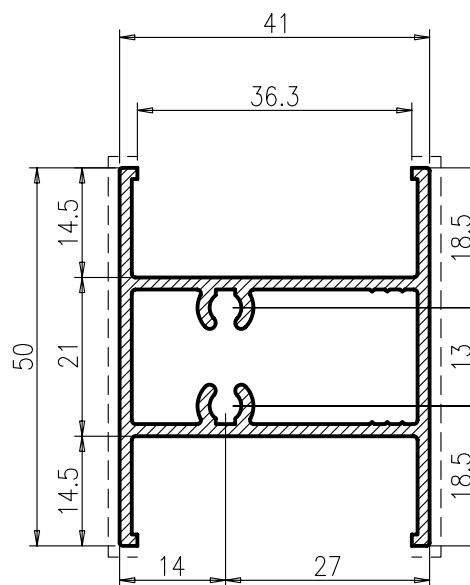
14718 Kg/ml. 0.761
-- sv/mm 170



40173 Kg/ml. 0.953
-- sv/mm 140

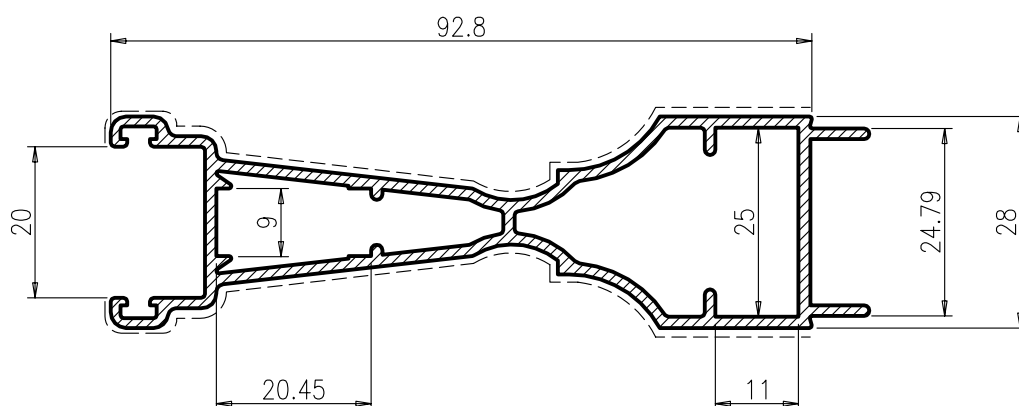


40220 kg/ml. 0.330
-- sv/mm 27

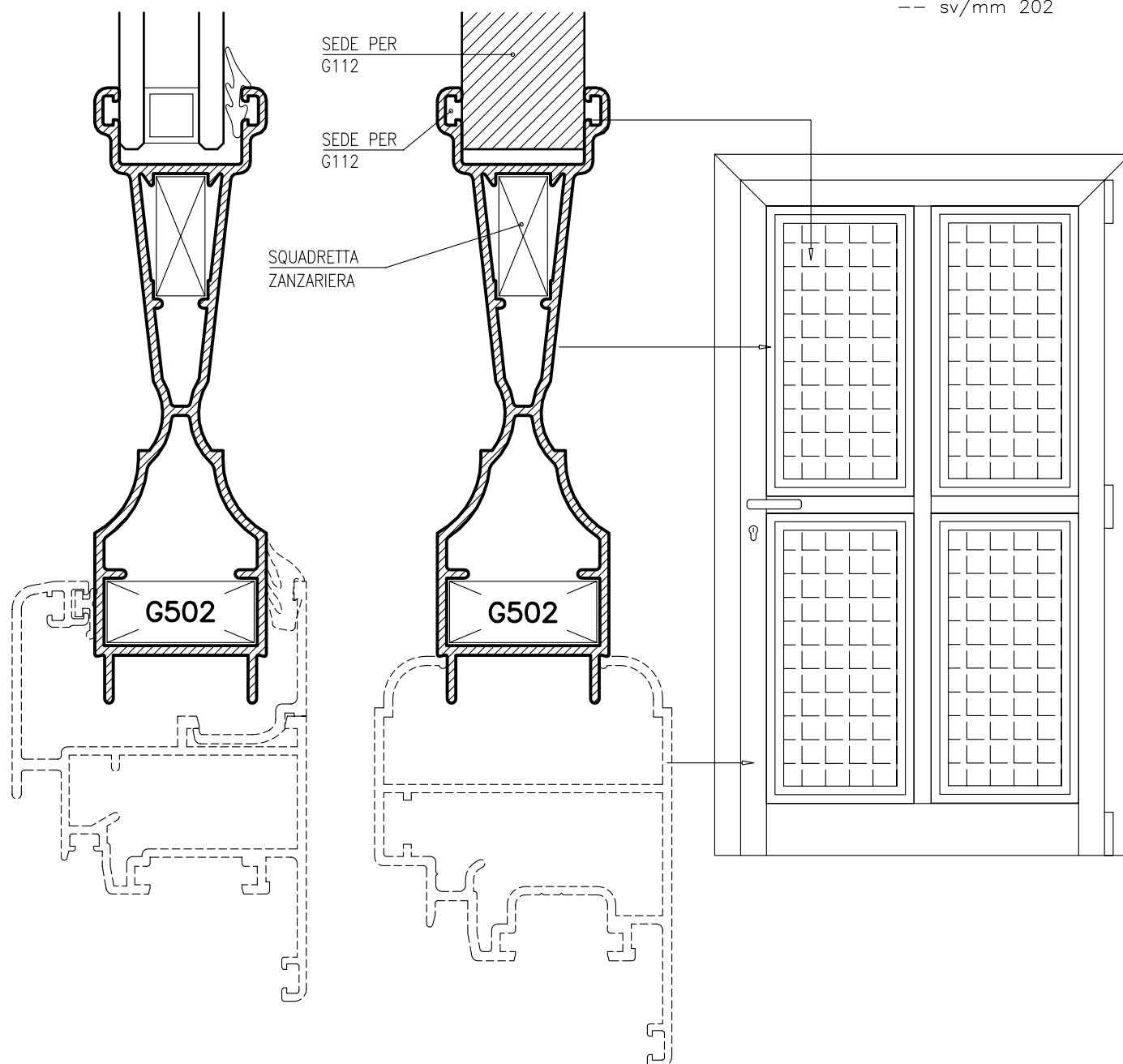


40193 Kg/ml. 0.868
-- sv/mm 108

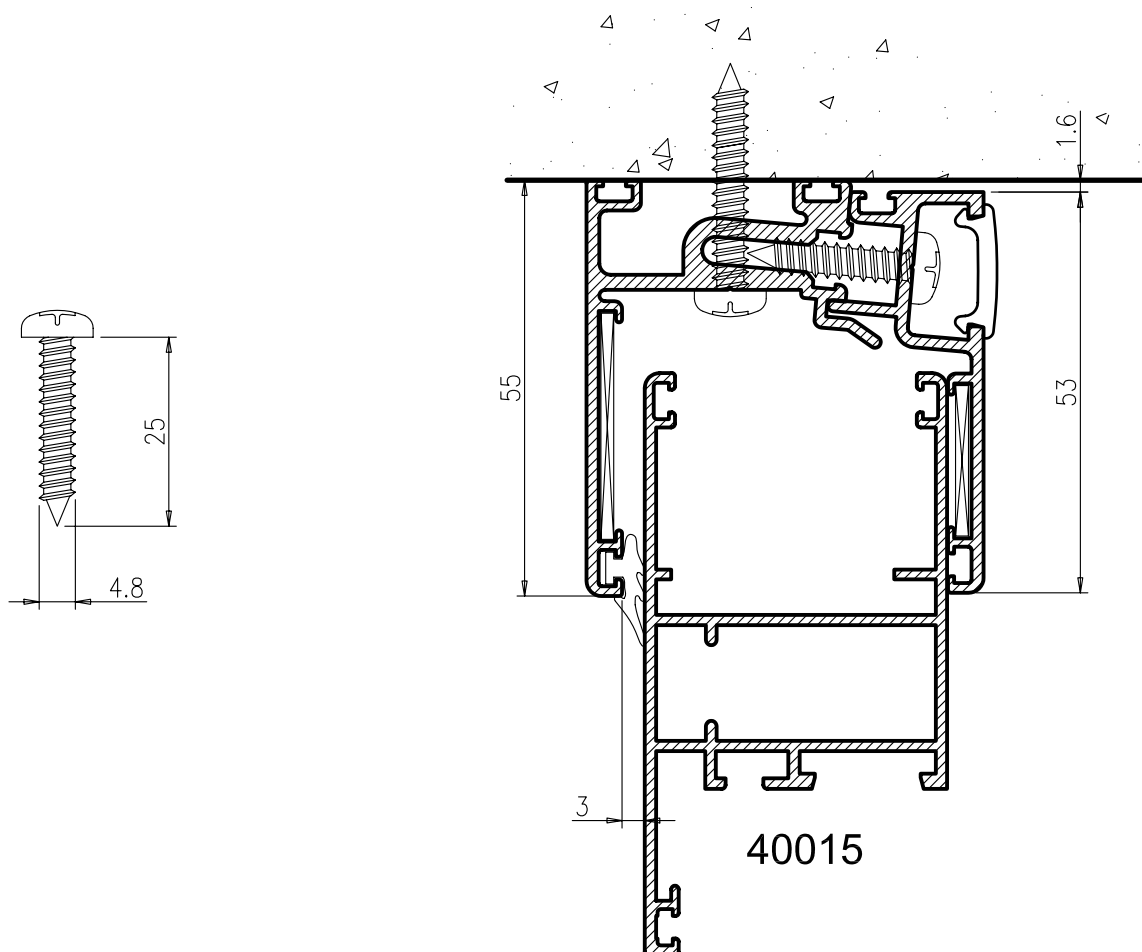
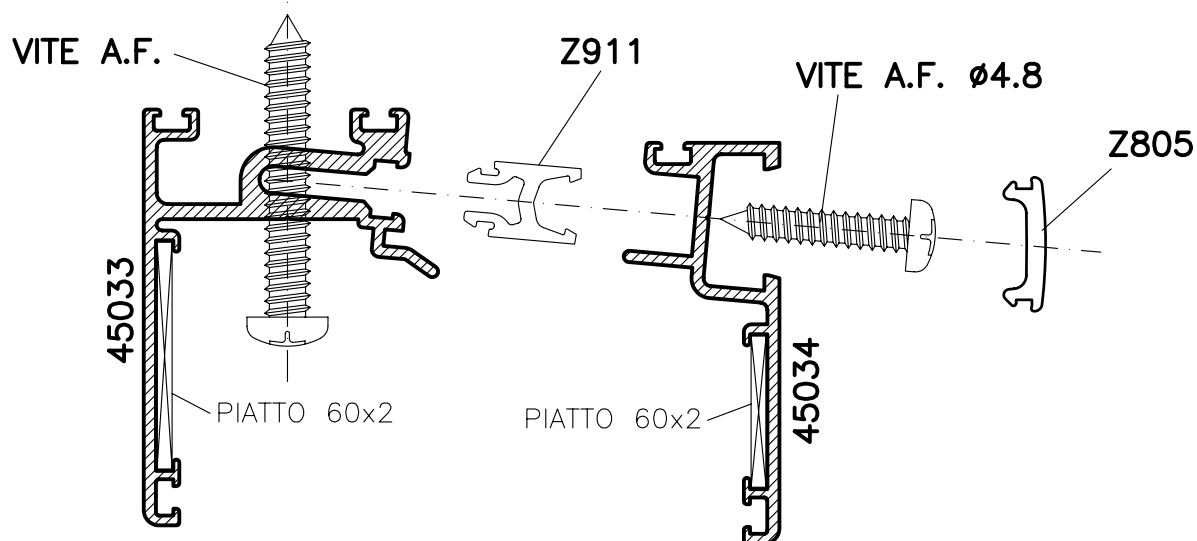
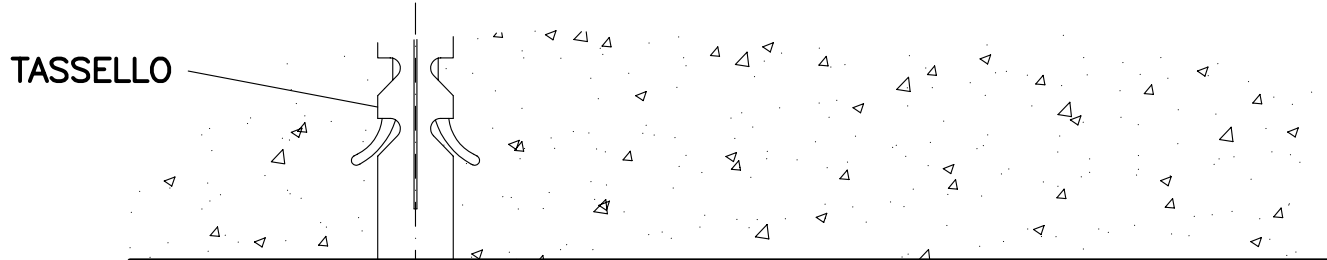
PROFILO PER PANNELLATURE

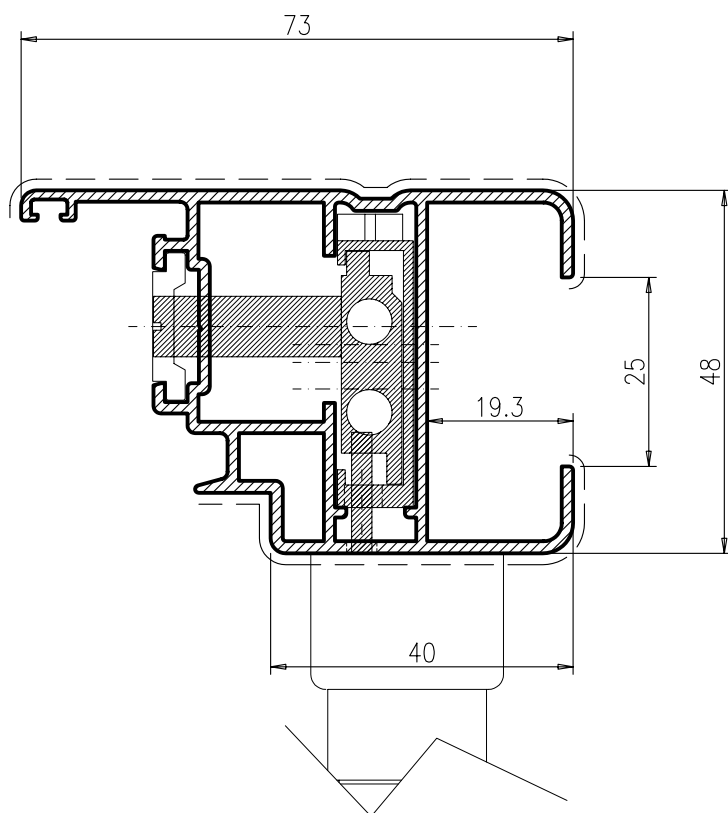


LT 30826 Kg/ml. 1.213
-- sv/mm 202

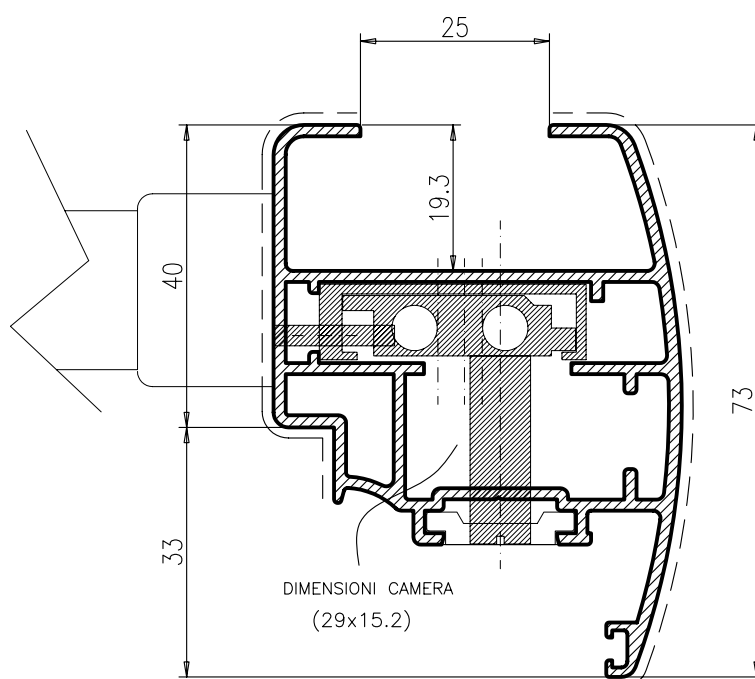


SCHEMA DI MONTAGGIO GIUNTO A MURO

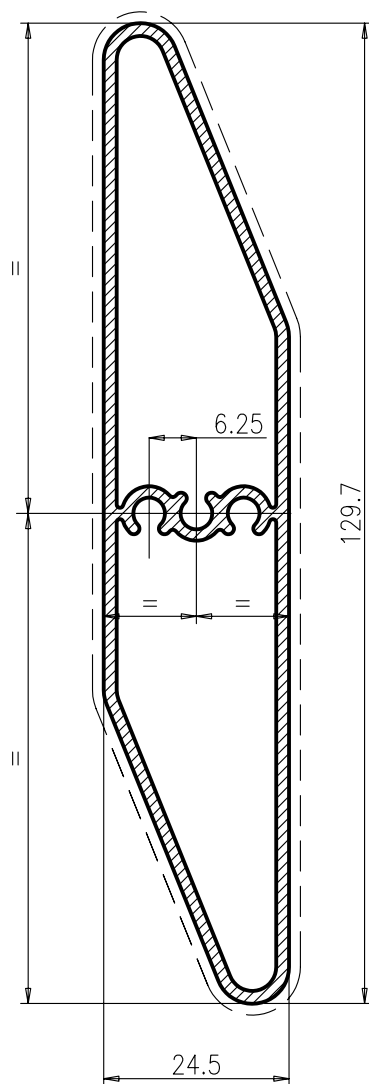




41026 Kg/ml. 1.209
-- sv/mm 165



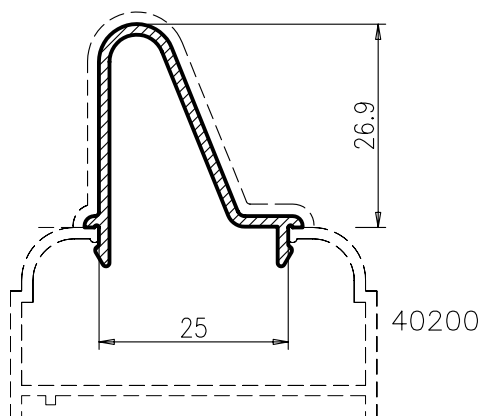
41027 Kg/ml. 1.347
-- sv/mm 159



41005

Kg/ml 1.416

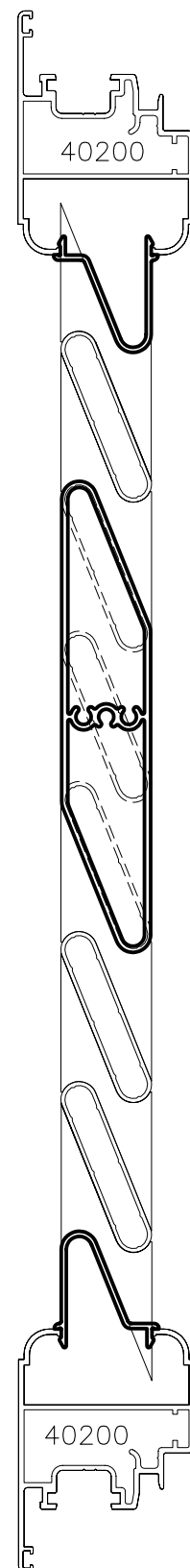
--sv/mm 276.2

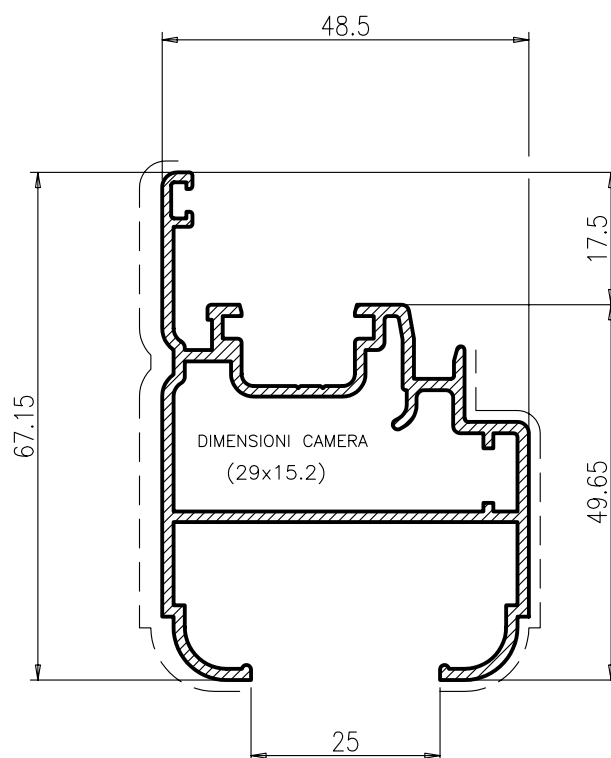


41004

Kg/ml 0.297

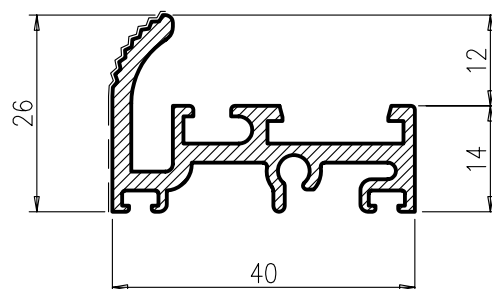
--sv/mm 69.8



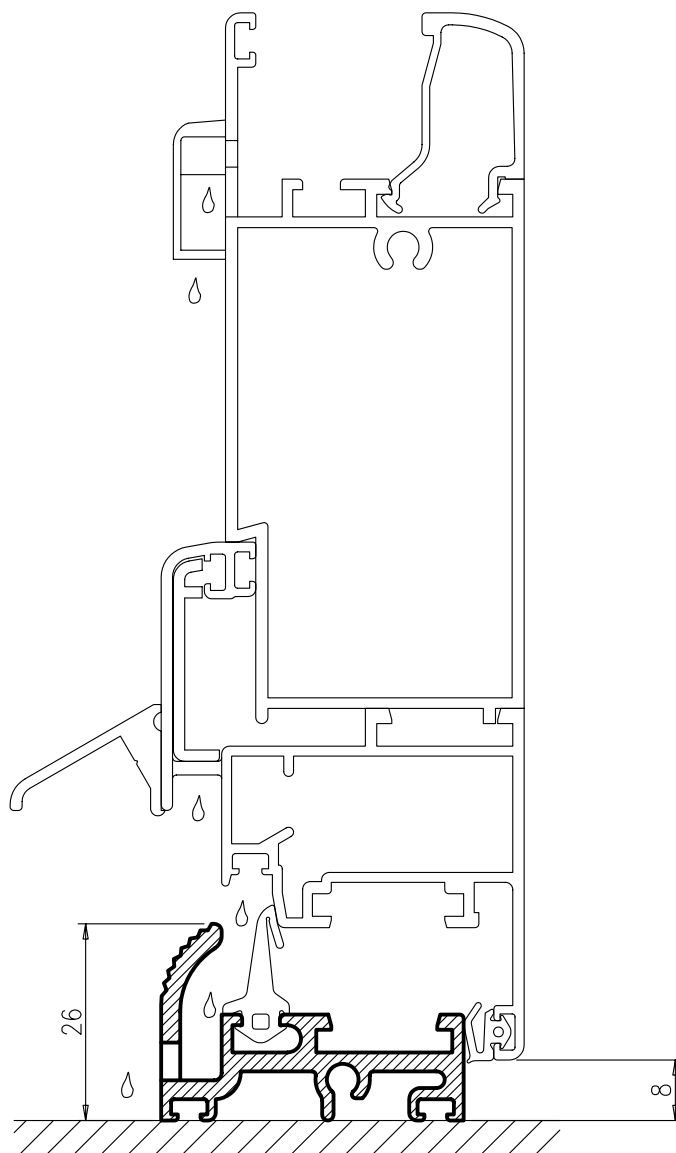


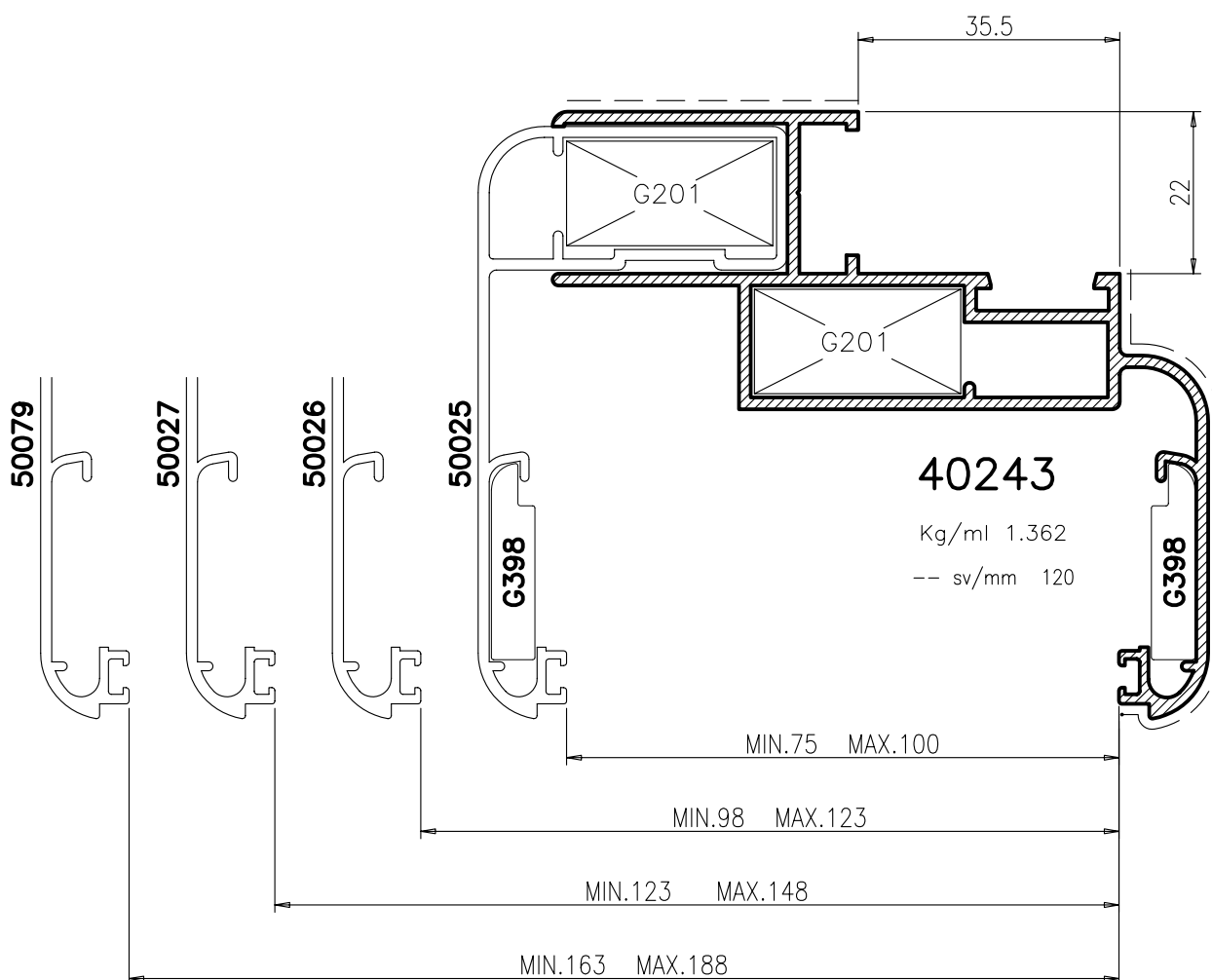
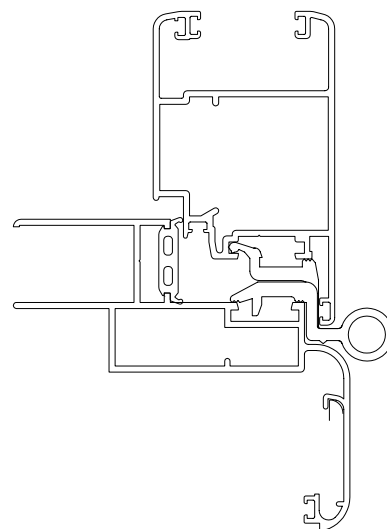
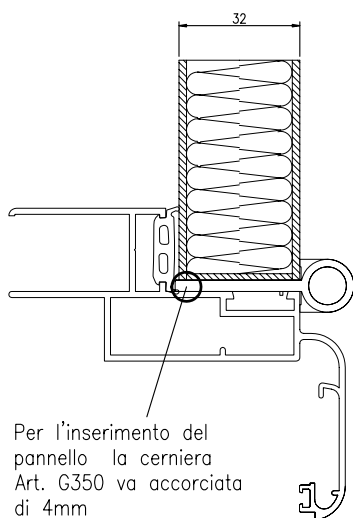
MATRICE RISERVATA

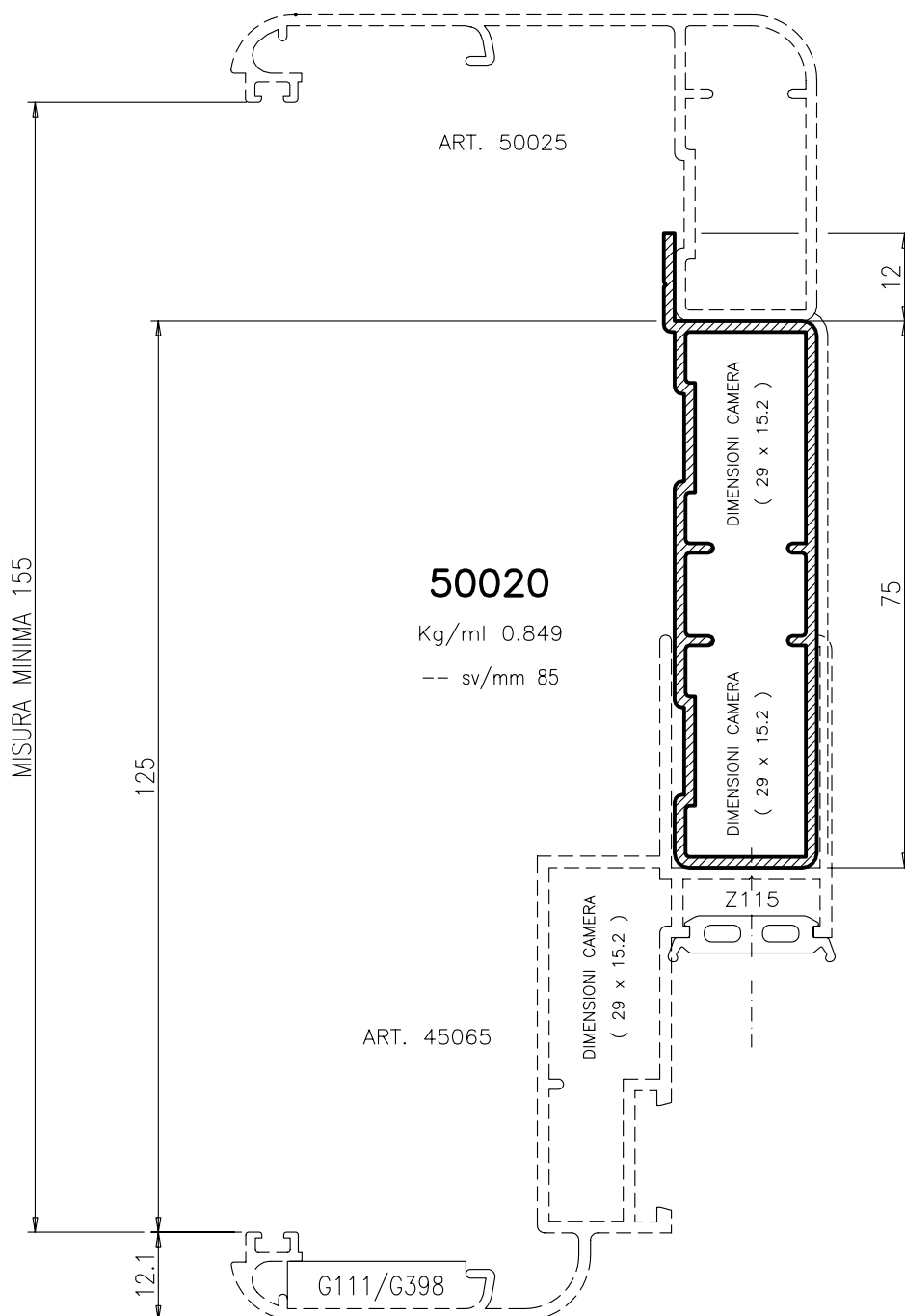
40224 Kg/ml. 1047
-- sv/mm 145

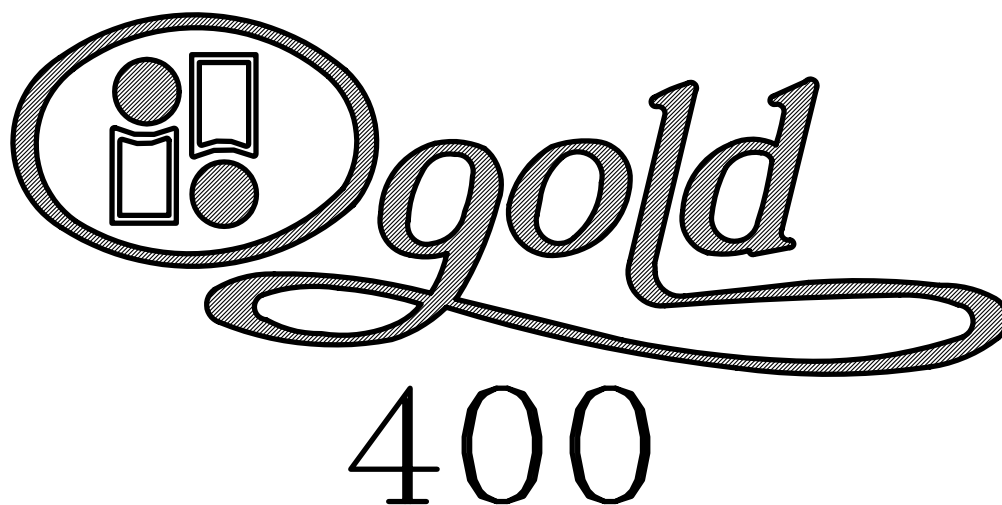


40223 Kg/ml. 0.670
-- sv/mm 32



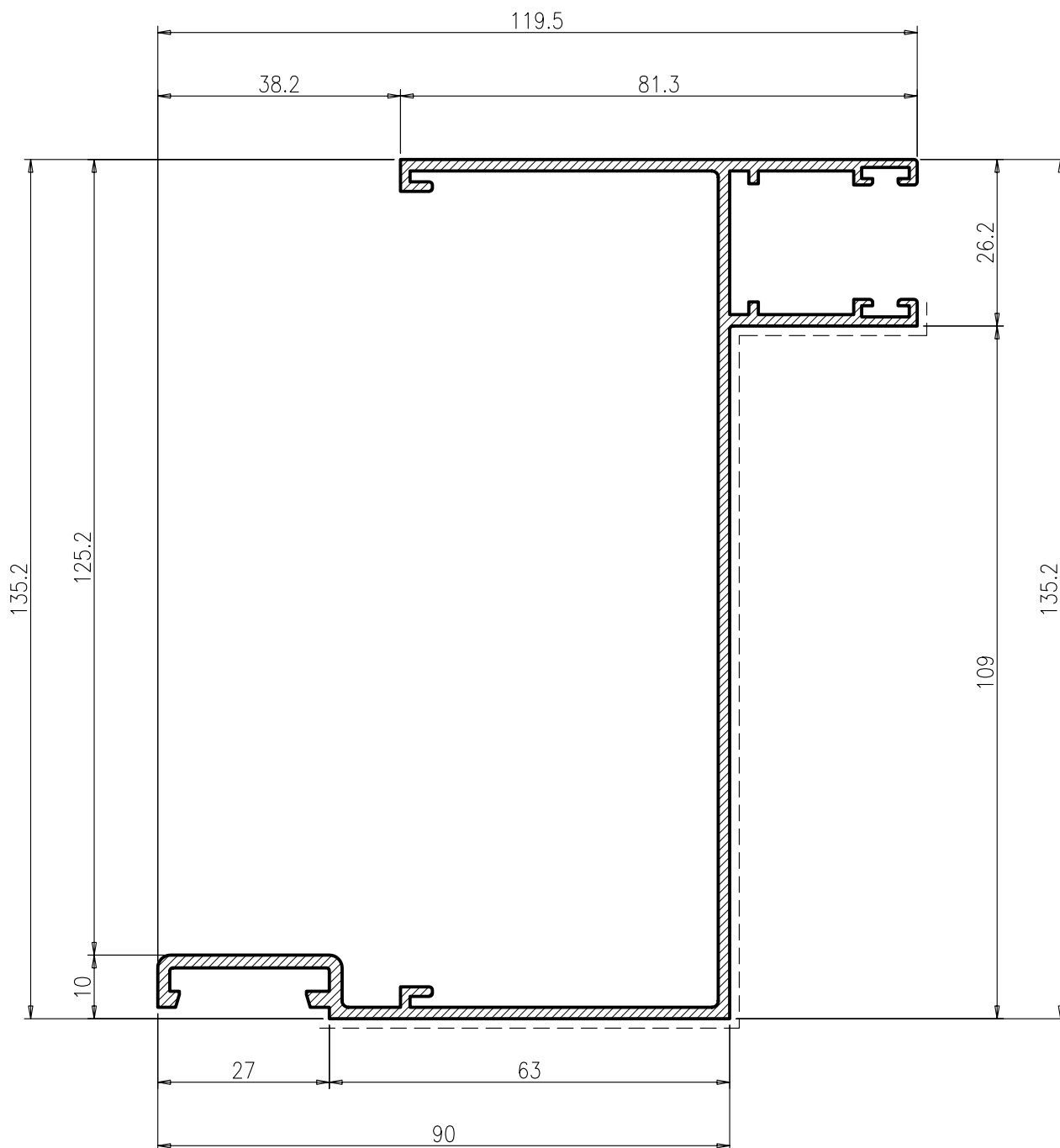






AGGIORNAMENTI 2004

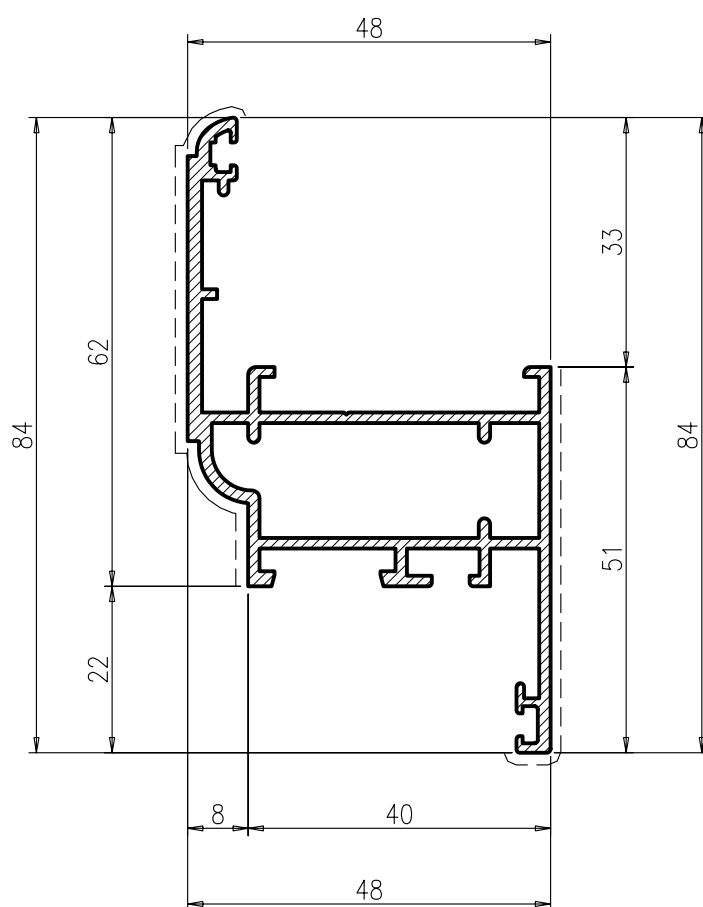
SPALLA MONOBLOCCO



40256

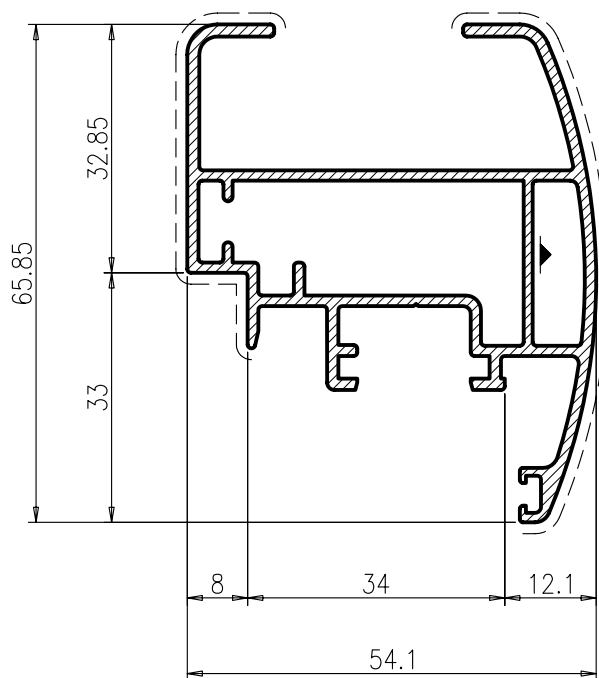
kg/ml 1.835
--sv/mm 209

TELAIO FISSO MODANATO



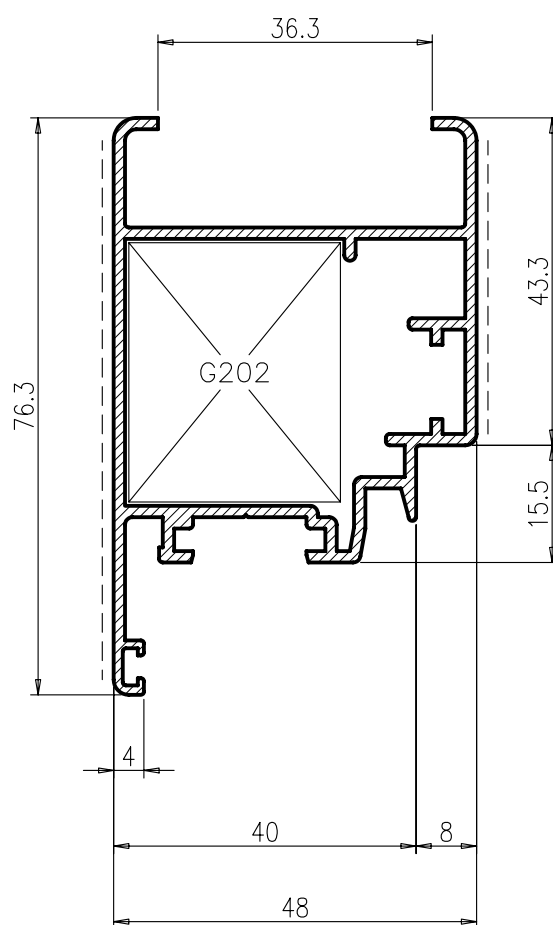
40248 kg/ml 1.060
 --sv/mm 140

ANTA ARROTONDATA



41019 kg/ml 1.148
 --sv/mm 154

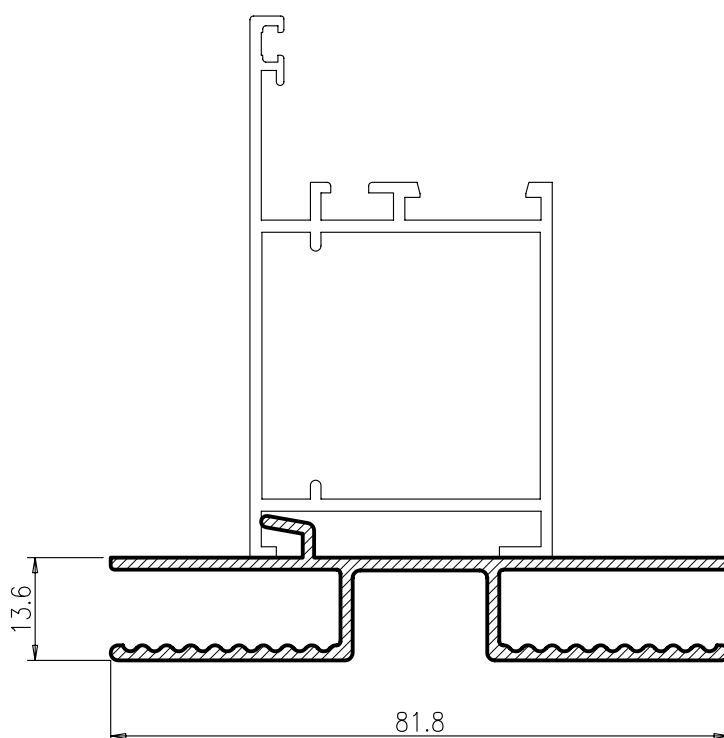
VETRO AD INFILARE ANTA



40253

kg/ml 1.111
—sv/mm 154

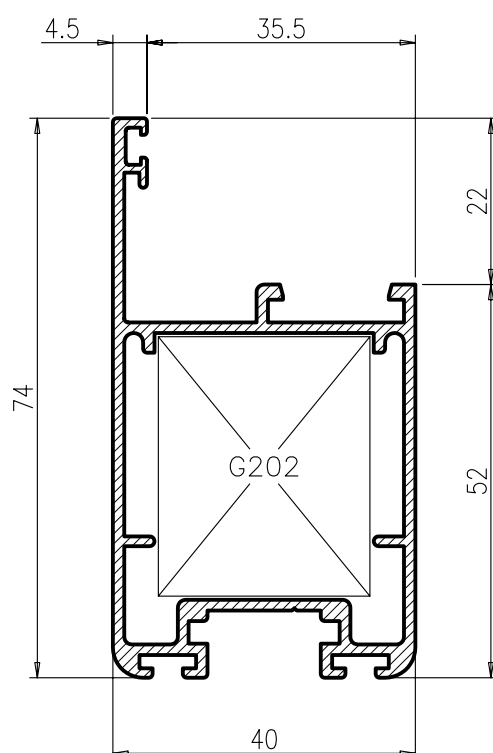
PROFILO PER IMBOTTE



40250

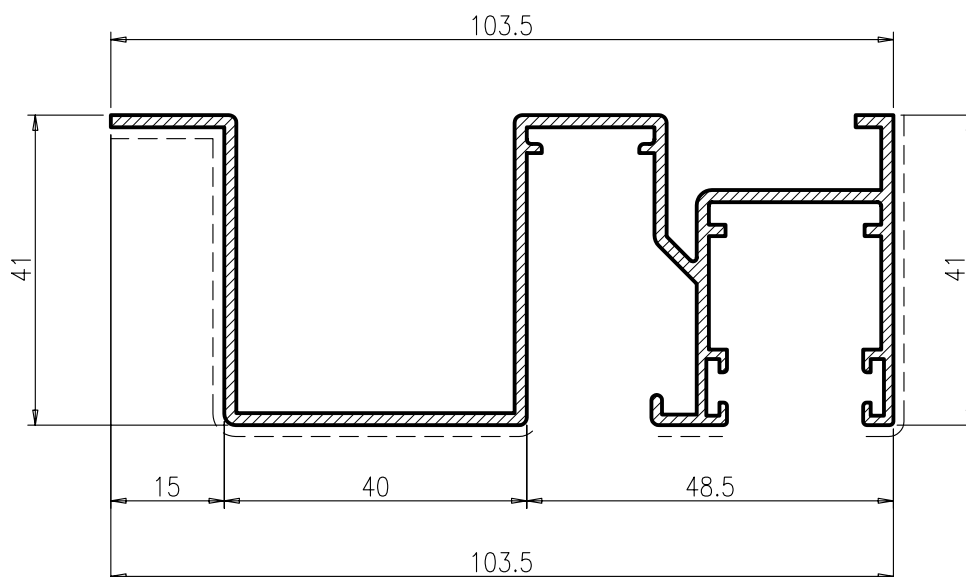
kg/ml 0.766
--sv/mm 76

PORTE A VENTOLA ANTA



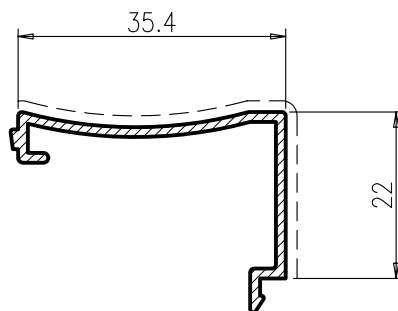
40251 kg/ml 1.057
 --sv/mm 146

GUIDA TAPPARELLA

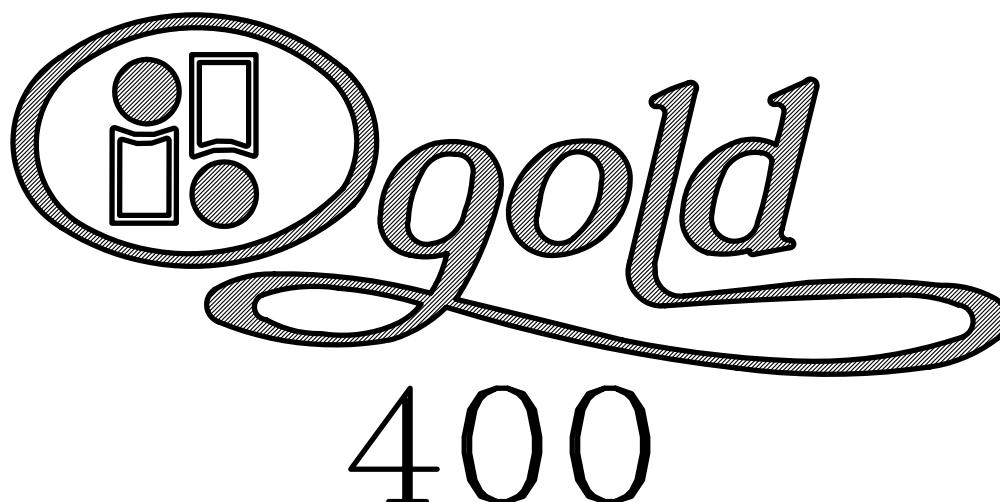


40255 kg/ml 1.269
 ---sv/mm 148

PROFILI COMPLEMENTARI

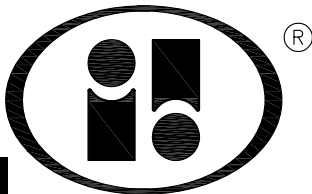


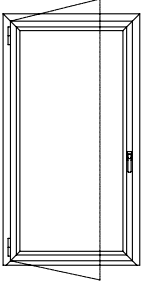
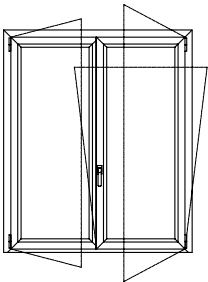
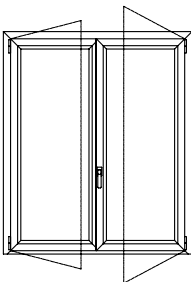
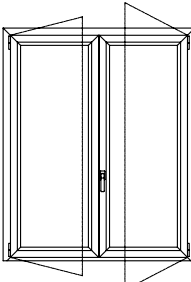
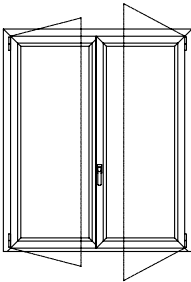
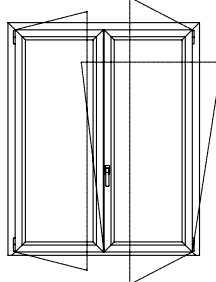
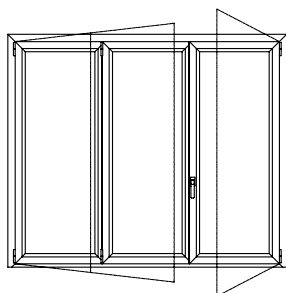
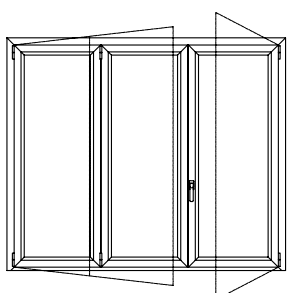
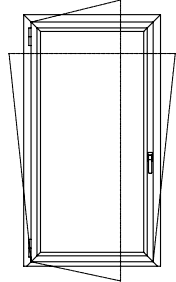
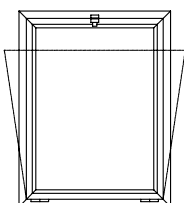
40252 kg/ml 0.259
 --sv/mm 57

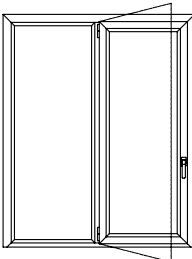
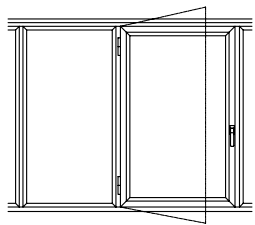
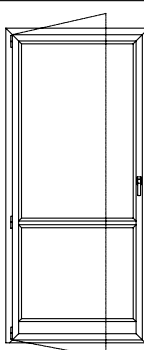
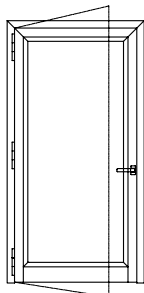
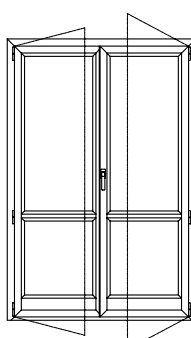
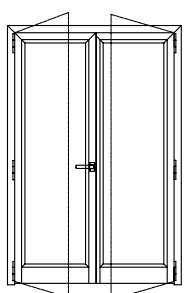
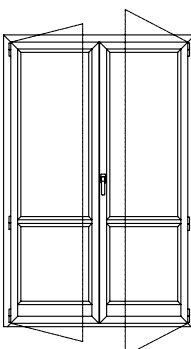
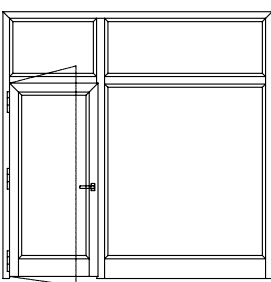
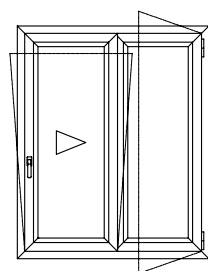
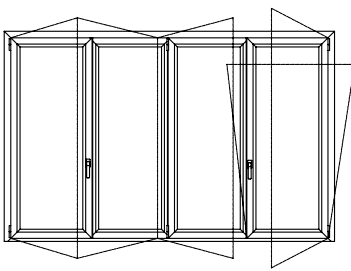


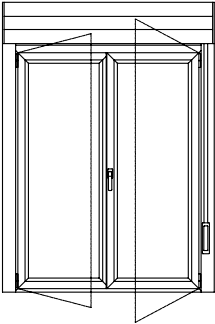
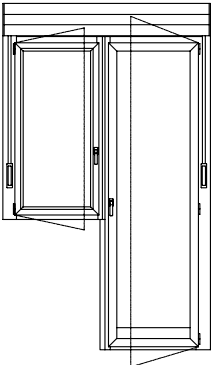
APERTURE INTERNE

SCHEDE TIPOLOGIE
DISTINTE DI TAGLIO

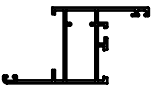
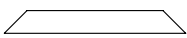
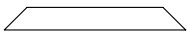
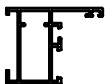
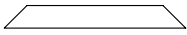
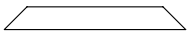
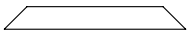
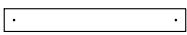
SISTEMI

INDINVEST

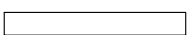
TIPOLOGIA	DESCRIZIONE	TIPOLOGIA	DESCRIZIONE
1 	FILE DISTINTA DI TAGLIO G601 FINESTRA 1 ANTA GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH1	5 	FILE DISTINTA DI TAGLIO G606 FINESTRA 2 ANTE T.Z. PRIMA ANTA A.R. GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH6
2A 	FILE DISTINTA DI TAGLIO G602 FINESTRA 2 ANTE T.Z. PROFILI ALLEGGERITI SORMONTO INT.-EST. GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH2	6 	FILE DISTINTA DI TAGLIO G606A FINESTRA 2 ANTE Z.RIP.Z GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH6A
2 	FILE DISTINTA DI TAGLIO G603 FINESTRA 2 ANTE T.Z. GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH3	6A 	FILE DISTINTA DI TAGLIO G607 FINESTRA 2 ANTE Z.RIP.Z PRIMA ANTA A.R. GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH7
3 	FILE DISTINTA DI TAGLIO G604 FINESTRA 3 ANTE T.Z. GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH4	7 	FILE DISTINTA DI TAGLIO G608 FINESTRA 3 ANTE Z.RIP.Z. GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH8
4 	FILE DISTINTA DI TAGLIO G605 FINESTRA 1 ANTA RIB. GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH5	8 	FILE DISTINTA DI TAGLIO G609 FINESTRA 1 ANTA WASISTAS GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH9

TIPOLOGIA	DESCRIZIONE	TIPOLOGIA	DESCRIZIONE
9 	FILE DISTINTA DI TAGLIO G609 FINESTRA 1 ANTA APERTURA INTERNA GIUNTO APERTO CON LATERALE FISSO FILE SCHEDA TIPOLOGIA G6SCH9	14 	FILE DISTINTA DI TAGLIO G614 SERRAMENTO A NASTRO APERTURA INTERNA GIUNTO APERTO CON LATERALE FISSO FILE SCHEDA TIPOLOGIA G6SCH14
10 	FILE DISTINTA DI TAGLIO G610 PORTA BALCONE 1 ANTA GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH10	15 	FILE DISTINTA DI TAGLIO G615 PORTONCINO 1 ANTA GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH15
10A 	FILE DISTINTA DI TAGLIO G610A PORTA BALCONE 2 ANTE T.Z. GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH10A	16 	FILE DISTINTA DI TAGLIO G616 PORTONCINO 2 ANTE T.Z. APERTURA INTERNA GIUNTO APERTO FILE SCHEDA TIPOLOGIA G6SCH16
10B 	FILE DISTINTA DI TAGLIO G610B PORTA BALCONE 2 ANTE Z.RIP.Z GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH10B	17 	FILE DISTINTA DI TAGLIO G617 VETRINA CON INSERIMENTO APERTURA INTERNA GIUNTO APERTO FILE SCHEDA TIPOLOGIA G6SCH17
11 	FILE DISTINTA DI TAGLIO G611 SERRAMENTO 2 ANTE T.Z. 1 ANTA-RIBALTA SCORREVOLE 2 ANTA APERTURA A BATTENTE GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH11	18 	FILE DISTINTA DI TAGLIO G618 FINESTRA 4 ANTE T.Z A LIBRO GIUNTO APERTO APERTURA INTERNA FILE SCHEDA TIPOLOGIA G6SCH18

TIPOLOGIA	DESCRIZIONE	TIPOLOGIA	DESCRIZIONE
42	 FILE DISTINTA DI TAGLIO MONOBLOCCO CON SPALLA A PROFILO COMPOSTO APERTURA INTERNA GIUNTO APERTO FILE SCHEDA TIPOLOGIA G6SCH19		
45	 FILE DISTINTA DI TAGLIO MONOBLOCCO CON SPALLA A PROFILO UNICO FILE SCHEDA TIPOLOGIA G6SCH42		

1 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	L - 46		2
			H - 46		2
40083		FERMAVETRO	L - 130,5		2
			H - 130,5		2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMVETRO	L - 139		2
			H - 183		2

DISTINTA DI TAGLIO VETRI

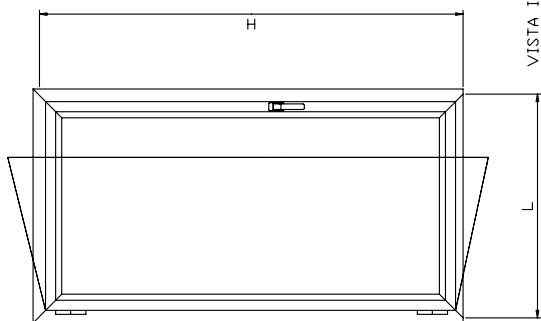
POSIZIONE	l	h	QUANTITA'
	L - 153	H - 153	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 3.958 x L _____	_____
PROFILI VERT.	kg/ml 4.246 x H _____	_____
TOTALE		_____

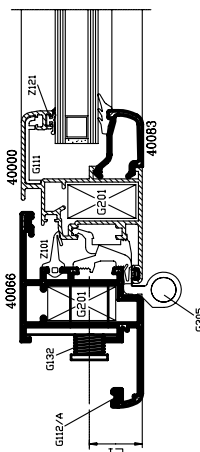
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**GOLD 400
FINESTRA 1 ANTA
GIUNTO APERTO
APERTURA INTERNA**



VISTA INTERNA

VARIANTE TELAIO A MURO COMPLANARE



ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	7	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	8	DM
G112	SQUADRETTA INDY ALLINEAM. ANGOLI (CON GOMMA)	6	*
G112/A	SQUADRETTA INDY ALLINEAMENTO ANGOLI	4	*
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	4	I
G301	CERNIERA STANDARD DUE ALI	2	*
G1041	CREMONESE STANDARD	1	DM
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
G172	PUNTALE STANDARD	2	DM
G1348	INCONTRO CATENACCIO SINGOLO IN ZAMA	2	*
G1261	SOSTEGNO ANTA	1	*

①

VARIANTE ①

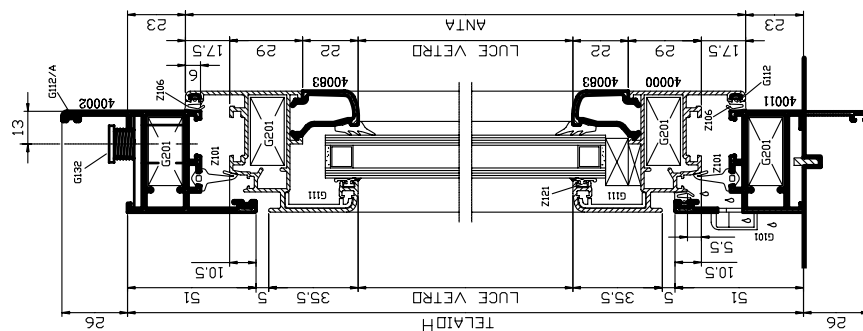
ART.	DESCRIZIONE	Q.ta	C	I
G225	SQUADRETTA PRESSIFUSA A CIANFRINARE	4	C	I

GUARNIZIONI INDINVEST

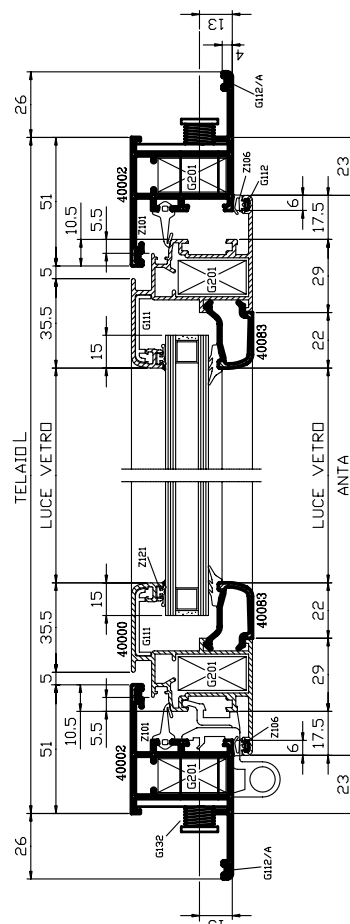
ART.	DESCRIZIONE	Q.ta
Z101	GIUNTO APERTO	2L+2H
Z901	BATTUTA TELAIO-ANTA	4
Z106	ANGOLO VULCANIZZATO PER GUARNIZIONE ART.Z101	3L+2H
Z121	BATTUTA INTERNA + GOCCIA LATIDIO	2L+2H
	CINGHETTO ESTERNA	2L+2H
	CINGHETTO INTERNA	2L+2H

LEGENDA LAVORAZIONI

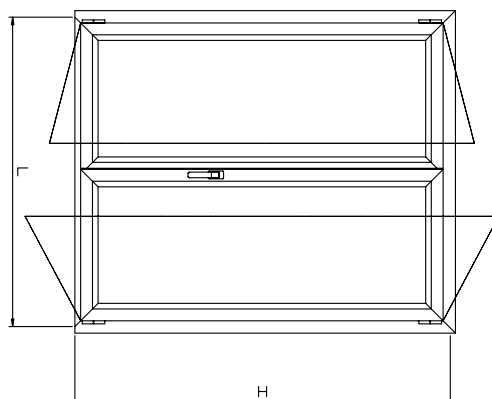
⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO



brp [P @B



**GOLD 400
FINESTRA 2 ANTE T.Z.
GIUNTO APERTO
APERTURA INTERNA**



ACCESSORI INDINVEST

ART.	DESCRIZIONE	q.ta	LAV
G132	REGOLO TELAIO A MURO	7	⊙
G201	SGABRETTA UNIVERSALE A PULSANTE	12	DM
G112	SGABRETTA INOX ALLINEAM. ANGOLI CON GOMMA	8	*
G112/A	SGABRETTA INOX ALLINEAMENTO ANGOLI	4	*
① G111	SOTTOSGABRETTA IN NYLON PER ANGOLI ANTE	8	* 1
G301	CERNIERA STANDARD DUE ALI	4	*
G1041	CREMONESE STANDARD	1	
G101	CAPIRETTA PER DRENAGGIO ACQUA	2	DM
G172	PUNTALE STANDARD	2	DM
G1260	INCORNICIO CATENACCIO DOPPIO IN ZAMM	2	*
G1261	SOSTEGNO ANTA	2	*
② GV753	COPPIA CATENACCI PER SECONDA ANTA	1	DM
GT101	COPPIA TAPPI INTERNI T.Z. GOL D 400 500 GA/D.B.	1	*
GT403	COPPIA TAPPI ESTERNI T.Z. GOL D 400 500 GA	1	*
GT110	COPPIA TERM. PINNA DUTRAL T.Z. GOL D 400 500 GA	1	*

VISTA INTERNA

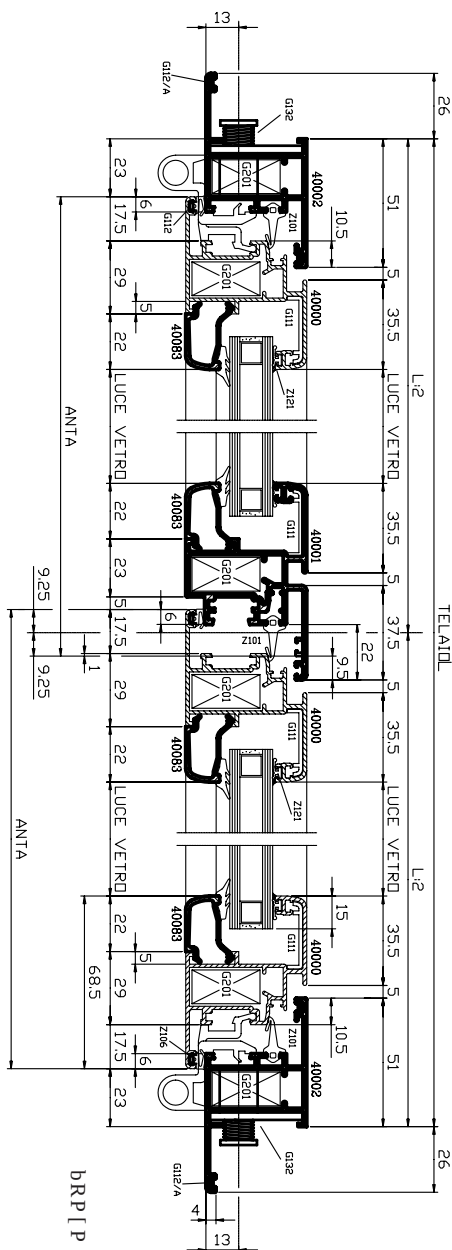
○ **N.B.** OPTIONAL

GUARNIZIONI INDINVEST

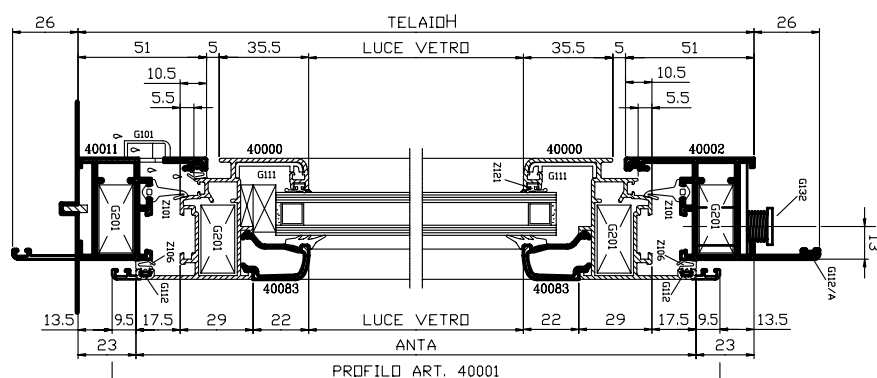
ART.	DESCRIZIONE	q.ta
Z101	GIUNTO APERTO	2L + 3H
Z901	BATTUTA TELAIO-ANTA ANGOLI VULCANIZZATO PER GUARNIZIONE ART.Z101	4
Z106	BATTUTA INTERNA + GOCCIOLATOID	3L + 3H
Z121	CINGHIERO ESTERNA	2L + 4H
	CINGHIERO INTERNA	2L + 4H

LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESSSETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANRINATRICE
I	INCOLLAGGIO

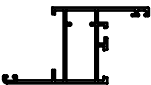
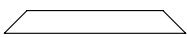
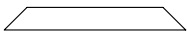
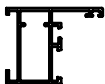
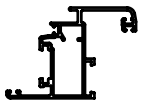
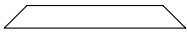
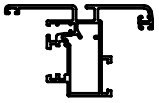
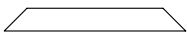


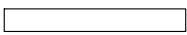
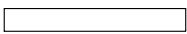
b r p l p @ B



VARIANTE ① ACC. INDINVEST	
G225 SGABRETTA PRESSIFUSA A CIANRINATRICE	8 C 1
VARIANTE ② ACC. INDINVEST	
G178 CATENACCIO CON PUNTALE ZINCATO PISTA mm 19	2 DM
VARIANTE ③ ACC. GIESSE	
2172 CATENACCIO TOTEM PISTA mm 19	2 DM

2 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	(L : 2) - 13.75		4
			H - 46		3
40001		ANTA T	H - 27		1
40083		FERMAVETRO	(L : 2) - 98.25		4
			H - 130.5		4
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMVETRO	(L : 2) - 106.75		4
			H - 183		4

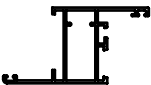
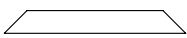
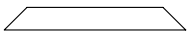
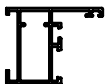
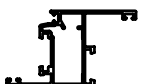
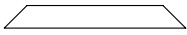
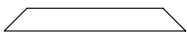
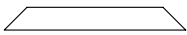
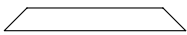
DISTINTA DI TAGLIO VETRI

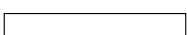
POSIZIONE	l	h	QUANTITA'
	(L:2)-120	H - 153	2

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 3.958 x L _____	_____
PROFILI VERT.	kg/ml 6.841 x H _____	_____
TOTALE		_____

2A GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40165		ANTA Z	(L : 2) - 13.75		4
			H - 46		3
40166		ANTA T	H - 27		1
40083		FERMAVETRO	(L : 2) - 98.25		4
			H - 130.5		4
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMAVETRO	(L : 2) - 106.75		4
			H - 183		4

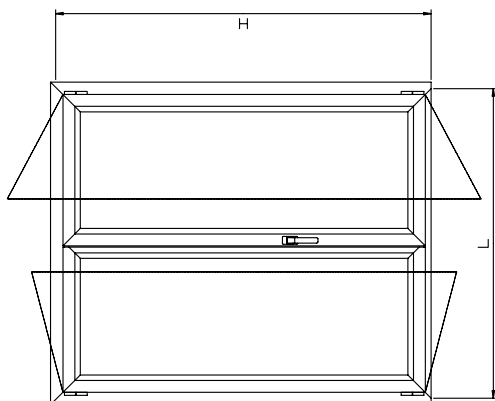
DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	(L:2)-120	H - 153	2

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 3.726 x L _____	_____
PROFILI VERT.	kg/ml 6.379 x H _____	_____
TOTALE		_____

2A
GOLD 400
FINESTRA 2 ANTE T.Z.
PROFILI ALLEGGERITI
SORMONTO INTERNO-ESTERNO
GIUNTO APERTO
APERTURA INTERNA



VISTA INTERNA

○ N.B. OPTIONAL

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	7	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	12	DM
G112	SQUADRETTA IND. ALLINEAM. ANGOLI (CON GOMMA)	8	✱
G112/A	SQUADRETTA IND. ALLINEAMENTO ANGOLI	4	✱
G301	CERNIERA STANDARD DUE ALI	4	✱
G1041	CREMONESE STANDARD	1	DM
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
G172	PUNTALE STANDARD	2	DM
G1260	INCONTRO CATENACCIO DOPPIO IN ZANA	2	✱
G1261	SOSTEGNO ANTA	2	✱
① GV753	COPPIA CATENACCI PER SECONDA ANTA	1	DM
GT101	COPPIA TAPPI INTERNI T.Z. GOLD 400 500 GA.D.B.	1	✱
GT403	COPPIA TAPPI ESTERNI T.Z. GOLD 400 500 GA.	1	✱
GT110	COPPIA TERM. PINNA DUTRAL T.Z. GOLD 400 500 GA.	1	✱

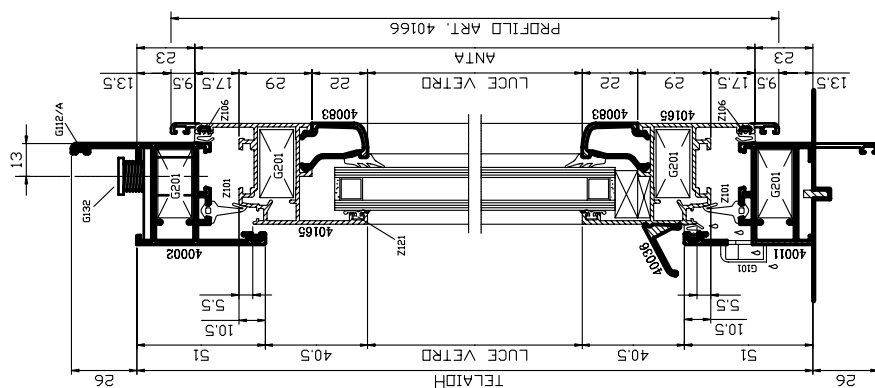
○ ①

GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.ta
Z101	GIUNTO APERTO	2L+3H
Z901	BATTUTA TELAIO-ANTA ANGOLO VULCANIZZATO PER GUARNIZIONE ART.Z101	4
Z106	BATTUTA INTERNA + GOCCIOLATOID	3L+3H
Z121	CINGIVETRO ESTERNA	2L+4H
	CINGIVETRO INTERNA	2L+4H

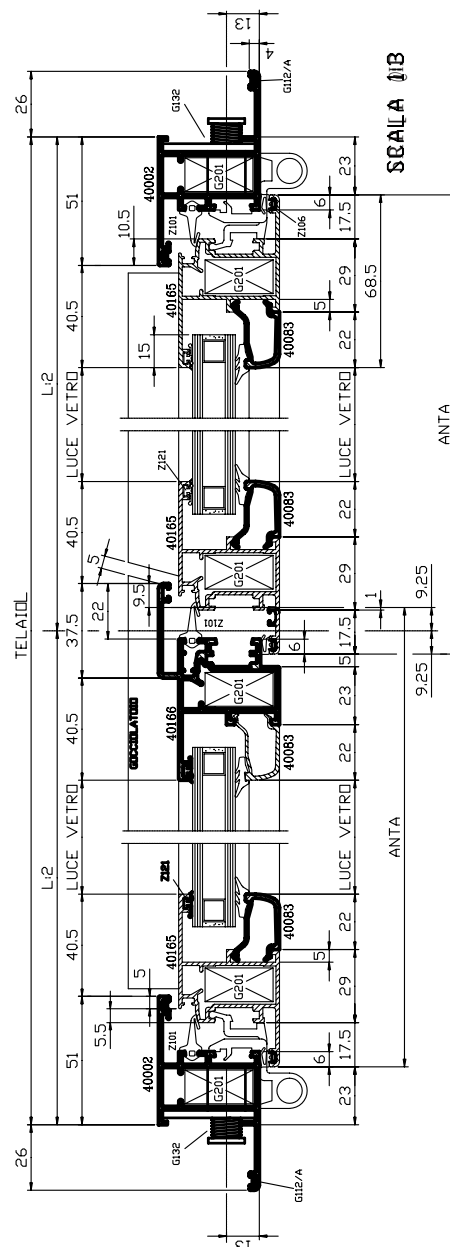
LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESSETTA
✱	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CANFRINATRICE
I	INCOLLAGGIO

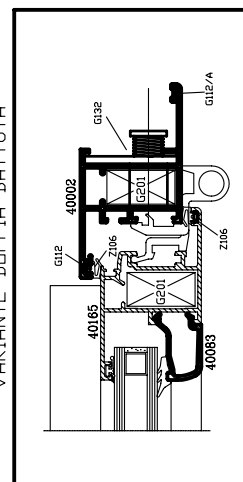


VARIANTE ① ACC. INDINVEST

○ G178	CATENACCIO CON PUNTALE ZINCATO PISTA mm 19	2	DM
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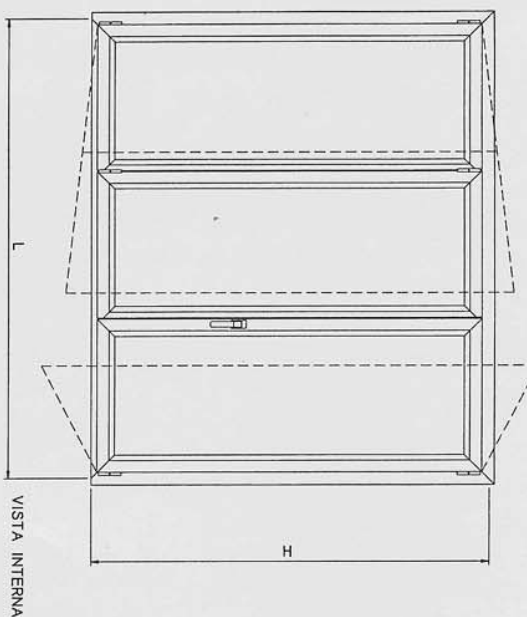


VARIANTE DOPPIA BATTUTA



3

**GOLD 400
FINESTRA 3 ANTE T.Z.
GIUNTO APERTO
APERTURA INTERNA**



GUARNIZIONI INDINVEST

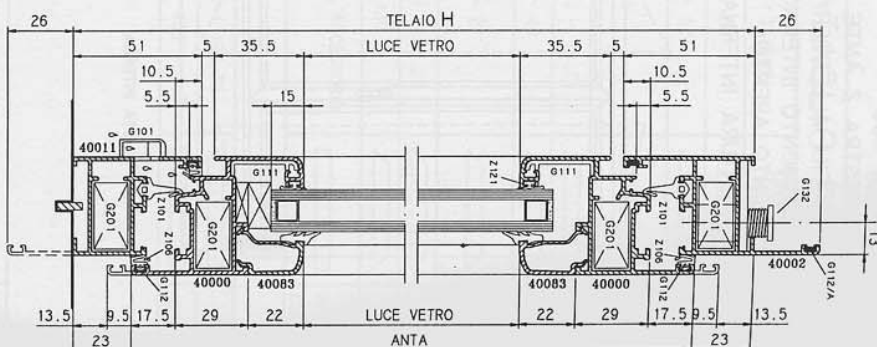
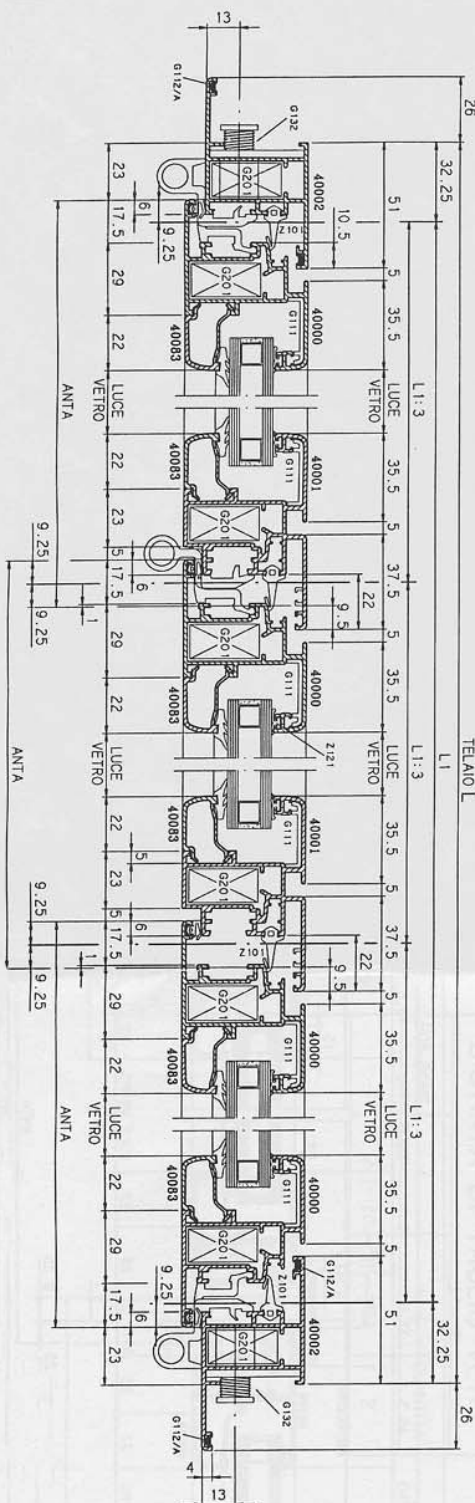
ART.	DESCRIZIONE	Q. to
Z 101	GIUNTO APERTO BATTUTA TELAIO-ANTA	2L+4H
Z 901	ANGOLO VULCANIZZATO PER GUARNIZIONE ART. Z101	4
Z 106	BATTUTA INTERNA + GOCCIA LATOIO	3L+4H
Z 121	CINGVETRO ESTERNA	2L+6H
	CINGVETRO INTERNA	2L+6H

LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
⊖	PRESETTA
✱	NESSUNA LAVORAZIONE
P	PANTOGRAFIO
F	GRUPPO FRESE
C	CINFRANTRICE
I	INCOLLAGGIO

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q. to	LAV
G132	REGOLO TELAIO A MORO	8	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	16	OM
G112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON GOMMA)	10	✱
G112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	4	✱
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	12	✱
G301	CERNIERA STANDARD DUE ALI	4	✱
G321	CERNIERA A DUE ALI PER TERZA ANTA	2	✱
G1041	CREMONESE STANDARD	1	OM
G101	CAPPETTA PER DRENAGGIO ACQUA	4	OM
G172	PUNTALE STANDARD	2	OM
G1260	INCONTRO CATENACCIO DOPPIO IN ZAMA	2	✱
G1348	INCONTRO CATENACCIO SINGOLO IN ZAMA	2	✱
G1261	SOSTENERO ANTA	3	✱
G1753	COPPIA CATENACCI PER SECONDA/TERZA ANTA	2	OM
GT101	COPPIA TAPPI INTERNI T.Z.	2	✱
GT403	COPPIA TAPPI ESTERNI T.Z.	2	✱
GT110	COPPIA TELAIO PUNTA DUTRAL T.Z. GOLD 400 500 G.A.	2	✱



VARIANTE ① ACC. INDINVEST

G225	SQUADRETTA PRESSOFUSA A CINFRETTARE	12	C I
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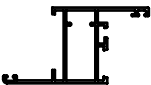
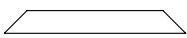
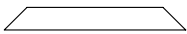
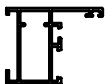
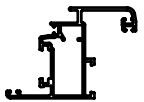
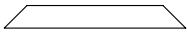
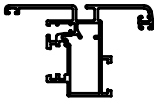
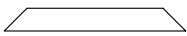
VARIANTE ② ACC. INDINVEST

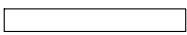
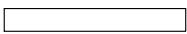
G178	CATENACCIO CON PUNTALE ZINCATO PISTA mm19	4	OM
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VARIANTE ③ ACC. INDINVEST

G305	CERNIERA A DUE ALI TERZA ANTA	2	✱
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3 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	(L1 : 3) + 18.5		6
			H - 46		4
40001		ANTA T	H - 27		2
40083		FERMAVETRO	(L1 : 3) - 66		6
			H - 130.5		6
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMVETRO	(L1 : 3) - 74.5		6
			H - 183		6

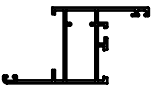
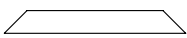
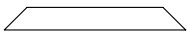
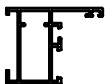
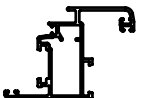
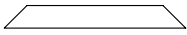
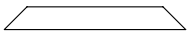
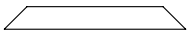
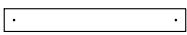
DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	(L1 : 3) - 88.5	H - 153	3

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 3.958 x L _____	_____
PROFILI VERT.	kg/ml 9.436 x H _____	_____
TOTALE		_____

4 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	L - 46		2
			H - 46,5		2
40083		FERMAVETRO	L - 130,5		2
			H - 131		2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMVETRO	L - 139		2
			H - 183,5		2

DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	L - 153	H - 153	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 3,958 x L _____	_____
PROFILI VERT.	kg/ml 4,246 x H _____	_____
TOTALE		_____

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	7	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	8	DM
G112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON GOMMA)	6	*
G112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	4	*
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	4	I
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
GV044	CREMONESE STANDARD A.R.	1	DM
GV800	MOVIMENTO BASE PER ANTA RIBALTA	1	DM
GV378	COPPIA CERNIERE A.R. PESO ANTA Kg. 70	1	*
GV379	COPPIA CERNIERE A.R. PESO ANTA Kg. 150	1	*
GV805	BRACCIO 300 AR PER ANTA DIA. mm. 375-554	1	DM
GV806	BRACCIO 460 AR PER ANTA DIA. mm. 555-1700	1	DM
GV807	BRACCIO SUPPLEMENTARE LARGH. ANTA OLTRE mm1000	1	DM
GV804	CHIUSURA SUPPLEMENTARE VERTICALE ANTA H > 1200	1	DM
GV804	CHIUSURA SUPPLEMENTARE DRIZZ. ANTA L > 1000	1	DM

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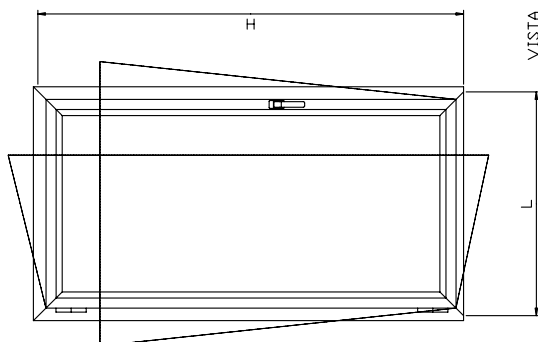
VARIANTE ①

G225	SQUADRETTA PRESSOFUSA A CIANFRINARE	4	C	I
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○ N.B.

ORDINARE ACCESSORI IDONEI E NECESSARI IN RELAZIONE ALLA DIMENSIONE E PESO DEL SERRAMENTO

**GOLD 400
FINESTRA 1 ANTA RIBALTA
GIUNTO APERTO
APERTURA INTERNA**



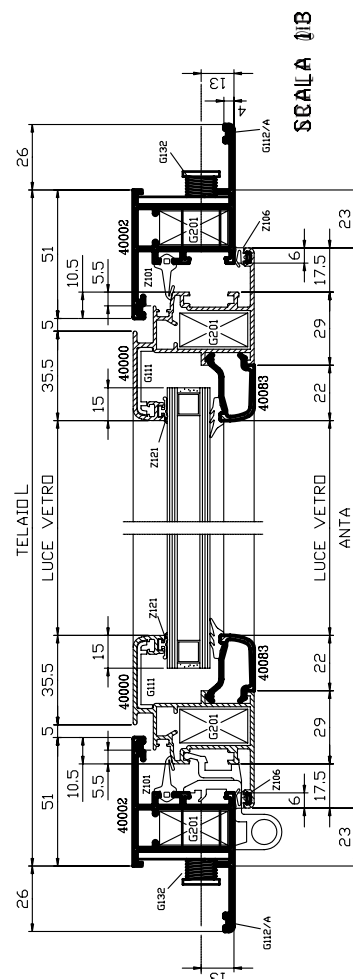
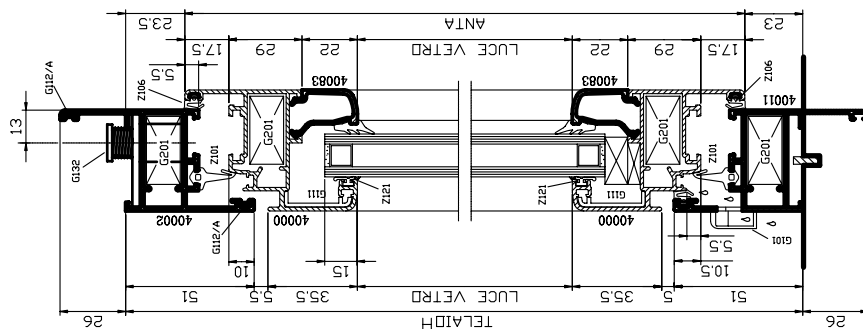
VISTA INTERNA

GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.ta
Z101	GIUNTO APERTO	2L+2H
Z901	BATTUTA APERTA	4
Z106	ANGOLO VULCANIZZATO PER GUARNIZIONE ART. Z101	3L+2H
Z121	BATTUTA INTERNA	2L+2H
	CINGIVETRO ESTERNA	2L+2H
	CINGIVETRO INTERNA	2L+2H

LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO



SCALA 1:10

5 GOLD 400

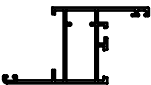
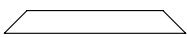
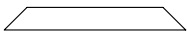
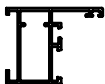
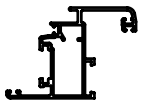
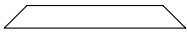
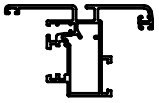
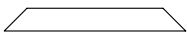
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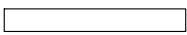
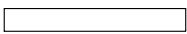
ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.tà	LAV
GV044	CREMONESE STANDARD A.R.	1	□M
GV800	MOVIMENTO BASE PER ANTA RIBALTA	1	□M
☐ GV378	COPPIA CERNIERE A.R. PESO ANTA Kg 70	1	✱
☐ GV379	COPPIA CERNIERE A.R. PESO ANTA Kg 150	1	✱
☐ GV805	BRACCIO 300 AR PER ANTA DA mm 375-554	1	□M
☐ GV806	BRACCIO 460 AR PER ANTA DA mm 555-1700	1	□M
☐ GV807	BRACCIO SUPPLEMENTARE LARGH. ANTA OLTRE mm1000	1	□M
☐ GV804	CHIUSURA SUPPLEMENTARE VERTICALE ANTA H > 1200	1	□M
☐ GV804	CHIUSURA SUPPLEMENTARE ORIZZ. ANTA L > 1000	1	□M
☐ GV801	COPPIA CERNIERE PETTINE ANTA PASSIVA Kg 70	1	✱
☐ GV802	COPPIA CERNIERE PETTINE ANTA PASSIVA Kg 150	1	✱

☐ **N.B.** ORDINARE ACCESSORI IDONEI E NECESSARI IN RELAZIONE ALLA DIMENSIONE E PESO DEL SERRAMENTO

5 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	(L : 2) - 13.75		4
			H - 46.5		3
40001		ANTA T	H - 27.5		1
40083		FERMAVETRO	(L : 2) - 98.25		4
			H - 131		4
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMVETRO	(L : 2) - 106.75		4
			H - 183.5		4

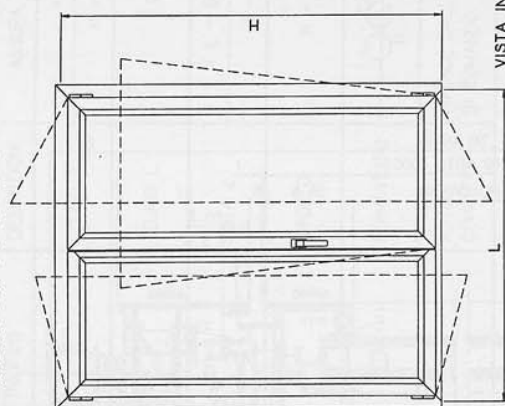
DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	(L:2)-120	H - 153	2

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 3.958 x L _____	_____
PROFILI VERT.	kg/ml 6.841 x H _____	_____
TOTALE		_____

GOLD 400
FINESTRA 2 ANTE T.Z.
PRIMA ANTA A.R.
GIUNTO APERTO
APERTURA INTERNA



VISTA INTERNA

GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q. ta
Z 101	GIUNTO APERTO BATTUTA TELAI-ANTA	2L + 3H
Z 901	ANGOLO VULCANIZZATO PER GUARNIZIONE ART. Z 101	4
Z 106	BATTUTA INTERNA + GOCCIAIO	3L + 3H
Z 121	CINGHETTO ESTERNA	2L + 4H
	CINGHETTO INTERNA	2L + 4H

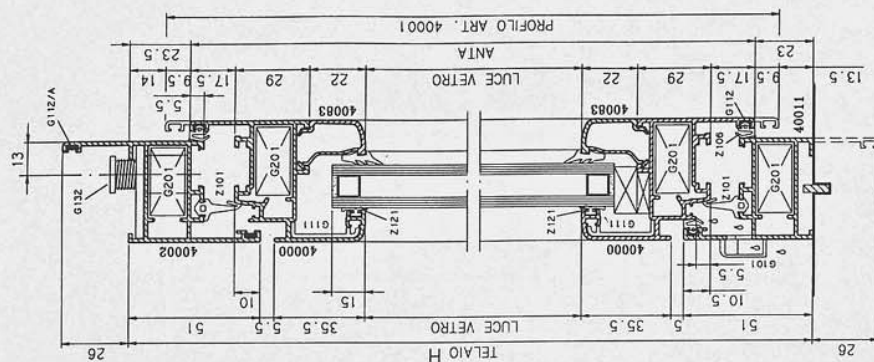
ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q. ta	LAV
G 132	REGOLO TELAI A MIRO	7	⊙
G 201	SQUADRETTA UNIVERSALE A PULSANTE	12	OM
G 112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON COMMA)	8	*
G 112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	4	*
G 111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	8	* I
G 101	CAPPETTA PER DRENAGGIO ACQUA	2	OM
GV 753	COPPIA CATENACCI ANTA PASSIVA	1	OM
G 1348	INCONTRO CATENACCIO SINGOLO IN ZMA	2	*
G 1261	SOSTEGNO ANTA	1	*
GT 101	COPPIA TAPPI INTERNI T.Z. GOLD 400 500 G.A.D.B	1	*
GT 403	COPPIA TAPPI ESTERNI T.Z. GOLD 400 500 G.A.	1	*
GT 110	COPPIA TERM. PINNA DUTRAL T.Z. GOLD 400 500 G.A.	1	*

VARIANTE ①

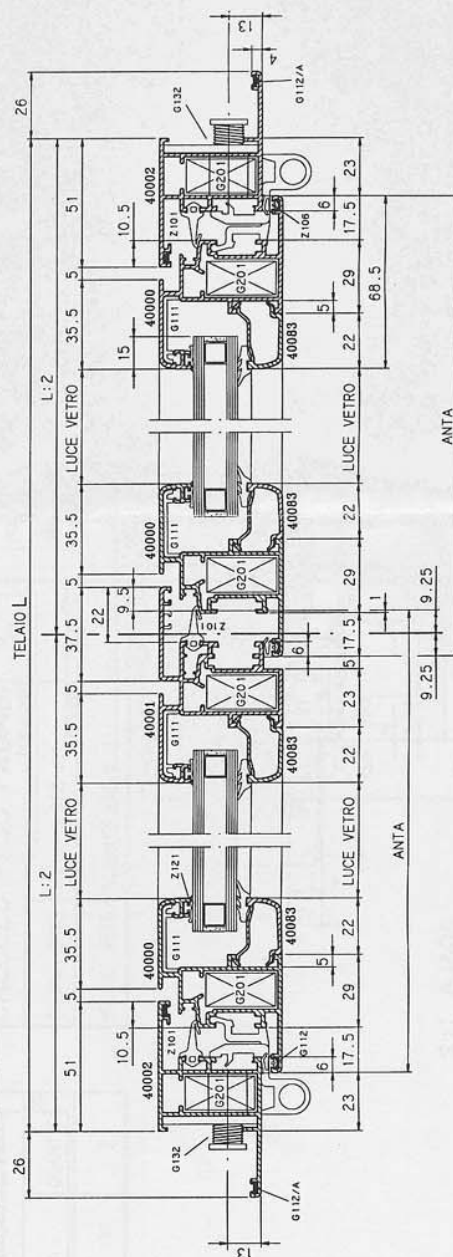
ART.	DESCRIZIONE	Q. ta	LAV
G 225	SQUADRETTA PRESSOFUSA A CIANFRINARE	8	C I

○ N. B. OPTIONAL



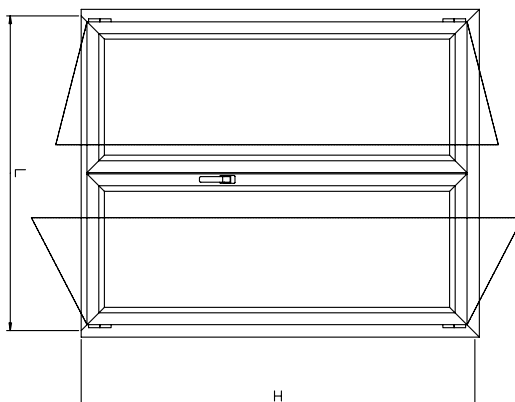
LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
OM	PRESSETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO



6

**GOLD 400
FINESTRA 2 ANTE Z.RIP.Z
GIUNTO APERTO
APERTURA INTERNA**



ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.tà	LAV
G132	REGALO TELAIO A MURO	8	⊙
G201	QUADRETTA UNIVERSALE A PULSANTE	12	DM
G112	QUADRETTA IND. ALLINEAM. ANGOLI (CON GDM)	10	*
G112/A	QUADRETTA IND. ALLINEAMENTO ANGOLI	4	*
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	8	* 1
G301	CERNIERA STANDARD DUE ALI	4	*
G1041	CREMONESE STANDARD	1	DM
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
G172	PUNTALE STANDARD	2	DM
G1260	INCONTRO CATENACCIO DOPPIO IN ZAMA	2	*
G1261	SOSTEGNO ANTA	1	*
Gv753	COPIA CATENACCI PER SECONDA ANTA	1	*
GT402	COPIA TAPPI RIPORTO CENTRALE GOLD 400 GAVD8	1	*

① VARIANTE

G225	QUADRETTA PRESSOFUSA A CIARINARE	8	C I
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② VARIANTE

G178	CATENACCIO CON PUNTALE ZINCATO PISTA mm 19	2	*
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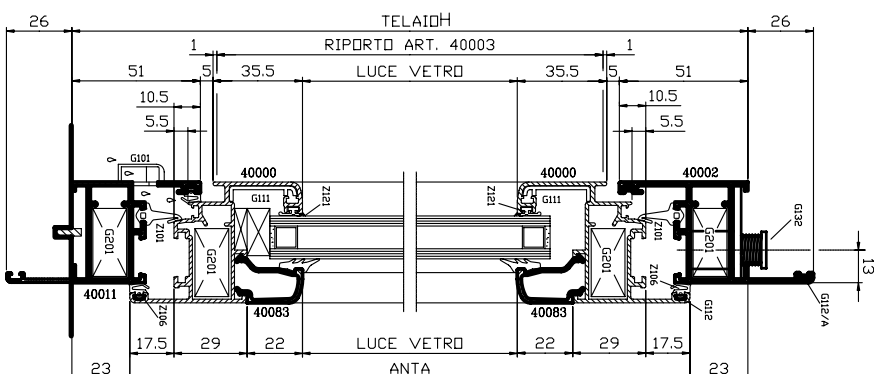
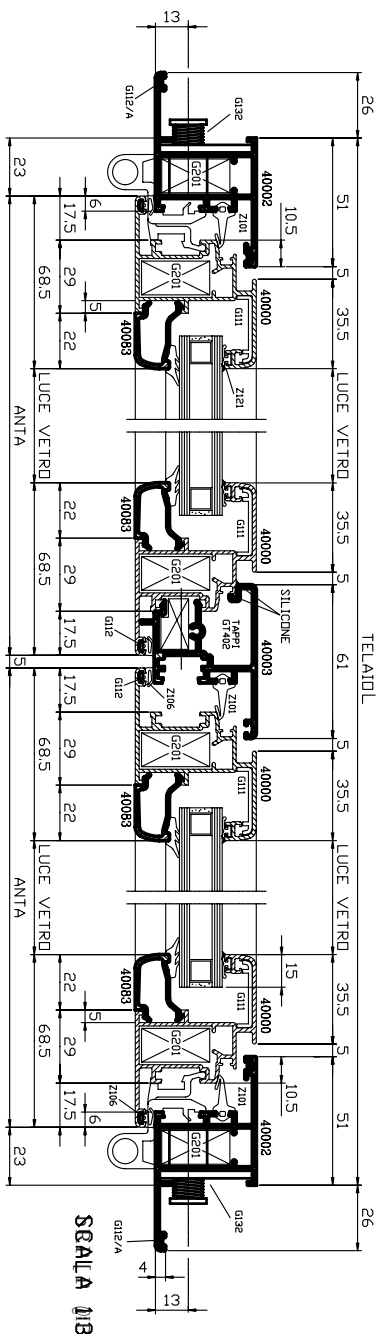
VISTA INTERNA

ART.	DESCRIZIONE	Q.tà
Z101	GIUNTO APERTO	2L+3H
Z901	BATTUTA TELAIO-ANTA ANGOLO VULCANIZZATO PER GUARNIZIONE ART.Z101	4
Z106	BATTUTA INTERNA + GOCCIOLATOID	3L+4H
Z121	CINGVETRO ESTERNA	2L+4H
	CINGVETRO INTERNA	2L+4H

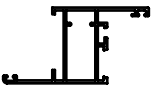
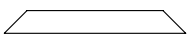
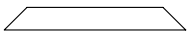
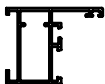
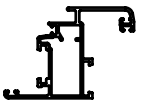
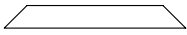
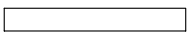
LEGENDA LAVORAZIONI

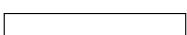
⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFIO
F	GRUPPO FRESE
C	CIARINATRICE
I	INCOLLAGGIO

○ **N.B.** OPTIONAL



6 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	(L - 51) : 2		4
			H - 46		4
40003		RIPORTO	H - 114		1
40083		FERMAVETRO	(L - 220) : 2		4
			H - 130.5		4
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMVETRO	(L - 237) : 2		4
			H - 183		4

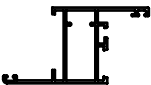
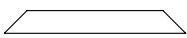
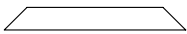
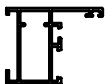
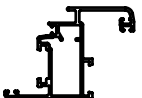
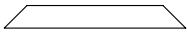
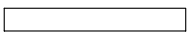
DISTINTA DI TAGLIO VETRI

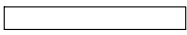
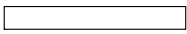
POSIZIONE	l	h	QUANTITA'
	(L - 265) : 2	H - 153	2

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 3.958 x L _____	_____
PROFILI VERT.	kg/ml 7.499 x H _____	_____
TOTALE		_____

6A GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	(L - 51) : 2		4
			H - 46.5		4
40003		RIPORTO	H - 114.5		1
40083		FERMAVETRO	(L - 220) : 2		4
			H - 131		4
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMVETRO	(L - 237) : 2		4
			H - 183.5		4

DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	(L - 265) : 2	H - 153	2

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 3.958 x L _____	_____
PROFILI VERT.	kg/ml 7.499 x H _____	_____
TOTALE		_____

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	7	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	12	DM
G112	SQUADRETTA IND. ALLINEAM. ANGOLI (CON GOMMA)	10	✱
G112/A	SQUADRETTA IND. ALLINEAMENTO ANGOLI	4	✱
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	8	✱ I
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
GV044	CREMONESE STANDARD A.R.	1	DM
GV800	MOVIMENTO BASE PER ANTA RIBALTA	1	DM
GV378	COPIA CERNIERE A.R. PESO ANTA Kg. 70	1	✱
GV379	COPIA CERNIERE A.R. PESO ANTA Kg. 150	1	✱
GV805	BRACCIO 300 AR PER ANTA DA mm 375-554	1	DM
GV806	BRACCIO 460 AR PER ANTA DA mm 555-1700	1	DM
GV807	BRACCIO SUPPLEMENTARE LARGH. ANTA OLTRE mm1000	1	DM
GV804	CHIUSURA SUPPLEMENTARE VERTICALE ANTA H > 1200	1	DM
GV804	DRIZZ. ANTA L > 1000	1	DM
GV801	COPIA CERNIERE PETTINE ANTA PASSIVA Kg. 70	1	✱
GV802	COPIA CERNIERE PETTINE ANTA PASSIVA Kg. 150	1	✱
G1348	INCONTRO CATENACCIO SINGOLO IN ZANA	2	✱
GV753	COPIA CATENACCI ANTA PASSIVA	1	✱
GT 402	COPIA TAPPI RIPORTO CENTRALE GOLD 400 GA.D.B.	1	✱

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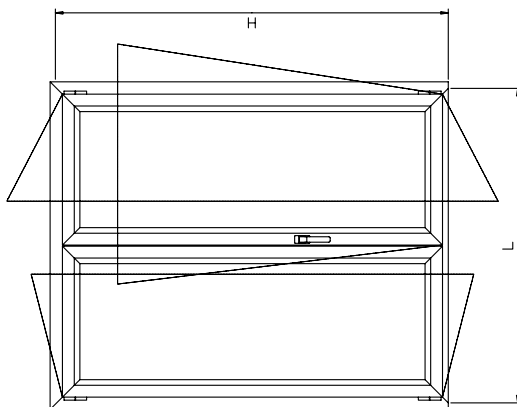
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LEGENDA LAVORAZIONI

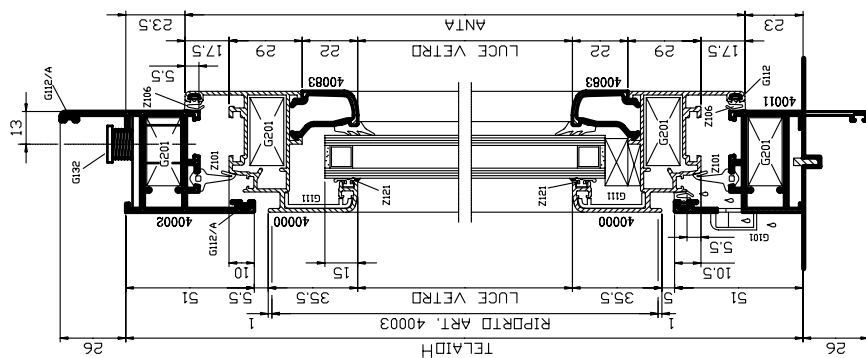
⊙	PUNTA 2 DIAMETRI
DM	PRESSETTA
✱	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIAMFRINATRICE
I	INCOLLAGGIO

GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.ta
Z101	GIUNTO APERTO	2L+3H
Z901	BATTUTA TELAIO-ANTA ANGOLO VULCANIZZATO PER GUARNIZIONE ART.Z101	4
Z106	BATTUTA INTERNA + GOCCIA LATO	3L+4H
Z121	CINGIVETRO ESTERNA	2L+4H
	CINGIVETRO INTERNA	2L+4H



VISTA INTERNA

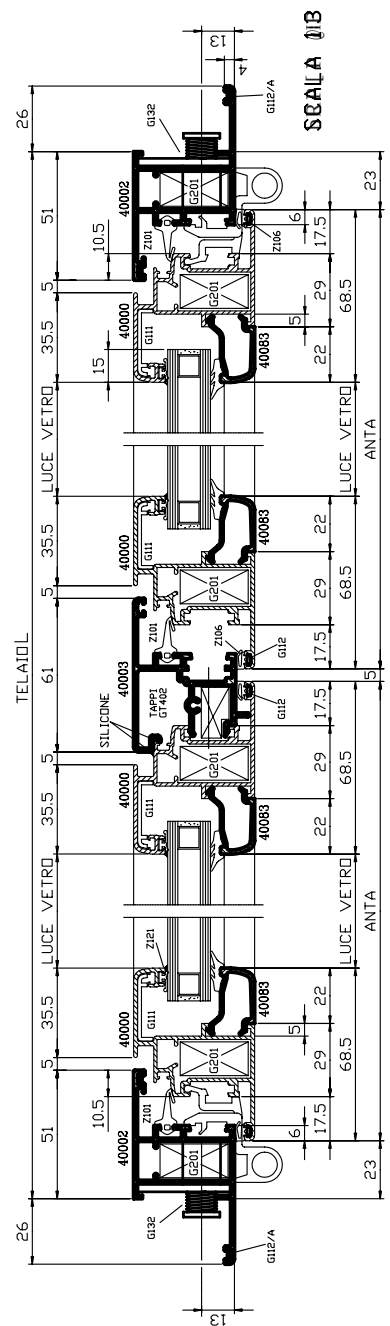


VARIANTE ① ACC.INDINVEST

G225	SQUADRETTA PRESSUFUSA A CIAMFRINARE	8	C	I
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○ N.B.

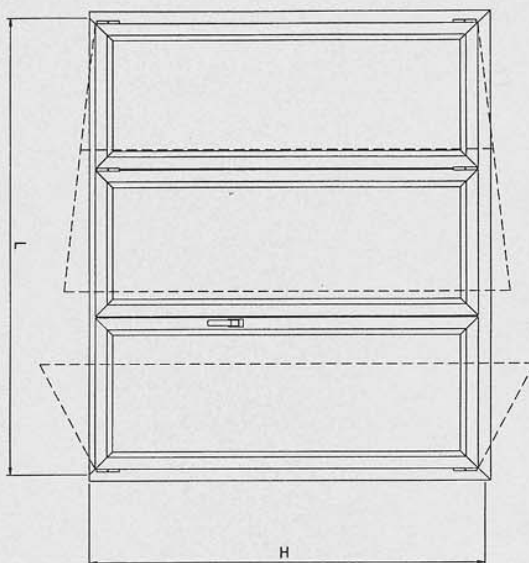
ORDINARE ACCESSORI IDONEI E NECESSARI IN RELAZIONE ALLA DIMENSIONE E PESO DEL SERRAMENTO



SEAL A 118

7

GOLD 400
FINESTRA 3 ANTE Z.RIP. Z
GIUNTO APERTO
APERTURA INTERNA



VISTA INTERNA

ART.	DESCRIZIONE	O.TG
Z 101	GIUNTO APERTO	2L+4H
Z 901	BATTUTA TELAIO-ANTA	4
Z 106	PER GUARNIZIONE ART. Z 101	3L+6H
Z 121	GUARNIZIONE INTERNA	2L+6H
	GUARNIZIONE ESTERNA	2L+6H

GUARNIZIONI INDINVEST

LEGENDA LAVORAZIONI
⊙ PUNTA 2 DIAMETRI
OM PRESSETTA
* NESSUNA LAVORAZIONE
P PANTOGRAFO
F GRUPPO FRESE
C CIAMFRATRICI
I INCOLLAGGIO

○ N.B. OPTIONAL SOLO PER SECONDA ANTA

ACCESSORI INDINVEST

ART.	DESCRIZIONE	O.TG	LAV
G 132	REGOLO TELAIO A MURO	8	⊙
G 201	SQUADRETTA UNIVERSALE A PULSANTE	16	OM
G 112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON GOMMA)	14	*
G 112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	4	*
G 111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	12	* 1
G 301	CERNIERA STANDARD DIE ALI	4	*
G 321	CERNIERA A DUE ALI PER TERZA ANTA	2	*
G 1041	CREMONESE STANDARD	1	OM
G 101	CAPPETTA PER DRENAGGIO ACOUA	4	OM
G 172	PUNTALE STANDARD	2	OM
G 1260	INCONTRO CATEMACCIO DOPPIO IN ZAMA	2	*
G 1348	INCONTRO CATEMACCIO SINGOLO IN ZAMA	2	*
G 1261	SOSTEGNO ANTA	1	*
G 753	COPPIA CATEMACCI PER SECONDA/TERZA ANTA	2	*
G 7402	COPPIA TAPPI RIPORTO CENTRALE GOLD 400 G. AND B.	2	*

VARIANTE ①			
G225	SQUADRETTA PRESSOFUSA A CIAMFRINARE	12	C 1

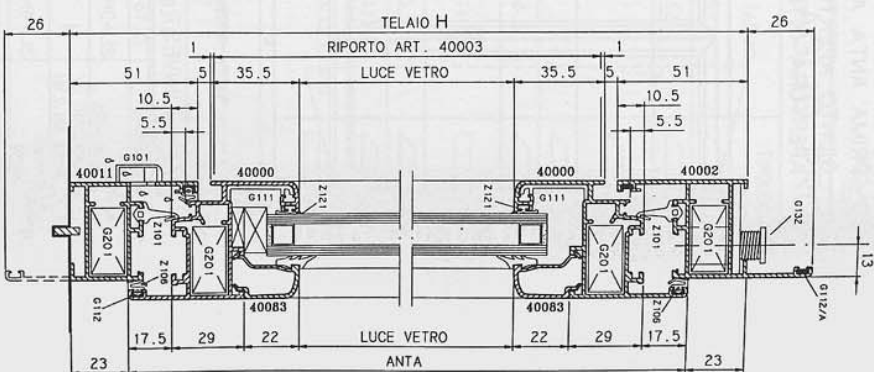
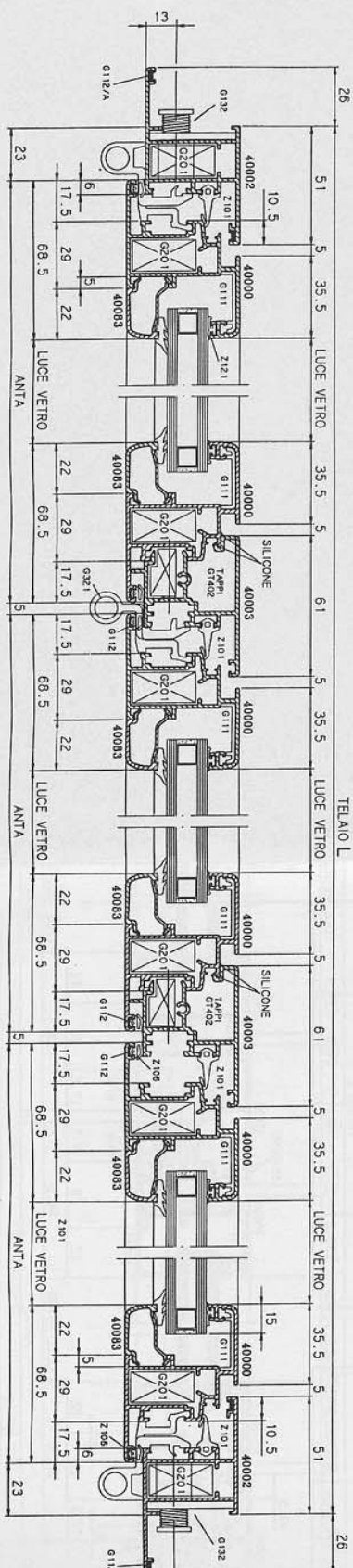
○

VARIANTE ②

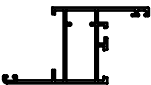
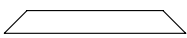
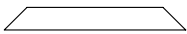
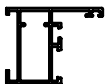
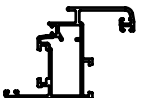
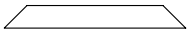
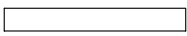
G 178	CATEMACCIO CON PUNTALE ZINCATO mm 19	4	*
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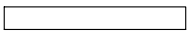
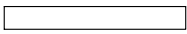
VARIANTE ③			
G305	CERNIERA A DUE ALI TERZA ANTA	2	*

VARIANTE ②			
2172	CATENACCIO TOTEM PISTA mm 19	4	*



7 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	(L - 56) : 3		6
			H - 46		6
40003		RIPORTO	H - 114		2
40083		FERMAVETRO	(L - 309,5) : 3		6
			H - 130,5		6
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMVETRO	(L - 335) : 3		6
			H - 183		6

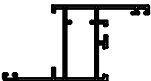
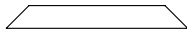
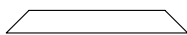
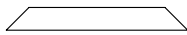
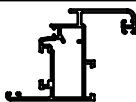
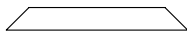
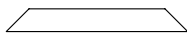
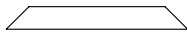
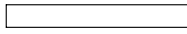
DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	(L - 377) : 3	H - 153	3

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 3.958 x L _____	_____
PROFILI VERT.	kg/ml 10.752 x H _____	_____
TOTALE		_____

8 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	L - 46		2
			H - 46		2
40083		FERMAVETRO	L - 130.5		2
			H - 130.5		2
40030		VARIANTE FERMAVETRO	L - 139		2
			H - 183		2

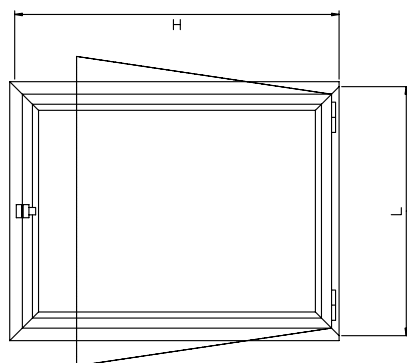
DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	L - 153	H - 153	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 3,958 x L _____	_____
PROFILI VERT.	kg/ml 4,076 x H _____	_____
TOTALE		_____

**GOLD 400
FINESTRA 1 ANTA WASISTAS
GIUNTO APERTO
APERTURA INTERNA**



VISTA INTERNA

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	6	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	8	DM
G112	SQUADRETTA INDY ALLINEAM. ANGOLI (CON GOMMA)	6	*
G112/A	SQUADRETTA INDY ALLINEAMENTO ANGOLI	4	*
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	4	I
G301	CERNIERA STANDARD DUE ALI	2	*
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
G1772	CRICCHETTO AD APPLICAZIONE FRONTALE	1	*
G1800	COPIA BRACCI WASISTAS	1	*

①

VARIANTE ①

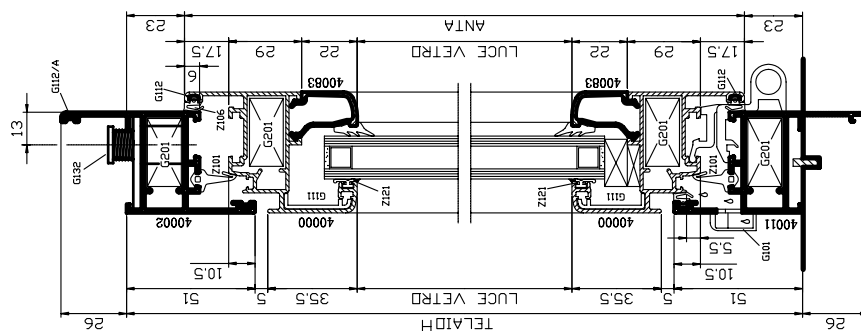
ART.	DESCRIZIONE	Q.ta	LAV
G225	SQUADRETTA PRESSOFUSA A CIANFRINARE	4	C I

GUARNIZIONI INDINVEST

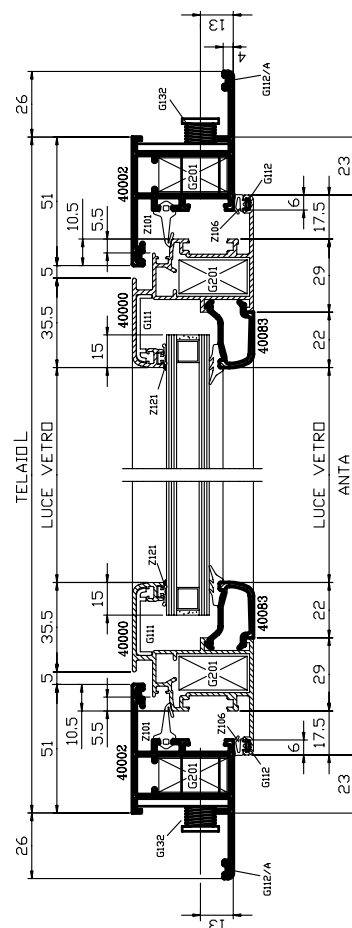
ART.	DESCRIZIONE	Q.ta
Z101	GIUNTO APERTO	2L+2H
Z901	BATTUTA TELAIO-ANTA ANGOLO VULCANIZZATO PER GUARNIZIONE ART.Z101	4
Z106	BATTUTA INTERNA + GOCCOLATIDIO	3L+2H
Z121	CINGIVETRO ESTERNA	2L+2H
	CINGIVETRO INTERNA	2L+2H

LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESSETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO



SCALA 0/1B



60

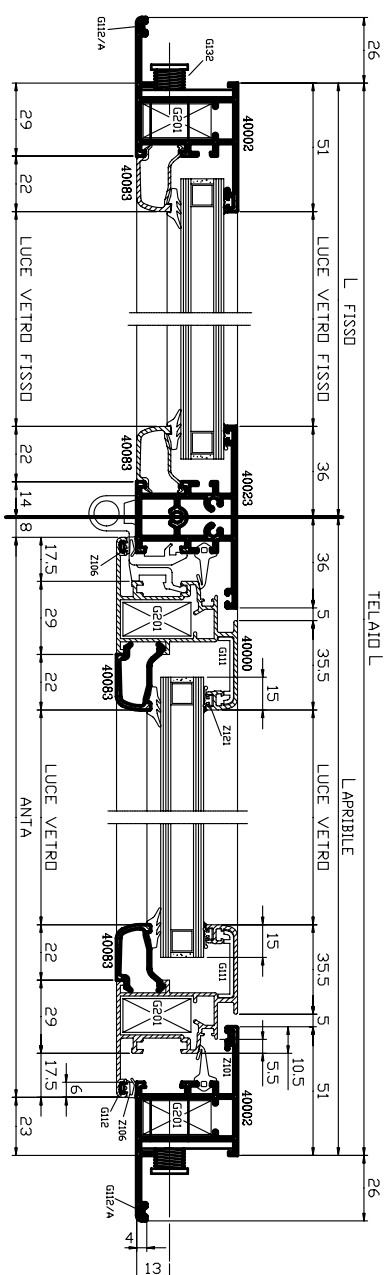
Technical drawing of a double window. The drawing shows two rectangular window units. The top unit is labeled 'L FISSO' (fixed) and the bottom unit is labeled 'L APRIBILE' (opening). The total height of the window assembly is indicated by a dimension line on the left labeled 'L'. The width of the window assembly is indicated by a dimension line at the bottom labeled 'H'. The drawing also shows the internal frame structure and the opening mechanism of the bottom unit.

ART.	DESCRIZIONE	q.ta	LAV
G132	REGGIO TELAO A MIRØ	7	⊙
G201	SQABRETTA UNIVERSALE A PULSANTE	8	DM
G112	SQABRETTA INOX ALLINEAM ANGOLI (CON GOMMA)	5	✱
G112/A	SQABRETTA INOX ALLINEAMENTO ANGOLI	3	✱
G111	SOTTOSQABRETTA IN NYLON PER ANGOLI ANTE	4	✱ 1
G301	CERNIEVA STANDARD DUE ALI	2	✱
G1041	CREMONESE STANDARD CAPPETTA PER DREMGGIO	1	DM
G101	ACQUA	2	DM
G172	PUNTALE STANDARD	2	DM
G1348	INCENDIO CATERNACCIO SINGOLO IN ZAMA	2	✱
G1261	SOSTEGNO ANTA	1	✱

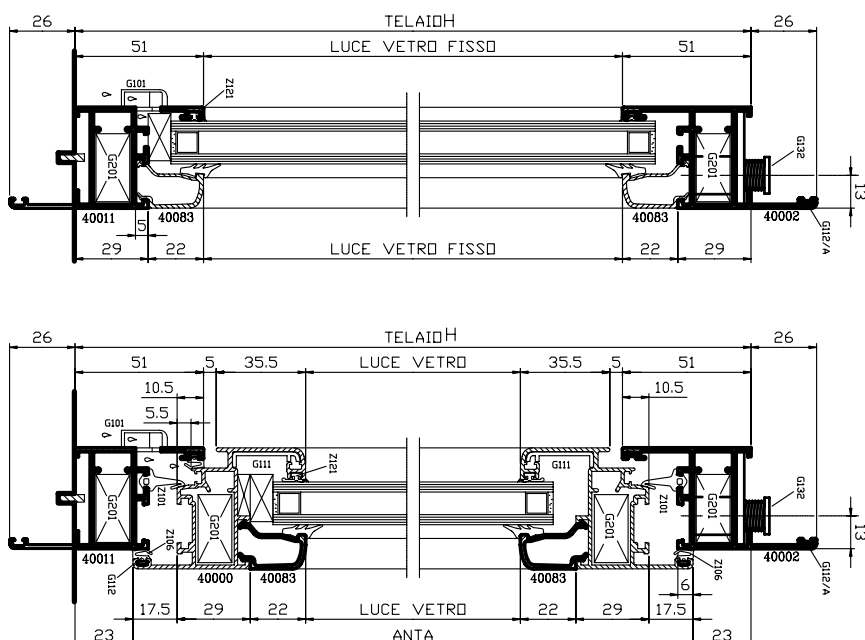
G225	SQUADRETTA PRESSOFUSA A CIANFRINARE	4	C	I
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ART.	DESCRIZIONE	Q.tà
Z101	GINITO APERTO BATTUTA TELAI-ANTA	2LA+2H
Z901	ANGILO VILCANIZZATO PER GIMARIZZAZIONE ART.Z101	4
Z106	BATTUTA INTERNA + GOCCIOLAIO	3LA+2H
Z121	CINGHIERO ESTERNA	2L+4H
	CINGHIERO INTERNA	2L+4H

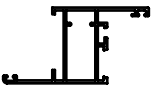
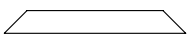
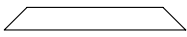
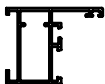
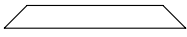
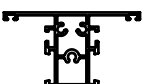
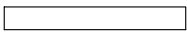
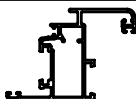
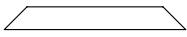
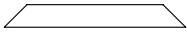
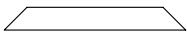
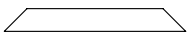
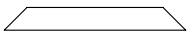
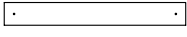
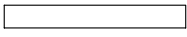
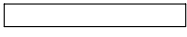
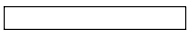
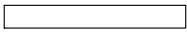
◎	PUNTA 2 DIAMETRI
DM	PRESETTA
✱	NESSUNA LAVORAZIONE
P	PANTIGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO



SERALA DIB



9 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40023		TRAVERSO T	H - 48		1
40000		ANTA Z	LA-31		2
			H-46		2
40083		FERMAVETRO FISSO	LF-34,5		2
			H-49,5		2
40083		FERMAVETRO APRIBILE	LA-115,5		2
			H-130,5		2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO
40030		VARIANTE FERM. FISSO	LF-43		2
			H-102		2
40030		VARIANTE FERM. APRIB.	LA - 124		2
			H - 183		2

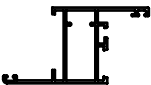
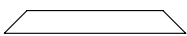
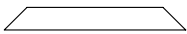
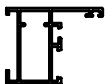
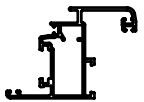
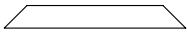
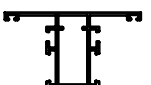
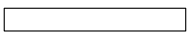
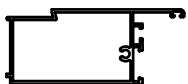
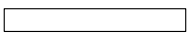
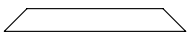
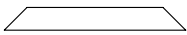
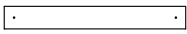
DISTINTA DI TAGLIO VETRI

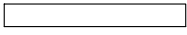
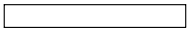
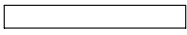
POSIZIONE	l	h	QUANTITA'
FISSO	LF - 57	H - 72	1
APRIBILE	LA - 138	H - 153	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 2.054 x LF_____	_____
PROFILI ORIZ.	kg/ml 3.958 x LA_____	_____
PROFILI VERT.	kg/ml 5.742 x H_____	_____
TOTALE		_____

10 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	L - 46		2
			H - 46		2
40022		TRAVERSO T	L - 129		1
40006		ZOCCOLO	L - 129		1
40083		FERMAVETRO APRIBILE	L - 130.5		4
			H1 - 145		2
			H2 - 75		2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERM. INF.	L - 139		2
			H1 - 197.5		2
40030		VARIANTE FERM. SUP.	L - 139		2
			H2 - 127.5		2

DISTINTA DI TAGLIO VETRI

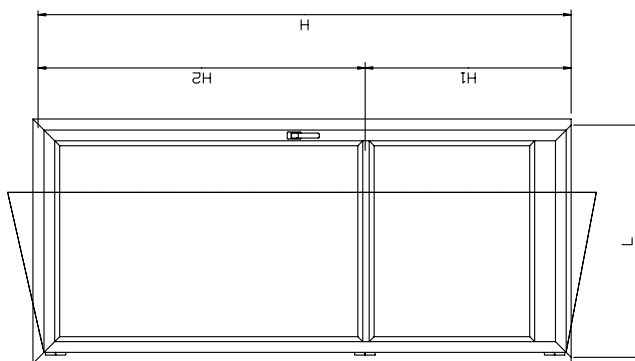
POSIZIONE	l	h	QUANTITA'
INFERIORE	L - 153	H1 - 167.5	1
SUPERIORE	L - 153	H2 - 97.5	1

CALCOLO PESO PROFILI

TOTALE kg	
PROFILI ORIZ.	kg/ml 6.431 x L _____
PROFILI VERT.	kg/ml 4.246 x H _____
TOTALE	_____

**GOLD 400
PORTA BALCONE 1 ANTA
GIUNTO APERTO
APERTURA INTERNA**

10



VISTA INTERNA

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	8	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	8	DM
G112	SQUADRETTA INDIX ALLINEAM. ANGOLI (CON GOMMA)	6	✱
G112/A	SQUADRETTA INDIX ALLINEAMENTO ANGOLI	4	✱
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	4	I
G301	CERNIERA STANDARD DUE ALI	3	✱
G1041	CREMONESE STANDARD	1	DM
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
G172	PUNTALE STANDARD	2	DM
G1348	INCINTRO CATENACCIO SINGOLO IN ZAMA	3	✱
G1261	SOSTEGNO ANTA	1	✱
G123	CAVALLOTTO CON VITE AD INFLARE	2	F+DM

VARIANTE^①

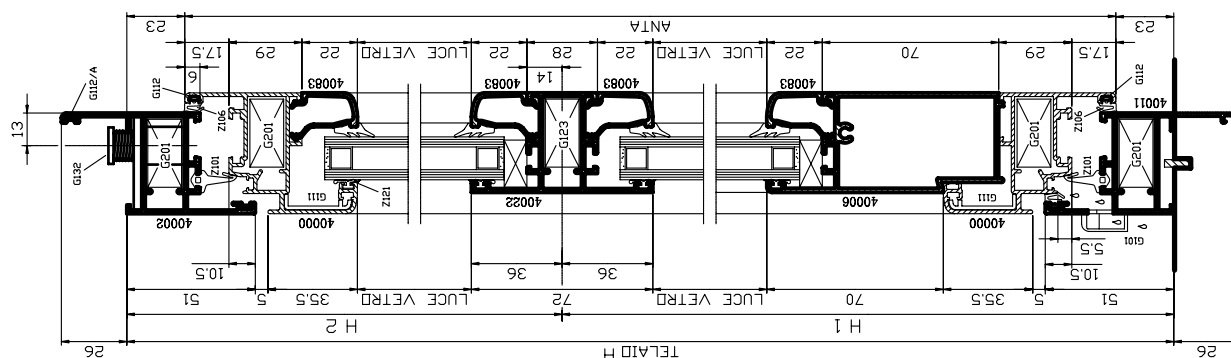
ART.	DESCRIZIONE	Q.ta	C	I
G225	SQUADRETTA PRESSUFUSA A CIANFRINARE	4	C	I

GUARNIZIONI INDINVEST

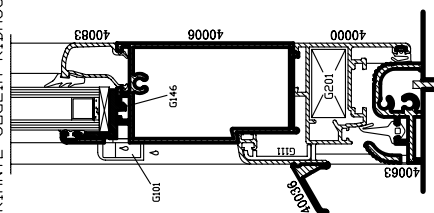
ART.	DESCRIZIONE	Q.ta
Z101	GIUNTO APERTO	2L+2H
Z901	BATTUTA TELAIO-ANTA ANGOLO VULCANIZZATO PER GUARNIZIONE ART Z101	4
Z106	BATTUTA INTERNA + GOCCIOLAIO	3L+2H
Z121	CINGIVETRO ESTERNA	4L+2H
	CINGIVETRO INTERNA	4L+2H

LEGENDA LAVORAZIONI

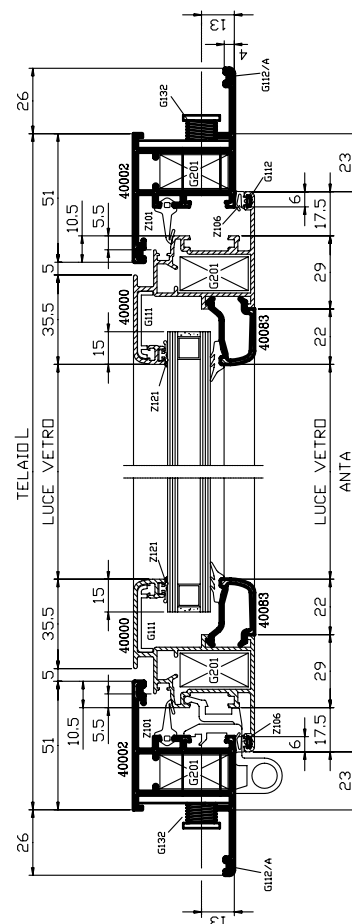
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DM	PRESSETTA
✱	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO



VARIANTE SOGLIA RIBASSATA



Scala 1:10



Technical drawing of a double window (VISTA INTERNA) showing dimensions. The drawing includes a side elevation and a top-down view. The side elevation shows the window frame with a central handle. The top-down view shows the window divided into two panes, labeled H1 and H2, with a total width H. The height is labeled L. The text 'VISTA INTERNA' is written vertically on the left side.

ART	DESCRIZIONE	Q.to
Z101	GIUNTO APERTO BATTUTA TELAD-ANTA	2L+3H
Z901	ANODOL VULCANIZZATO PER GUARNIZIONE ART.Z101	4
Z106	BATTUTA INTERNA + GUCCIALATIDIO	3L+3H
Z121	CINGHIERO ESTERNA	4L+4H
	CINGHIERO INTERNA	4L+4H

GUARNIZIONI INDINVEST

LEGENDA LAVORAZIONI

○ PUNTA 2 DIAMETRI
 DM PRESSETTA
 ✱ NESSUNA LAVABRAZIONE
 P PANTOGRAFIO
 F GRUPPO FRESE
 C CIAMFRANARICE
 I INCL.LAGGIO

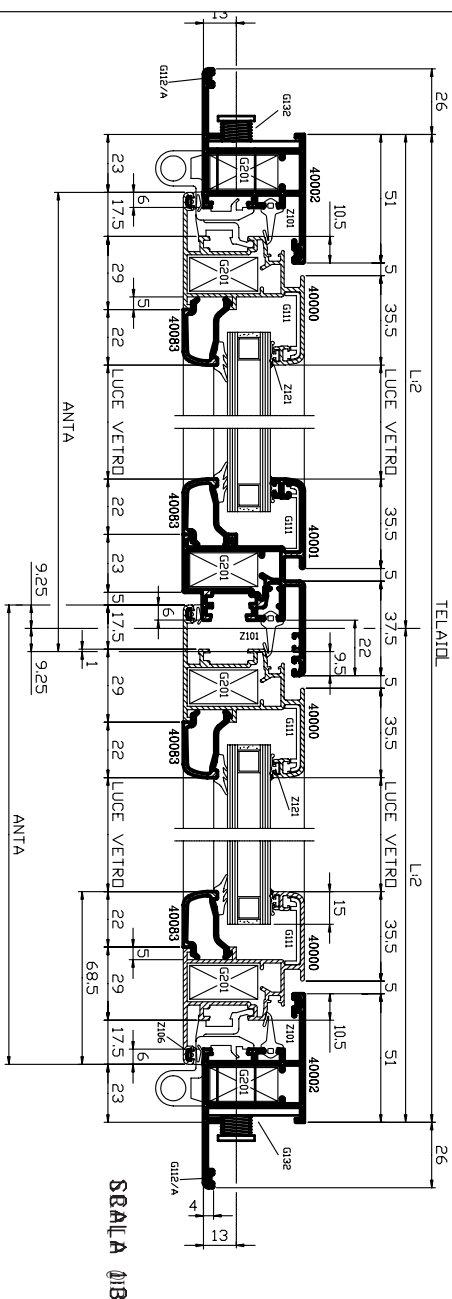
☐ **N.B.** OPTIONAL

ART.	DESCRIZIONE	Q.tà	LAV
G132	REGOLO TELAIO A MIRO	9	☉
GE01	SQABRETTA UNIVERSALE A PULSANTE	12	DM
G112	SQABRETTA INOX ALLINEAM ANGOLI (CON GAMMA)	8	✱
G112/A	SQABRETTA INOX ALLINEAMENTO ANGOLI	4	✱
G111	SOTTOSQABRETTA IN NYLON PER ANGOLI ANTE	8	✱
G301	CERNIERA STANDARD DUE ALI	6	✱
G1041	CREMONESI STANDARD	1	DM
G101	CAPPETTA PER BRENGAGGIO ACQUA	2	DM
G172	PONTALE STANDARD	2	DM
G1260	INCONTRIO CATEMACCIO DOPPIO IN ZAMA	2	✱
G1348	INCONTRIO CATEMACCIO SINGOLO IN ZAMA	1	✱
G1261	SOSTEGNO ANTA	2	✱
G123	CAVALLOTTO CON VITE AD INCLINARE	4	F+DM
G1753	COPPIA CATEMACCI PER SECONDA ANTA	1	DM
G1101	COPPIA TAPPI INTERNI T.2. G.D. 400 500 600 GAO/D	1	✱
G1403	COPPIA TAPPI ESTERNI T.2. G.D. 400 500 6A	1	✱
G1110	COPPIA TERA PINNA DURAL T.2. G.D. 400 500 6A	1	✱
VARIANTE1			
GE25	SQABRETTA PRESSIFUSA A CANTIERAME	8	C

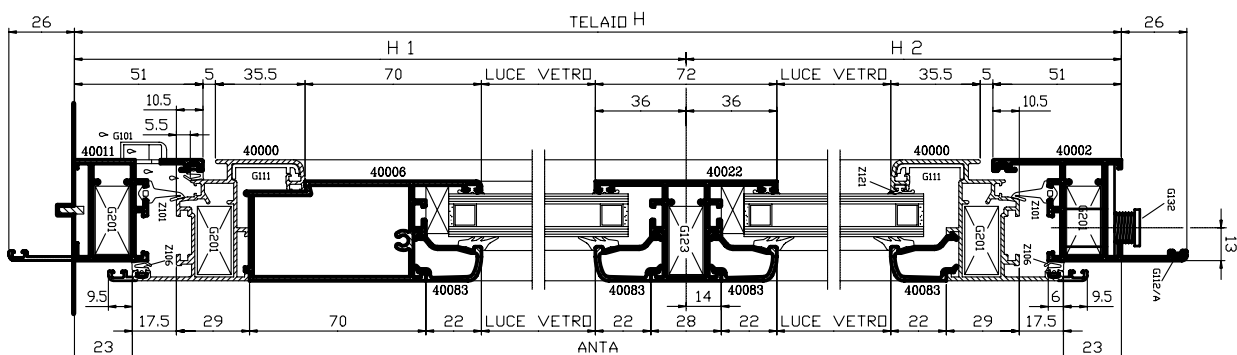
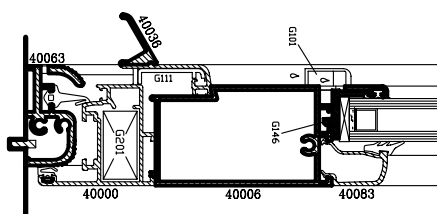
ACCESSORI INDINVEST

VARIANTE 1

G225	SQUADRETTA PRESSOFUSA A CIANFRINARE	8	C	I
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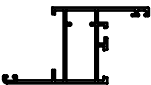
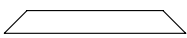
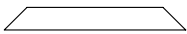
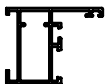
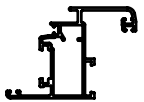
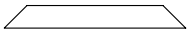
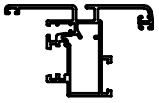
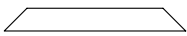
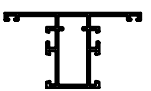
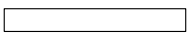
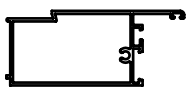
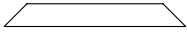
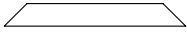
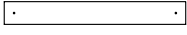


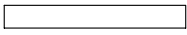
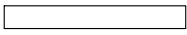
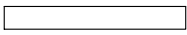
VARIANTE SOGLIA RIBASSATA



PROFILO ART.40001

10A GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	(L : 2) - 13.75		4
			H - 46		3
40001		ANTA T	H - 27		1
40022		TRAVERSO T	(L : 2) - 96.75		2
40006		ZOCCOLO	(L : 2) - 96.75		2
40083		FERMAVETRO APRIBILE	(L : 2) - 98.25		8
			H1 - 145		4
			H2 - 75		4
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERM. INF.	(L : 2) - 106.75		4
			H1 - 197.5		4
40030		VARIANTE FERM. SUP.	(L : 2) - 106.75		4
			H2 - 127.5		4

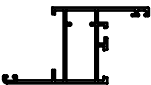
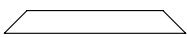
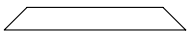
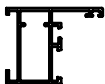
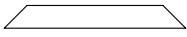
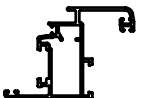
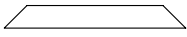
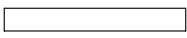
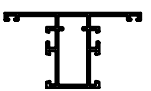
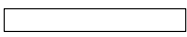
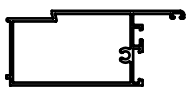
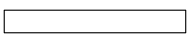
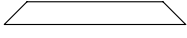
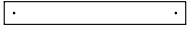
DISTINTA DI TAGLIO VETRI

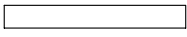
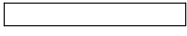
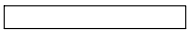
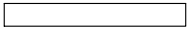
POSIZIONE	l	h	QUANTITA'
INFERIORE	(L : 2) - 120	H1 - 167.5	2
SUPERIORE	(L : 2) - 120	H2 - 97.5	2

CALCOLO PESO PROFILI

TOTALE kg	
PROFILI ORIZ.	kg/ml 6.431 x L _____
PROFILI VERT.	kg/ml 6.841 x H _____
TOTALE	_____

10B GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40000		ANTA Z	(L - 51) : 2		4
			H - 46		4
40003		RIPORTO	H - 114		1
40022		TRAVERSO T	(L - 217) : 2		2
40006		ZOCCOLO	(L - 217) : 2		2
40083		FERMAVETRO APRIBILE	(L - 220) : 2		8
			H1 - 145		4
			H2 - 75		4
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERM. INF.	(L - 237) : 2		4
			H1 - 197.5		4
40030		VARIANTE FERM. SUP.	(L - 237) : 2		4
			H2 - 127.5		4

DISTINTA DI TAGLIO VETRI

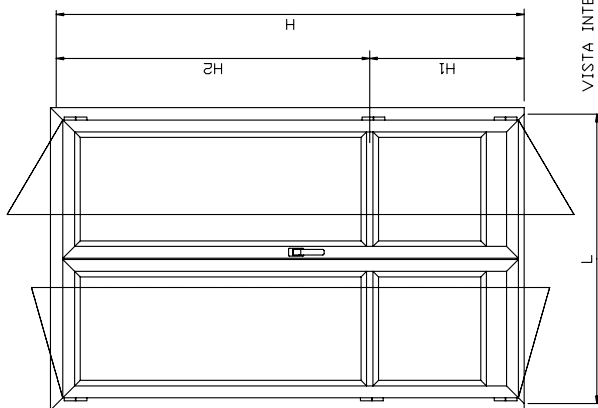
POSIZIONE	l	h	QUANTITA'
INFERIORE	(L-265):2	H1 - 167.5	2
SUPERIORE	(L-265):2	H2 - 97.5	2

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 6.431 x L _____	_____
PROFILI VERT.	kg/ml 7.499 x H _____	_____
TOTALE		_____

10B

GOLD 400
PORTA BALCONE 2 ANTE ZRIP.2
GIUNTO APERTO
APERTURA INTERNA



ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	9	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	12	DM
G112	SQUADRETTA IND. ALLINEAM. ANGOLI (CON GOMMA)	10	*
G112/A	SQUADRETTA IND. ALLINEAMENTO ANGOLI	4	*
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	8	I
G301	CERNIERA STANDARD DUE ALI	6	*
G1041	CREMONESE STANDARD	1	DM
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
G172	PUNTALE STANDARD	2	DM
G1260	INCINTRO CATENACCIO DOPPIO IN ZAMA	2	*
G1348	INCINTRO CATENACCIO SINGOLO IN ZAMA	1	*
G1261	SOSTEGNO ANTA	1	*
G123	CAVALLOTTO CON VITE AD INFILARE	4	F+DM
GV753	COPIA CATENACCI PER SECONDA ANTA	1	*
GT402	COPIA TAPPI RIPIRTO CENTRALE GOLD 400 GALD.B	1	*

①

○

VARIANTE①

G225	SQUADRETTA PRESSUFUSA A CIANFRINARE	8	C	I
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GUARNIZIONI INDINVEST

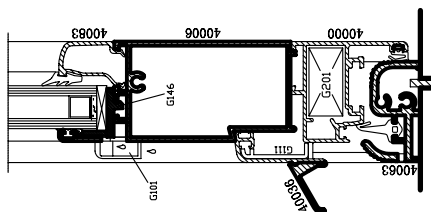
ART.	DESCRIZIONE	Q.ta
Z101	GIUNTO APERTO BATTUTA TELAIO-ANTA	2L+3H
Z901	ANGOLO VULCANIZZATO PER GUARNIZIONE ART.Z101	4
Z106	BATTUTA INTERNA + GOCCIOLATOIO	3L+4H
Z121	CINGIVETRO ESTERNA	4L+4H
	CINGIVETRO INTERNA	4L+4H

LEGENDA LAVORAZIONI

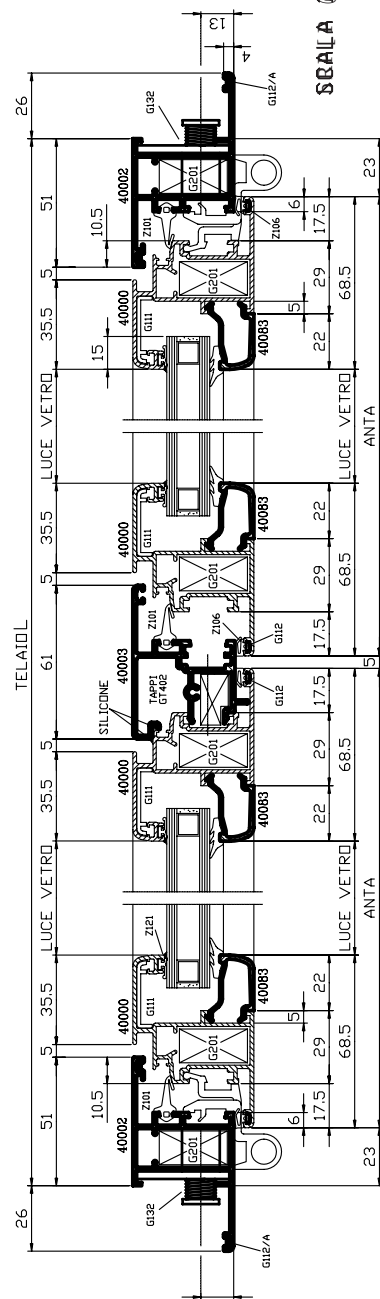
⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO

○ **N.B.** OPTIONAL

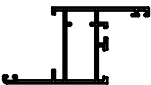
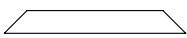
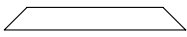
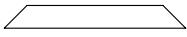
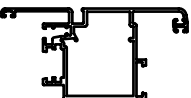
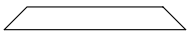
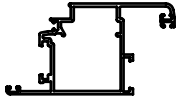
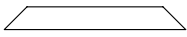
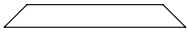
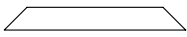
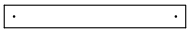
VARIANTE SGLIA RIBASSATA



SCALA 1/10



11 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 26		2
40015		TELAIO L	L + 52		1
40021		ANTA T MAGGIORATA	H - 53.5		1
40004		ANTA Z MAGGIORATA	(L : 2) - 13.75		4
			H - 72.5		3
40083		FERMAVETRO	(L : 2) - 139.25		4
			H - 198		4
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERM. FISSO	(L : 2) - 147.75		4
			H - 250.5		4

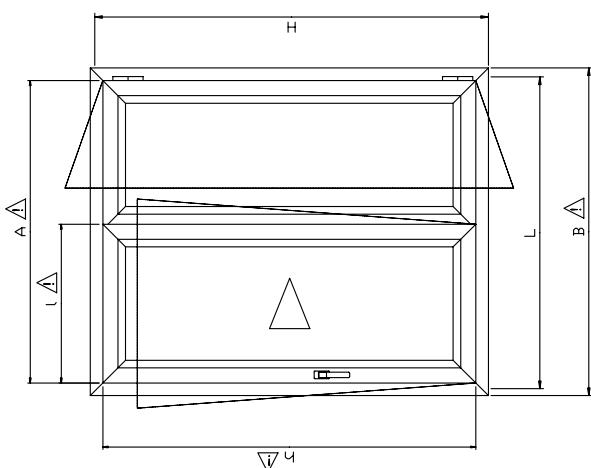
DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	(L : 2) - 162	H - 220.5	2

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 4.806 x L _____	_____
PROFILI VERT.	kg/ml 8.059 x H _____	_____
TOTALE		_____

GOLD 400
SERRAMENTO 2 ANTE T.Z
1 ANTA RIBALTA-SCORREVOLE
2 ANTA APERTURA BATTENTE
GIUNTO APERTO
APERTURE INTERNE



VISTA INTERNA

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAI A MURO	9	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	4	DM
G202	SQUADRETTA A PULSANTE PER PORTINCINO	8	DM
G112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON GOMMA)	8	✱
G112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	6	✱
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	8	✱
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
G331	CERNIERA A PETTINE PRIMA E SECONDA ANTA	2	✱
	CATENACCIO CON PUNTALE ZINCATO PISTA mm 19	2	DM
G1348	INCONTRO CATENACCIO	2	✱
G1261	SOSTEGNO ANTA	1	✱
GT101	COPPIA TAPPI INTERNI T.Z.	1	✱
GT403	COPPIA TAPPI ESTERNI T.Z.	1	✱
GT110	COPPIA TERRA PINNA DUTRL T.Z. GOLD 400 500 GA	1	✱

PER ORDINATIVO MECCANISMO DI MANOVRA
 COMPILARE • MODULO D'ORDINE PER
 RIBALTA-SCORREVOLE GIESSE 1000 •

VARIANTE(1)

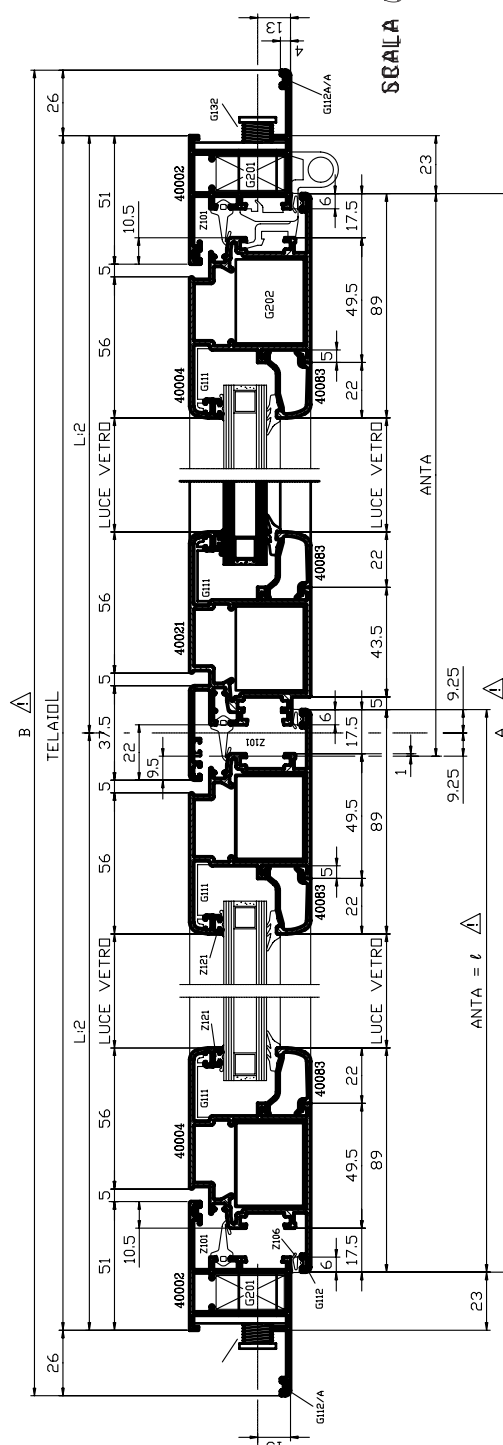
G225	SQUADRETTA PRESSIFUSA A CIAMFRINARE	8	I
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GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.ta
Z101	GIUNTO APERTO	2L+3H
Z901	BATTUTA TELAI-ANTA	4
	ANGOLO VULCANIZZATO PER GUARNIZIONE ART.2001	
Z106	BATTUTA INTERNA + GOCCOLATOIO	3L+3H
Z121	CINGIVETRO ESTERNA	2L+4H
	CINGIVETRO INTERNA	2L+4H

LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI	P	PANTOGRAFO
DM	PRESETTA	F	GRUPPO FRESE
✱	NESSUNA LAVORAZIONE	C	CIAMFRINATRICE
		I	INCOLLAGGIO



SCALA 1/10

4

**GOLD 400
SERAMENTO A NASTRO
APERTURA INTERNA
GIUNTO APERTO
CON LATERALE FISSO**

ART.	DESCRIZIONE	Q.tà	LAV
G132	REGOLO TELAI A MURO	0	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	4	DM
G112	SQUADRETTA IND. AL LINEAMENTO ANOLI	4	✱
G111	SOTTOSQUADRETTA IN NYLON PER ANOLI ANTE	4	✱
G301	CERNIERA STANDARD DUE ALI	2	✱
G101	CAPPETTA PER DREMGAGGIO ACDIA	2	DM
G1041	CREMONESE STANDARD	1	DM
G172	PUNTALE STANDARD	2	DM
G1348	INCONTRA CATEMMACIO SINGOLO IN ZAMA	2	✱
G1261	SOSTEGNO ANTA	1	✱
G123	CAVALLOTTO CON VITE AD INTELAIARE	4	F+DM

VARIANTE 1

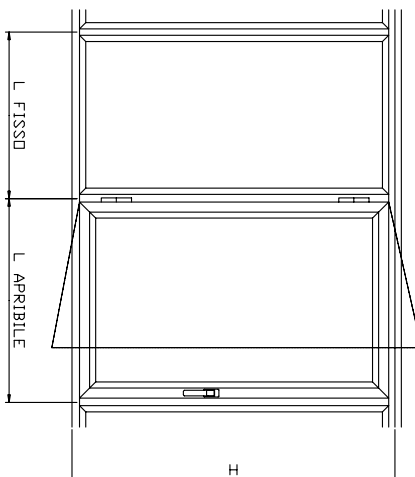
G225	SQUADRETTA PRESSOFUSA A CIANFRINARE	4	C	I
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GUARNIZIONI INDINVEST

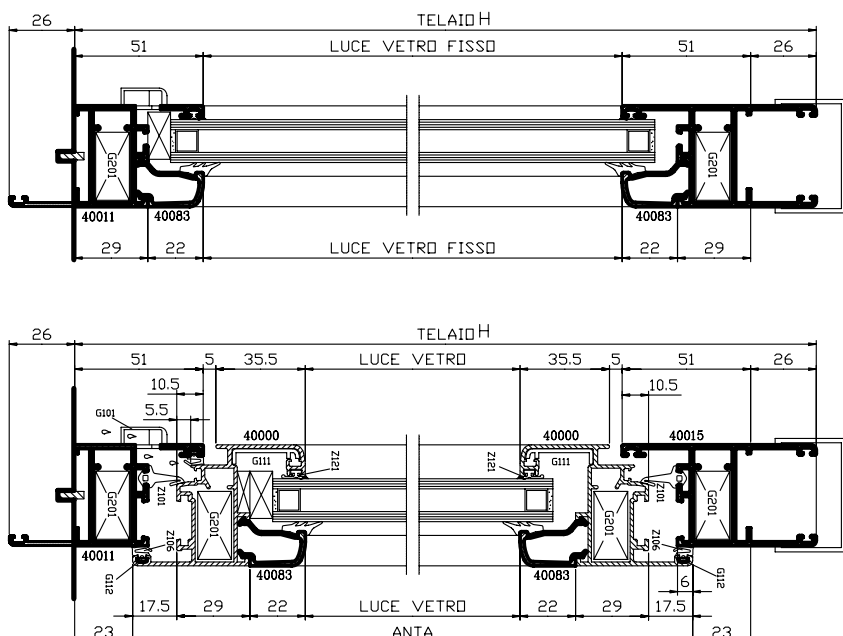
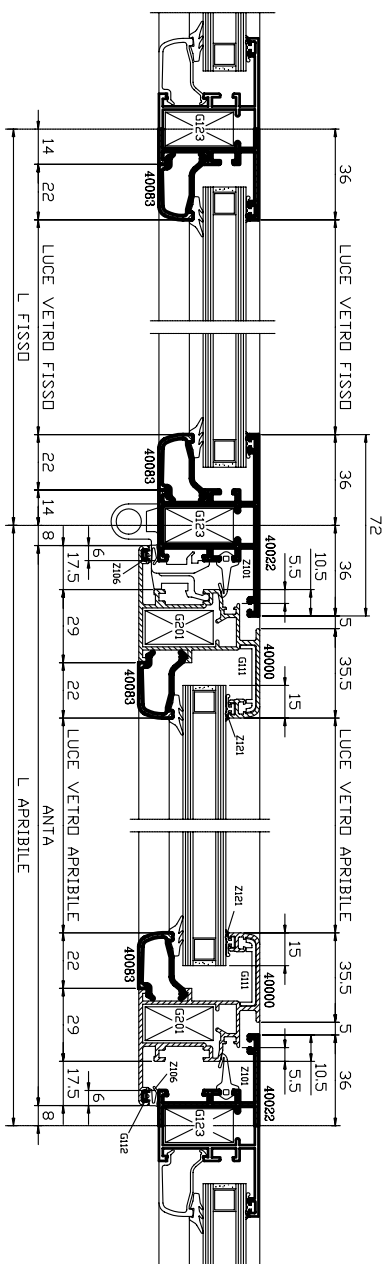
ART.	DESCRIZIONE	Q.tà
Z101	GIUNTO AERIO BATTUTA TELAI-ANTA ANCILLO VINCANIZATO FER	2LA+2H
Z901	GARANIZIONE PER BATTUTA INTA Z101	4
Z106	BATTUTA INTA + GOCCIOLAIDIO	3LA+2H
Z121	CINGVETRO ESTERNA	2LA+2LF+4H
	CINGVETRO INTERNA	2LA+2LF+4H

LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
✱	NESSUNA LAVAZIONE
P	PANTOGARFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO

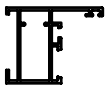
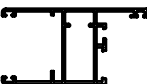
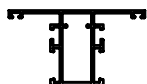
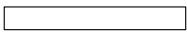
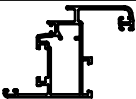
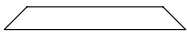
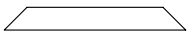
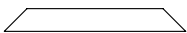
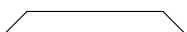
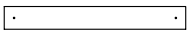


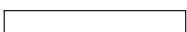
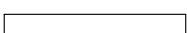
VISTA INTERNA



SERIALS DIV

14 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40011		TELAIO L	LF + LA	DA DEFINIRE	1
40015		TELAIO L	LF + LA	DA DEFINIRE	1
40022		TRAVERSO T	H - 74		2
40000		ANTA Z	LA - 16		2
			H - 72		2
40083		FERMAVETRO FISSO	LF - 19,5		2
			H - 75,5		2
40083		FERMAVETRO APRIBILE	LA - 100,5		2
			H - 156,5		2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERM. FISSO	LF - 28		2
			H - 128		2
40030		VARIANTE FERM. APRIB.	LA - 109		2
			H - 209		2

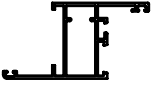
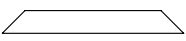
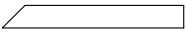
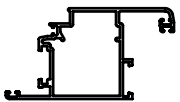
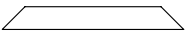
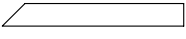
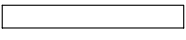
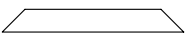
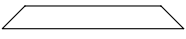
DISTINTA DI TAGLIO VETRI

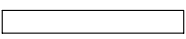
POSIZIONE	l	h	QUANTITA'
FISSO	LF - 42	H - 98	1
APRIBILE	LA - 123	H - 179	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 2,174 x LF_____	_____
PROFILI ORIZ.	kg/ml 4,078 x LA_____	_____
PROFILI VERT.	kg/ml 4,736 x H_____	_____
TOTALE		_____

15 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 26		1
			H + 26		1
40004		ANTA Z MAGGIORATA	L - 46		1
			H - 29		1
			H - 29		1
40016		ZOCCOLO	L - 170		1
40083		FERMAVETRO	L - 171.5		2
			H - 225.5		2

40030		VARIANTE FERMAVETRO	L - 180		2
			H - 278		2

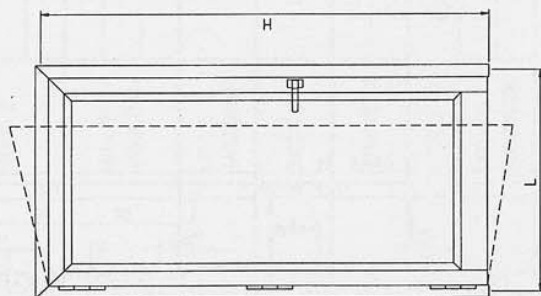
DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	L - 194	H - 248	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 4.662 x L _____	_____
PROFILI VERT.	kg/ml 4.686 x H _____	_____
TOTALE		_____

GOLD 400
PORTONCINO 1 ANTA
APERTURA INTERNA
GIUNTO APERTO \ (DOPPIA BATTUTA)



VISTA INTERNA

ART.	DESCRIZIONE	Q. Tg	LAV
G132	REGOLO TELAIO A MURO	9	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	2	OM
G202	SQUADRETTA A PULSANTE PER PORTOCINO	2	OM
G112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON GOMMA)	2	*
G112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	4	*
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	2	*
G331	CERNIERA A PETTINE PRIMA E SECONDA ANTA	3	*

SERRATURE - CISA - CORNI - ISEO

MANGIUE - MANIGLIONI

①

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VARIANTE ①

G225	SQUADRETTA PRESSOFUSA A CIANFRINARE	2	1
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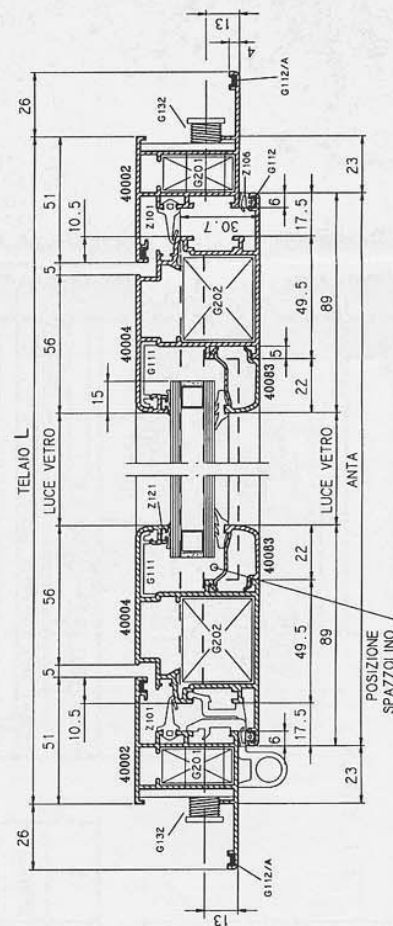
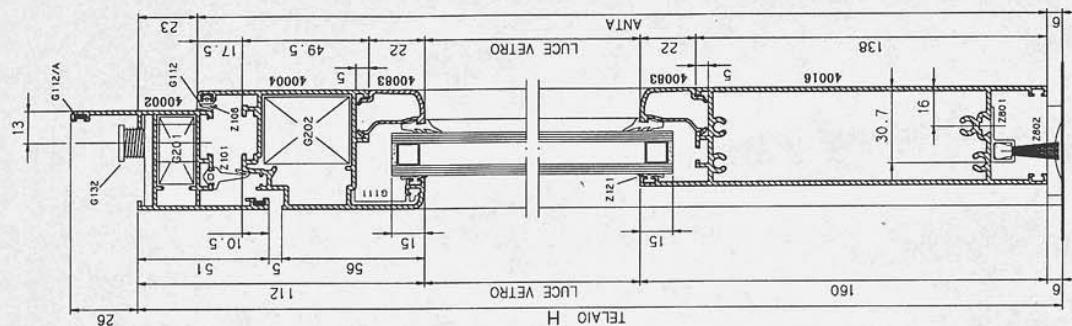
GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q. tg
Z 101	GIUNTO APERTO	L+2H
Z 901	BATTUTA TELAIO-ANTA ANGOLO VULCANIZATO PER GUARNIZIONE ART. Z101	2
Z 106	BATTUTA INTERNA	L+2H
Z 121	CINGHETTO ESTERNA	2L+2H
	CINGHETTO INTERNA	2L+2H
Z801	PROFILO ALLUMINIO PORTA SPA/ZOLA L=2500 mm	L
Z802	SPINCATO CON SUPPORTO 70x120 mm 25, 4 L=2500	L

LEGENDA LAVORAZIONI

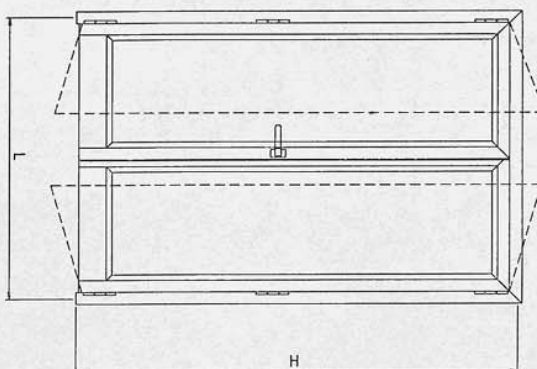
○	PUNTA 2 DIAMETRI
OM	PRESSETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO

○ N.B. VEDI TIPOLOGIA SU CATALOGHI
DITTA PRESCELTA INERENTI
SERIE GOLD



16

GOLD 400
PORTONCINO 2 ANTE T.Z.
**(GIUNTO APERTO **
APERTURA INTERNA



VISTA INTERNA

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q. to	LAV
G132	REGOLO TELAIO A	10	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	2	OM
G202	SQUADRETTA A PULSANTE PER PORTONCINO	4	OM
G112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON GOMMA)	3	*
G112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	4	*
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	4	* 1
G331	CERNIERA A PETTINE PRIMA E SECONDA ANTA	6	*
G178	CATERACCIO CON PUNTALE INOX	2	OM
G179	INCONTRO BOCCELLA INOX INFERIORE	1	*
G180	INCONTRO PER CATERACCIO SUPERIORE	1	*
GT101	COPPIA TAPPI INTERNI T.Z. GOLD 400 500 G. A.D. B.	1	*
GT403	COPPIA TAPPI ESTERNI T.Z. GOLD 400 500 G. A.	1	*
GT110	COPPIA TERM. PINNA DUTRAL T.Z. GOLD 400 500 G. A.	1	*

○ SERATURE - CISA - CORNI - ISEO
 ○ MANGIE - MANGIONI

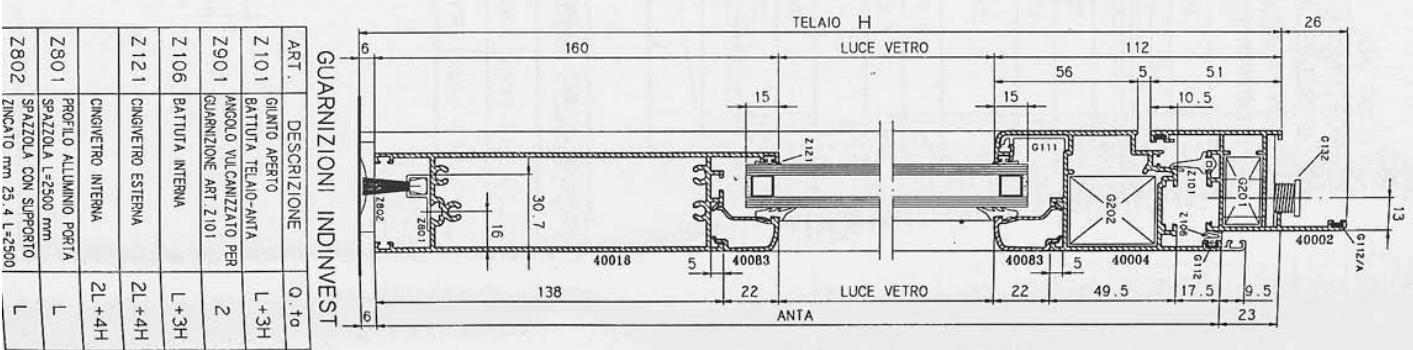
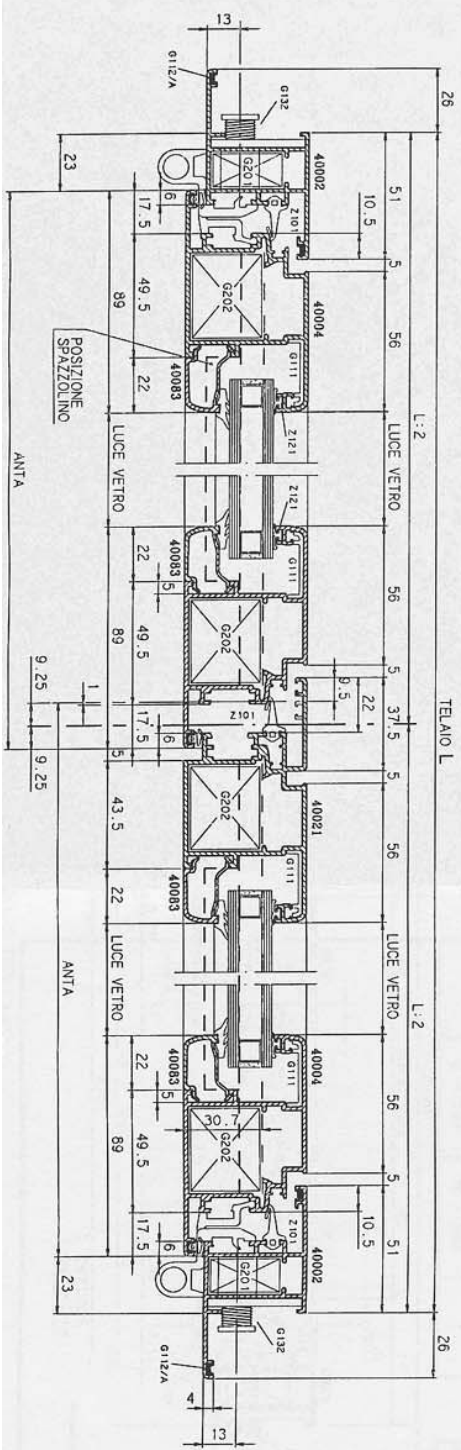
VARIANTE ①

G225	SQUADRETTA PRESSOFUSA A CERNIERA	4	1
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LEGENDA LAVORAZIONI

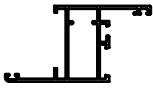
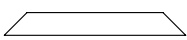
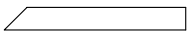
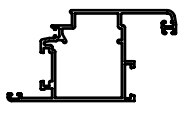
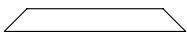
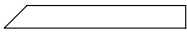
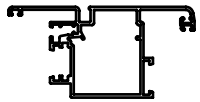
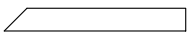
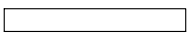
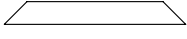
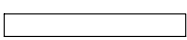
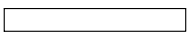
○ N.B. VEDI TIPOLOGIA SU CATALOGHI DITTA PRESCELTA INERENTI SERIE GOLD

⊙	PUNTA 2 DIAMETRI
OM	PRESETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CERNIERA RICE
I	INCOLLAGGIO



ART.	DESCRIZIONE	Q. to
Z101	GIUNTO APERTO	L+3H
Z901	BATTUTA TELAIO-ANTA	2
Z106	ANGOLO VULCANIZZATO PER GIUNTAZIONE ART Z101	L+3H
Z121	BATTUTA INTERNA	L+3H
Z121	CINQUEVETRO ESTERNA	2L+4H
Z121	CINQUEVETRO INTERNA	2L+4H
Z301	PROFILO ALLUMINIO PORTA SPAZZOLA L=2500 mm	L
Z802	SPAZZOLA CON SUPPORTO ZINCATO mm 25 x L=2500	L

16 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 26		1
			H + 26		1
40004		ANTA Z MAGGIORATA	(L : 2) - 13.75		2
			H - 29		1
			H - 29		2
40021		ANTA T MAGGIORATA	H - 19.5		1
40016		ZOCCOLO	(L : 2) - 137.75		2
40083		FERMAVETRO	(L : 2) - 139.25		4
			H - 225.5		4
40030		VARIANTE FERMAVETRO	(L : 2) - 147.75		4
			H - 278		4

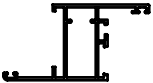
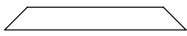
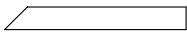
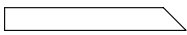
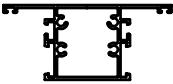
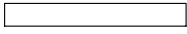
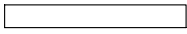
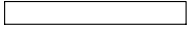
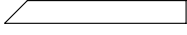
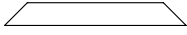
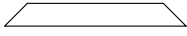
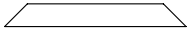
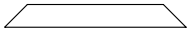
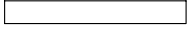
DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	(L : 2) - 162	H - 248	2

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 4.662 x L _____	_____
PROFILI VERT.	kg/ml 7.889 x H _____	_____
TOTALE		_____

17 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 26		1
			H + 26		1
40069		MONTANTE TRAVERSO	L1 - 41.5		1
			L2 - 41.5		1
			H - 24		1
40016		ZOCCHOLO	L1 - 163.5		1
			L2 - 41.5		1
40004		ANTA Z MAGGIORATA	L1 - 39.5		1
			H1 - 22.5		1
			H1 - 22.5		1
40083		FERMAVETRO	L1 - 43		2
			L1 - 165		2
			L2 - 43		4
			H1 - 219		2
			H1 - 152		2
			H2 - 43		4
40030		VARIANTE FERMAVETRO	L1 - 51.5		2
			L1 - 173.5		2
			L2 - 51.5		4
			H1 - 204.5		2
			H1 - 271.5		2
			H2 - 95.5		4

DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
APRIBILE	L1 - 187.5	H1 - 241.5	1
FISSO	L1 - 65.5	H2 - 65.5	1
FISSO	L2 - 65.5	H1 - 174.5	1
FISSO	L2 - 65.5	H2 - 65.5	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 6.303 x L1_____	_____
PROFILI ORIZ.	kg/ml 5.046 x L2_____	_____
PROFILI VERT.	kg/ml 6.327 x H1_____	_____
PROFILI VERT.	kg/ml 3.813 x H2_____	_____
TOTALE		_____

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q. ta	LAV
G132	REGOLO TELAIO A MURO	12	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	2	OM
G202	SQUADRETTA A PULSANTE PER PORTONCINO	2	OM
G112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON GOMMA)	2	*
G112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	3	*
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	2	* I
G331	CERNIERA A PETTINE PRIMA E SECONDA ANTA	3	*
○	SERRATURE - CISA - CORNI - ISO		
○	MANGIE - MANGLIONI		

VARIANTE ①

G225	SQUADRETTA PRESSOFUSA A CIANFRINARE	2	I
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GUARNIZIONI INDINVEST

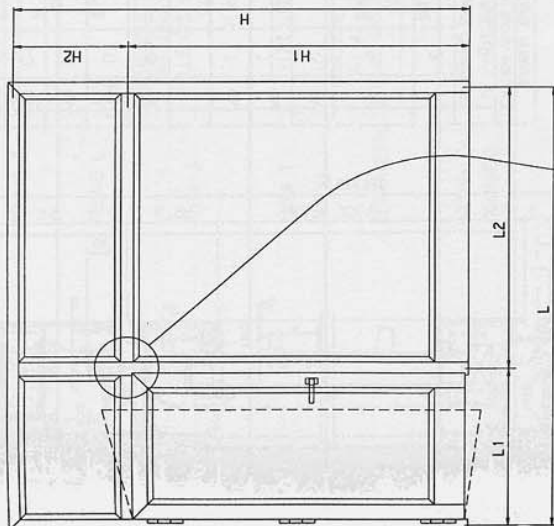
ART.	DESCRIZIONE	O. ta
Z101	GIUNTO APERTO	L ₁ + 2H ₁
Z901	BATTUTA TELAIO-ANTA ANGOLO VULCANIZZATO PER GUARNIZIONE ART. Z101	2
Z106	BATTUTA INTERNA	L ₁ + 2H ₁
Z121	CINGHETTO ESTERNA	4L + 4H
	CINGHETTO INTERNA	4L + 4H
Z801	PROFILO ALLUMINIO PORTA SPAZZOLA L=2500 mm	L ₁
Z802	SPAZZOLA CON SUPPORTO ZINCATO mm 25.4 L=2500	L ₁

LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
OM	PRESSSETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO

○ N.B. VEDI TIPOLOGIA SU CATALOGHI DITTA PRESCELTA INERENTI SERIE GOLD

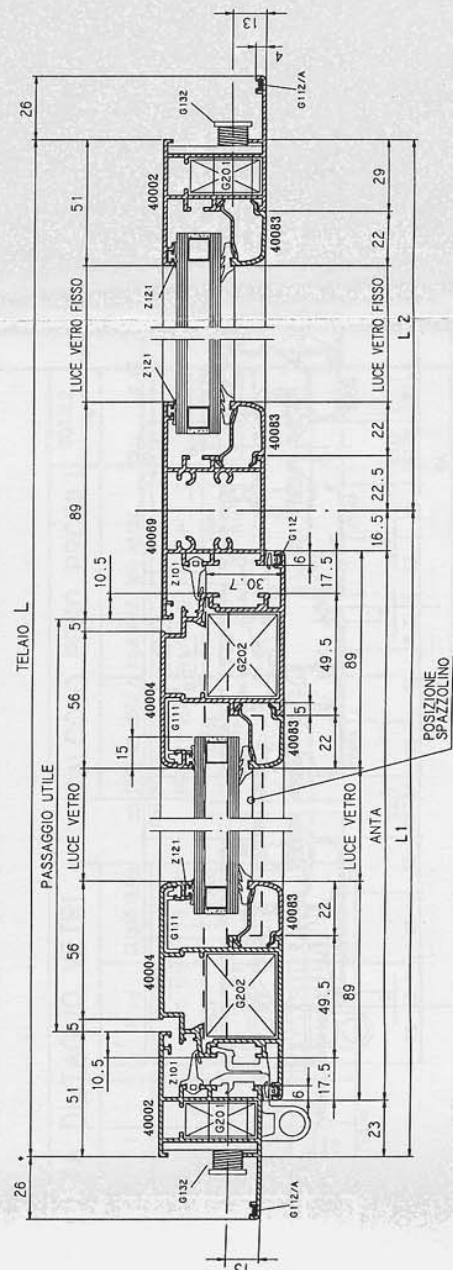
GOLD 400
VETRINA CON INSERIMENTO
APERTURA INTERNA
GIUNTO APERTO



VISTA INTERNA

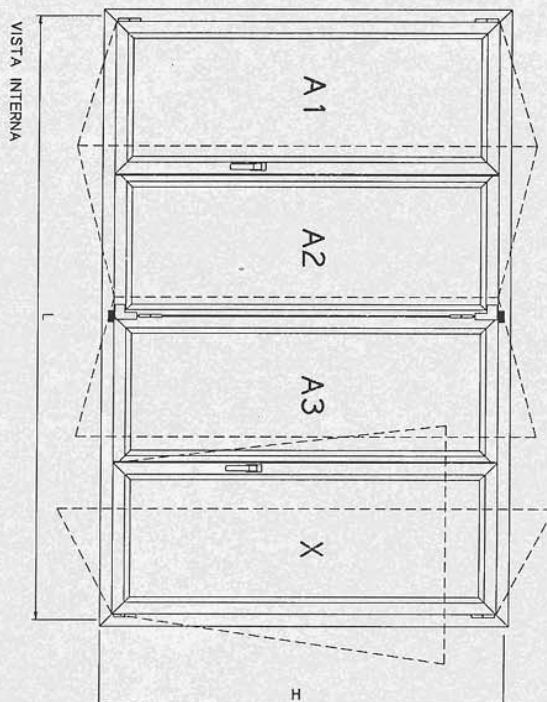
PER IL FISSAGGIO MEDIANTE VITI DEI TRAVERSI ART. 40069 PREDISPORRE DA UN LATO ANGOLARI IN FERRO.

IN VARIANTE UTILIZZARE PROFILO ART. 40061 CHE CONSENTE IL BLOCCAGGIO MEDIANTE CAVALLOTTI ART. G123



18

GOLD 400
FINESTRA 4 ANTE T.Z. A LIBRO
GIUNTO APERTO
APERTURA INTERNA



LEGENDA LAVORAZIONI

- ⊙ PUNTA 2 DIAMETRI
- OM PRESSETTA
- * NESSUNA LAVORAZIONE
- P PANTOGRAFO
- F GRUPPO FRESE
- C CIANFRINATRICE
- I INCOLLAGGIO

GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q. ta
Z 10 1	GIUNTO APERTO BATTUTA TELAIO-ANTA	2L+5H
Z 90 1	ANGOLO VULCANIZZATO PER GUARNIZIONE ART. Z101	4
Z 106	BATTUTA INTERNA	2L+5H
Z 12 1	CINGHETTO ESTERNA	2L+8H
	CINGHETTO INTERNA	2L+8H

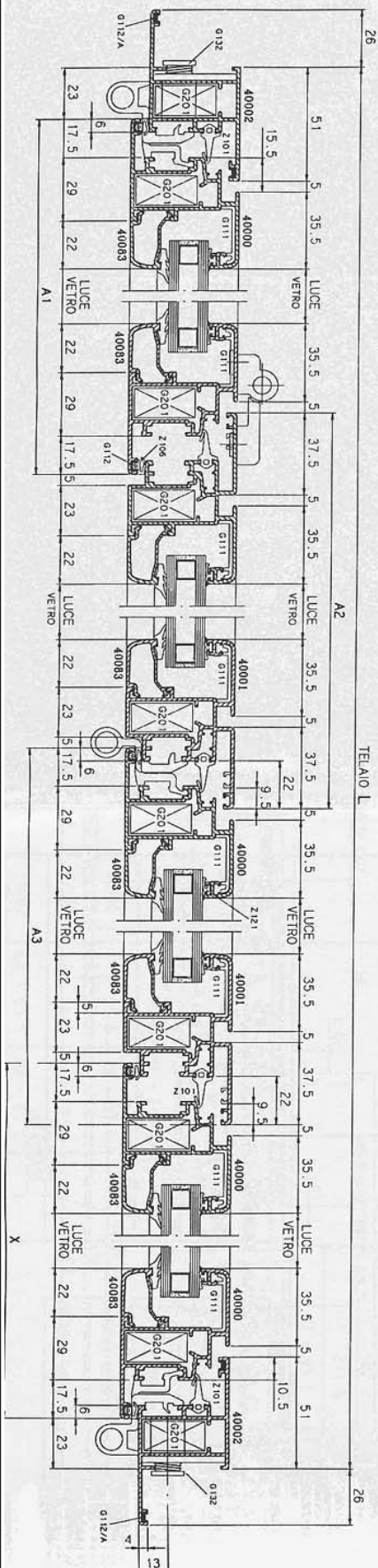
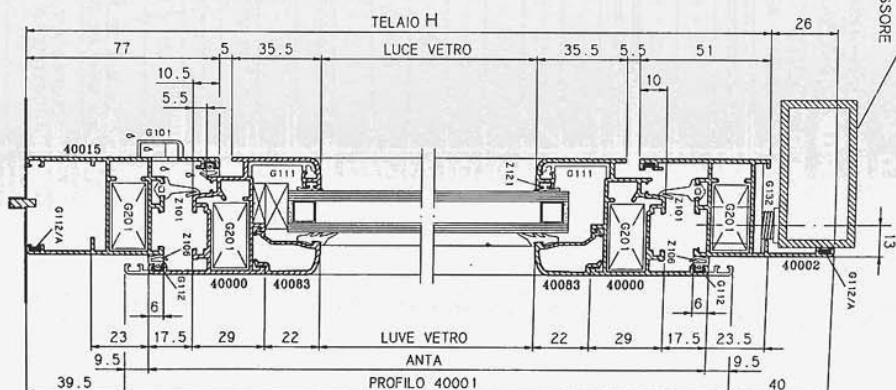
ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q. ta	LAV
G132	REGOLO TELAIO A MORO	10	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	20	OM
G111	SQUADRETTA IN NYLON PER ANGOLI ANTE	16	* 1
G112	SQUADRETTA INOX ALLINEAMENTO (CON GOMMA)	12	*
G112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	6	*
G101	CAPPETTA PER DRENAGGIO ACQUA	8	OM
G110.1	COPPIA TAPPI INTERNI T.Z.	3	*
G1403	COPPIA TAPPI ESTERNI T.Z.	3	*
GT110	COPPIA TERN. PINNA DUTRAL T.Z. GOLD 400 500 G.A.	3	*

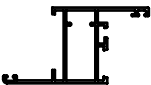
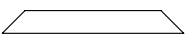
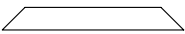
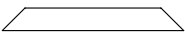
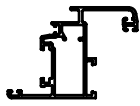
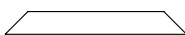
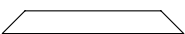
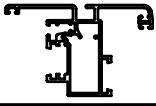
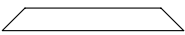
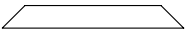
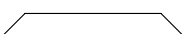
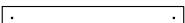
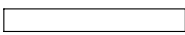
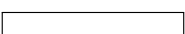
VARIANTE (1)

G225	A CIANFRINARE	16	C	I
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PER LE TIPOLOGIE CON ROTAZIA PORTANTE
SUPERIORE SI CONSIGLIA L'UTILIZZO DI
UN TUBOLARE DI ALMENO 3 mm DI SPESSORE



18 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 26		2
40015		TELAIO L	L + 52		1
40000		ANTA Z	POSIZIONE L PER MODULI A1-A2-A3-X DIPENDE DALLE DISTINTE DI TAGLIO GIESSE		8
			H - 72.5		5
40001		ANTA T	H - 53.5		3
40083		FERMAVETRO	POSIZIONE L PER MODULI A1-A2-A3-X DIPENDE DALLE DISTINTE DI TAGLIO GIESSE		8
			H - 157		8
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO
40030		VARIANTE FERMAVETRO	POSIZIONE L PER MODULI A1-A2-A3-X DIPENDE DALLE DISTINTE DI TAGLIO GIESSE		8
			H - 209.5		8

DISTINTA DI TAGLIO VETRI

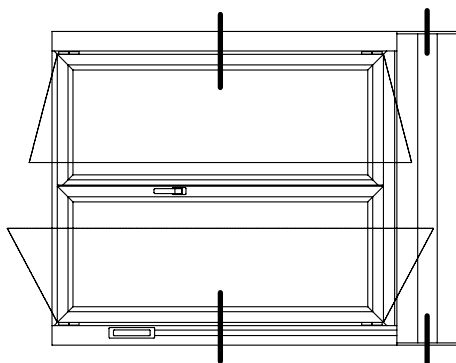
POSIZIONE	l	h	QUANTITA'
A1	DIPENDE DALLE FORMULE DI TAGLIO DI MODULO GIESSE	H - 179.5	1
A2		H - 179.5	1
A3		H - 179.5	1
X		H - 179.5	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 4.196 x L _____	_____
PROFILI VERT.	kg/ml 12.201 x H _____	_____
TOTALE		_____

42

GOLD 400
MONBLOCCO CON
SPALLA A PROFILO
COMPOSTO
(SEZIONI ORIZZONTALI)

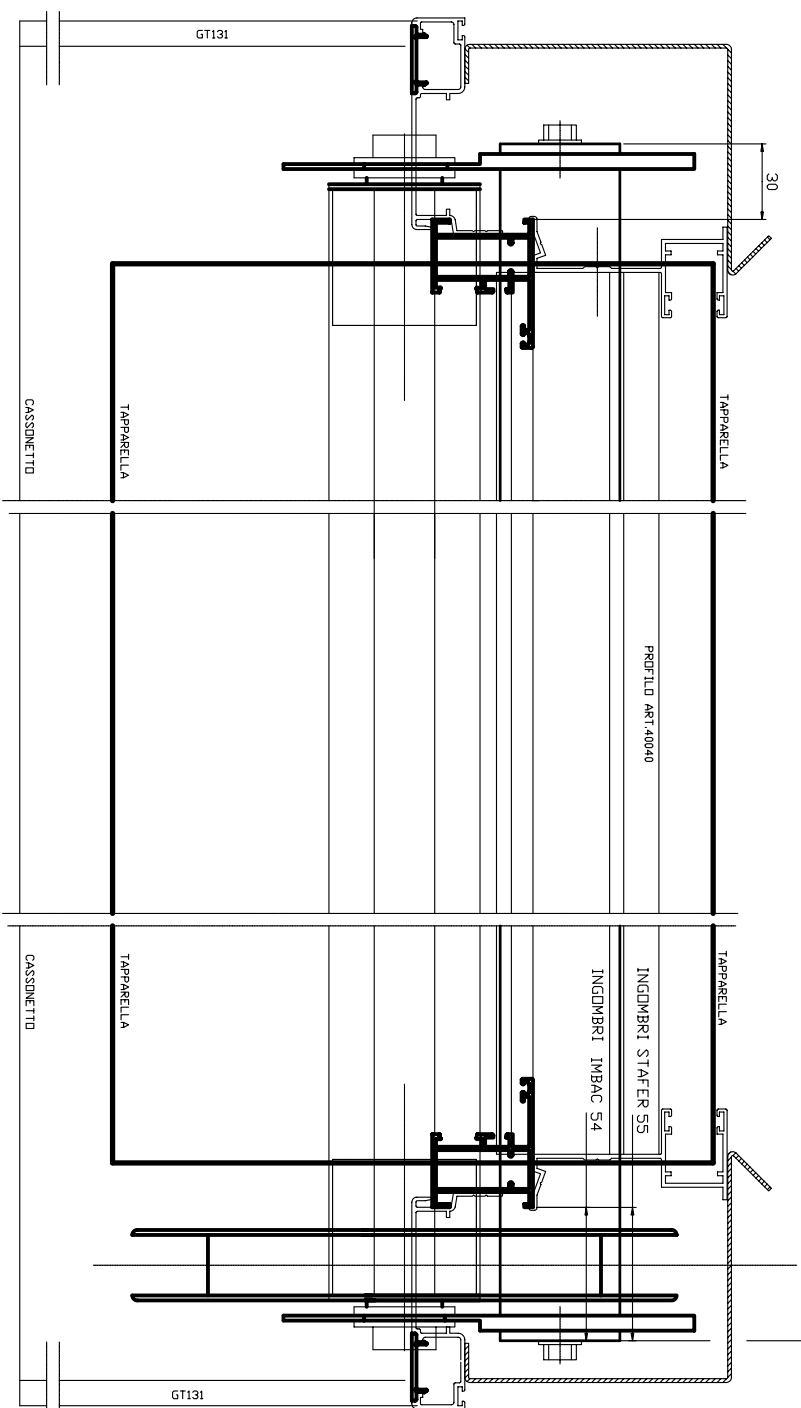
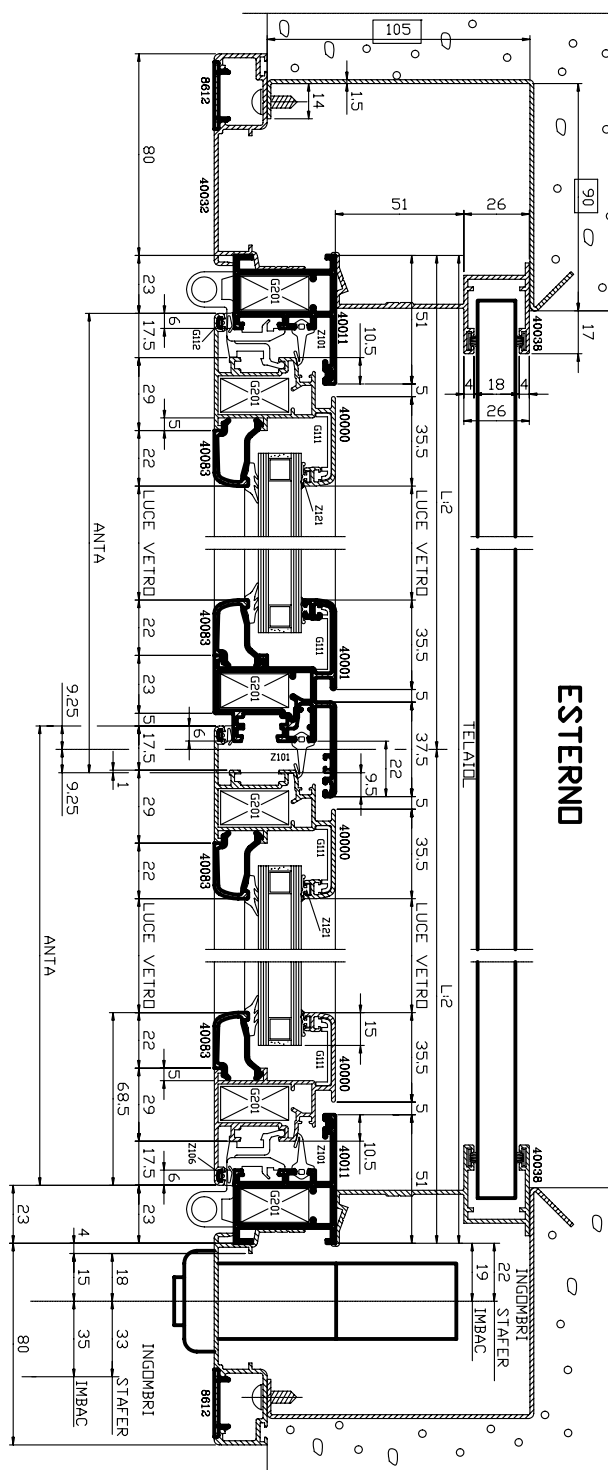


VISTA INTERNA

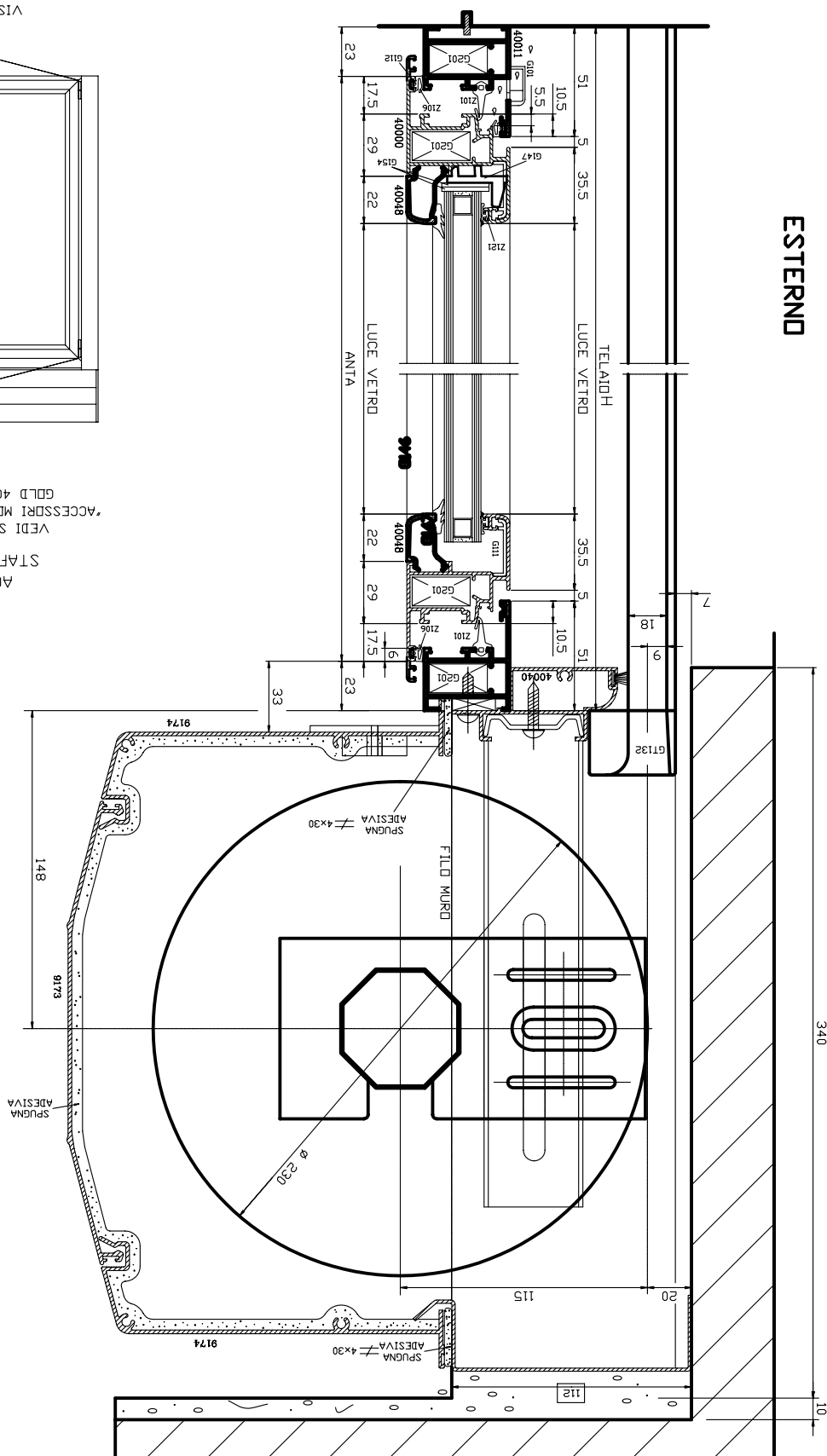
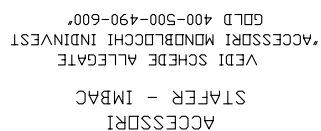
ACCESSORI
STAFER - IMBAC

VEDI SCHEDE ALLEGATE
ACCESSORI MONBLOCCHI INDINVEST
GOLD 400-500-490-600*

SCALA 1:3



ESTERNO



42
GOLD 400
MONOBLOCCO CON
SPALLA A PROFILO
COMPOSTO
(SEZIONE VERTICALE)

45

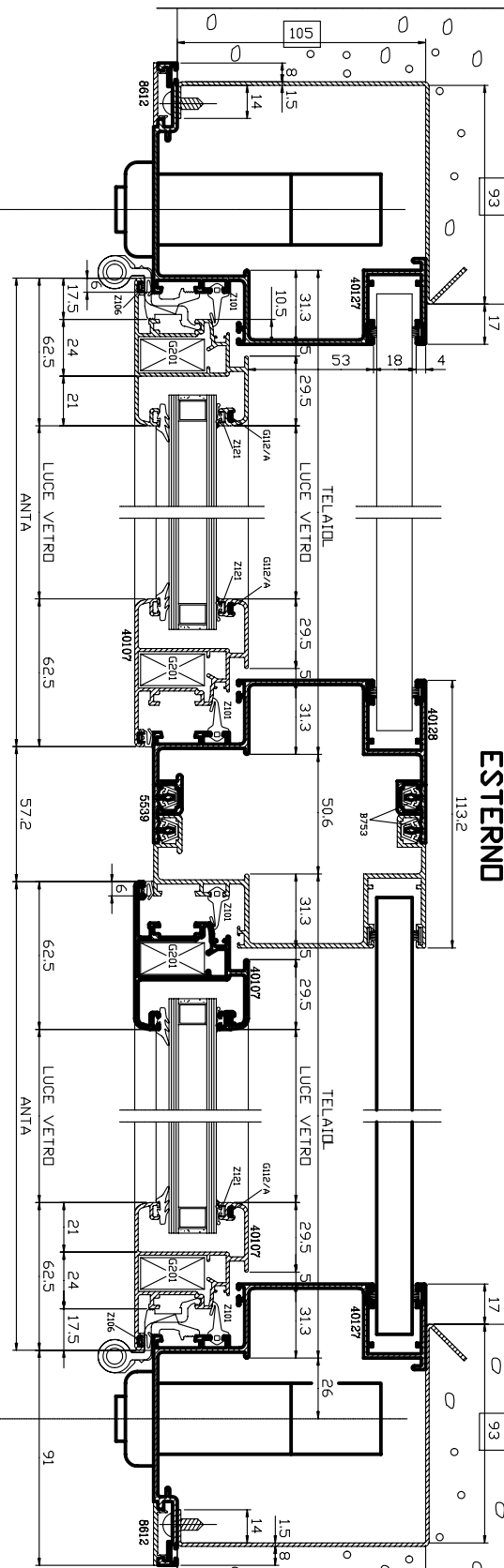
**GOLD 400
MONOBLOCCO CON
SPALLA A PROFILO
UNICO
<SEZIONI ORIZZONTALI>**

VEDI SCHEDE ALLEGATE
ACCESSORI MONDOLCCHI INDIINVEST
GOLD 400-500-490-600*

VISTA INTERNA

SCALA 1:3

ESTERNO



MENSOLA DA RIFILARE

IF I LIKE

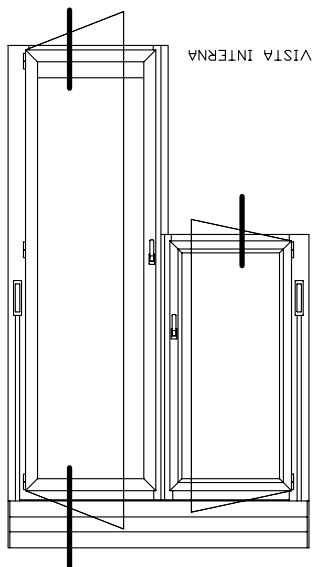
スニーク

GT131

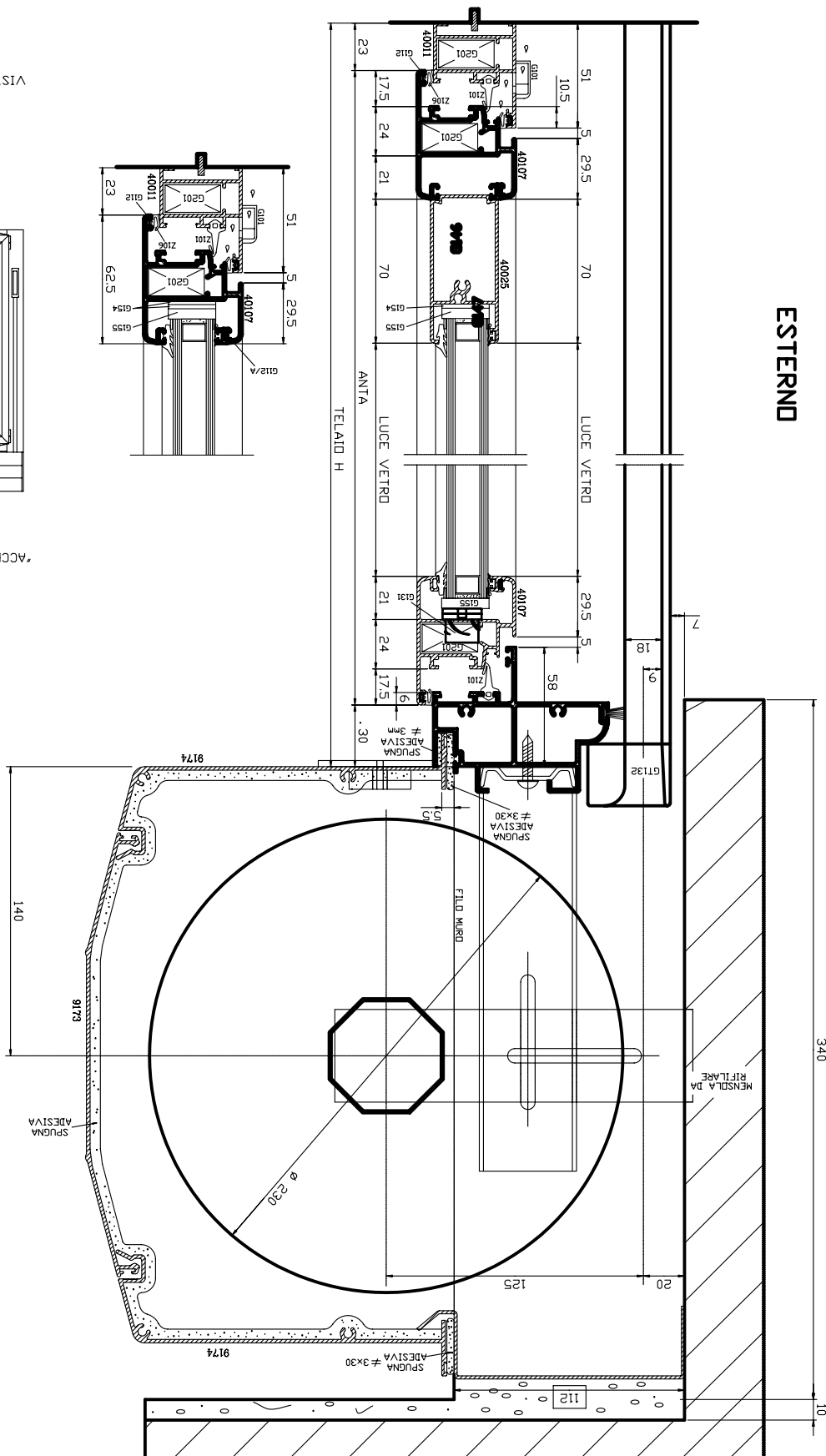
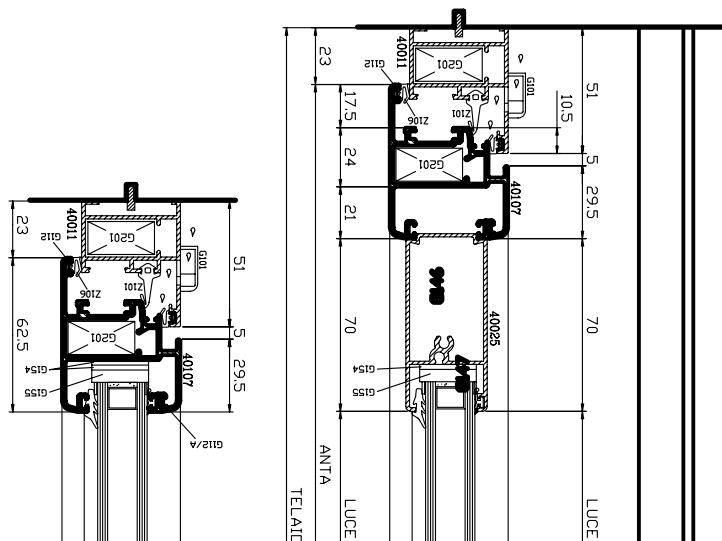
GT1

CASSIDNETT

CASSIDNETT



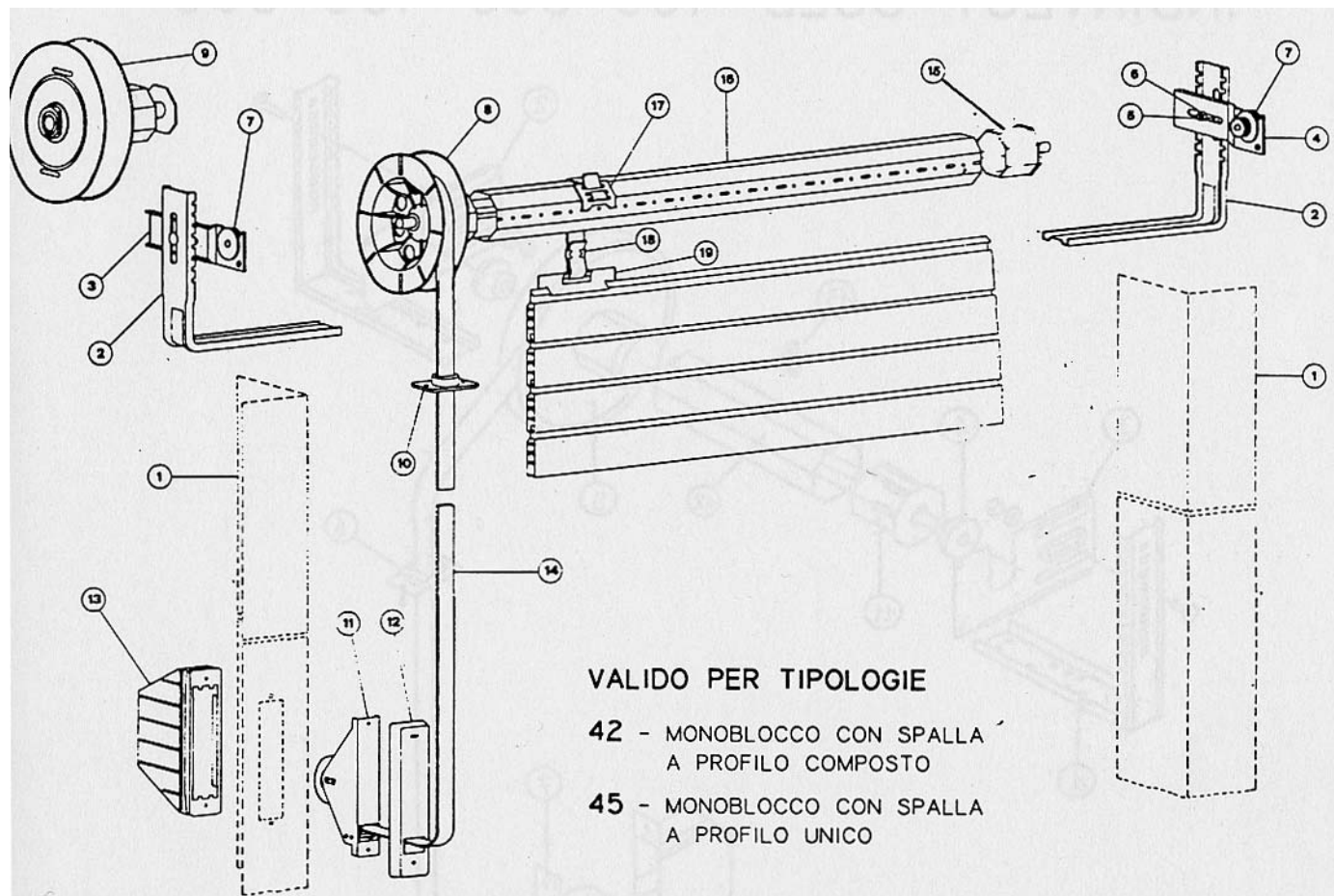
ACCESSORI
STAFER - IMBAC
VEDI SCHEDE ALLEGATE
ACCESSORI MONDBLOCCHI INDINVEST
GOLD 400-500-490-600*



ESTERNO

45
GOLD 004
MONDBLOCCO CON
SPALLA A PROFILO
UNICO
(SEZIONE VERTICALE)

ACCESSORI STAFER PER MONOBLOCCHI INDINVEST GOLD 400-500-490-600



VALIDO PER TIPOLOGIE

42 - MONOBLOCCO CON SPALLA
A PROFILO COMPOSTO

45 - MONOBLOCCO CON SPALLA
A PROFILO UNICO

SOLUZIONE CON PULEGGIA - PORTATA FINO A Kg 20

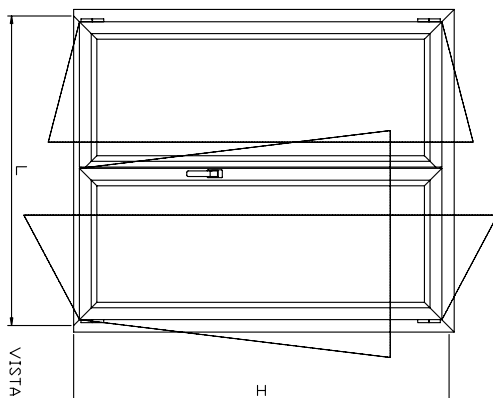
RIF.	CODICE	DESCRIZIONE	SCEGLIERE
1		PROFILO INDINVEST GOLD 400-500-490-600	
2	117.V.S1.20	SUPPORTO A SQUADRO	
3	117.S.07.20	MENSOLA PER SUPPORTO TORINO PIEGA 7 mm (sx)	
4	117.D.07.20	MENSOLA PER SUPPORTO TORINO PIEGA 7 mm (dx)	
5-6	123.K.20.20	VITE 6x20 CON DADO	
7	116.B.00.90	BOCOLA IN NYLON	
8	074.N.22.90	PULEGGIA IN PLASTICA INGOMBRO $\varnothing$ 220 PORTATA 20 Kg	TIPO
10	190.T.00.95	GUIDA CINGHIA TRASVERSALE IN NYLON	COLORE
11	026.A.05.20	AVVOLGITORE	
12	026.P.00.---	PLACCA	COLORE
13	025.C.00.10	CASSETTA (VARIANTE 025.C.FR.90)	
14	080.P.12.---	CINTINO mm 20x1.2	COLORE
15	072.N.00.90	FONDELLO IN PLASTICA	
16	036.T.05.20	RULLO OTTAGONALE	TIPO
17	048.G.00.20	GANCIO PER ATTACCO CINTINO AL RULLO	
18	236.G.00.20	GRAPPA FERMACINTINO	
19	230.A.00.20	GANCIO PER AVVOLGIBILI IN PLASTICA CON ASOLA ANTITAGLIO	

VARIANTE - SOLUZIONE CON RIDUTTORE - PORTATA FINO A Kg 40

9	058.N.22.20	RIDUTTORE PORTATA 40 Kg R=1:2,6 PULEGGIA $\varnothing$ 220	
11	027.S.08.20	AVVOLGITORE	
12	027.P.00.---	PLACCA	COLORE

5

**GOLD 400
FINESTRA 2 ANTE T.Z.
PRIMA ANTA A.R.
GIUNTO APERTO
APERTURA INTERNA**



VISTA INTERNA

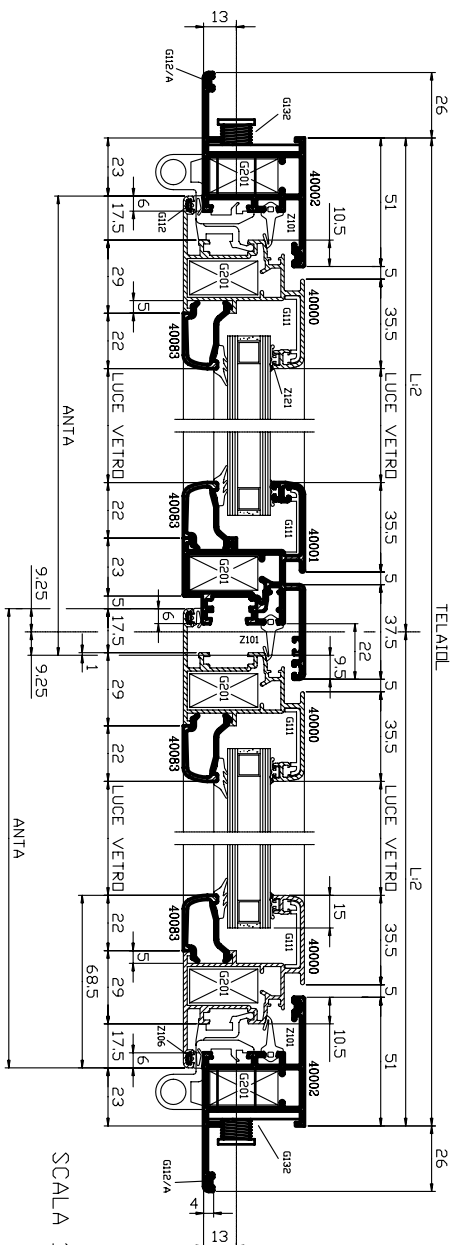
ART.	DESCRIZIONE	Q.to
Z101	GIUNTO APERTO BATTUTA TELAIO-ANTA	2L + 3H
Z901	ANGOLO VULCANIZZATO PER GUARNIZIONE ART.201	4
Z106	BATTUTA INTERNA + GOCCIOLATOID	3L + 3H
Z121	CINGVETRO ESTERNA	2L + 4H
	CINGVETRO INTERNA	2L + 4H

ACCESSORI INDINVEST

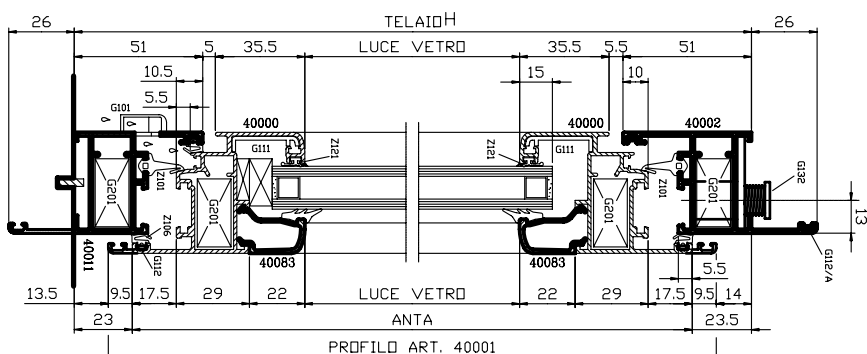
ART.	DESCRIZIONE	Q.to	LAV
G132	REGOLO TELAIO A MURD	7	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	12	DM
G112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON GOMMA)	8	*
G112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	4	*
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	8	1
G101	CAPIRETTA PER DRENAGGIO ACQUA	2	DM
GV753	COPPIA CATENACCI ANTA PASSIVA	1	DM
G1348	INCINTRO CATENACCIO SINGOLO IN ZAMA	2	*
G1261	SOSTEGNO ANTA	1	*
GT101	COPPIA TAPPI INTERNI T.Z. GOLD 400 500 600 GAYD.B	1	*
GT403	COPPIA TAPPI ESTERNI T.Z. GOLD 400 500 GA	1	*
GT110	COPPIA TERN. PINNA DUTRAL T.Z. GOLD 400 500 GA	1	*

VARIANTE(1)	Q.to	C	I
G225 A CIANFRINARE	8	1	1

○ N.B. OPTIONAL

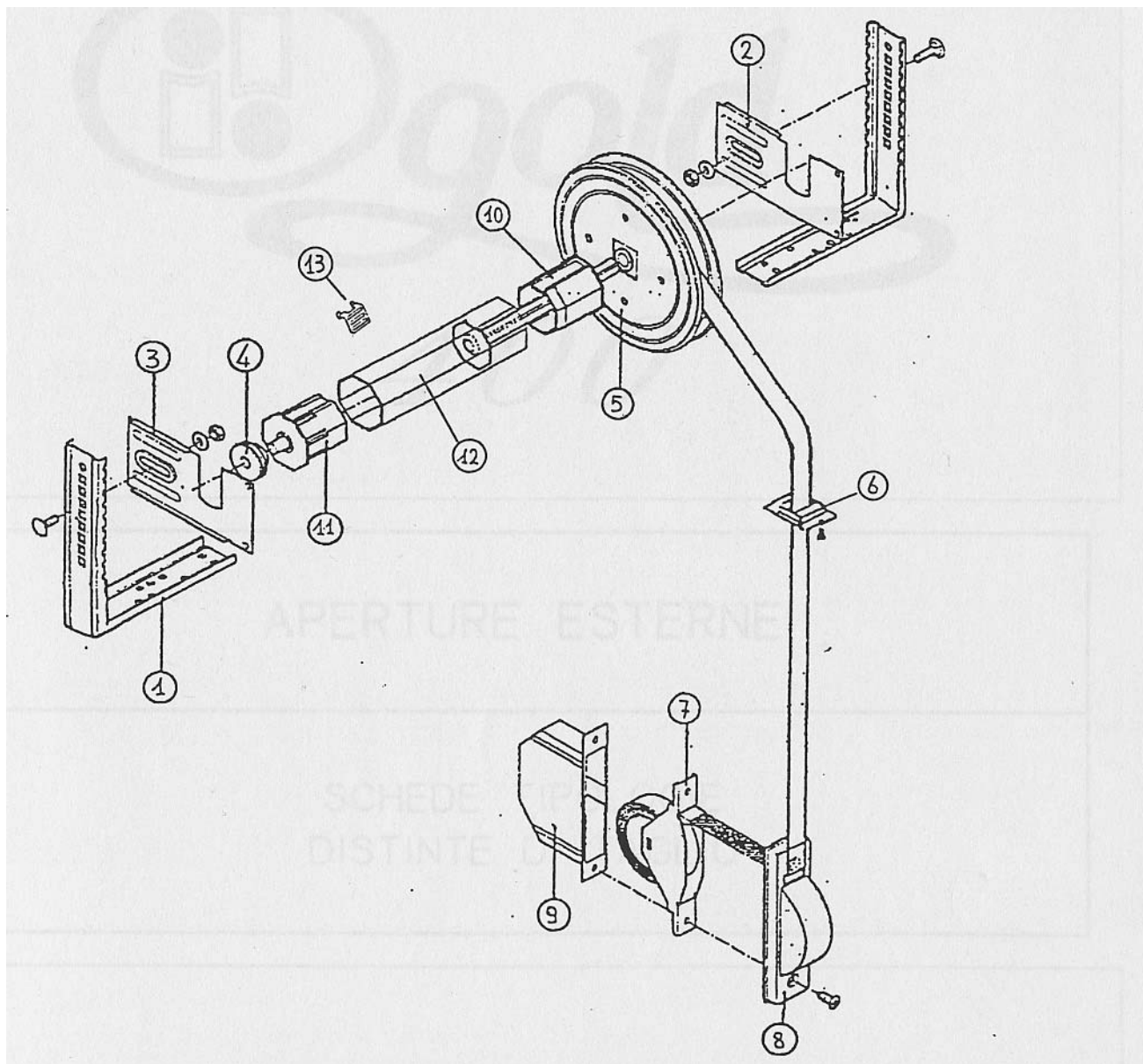


SCALA 1:3



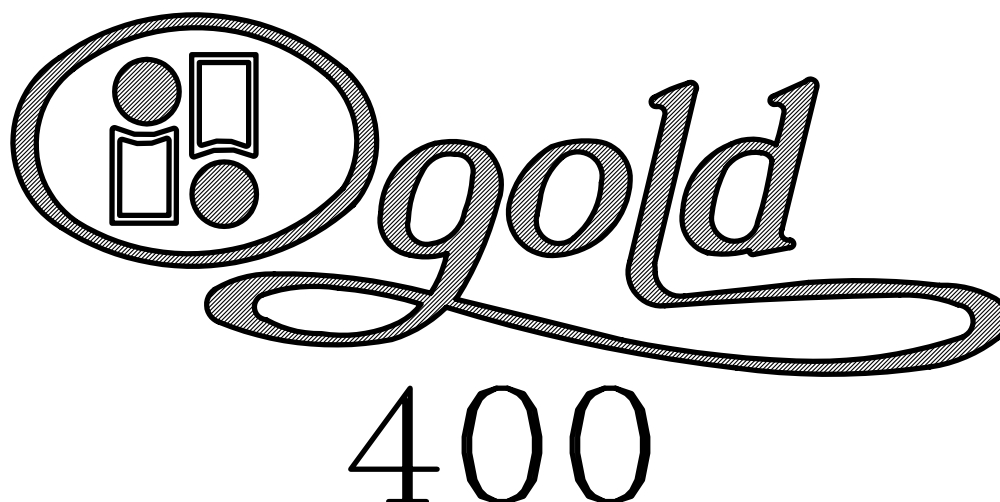
LEGENDA LAVABRAZIONI	
⊙	PUNTA 2 DIAMETRI
DM	PRESSSETTA
*	NESSUNA LAVABRAZIONE
P	PANTIGRAFIO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO

ACCESSORI **IMBAC** PER MONOBLOCCHI INDINVEST GOLD 400-500-490-600



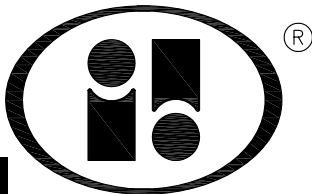
SOLUZIONE CON RIDUTTORE - PORTATA FINO A Kg 23

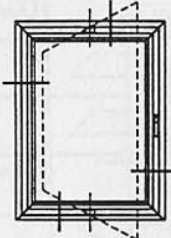
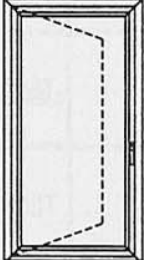
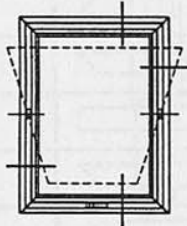
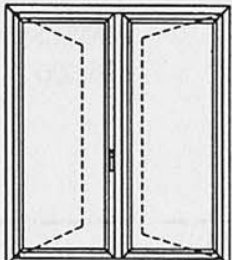
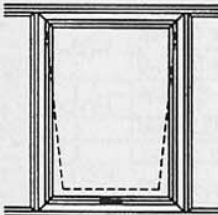
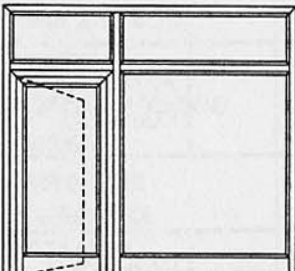
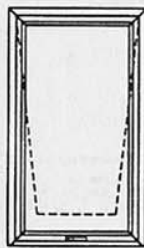
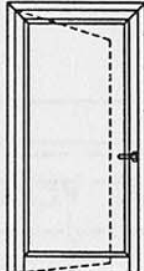
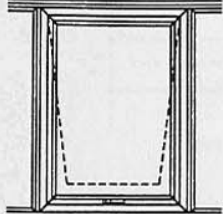
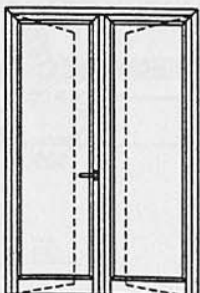
RIF.	CODICE	DESCRIZIONE	SCEGLIERE
1	6C3.9212	SUPPORTO A SQUADRA A TELAIO COMPLETA DI VITI	
2	6A3.9322/D	PIASTRA PER SUPPORTO AD INNESTO A TELAIO DX	
3	6A3.9322/S	PIASTRA PER SUPPORTO AD INNESTO A TELAIO SX	
4	6D3.8241	BOCCOLA IN NYLON PER PULEGGIA $\varnothing$ 12	
5	6A2.7702	RIDUTTORE EXPORT RAPPORTO 1:2,6 INGOMBRO $\varnothing$ 220	
6	6D3.1451/___	GUIDA CINGHIA DA AVVITARE A UNA FERITOIA	COLORE
7	6A1.8127/CC10	AVVOLGITORE AD INCASSO SMALL SPORGENTE CON CINTINO m10	
8	6D3.1327/___	PLACCA PER SMALL SPORGENTE	COLORE
9	6D3.1121	CASSETTA SMALL	
10	6A6.6813	CALOTTA OTTAGONALE REGOLABILE CON PERNO QUADRO $\varnothing$ 13	
11	6D6.6633	CALOTTA OTTAGONALE CON PERNO TONDO $\varnothing$ 12	
12	6B4.4160	RULLO OTTAGONALE GRAFFATO	
13	6A3.4104	GANCIO PER ATTACCO CINTINO AL RULLO	



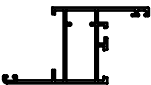
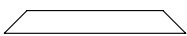
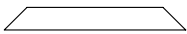
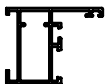
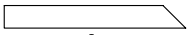
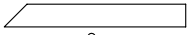
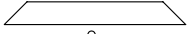
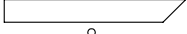
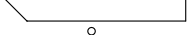
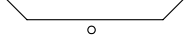
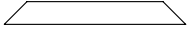
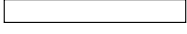
APERTURE ESTERNE

SCHEDE TIPOLOGIE
DISTINTE DI TAGLIO

SISTEMI

INDINVEST

TIPOLOGIA	DESCRIZIONE	TIPOLOGIA	DESCRIZIONE
12 	BILICO VERTICALE GIUNTO APERTO APERTURA ESTERNA	22 	FINESTRA 1 ANTA APERTURA ESTERNA DOPPIA BATTUTA
13 	BILICO ORIZZONTALE GIUNTO APERTO APERTURA ESTERNA	23 	FINESTRA 2 ANTE Z.RIP.Z APERTURA ESTERNA DOPPIA BATTUTA
20 	SERRAMENTO A NASTRO APERTURA ESTERNA A SPORGERE DOPPIA BATTUTA CON LATERALI FISSI	28 	VETRINA CON INSERIMENTO APERTURA ESTERNA DOPPIA BATTUTA
20A 	FINESTRA 1 ANTA APERTURA ESTERNA A SPORGERE DOPPIA BATTUTA	32 	PORTONCINO 1 ANTA APERTURA ESTERNA DOPPIA BATTUTA
21 	SERRAMENTO A NASTRO APERTURA ESTERNA A SPORGERE GIUNTO APERTO CON LATERALI FISSI	33 	PORTONCINO 2 ANTE Z.RIP.Z APERTURA ESTERNA DOPPIA BATTUTA

12 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40019		INVERSIONE BILICO	(L - 46) : 2		1
			(L - 46) : 2		1
			H - 46		1
			(L - 46) : 2		1
			(L - 46) : 2		1
			H - 46		1
40020		ANTA BILICO T	L - 112		2
			H - 112		2
40083		FERMAVETRO	L - 239.5		2
			H - 239.5		2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO
40030		VARIANTE FERMAVETRO	L - 248		2
			H - 292		2

DISTINTA DI TAGLIO VETRI

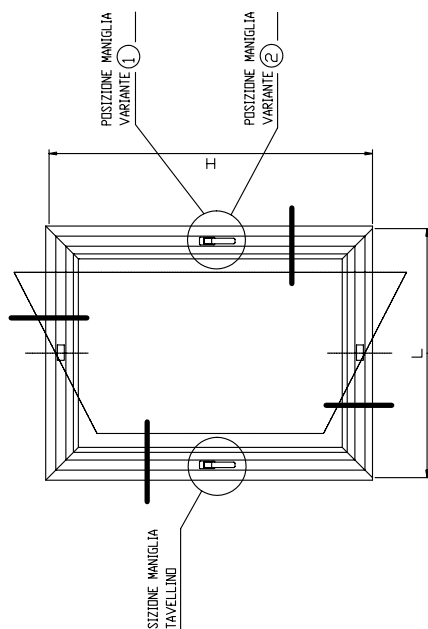
POSIZIONE	l	h	QUANTITA'
	L - 262	H - 262	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 6.580 x L _____	_____
PROFILI VERT.	kg/ml 6.698 x H _____	_____
TOTALE		_____

**GOLD 400
BILICO VERTICALE
GIUNTO APERTO
APERTURA ESTERNA**

12



VISTA INTERNA

GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.ta
Z101	GIUNTO APERTO	4L+4H
Z901	BATTUTA TELAI-ANTA	4
Z134	ANGOLO VULCANIZZATO PER GUARNIZIONE ART. Z101	4
Z106	ANGOLO VULCANIZZATO NEGATIVO PER GUARNIZIONE ART. Z101	2L+2H
Z121	BATTUTA INTERNA	2L+2H
	CINGIVETRO ESTERNA	2L+2H
	CINGIVETRO INTERNA	2L+2H

LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
✱	NESSUNA LAVORAZIONE
P	PANTOGRAFIO
F	GRUPPO FRESE
C	CIAFRINATRICE
I	INCOLLAGGIO

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAI A MURD	7	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	12	DM
G112	SQUADRETTA IND. ALLINEAM. ANGOLI (CON GOMMA)	8	✱
G112/A	SQUADRETTA IND. ALLINEAMENTO ANGOLI	6	✱
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	4	I
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
G181	COPIA FRIZIONI PER BILICO ORIZZONTALE E VERTICALE	1	P
G1701	MANIGLIA A TAVELLINO PER BILICO E/O SPORGERE	1	P

VARIANTE ① DUE PUNTI DI CHIUSURA VERTICALI		
G1041	CREMONESE STANDARD CON BLOCCHETTI	1 DM
G185	KIT DUE PUNTI DI CHIUSURA BILICO ORIZZONTALE VERTICALE	1 DM

VARIANTE ② QUATTRO PUNTI DI CHIUSURA VERTICALI

GV044	CREMONESE STANDARD ANTA RIBALTA	1 DM
G184	RACCORDO MANIGLIA GV044 CON KIT 4 PUNTI BILICO VERT.	1 DM
G186	KIT 4 PUNTI CHIUSURA BILICO DRIZZ/VERTICALE	1 DM+P

VARIANTE ③ PER ANTA DA 120 A 200 KG

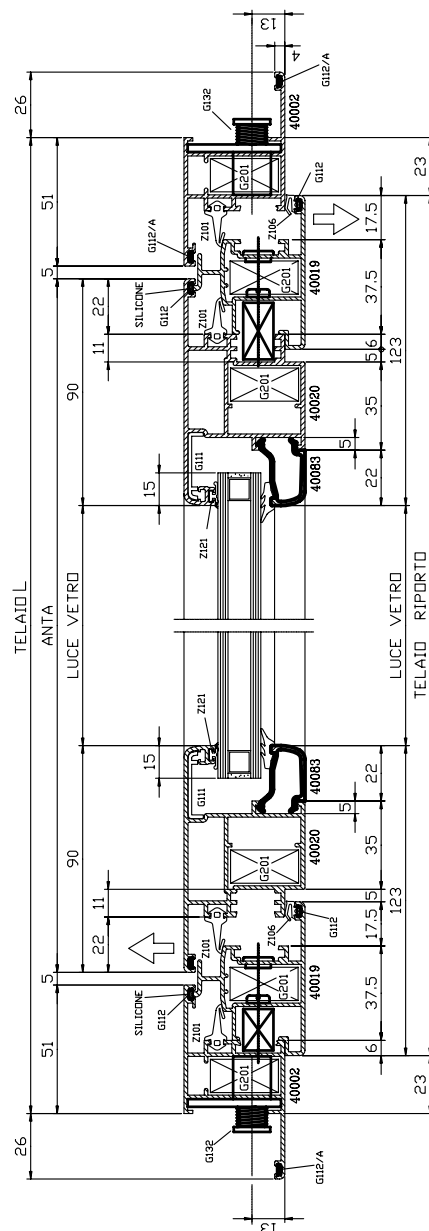
G182	COPIA FRIZIONI BILICO VERTICALE	1 DM
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VARIANTE ④

G225	SQUADRETTA PRESSOFUSA A CIAFRINARE	4 I
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N.B.
I PROFILI ART. 40159-40160 POSSONO ESSERE UTILIZZATI COME VARIANTE AL PROFILO ART. 40020

LE VARIANTI ① ② SI POSSONO ESEGUIRE ANCHE COME LE CORISPONDENTI BILICO ORIZZONTALE



A technical drawing of a square room with side length L and height H . The room is shown in perspective. A person is depicted at the bottom center, looking upwards. A camera is positioned at the top center, looking downwards. The camera's field of view is indicated by a cone. The person's path is shown by a line with arrows. The drawing is labeled with L and H .

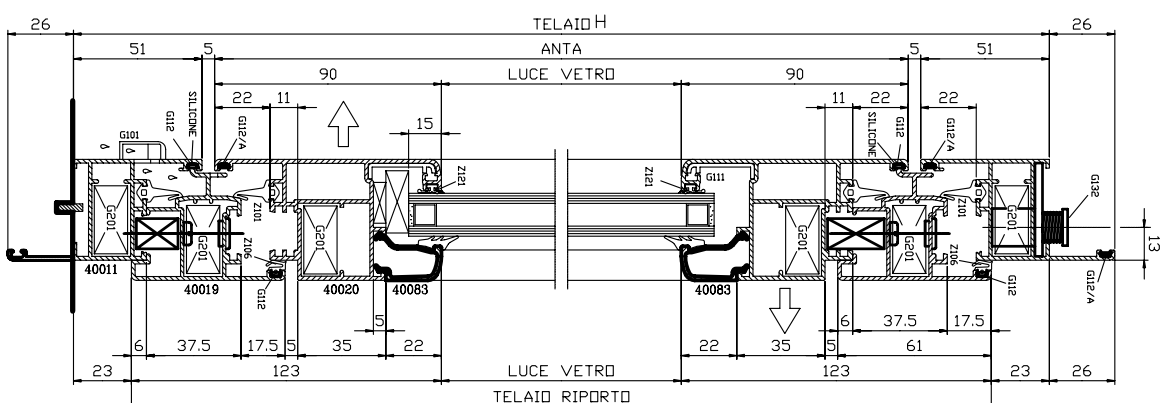
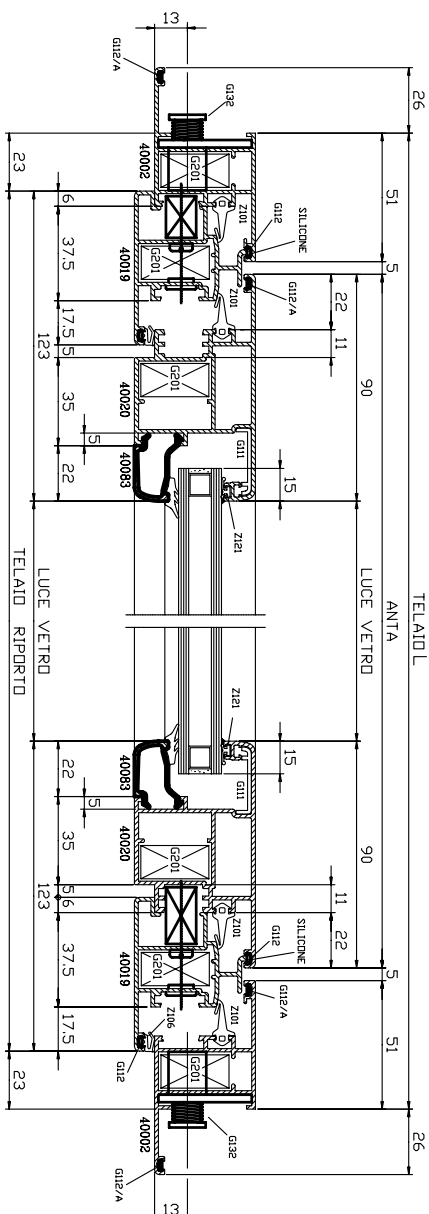
VISTA INTERNA

◎	PUNTA 2 DIAMETRI
DM	PRESSATTA
✱	NESSUNA LAVAZIONE
P	PANTOFARO
F	GRUPPO FRESE
C	CIAFFINATRICE
I	INCOLLAGGIO

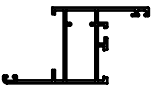
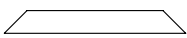
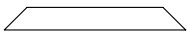
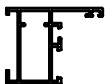
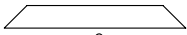
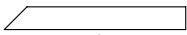
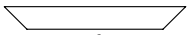
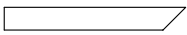
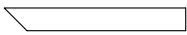
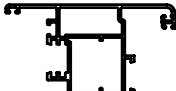
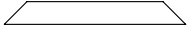
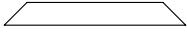
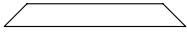
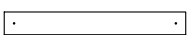
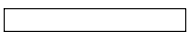
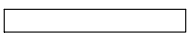
VARIANTE ① DUE PUNTI DI CHIUSURA ORIZZONTALE		
GV044	CEMENSE STANDARD ANTA RIBATA	1 P
GI83	RACCORDO MANICOLA GV044 CON KIT BILICO ORIZZONTALE	1 P
GI85	KIT DUE PUNTI CHIUSURA BILICO ORIZZONTALE E VERTICALE	1 DM

VARIANTE ③		
G225	SQUARETTA PRESSOFUSA A CIANRINARE	4
		1

N.B. I PROFILI ART.40159-40160 POSSONO ESSERE UTILIZZATI COME VARIANTE AL PROFILO ART.40020



13 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40019		INVERSIONE BILICO	L - 46		1
			(H - 46) : 2		1
			(H - 46) : 2		1
			L - 46		1
			(H - 46) : 2		1
			(H - 46) : 2		1
40020		ANTA BILICO T	L - 112		2
			H - 112		2
40083		FERMAVETRO	L - 239.5		2
			H - 239.5		2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO
40030		VARIANTE FERMAVETRO	L - 248		2
			H - 292		2

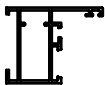
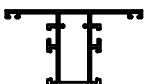
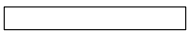
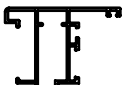
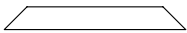
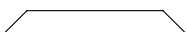
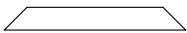
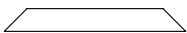
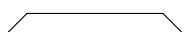
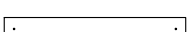
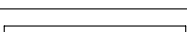
DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	L - 262	H - 262	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 6.580 x L _____	_____
PROFILI VERT.	kg/ml 6.698 x H _____	_____
TOTALE		_____

20 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40011		TELAIO L	L	DA DEFINIRE	1
40015		TELAIO L	L	DA DEFINIRE	1
40022		TRAVERSO T	H - 74		1
40048		INVERSIONE DI BATTUTA	L - 16		2
			H - 72		2
40064		ANTA T APERT. EST.	L - 82		2
			H - 138		2
40083		FERMAVETRO	L - 176.5		2
			H - 232.5		2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO
40030		VARIANTE FERMAVETRO	L - 185		2
			H - 285		2

DISTINTA DI TAGLIO VETRI

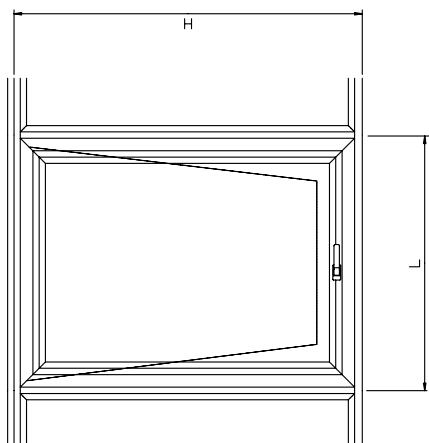
POSIZIONE	l	h	QUANTITA'
	L - 199	H - 255	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 6.298 x L _____	_____
PROFILI VERT.	kg/ml 5.285 x H _____	_____
TOTALE		_____

20

**GOLD 400
SERRAMENTO A NASTRO
APERTURA ESTERNA
A DOPIA BATTUTA
CON LATERALI FISSI**



VISTA INTERNA

ART.	DESCRIZIONE	Q.ta
Z106	BATTUTA INTERNA	4L+4H
Z121	CINGIVETRO ESTERNA	2L+2H
	CINGIVETRO INTERNA	2L+2H

GUARNIZIONI INDINVEST

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	0	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	8	DM
G112	SQUADRETTA IND. ALLINEAM. ANGOLI (CON GOMMA)	8	*
G112/A	SQUADRETTA IND. ALLINEAMENTO ANGOLI	4	*
G123	CAVALLOTTO CON VITE AD INELABE	2	F+DM
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
G321	CERNIERA A DUE ALI PER APERTURA ESTERNA	2	*
G1952	COPIA BRACCI TELESCOPICI IND. SPESSORE 29 mm	1	*
G1701	MANIGLIA A TAVELLINO PER BILICO E/O SPORGERE	1	*

⑤ ③
①
②

VARIANTE ①

G1953	COPIA BRACCI TELESCOPICI ZINCATI SPESSORE 29 mm	1	*
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VARIANTE ② DUE PUNTI DI CHIUSURA

G191	CREMONESE APERTURA ESTERNA-INTERNA	1	P
G192	KIT APERTURA ESTERNA GOLD 400	1	DM+P
G185	KIT DUE PUNTI DI CHIUSURA BILICO ORIZZONTALI E VERTICALI	1	DM

VARIANTE ③ VEDI PORTATA MAX. PAGINE ELENCO ACCESSORI

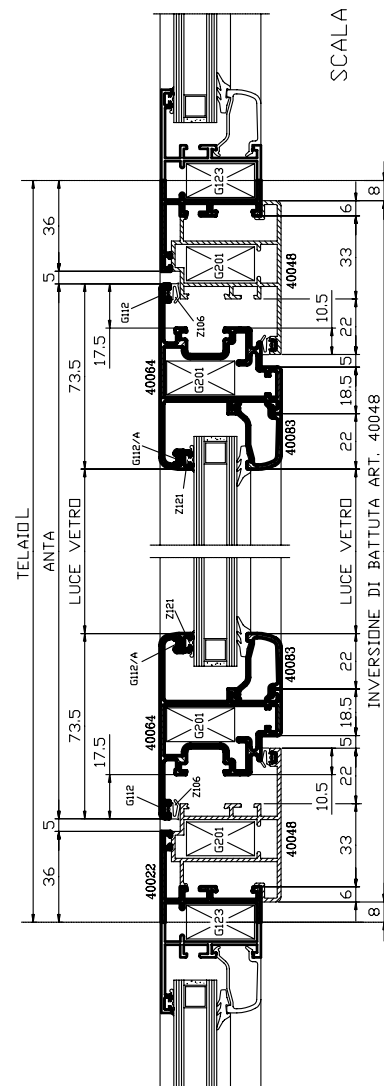
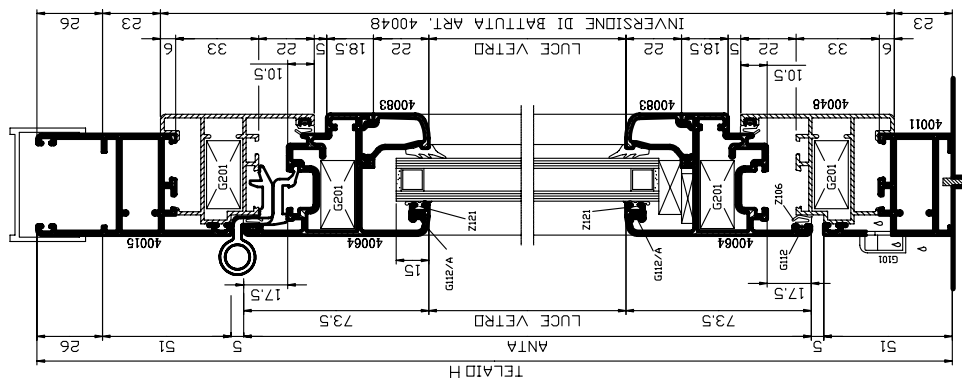
G332	CERNIERA A PETTINE 3 ANTA COMPLEANARE APERTURA EST.	2	*
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VARIANTE ⑤ VEDI PORTATA MAX. PAGINE ELENCO ACCESSORI

G305	CERNIERA A DUE ALI TERZA ANTA	2	*
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LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO



SCALA 1:3

20A
GOLD 400
FINESTRA 1 ANTA
APERTURA ESTERNA
A SPORGERE
DOPPIA BATTUTA

ACCESSORI INDINVEST

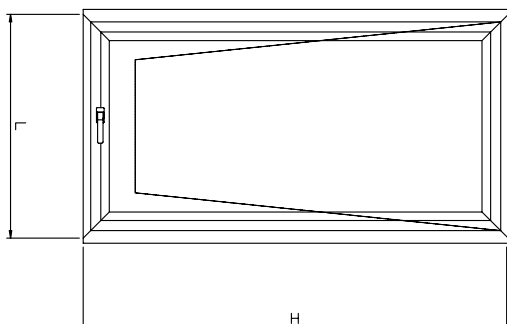
ART.	DESCRIZIONE	Q.tà	LA
G132	REGOLO TELAI A MIRO	7	⊙
G201	SQIARETTA UNIVERSALE A PULSANTE	8	DM
G112	SQIARETTA INOX ALLINEAM ANGOLI (CON GIUNTA)	8	✱
G112/A	SQIARETTA INOX ALLINEAMENTO ANGOLI	6	✱
G301	CERNIERA STANDARD DUE ALI	2	✱
① G1952	CIPPJA BRACCI TELESCOPICI INOX SPESORE 29 mm	1	✱
② G1701	MANIGLIA A TAVELLINI PER BILICO E/O SPORIERE	1	✱

VARIANTE 1

G1953	COPPIA BRACCI TELESCOPICI ZINCATI SPESSORE 29 mm	1	✱
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VARIANTE ② DUE PUNTI DI CHIUSURA

G191	CREMENSE APERTURA ESTERNA-INTERNA	1	P
G192	KIT DI COLLEGAMENTO APERI. EST. GOLD 400	1	DM+P
G185	KIT DUE PUNTI DI CHIUSURA BILICO ORIZZONTALE E VERTICALE	1	DM



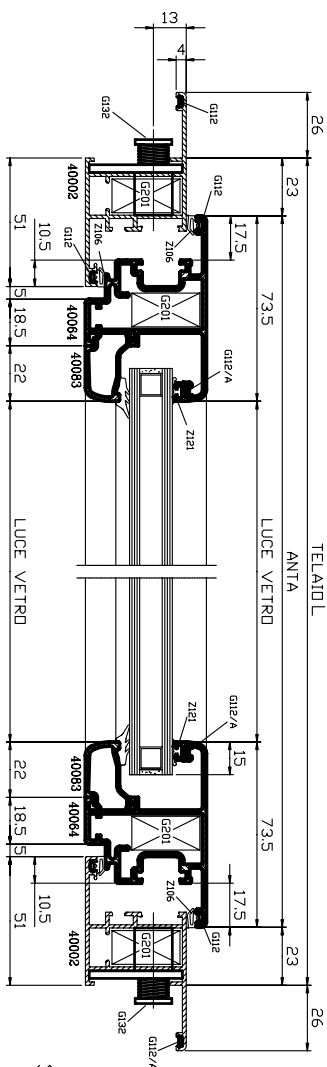
VISTA INTERNA

GUARNIZIONI INDINVEST

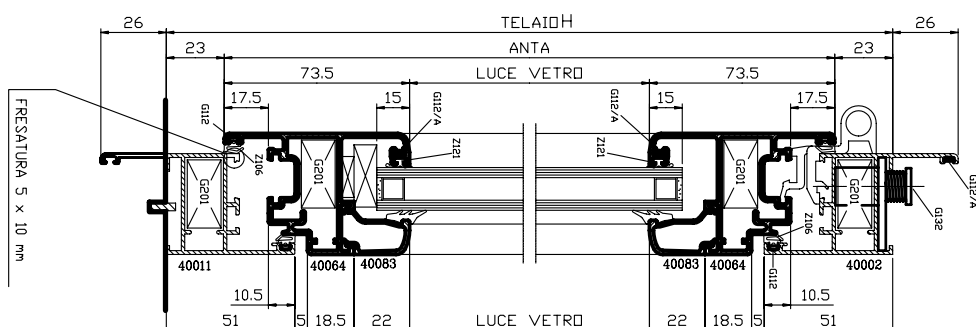
ART.	DESCRIZIONE	Q.ta
Z106	BATTUTA INTERNA ESTERNA	4L+4H
Z121	CINGHETTO ESTERNA	2L+2H
	CINGHETTO INTERNA	2L+2H

LEGENDA LAVORAZIONI

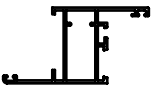
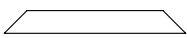
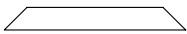
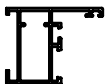
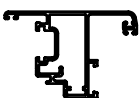
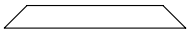
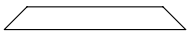
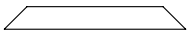
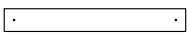
	PUNTA 2 DIAMETRI
DM	PRESSETTA
	NESSUNA LAVORAZIONE
P	PANTOGRAF
F	GRUPPO FRESE
C	CIANFRANATRICE
I	INCOLLAGGIO

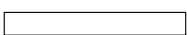


SCALA 1:3



20A GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40064		ANTA T APERT. EST.	L - 46		2
			H - 46		2
40083		FERMAVETRO	L - 140.5		2
			H - 140.5		2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMAVETRO	L - 149		2
			H - 193		2

DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	L - 163	H - 163	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 4.426 x L _____	_____
PROFILI VERT.	kg/ml 4.374 x H _____	_____
TOTALE		_____

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAID A MURO	0	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	8	DM
G111	SOTTOSQUADRETTA NYLON PER ANGOLI ANTE	4	I
G112	SQUADRETTA INDY ALLINEAM. ANGOLI (CON GOMMA)	4	*
G112/A	SQUADRETTA INDY ALLINEAMENTO ANGOLI	4	*
G123	CAVALLOTTI CON VITE AD INFILARE	2	F+DM
G101	CAPPETTA PER DRENAGGIO ACQUA	2	DM
G342	CERNIERA MAXI APPLICAZIONE FRONTALE	2	D POSC
G343	KIT 4 VITI INDY M6x30 DA ABBINARE A G341 D G342	2	D POSC
G1952	COPIA BRACCI TELESCOPICI INDY SPESORE 29 mm	1	*
G1701	MANIGLIA A TAVELLINO PER BILICO E/O SPORGERE	1	P

VARIANTE①

G1953	COPIA BRACCI TELESCOPICI ZINCATI SPESORE 29 mm	1	*
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VARIANTE② DUE PUNTI DI CHIUSURA ORIZZONTALI

GV044	CREMONESE STANDARD ANTA RIBALTA	1	P
G183	RACCORDO MANIGLIA GV044 CON KIT BILICO ORIZZONTALE	1	DM+P
G185	KIT DUE PUNTI CHIUSURA BILICO ORIZZONTALE E VERTICALE	1	DM

VARIANTE④

G225	SQUADRETTA PRESSOFUSA A CIANFRINARE	4	I
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VARIANTE⑤

G6160	CERNIERA INTERASSE 86 mm (39+47)	2	D
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VARIANTE③ DUE PUNTI DI CHIUSURA ORIZZONTALI DUE PUNTI DI CHIUSURA VERTICALI

GV044	CREMONESE STANDARD ANTA RIBALTA	1	P
G183	RACCORDO MANIGLIA GV044 CON KIT BILICO ORIZZONTALE	1	DM+P
G185	KIT DUE PUNTI CHIUSURA BILICO ORIZZONTALE E VERTICALE	1	DM
G189	INCINTRO ANTA RIBALTA	2	*
G188	RINVIO RIBASSATO	2	DM

GUARNIZIONI INDINVEST

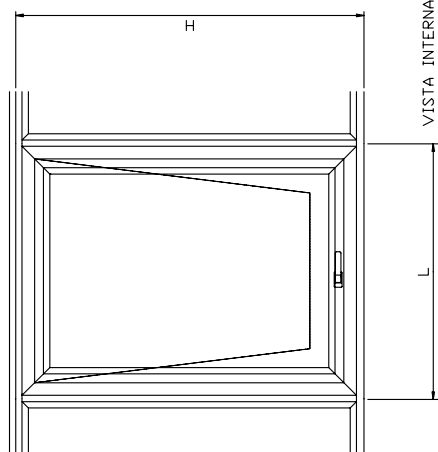
ART.	DESCRIZIONE	Q.ta
Z101	GIUNTO APERTO BATTUTA TELAID-ANTA	4L+4H
Z901	ANGOLO VULCANIZZATO PER GUARNIZIONE ART.Z101	4
Z134	ANGOLO VULCANIZZATO NEGATIVO PER GUARNIZIONE ART.Z101	4
Z106	BATTUTA INTERNA	2L+2H
Z121	CINGVETRO ESTERNA	2L+2H
	CINGVETRO INTERNA	2L+2H

N.B.
I PROFILI ART.40159-40160 POSSONO ESSERE UTILIZZATI COME VARIANTE AL PROFILO ART.40020

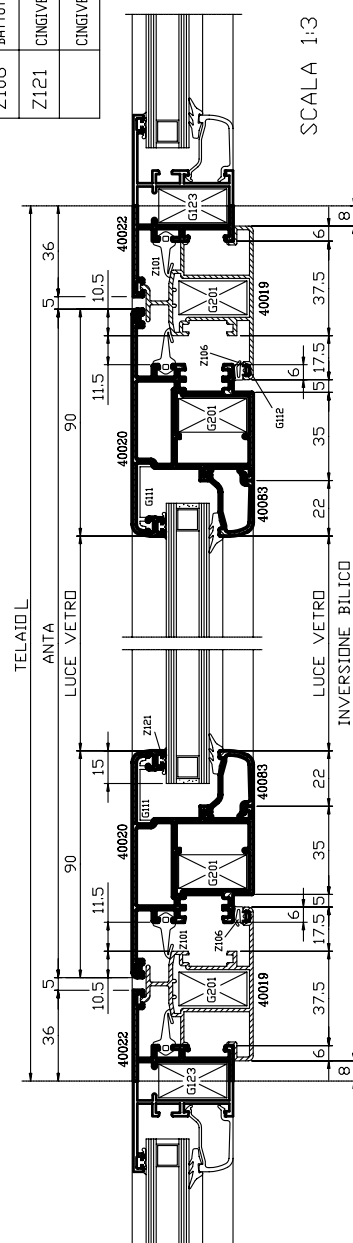
LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESSETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPI FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO
D	DIMA DI FORATURA

**GOLD 400
SERRAMENTO A NASTRO
APERTURA ESTERNA
A GIUNTO APERTO
CON LATERALI FISSI**



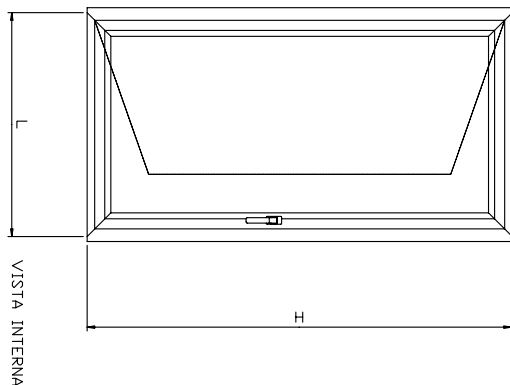
VISTA INTERNA



SCALA 1:3

22

GOLD 400
FINESTRA 1 ANTA
APERTURA ESTERNA
DOPPIA BATTUTA



ACCESSORI INDINVEST

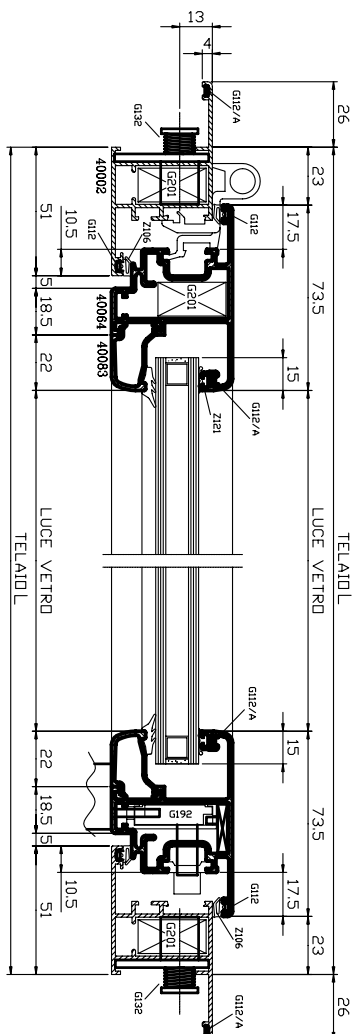
ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	7	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	8	DM
G112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON GDM4)	8	*
G112/A	SQUADRETTA INOX ALLINEAMENTO ANGOLI	6	*
G301	GERANERA STANDARD DUE ALI	2	*
G191	CREMONESE APERTURA ESTERNA-INTERNA	1	P
G192	KIT DI COLLEGAMENTO APERT. EST. GOLD 400	1	DM+P
G172	PUNTALE STANDARD	2	DM
G1348	INCINTRO GATEWACCI SINGOLO IN ZAMA	2	*
G1261	SOSTEGNO ANTA	1	*

GUARNIZIONI INDINVEST

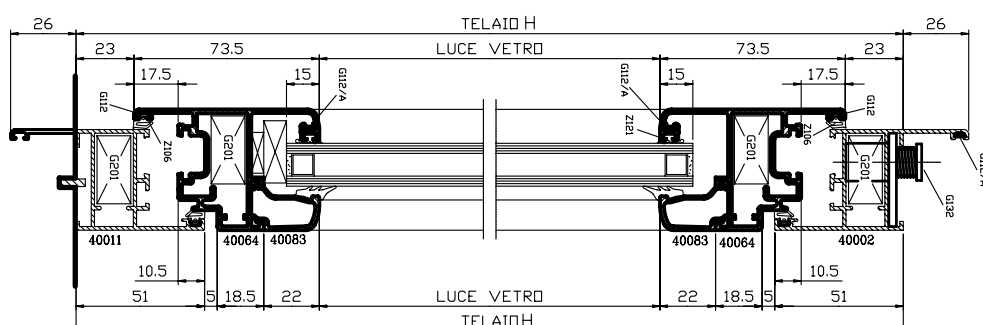
ART.	DESCRIZIONE	Q.ta
Z106	BATTUTA INTERNA ESTERNA	4L+4H
Z121	CINGHIERO ESTERNA	2L+2H
	CINGHIERO INTERNA	2L+2H

LEGENDA LAVORAZIONI

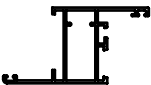
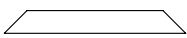
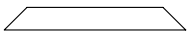
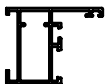
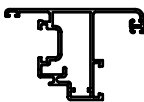
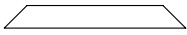
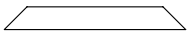
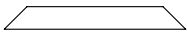
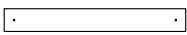
⊙	PUNTA 2 DIAMETRI
DM	PRESSSETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CANFRINATRICE
I	INCOLLAGGIO

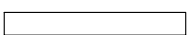


SCALA 1:3



22 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40064		ANTA T APERT. EST.	L - 46		2
			H - 46		2
40083		FERMAVETRO	L - 140.5		2
			H - 140.5		2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMAVETRO	L - 149		2
			H - 193		2

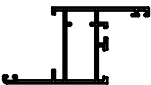
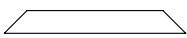
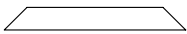
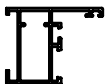
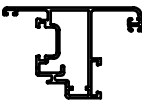
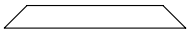
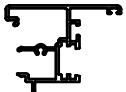
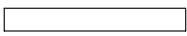
DISTINTA DI TAGLIO VETRI

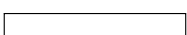
POSIZIONE	l	h	QUANTITA'
	L - 163	H - 163	1

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 4.256 x L _____	_____
PROFILI VERT.	kg/ml 4.544 x H _____	_____
TOTALE		_____

23 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 52		2
40011		TELAIO L	L		1
40064		ANTA T APERT. EST.	(L - 51) : 2		4
			H - 46		4
40003		RIPORTO	H - 114		1
40083		FERMAVETRO	(L - 240) : 2		4
			H - 140.5		4
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

40030		VARIANTE FERMAVETRO	(L - 257) : 2		4
			H - 193		4

DISTINTA DI TAGLIO VETRI

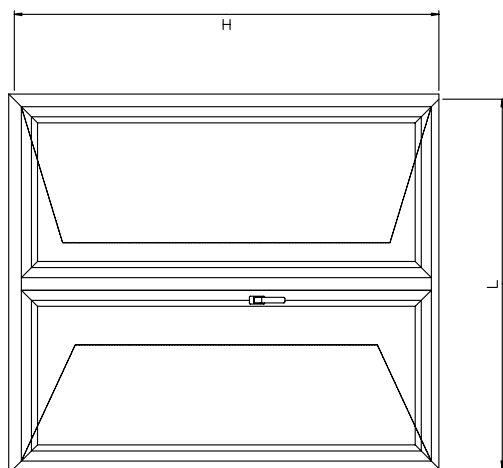
POSIZIONE	l	h	QUANTITA'
	(L - 285) : 2	H - 163	2

CALCOLO PESO PROFILI

		TOTALE kg
PROFILI ORIZ.	kg/ml 4.256 x L _____	_____
PROFILI VERT.	kg/ml 8.095 x H _____	_____
TOTALE		_____

23

**GOLD 400
FINESTRA 2 ANTE TRIP.T
APERTURA ESTERNA
DOPPIA BATTUTA**



VISTA INTERNA

ACCESSORI INDINVEST

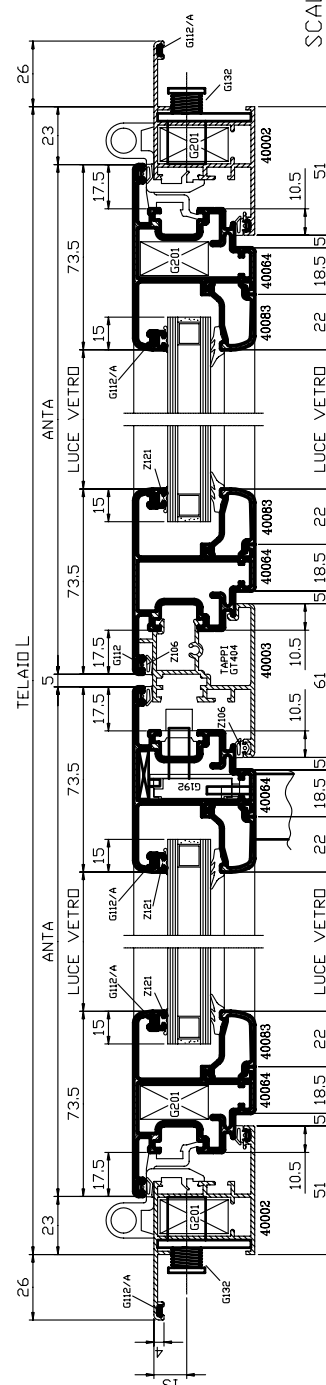
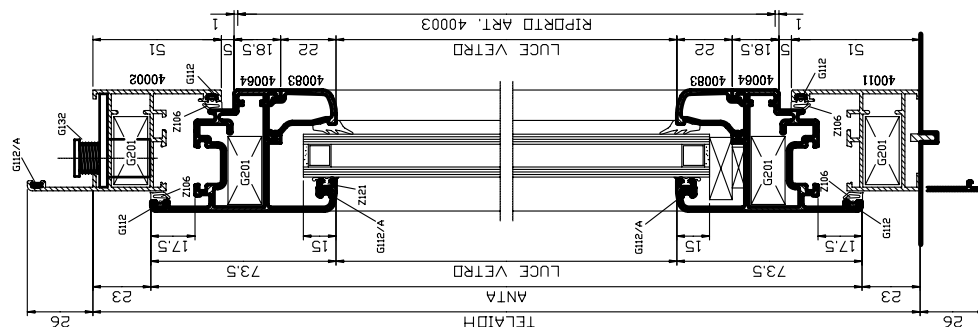
ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	7	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	12	DM
G112	SQUADRETTA IND. ALLINEAM. ANGOLI (CON GOMMA)	12	✱
G112/A	SQUADRETTA IND. ALLINEAMENTO ANGOLI	10	✱
G301	CERNIERA STANDARD DUE ALI	4	✱
G191	CREMINESE APERTURA ESTERNA-INTERNA	1	P
G192	KIT DI COLLEGAMENTO APERT. EST. GOLD 400	1	DM+P
G172	PUNTALE STANDARD	2	DM
G1348	INCONTRO CATENACCIO SINGOLO IN ZAMA	4	✱
G1261	SOSTEGNO ANTA	1	✱
GV753	COPIA CATENACCI PER SECONDA ANTA	1	✱
GT 404	COPIA TAPPI RIPORTO CENTRALE GOLD 400 D.B.	1	✱

GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.ta
Z106	BATTUTA INTERNA ESTERNA	4L + 7H
Z121	CINGIVETRO ESTERNA	4L + 4H
	CINGIVETRO INTERNA	4L + 4H

LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
✱	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO



SCALA 1:3

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ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.tà	LAV.
G132	RICCIO TELAI A MIGRO	12	
G201	SOAPARETTA UNIVERSALE A PULSANTE	4	DM
G202	SOAPARETTA A PULSANTE PER PORDUTINDO	2	DM
G112	SOAPARETTA INOX ALL'INERAM ANGOLI CON GOMMA	4	✱
G112/A	SOAPARETTA INOX ALL'INERAMTINO ANGOLI	4	✱
G322	CENERERA A TRE ALI PER TERZA ANTA	3	✱
SEPARATORE - CISA - CIPRI - ISCED			
MANIGLIE - MANIGLIONI			

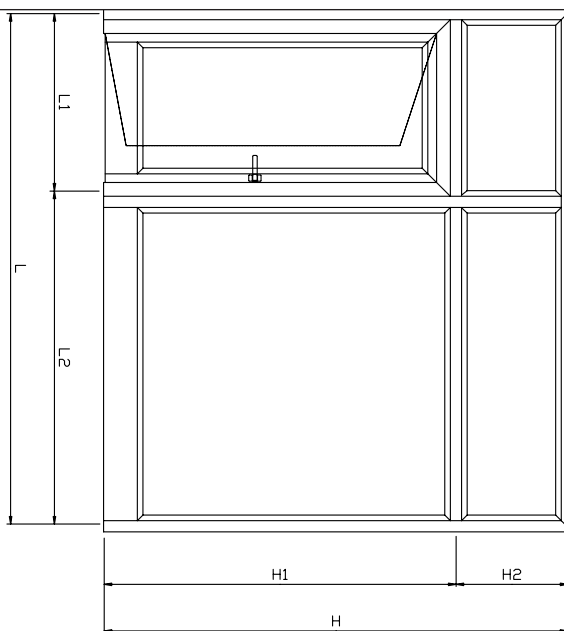
GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q. to
Z106	BATTUO INTERNA ESTERNA	2L ₁ + 4H
Z121	CINGHERO ESTERNA	4L + 4H
	CINGHERO INTERNA	4L + 4H
Z801	PROFILO ALLUMINIO FORIA SPAZZOLA L=2500 mm	L ₁
Z802	SPAZZOLA CON SUPPORTO ZINCATO mm 25,4 L=2500	L ₁

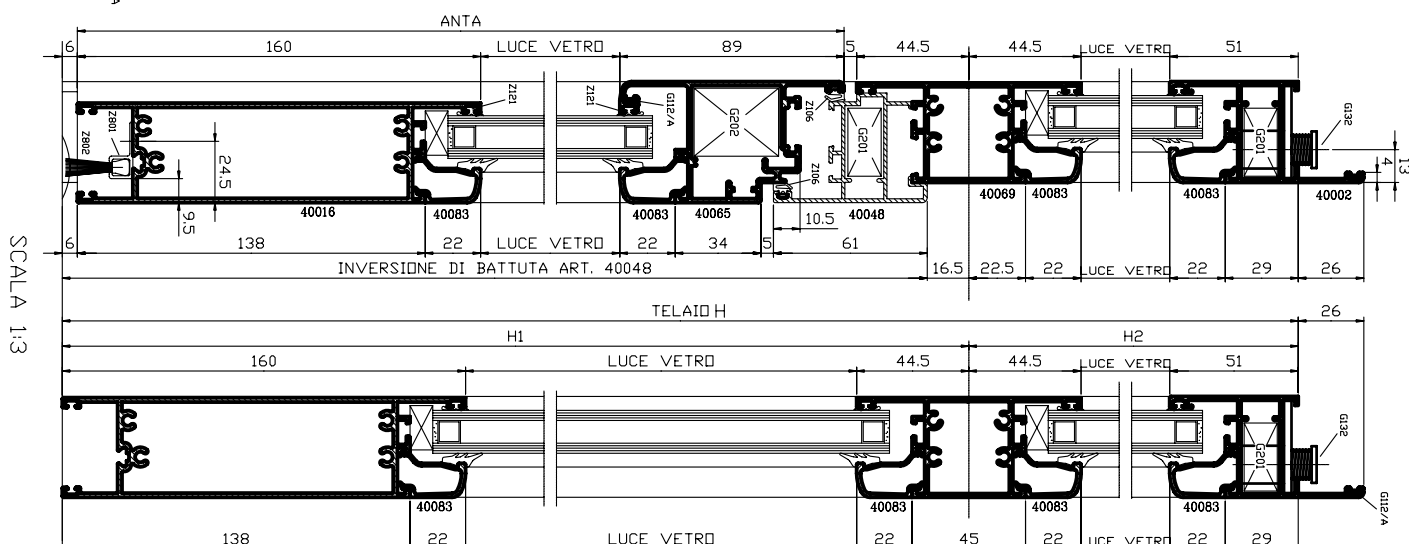
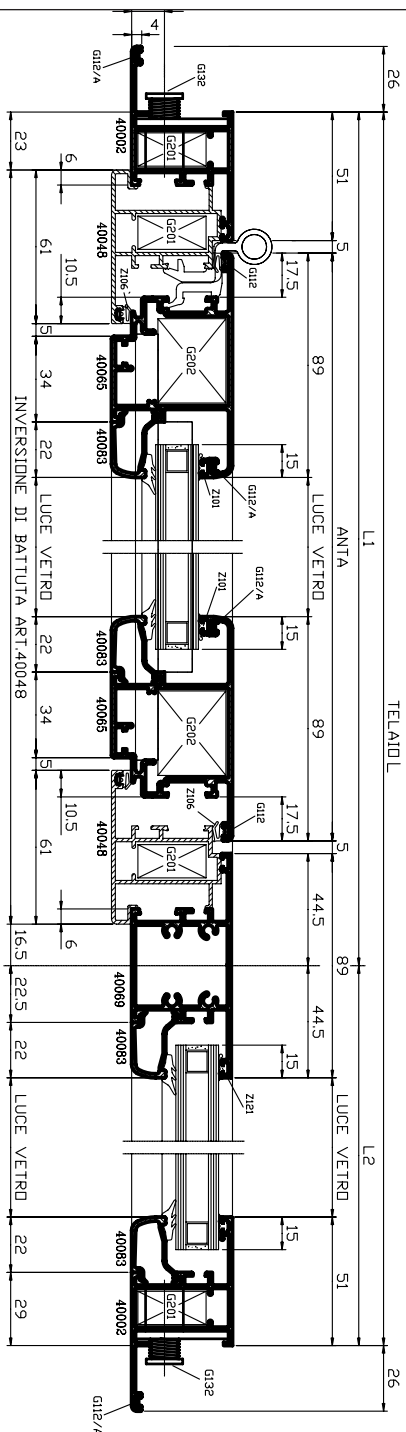
LEGENDA LAVORAZIONI

○	PUNTA 2 DIAMETRI
DM	PRESSETTA
✱	NESSUNA LAVAZIONE
P	PANTIGRADO
F	GRUPPO FRESE
C	CIANFRINARICE
I	INCOLLAGGIO

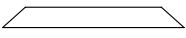
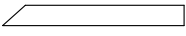
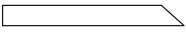
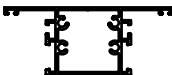
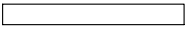
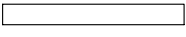
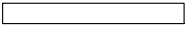
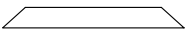
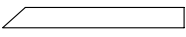
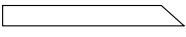
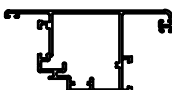
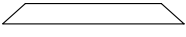
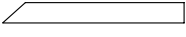
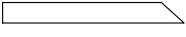
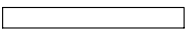
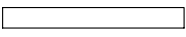
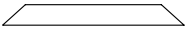
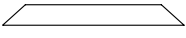
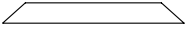
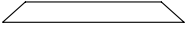
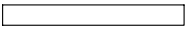
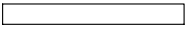
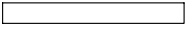
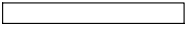
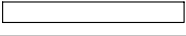
N.B. VEDI TIPOLOGIA SU CATALOGHI
DITTA PRESCELTA INERENTI
SERIE GOLD



VISTA INTERNA



28 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 26		1
			H + 26		1
40069		MONTANTE TRAVERSO	L1 - 41.5		1
			L2 - 41.5		1
			H - 24		1
40048		INVERSIONE DI BATTUTA	L1 - 39.5		1
			H1 - 16.5		1
			H1 - 16.5		1
40065		ANTA T APERT. EST.	L1 - 105.5		1
			H1 - 55.5		1
			H1 - 55.5		1
40016		ZOCCHOLO	L1 - 229.5		1
			L2 - 41.5		1
40083		FERMAVETRO	L1 - 43		2
			L1 - 231		2
			L2 - 43		4
			H1 - 252		2
			H1 - 152		2
			H2 - 43		4
40030		VARIANTE FERMAVETRO	L1 - 51.5		2
			L1 - 239.5		2
			L2 - 51.5		4
			H1 - 304.5		2
			H1 - 204.5		2
			H2 - 95.5		4

DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
APRIBILE	L1 - 253.5	H1 - 274.5	1
FISSO	L1 - 65.5	H2 - 65.5	1
FISSO	L2 - 65.5	H1 - 174.5	1
FISSO	L2 - 65.5	H2 - 65.5	1

CALCOLO PESO PROFILI

TOTALE kg	
PROFILI ORIZ.	kg/ml 7.167 x L1_____
PROFILI ORIZ.	kg/ml 5.046 x L2_____
PROFILI VERT.	kg/ml 8.055 x H1_____
PROFILI VERT.	kg/ml 3.813 x H2_____
TOTALE	

15

Technical drawing of a rectangular window frame. The drawing shows a perspective view of the frame with a central opening. The width of the frame is labeled 'L' and the height is labeled 'H'. The frame has a multi-layered structure, with a central pane and outer frames. The drawing is a line drawing with no shading.

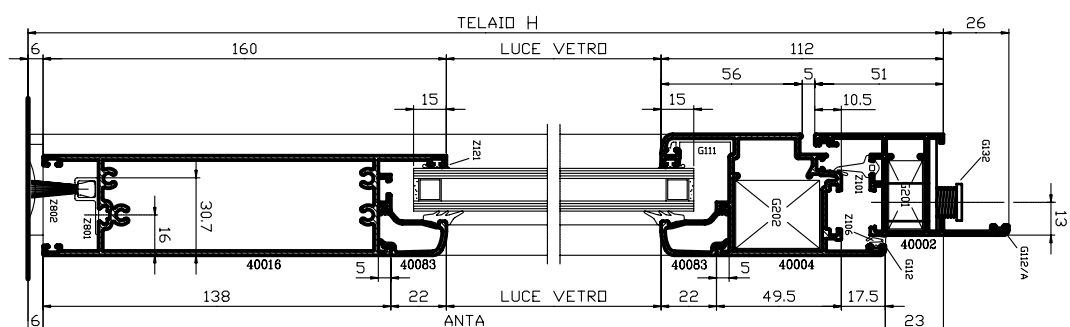
ART.	DESCRIZIONE	Q.tà	LAV.
G132	REGALO TELATO A MIOLO	9	☉
G201	SODABRETTA UNIVERSALE A PULSANTE	2	DM
G202	SODABRETTA A PULSANTE PER PORTINUCINO	2	DM
G112	SODABRETTA INOX ALLINEAM ANGOLI (CINQ GOMMA)	2	✱
G112/A	SODABRETTA INOX ALLINEAMENTO ANGOLI	4	✱
G111	SOTTOSODABRETTA IN NYLON PER ANGOLI ANTE CERNEA A PETTINE PRIMA	2	✱ I
G331	E. SECONDA ANTA	3	✱
	SERREATURE - CISA - CERNI - ISSO		
	MANIGLIE - MANIGLIONI		

VARIANTE ①		
G225	SQUADRETTA PRESSOFUSA A CIANFRINARE	2 1

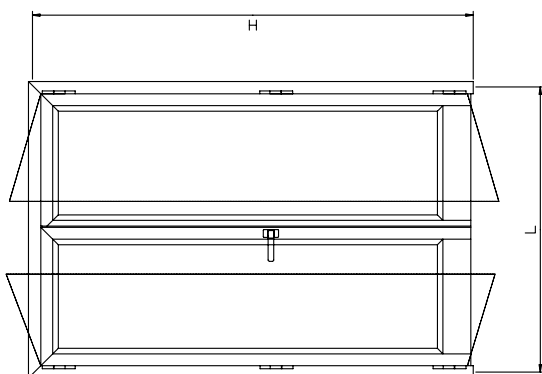
ART.	DESCRIZIONE	Q.tà
Z101	GIUNTO APERIO BATTUTA TELAI0-ANTA	L+2H
Z901	ANCILLO VIV CANIZZATO PER GUARNIZIONE ART.Z101	2
Z106	BATTUTA INTERNA	L+2H
Z121	CINGHERIO ESTERNA	2L+2H
	CINGHERIO INTERNA	2L+2H
Z801	PROFILO ALLUMINIO PORTA SPAZZOLA L=2500 mm	L
Z802	SPAZZOLA CON SUPPORTO ZINCATO mm 25,4 L=2500	L

○	PUNTA 2 DIAMETRI
DM	PRESSETTA
✱	NESSUNA LAVORAZIONE
P	PANTOGRAFIO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO

SCALA 1:3



GOLD 400
PORTONCINO 2 ANTE T.Z.
**GIUNTO APERTO **
< DOPPIA BATTUTA >
APERTURA INTERNA



VISTA INTERNA

ACCESSORI INDINVEST			
ART.	DESCRIZIONE	Q.to	LAV
G132	REGOLO TELAIO A MURO	10	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	2	DM
G202	SQUADRETTA A PULSANTE PER PORTONCINO	4	DM
G112	SQUADRETTA INDIX ALLINEAM. ANGOLI (CON GOMMA)	3	✱
G112/A	SQUADRETTA INDIX ALLINEAMENTO ANGOLI	4	✱
G111	SOTTOSQUADRETTA IN NYLON PER ANGOLI ANTE	4	✱
G331	CERNIERA A PETTINE PRIMA E SECONDA ANTA	6	✱
G178	CATENACCIO CON PUNTALE INDIX	2	DM
G179	INCONTRO BUCOLA INDIX INFERIORE	1	✱
G180	INCONTRO PER CATENACCIO SUPERIORE	1	✱
GT101	COPPIA TAPPI INTERNI T.Z. GOLD 400 500 GA.D.B.	1	✱
GT403	COPPIA TAPPI ESTERNI T.Z. GOLD 400 500 GA	1	✱
GT110	COPPIA TERM. PINNA DUTRAL T.Z. GOLD 400 500 GA	1	✱
○ SERRATURE - CISA - CORNI - ISEO			
○ MANIGLIE - MANIGLIONI			

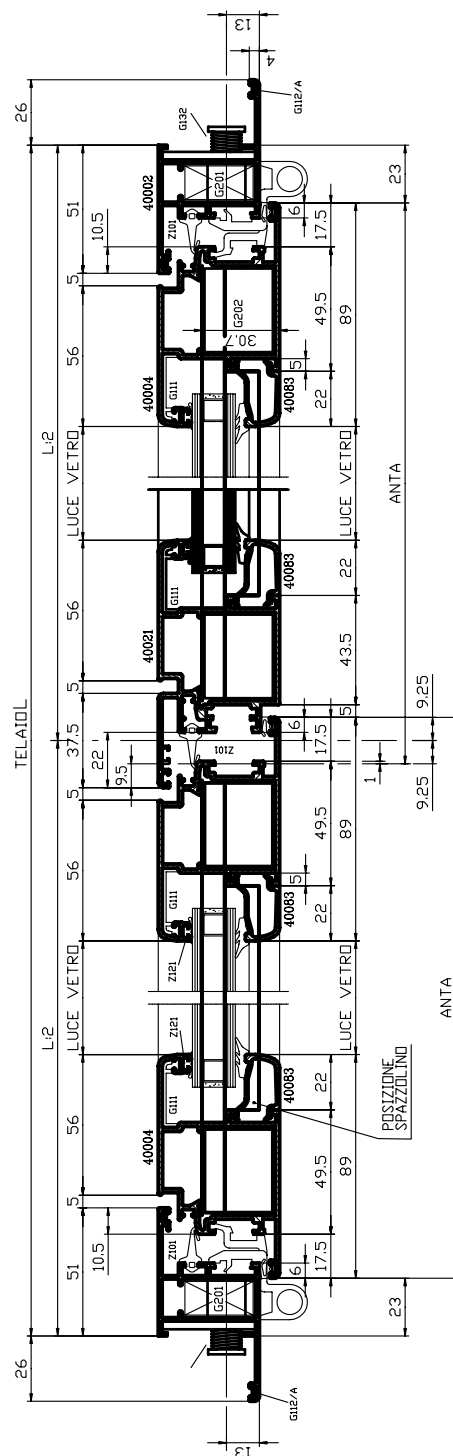
LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
✱	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIAFRINATRICE
I	INCOLLAGGIO

VARIANTE 1

G225	SQUADRETTA PRESSOFUSA A CIAFRINARE	4	I
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○ **N.B.** VEDI TIPOLOGIA SU CATALOGHI DITTA PRESELETTA INERENTI SERIE GOLD

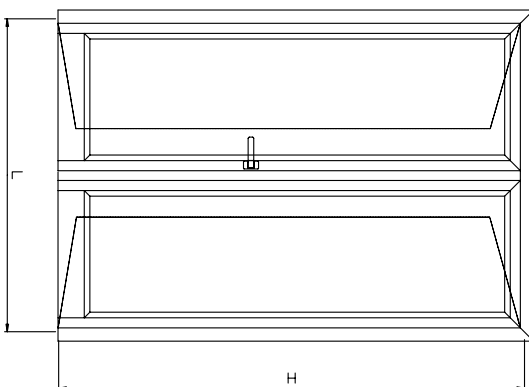


GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.to
Z101	GIUNTO APERTO BATTUTA TELAIO-ANTA	L+3H
Z901	ANGOLO VULCANIZZATO PER GUARNIZIONE ART.Z101	2
Z106	BATTUTA INTERNA	L+3H
Z121	CINGIVETRO ESTERNA	2L+4H
	CINGIVETRO INTERNA	2L+4H
Z801	PROFILO ALLUMINIO PORTA SPAZZOLA L=2500 mm	L
Z802	ZINCATO mm 25.4 L=2500	L

33

**GOLD 400
PORTONCINO 2 ANTE T.R.I.P.T
APERTURA ESTERNA
DOPPIA BATUTA**



VISTA INTERNA

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.tà	LAV
G132	REGOLO TELAIO A MURO	9	⊙
G201	QUADRETTA UNIVERSALE A PULSANTE	2	DM
G202	QUADRETTA A PULSANTE PER PORTONCINO	4	DM
G112	QUADRETTA IND. ALLINEAM. ANGOLI (CON GDM4)	6	*
G112/A	QUADRETTA IND. ALLINEAMENTO ANGOLI	6	*
G331	CERNIERA A PETTINE PRIMA E SECONDA ANTA	6	*
G178	CATENACCIO CON PUNTALE IND.	2	*
G179	INCONTRO BOCOLA IND. INFERIORE	1	*
G180	INCONTRO PER CATENACCIO SUPERIORE	1	*
GT404	COPPIA TAPPI RIPORTO CENTRALE GOLD 400 D.B.	1	*

SERRATURE - CISA - CORNI - ISEO

MANGIOLE - MANGIOLINI

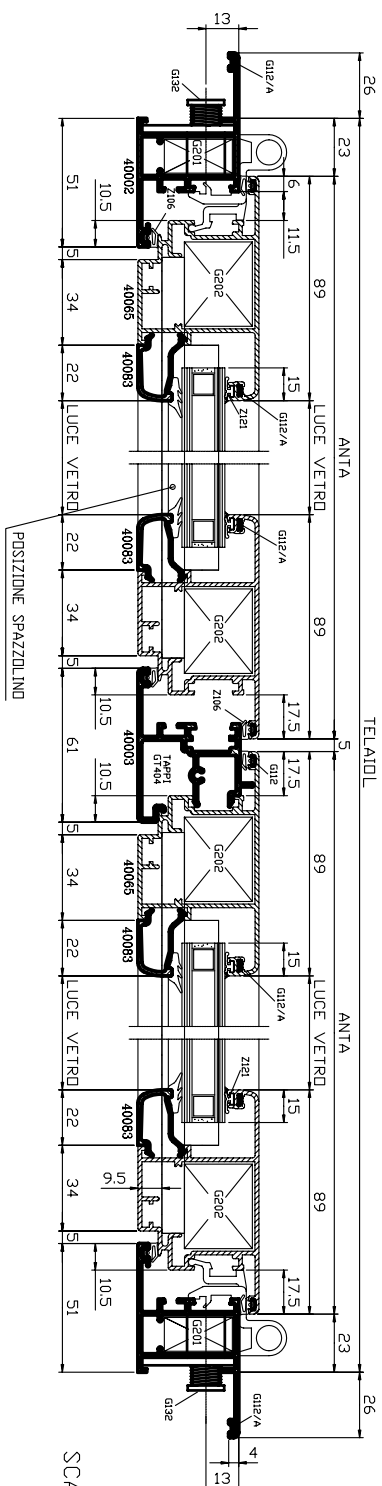
GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.tà
Z106	BATUTA INTERNA ESTERNA	2L+7H
Z121	CINGIETRO ESTERNA	2L+4H
	CINGIETRO INTERNA	2L+4H
Z801	PROFILO ALLUMINIO PORTA SPAZZOLA L=2500 mm	L
Z802	SPAZZOLA CON SUPPORTO ZINCATO mm 25,4 L=2500	L

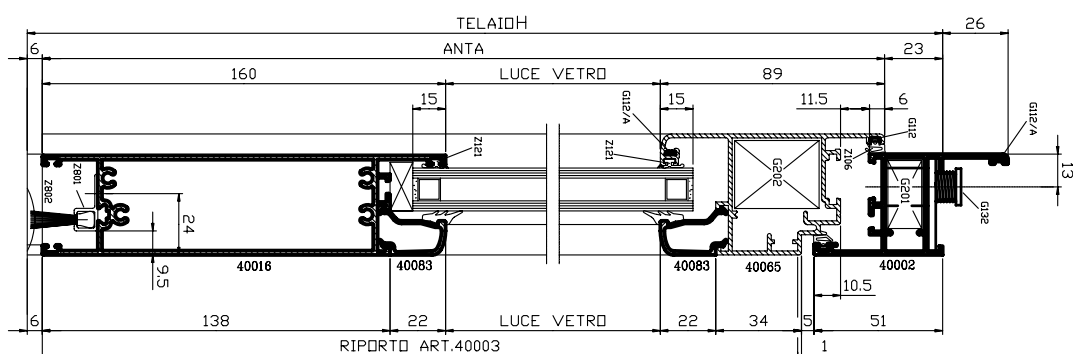
LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFIO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO

○ **N.B.** VEDI TIPOLOGIA SU CATALOGHI
DITTA PRESCELTA INERENTI
SERIE GOLD

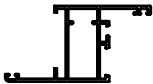
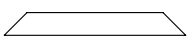
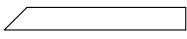
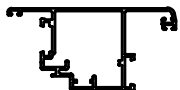
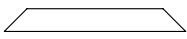
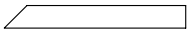
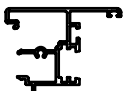
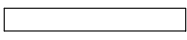
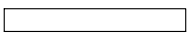
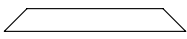
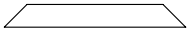
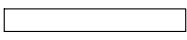
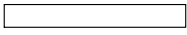


SCALA 1:3



RIPORTO ART.40003

33 GOLD 400 DISTINTA DI TAGLIO PROFILI

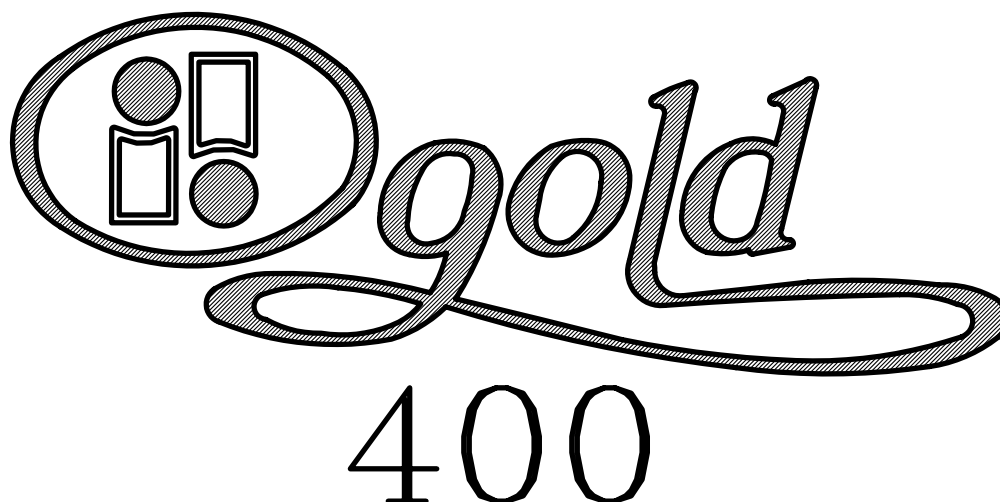
ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40002		TELAIO Z	L + 52		1
			H + 26		1
			H + 26		1
40065		ANTA T APERT. EST.	(L - 51) : 2		2
			H - 29		2
			H - 29		2
40003		RIPORTO	H - 63		1
40016		ZOCCOLO	(L - 299) : 2		2
40083		FERMAVETRO	(L - 302) : 2		4
			H - 225.5		4
40030		VARIANTE FERMAVETRO	(L - 319) : 2		4
			H - 278		4

DISTINTA DI TAGLIO VETRI

POSIZIONE	l	h	QUANTITA'
	(L-347):2	H - 248	2

CALCOLO PESO PROFILI

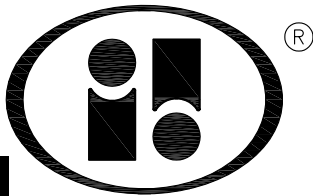
		TOTALE kg
PROFILI ORIZ.	kg/ml 4.650 x L _____	_____
PROFILI VERT.	kg/ml 8.501 x H _____	_____
TOTALE		_____



NODI SCALA 1:1

APERTURE INTERNE

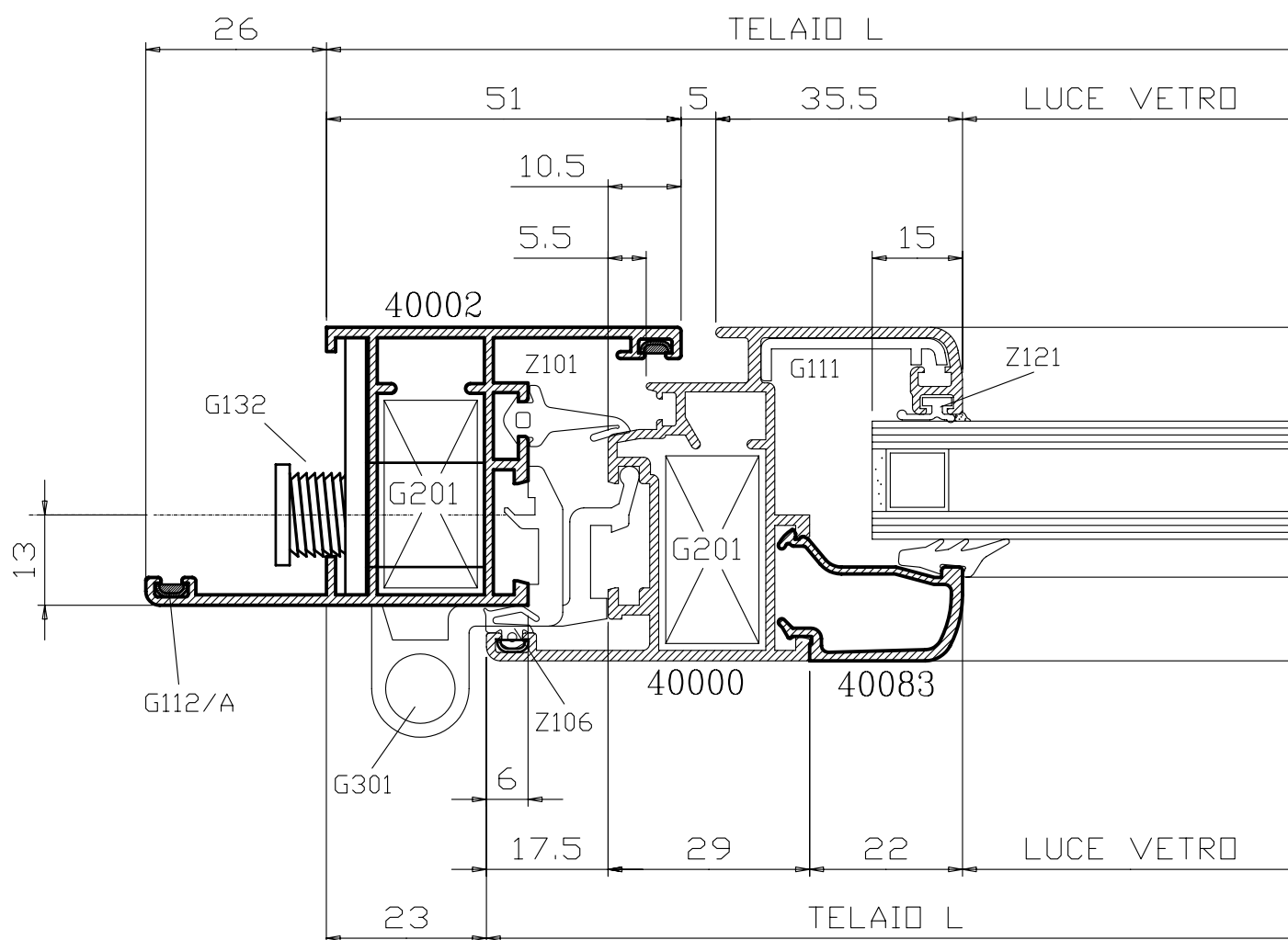
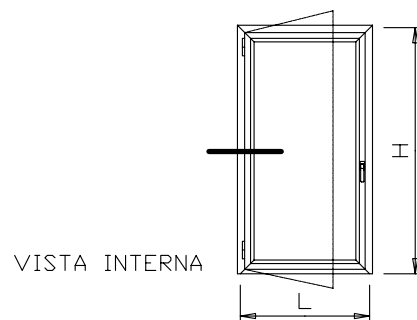
RIFERIMENTO ALLE TIPOLOGIE

SISTEMI

INDINVEST

1

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 1 ANTA
GIUNTO APERTO
APERTURA INTERNA

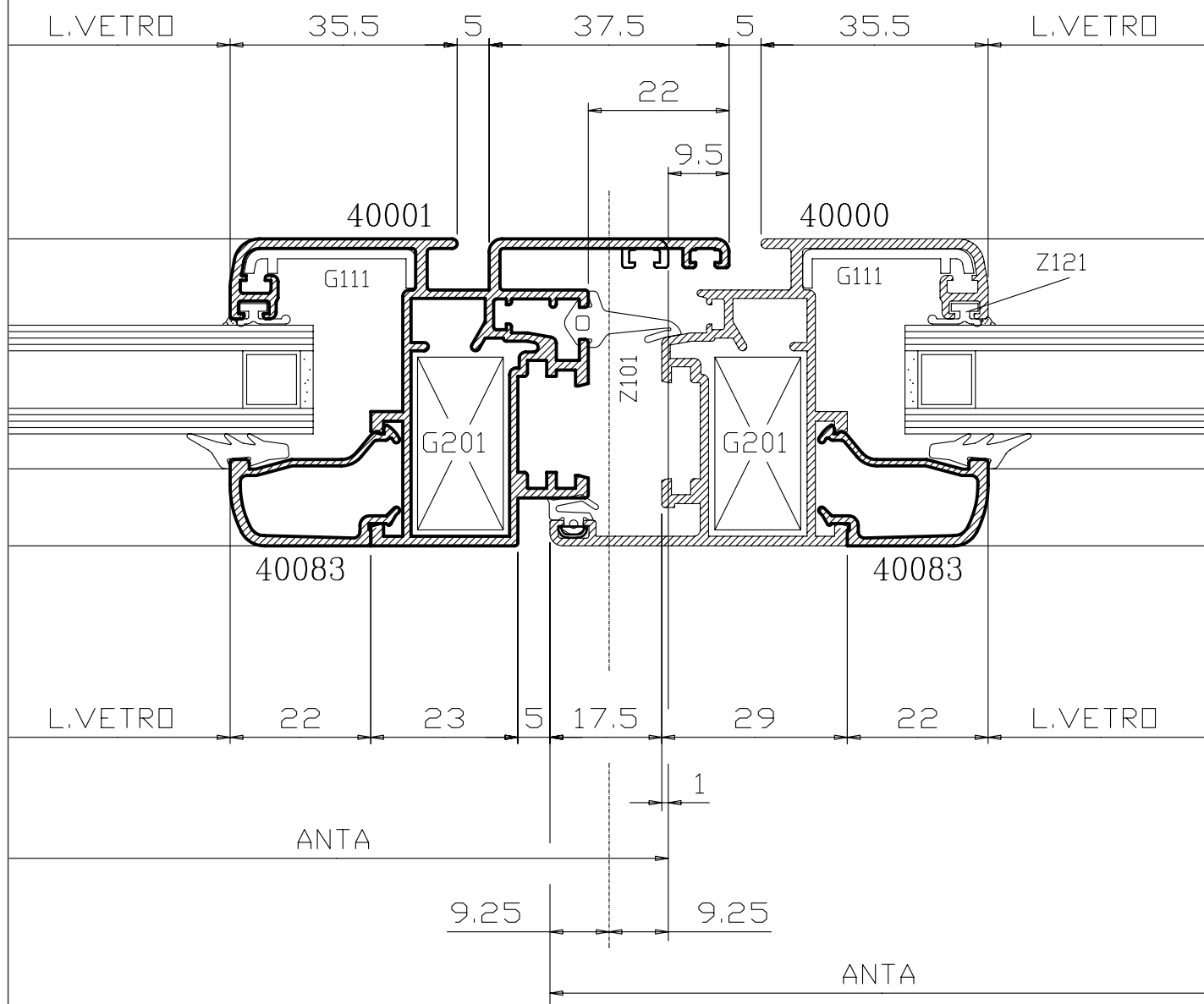
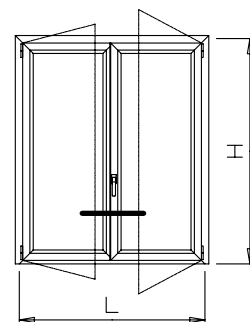


2

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 2 ANTE T.Z.
GIUNTO APERTO
APERTURA INTERNA

VISTA INTERNA

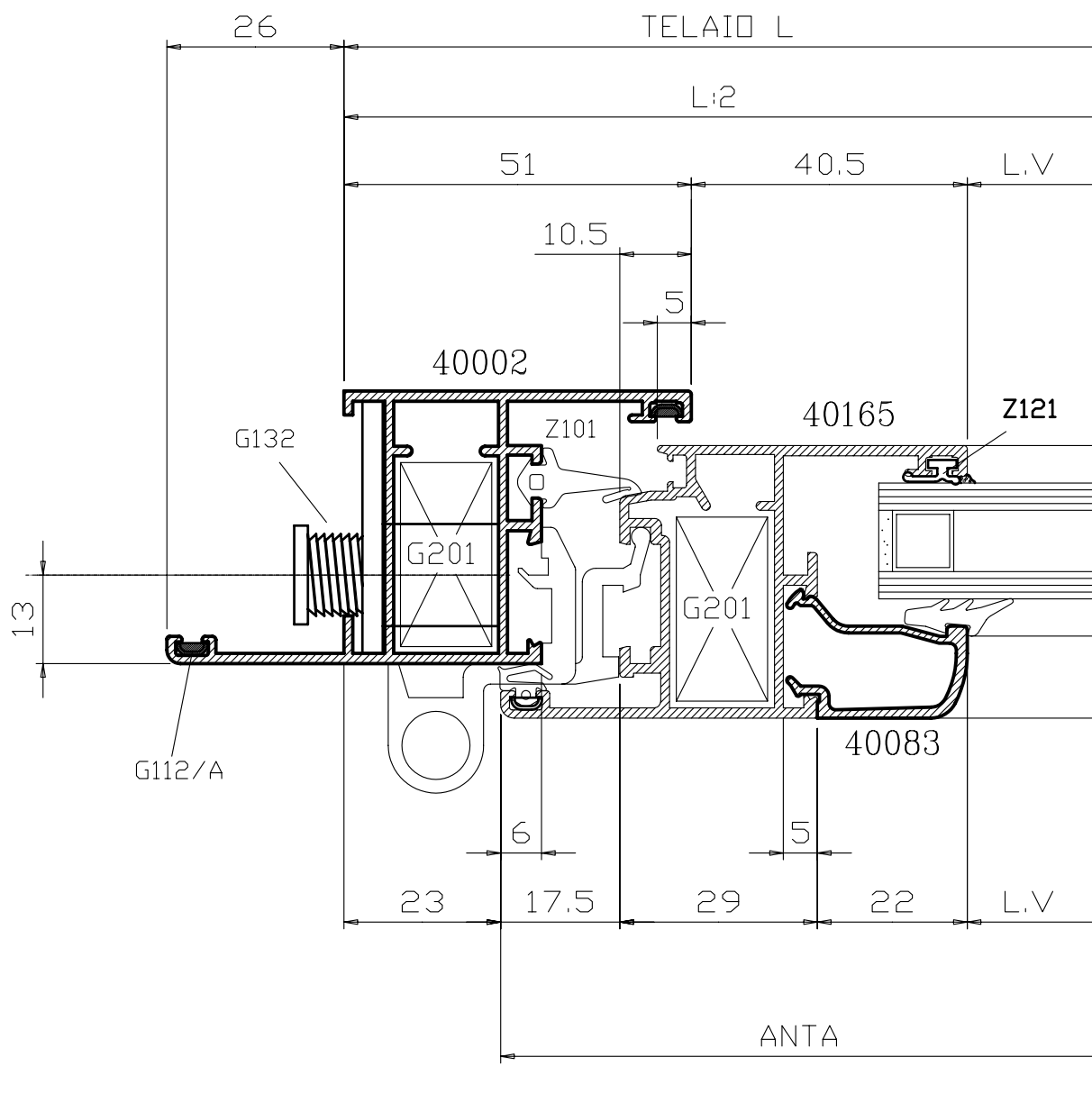
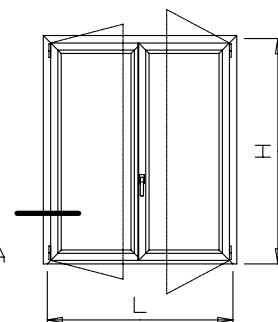


2A

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 2 ANTE T.Z.
PROFILI ALLEGGERITI
SORMONTO INTERNO-ESTERNO
GIUNTO APERTO
APERTURA INTERNA

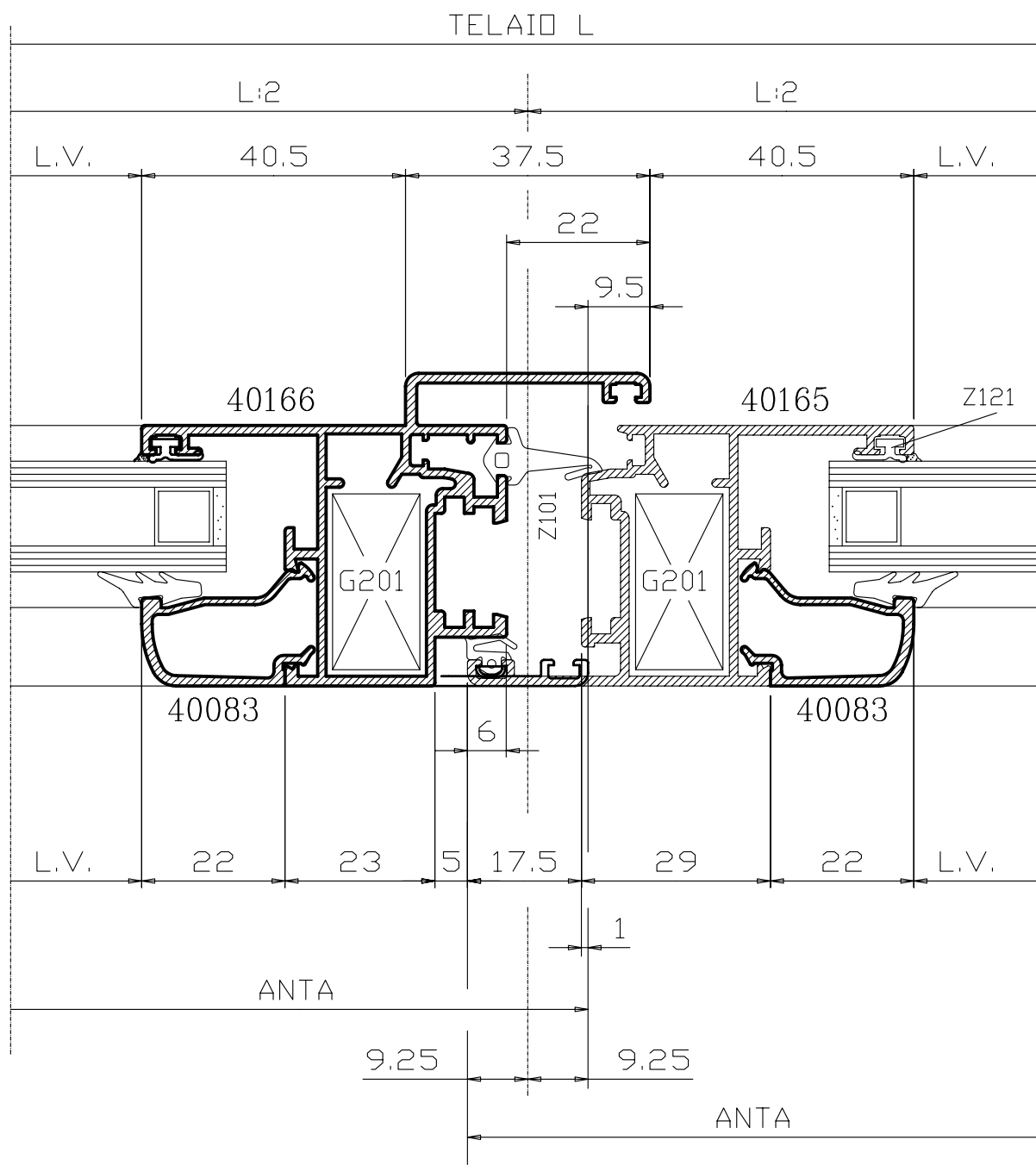
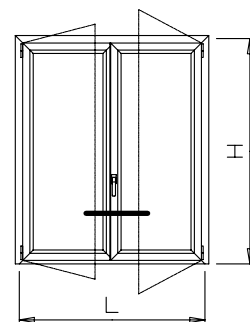
VISTA INTERNA



2A

GOLD 400
FINESTRA 2 ANTE T.Z.
PROFILI ALLEGGERITI
SORMONTO INTERNO-ESTERNO
GIUNTO APERTO
APERTURA INTERNA

VISTA INTERNA

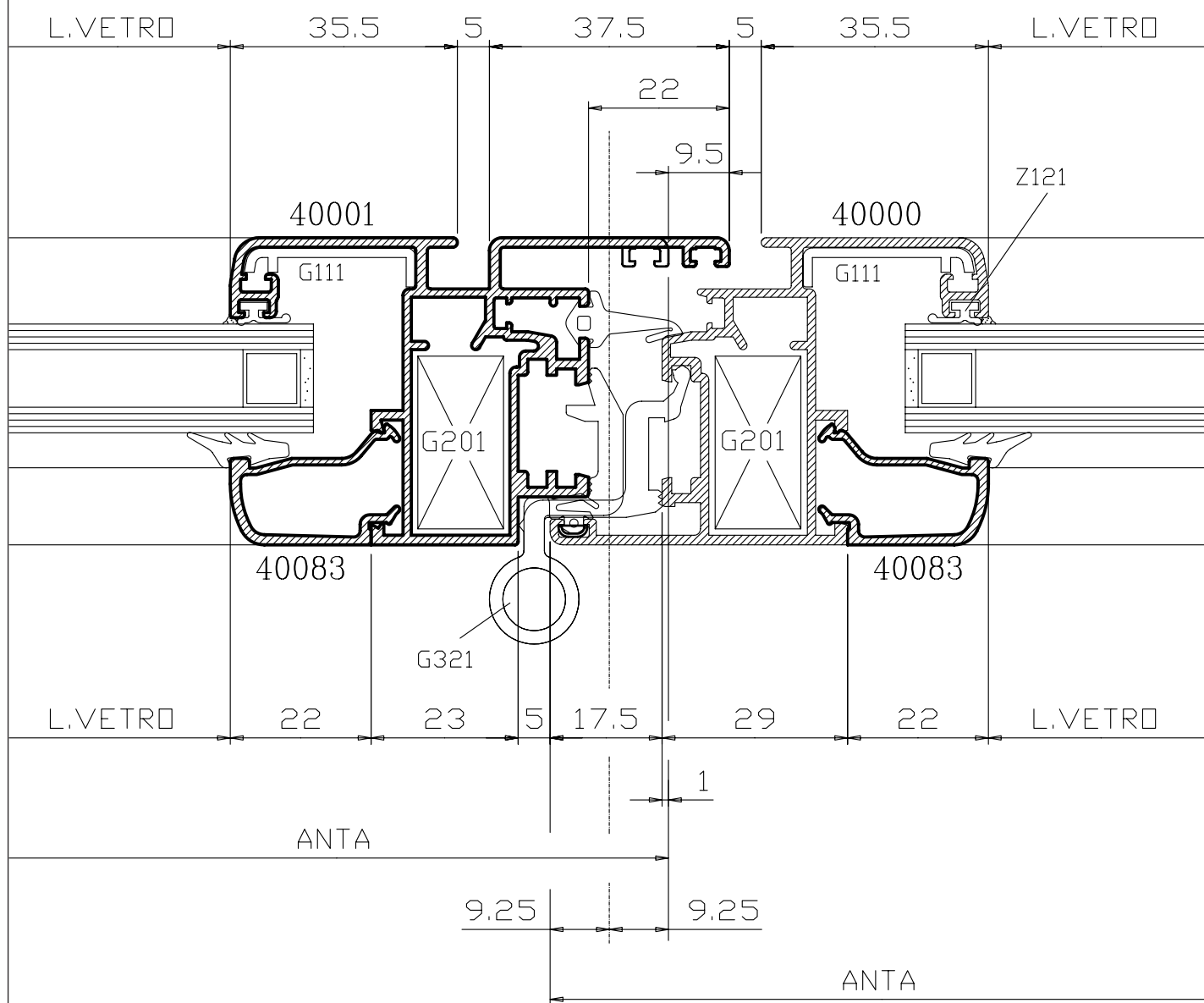
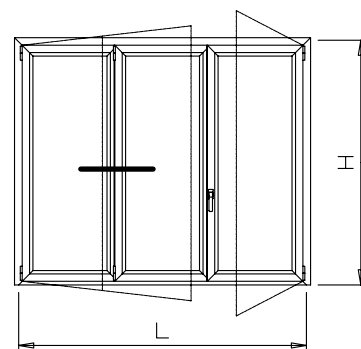


3

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 3 ANTE T.Z.
GIUNTO APERTO
APERTURA INTERNA

VISTA INTERNA

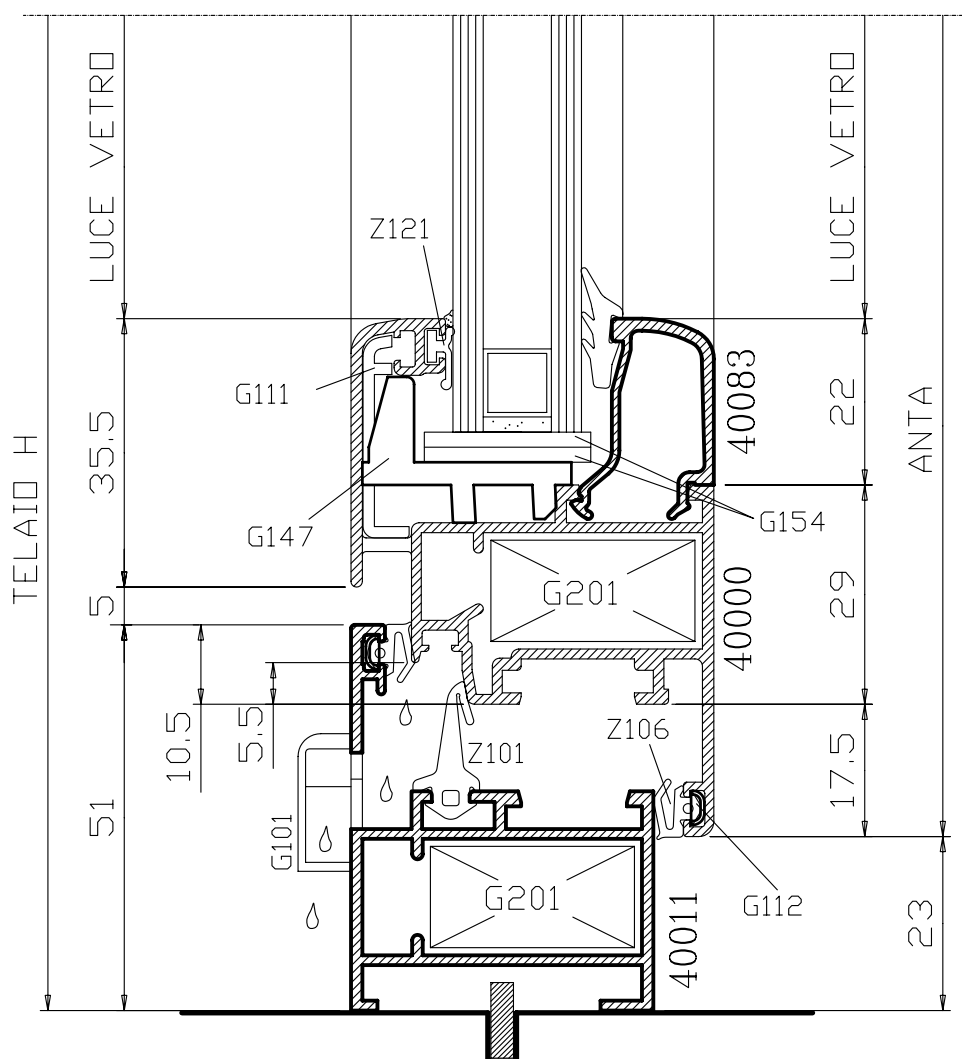
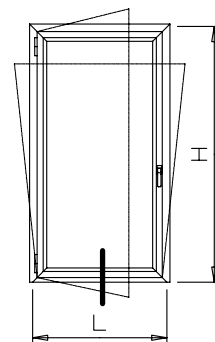


4

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 1 ANTA RIBALTA
GIUNTO APERTO
APERTURA INTERNA

VISTA INTERNA

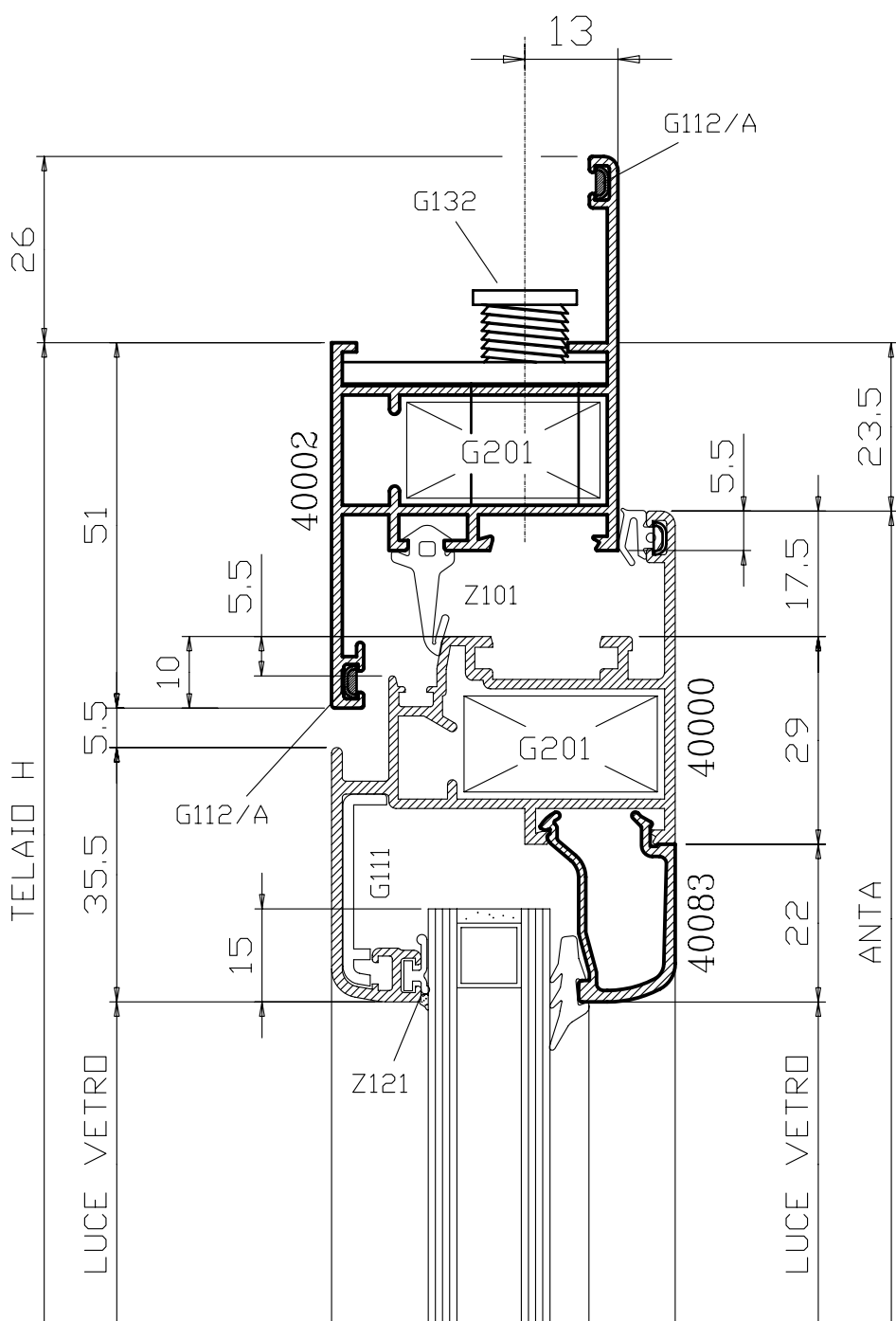
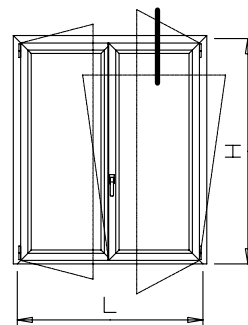


5

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 2 ANTE T.Z.
PRIMA ANTA A.R.
GIUNTO APERTO
APERTURA INTERNA

VISTA INTERNA

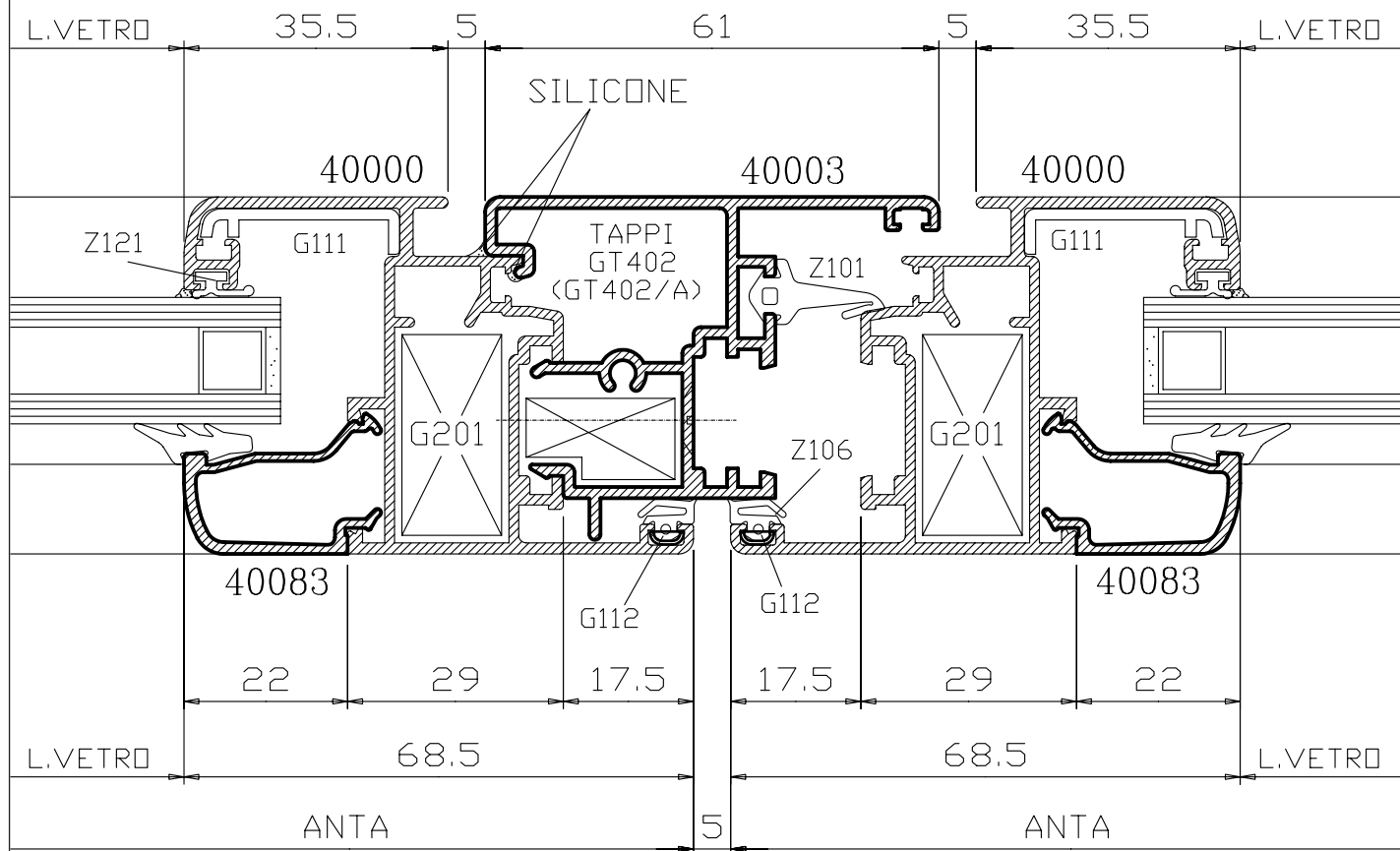
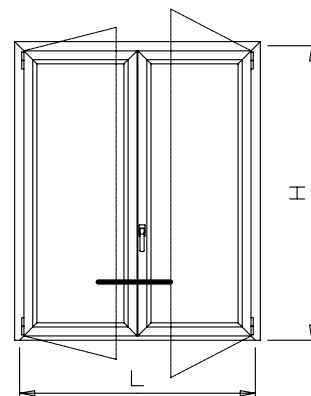


6

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 2 ANTE Z.RIP.Z
GIUNTO APERTO
APERTURA INTERNA

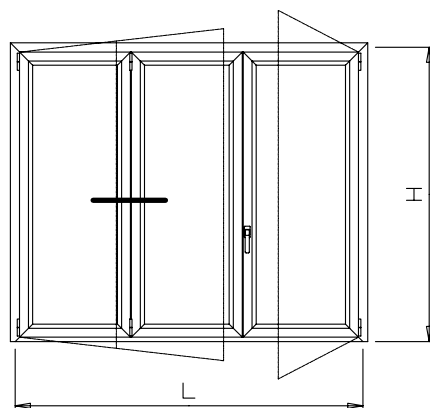
VISTA INTERNA



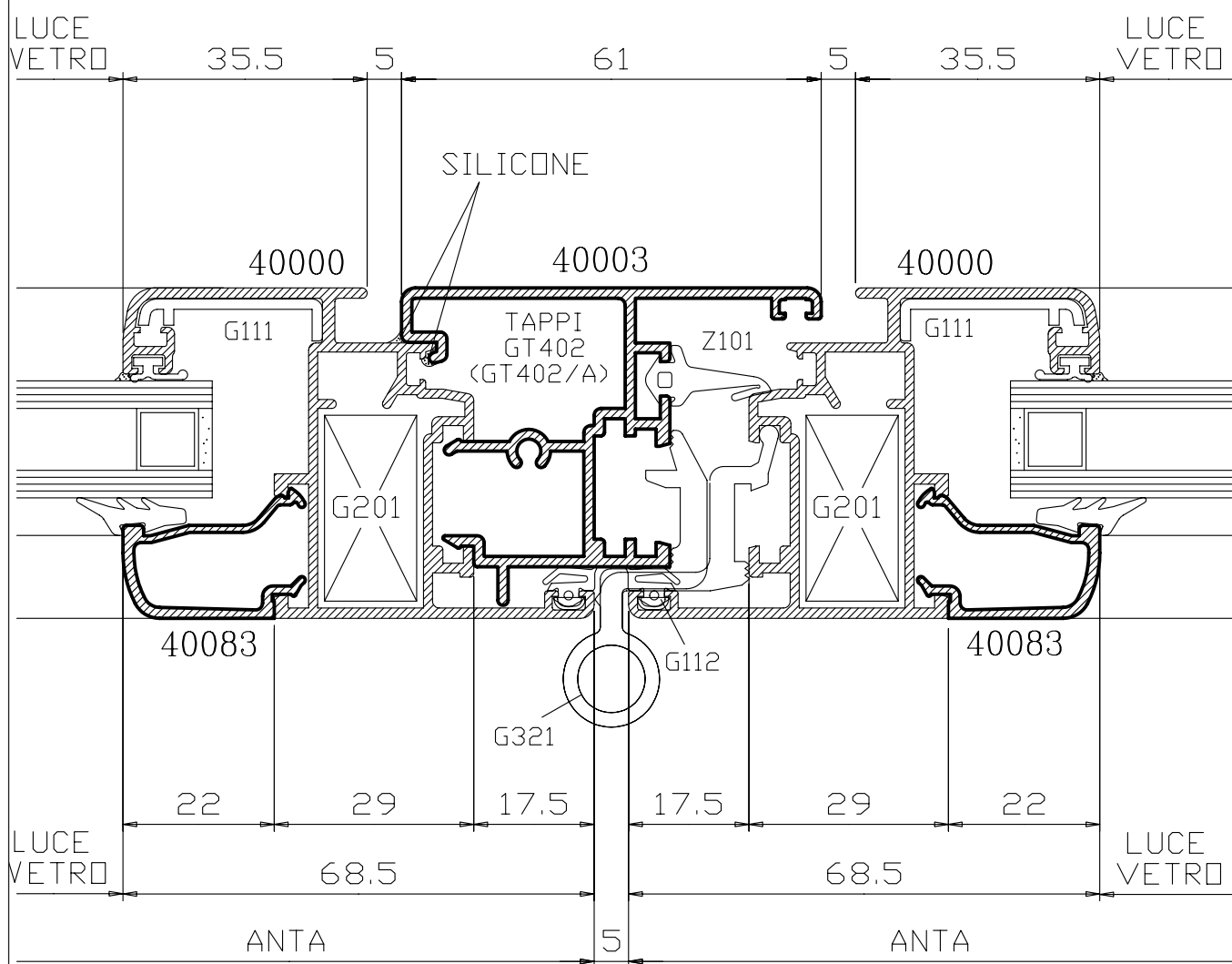
7

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 3 ANTE Z.RIP.Z
GIUNTO APERTO
APERTURA INTERNA



VISTA INTERNA

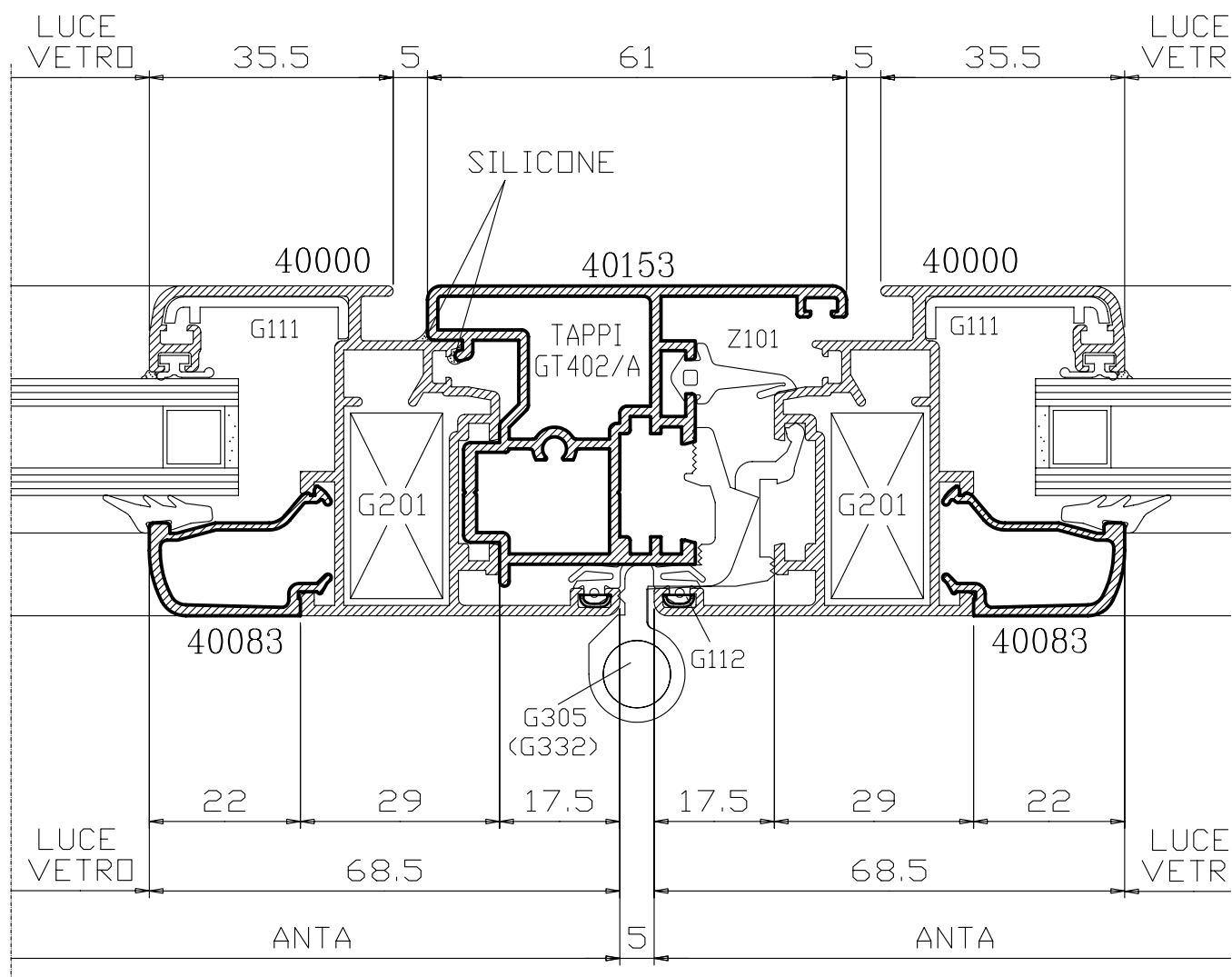


SOLUZIONE MIGLIORATIVA

VARIANTE CON PROFILO DI RIPORTO ART.40153
E CERNIERA ART.G305 RINFORZATA CHE ASSICURA
UNA MAGGIORE TENUTA.

G305 - CERNIERA A DUE ALI - PORTATA 70\85 Kg

G332 - CERNIERA A TRE ALI - PORTATA 75\90 Kg

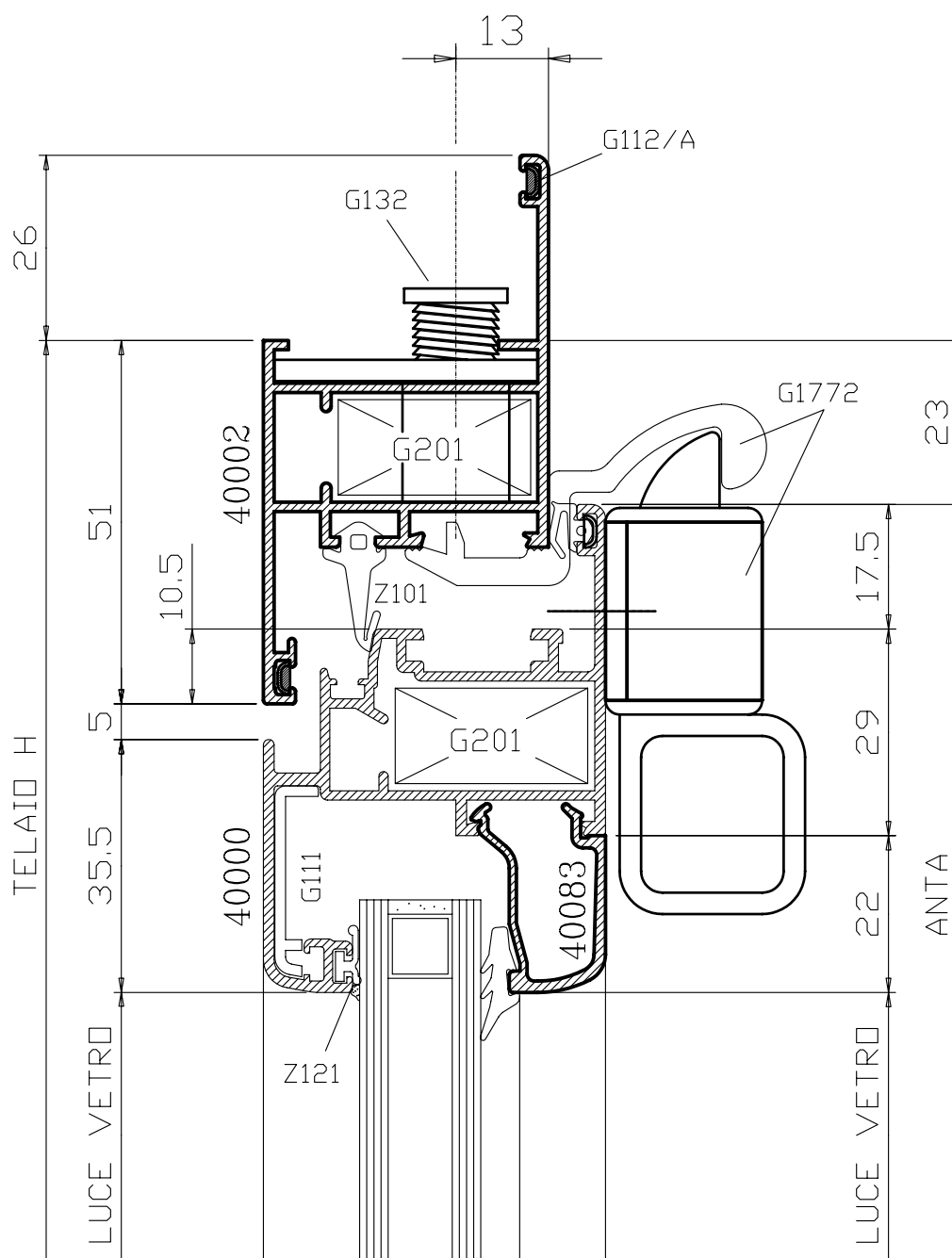
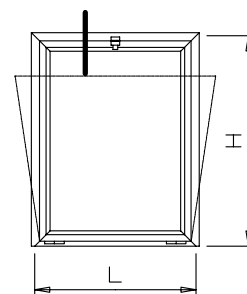


8

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 1 ANTA WASISTAS
GIUNTO APERTO
APERTURA INTERNA

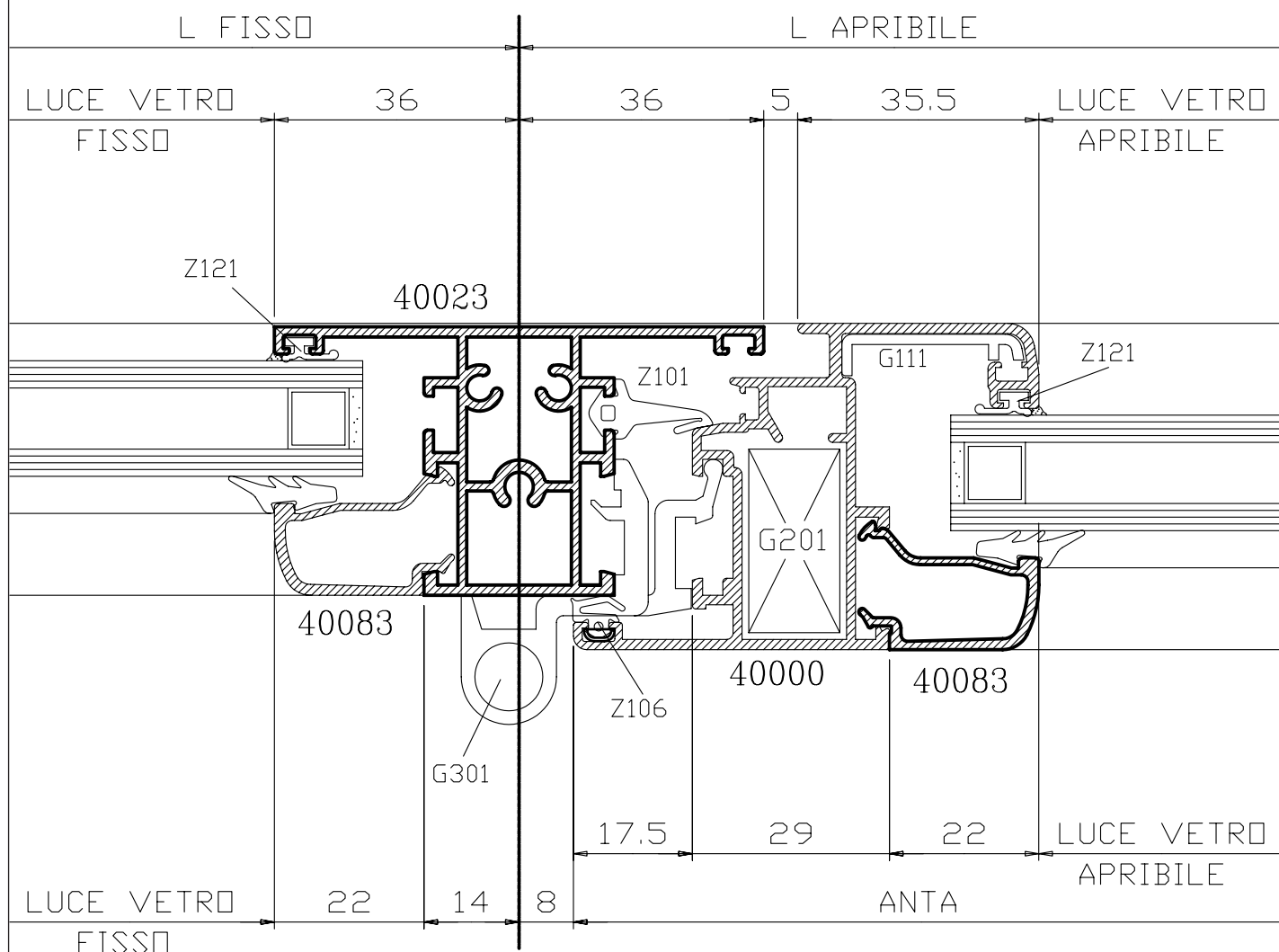
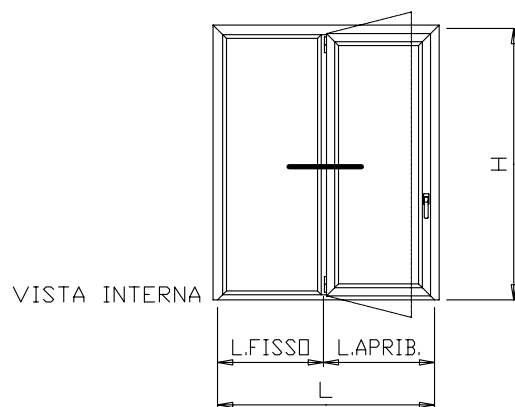
VISTA INTERNA



9

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 1 ANTA
GIUNTO APERTO
APERTURA INTERNA
CON LATERALE FISSO

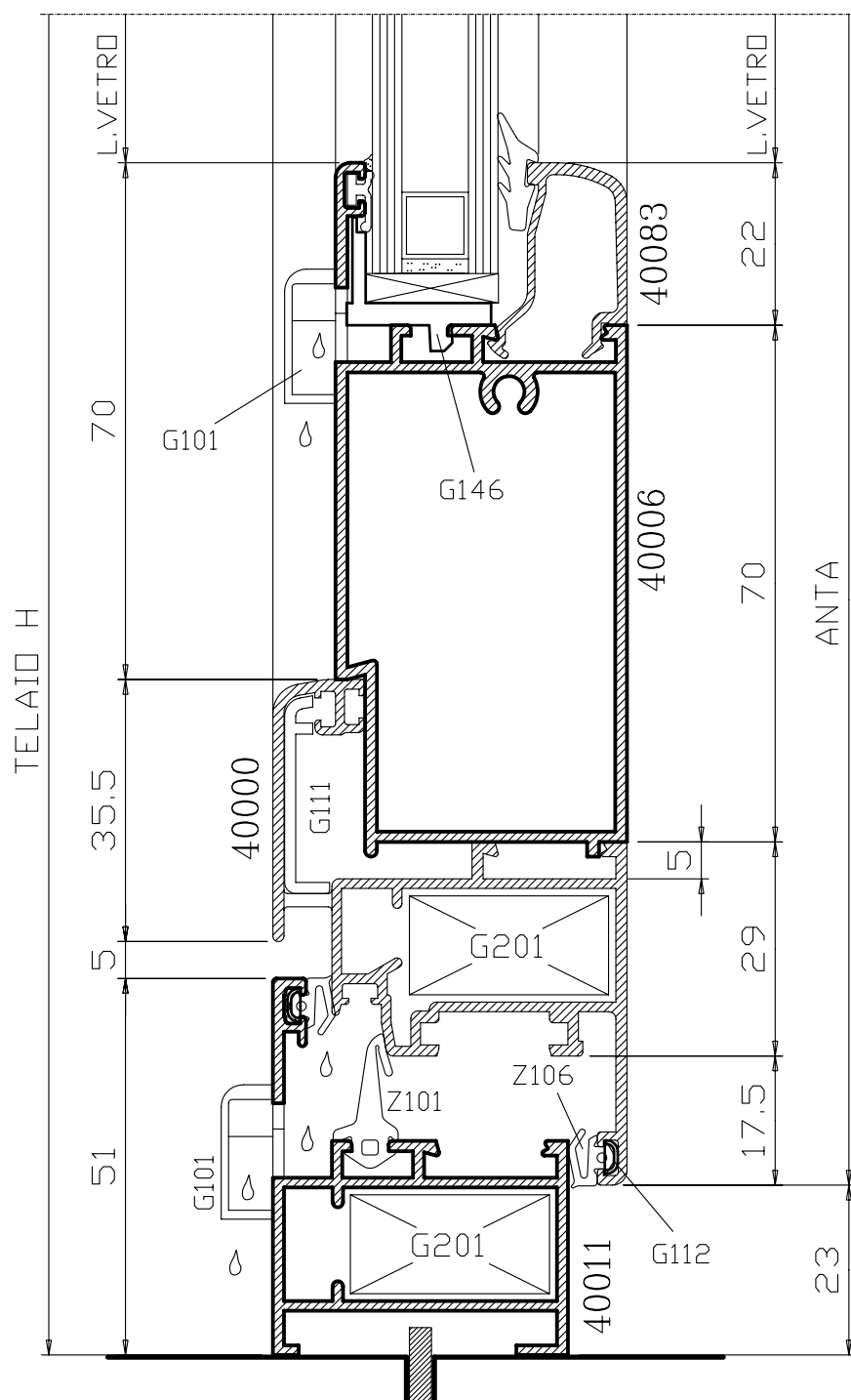
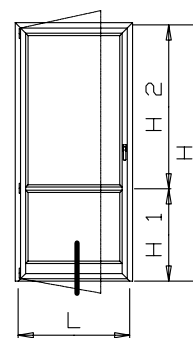


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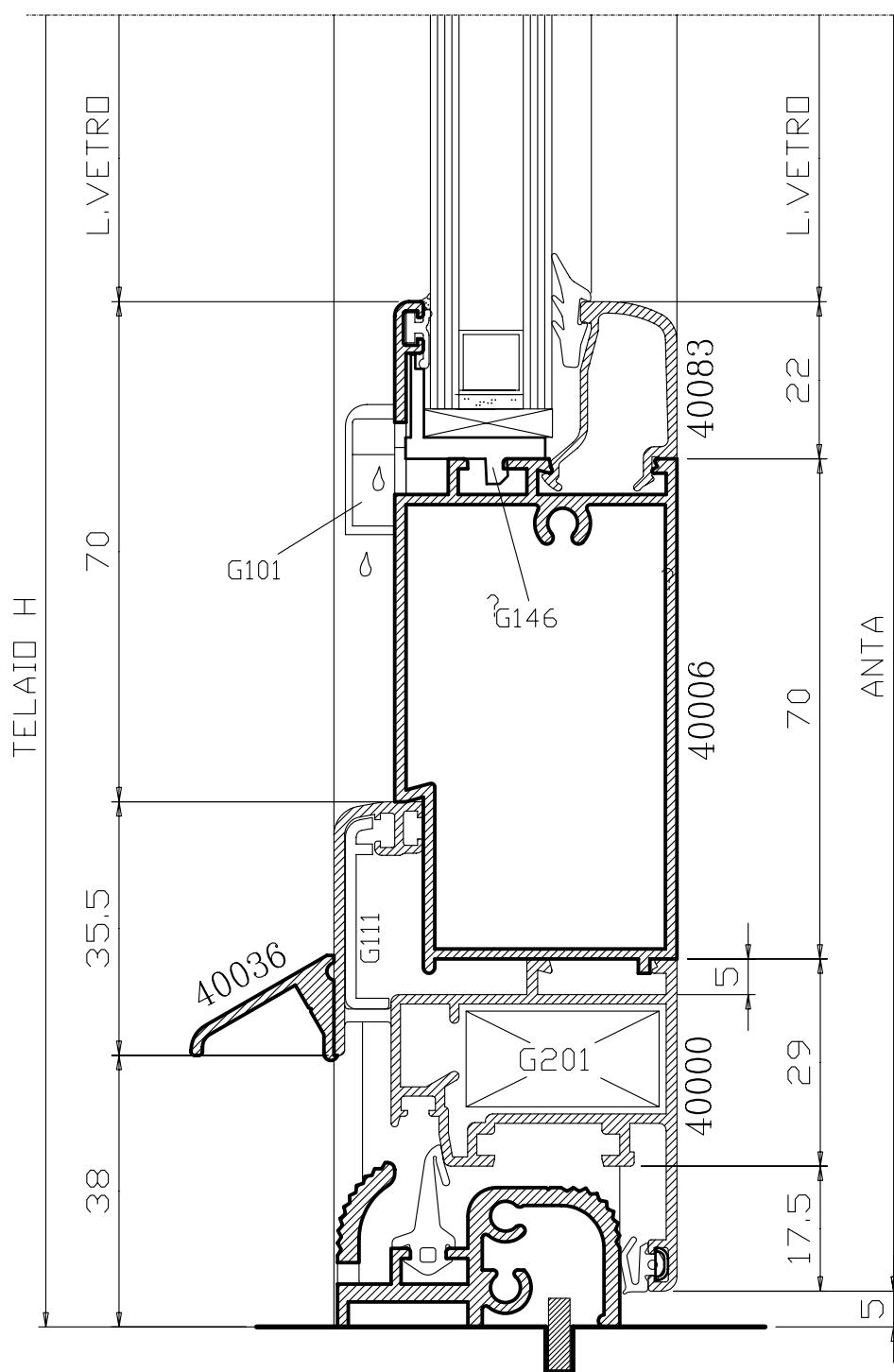
RIFERIMENTO
TIPOLOGIA

GOLD 400
PORTA BALCONE 1 ANTA
GIUNTO APERTO
APERTURA INTERNA

VISTA INTERNA



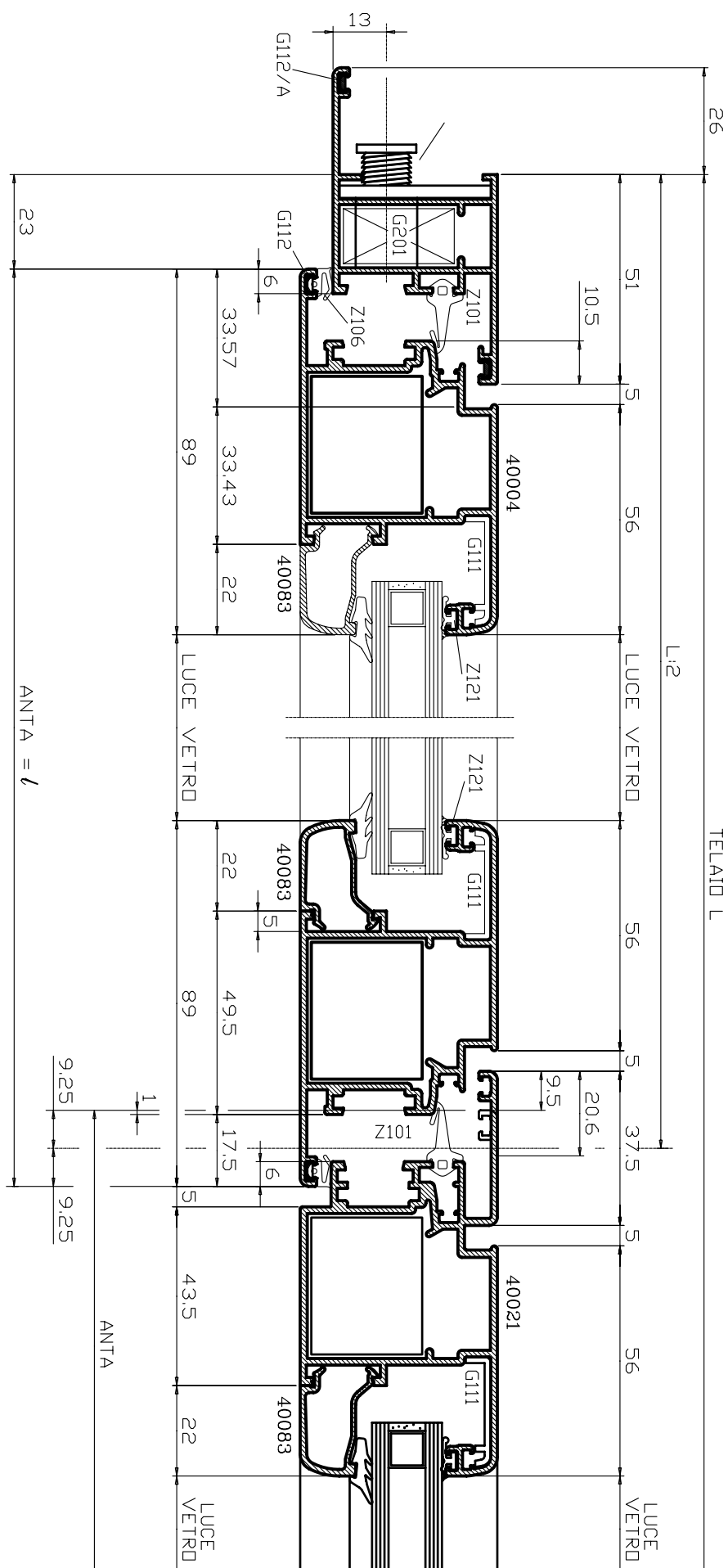
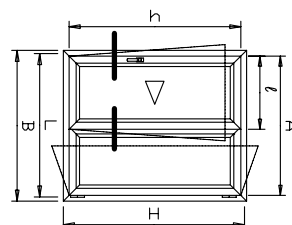
VARIANTE SOGLIA RIBASSATA



二

**GOLD 400
SERRAMENTO 2 ANTE T.Z
1 ANTA RIBALTA-SCORREVOLE
2 ANTA APERTURA BATTENTE
GIUNTO APERTO
APERTURE INTERNE**

VISTA INTERNA

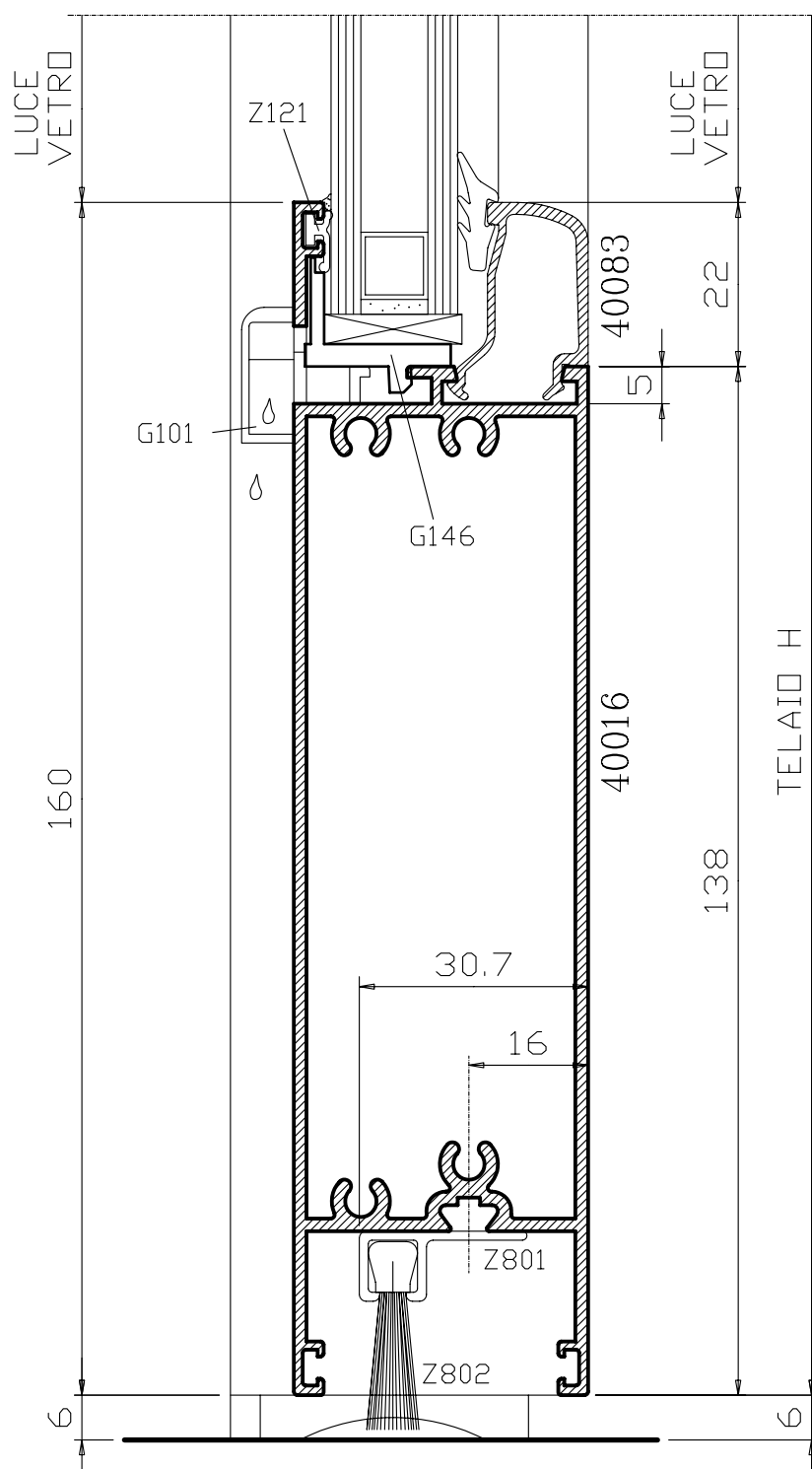
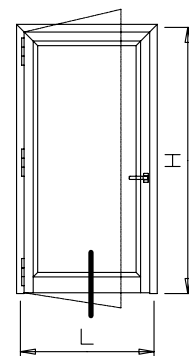


15

RIFERIMENTO
TIPOLOGIA

GOLD 400
PORTONCINO 1 ANTA
GIUNTO APERTO
APERTURA INTERNA

VISTA INTERNA

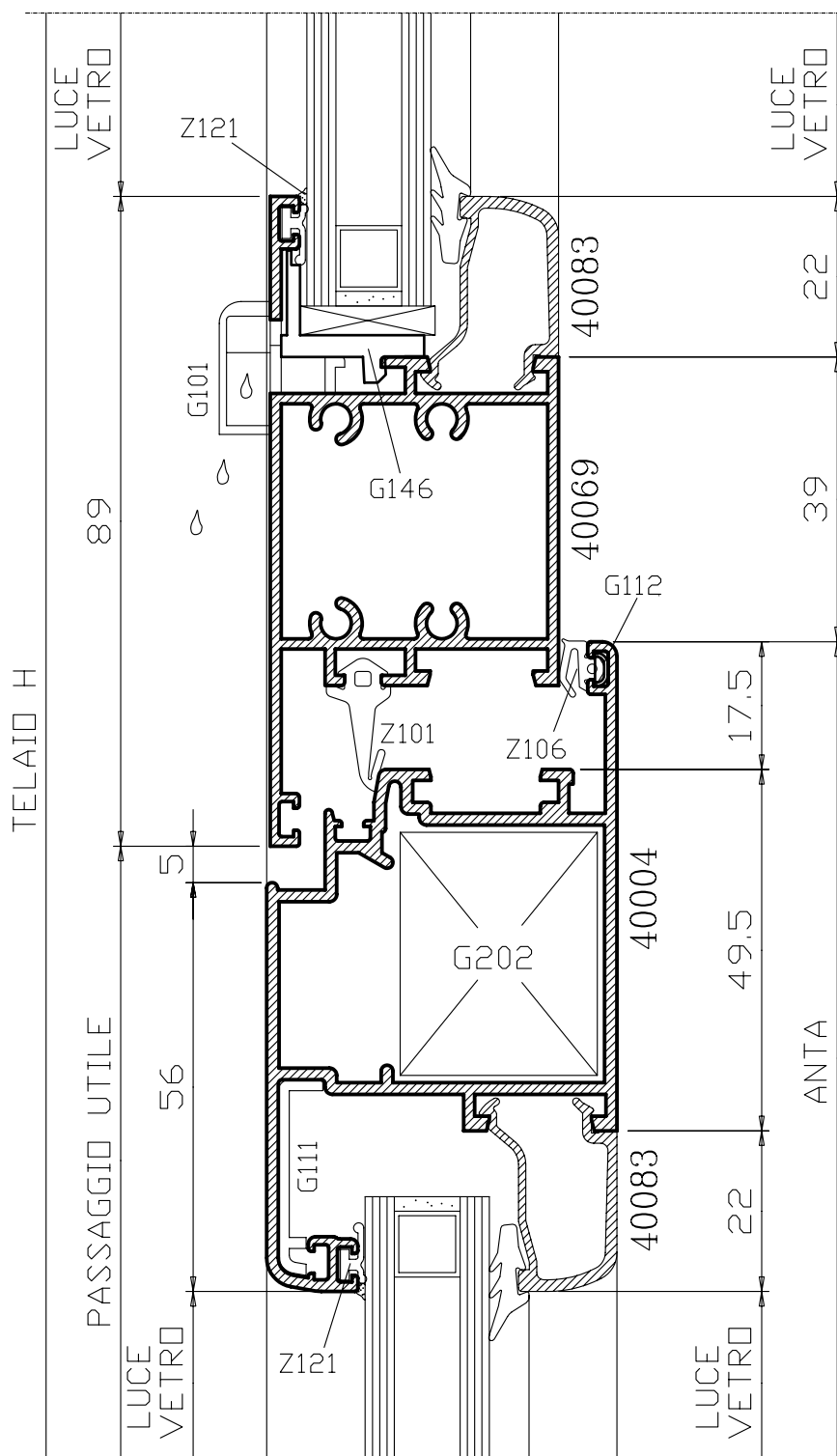
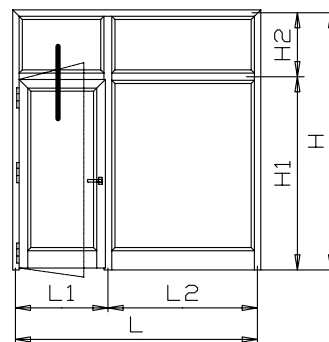


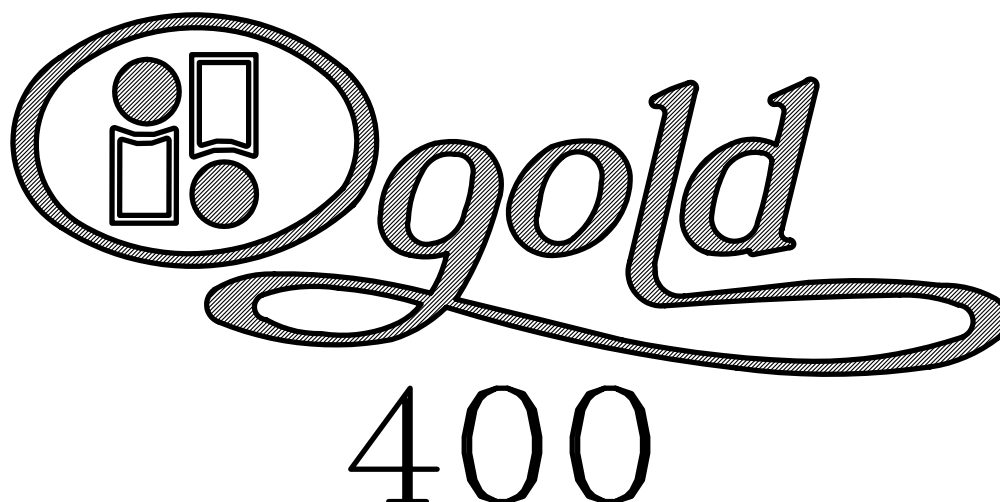
17

RIFERIMENTO
TIPOLOGIA

GOLD 400
VETRINA CON INSERIMENTO
APERTURA INTERNA
GIUNTO APERTO

VISTA INTERNA

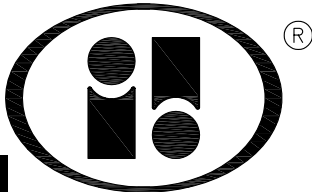




NODI SCALA 1:1

APERTURE ESTERNE

RIFERIMENTO ALLE TIPOLOGIE

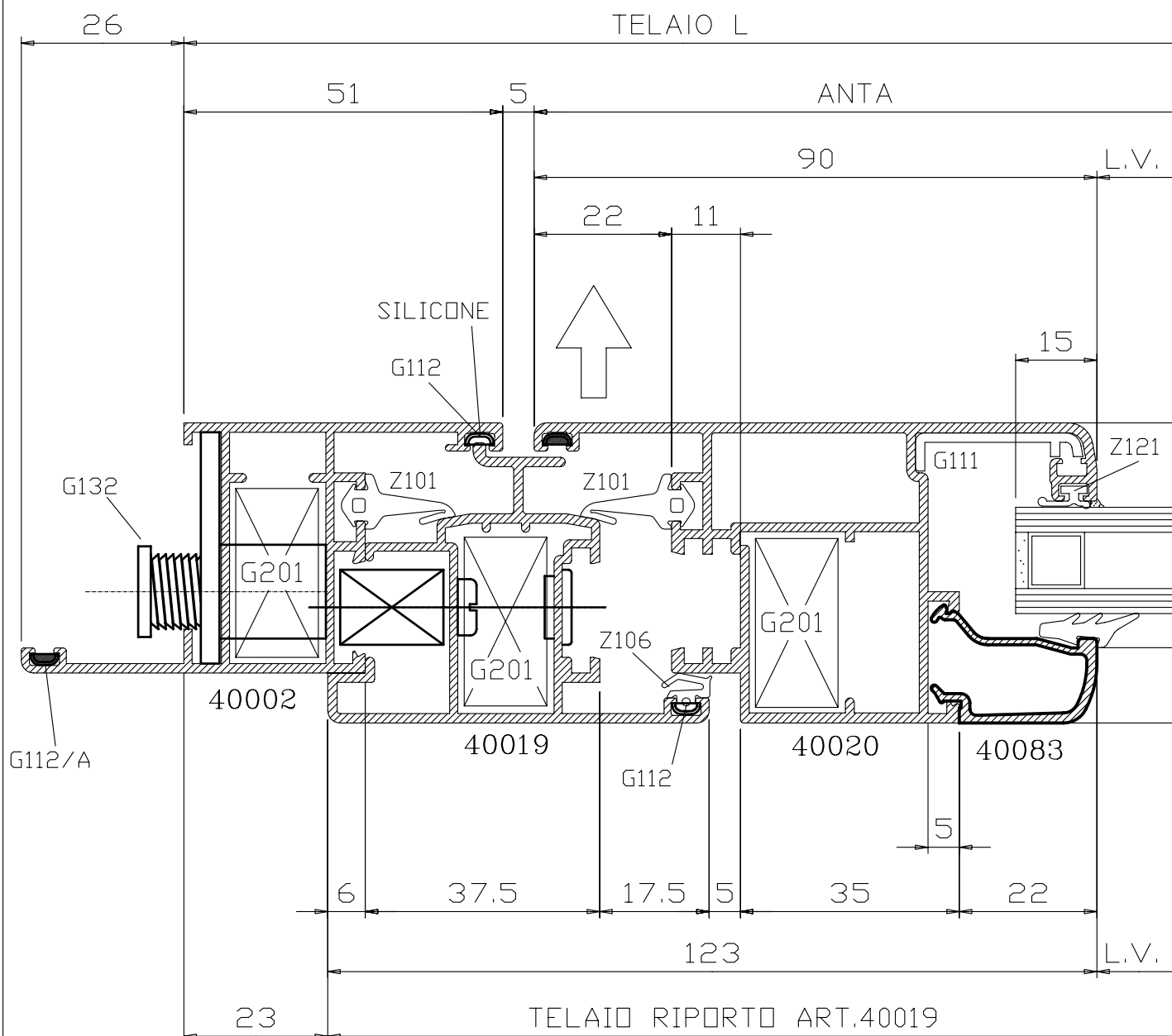
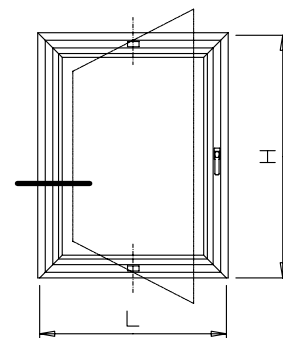
SISTEMI

INDINVEST

12

RIFERIMENTO
TIPOLOGIA

GOLD 400
BILICO VERTICALE
GIUNTO APERTO
APERTURA ESTERNA

VISTA INTERNA

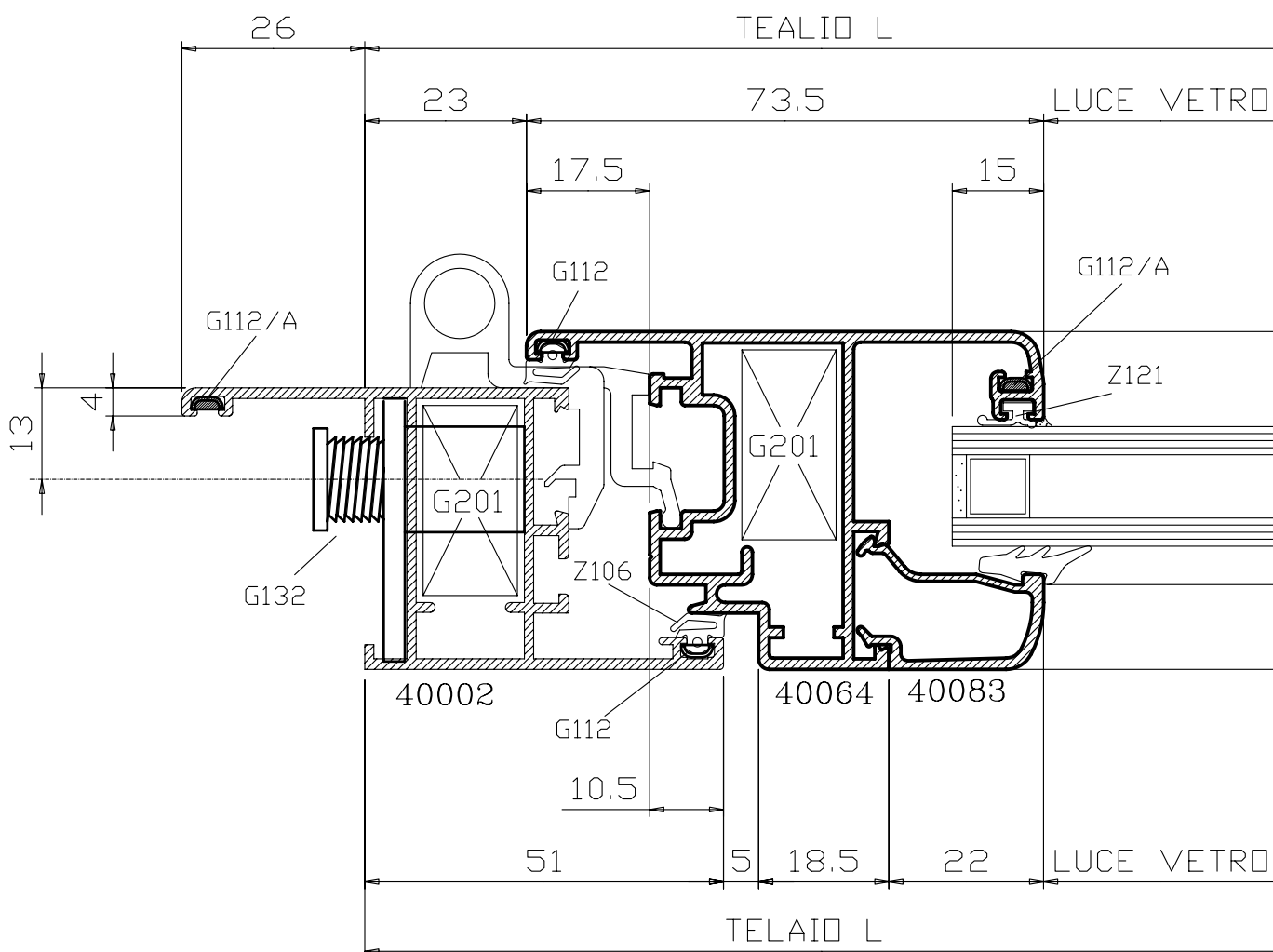
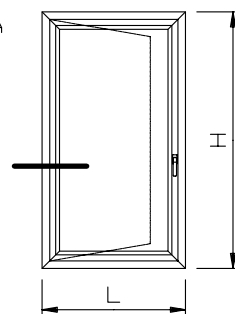


22

RIFERIMENTO
TIPOLOGIA

GOLD 400
FINESTRA 1 ANTA
APERTURA ESTERNA
DOPPIA BATTUTA

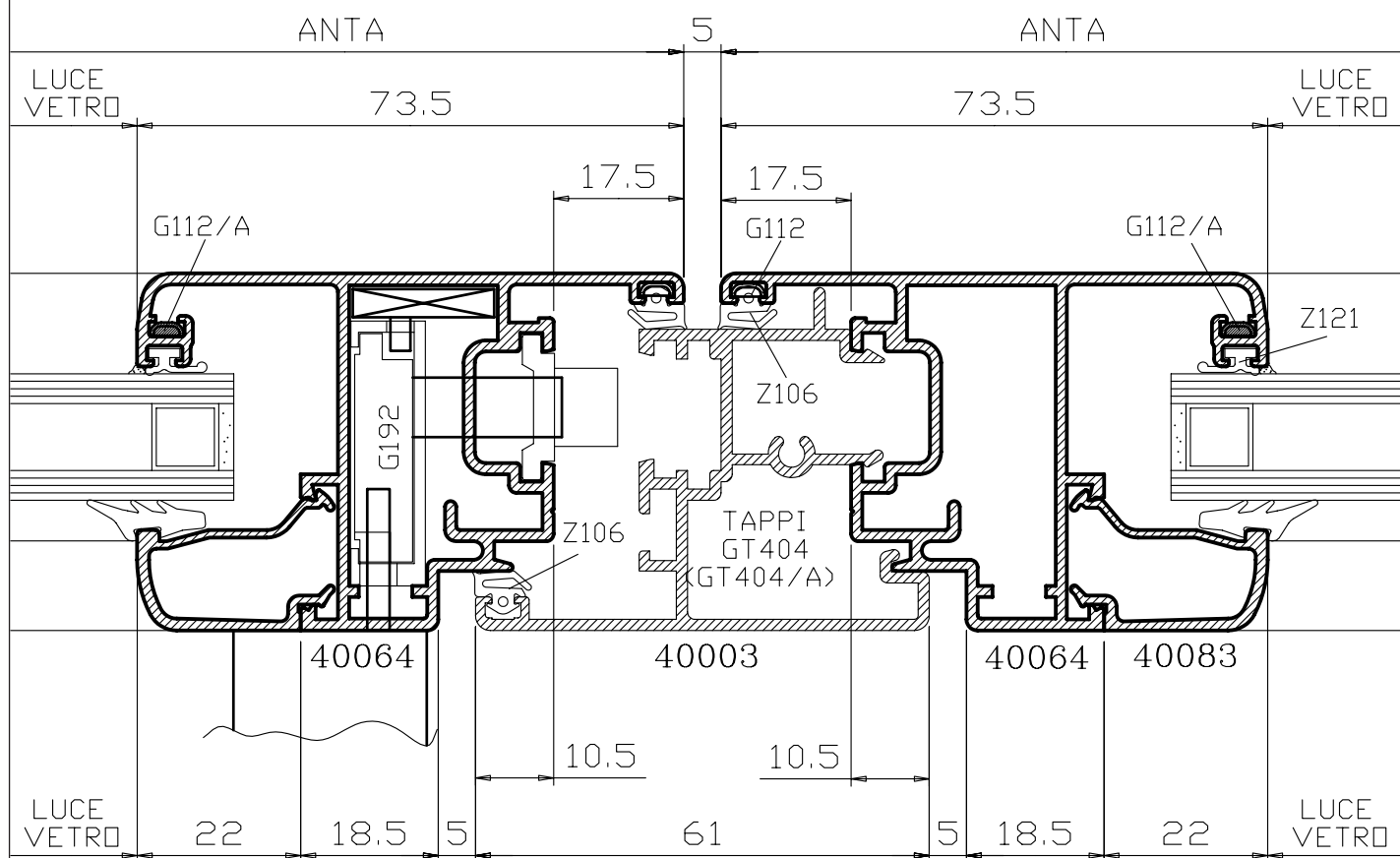
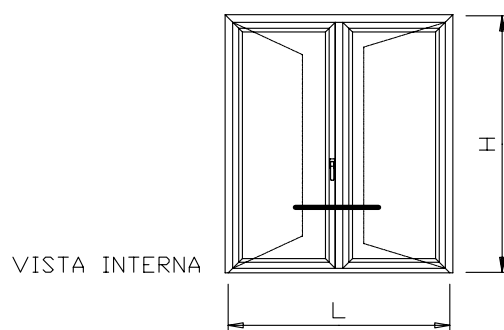
VISTA INTERNA



23

RIFERIMENTO
TIPOLOGIA

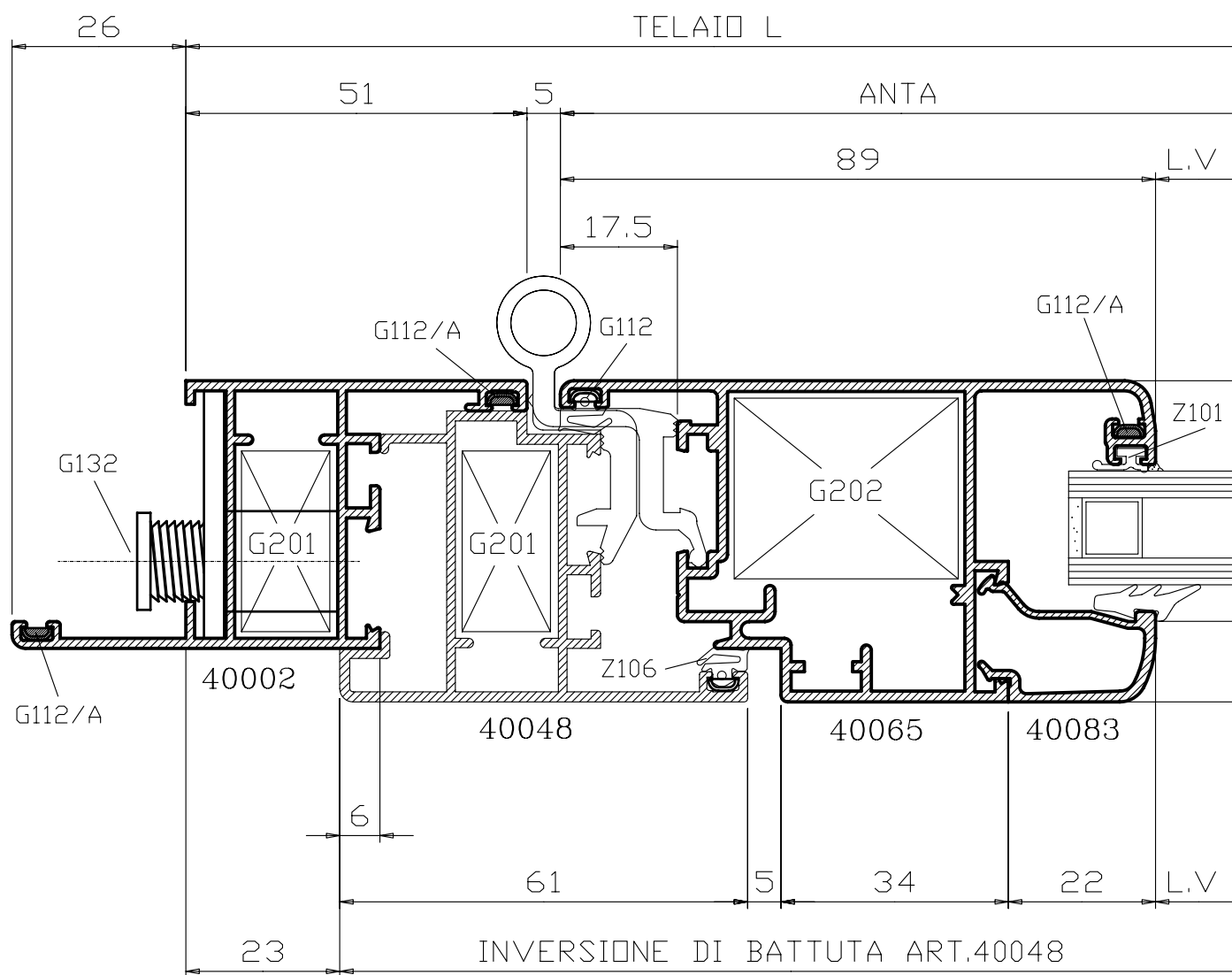
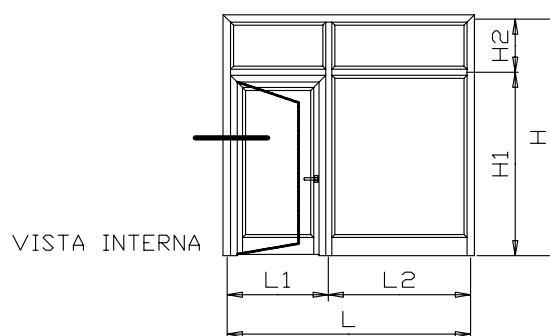
GOLD 400
FINESTRA 2 ANTE T.RIP.T.
APERTURA ESTERNA
DOPPIA BATTUTA

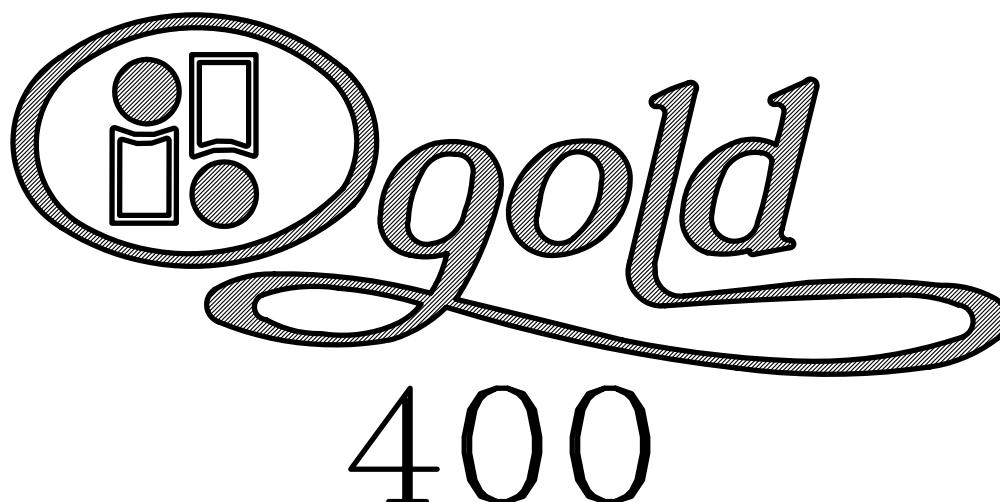


28

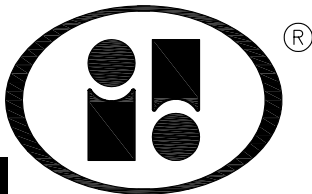
RIFERIMENTO
TIPOLOGIA

GOLD 400
VETRINA CON INSERIMENTO
APERTURA ESTERNA
DOPPIA BATTUTA

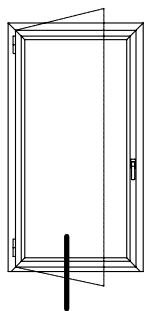




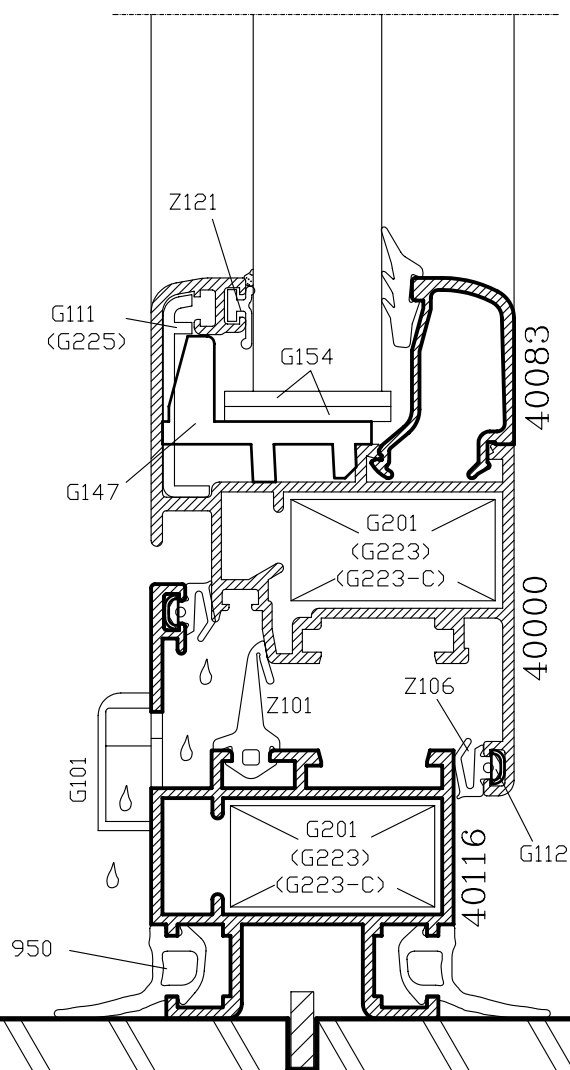
NODI ATTACCO A MURO

SISTEMI

INDINVEST

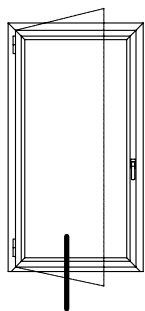
NODO PROFILI ATTACCO ORIZZONTALE A BANCALE



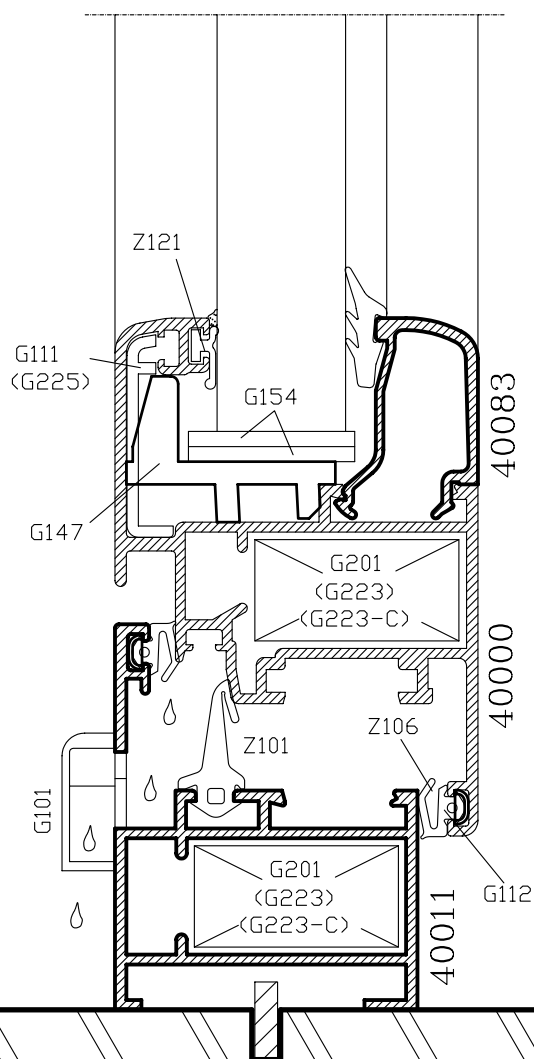
ESTERNO



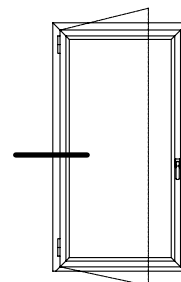
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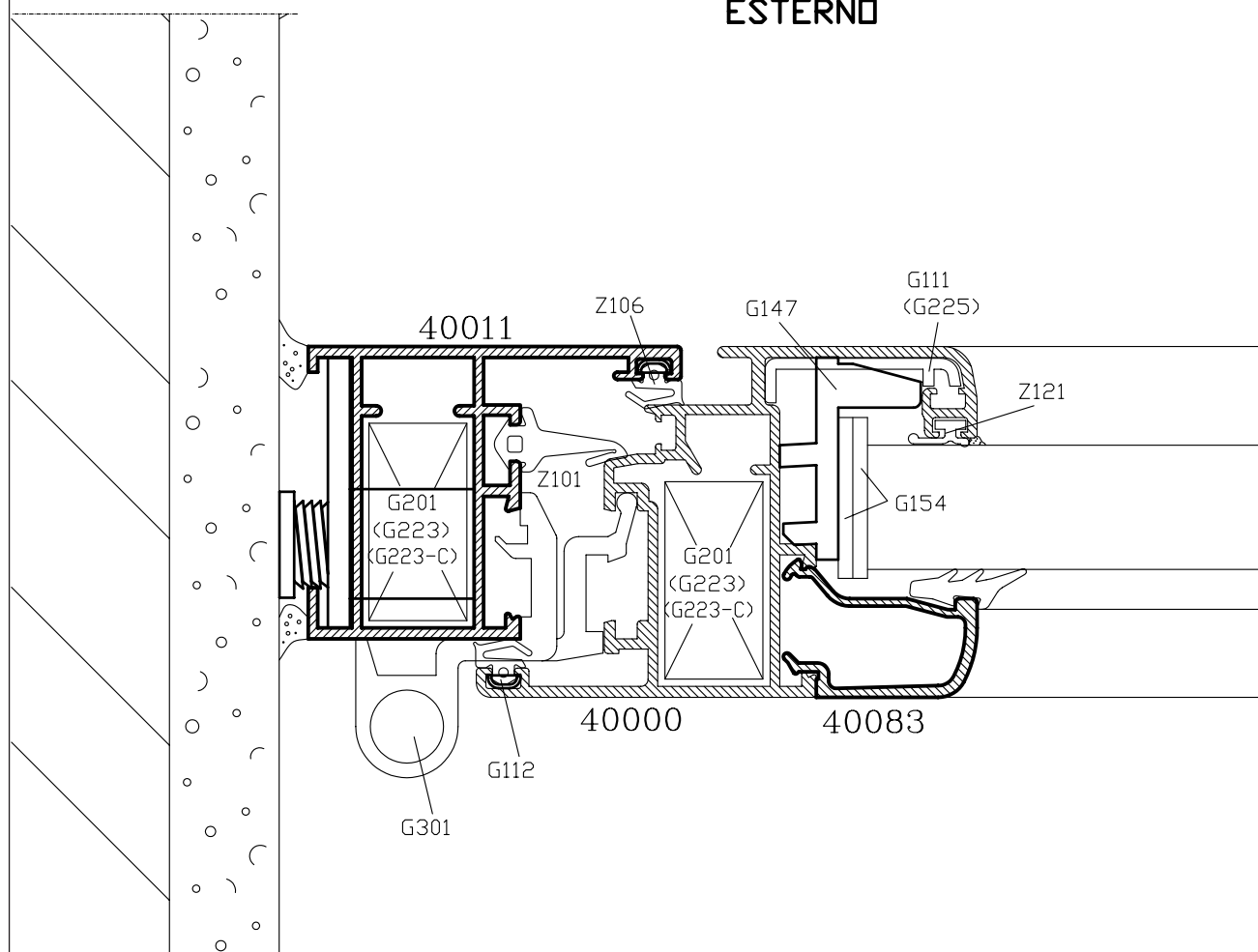
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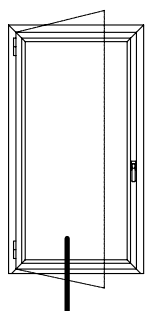
NODO PROFILI ATTACCO VERTICALE A MURO



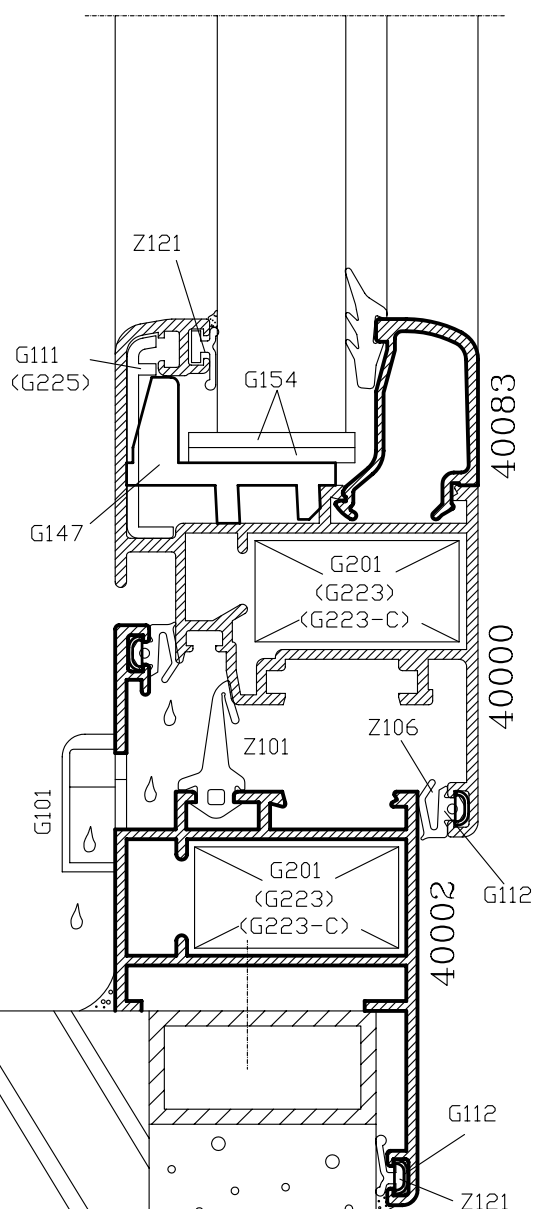
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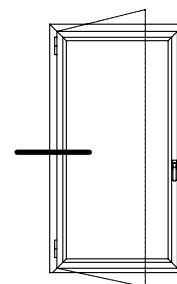
NODO PROFILI ATTACCO ORIZZONTALE CON CONTROTELAIO



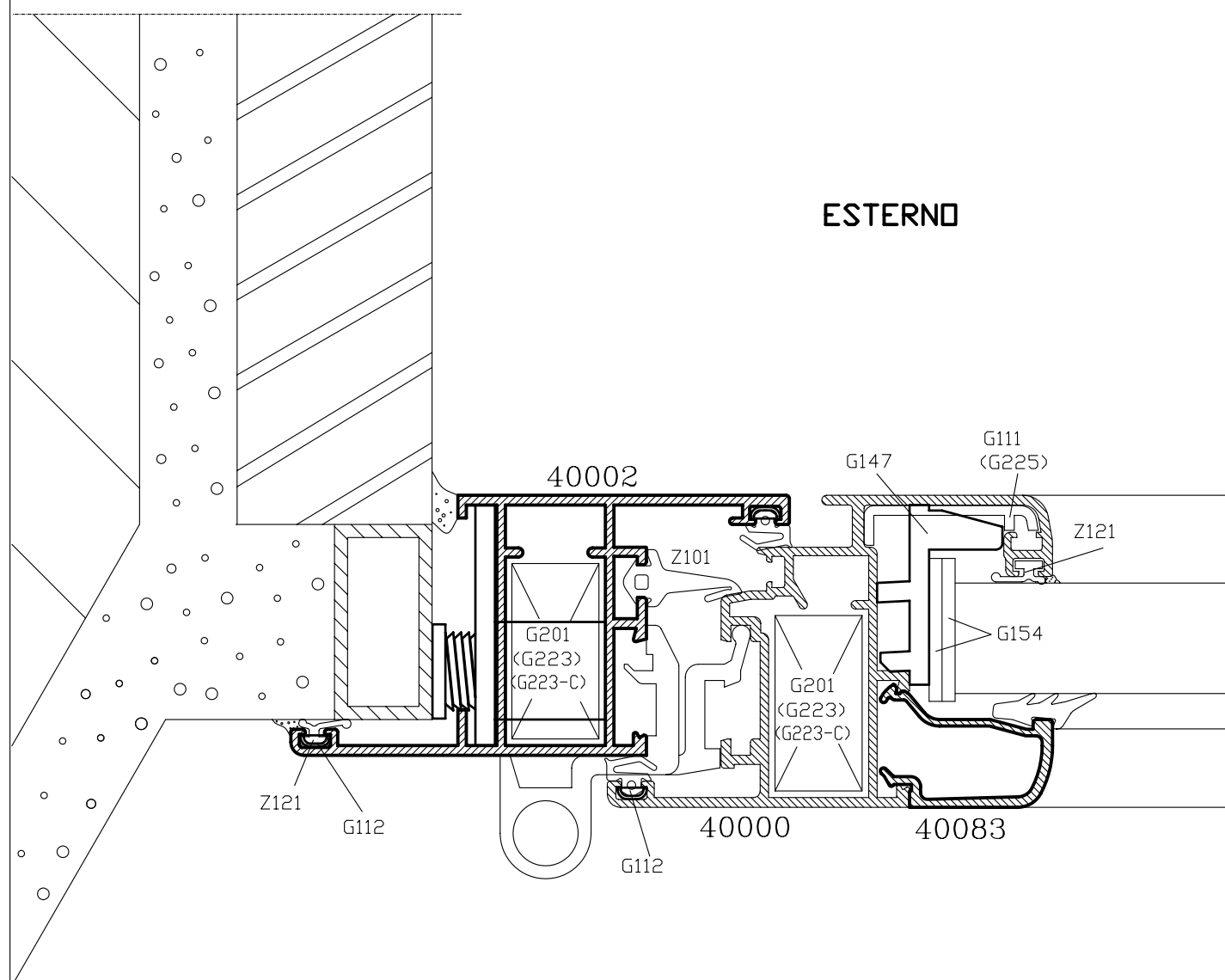
ESTERNO

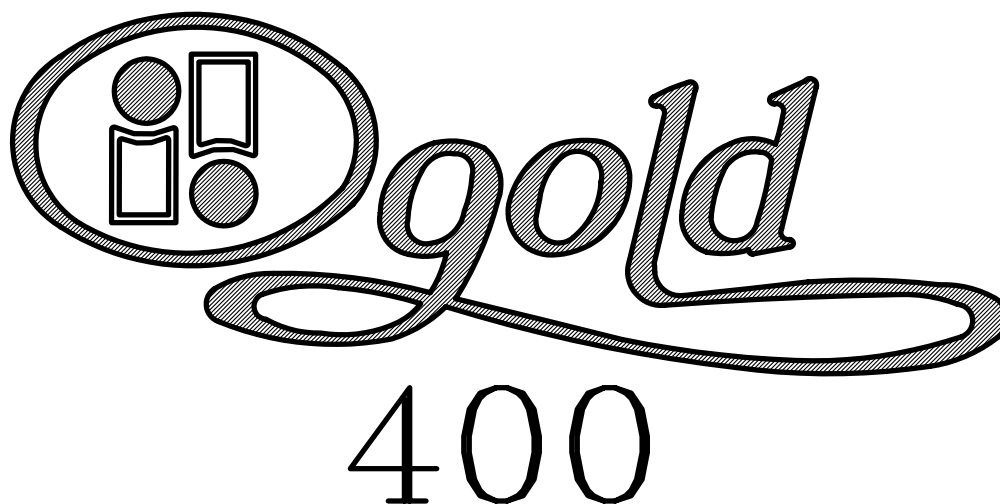


NODO PROFILI ATTACCO VERTICALE CON CONTROTELAIO



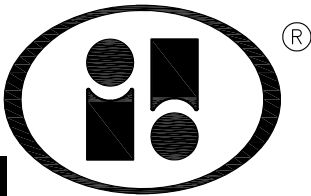
ESTERNO



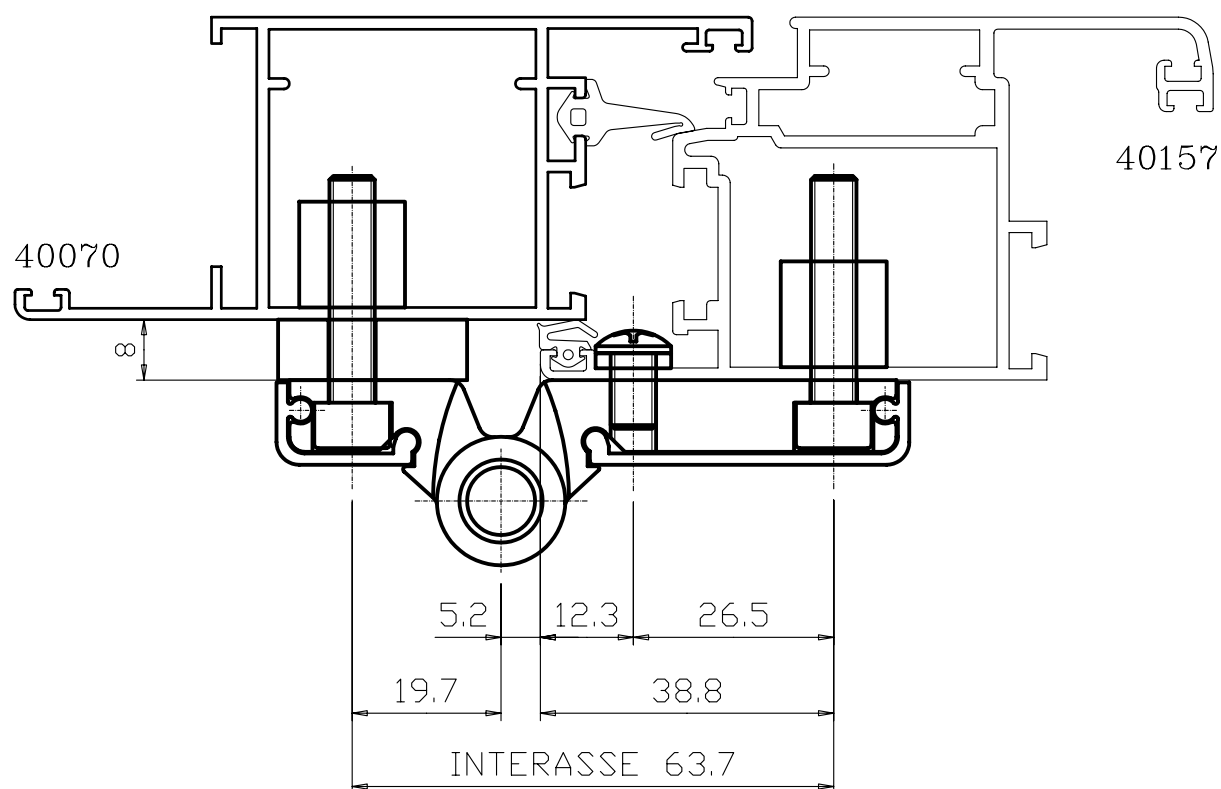


CERNIERE MAGGIORATE

APERTURE INTERNE

SISTEMI

INDINVEST

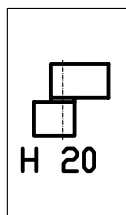
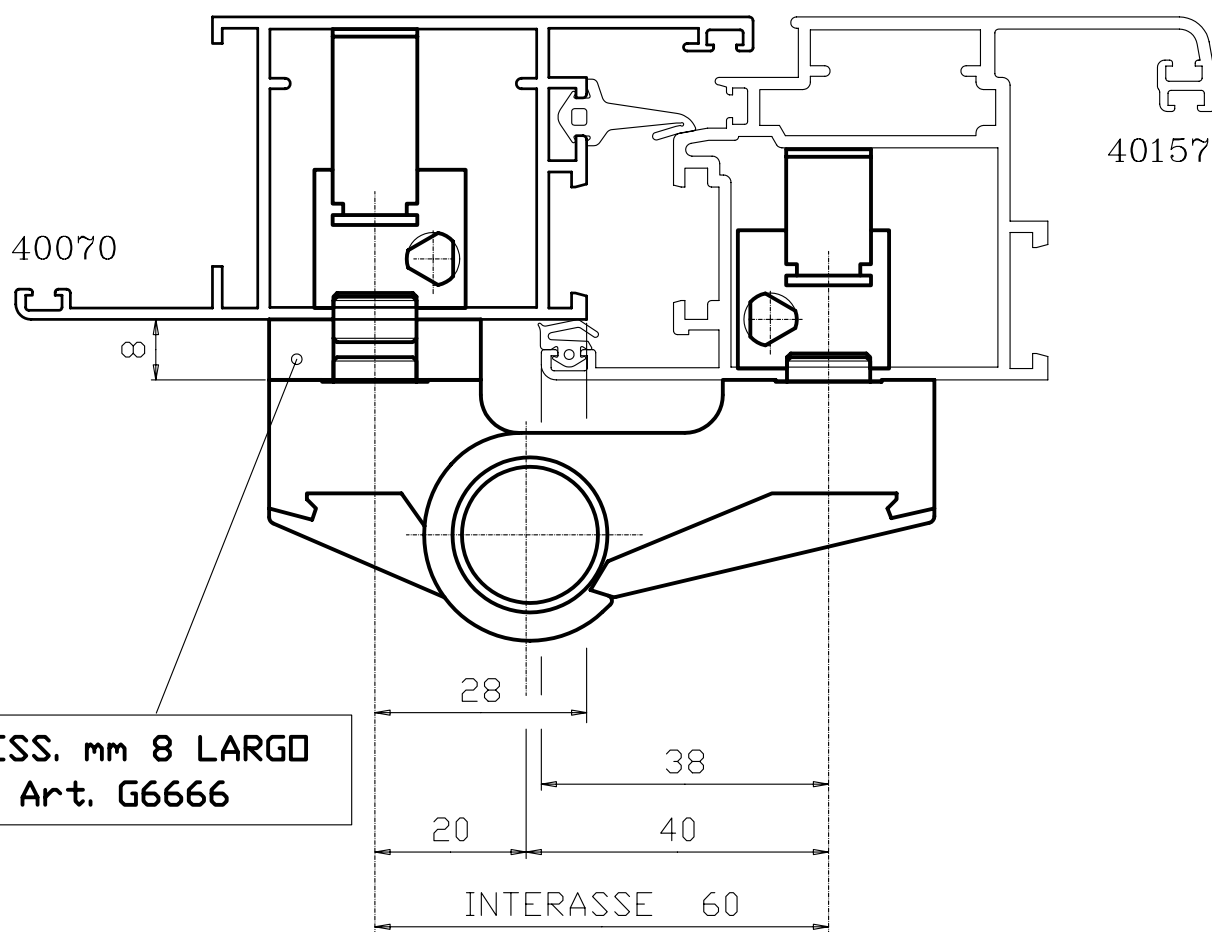
APERTURA INTERNA



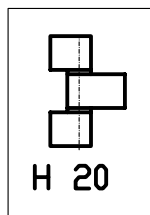
DIMA POSIZIONE "A"
CERNIERA
SPESSORE mm.8
KIT 4 VITI M6x30

ART.GA050
ART.G341
ART.G346
ART.G343

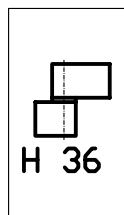
APERTURA INTERNA



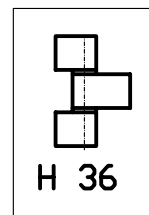
G6041



G6046

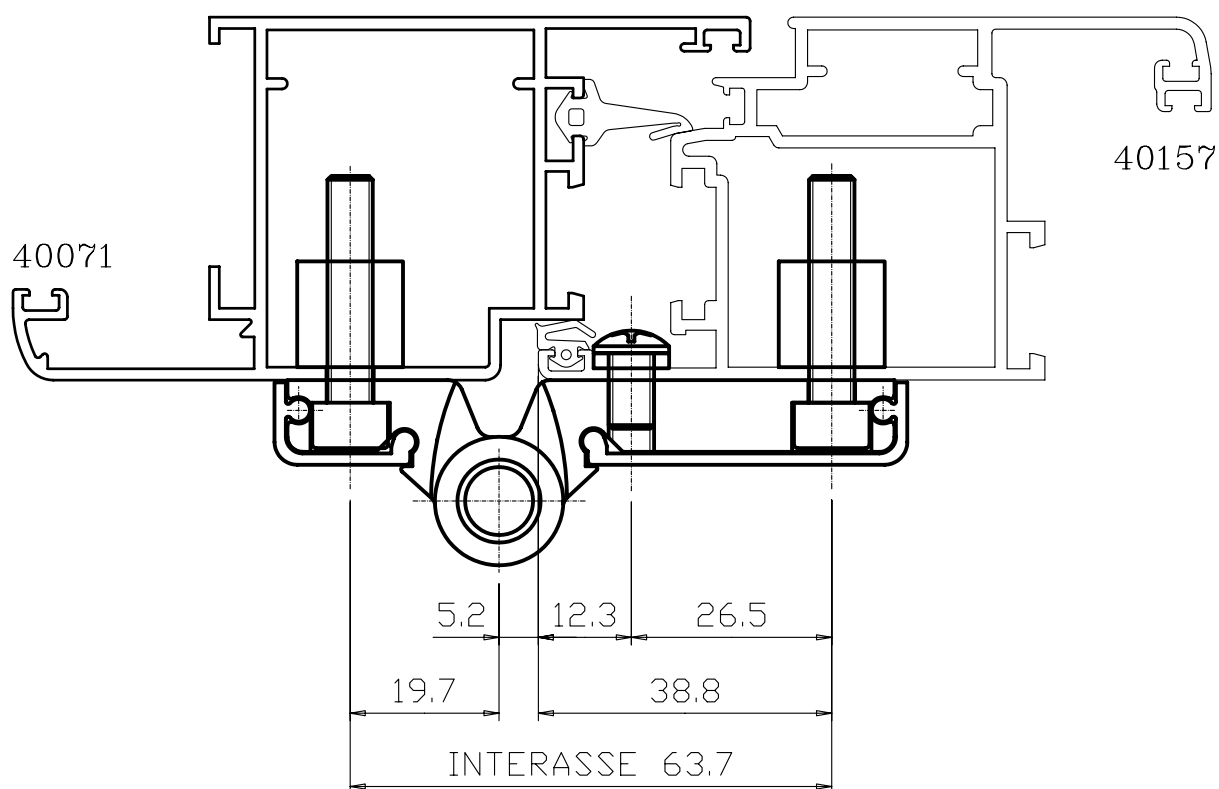


G6051



G6056

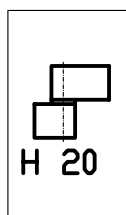
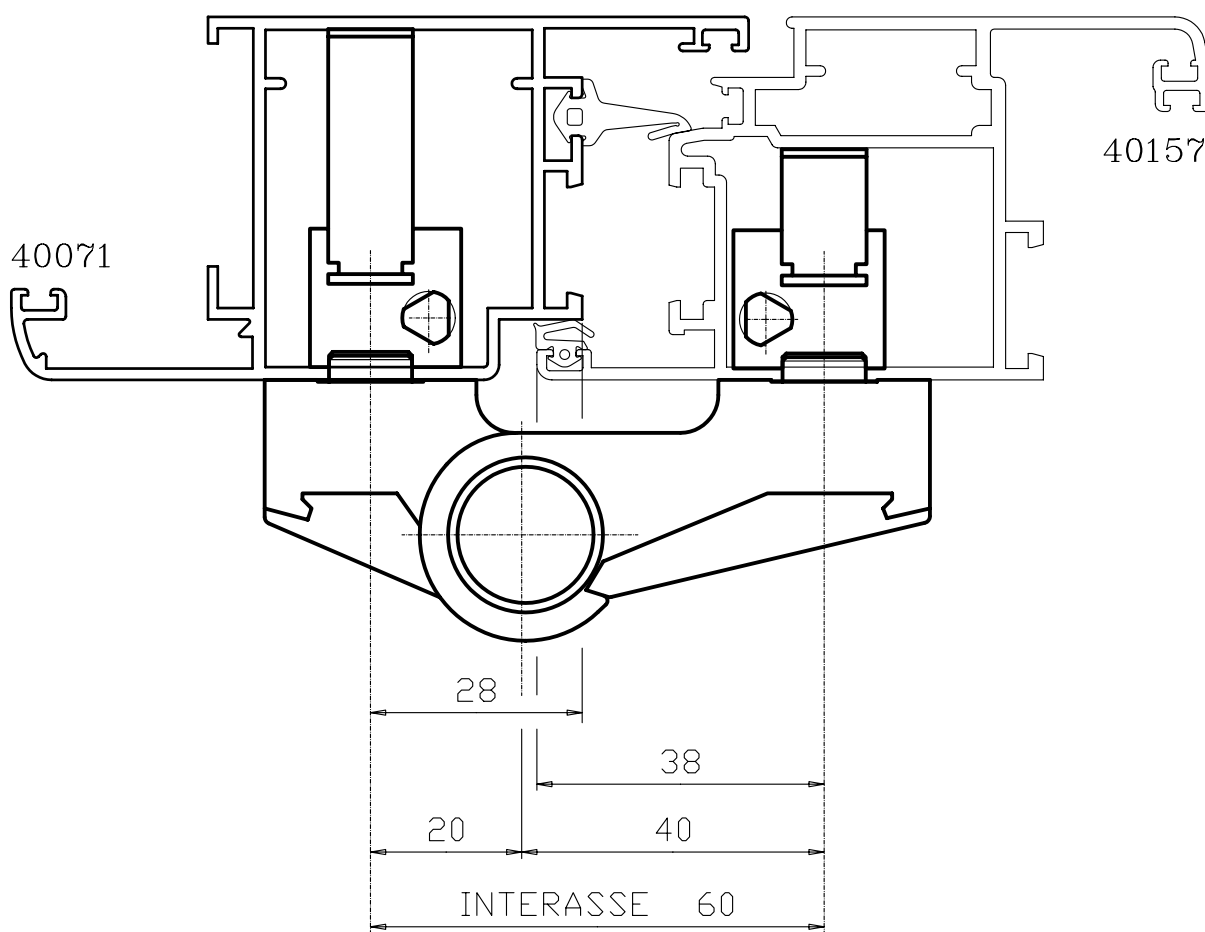
APERTURA INTERNA



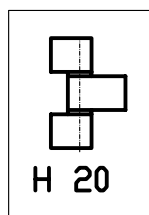
DIMA POSIZIONE "A"
CERNIERA
KIT 4 VITI M6x30

ART.GA050
ART.G341
ART.G343

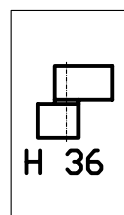
APERTURA INTERNA



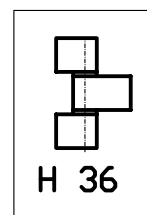
G6041



G6046

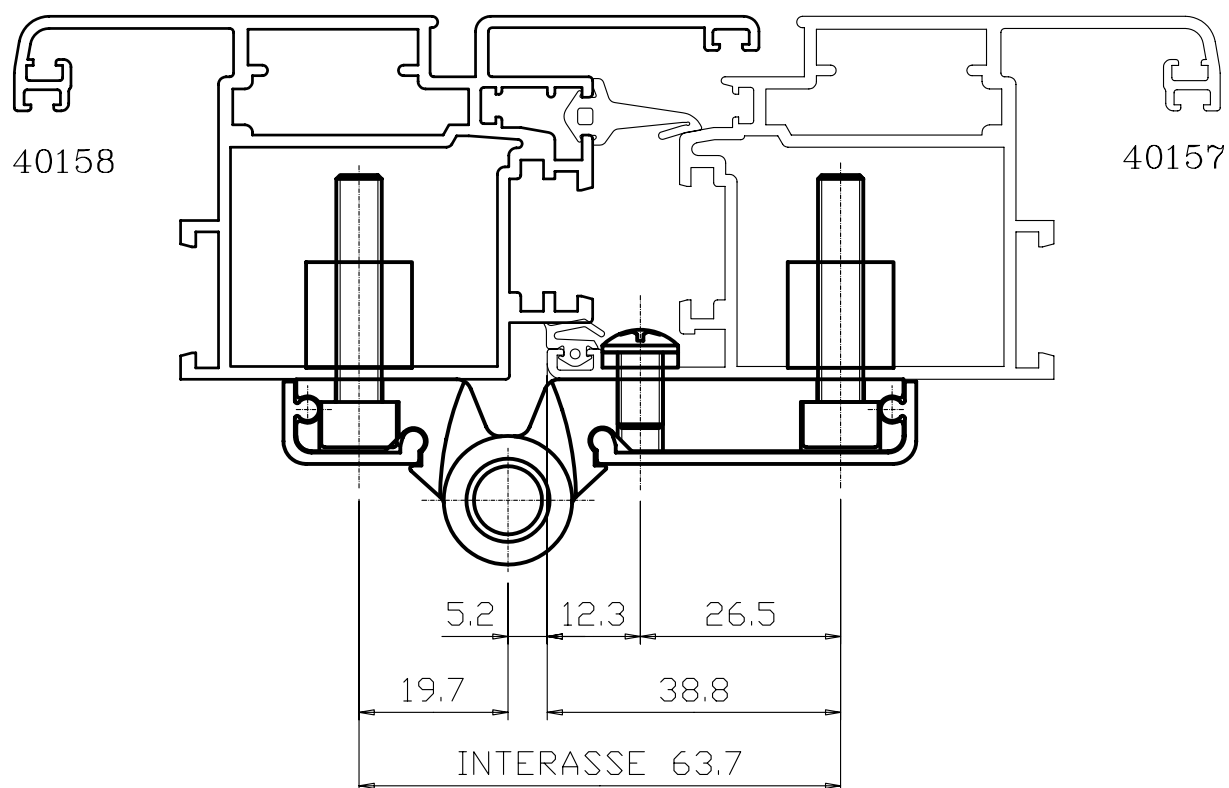
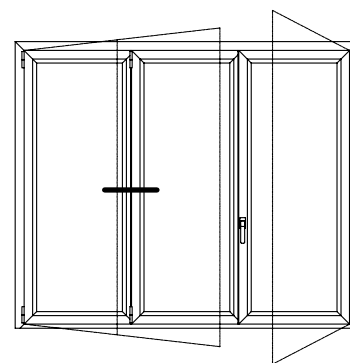


G6051



G6056

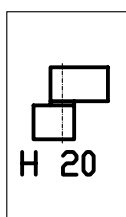
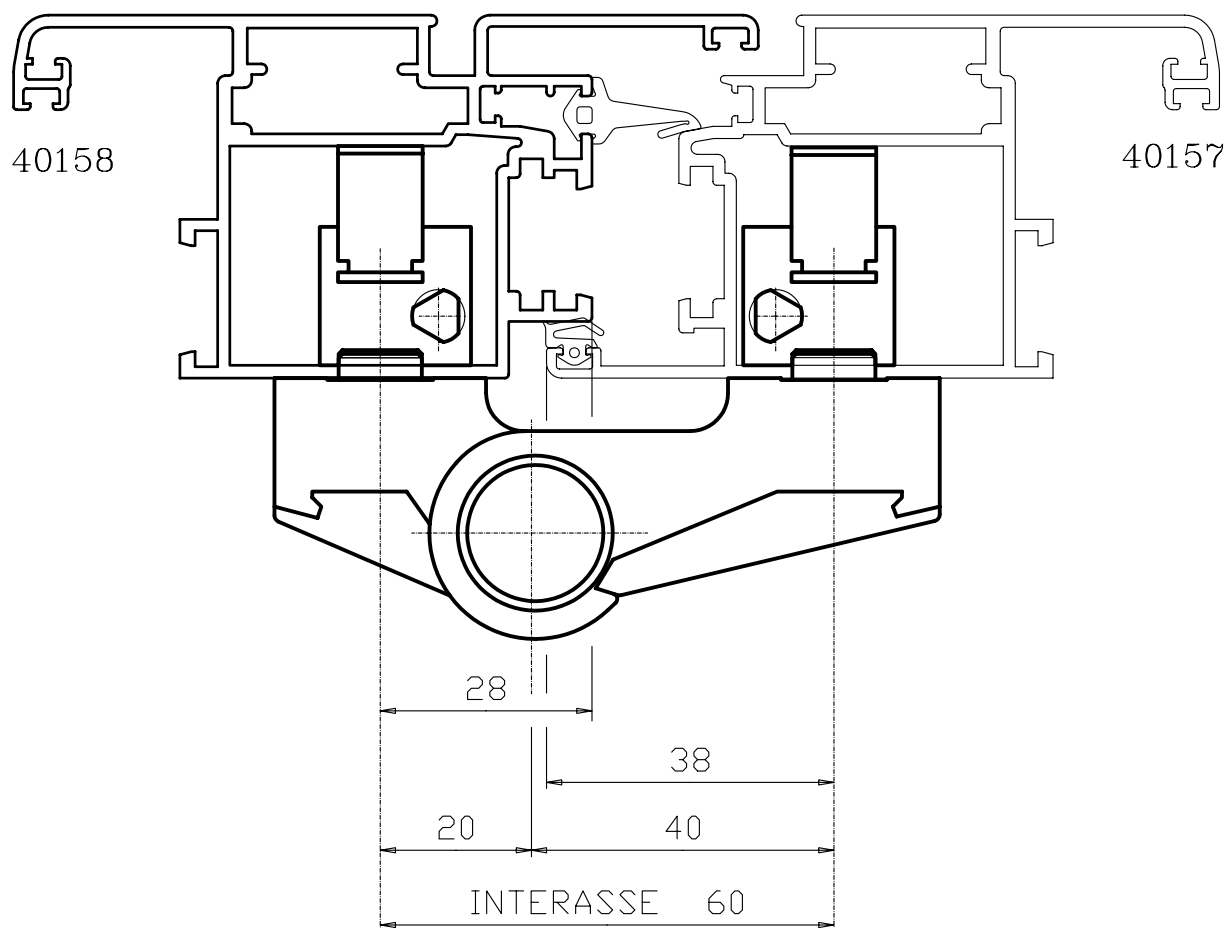
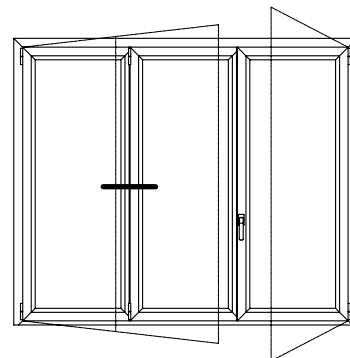
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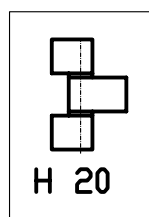
DIMA POSIZIONE "A"
CERNIERA
KIT 4 VITI M6x30

ART.GA050
ART.G341
ART.G343

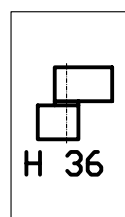
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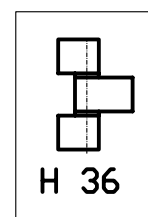
G6041



G6046

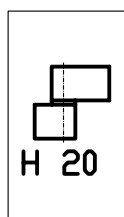
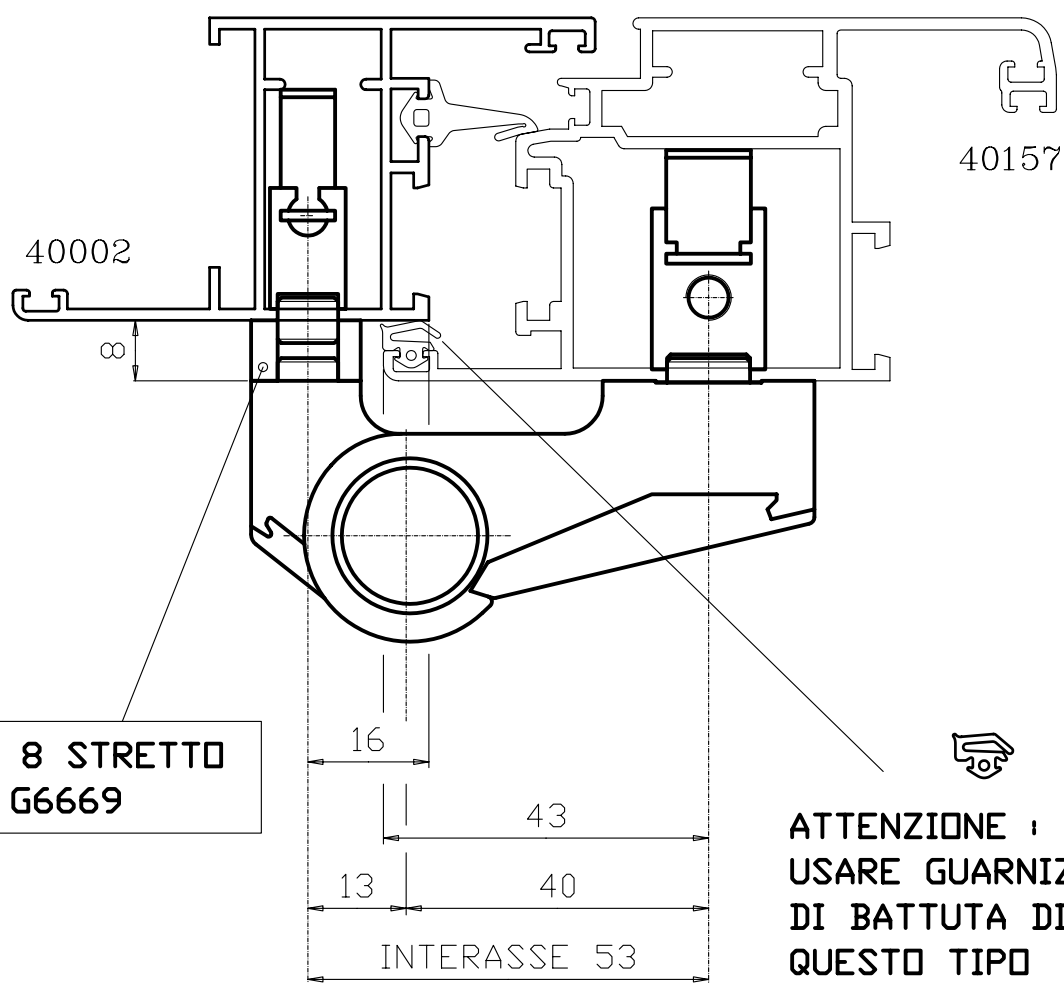


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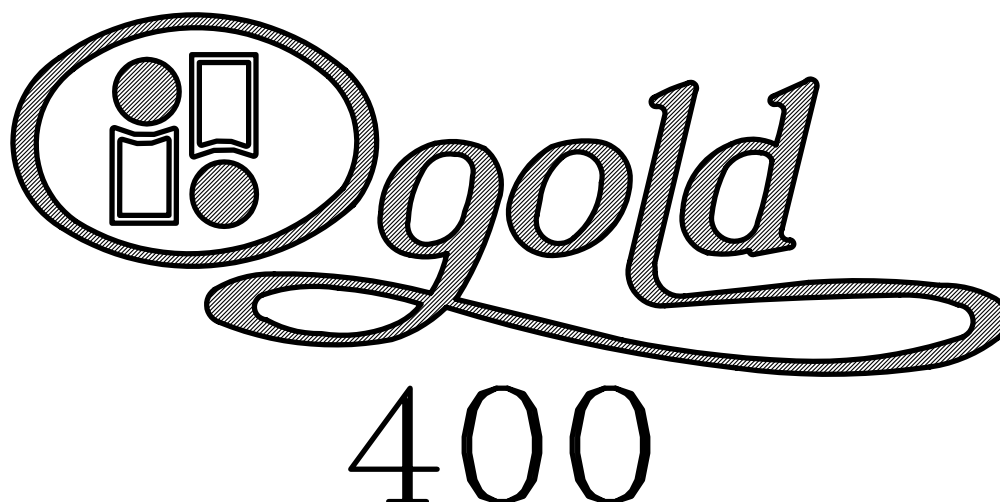


G6056

APERTURA INTERNA

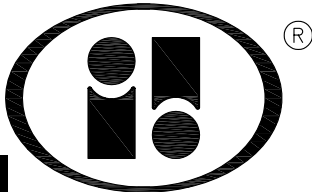


G6424

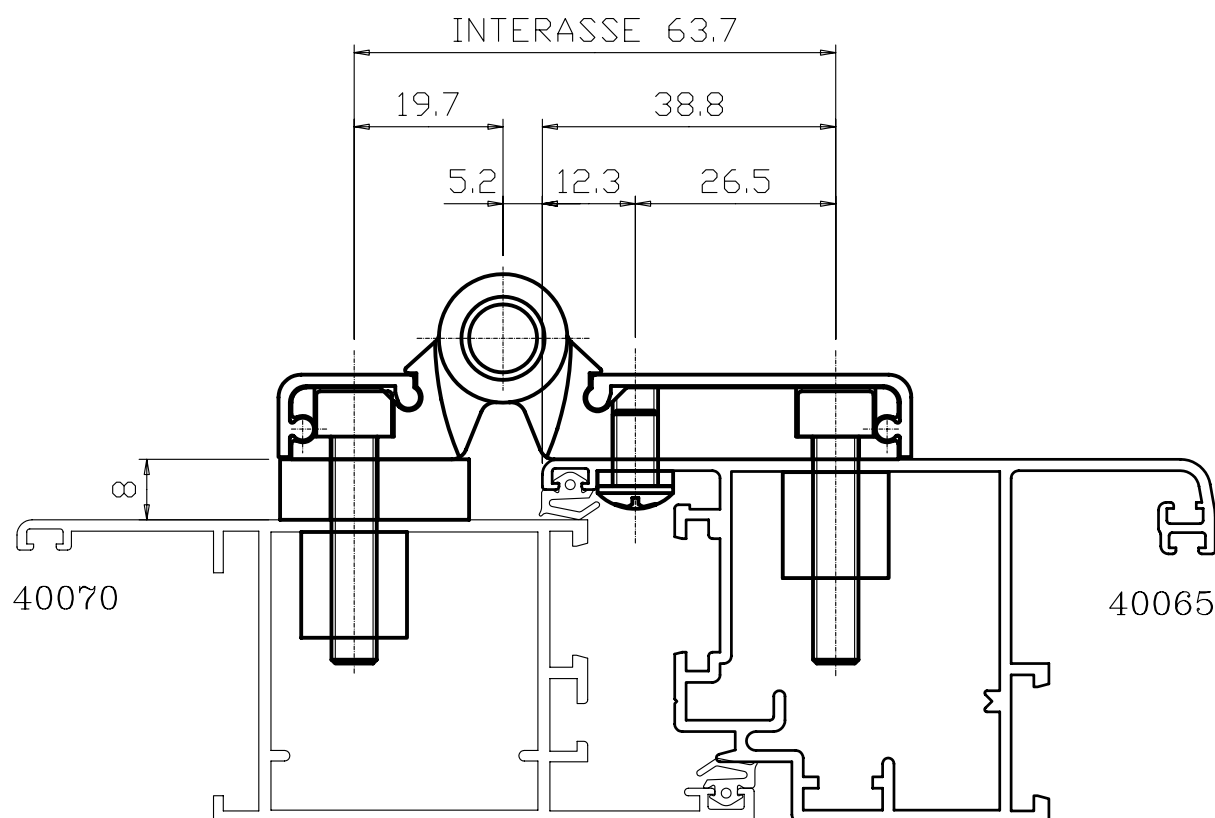


CERNIERE MAGGIORATE

APERTURE ESTERNE

SISTEMI
[®]
INDINVEST

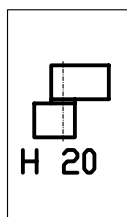
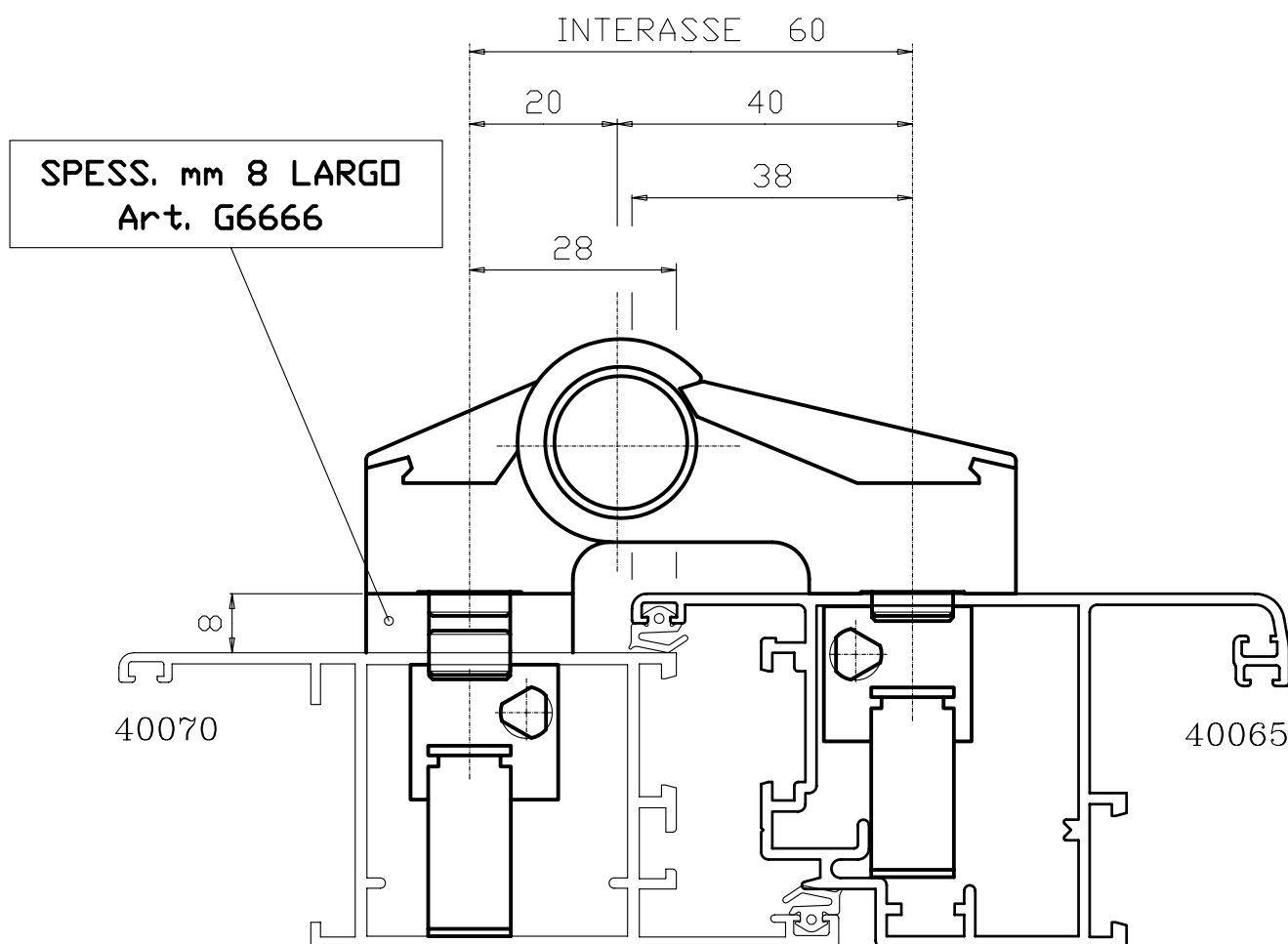
APERTURA ESTERNA



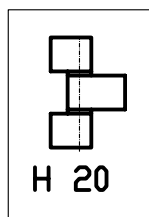
DIMA POSIZIONE "A"
CERNIERA
SPESSORE mm.8
KIT 4 VITI M6x30

ART.GA050
ART.G341
ART.G346
ART.G343

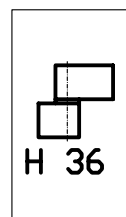
APERTURA ESTERNA



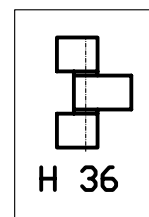
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G6046

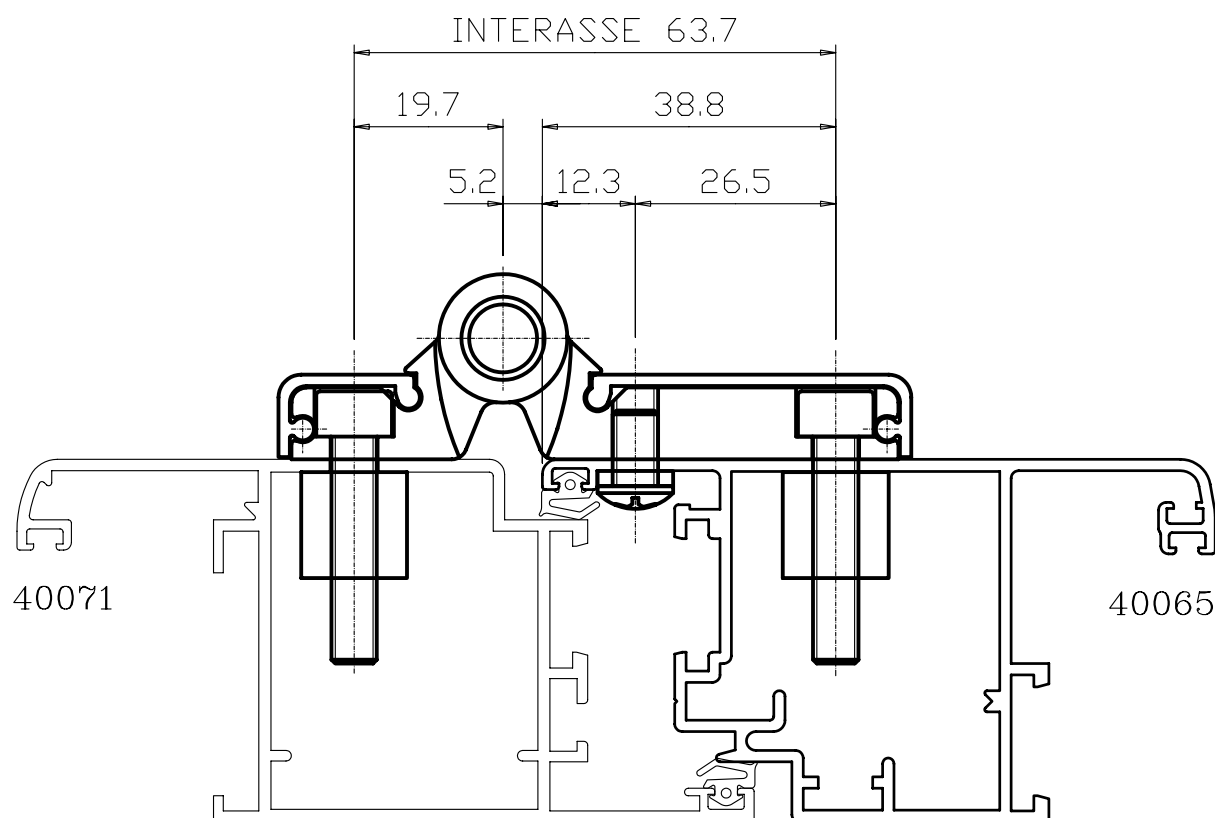


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G6056

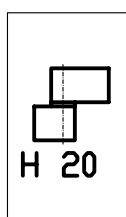
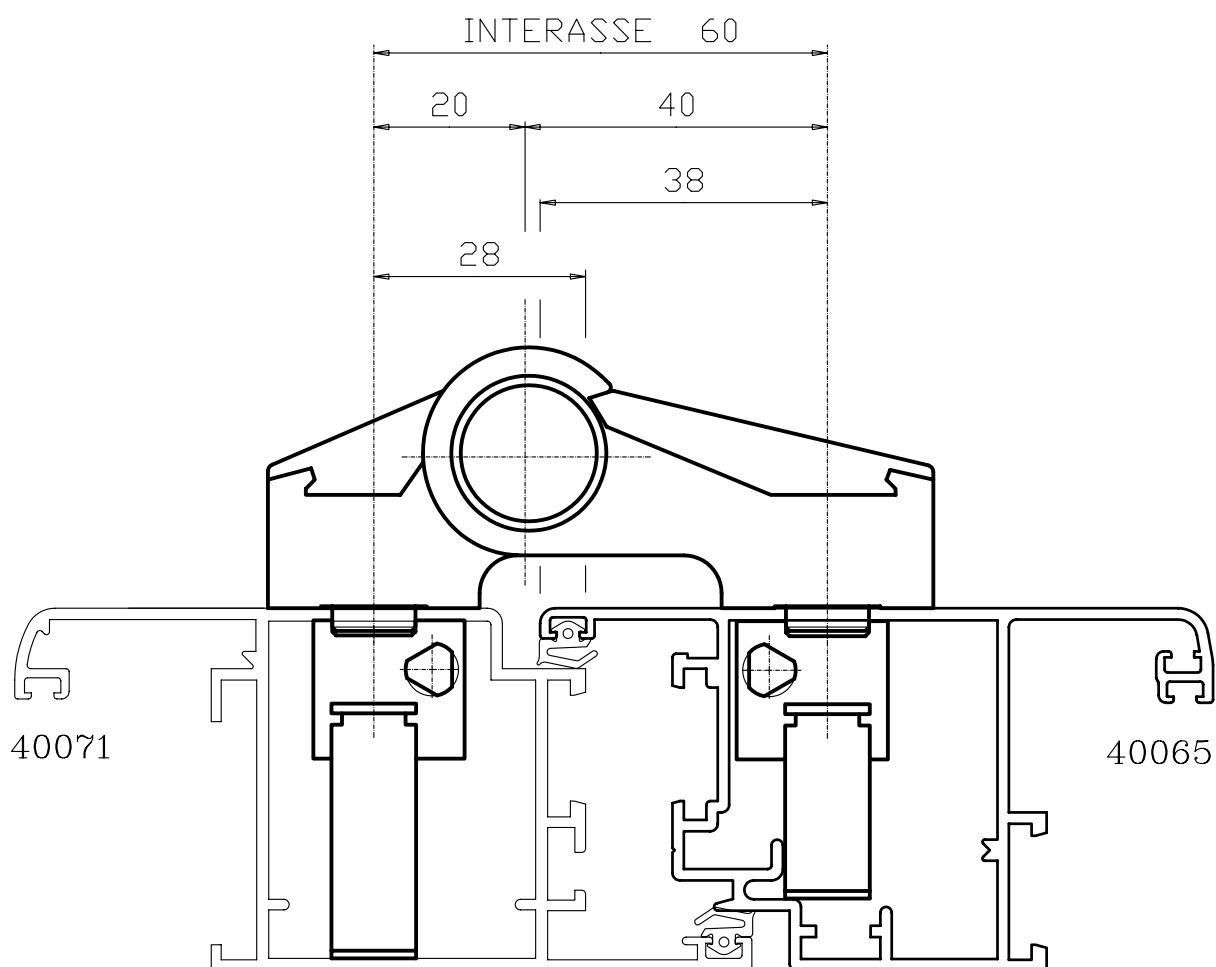
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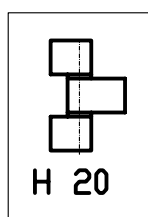
DIMA POSIZIONE "A"
CERNIERA
KIT 4 VITI M6x30

ART.GA050
ART.G341
ART.G343

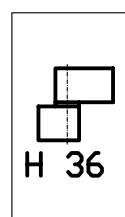
APERTURA ESTERNA



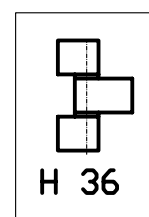
G6041



G6046

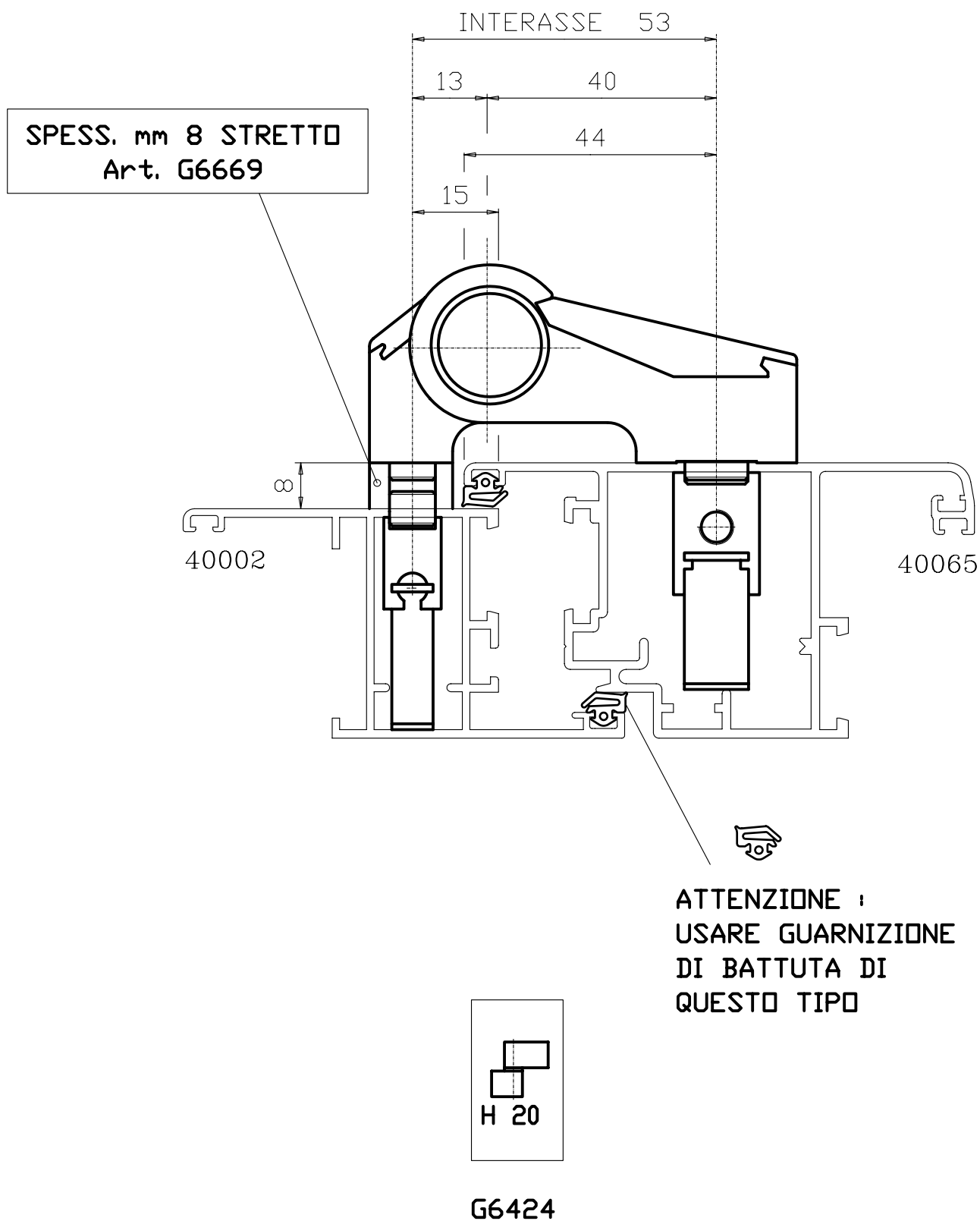


G6051

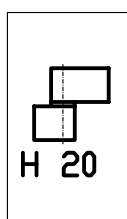
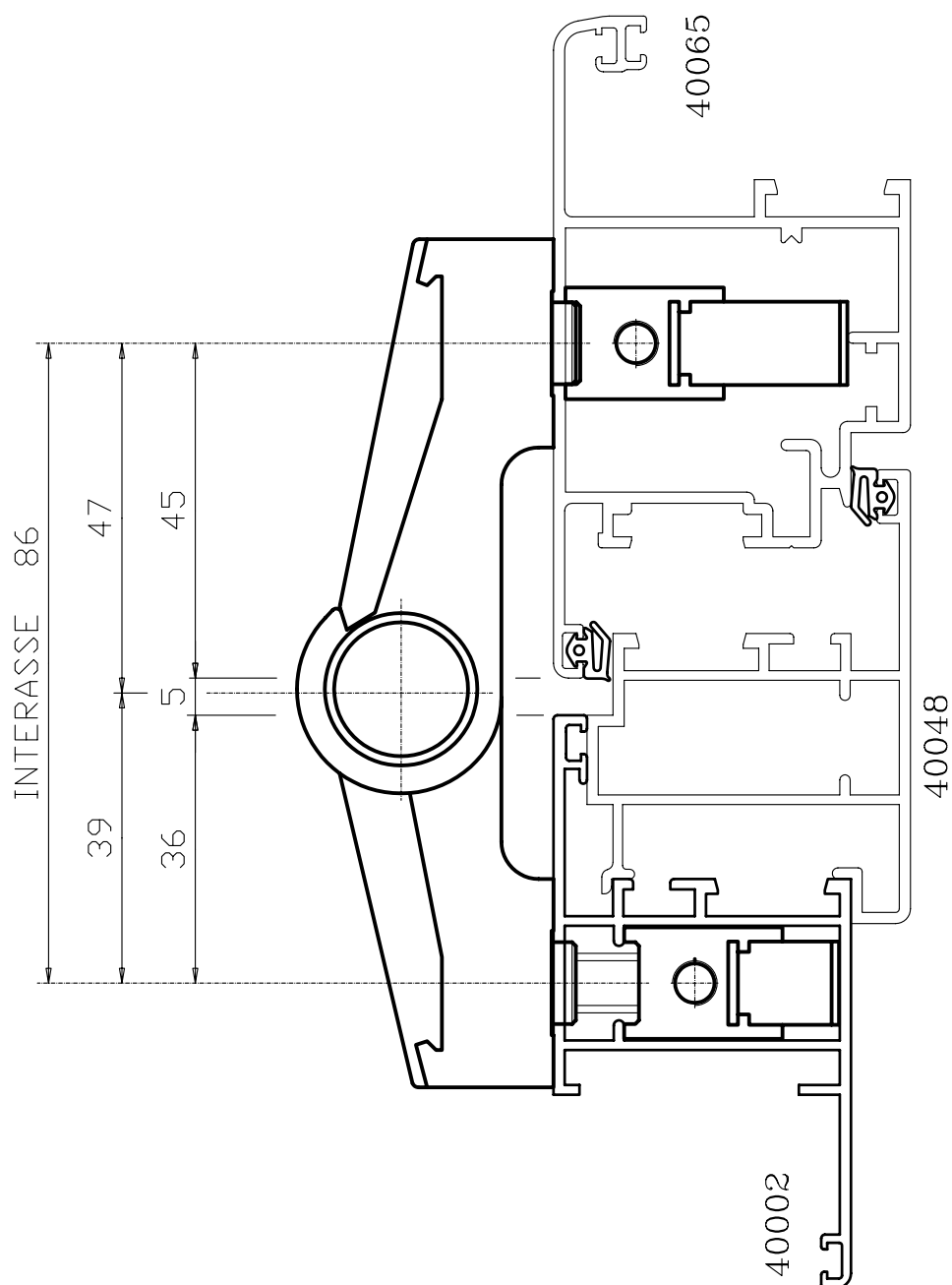


G6056

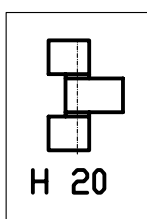
APERTURA ESTERNA



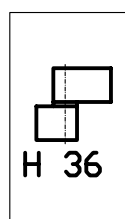
APERTURA ESTERNA



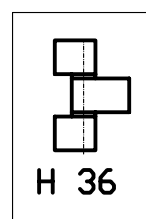
G6160



G6165

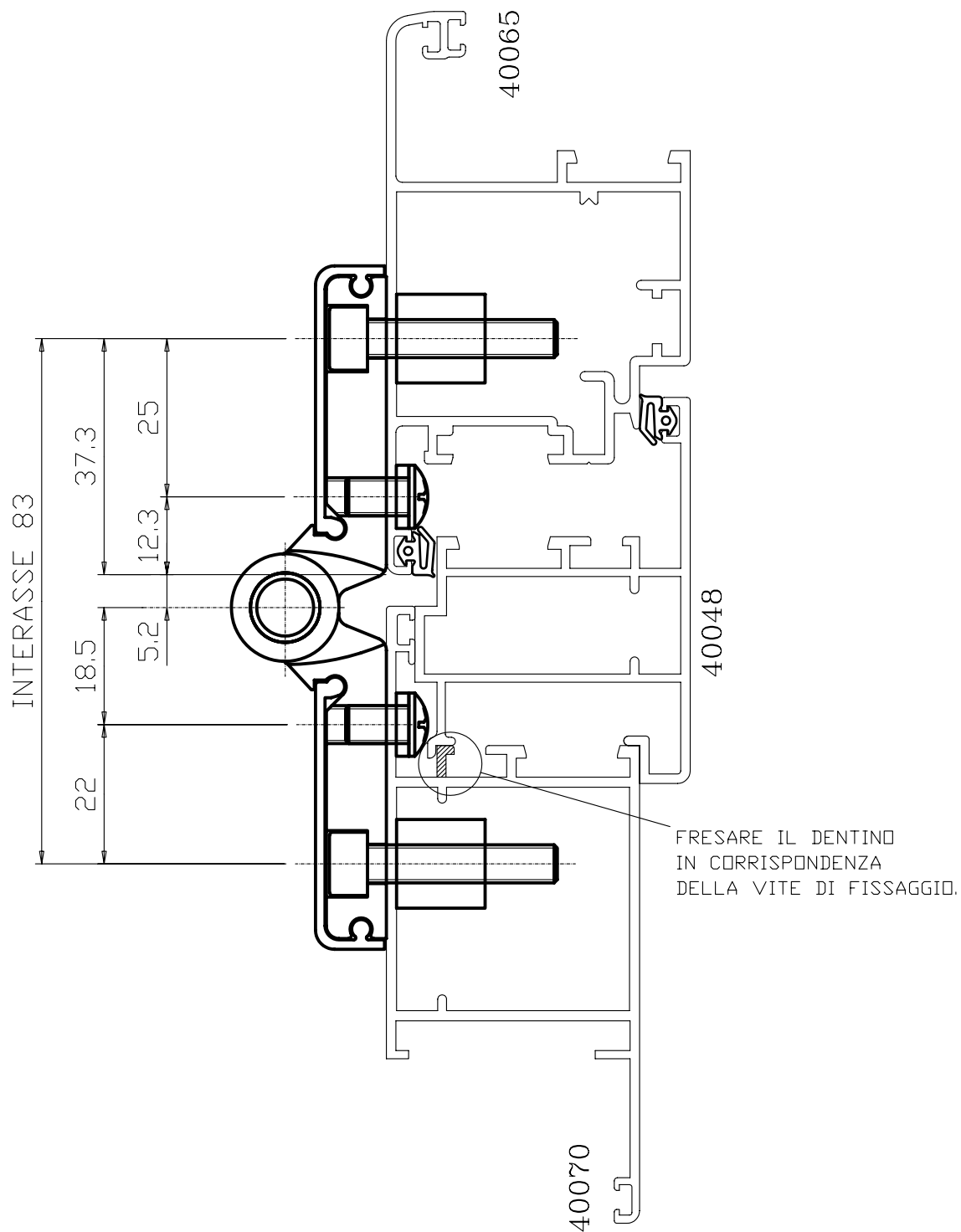


G6170



G6175

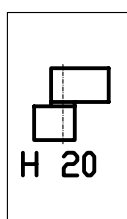
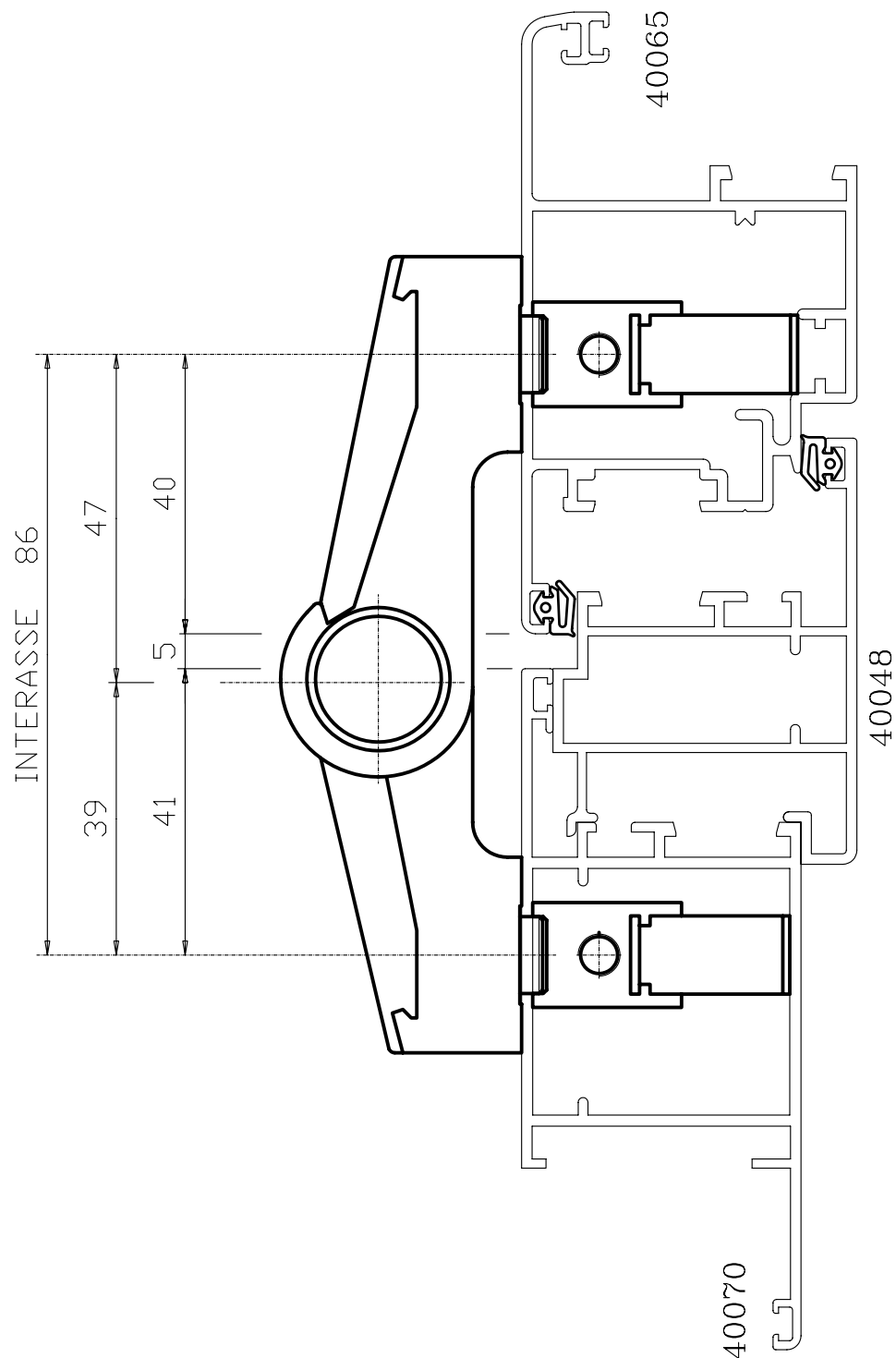
APERTURA ESTERNA



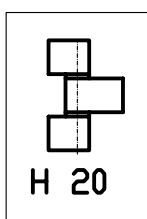
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CERNIERA
KIT VITI M6x30

ART.GA051
ART.G342
ART.G343

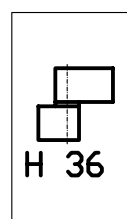
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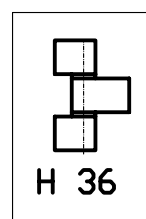
G6160



G6165



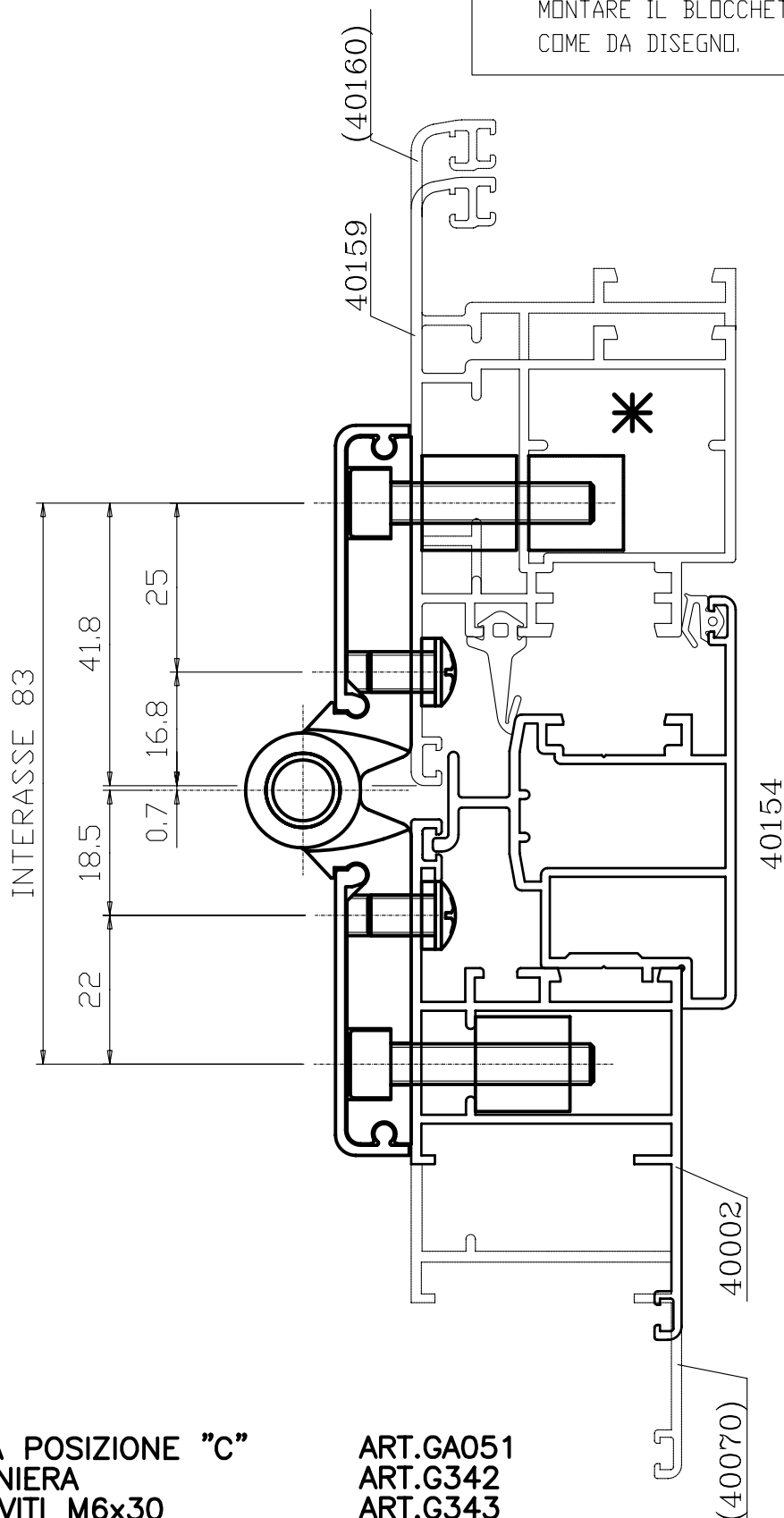
G6170



G6175

APERTURA ESTERNA

***** NELLA SOLUZIONE CON IL PROFILO ART.40160
MONTARE IL BLOCCETTO DI FISSAGGIO
COME DA DISEGNO.

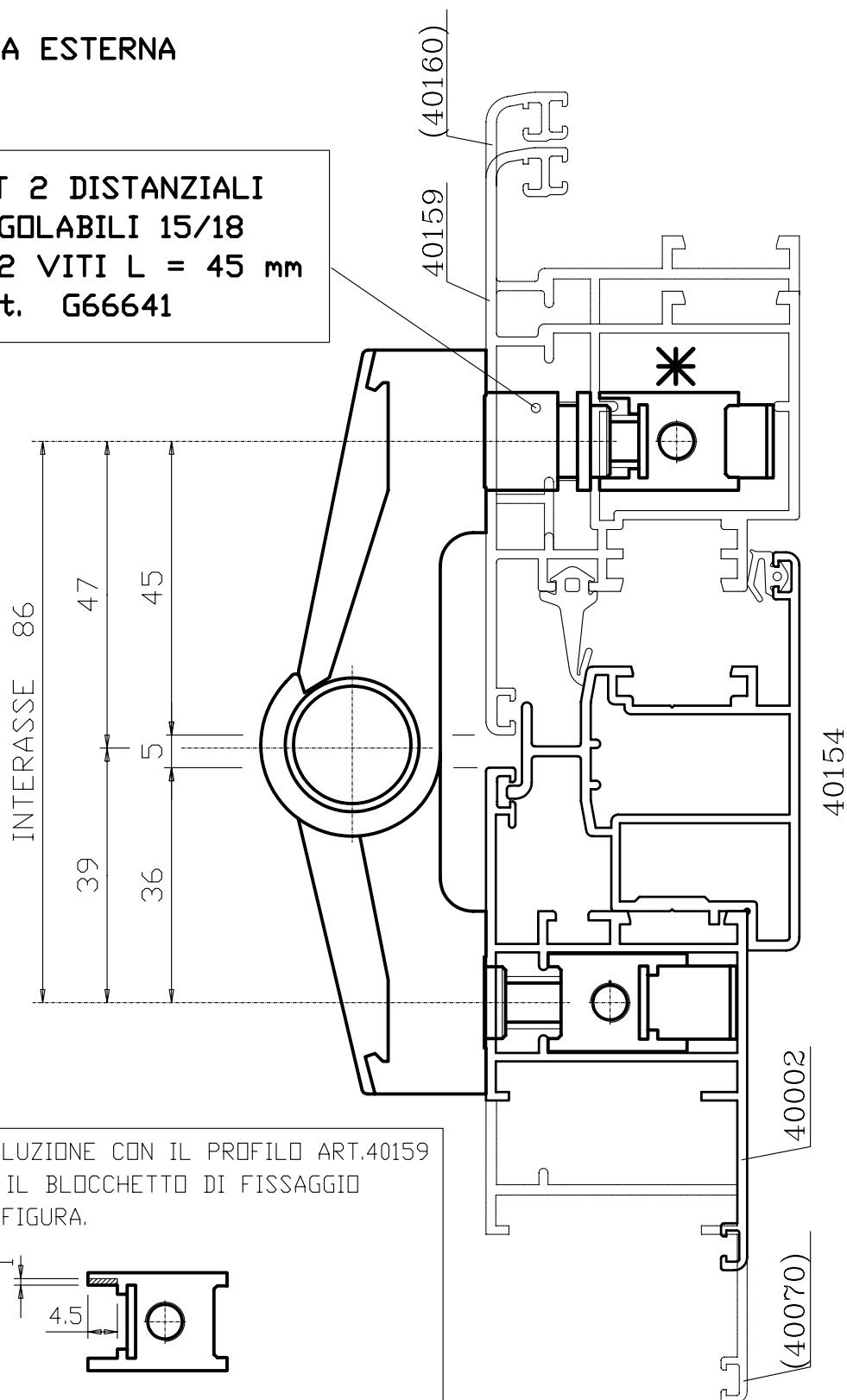


DIMA POSIZIONE "C"
CERNIERA
KIT VITI M6x30

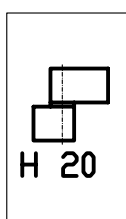
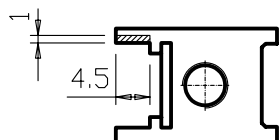
ART.GA051
ART.G342
ART.G343

APERTURA ESTERNA

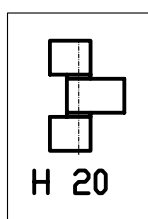
**KIT 2 DISTANZIALI
REGOLABILI 15/18
+ 2 VITI L = 45 mm
Art. G66641**



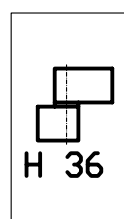
***** NELLA SOLUZIONE CON IL PROFILO ART.40159
RIFILARE IL BLOCCHETTO DI FISSAGGIO
COME DA FIGURA.



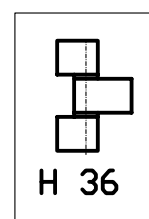
G6160



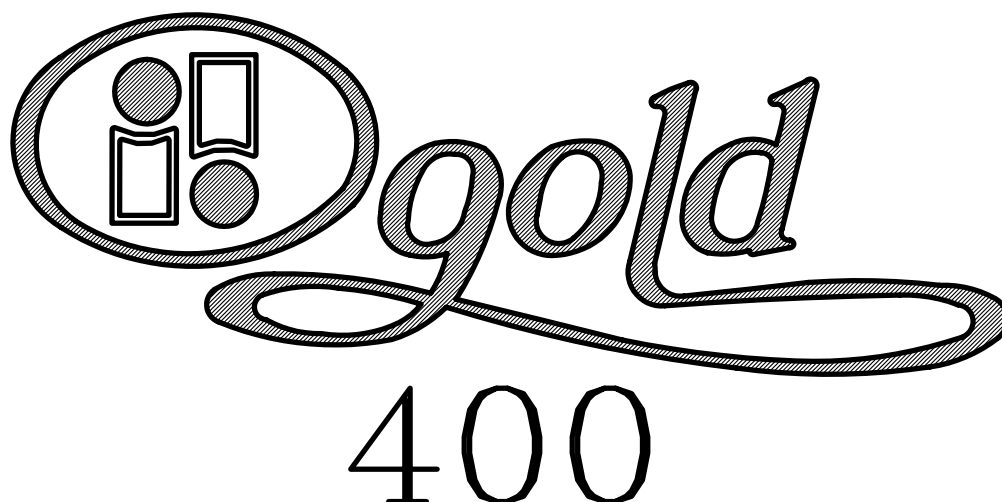
G6165



G6170



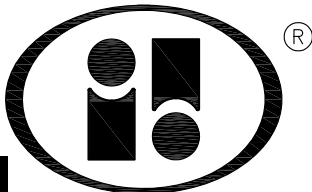
G6175

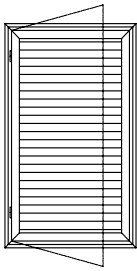
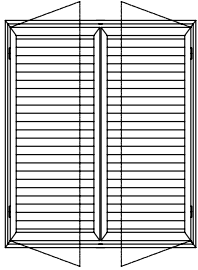
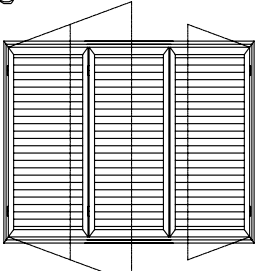
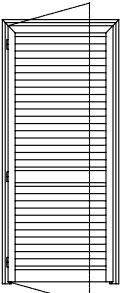
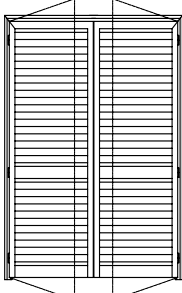


PERSIANA
CON CERNIERE SU TELAIO PERIMETRALE A MURO

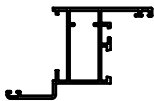
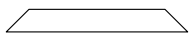
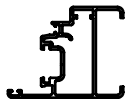
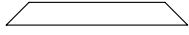
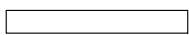
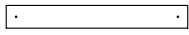
MECCANISMO NACO TIPO PE.R.LA.70

SCHEDE TIPOLOGIE
DISTINTE DI TAGLIO

SISTEMI

INDINVEST

TIPOLOGIA	DESCRIZIONE	TIPOLOGIA	DESCRIZIONE
70 	PERSIANA 1 ANTA APERTURA ESTERNA		
71 	PERSIANA DUE ANTE APERTURA ESTERNA		
72 	PERSIANA TRE ANTE APERTURA ESTERNA		
73 	PERSIANA 1 ANTA PORTONCINO APERTURA ESTERNA		
74 	PERSIANA DUE ANTE PORTONCINO APERTURA ESTERNA		

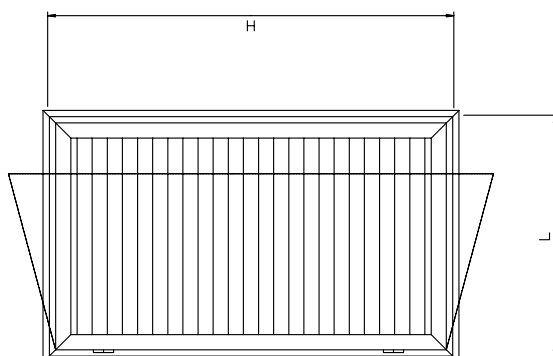
70 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40062		TELAIO PERSIANA	L + 49		2
			H + 49		2
40109		ANTA	L - 49		2
			H - 49		2
11596		PROFILO DI BASE	L - 142		2
11598		LAMELLA DI COMPENSAZ.	L - 186		2
			RIFILARE LA LAMELLA IN BASE ALL'ALTEZZA DEL MECCANISMO		
11597		LAMELLA	L - 186		N
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

CALCOLO PESO PROFILI			TOTALE kg
PROFILI ORIZ. kg/ml			
[5.384 + (N x 0.534)] x L _____			_____
PROFILI VERT.	kg/ml 3.908 x H _____		_____
TOTALE			_____

70

**GOLD 400
PERSIANA 1 ANTA
APERTURA ESTERNA
MECCANISMO NACO
TIPO PER.LA.70**



VISTA ESTERNA

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.ta	LAV
G132	REGOLO TELAIO A MURO	8	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	8	DM
G112	SQUADRETTA INDY ALLINEAM. ANGOLI (CON GOMMA)	8	*
G112/A	SQUADRETTA INDY ALLINEAMENTO ANGOLI	4	*
G301	CERNIERA STANDARD DUE ALI	2	*
G191	CREMONESE APERTURA ESTERNA - INTERNA	1	P
G192	KIT DI COLLEGAMENTO APERTEST.GOLD 400	1	DM+P
G172	PUNTALE STANDARD	2	DM
G1348	INCONTRO CATENACCIO SINGOLO IN ZAMA	2	*
G1261	SOSTEGNO ANTA	1	*

MECCANISMO MOVIMENTAZIONE LAMELLE TIPO NACO PER.LA.70
PER ORDINATIVO CONSULTARE TABELLE TECNICHE RIPORTATE SUL PRESENTE CATALOGO

VARIANTE ①

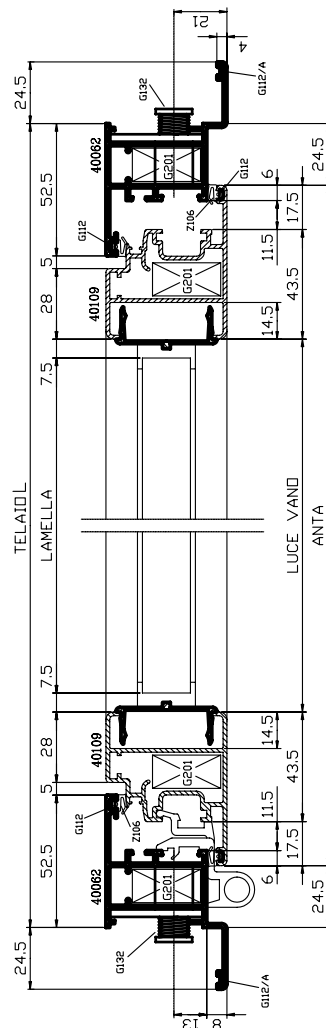
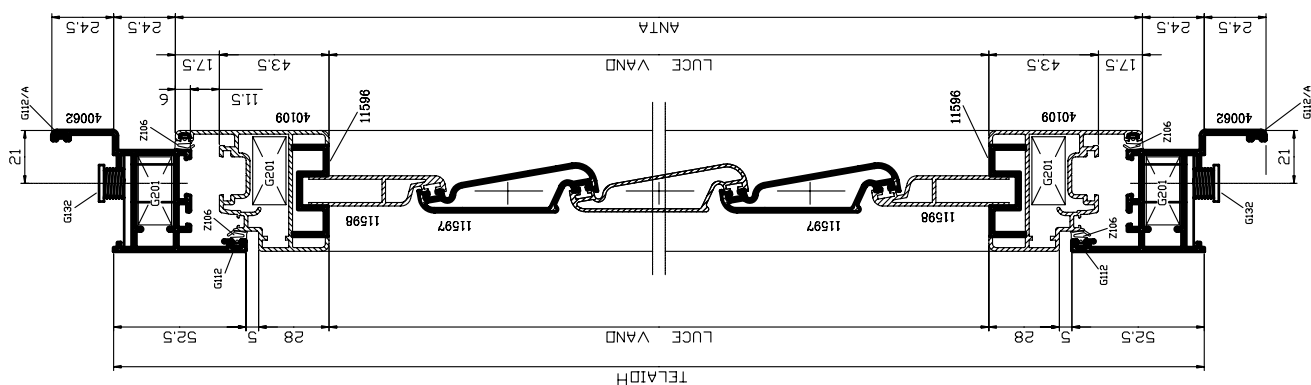
0955	CREMONESE STAR	1	P
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LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO

GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.ta
Z106	BATTUTA INTERNA ESTERNA	4L + 4H



SCALA 1:3

71

**GOLD 400
PERSIANA DUE ANTE
APERTURA ESTERNA
MECCANISMO NACD
TIPO PERLA.70**

ACCESSORI INDINVEST

ART.	DESCRIZIONE	q. ta	LAV
G132	REGOLO TELAIO A MURO	10	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	12	DM
G112	SQUADRETTA INOX ALLINEAM. ANGOLI (CON GOMMA)	12	*
G112/A	SQUADRETTA INOX ALLINEAM. ANGOLI	4	*
G301	CERNIERA STANDARD DUE ALI	4	*
G191	CERNIERE APERTURA ESTERNA - INTERNA	1	P
G192	KIT DI COLLEGAMENTO APERTESTGOLD 400	1	DM+P
G172	PUNTALE STANDARD	2	DM
G1348	INCONTRO CATENACCIO SINGOLO IN ZAMA	3	*
G1261	SOSTEGNO ANTA	1	*
GT 404	COPPIA TAPPI RIPORTO CENTRAFERESTGOLD 400	1	*

MECCANISMO MOVIMENTAZIONE LAMELLE TIPO NACD PERLA.70
PER ORDINATIVO CONSULTARE TABELLE TECNICHE RIPORTATE SUL PRESENTE CATALOGO

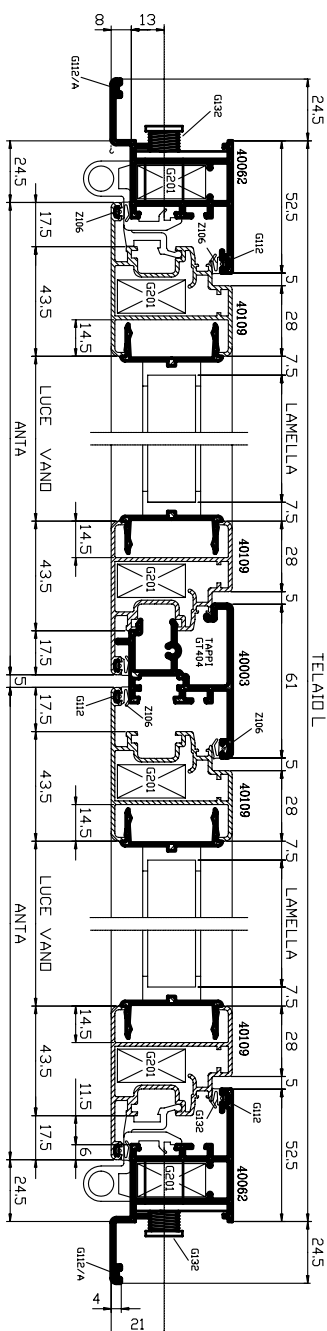
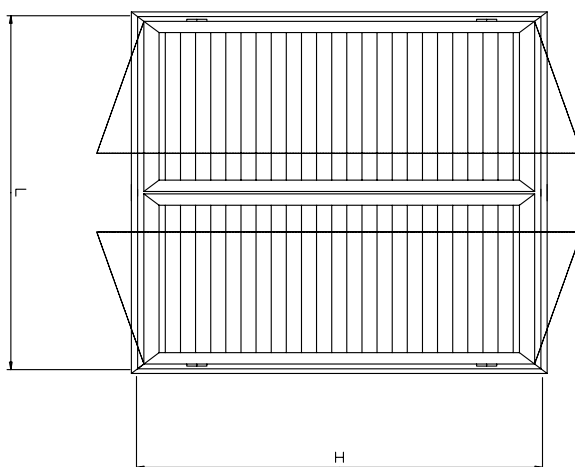
GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	q. ta
Z106	BATTUTA INTERNA ESTERNA	4L + 7H

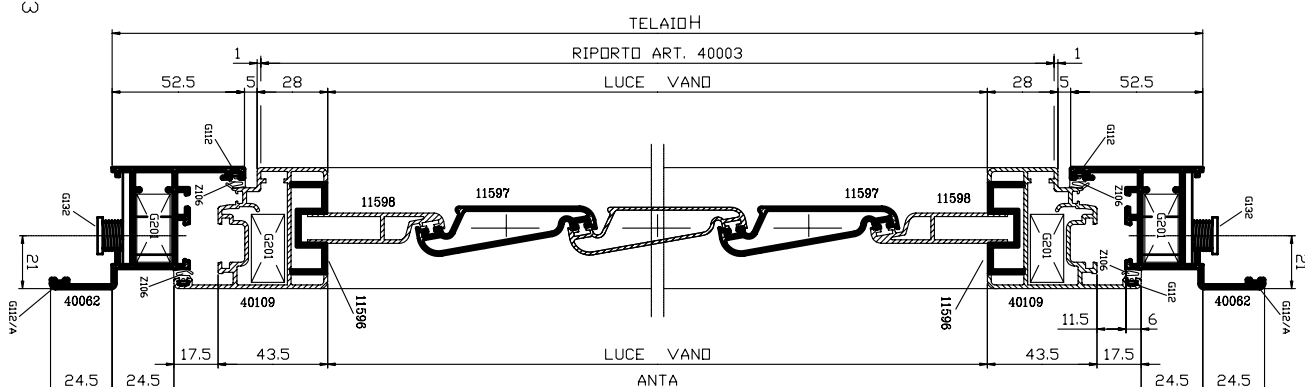
LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESSETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRIMATRICE
I	INCOLLAGGIO

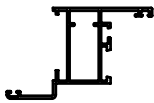
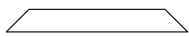
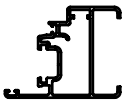
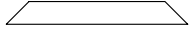
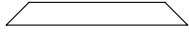
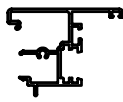
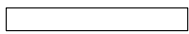
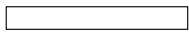
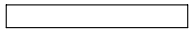
VISTA ESTERNA



SCALA 1:3

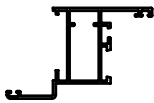
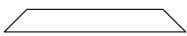
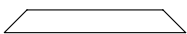
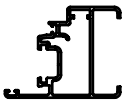
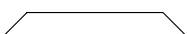
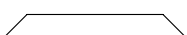
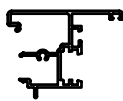
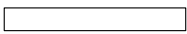
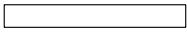
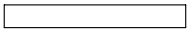
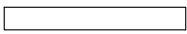
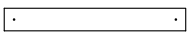


71 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40062		TELAIO PERSIANA	L + 49		2
			H + 49		2
40109		ANTA	(L - 54) : 2		4
			H - 49		4
40003		RIPORTO	H - 117		1
11596		PROFILO DI BASE	(L - 240) : 2		4
11598		LAMELLA DI COMPENSAZ.	(L - 328) : 2		4
			RIFILARE LA LAMELLA IN BASE ALL' ALTEZZA DEL MECCANISMO		
11597		LAMELLA	(L - 328) : 2		N
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

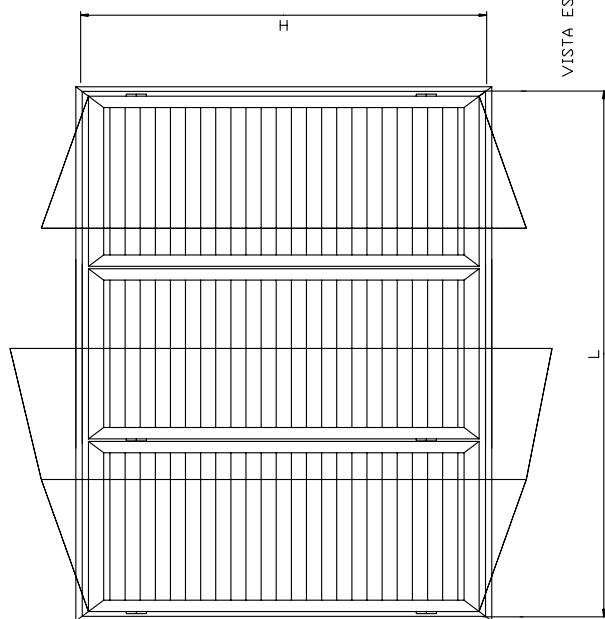
CALCOLO PESO PROFILI		TOTALE kg
PROFILI ORIZ. kg/ml		
(5.384 + [(N : 2) x 0.534]) x L		
PROFILI VERT.	kg/ml 6.751 x H	
TOTALE		

72 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40062		TELAIO PERSIANA	L + 49		2
			H + 49		2
40109		ANTA	(L - 59) : 3		6
			H - 49		6
40003		RIPORTO	H - 117		2
11596		PROFILO DI BASE	(L - 338) : 3		6
11598		LAMELLA DI COMPENSAZ.	(L - 470) : 3		6
			RIFILARE LA LAMELLA IN BASE ALL' ALTEZZA DEL MECCANISMO		
11597		LAMELLA	(L - 470) : 3		N
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

CALCOLO PESO PROFILI		TOTALE kg
PROFILI ORIZ. kg/ml (5.384 + [(N : 3) x 0.534]) x L _____		_____
PROFILI VERT.	kg/ml 9.594 x H _____	_____
TOTALE		_____

**GOLD 400
PERSIANA TRE ANTE
APERTURA ESTERNA
MECCANISMO NACO
TIPO PER.LA.70**



VISTA ESTERNA

ACCESSORI INDINVEST

ART.	DESCRIZIONE	Q.to	LAV
G132	REGOLO TELAIO A MURO	10	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	16	DM
G112	SQUADRETTA IND. ALLINEAM. ANGOLI (CON GOMMA)	16	*
G112/A	SQUADRETTA IND. ALLINEAMENTO ANGOLI	4	*
G301	CERNIERA STANDARD DUE ALI	4	*
G321	CERNIERA A DUE ALI PER TERZA ANTA	2	*
G191	CREMONESE APERTURA ESTERNA - INTERNA	1	P
G192	KIT DI COLLEGAMENTO APERTEST.GOLD 400	1	DM+P
G172	PUNTALE STANDARD	2	DM
G1260	INCONTRO CATENACCIO DOPIO IN ZANA	2	*
G1348	INCONTRO CATENACCIO SINGOLO IN ZANA	2	*
G1261	SOSTEGNO ANTA	1	*
GV753	COPIA CATENACCI PER SECONDA/TERZA ANTA	2	*
GT404	COPIA TAPPI RIPORTO CENTRA/PERTEST.GOLD 400	2	*

MECCANISMO MOVIMENTAZIONE LAMELLE TIPO NACO PER.LA.70
PER ORDINATIVO CONSULTARE TABELLE TECNICHE RIPORTATE SUL PRESENTE CATALOGO

VARIANTE②

⊙	G178	CATENACCIO CON PUNTALE ZINCATO PISTA mm19	4	*
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VARIANTE③

⊙	G305	CERNIERA A DUE ALI TERZA ANTA	2	*
---	------	-------------------------------	---	---

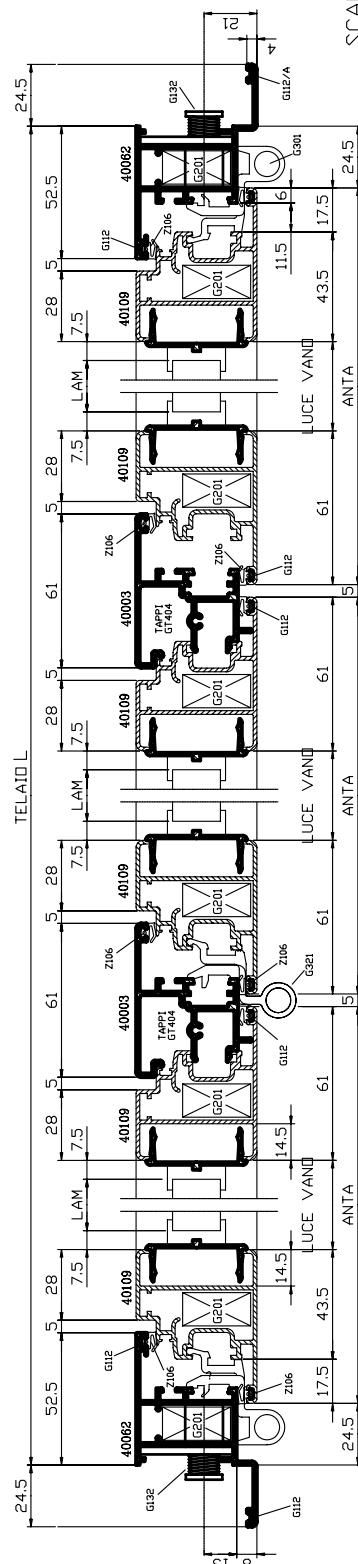
⊙ **N.B.** OPTIONAL SOLO PER SECONDA ANTA

GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.to
Z106	BATTUTA INTERNA ESTERNA	4L+10H

LEGENDA LAVORAZIONI

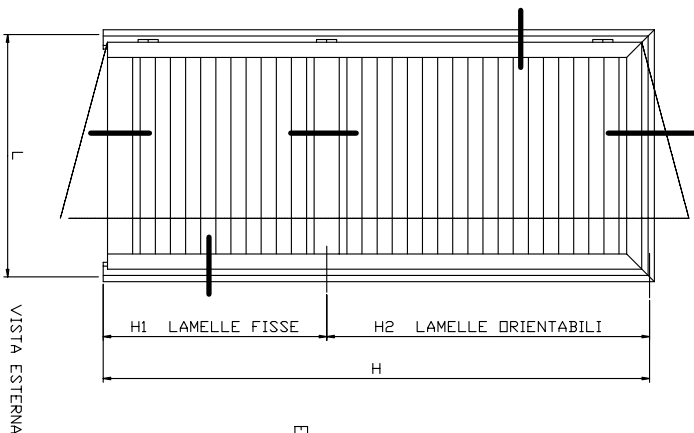
⊙	PUNTA 2 DIAMETRI PRESSETTA
DM	NESSUNA LAVORAZIONE
*	PANTOGRAFO
P	GRUPPO FRESE
F	CIANFRANTRICE
C	INCOLLAGGIO
I	



SCALA 1:3

73

**GOLD 400
PERSIANA 1 ANTA
PORTONCINO APERTURA ESTERNA
MECCANISMO NACD
TIPO PERLA.70**



VISTA ESTERNA

CODICE
ESTINPLAST

ACCESSORI INDINVEST

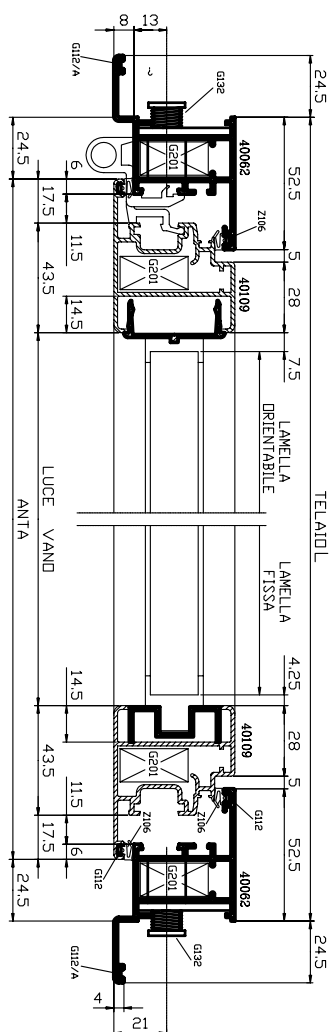
ART.	DESCRIZIONE	Q.tà	LAV
G132	REGOLO TELAIO A MURO	10	⊙
G201	QUADRETTA UNIVERSALE A PULSANTE	4	DM
G112	QUADRETTA IND. ALLINEAM. ANGOLI (CON GDM)	4	*
G112/A	QUADRETTA IND. ALLINEAMENTO ANGOLI	2	*
G301	CERNIERA STANDARD DIE ALI	3	*
G191	CREMONESE APERTURA ESTERNA - INTERNA	1	P
G192	KIT DI COLLEGAMENTO APERTIGOLD 400	1	DM+P
G172	PUNTALE STANDARD	2	DM
G1348	INCONTRO CATENACCIO SINGOLO IN ZAMA	3	*
G187	ELEMENTO DI CHIUSURA TERMINALE	1	*
G190	ELEMENTO DI CHIUSURA INTERMEDIO	1	*
1433001	GIUNTO PERSIANA NACD PROFILI 4010-4009	4	⊙
1434301	MECCANISMO MOVIMENTAZIONE LAMELLE TIPO NACD PERLA.70 PER ORDINATIVO CONSULTARE TABELLE TECNICHE RIPORTATE SUL PRESENTE CATALOGO	1	*

ART.	DESCRIZIONE	Q.tà
Z106	BATTUTA INTERNA ESTERNA	2L+4H

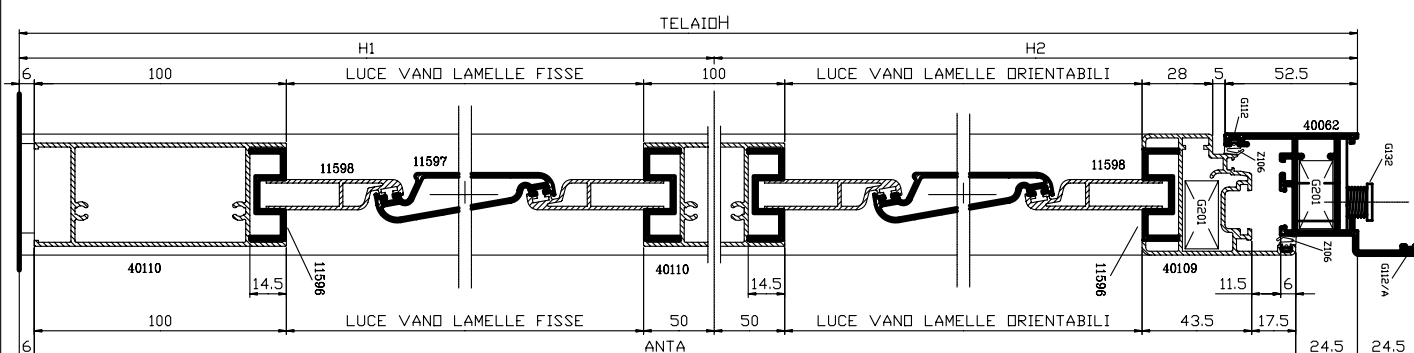
GUARNIZIONI INDINVEST

LEGENDA LAVORAZIONI

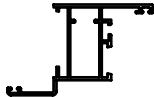
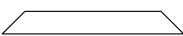
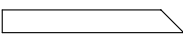
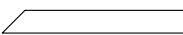
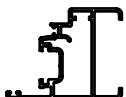
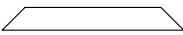
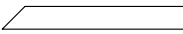
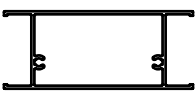
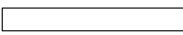
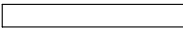
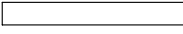
⊙	PUNTA 2 DIAMETRI
DM	PRESETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAF
F	GRUPPO FRESE
C	CAFFRIMATRICE
I	INCOLLAGGIO



SCALA 1:3

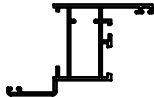
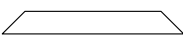
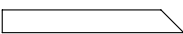
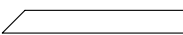
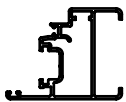
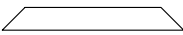
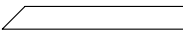
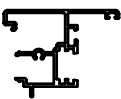
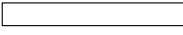
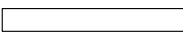
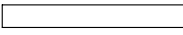


73 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40062		TELAIO PERSIANA	L + 49		1
			H + 24.5		1
			H + 24.5		1
40109		ANTA	L - 49		1
			H - 30.5		1
			H - 30.5		1
40110		ZOCCOLO E FASCIA	L - 171		2
11596		PROFILO DI BASE	L - 142		4
			H1 - 156		2
11598		LAMELLA DI COMPENSAZ.	FISSA L - 179.5		2
			APRIBILE L - 186		2
			RIFILARE LA LAMELLA IN BASE ALL'ALTEZZA DEL MECCANISMO		
11597		LAMELLA	FISSA L - 179.5		N1
			APRIBILE L - 186		N2
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

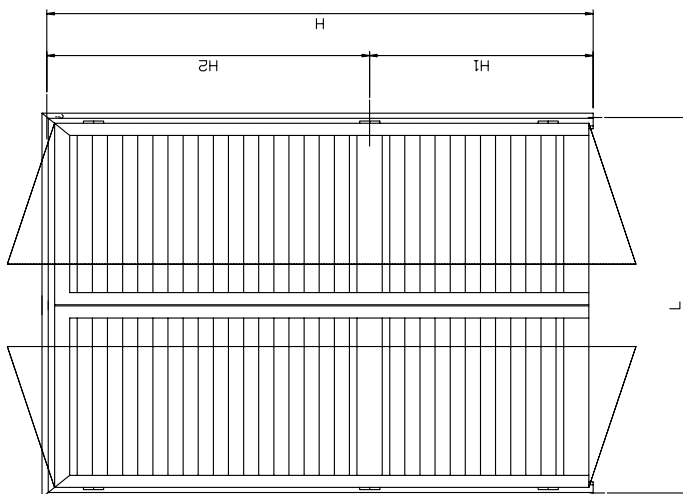
CALCOLO PESO PROFILI		TOTALE kg
PROFILI ORIZZONTALI kg/ml		
$\{ 7.761 + [(N1 + N2) \times 0.534] \} \times L$ _____		_____
PROFILI VERTICALI	kg/ml 3.908 x H _____	_____
PROFILI VERTICALI	kg/ml 0.620 x H1 _____	_____
TOTALE		_____

74 GOLD 400 DISTINTA DI TAGLIO PROFILI

ARTICOLO	PROFILO	DESCRIZIONE	MISURA TAGLIO	TIPOLOGIA TAGLIO	QUANTITA'
40062		TELAIO PERSIANA	L + 49		1
			H + 24.5		1
			H + 24.5		1
40109		ANTA	(L - 54) : 2		2
			H - 30.5		2
			H - 30.5		2
40003		RIPORTO	H - 64.5		1
40110		ZOCCOLO E FASCIA	(L - 298) : 2		4
11596		PROFILO DI BASE	(L - 240) : 2		8
11598		LAMELLA DI COMPENSAZ.	(L - 328) : 2		8
		RIFILARE LA LAMELLA IN BASE ALL'ALTEZZA DEL MECCANISMO			
11597		LAMELLA	(L - 328) : 2		N
6405		ASTINA DI COMANDO	DIPENDE DALL'ACCESSORIO DI COMANDO		DIPENDE ACCESSORI COMANDO

CALCOLO PESO PROFILI			TOTALE kg
PROFILI ORIZ. kg/ml			
{ 7.761 + [(N : 2) x 0.534] } x L _____			_____
PROFILI VERT.	kg/ml	6.751 x H _____	_____
TOTALE			_____

**GOLD 400
PERSIANA DUE ANTE
PORTONCINO APERTURA ESTERNA
MECCANISMO NACO
TIPO P.E.R.L.A.70**



GUARNIZIONI INDINVEST

ART.	DESCRIZIONE	Q.ta
Z106	BATTUTA INTERNA ESTERNA	2L+7H

ART.	DESCRIZIONE	Q.tà	LA V.
G132	REGOLO TELAIATO A MURO	11	⊙
G201	SQUADRETTA UNIVERSALE A PULSANTE	6	DM
G112	SQUADRETTA INDIX ALLINEAM. ANGOLI (CON GOMMA)	6	✱
G112A	SQUADRETTA INDIX ALLINEAMENTO ANGOLI	2	✱
G301	CERNIERA STANDARD DUE ALI	6	✱
G191	CREMONENSE APERTURA ESTERNA - INTERNA	1	P
G192	KIT DI COLLEGAMENTO APERTESTIGLIO 400	1	DM+P
G1348	INCINTRO CATEVACCIO SINGOLO IN ZAMA	2	✱
G190	ELEMENTO DI CHIUSURA INTERMEDIO	1	✱
G178	PALETTA CHIUSURA CAMERA 14/18 PERNO 10/8 mm	2	✱
G228	PUNTALE CON PERNO ZINCATO 10/8 PIÙ ADATTATORE PER G347-G348 CAVA 15/20	2	✱
G1579	BOCCELLA A PAGAMENTO FIBRO 10/8	2	✱
G1404	COPIA TAPPI RIPORTO CINTROAPERTESTIGLIO 400	1	✱
G33001	GIUNTO PERSIANA NACCÒ PROFILI 40100-40109	8	⊙
G34301	COPIA TAPPI TERMINALE PERSIANA NACCÒ ART.40109	2	✱

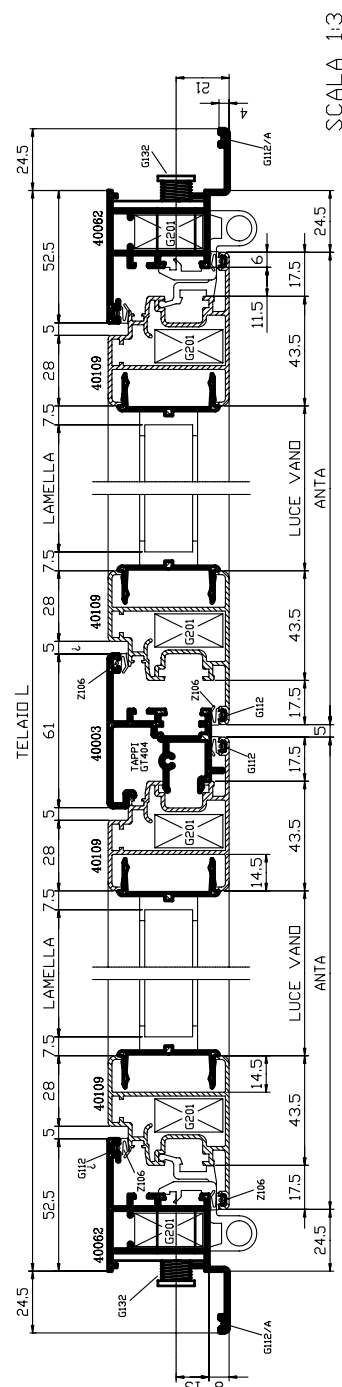
CODICE
ESINPLAST

MECCANISMO MOVIMENTAZIONE LAMELLE TIPO NACQ PE.R.LA.70

PER ORDINATIVO CONSULTARE TABELLE TECNICHE RIPORTATE SUL PRESENTE CATALOGO

LEGENDA LAVORAZIONI

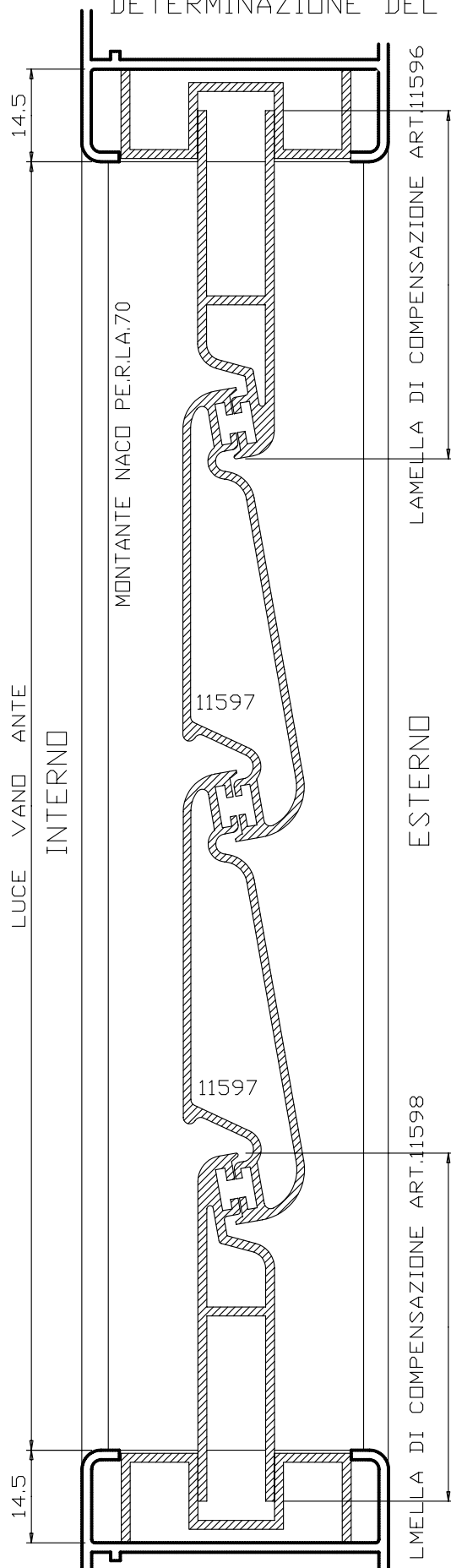
	PUNTA 2 DIAMETRI
DM	PRESSATTA
	NESSUNA LAVAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE
C	CIANFRINATRICE
I	INCOLLAGGIO



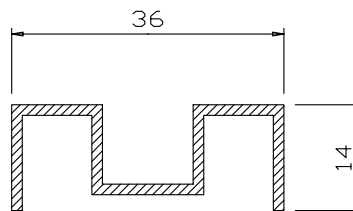
SCALA 1:3

PERSIANA NACO PE.R.LA.70

DETERMINAZIONE DEL NUMERO DELLE LAMELLE ART.11597



IL MONTANTE NACO PE.R.LA.70 VIENE APPLICATO AL SERRAMENTO SOLO DOPO AVER FISSATO I PROFILI DI BASE ART.11596 NELLA PARTE SUPERIORE ED INFERIORE DEL TELAIO.



PROFILO BASE ART.11596

LA LUNGHEZZA DEL MONTANTE NACO VIENE RICAVATA MISURANDO LA LUCE VAND ANTE. SI CERCA QUINDI SULLA TABELLA TECNICA LA MISURA CORRISPONDENTE TRA L' ALTEZZA STANDARD E L' ALTEZZA MINIMA DI TAGLIO E SI OTTIENE COSÌ IL NUMERO DELLE LAMELLE NECESSARIE.

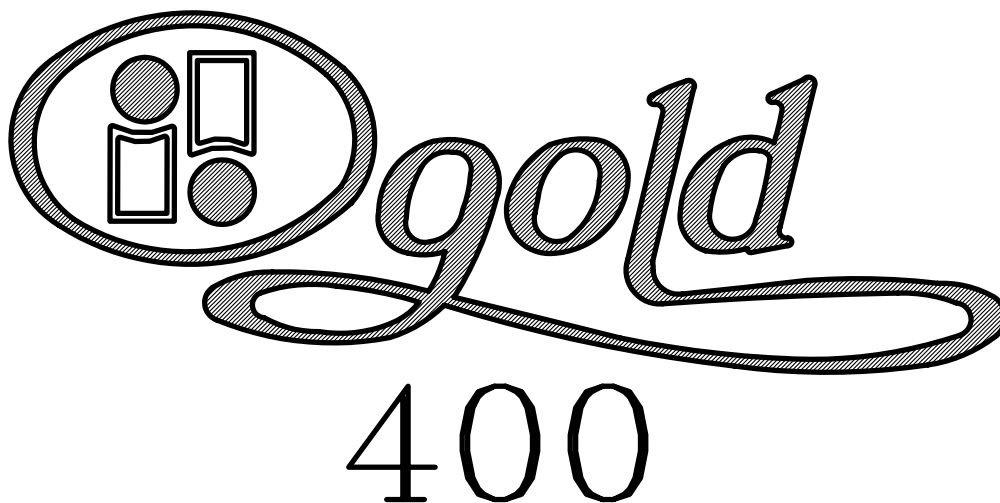
LA DIFFERENZA TRA L' ALTEZZA STANDARD E LA LUCE VAND ANTE DETERMINA LA MISURA DELLA PARTE DI MONTANTE CHE DEVE ESSERE TAGLIATA (DIVISA IN PARTI UGUALI) ALLE ESTREMITÀ DEL MONTANTE.

LUNGHEZZA MONTANTE = LUCE VAND ANTE

LUNGHEZZA MONTANTE = ALTEZZA STANDARD - 2X

$$X = \frac{\text{ALTEZZA STANDARD} - \text{LUCE VAND ANTE}}{2}$$

FISSATO IL MONTANTE NACO PE.R.LA.70, LO SPAZIO VUOTO IN ALTO E IN BASSO VIENE COPERTO DA UNA LAMELLA DI COMPENSAZIONE ART.11598 (OPPORTUNAMENTE RIFILATA) INCASTRATA NEI PROFILI BASE ART.11596.



**PERSIANA
CON CARDINI DIRETTAMENTE A MURO**

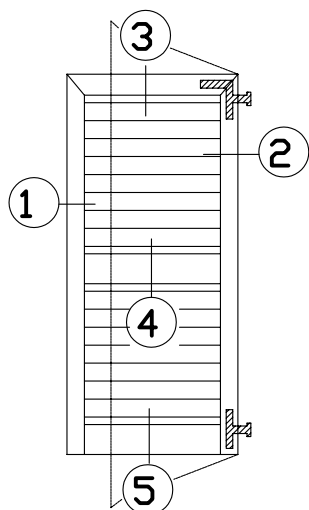
PREDISPOSIZIONE PER LAMELLE FISSE E MOBILI
NACO PE.R.LA.70

ACCESSORI DI MOVIMENTO E CHIUSURA DELLE
ANTE DITTA GIESSE (PROGRAMMA COUNTRY)

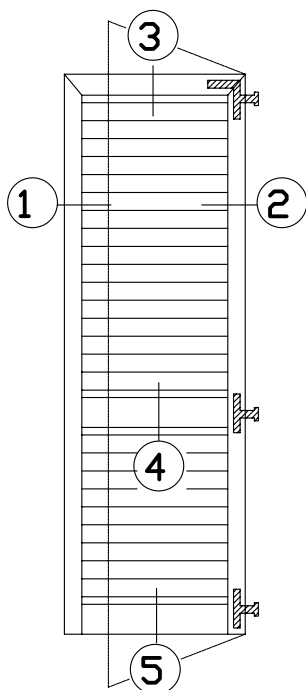
SQUADRETTA DI ASSEMBLAGGIO TELAI ART. 0203
LM MONTICELLI

GUARNIZIONE DI BATTUTA ART. Z106 SERIE
GOLD 400

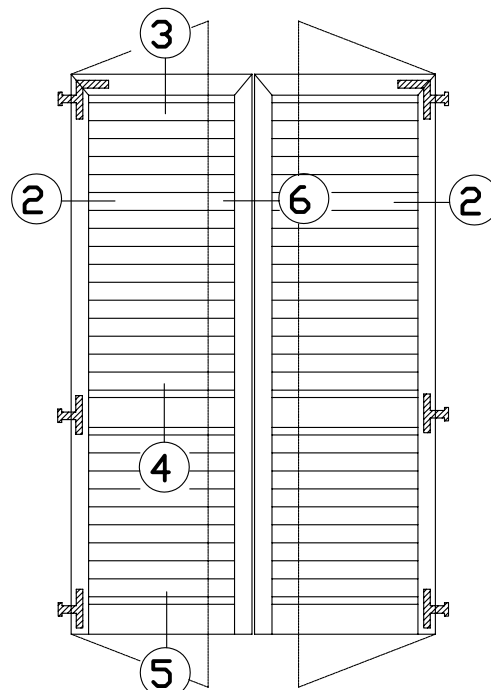
TAPPI IN P.V.C. DI CHIUSURA PROFILI ALLUMINIO
CODICI ESINPLAST 0168 - 01566301



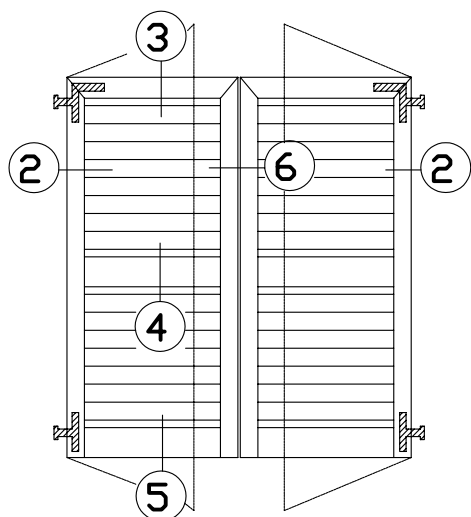
PERSIANA 1 ANTA



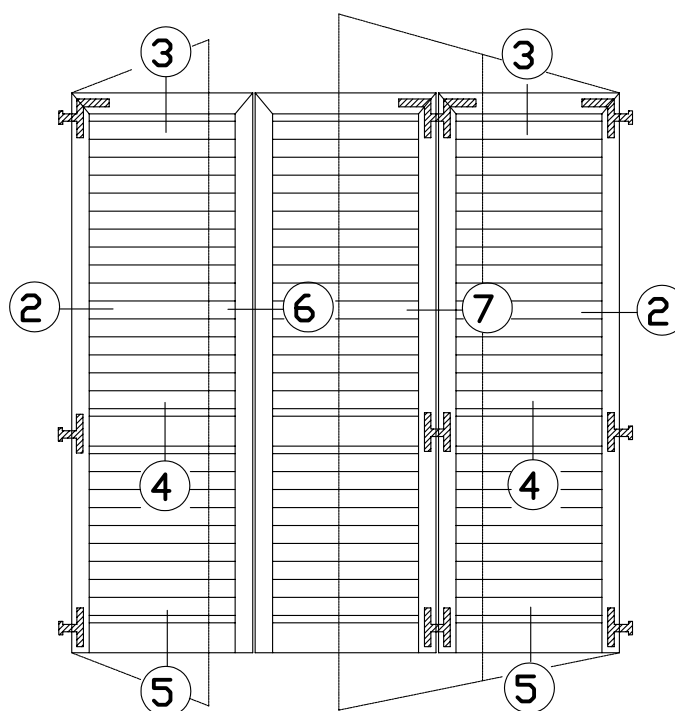
PERSIANA 1 ANTA
PORTONCINO



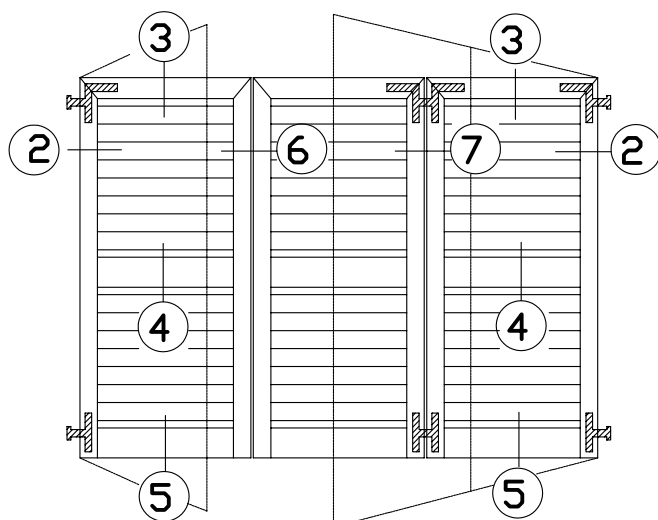
PERSIANA 2 ANTE
PORTONCINO



PERSIANA 2 ANTE



PERSIANA 3 ANTE
PORTONCINO

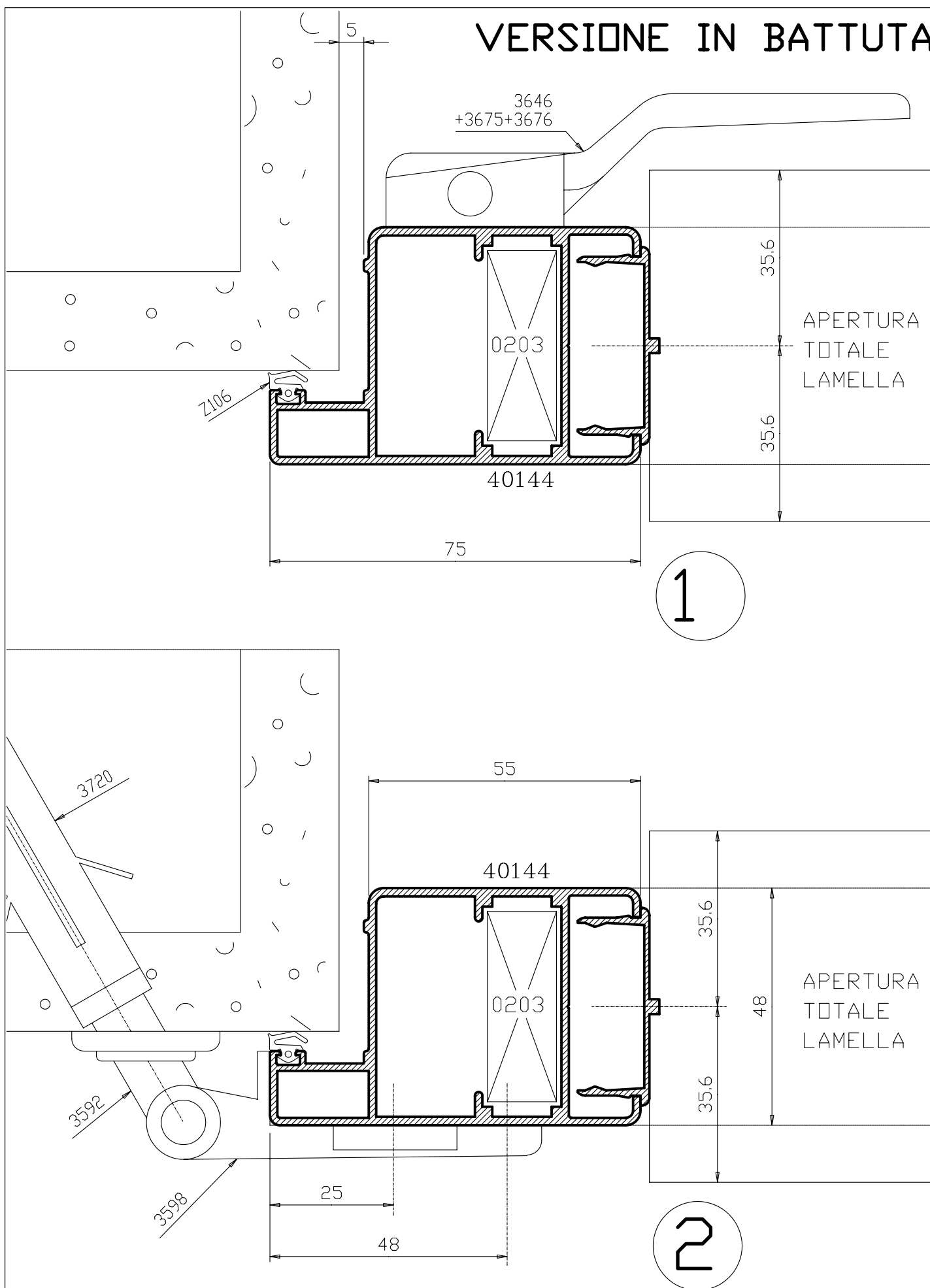


PERSIANA 3 ANTE

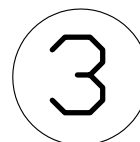
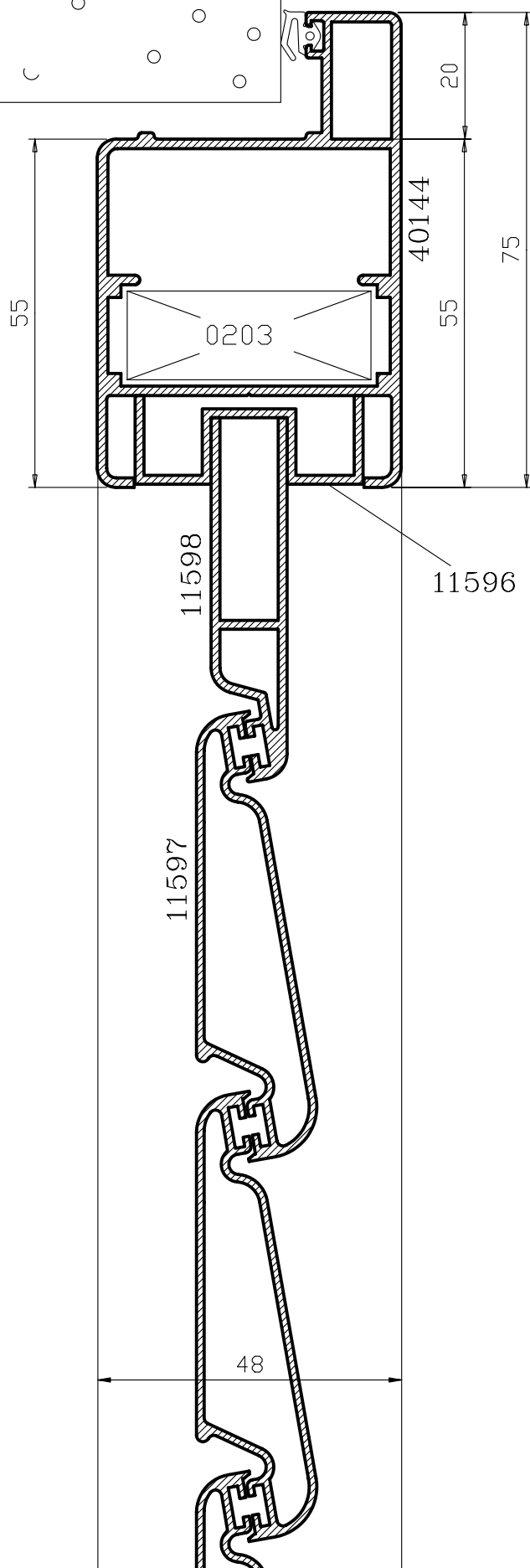
PROSPETTI VISTA ESTERNA

LE TIPOLOGIE E LE SEZIONI INDICATE
NELLE PAGINE SEGUENTI HANNO VALORE
INDICATIVO.
I CODICI DEGLI ACCESSORI RAPPRESENTANO
SOLO ALCUNE DELLE SOLUZIONI GIESSE
(PROGRAMMA COUNTRY) APPLICABILI AL
SISTEMA ILLUSTRATO.

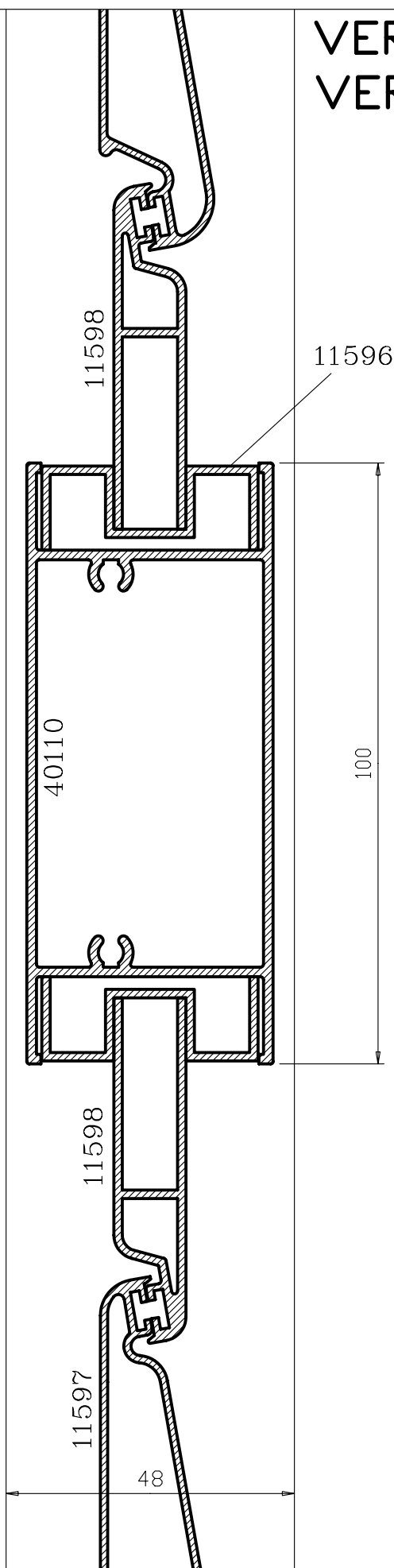
VERSIONE IN BATTUTA



VERSIONE IN BATTUTA

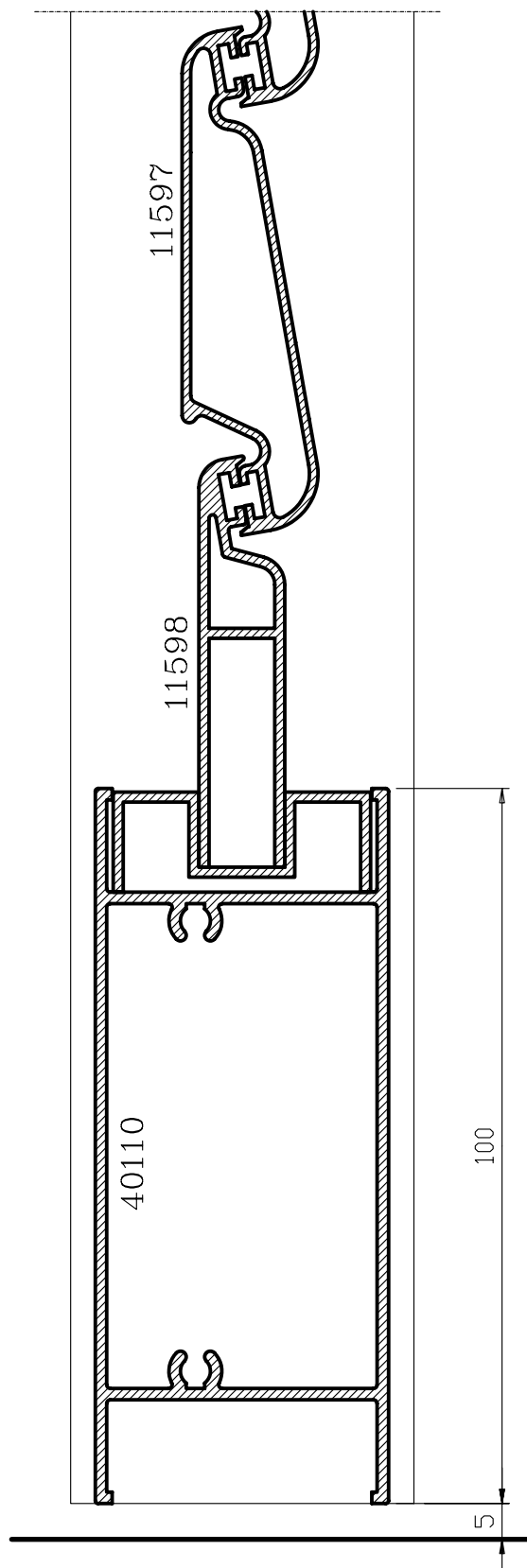


VERSIONE IN BATTUTA
VERSIONE IN LUCE

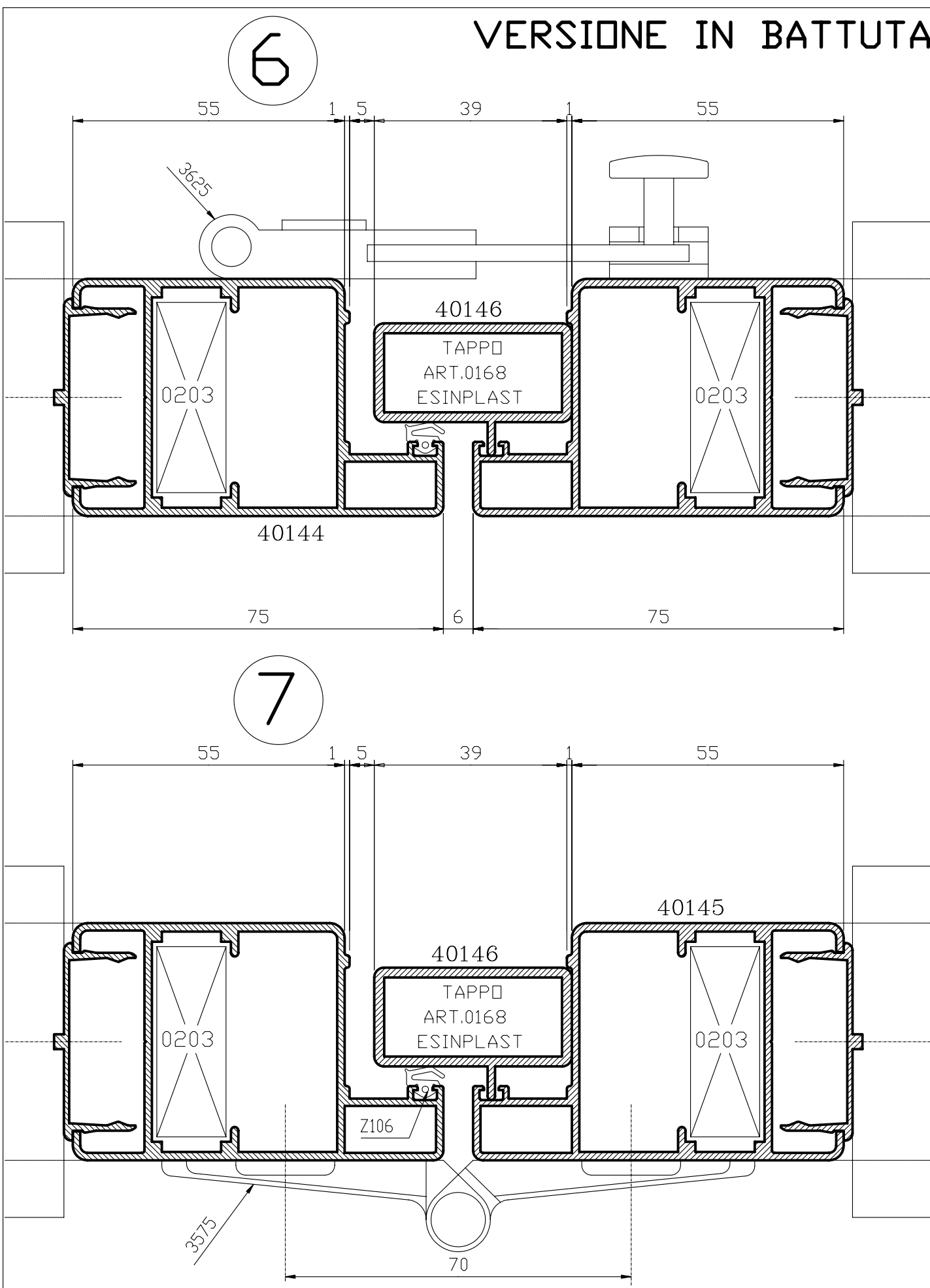


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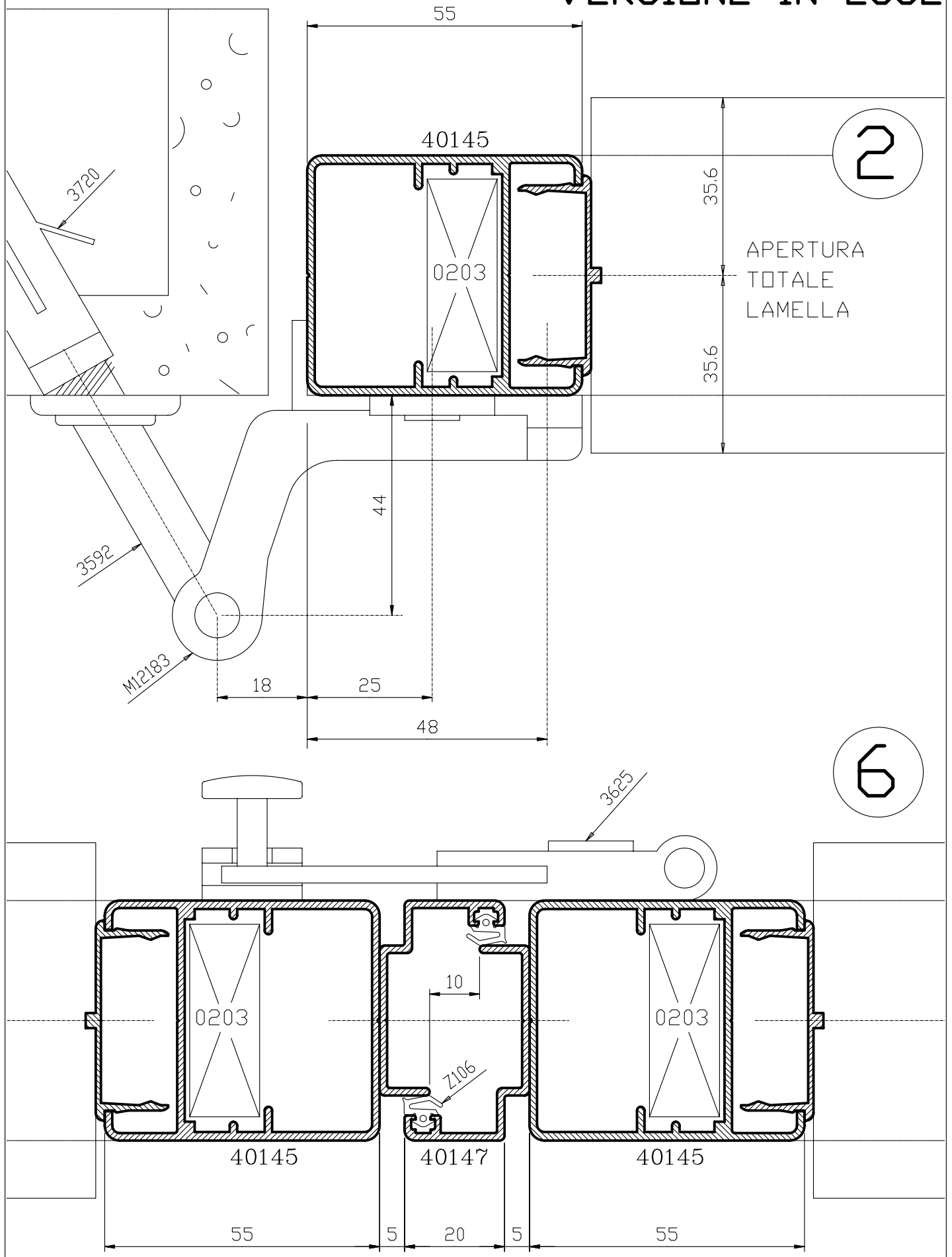
VERSIONE IN BATTUTA
VERSIONE IN LUCE



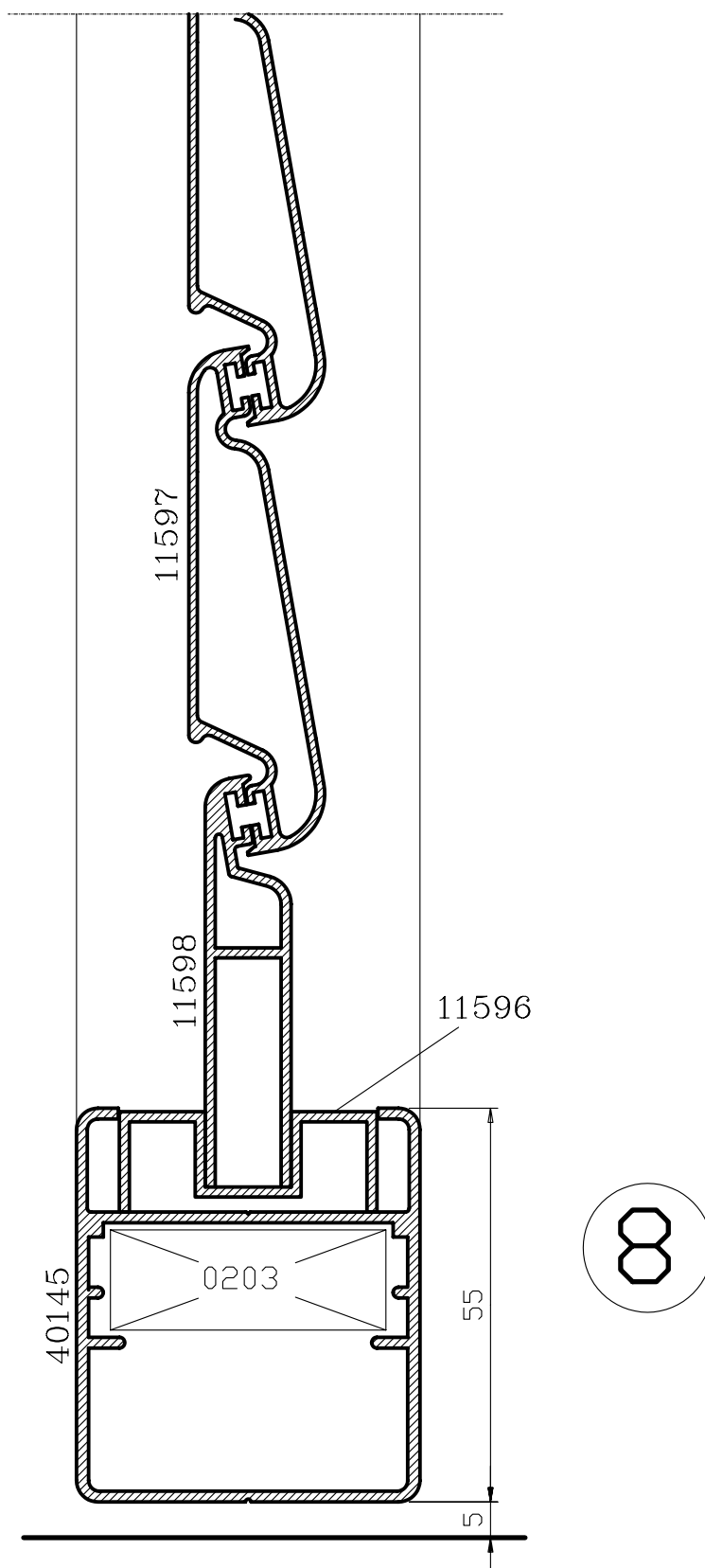
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VERSIONE IN LUCE

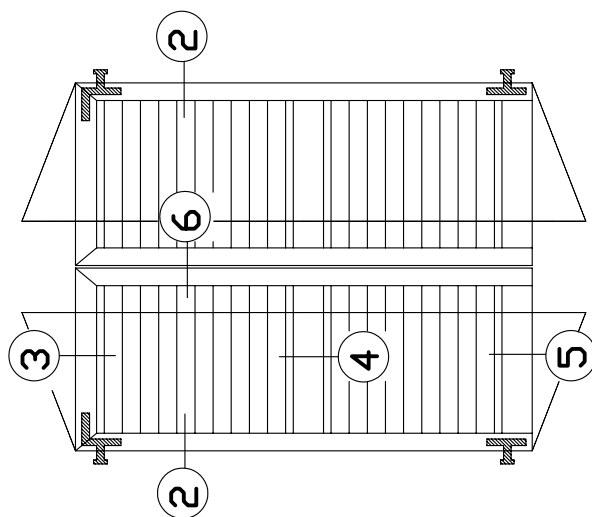


VERSIONE IN LUCE



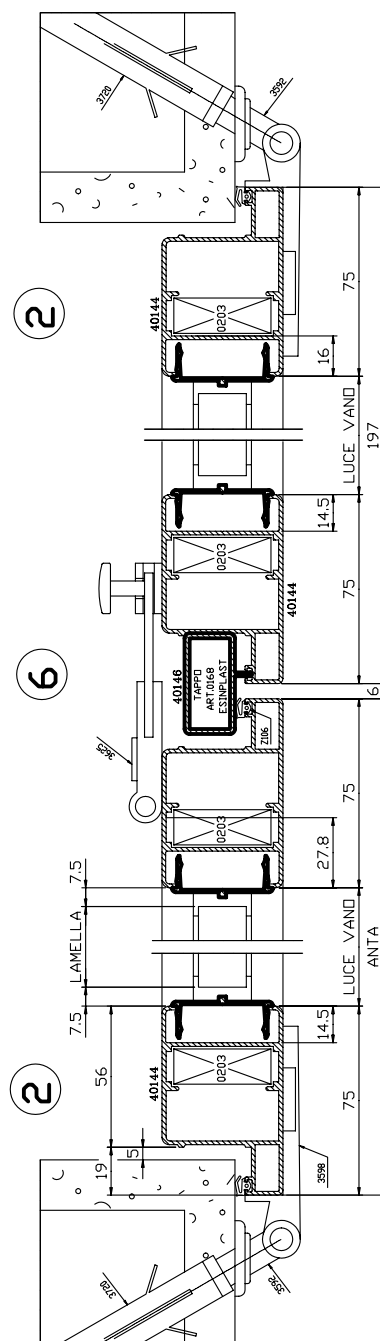
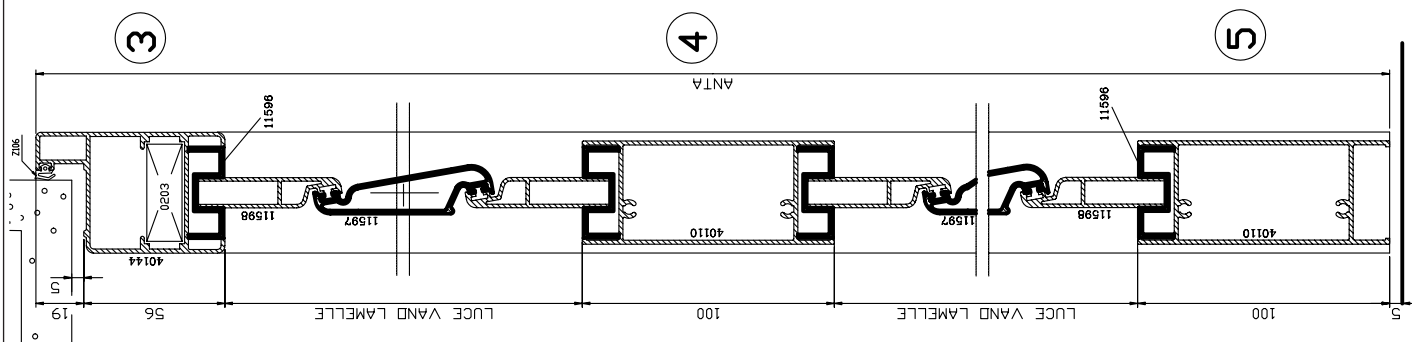
**ESEMPIO TIPOLOGIA :
VERSIONE IN BATTUTA SU MURO**

**PERSIANA GOLD 400
DUE ANTE
APERTURA ESTERNA
MECCANISMO NACD
TIPO PER.LA.70**



VISTA INTERNA

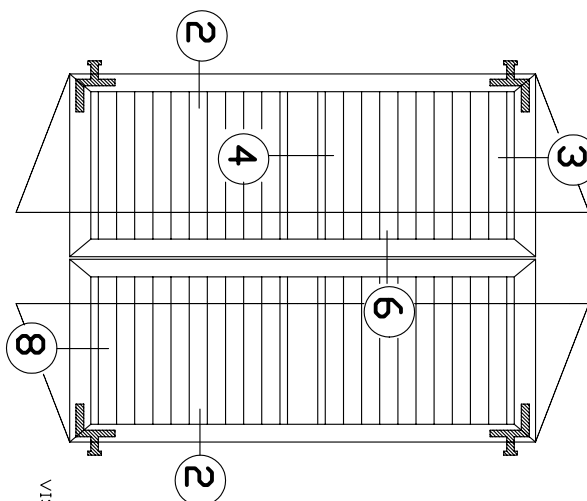
MECCANISMO MOVIMENTAZIONE LAMELLE TIPO NACD PER.LA.70
PER ORDINATIVO CONSULTARE TABELLE TECNICHE RIPORTATE SUL PRESENTE CATALOGO



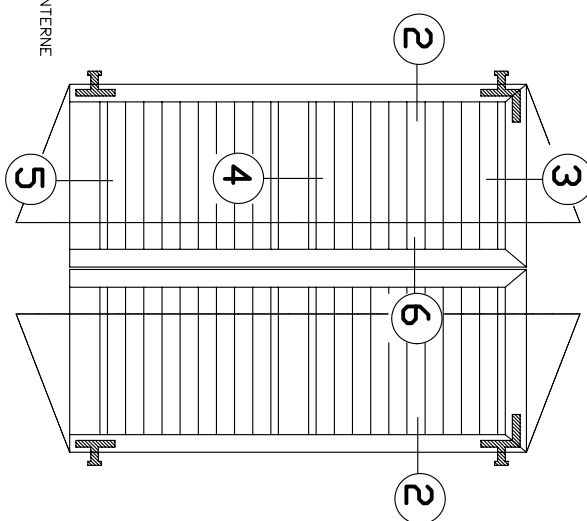
**PERSIANA GOLD 400
DUE ANTE
APERTURA ESTERNA
MECCANISMO NACD
TIPO PERLA.70**

**ESEMPIO TIPOLOGIA :
VERSIONE IN LUCE MURD**

PRIMA SOLUZIONE

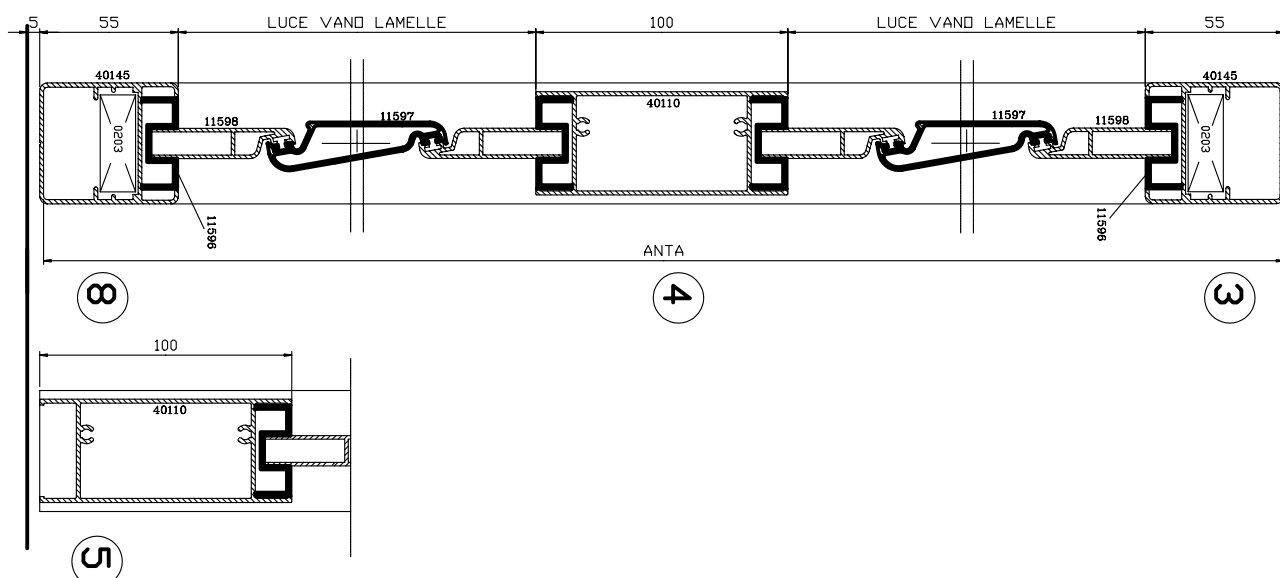
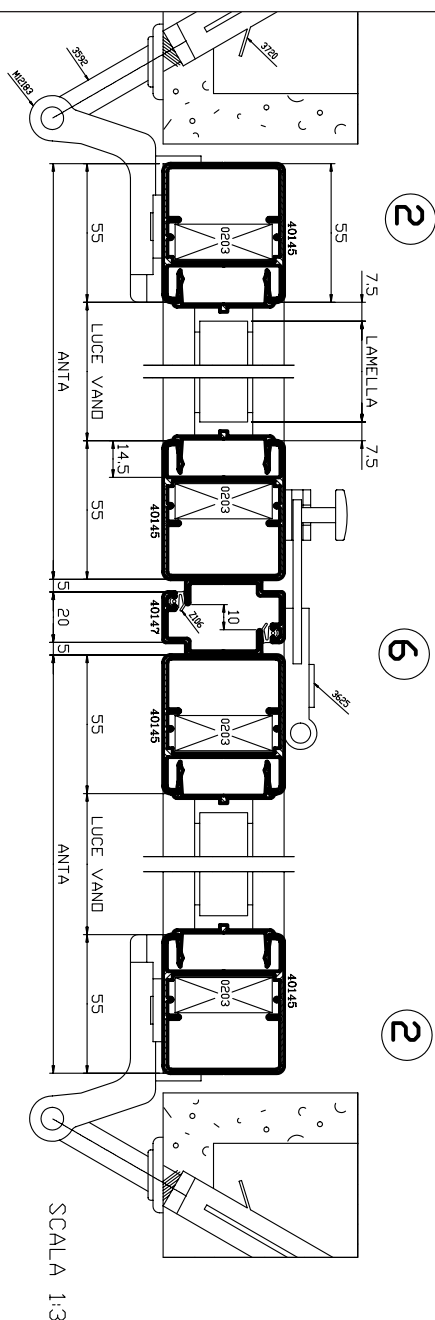


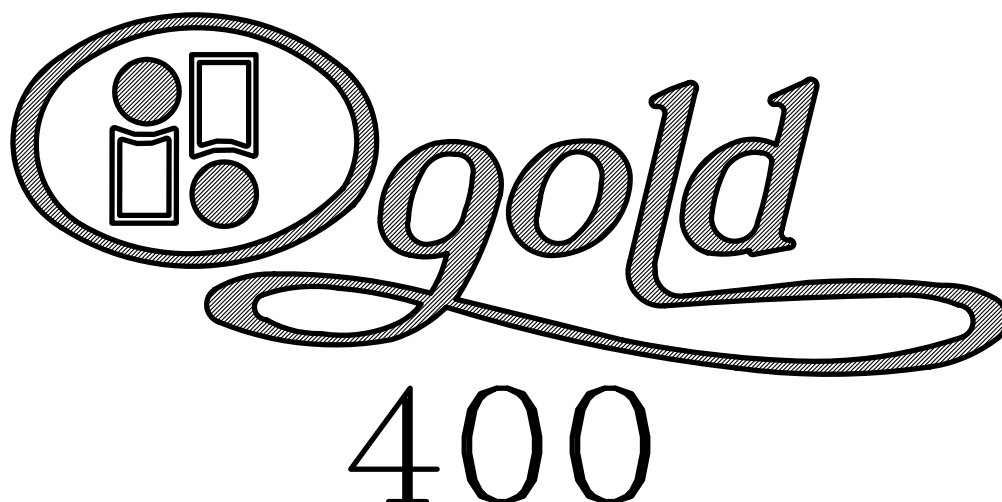
SECONDA SOLUZIONE



VISTE INTERNE

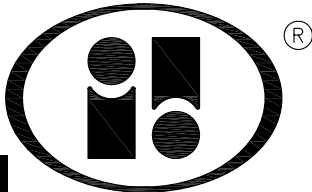
MECCANISMO MOVIMENTAZIONE LAMELLE TIPO NACD PERLA.70
PER ORDINATIVO CONSULTARE TABELLE TECNICHE RIPORTATE SUL PRESENTE CATALOGO





APPLICAZIONI SQUADRETTE

PROFILI A SPINARE □ CIANFRINARE
TABELLONE

SISTEMI

INDINVEST

SCHEMA ASSEMBLAGGIO PROFILI CON SQUADRETTE A CIANFRINARE esempio su angolo profilo art.40155

FIG.A Cianfrinatura squadretta G223-C camera interna

FIG.B Cianfrinatura squadretta G225 camera battuta vetro

FIG.C Cianfrinatura squadretta G215 camera esterna

- Soluzione telai 1 ante e 2 ante (Z.RIP.Z) con profili art.40155 e' possibile cianfrinare tutte e tre le squadrette nelle rispettive camere.
- Soluzione telai 2 ante (T.Z) e' possibile cianfrinare le squadrette G223-C e G215 e solo incollare la squadretta G225.
- In variante alla squadretta G223-C a cianfrinare e' possibile utilizzare la squadretta G223 ad inchiodare o la squadretta G201 con tiraggio meccanico. (*) per le lavorazioni sui profili vedere le rispettive schede di lavorazione.
- In variante alla squadretta G225 e' possibile utilizzare la sottosquadretta in nylon G111.

IMPORTANTE: In tutte le soluzioni e' indispensabile utilizzare il collante idoneo.

N.B.: Per identificare le squadrette da utilizzare nell'assemblaggio di profili diversi da quello rappresentato vedi tabellone 'PROFILI A SPINARE O CIANFRINARE'.

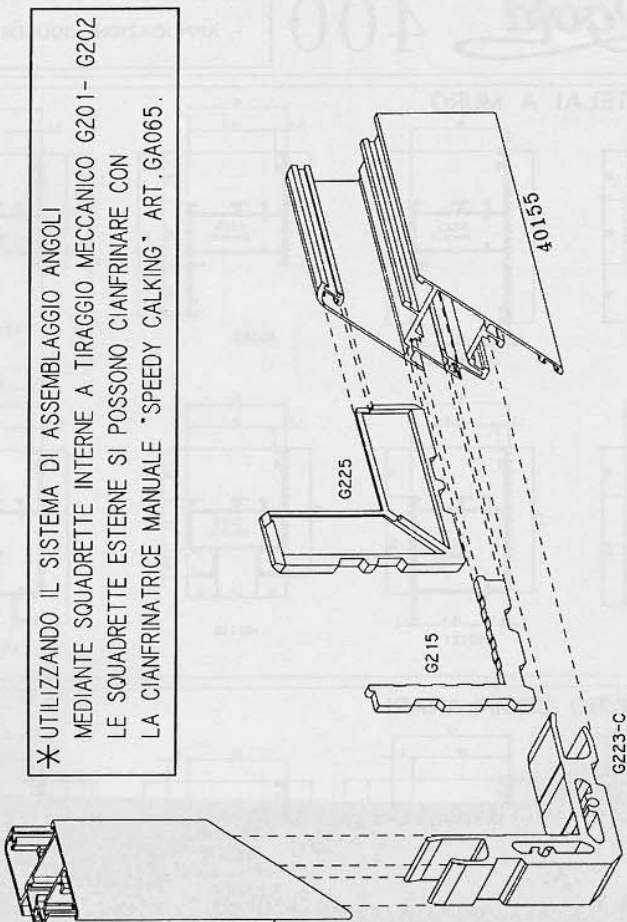
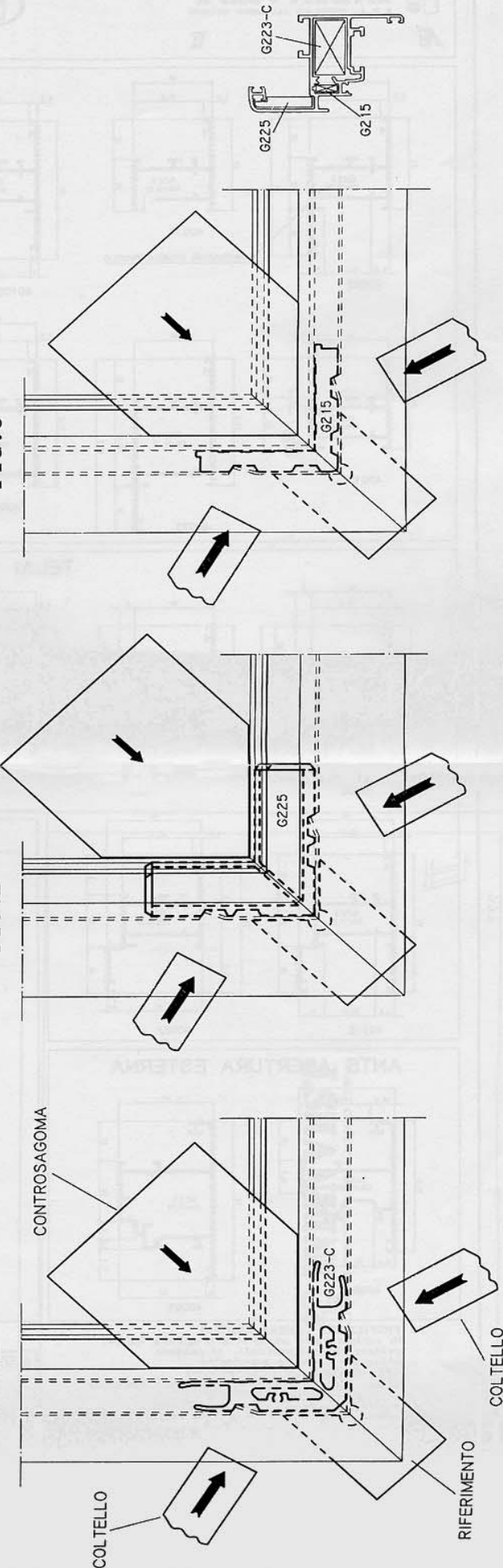


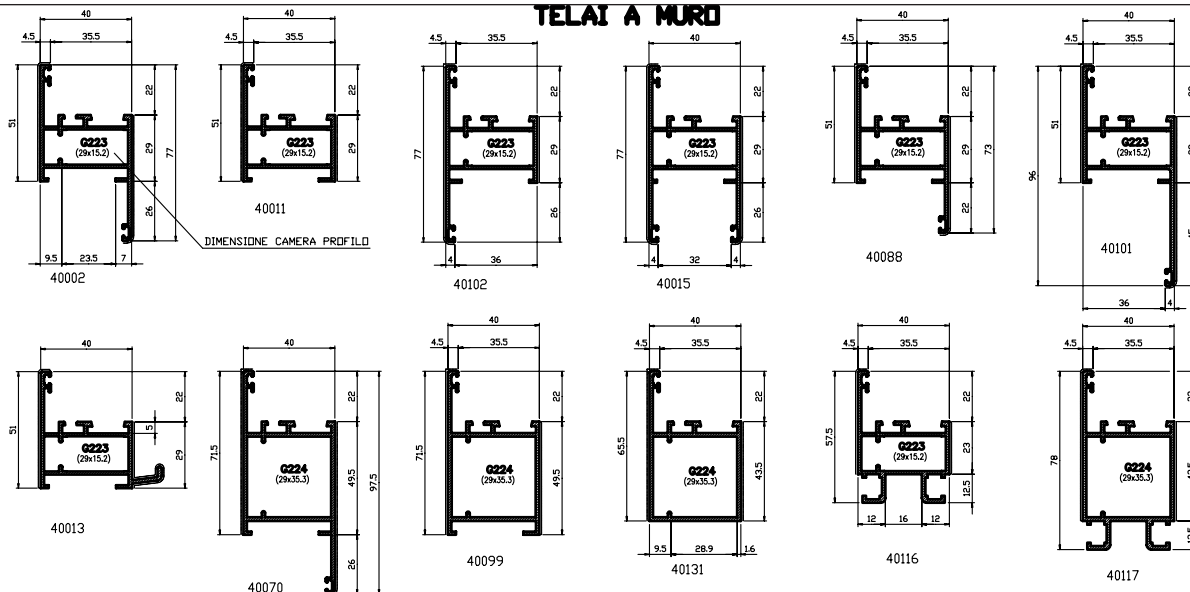
FIG.A

FIG.B

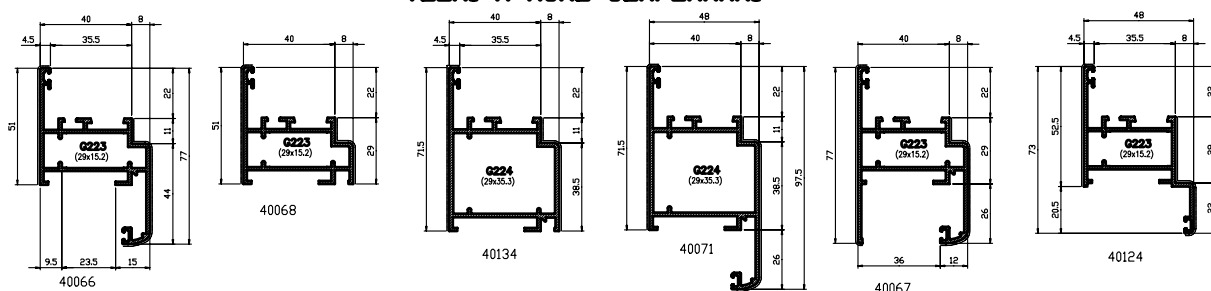
FIG.C



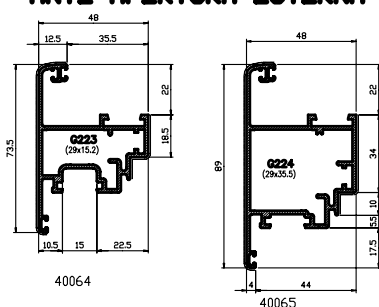
TELAI A MURO



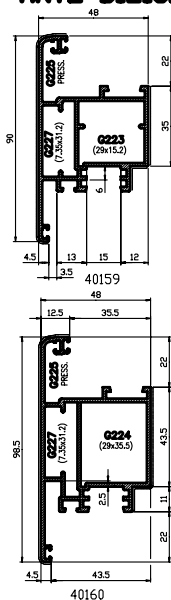
TELAI A MURO COMPLANARI



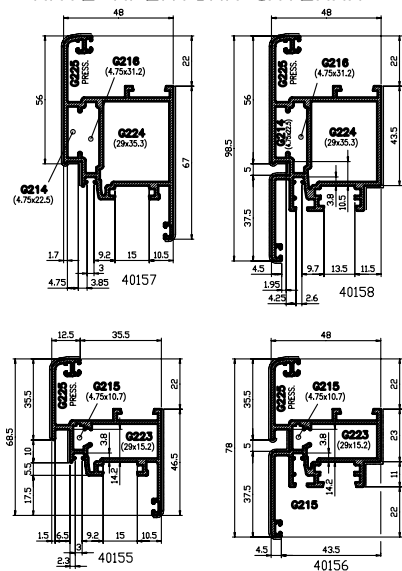
ANTE APERTURA ESTERNA



ANTE BILICO

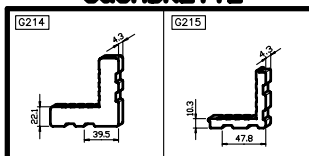


ANTE APERTURA INTERNA

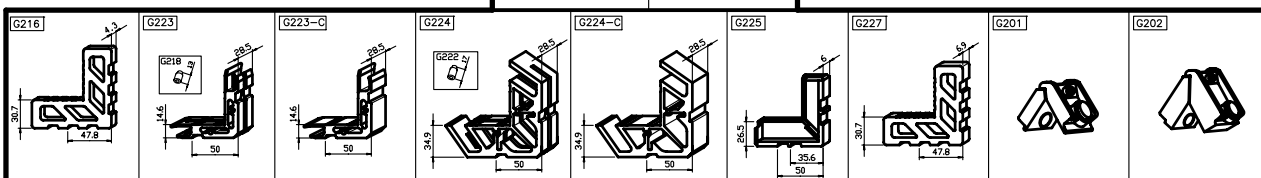


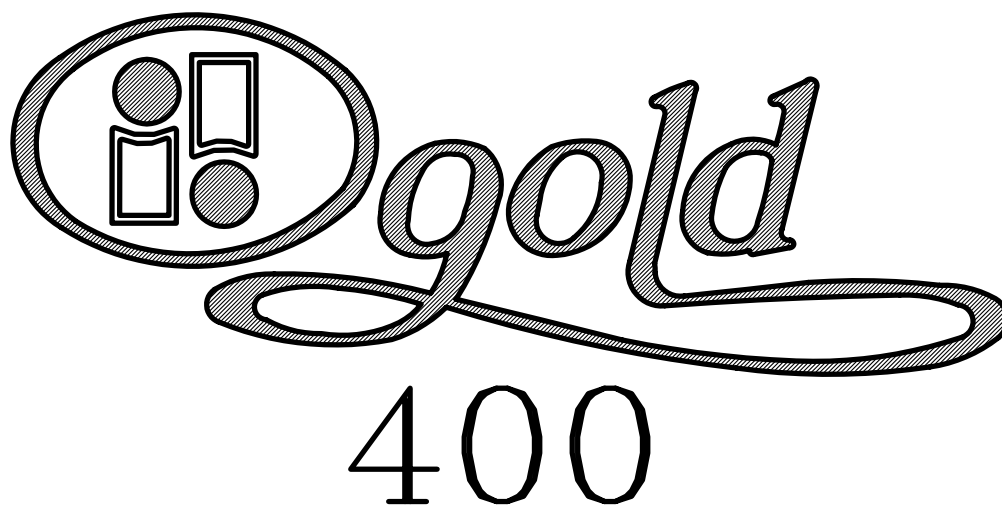
- A) PROFILI CON CAMERA 29x35,3**
In variante alla squadretta a spinare (G224) evidenziata nei profilati, si possono utilizzare anche le squadrette: G224-C (Solo per cianfrinatura); G202 (Solo per tiraggio meccanico manuale).
- B) PROFILI CON CAMERA 29x15,2**
In variante alla squadretta a spinare (G223) evidenziata nei profilati, si possono utilizzare anche le squadrette: G223-C (Solo per cianfrinatura); G201 (Solo per tiraggio meccanico manuale).

SQUADRETTE

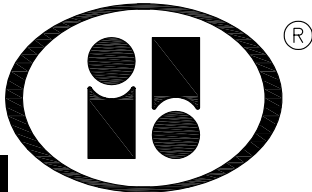


- C) SOLUZIONE A SPINARE**
E' indispensabile l'utilizzo di collante monocomponente reattivo all'umidità art.C002
- D) SOLUZIONE A CIANFRINARE**
E' indispensabile l'utilizzo di collante bicomponente a base di resine epossidiche art.C001 o di collante monocomponente reattivo all'umidità art.C002
- E) IN TUTTI GLI ACCOPPIAMENTI E' INDISPENSABILE UTILIZZARE SIGILLANTE FLUIDO A BASE DI GOMME BUTILICHE ART.C005 DISTRIBUITO SULLE SUPERFICI DI TAGLIO ONDE EVITARE INFILTRAZIONI D'ACQUA.**

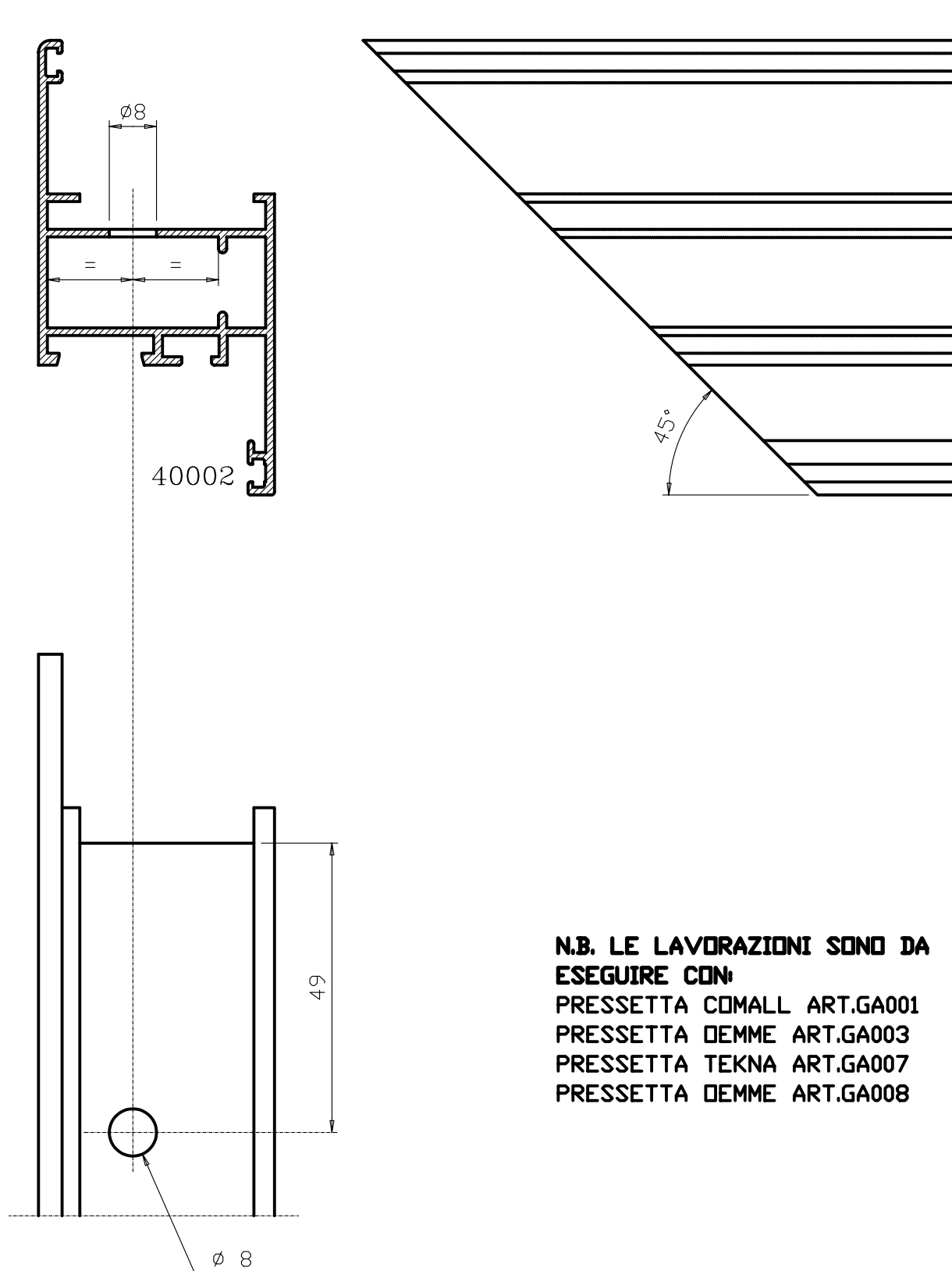




LAVORAZIONI

SISTEMI
[®]
INDINVEST

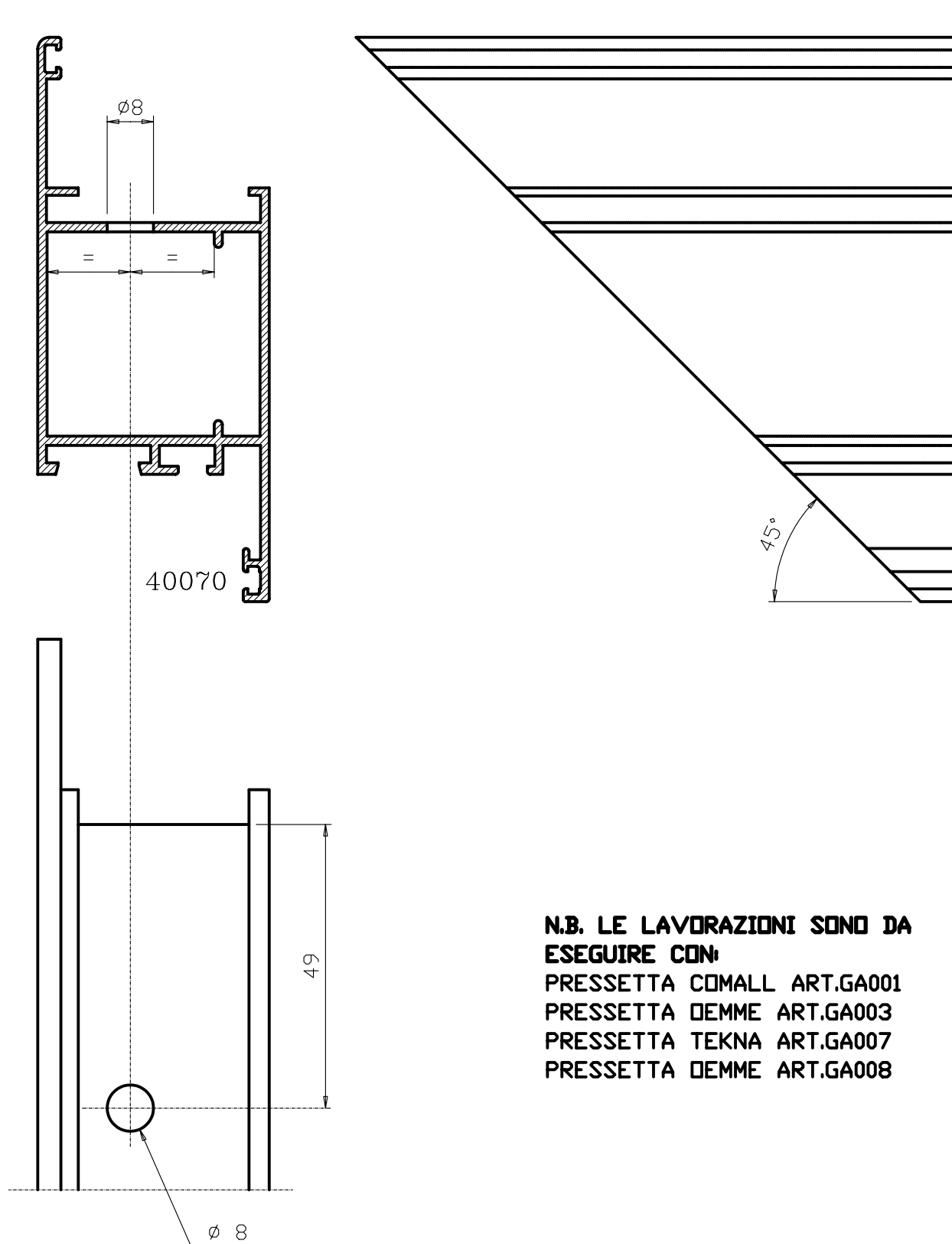
LAVORAZIONE PER FORO DI PRESPINATURA SQUADRETTA ART.G223



**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:**

PRESSETTA COMALL ART.GA001
PRESSETTA DEMME ART.GA003
PRESSETTA TEKNA ART.GA007
PRESSETTA DEMME ART.GA008

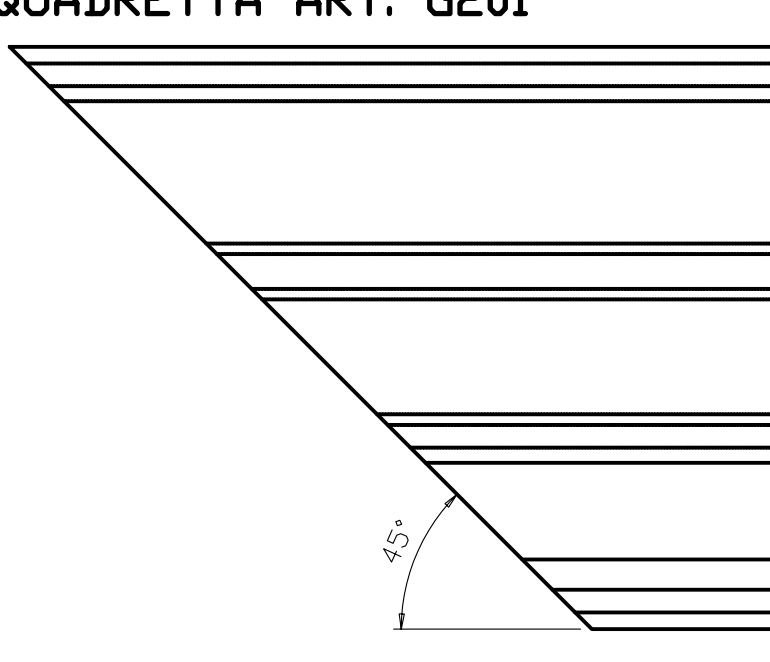
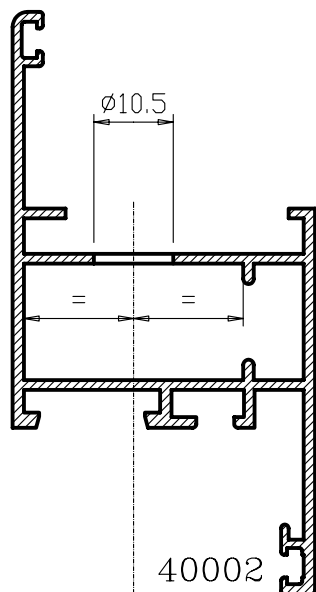
LAVORAZIONE PER FORO DI PRESPINATURA SQUADRETTA ART.G224



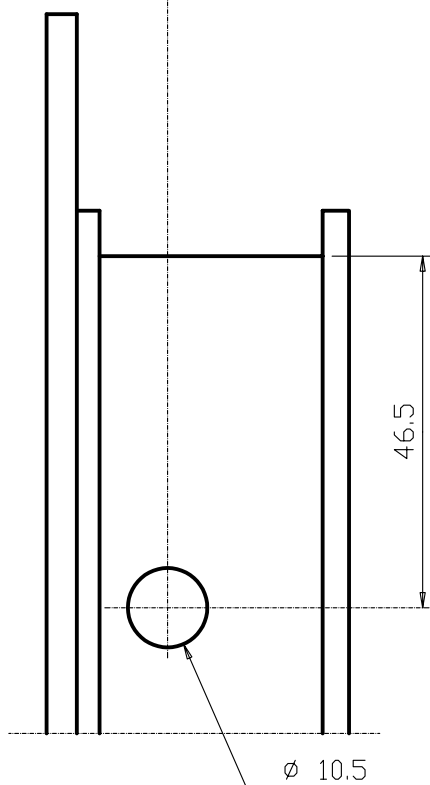
**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:**

PRESSETTA COMALL ART.GA001
PRESSETTA DEMME ART.GA003
PRESSETTA TEKNA ART.GA007
PRESSETTA DEMME ART.GA008

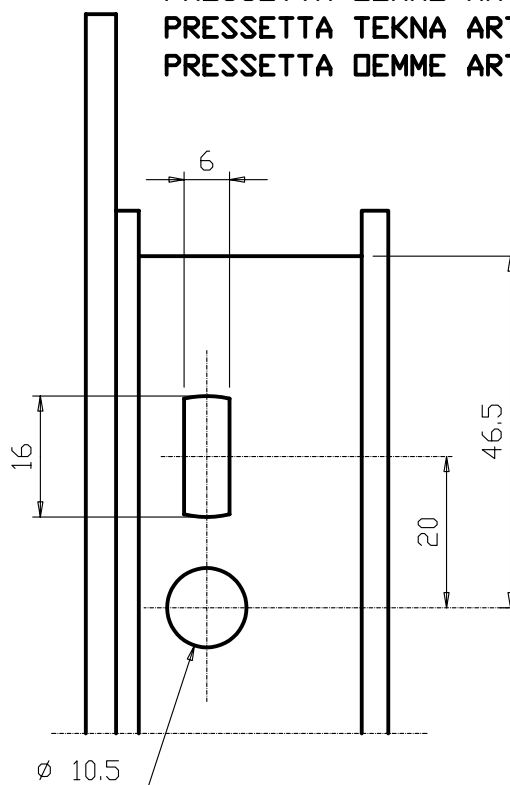
LAVORAZIONE PER FORO AGGANCIAMENTO SQUADRETTA LAVORAZIONE PER FORO AGGANCIAMENTO E ASOLA FISSAGGIO SQUADRETTA ART. G201



**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:**
PRESSETTA COMALL ART.GA001
PRESSETTA DEMME ART.GA003
PRESSETTA TEKNA ART.GA007
PRESSETTA DEMME ART.GA008

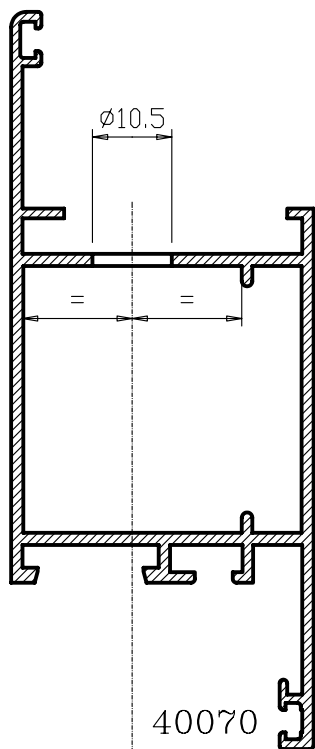


LAVORAZIONE PER FORO AGGANCIAMENTO
SQUADRETTA DA ESEGUIRE SOLO SU
PROFILI LATERALI

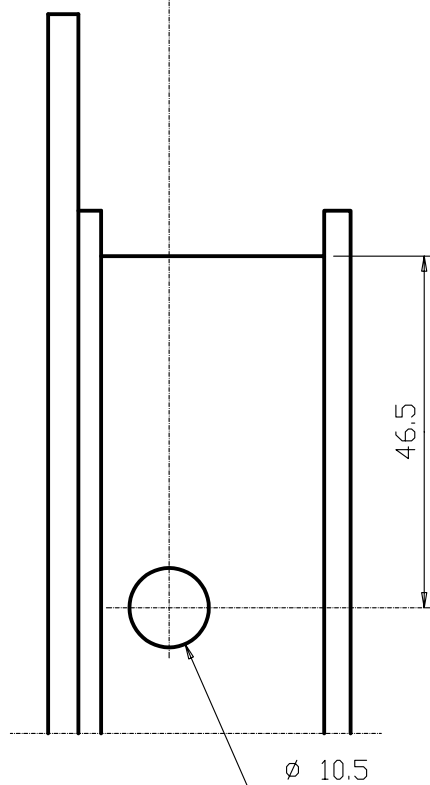
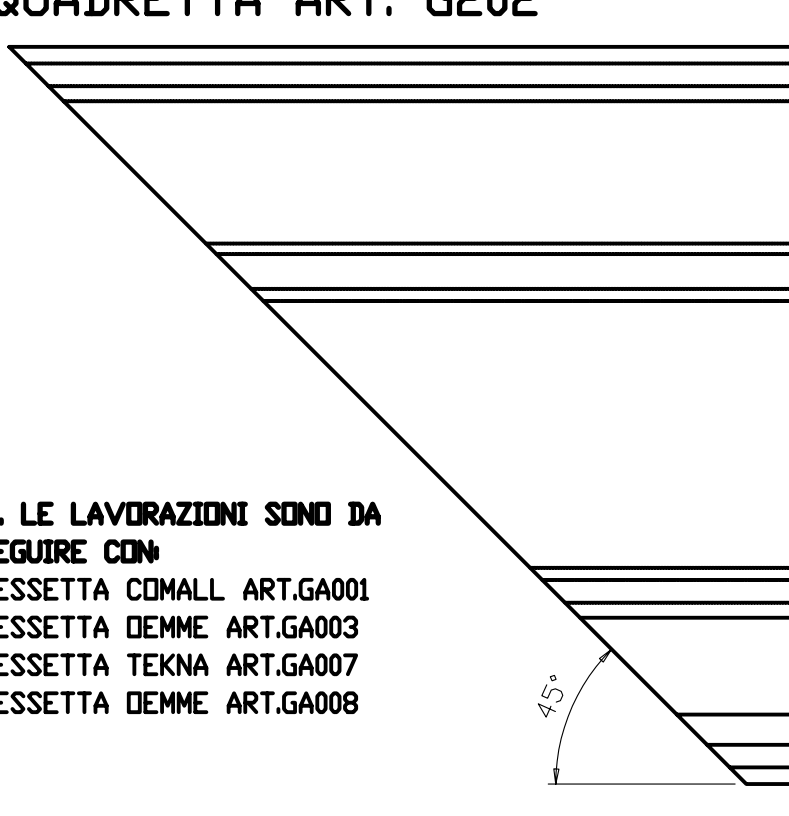


LAVORAZIONE PER FORO AGGANCIAMENTO
E ASOLA FISSAGGIO SQUADRETTA
DA ESEGUIRE SOLO SU PROFILI
INFERIORI E SUPERIORI

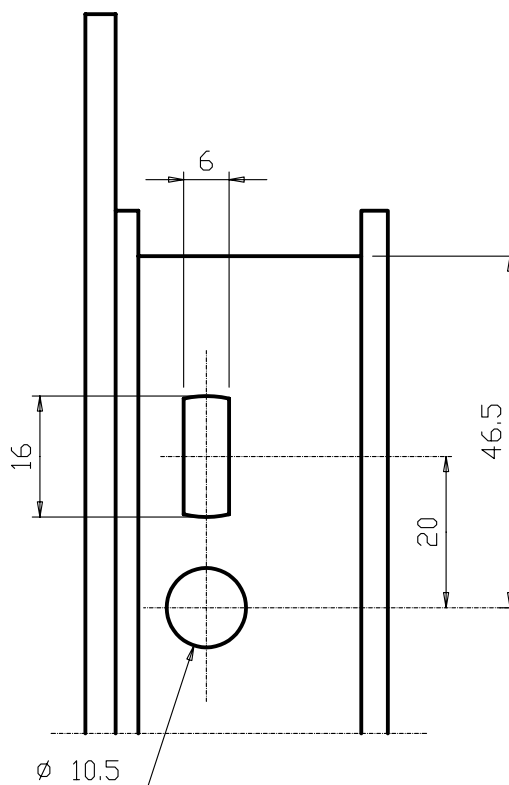
LAVORAZIONE PER FORO AGGANCIAMENTO SQUADRETTA LAVORAZIONE PER FORO AGGANCIAMENTO E ASOLA FISSAGGIO SQUADRETTA ART. G202



**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:**
PRESSETTA COMALL ART.GA001
PRESSETTA DEMME ART.GA003
PRESSETTA TEKNA ART.GA007
PRESSETTA DEMME ART.GA008



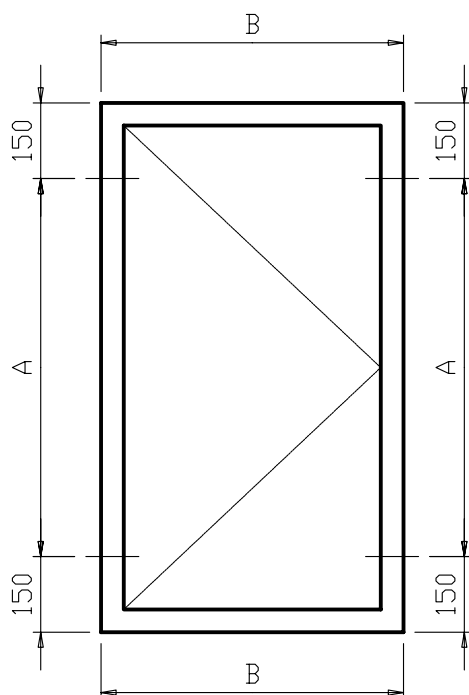
LAVORAZIONE PER FORO AGGANCIAMENTO
SQUADRETTA DA ESEGUIRE SOLO SU
PROFILI LATERALI



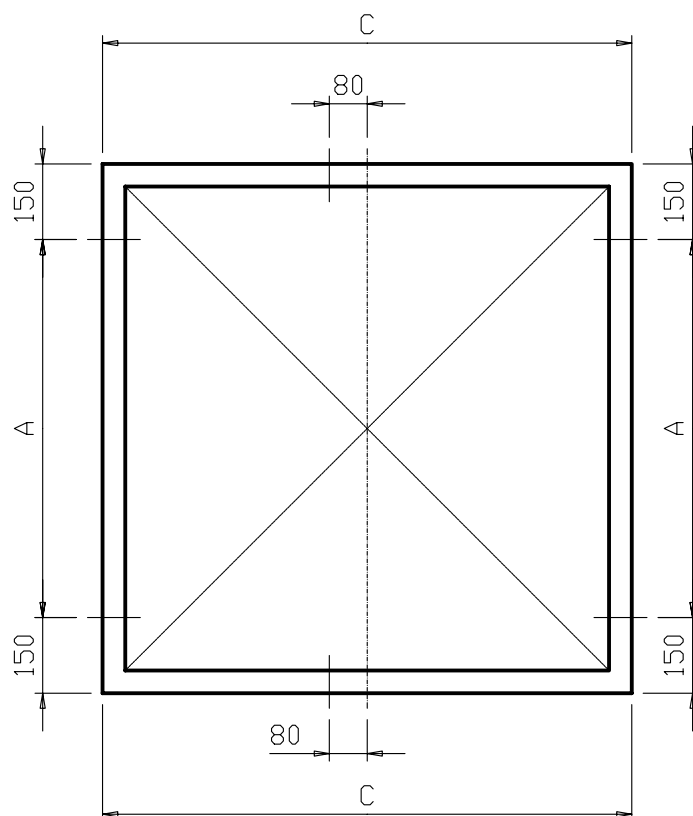
LAVORAZIONE PER FORO AGGANCIAMENTO
E ASOLA FISSAGGIO SQUADRETTA
DA ESEGUIRE SOLO SU PROFILI
INFERIORI E SUPERIORI

SCHEMA POSIZIONAMENTO FISSAGGI A MURO

FINESTRA 1 ANTA



FINESTRA 2 ANTE



A ≤ 600 mm

B ≤ 300 mm NESSUN FISSAGGIO

B DA 300 mm A 800 mm 1 FISSAGGIO POSIZIONE B/2

B DA 800 mm A 1200 mm 2 FISSAGGI POSIZIONE B/3

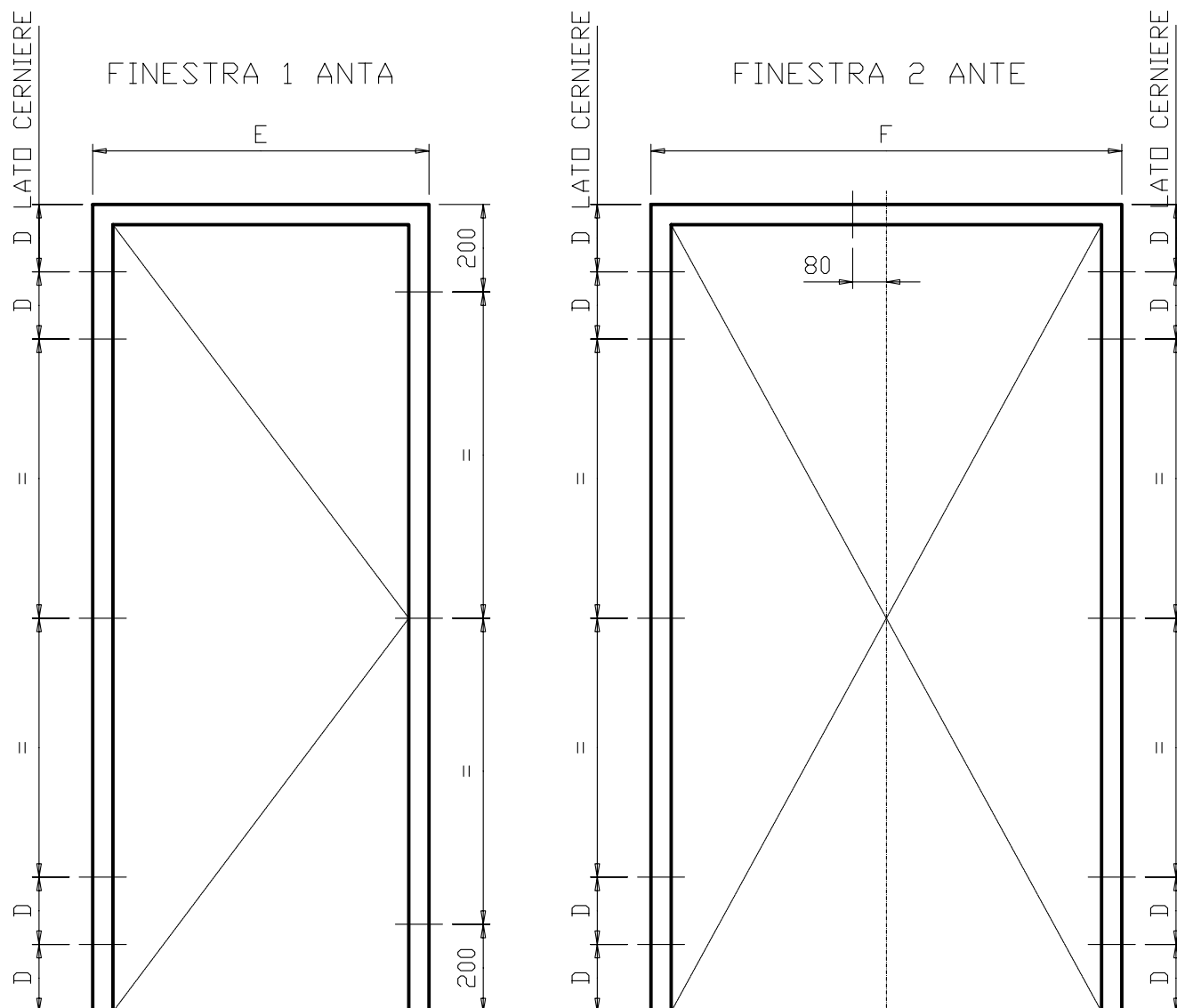
C ≤ 800 mm 1 FISSAGGIO C/2

C DA 800 mm A 1200 mm 2 FISSAGGI POSIZIONE C/3

C DA 1200 mm A 1600 mm 3 FISSAGGI POSIZIONE C/4

N.B. Nelle finestre a due ante il fissaggio centrale deve essere spostato rispetto all'asse del telaio per evitare l'interferenza con gli accessori di riscontro.

SCHEMA POSIZIONAMENTO FISSAGGI A MURO



D IN PROSSIMITA' DELLE CERNIERE

E DA 600 mm A 800 mm 1 FISSAGGIO POSIZIONE E/2

E DA 800 mm A 1200 mm 2 FISSAGGI POSIZIONE E/3

F ≤ 800 mm 1 FISSAGGIO F/2

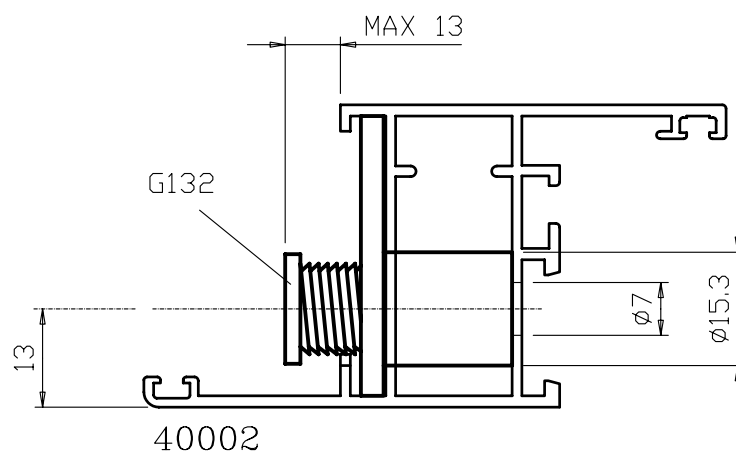
F DA 800 mm A 1200 mm 2 FISSAGGI POSIZIONE F/3

F DA 1200 mm A 1600 mm 3 FISSAGGI POSIZIONE F/4

N.B. Nelle porte a due ante il fissaggio centrale deve essere spostato rispetto all'asse del telaio per evitare l'interferenza con gli accessori di riscontro.

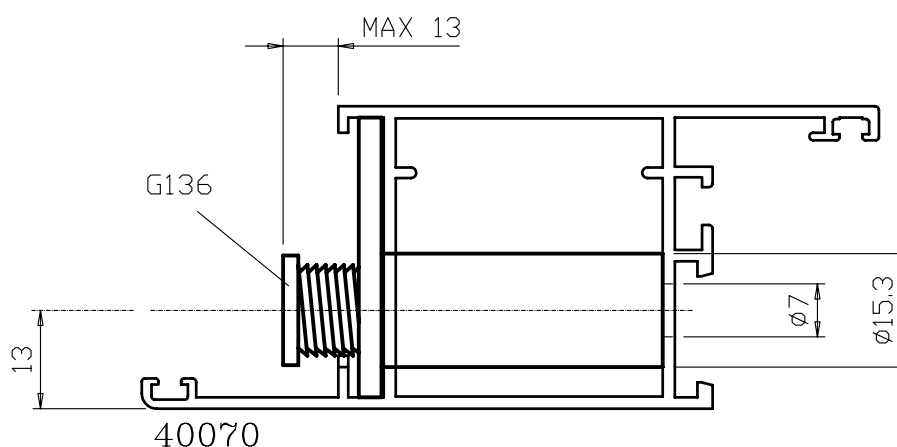
POSIZIONAMENTO REGOLO TELAIO A MURO

G132 CAMERA SEMPLICE



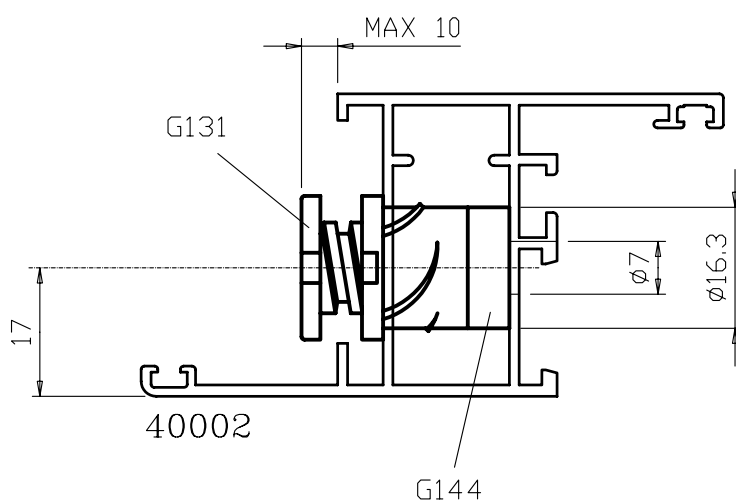
**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:
PUNTA A DUE DIAMETRI 7d7 7d15.3
ART. GA015**

G136 CAMERA MAGGIORATA



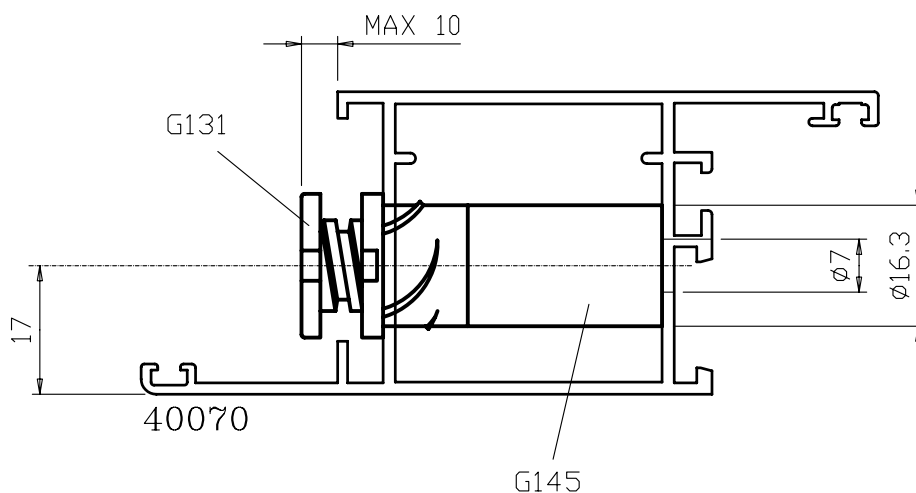
POSIZIONAMENTO REGOLO TELAIO A MURO

G131 + G144 CAMERA SEMPLICE



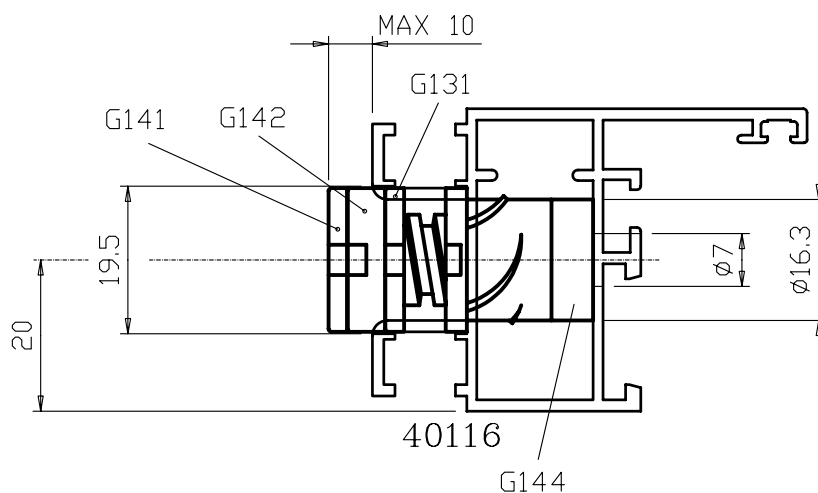
**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:
PUNTA A DUE DIAMETRI $\varnothing 7$ $\varnothing 16.3$
ART. GA013**

G131 + G145 CAMERA MAGGIORATA



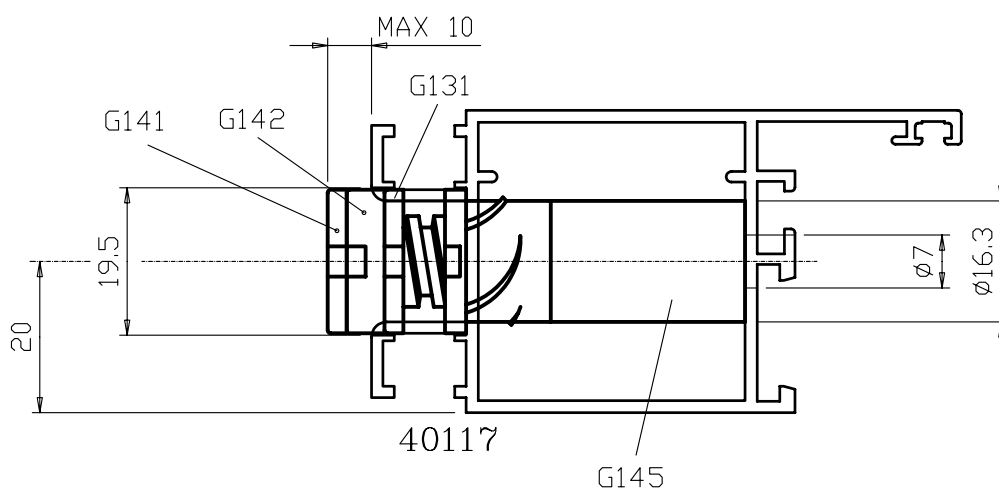
POSIZIONAMENTO REGOLO TELAIO A MURO

G131 + G141 + G142 + G144 CAMERA SEMPLICE

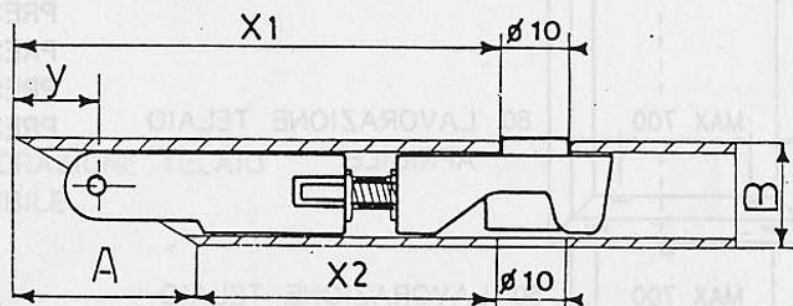
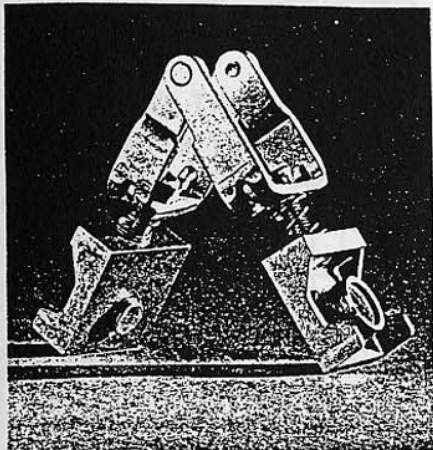


**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:
PUNTA A DUE DIAMETRI ø7 ø16.3
ART. GA013 + LAMATORE AGGIUNTIVO
ø19.5 ART. GA014**

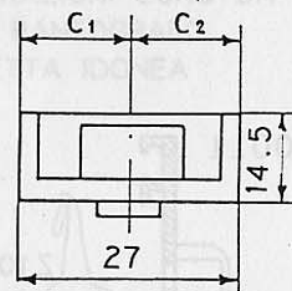
G131 + G141 + G142 + G145 CAMERA MAGGIORATA



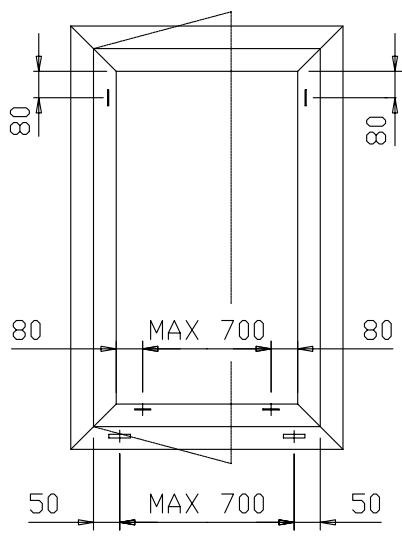
LAVORAZIONE SU TELAIO PERIMETRALE PER SQUADRETTA A PULSANTE ANGOLO VARIABILE ART. G203



$$\begin{aligned} X1 &= 65 + \frac{1}{2} A \\ X2 &= 65 - \frac{1}{2} A \\ Y &= \frac{1}{2} B \end{aligned}$$



LAVORAZIONE SCARICO ACQUA TELAI FISSI E AERAZIONE TELAJ APRIBILI

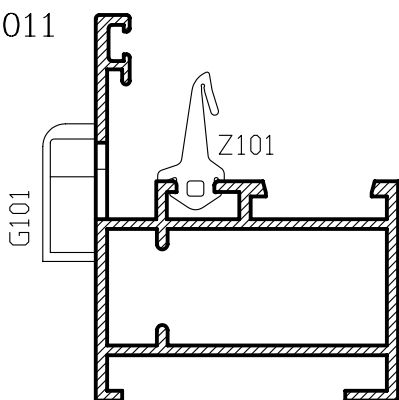


LAVORAZIONE TELAI
APRIBILE

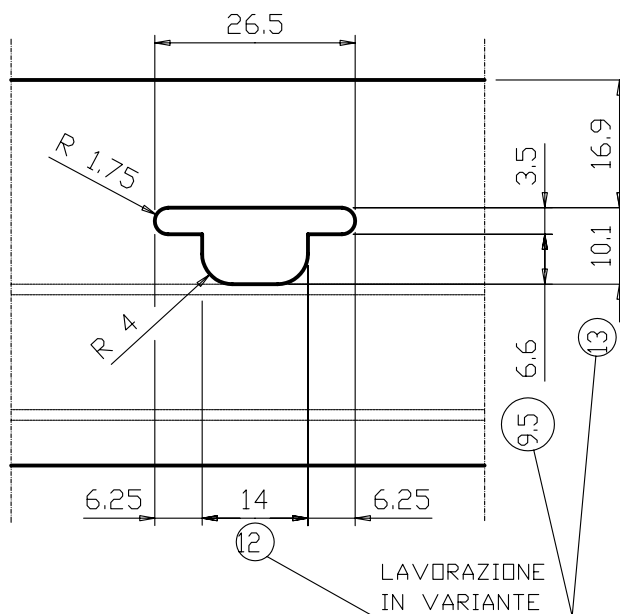
LAVORAZIONE TELAI
FISSO

**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:**
PRESSETTA COMALL ART.GA001
PRESSETTA DEMME ART.GA003
PRESSETTA TEKNA ART.GA007
PRESSETTA DEMME ART.GA008

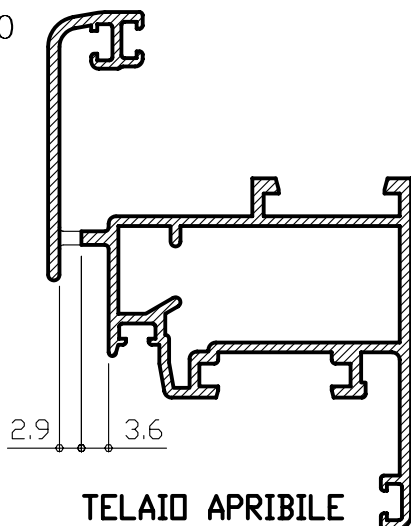
40011



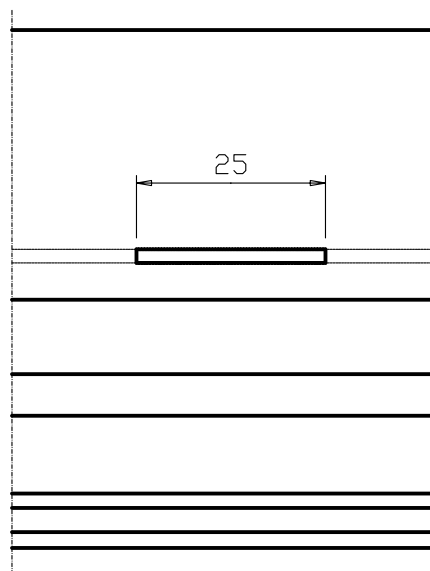
TELAIO FISSO



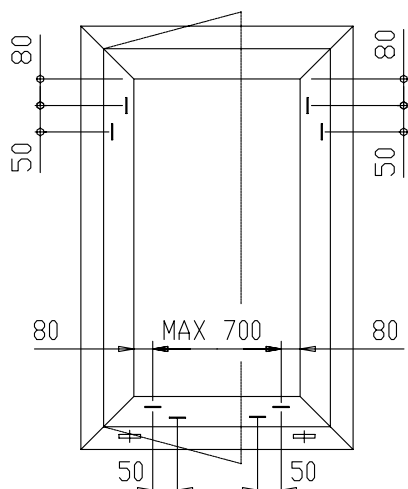
40000



TELAIO APRIBILE

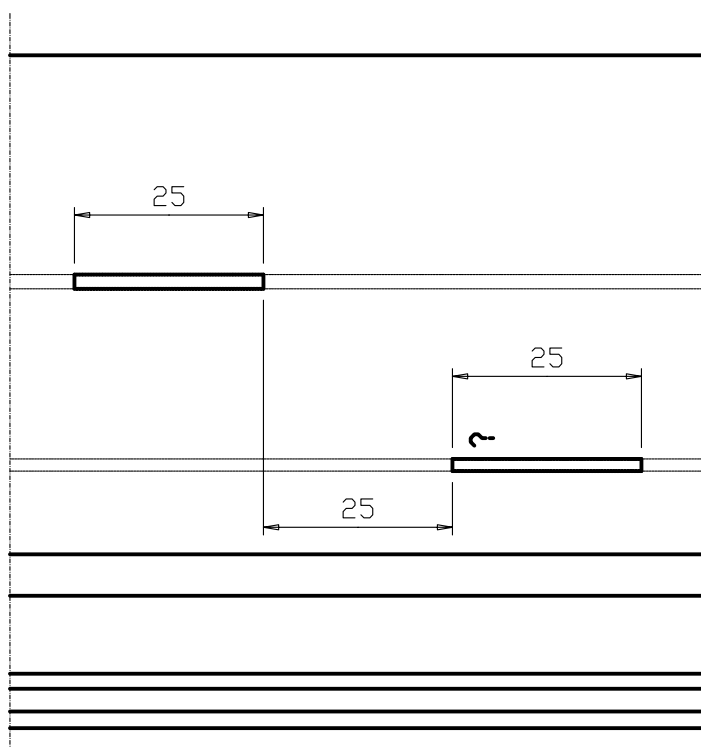
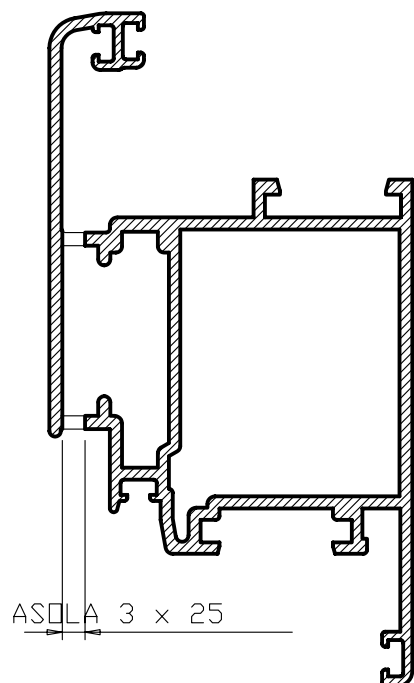


LAVORAZIONE AERAZIONE CAMERA VETRO TELAIO APRIBILI MAGGIORATI



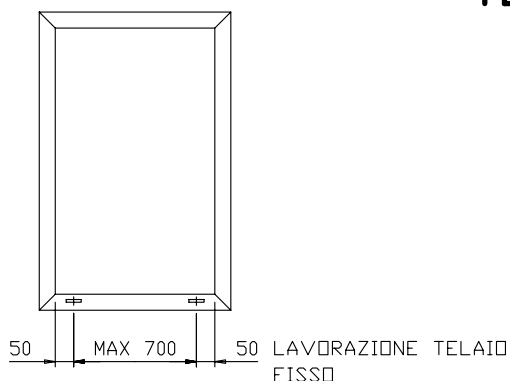
LAVORAZIONE TELAIO
APRIBILE

**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON PANTOGRAFO
O CON PRESSETTA IDONEA**



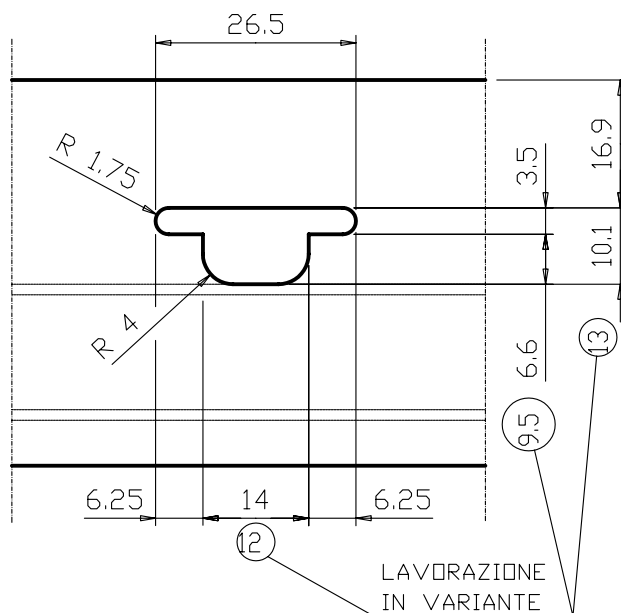
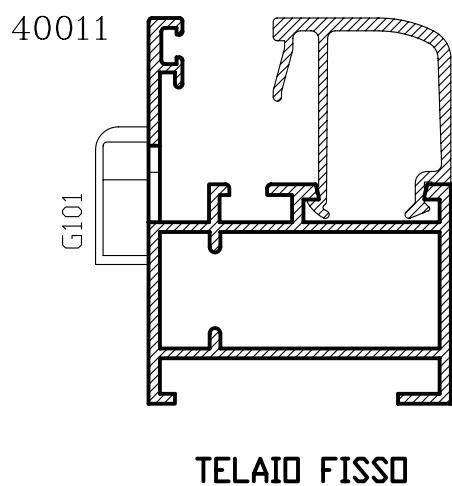
40157
TELAIO APRIBILE

LAVORAZIONE AERAZIONE CAMERA VETRO TELAI FISSI

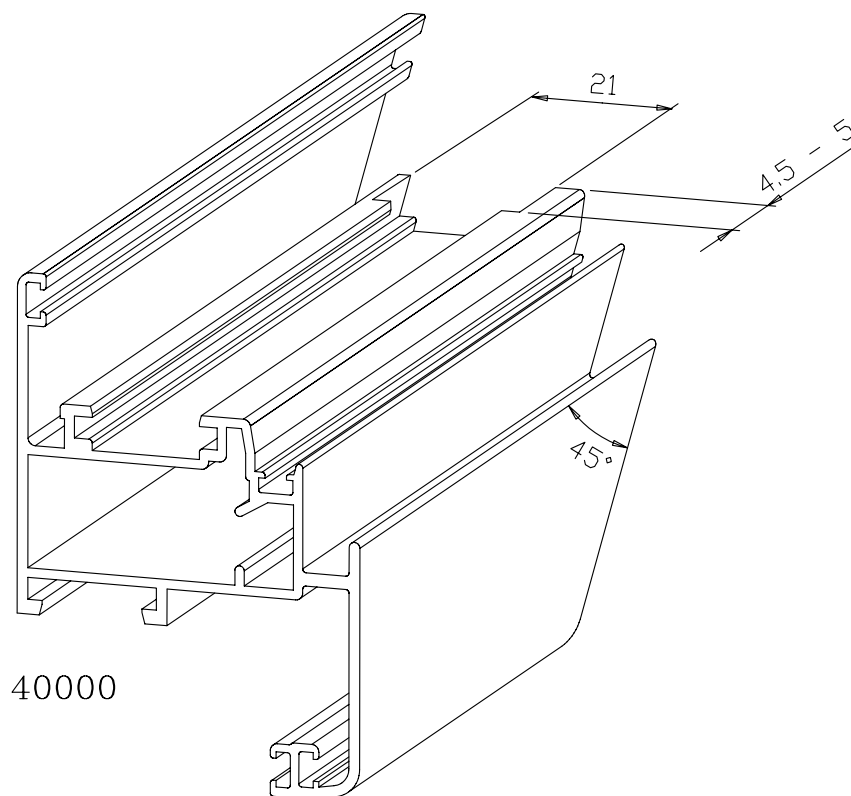


**N.B. TALE LAVORAZIONE E' DA ESEGUIRE
NELLE SPECCHIATURE Fisse,
COME AERAZIONE CAMERA VETRO CON:**

PRESSETTA COMALL ART.GA001
PRESSETTA DEMME ART.GA003
PRESSETTA TEKNA ART.GA007
PRESSETTA DEMME ART.GA008



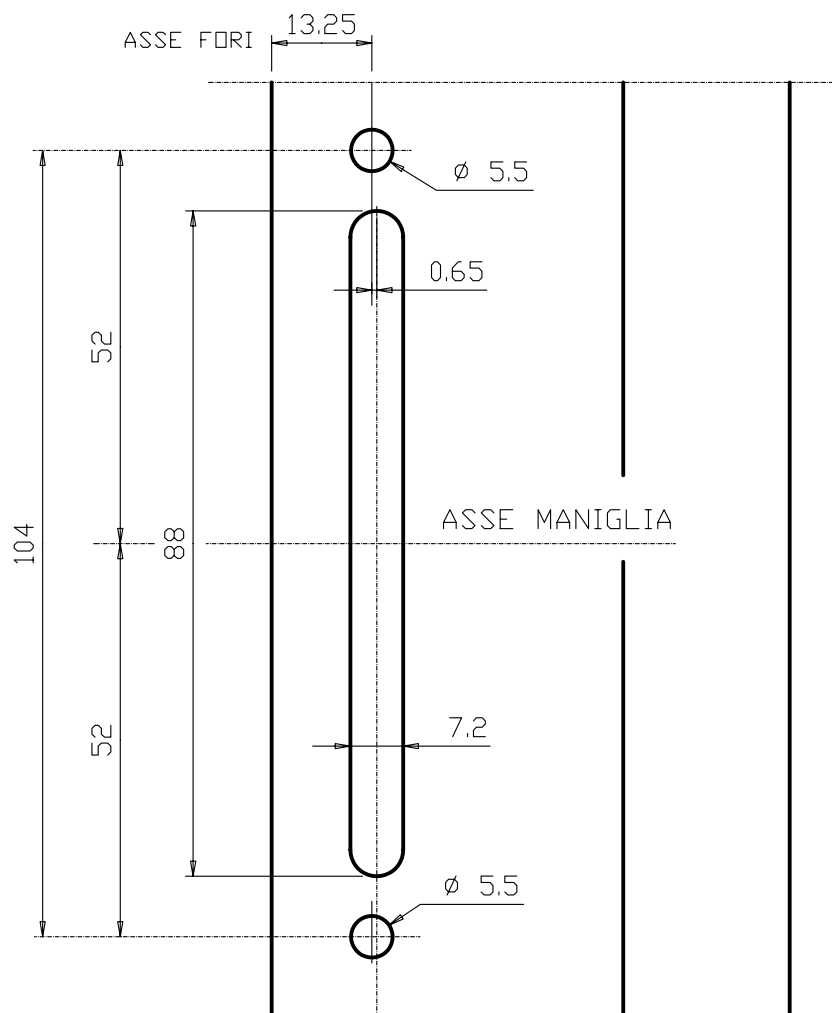
LAVORAZIONE DI SPUNTATURA ALETTE PER PASSAGGIO ASTA



**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:**

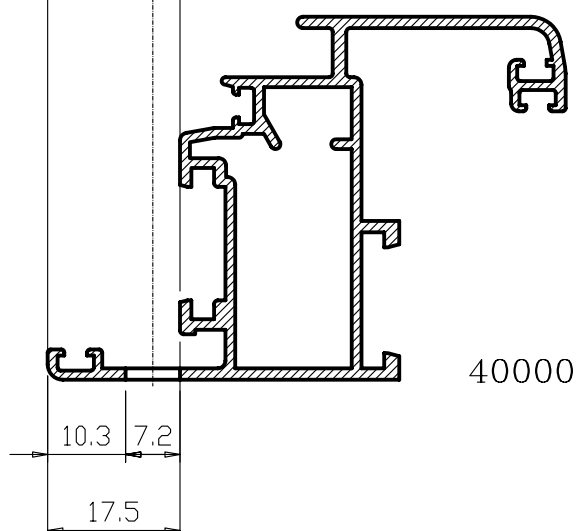
PRESSETTA COMALL ART.GA001
PRESSETTA DEMME ART.GA003
PRESSETTA TEKNA ART.GA007
PRESSETTA DEMME ART.GA008

LAVORAZIONE ASOLA FISSAGGIO MANIGLIA INTERASSE 104 mm ART.GV044-G1041-G191



ASSE ASOLA 13.9 3.6

**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:**
PRESSETTA COMALL ART.GA001
PRESSETTA DEMME ART.GA003
PRESSETTA TEKNA ART.GA007
PRESSETTA DEMME ART.GA008



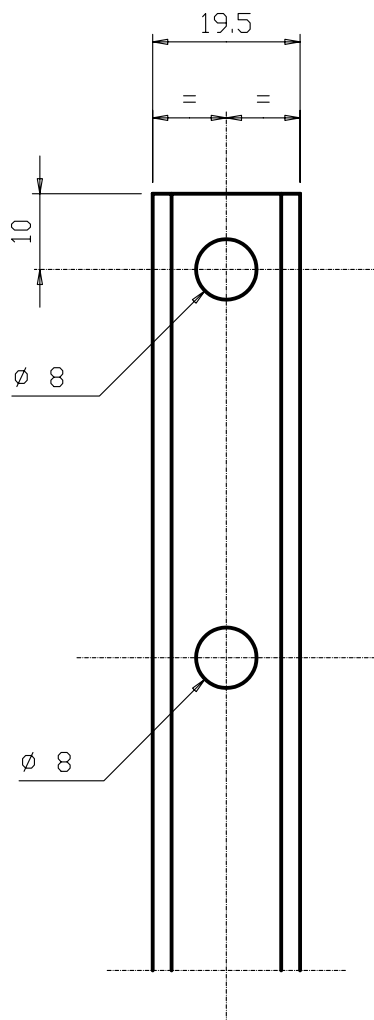
40000

LAVORAZIONE ASTINA DI COMANDO

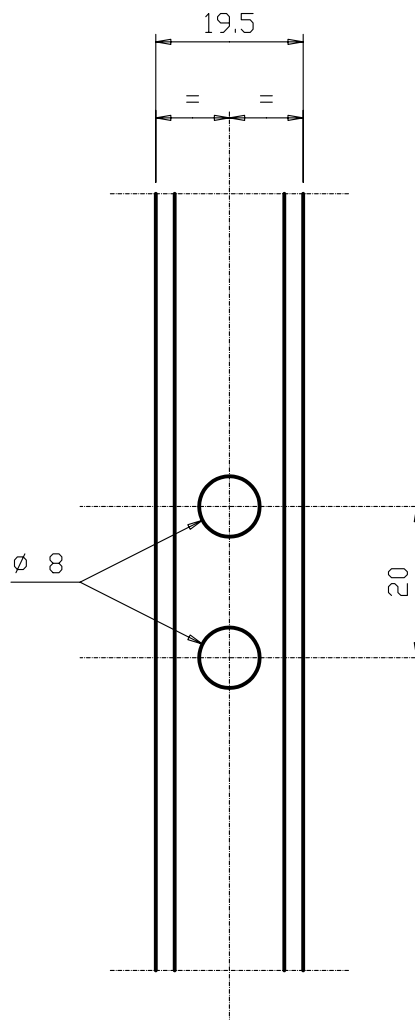
FORD DI TESTA $\varnothing 8$ E
INTERMEDIO $\varnothing 8$ SU ASTINA
DI CHIUSURA

DOPPIA FORATURA INTERMEDIA
 $\varnothing 8$ SU ASTINA DI CHIUSURA

6405



6405



**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:**

PRESSETTA COMALL ART.GA001

PRESSETTA DEMME ART.GA003

PRESSETTA TEKNA ART.GA007

PRESSETTA DEMME ART.GA008

SCHEMA DI ASSEMBLAGGIO TELAIO FISSO ART. 40002 - TRAVERSO ART. 40022

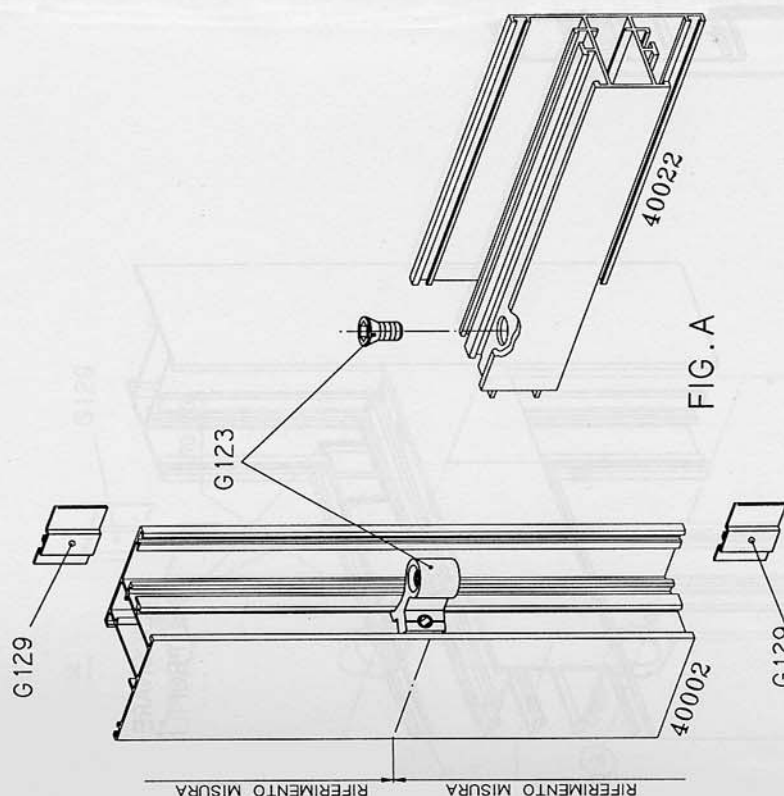


FIG. A

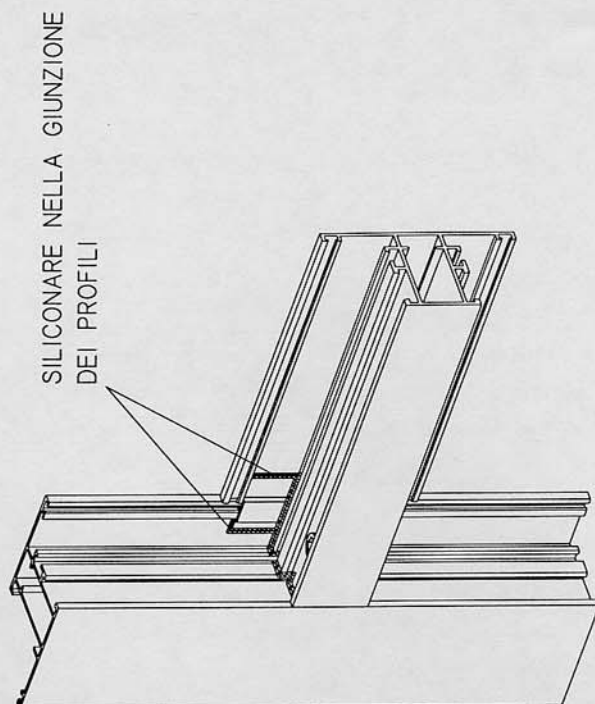


FIG. B

- 1) TAGLIO TRAVERSO ART. 40022 COME DA DISTINTA DI TAGLIO.
- 2) LAVORAZIONE PER CAVALLOTTO INTERNO G123 COME DA SCHEDA.
- 3) INFILARE, NEL TELAIO FISSO, IL CAVALLOTTO G123 E BLOCCARLO, CON L'APPOSITO GRANO, IN POSIZIONE RIFERIMENTO MISURA.
- 4) COSPARGERE LA CAMERA ESTERNA DEL TRAVERSO ART. 40022 CON COLLANTE, ASSEMBLARE I PROFILI COME FIG. B E BLOCCARE IL CAVALLOTTO G123 CON L'APPOSITA VITE.
- 5) INSERIRE IL PIASTRINO SIGILLANTE G129 A SCATTO PREVIA SILICONATURA GIUNZIONE PROFILI.
- 6) N.B. OGNI QUALVOLTA SI UTILIZZA L'ACCESSORIO G129 E' INDISPENSABILE MONTARE LA GUARNIZIONE ESTERNA VETRO.

SCHEMA DI ASSEMBLAGGIO TELAIO FISSO ART. 40002 - TRAVERSO ART. 40061

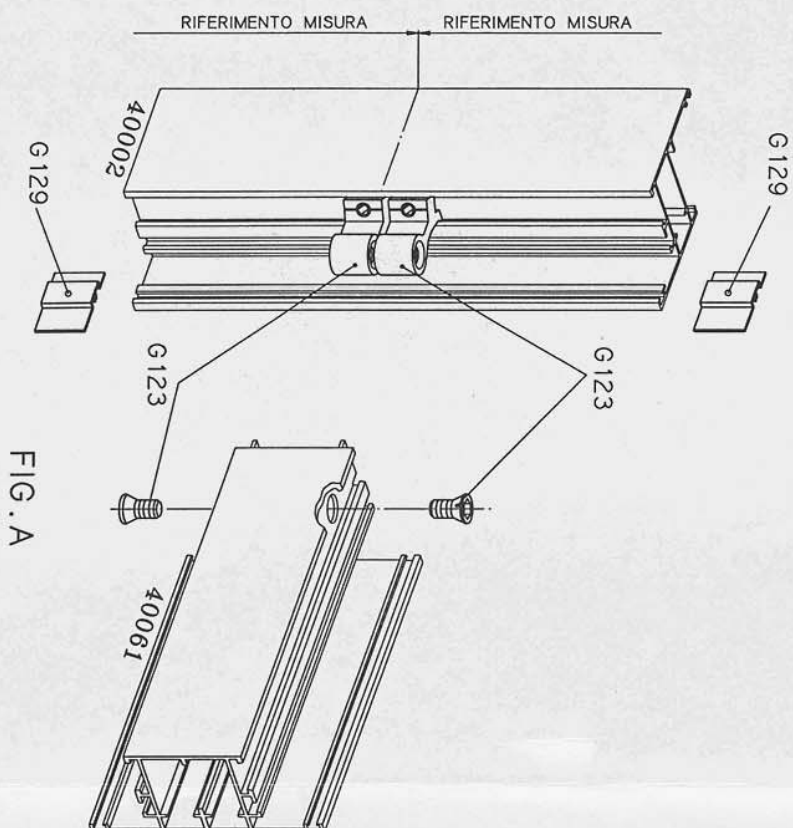


FIG. A

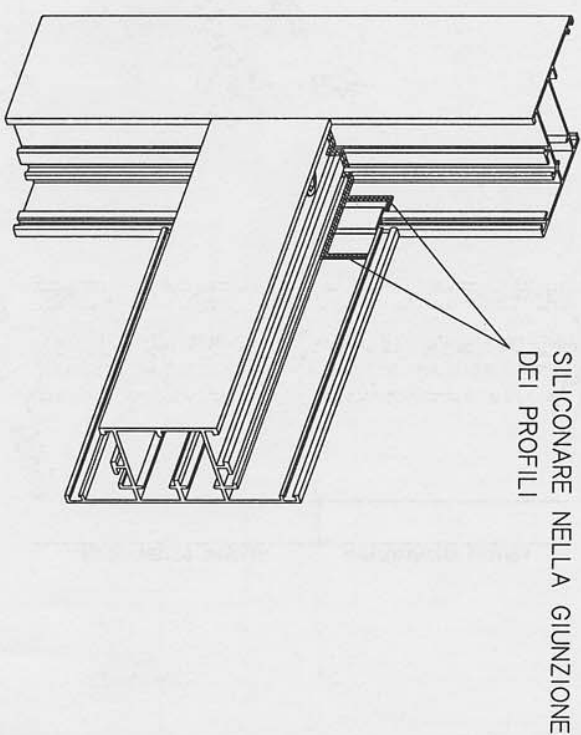


FIG. B

- 1) TAGLIO TRAVERSO ART. 40061 COME DA DISTINTA DI TAGLIO.
- 2) LAVORAZIONE PER CAVALLOTTO INTERNO G123 COME DA SCHEDA.
- 3) INFILARE, NEL TELAIO FISSO, IL CAVALLOTTO G123 E BLOCCARLO, CON L'APPOSITO GRANO, IN POSIZIONE RIFERIMENTO MISURA.
- 4) COSPARGERE LA CAMERA ESTERNA DEL TRAVERSO ART. 40061 CON COLLANTE, ASSEMBLARE I PROFILI COME FIG. B E BLOCCARE IL CAVALLOTTO G123 CON L'APPOSITA VITE.

- 5) INSERIRE IL PIASTRINO SIGILLANTE G129 A SCATTO PREVIA SILICONATURA GIUNZIONE PROFILI.
- 6) N.B. OGNI QUALVOLTA SI UTILIZZA L'ACCESSORIO G129 E' INDISPENSABILE MONTARE LA GUARNIZIONE ESTERNA VETRO.

SCHEMA DI ASSEMBLAGGIO TELAIO FISSO ART. 40002 - TRAVERSO ART. 40024

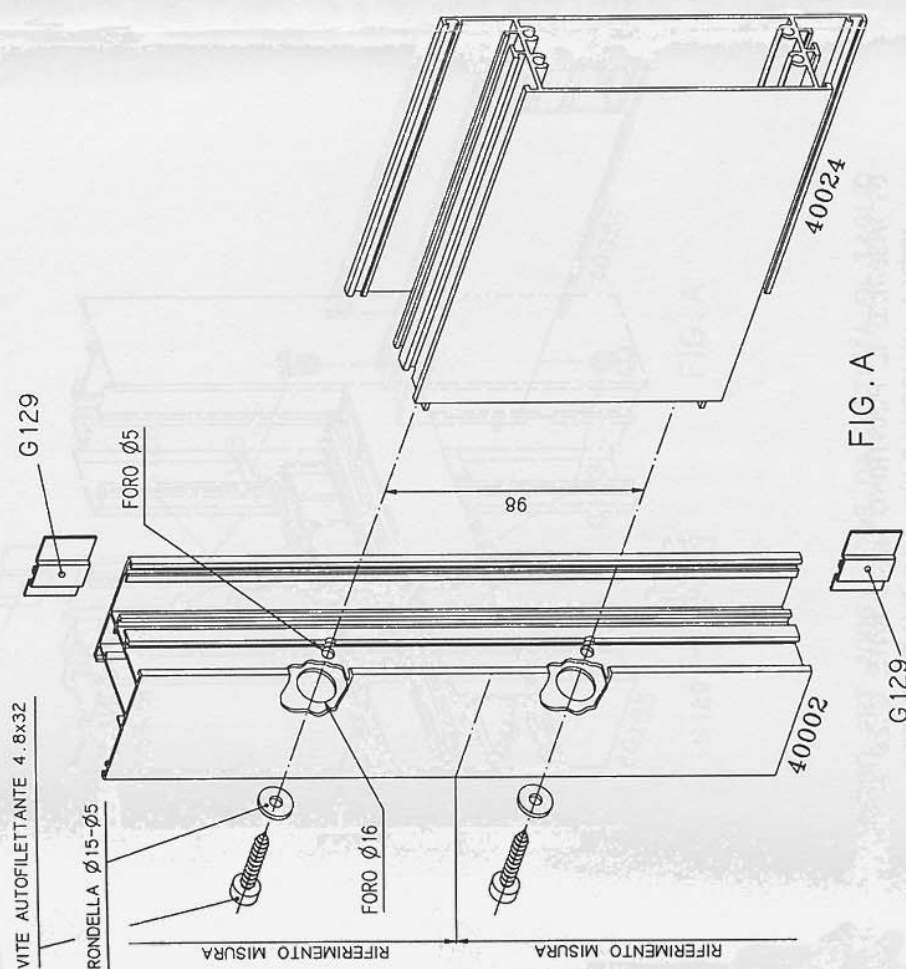


FIG. A

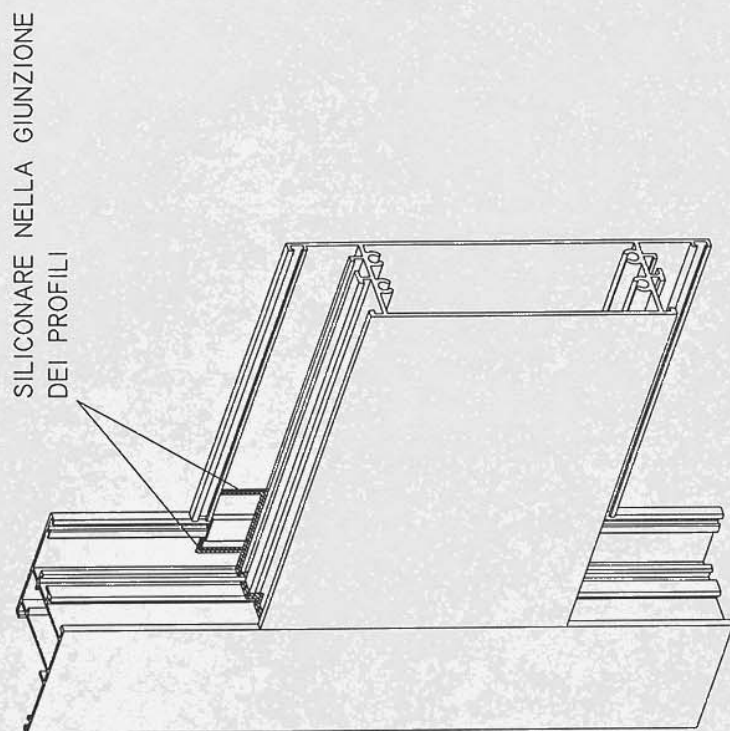


FIG. B

- 1) TAGLIO TRAVERSO ART. 40024 COME DA DISTINTA DI TAGLIO.
- 2) LAVORAZIONE PER FISSAGGIO PROFILO 40024 COME DA SCHEDA.
- 3) COSPARGERE LA CAMERA ESTERNA DEL TRAVERSO ART. 40024 CON COLLANTE, ASSEMBLARE I PROFILI COME FIG. B, AVVITARE IL PROFILO 40002 CON VITI AUTOFILETTANTI 4.8x32.

- 4) INSERIRE IL PIASTRINO SIGILLANTE G129 A SCATTO PREVIA SILICONATURA GIUNZIONE PROFILI.
- 5) N.B. OGNI QUALVOLTA SI UTILIZZA L'ACCESSORIO G129 E' INDISPENSABILE MONTARE LA GUARNIZIONE ESTERNA VETRO.

SCHEMA DI ASSEMBLAGGIO TELAIO APRIBILE ART. 40155 - TRAVERSO ART. 40022

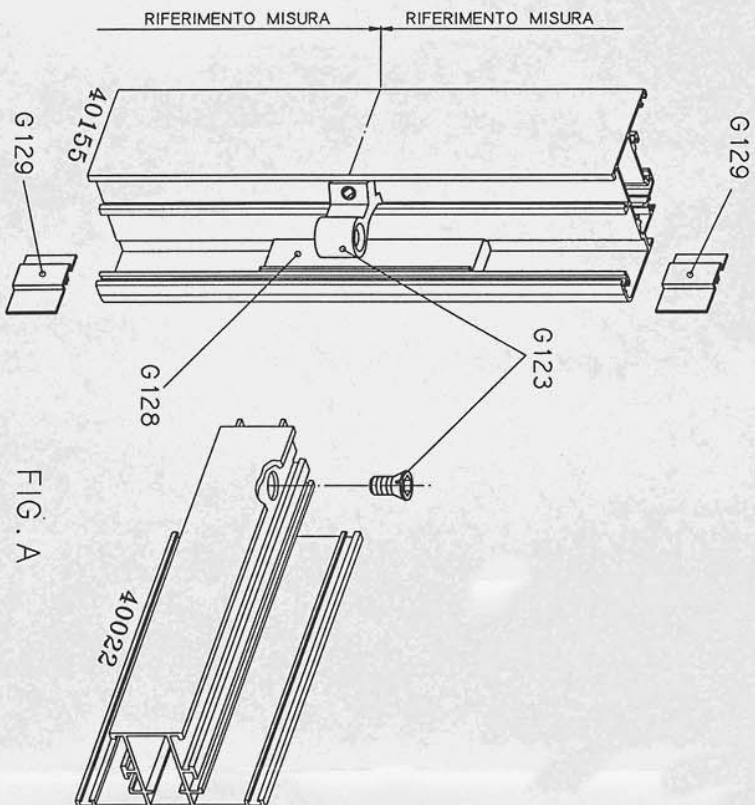


FIG. A

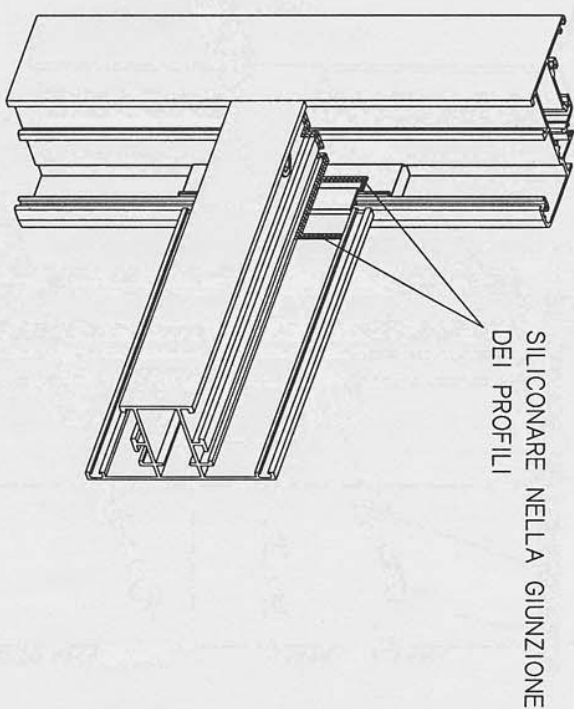


FIG. B

- 1) TAGLIO TRAVERSO ART. 40022 COME DA DISTINTA DI TAGLIO.
- 2) LAVORAZIONE PER CAVALLOTTO INTERNO G123 COME DA SCHEDA.
- 3) INFILARE, NEL TELAIO APRIBILE, IL CAVALLOTTO G123 E BLOCCARLO CON L'APPOSITO GRANO IN POSIZIONE RIFERIMENTO MISURA.
- 4) INFILARE NEL TELAIO APRIBILE L'ADATTATORE G128 IN POSIZIONE RIFERIMENTO MISURA.
- 5) COSPARGERE LA CAMERA ESTERNA DEL TRAVERSO ART. 40022 CON COLLANTE, ASSEMBLARE I PROFILI COME FIG. B E BLOCCARE IL CAVALLOTTO G123 CON L'APPOSITA VITE.
- 6) INSERIRE IL PIASTRINO SIGILLANTE G129 A SCATTO PREVIA SILICONATURA GIUNZIONE PROFILI.
- 7) N.B. OGNI QUALVOLTA SI UTILIZZA L'ACCESSORIO G129 E' INDISPENSABILE MONTARE LA GUARNIZIONE ESTERNA VETRO.

SCHEMA DI ASSEMBLAGGIO TELAIO APRIBILE ART.40155 - TRAVERSO ART.40061

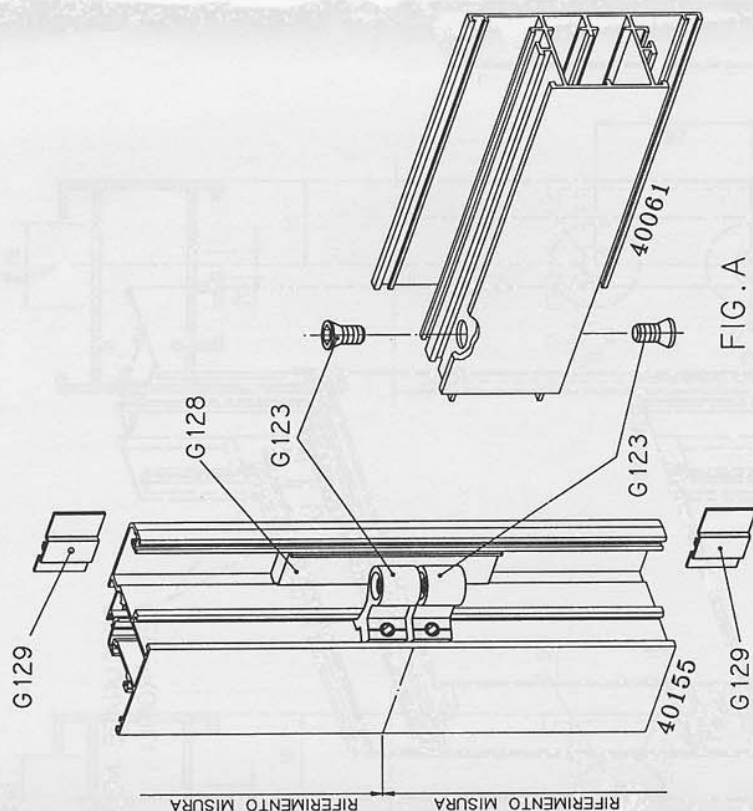


FIG. A

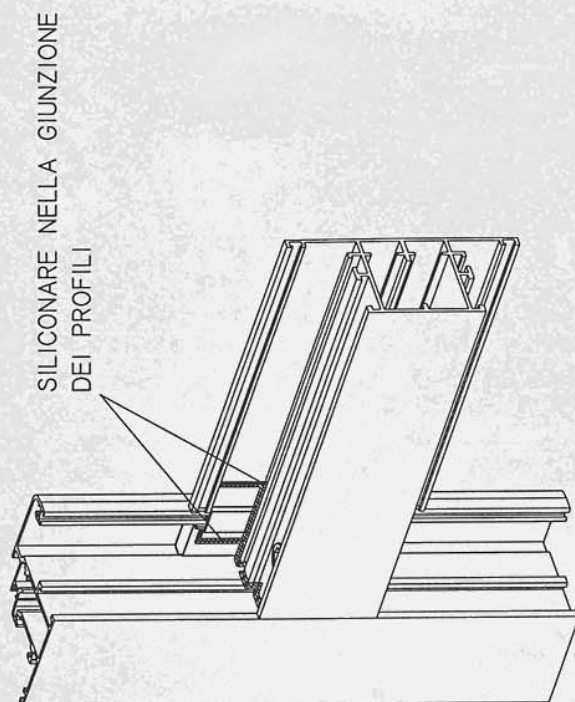
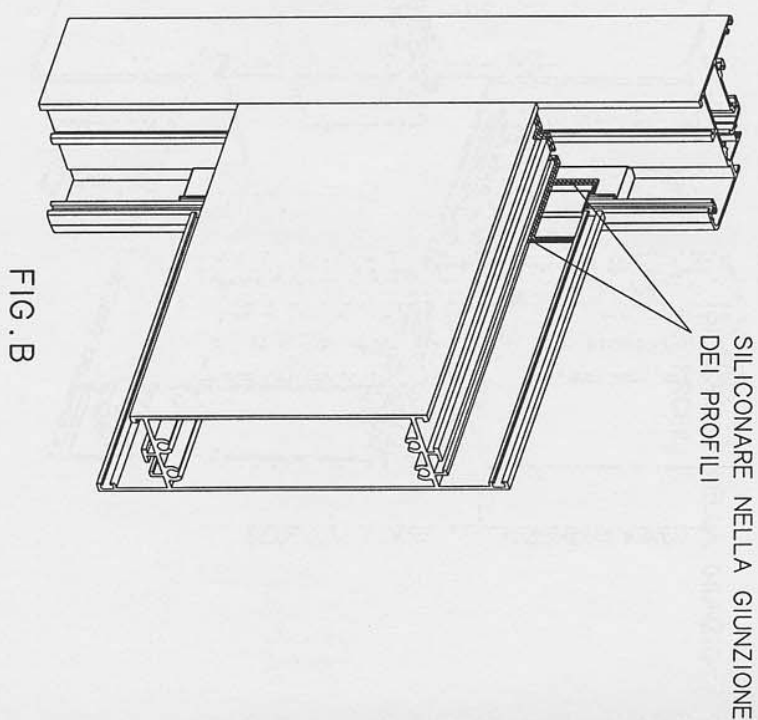
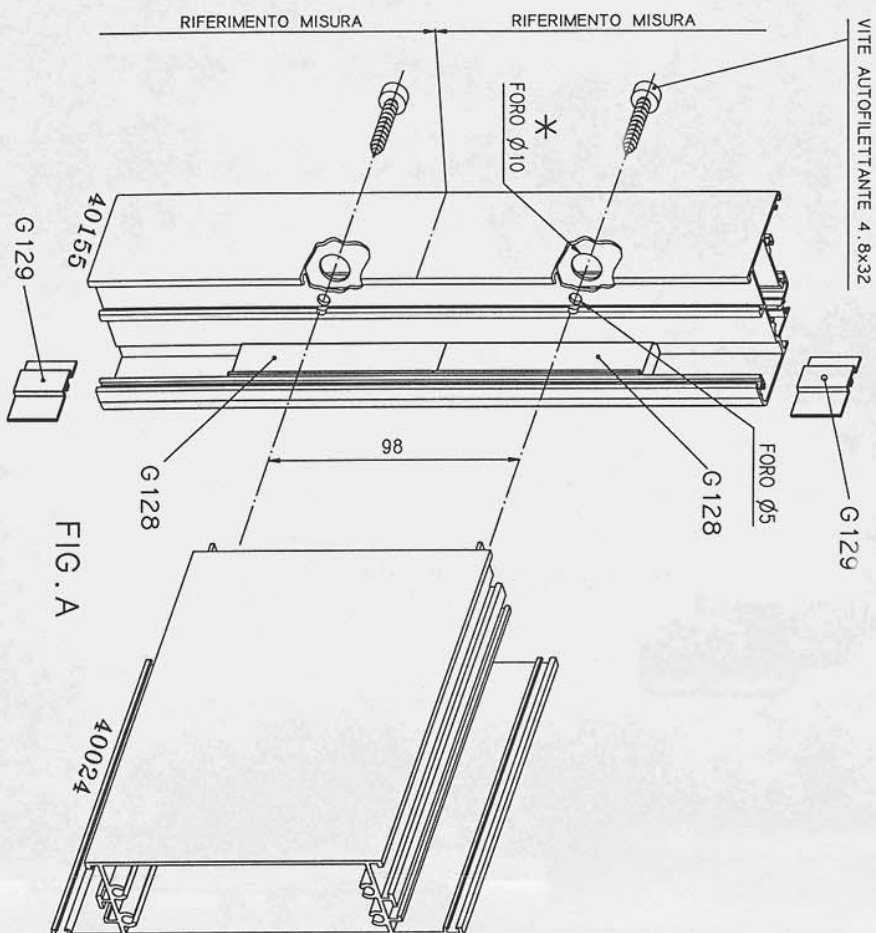


FIG. B

- 1) TAGLIO TRAVERSO ART.40061 COME DA DISTINTA DI TAGLIO.
- 2) LAVORAZIONE PER CAVALLOTTO INTERNO G123 COME DA SCHEDA.
- 3) INFILARE, NEL TELAIO APRIBILE, IL CAVALLOTTO G123 E BLOCCARLO CON L'APPOSITO GRANO IN POSIZIONE RIFERIMENTO MISURA.
- 4) INFILARE NEL TELAIO APRIBILE L'ADATTATORE G128 IN POSIZIONE RIFERIMENTO MISURA.
- 5) COSPARGERE LA CAMERA ESTERNA DEL TRAVERSO ART.40061 CON COLLANTE, ASSEMBLARE I PROFILI COME FIG.B E BLOCCARE IL CAVALLOTTO G123 CON L'APPOSITA VITE.

- 6) INSERIRE IL PIASTRINO SIGILLANTE G129 A SCATTO PREVIA SILICONATURA GIUNZIONE PROFILI.
- 7) N.B. OGNI QUALVOLTA SI UTILIZZA L'ACCESSORIO G129 E' INDISPENSABILE MONTARE LA GUARNIZIONE ESTERNA VETRO.

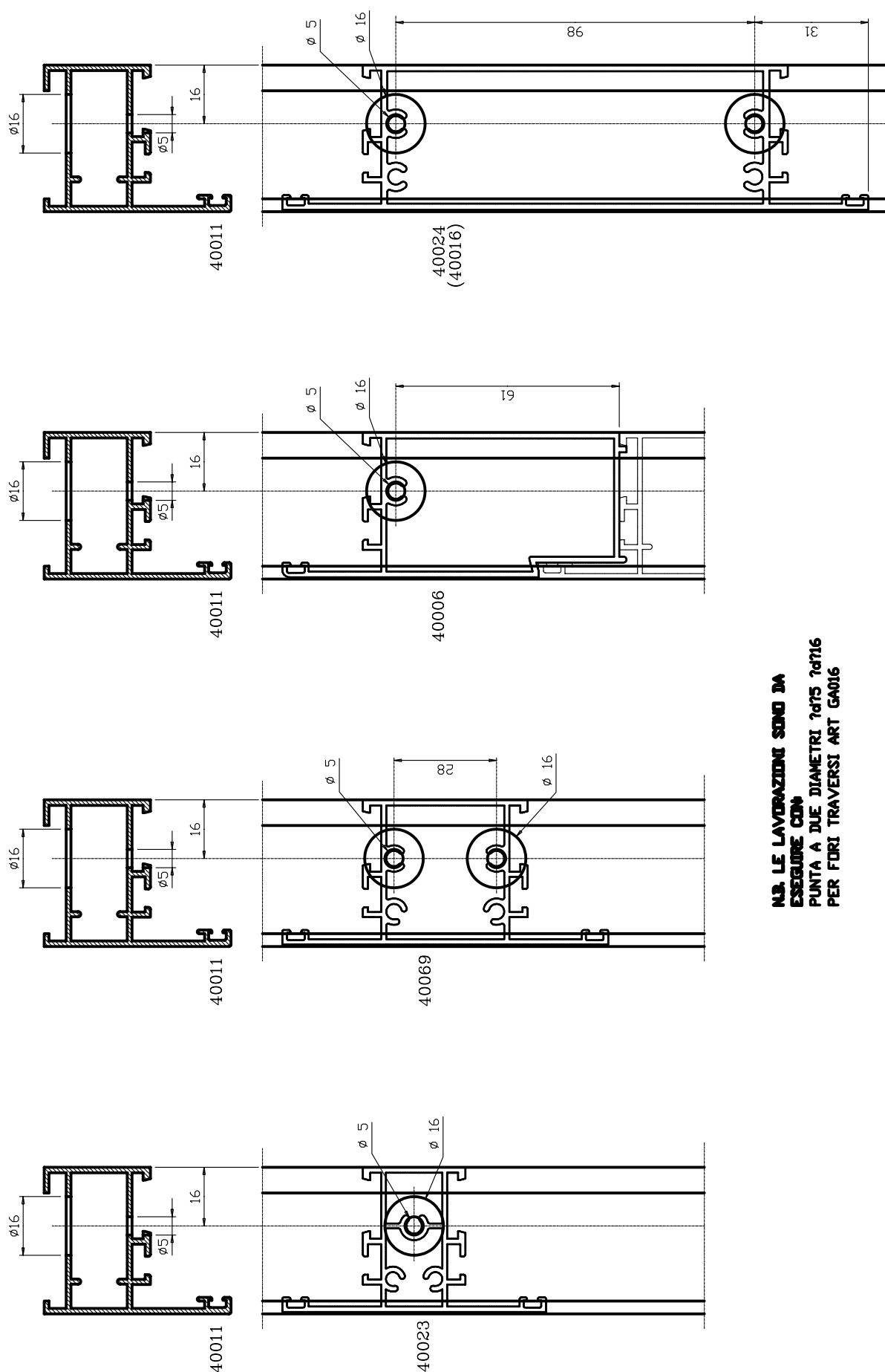
SCHEMA DI ASSEMBLAGGIO TELAIO APRIBILE ART. 40155 - TRAVERSO ART. 40024



- 1) TAGLIO TRAVERSO ART. 40024 COME DA DISTINTA DI TAGLIO.
- 2) LAVORAZIONE PER FISSAGGIO PROFILO 40024 COME DA SCHEDA.
- 3) INFILARE NEL TELAIO APRIBILE L'ADATTATORE G128 IN POSIZIONE RIFERIMENTO MISURA.
- 4) COSPARGERE LA CAMERA ESTERNA DEL TRAVERSO ART. 40024 CON COLLANTE. ASSEMBLARE I PROFILI COME FIG. B. AVVITARE IL PROFILO 40155 CON VITI AUTOFILETTANTI 4.8x32.

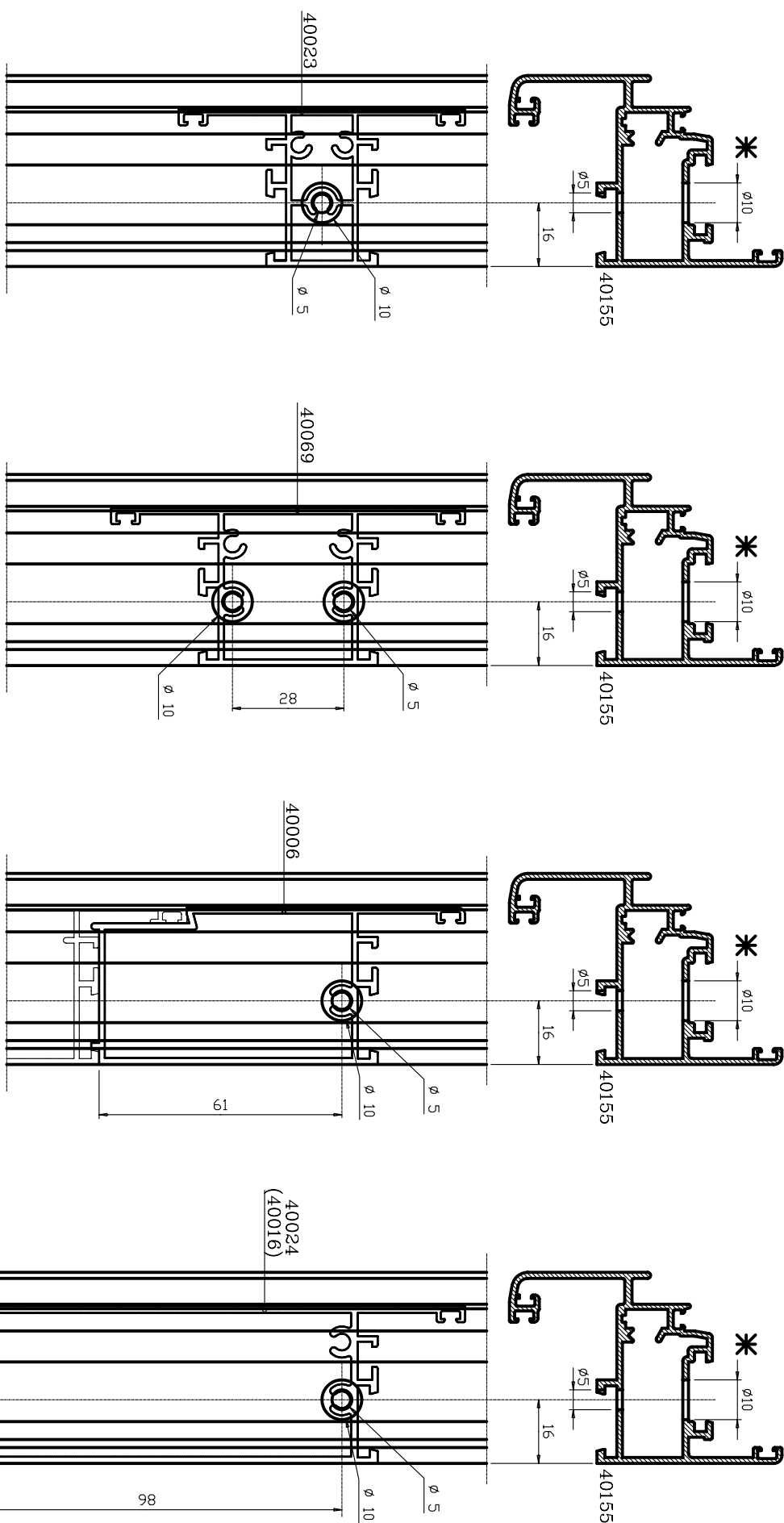
- 5) INSERIRE IL PIASTRINO SIGILLANTE G129 A SCATTO PREVIA SILICONATURA GIUNZIONE PROFILI.
- 6) N.B. OGNI QUALVOLTA SI UTILIZZA L'ACCESSORIO G129 E' INDISPENSABILE MONTARE LA GUARNIZIONE ESTERNA VETRO.
- * IN CORRISPONDENZA DEL FORO Ø10 APPLICARE IL TAPPO COPRIFORO ART. GT120

LAVORAZIONE SU TELAI FISSI PER FISSAGGIO PROFILI TRASVERSI - ZOCCOLLI



**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON
PUNTA A DUE DIAMETRI 7d75 7d716
PER FORI TRASVERSI ART GA016**

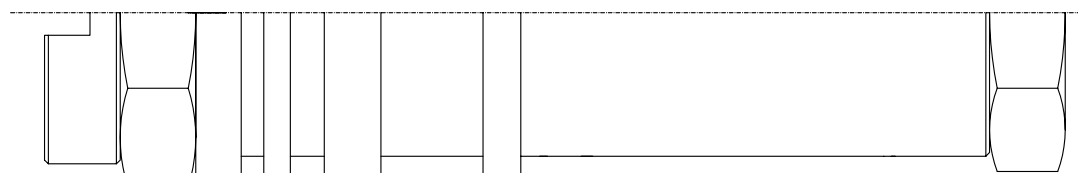
LAVORAZIONE SU TELAI APRIBILI PER FISSAGGIO PROFILI TRAVERSI - ZOCCOLI



* APPLICARE IN CORRISPONDENZA DEL FORO $\phi 10$
IL TAPPO CUPRIFORO ART.GT120

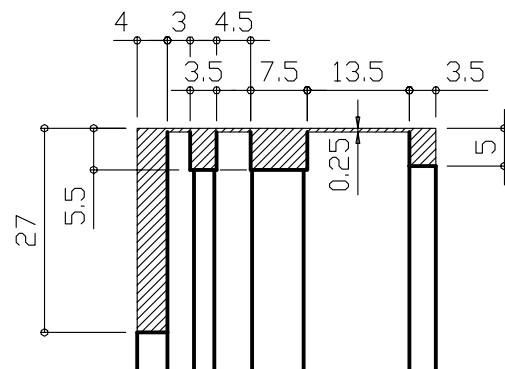
NB. LE LAVORAZIONI SONO DA
ESeguire CON
PUNTA A DUE DIAMETRI $\phi 75$ $\phi 710$
PER FORI TRAVERSI ART.GA017

LAVORAZIONE DI INTESTATURA FASCE TRAVERSI ZOCCOLI UNIONE CON TELAIO FISSO



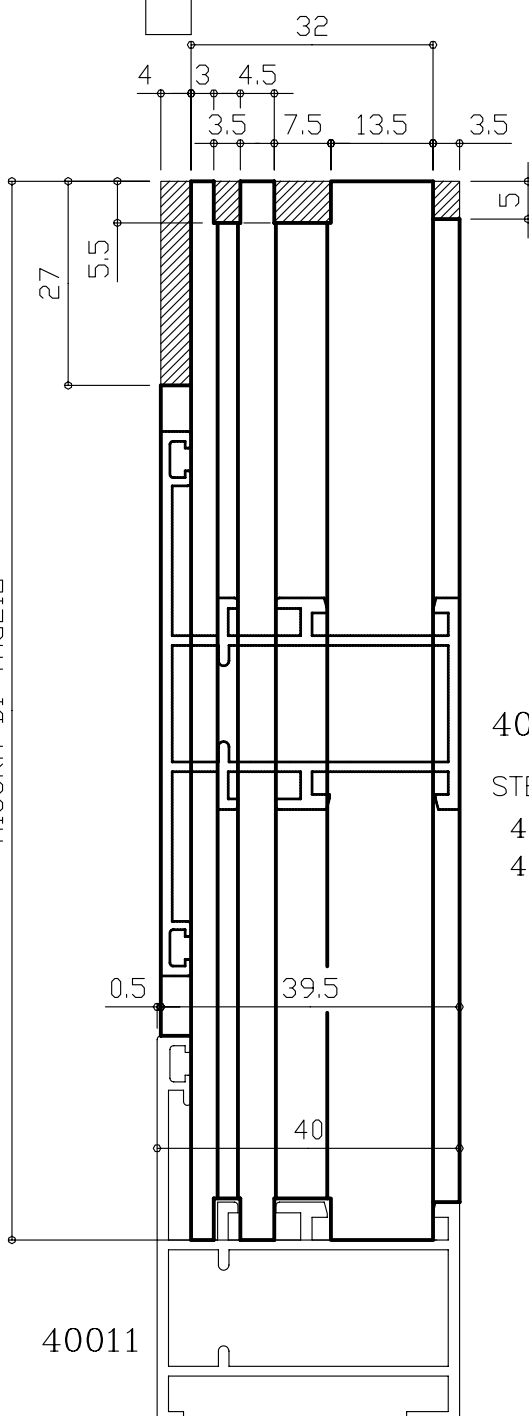
SOLUZIONE MIGLIORATIVA

LAVORAZIONI SUPPLEMENTARI
13.5x0.25-4.5x0.25-3x0.25
MEDIANTE NUOVO GRUPPO FRESA
ART.GF400S IDONEE A
MIGLIORARE LA GIUNZIONE
MONTANTE - TRAVERSO



MATERIALE DA ASPORTARE

MISURA DI TAGLIO



40022

STESSA LAVORAZIONE PER PROFILI

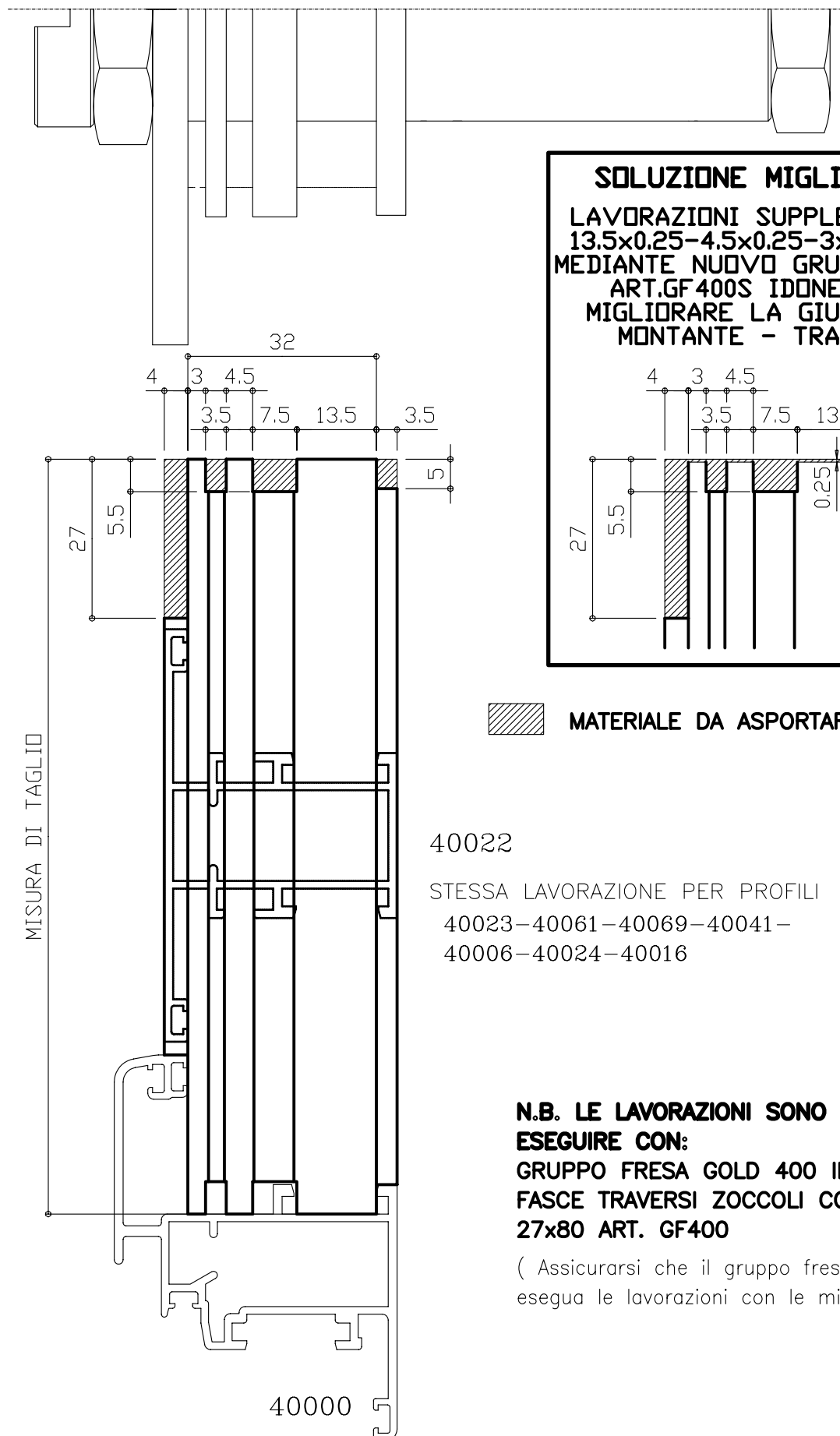
40023-40061-40069-40041-
40006-40024-40016

**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:**

**GRUPPO FRESA GOLD 400 INTESTATURA
FASCE TRAVERSI ZOCCOLI CON CANOTTO
27x80 ART. GF400**

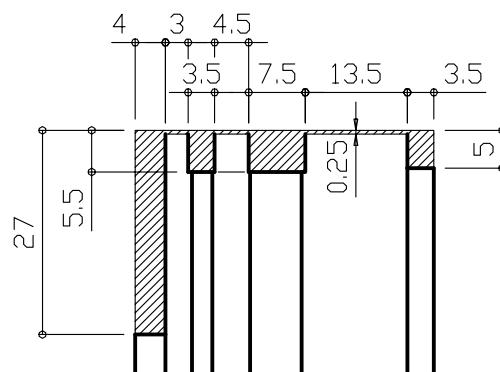
(Assicurarsi che il gruppo fresa assemblato
esegua le lavorazioni con le misure riportate)

LAVORAZIONE DI INTESTATURA FASCE TRASVERSI ZOCCOLI UNIONE CON TELAIO APRIBILE



SOLUZIONE MIGLIORATIVA

LAVORAZIONI SUPPLEMENTARI
13.5x0.25-4.5x0.25-3x0.25
MEDIANTE NUOVO GRUPPO FRESA
ART.GF400S IDONEE A
MIGLIORARE LA GIUNZIONE
MONTANTE - TRAVERSO



 **MATERIALE DA ASPORTARE**

40022

STESSA LAVORAZIONE PER PROFILI

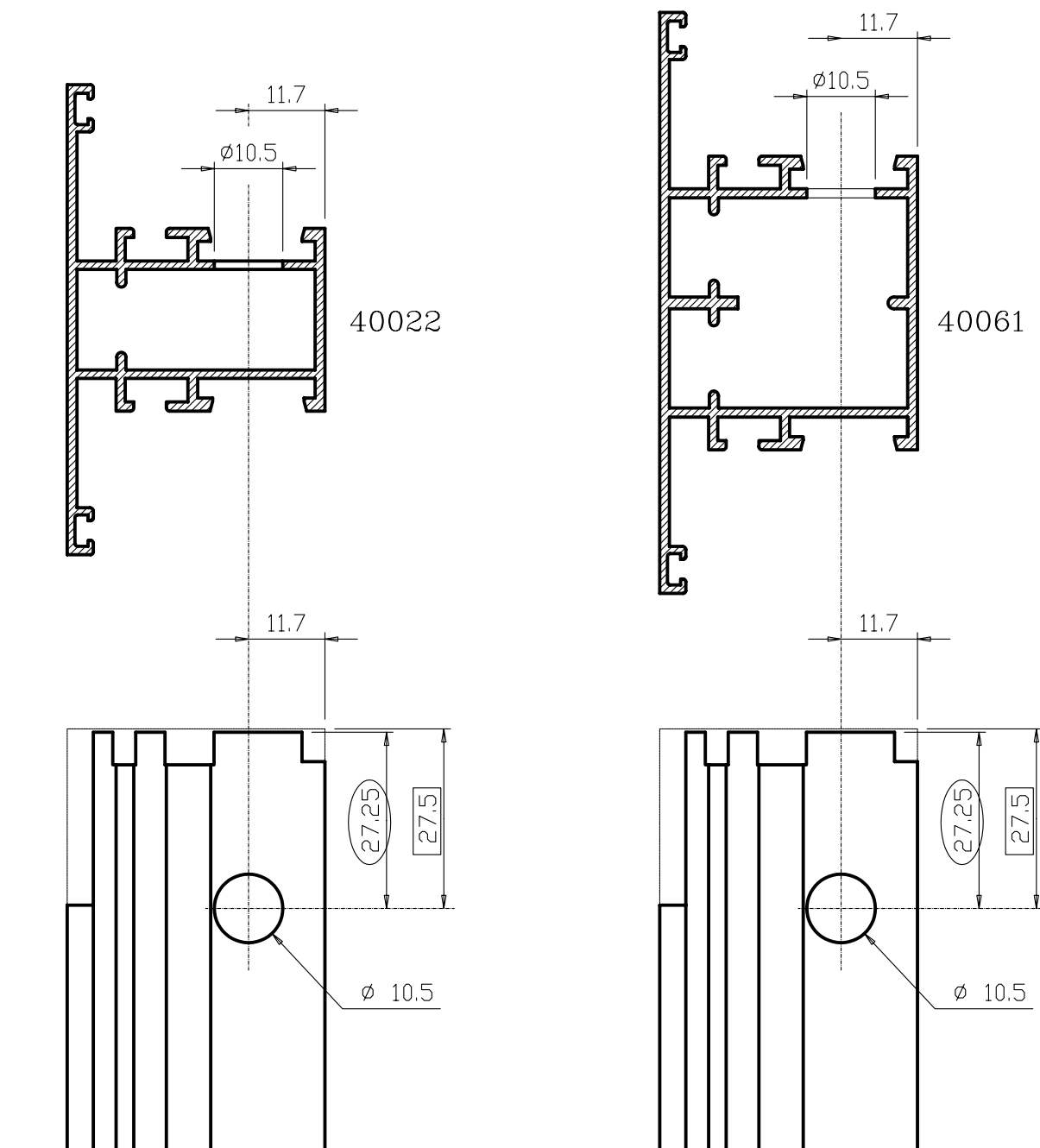
40023-40061-40069-40041-

40006-40024-40016

**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:
GRUPPO FRESA GOLD 400 INTESTATURA
FASCE TRASVERSI ZOCCOLI CON CANOTTO
27x80 ART. GF400**

(Assicurarsi che il gruppo fresa assemblato
esegua le lavorazioni con le misure riportate)

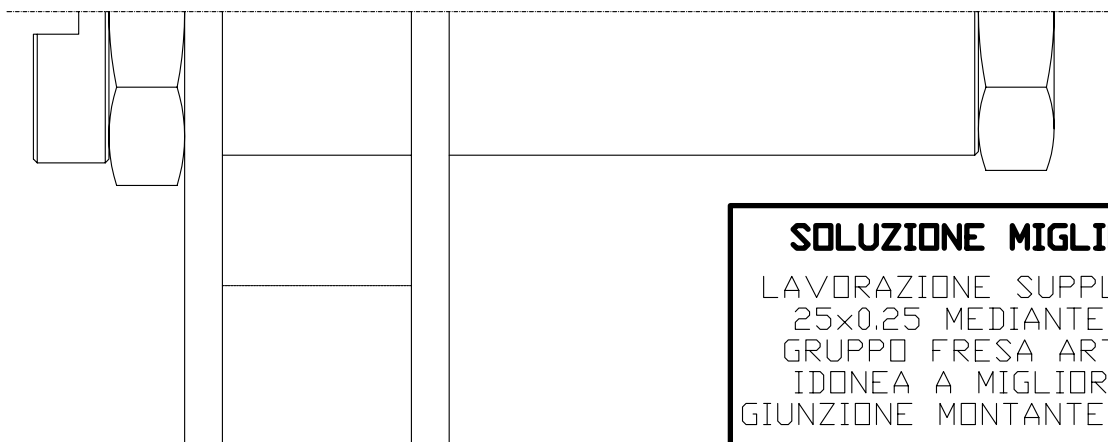
LAVORAZIONE TRAVERSO PER CAVALLOTTO INTERNO G123



N.B. LE LAVORAZIONI PER CAVALLOTTO INTERNO G123 SONO DA ESEGUIRE CON:
PRESSETTA COMALL ART.GA001
PRESSETTA DEMME ART.GA003
PRESSETTA TEKNA ART.GA007
PRESSETTA DEMME ART.GA008

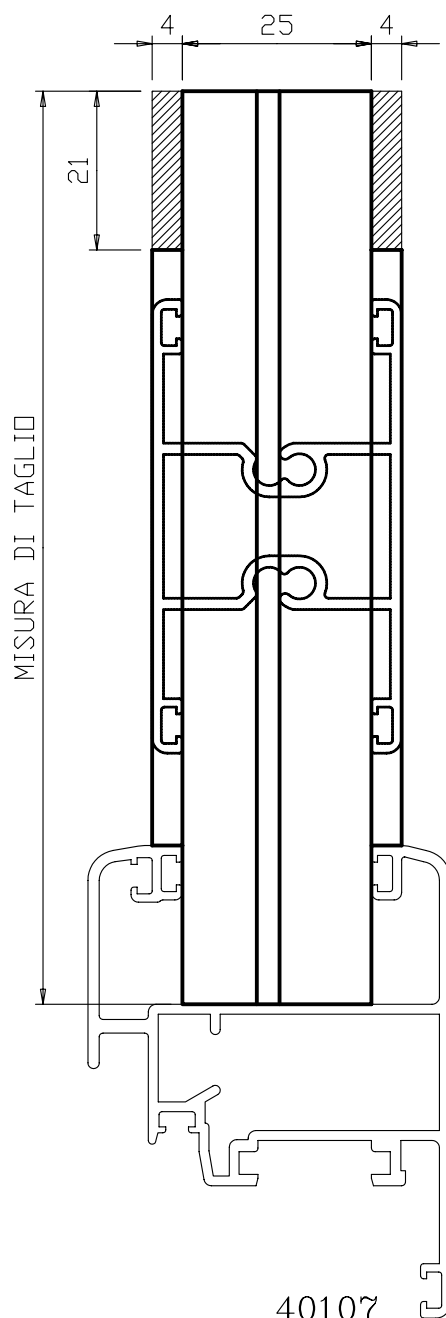
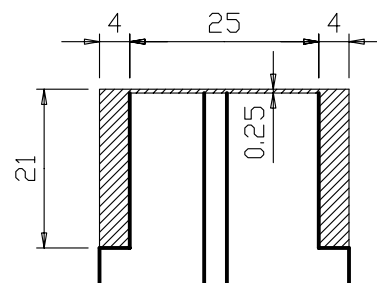
 RIFERIMENTO MISURA PROFILO SPALLATO CON GRUPPO FRESA ART.GF 400	 RIFERIMENTO MISURA PROFILO SPALLATO CON GRUPPO FRESA ART.GF 400S
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LAVORAZIONE DI INTESTATURA FASCE TRAVERSI ZOCCOLI UNIONE CON TELAIO VETRO A INFILARE



SOLUZIONE MIGLIORATIVA

LAVORAZIONE SUPPLEMENTARE
25x0.25 MEDIANTE NUOVO
GRUPPO FRESA ART.GF420S
IDONEA A MIGLIORARE LA
GIUNZIONE MONTANTE-TRAVERSO



 **MATERIALE DA ASPORTARE**

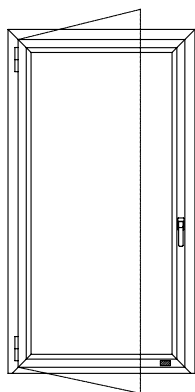
40103

STESSA LAVORAZIONE PER PROFILI
40025 - 40026

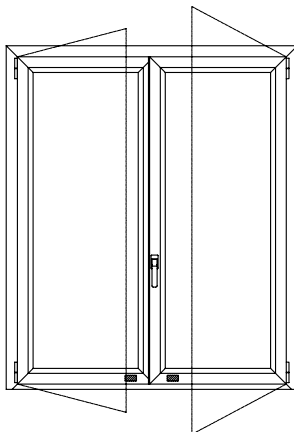
**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:
GRUPPO FRESA GOLD 400 INTESTATURA
FASCE TRAVERSI ZOCCOLI VETRO AD
INFILARE CON CANOTTO 27x80 ART.GF420**

(Assicurarsi che il gruppo fresa assemblato
esegua le lavorazioni con le misure riportate)

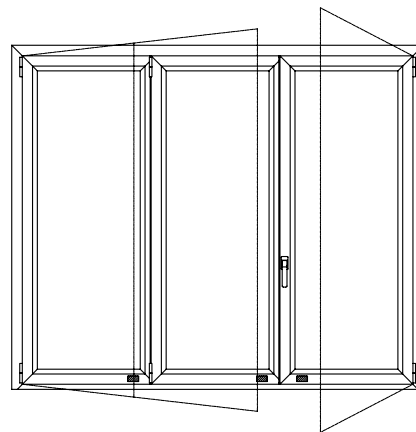
PIASTRINE SOSTEGNO ANTA APERTURE INTERNE



FINESTRA 1 ANTA
GIUNTO APERTO
APERTURA INTERNA

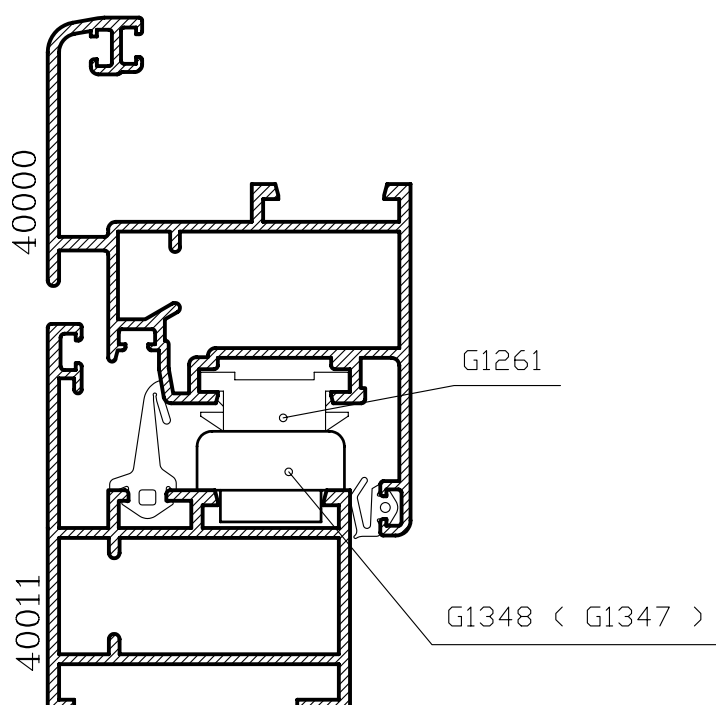


FINESTRA 2 ANTE
GIUNTO APERTO
APERTURA INTERNA

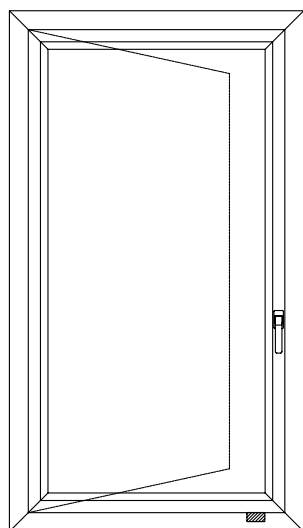


FINESTRA 3 ANTE
GIUNTO APERTO
APERTURA INTERNA

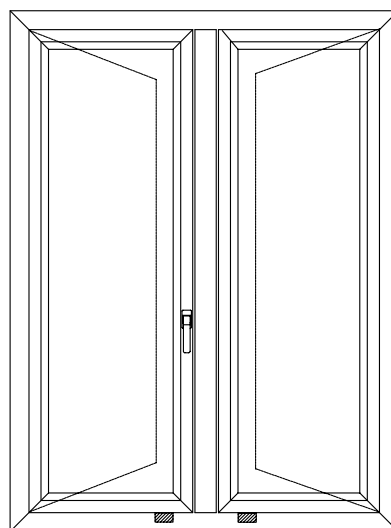
**N.B. LE PIASTRINE SOSTEGNO ANTA DEVONO
ESSERE INSERITE IN TUTTE LE TIPOLOGIE
T.Z. E Z.RIP.Z**



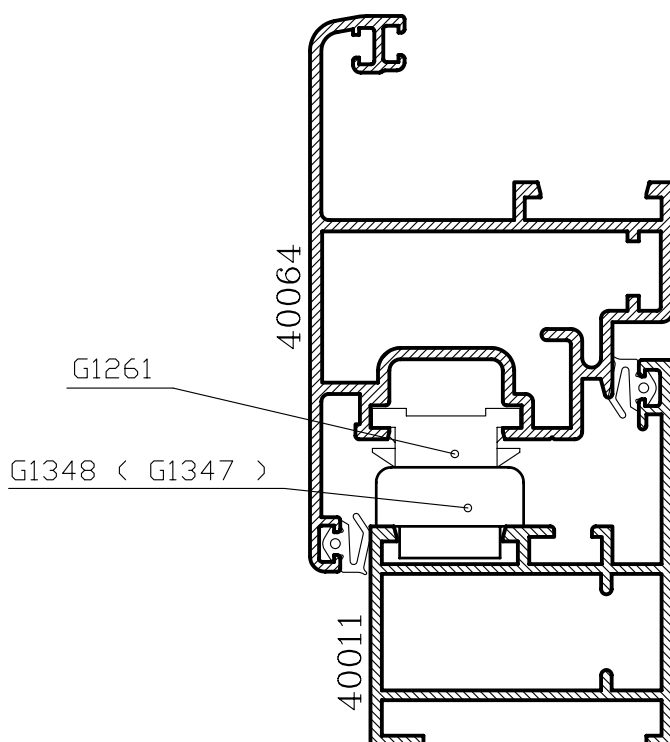
PIASTRINE SOSTEGNO ANTA APERTURE ESTERNE



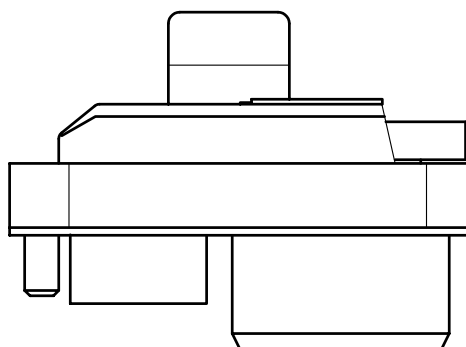
FINESTRA 1 ANTA
GIUNTO APERTO
APERTURA ESTERNA



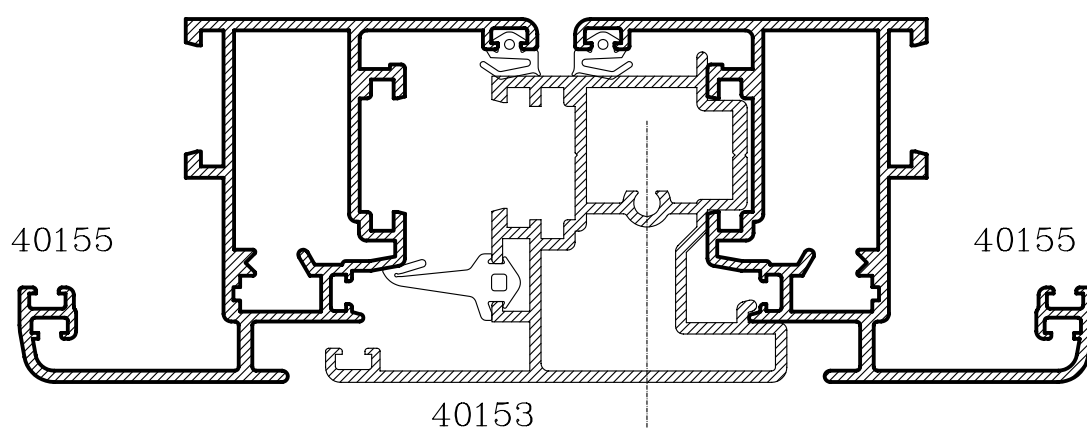
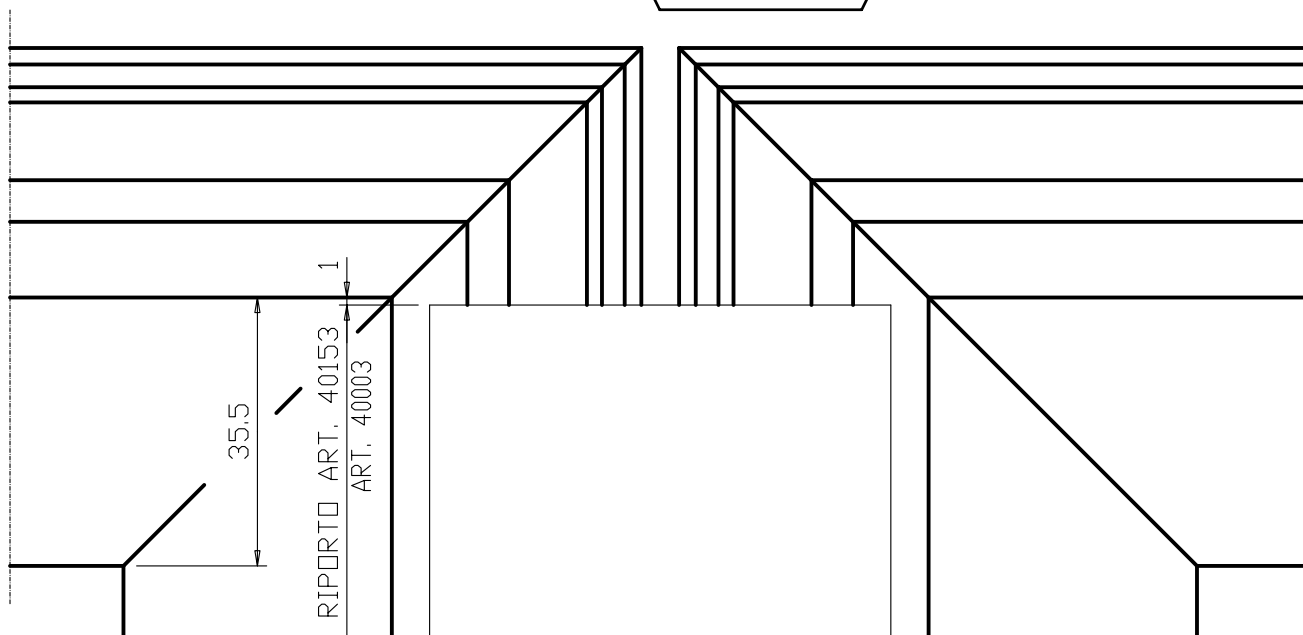
FINESTRA 2 ANTE
GIUNTO APERTO
APERTURA ESTERNA



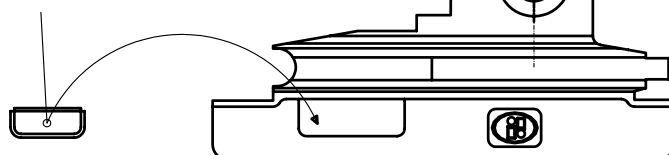
**INSERIMENTO TAPPO RIPOORTO
CENTRALE Z.R.Z. APERTURA
INTERNA - GIUNTO APERTO**



**TAPPO GT402
TAPPO GT402/A**



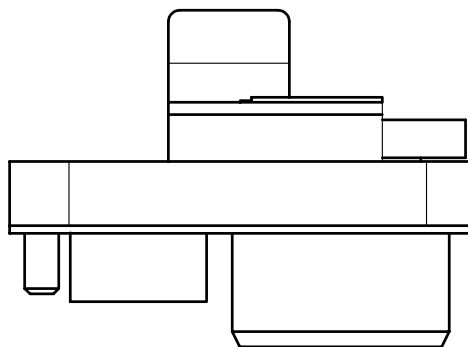
**N.B. CHIUDERE L'ASOLA DEL TAPPO SUPERIORE,
CON L'APPOSITO TAPPINO, PER EVITARE
INFILTRAZIONI D'ACQUA.**



**TAPPO GT402
IDONEO PER RIPOORTO
ART. 40003**

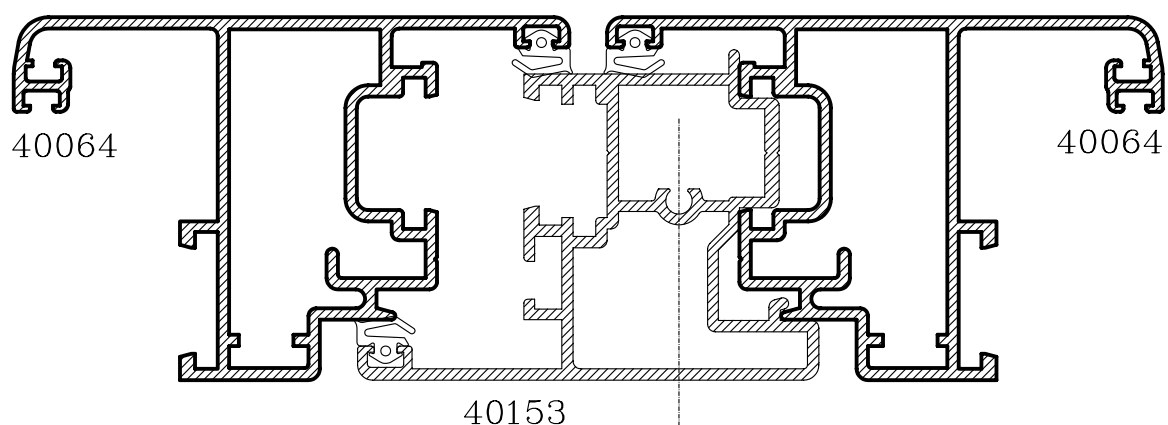
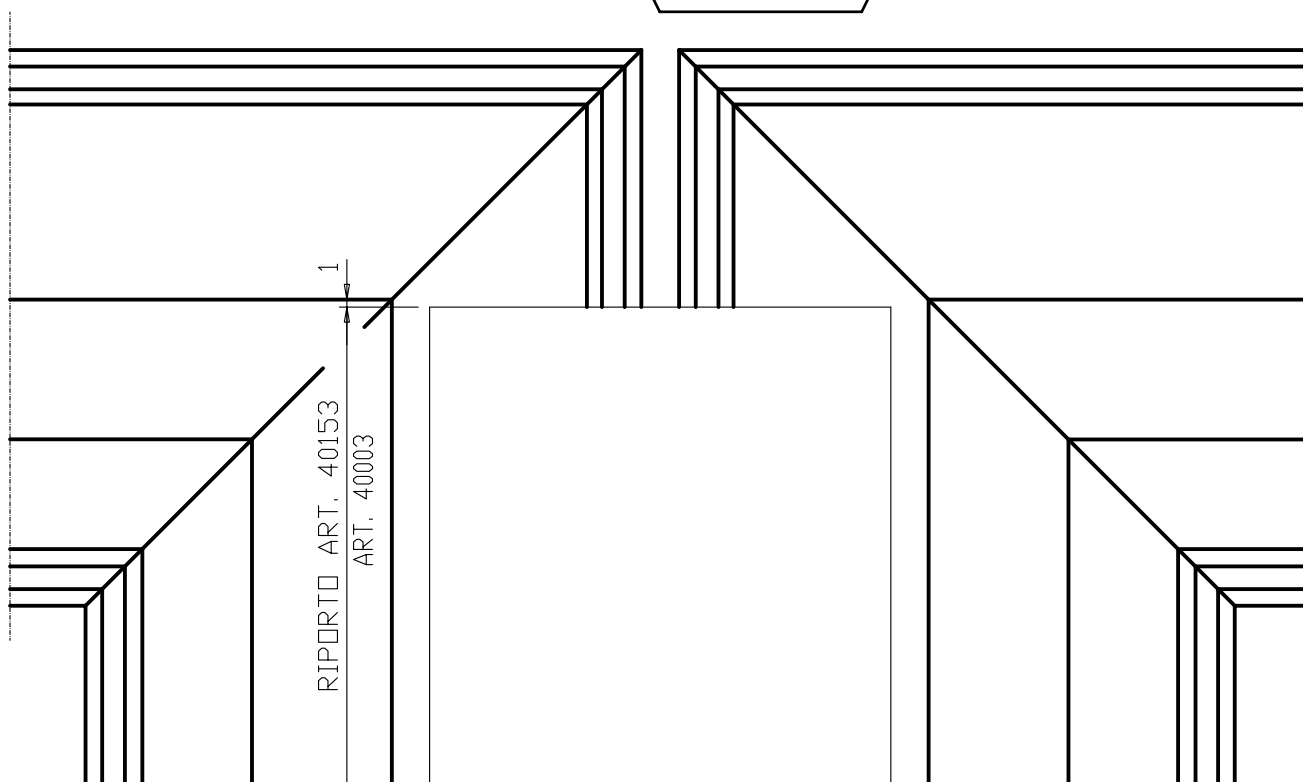
**TAPPO GT402/A
IDONEO PER RIPORTI
ART. 40153-40003**

**INSERIMENTO TAPPO RIPORTO
CENTRALE T.R.T. APERTURA
ESTERNA - DOPPIA BATTUTA**

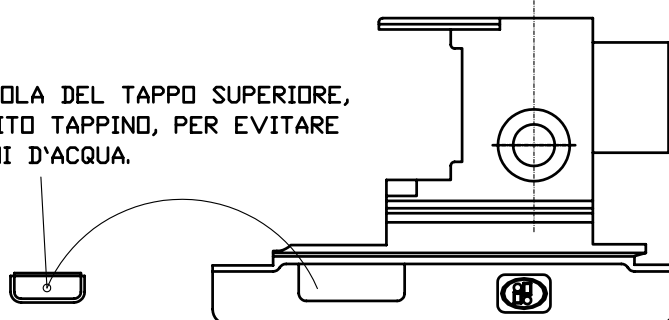


TAPPO GT404

TAPPO GT404/A



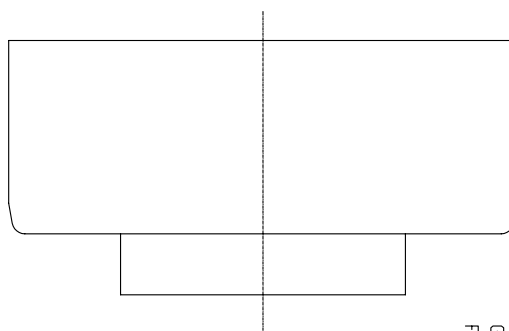
**N.B. CHIUDERE L'ASOLA DEL TAPPO SUPERIORE,
CON L'APPOSITO TAPPINO, PER EVITARE
INFILTRAZIONI D'ACQUA.**



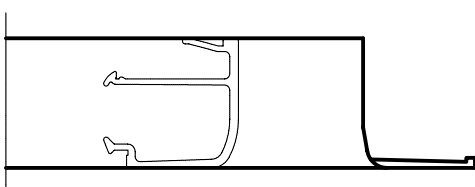
**TAPPO GT404
IDONEO PER RIPORTO
ART. 40003**

**TAPPO GT404/A
IDONEO PER RIPORTI
ART. 40153-40003**

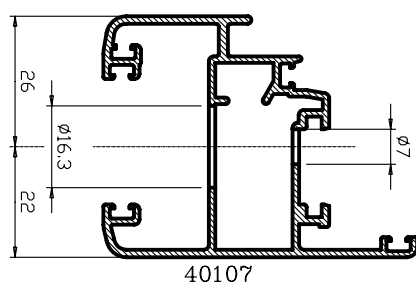
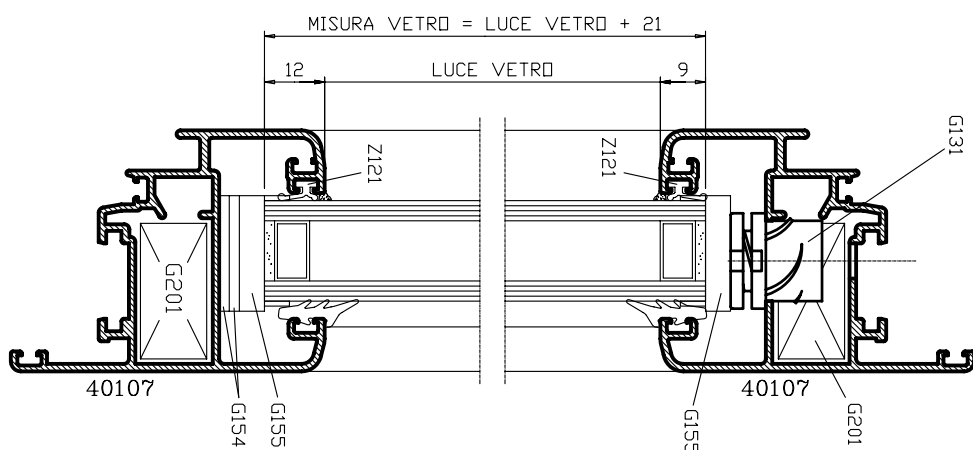
**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON
PRESETTA DENNE ART.GA008
FRESATRICE ART.GA010**



GRUPPO FRESA DELLA
FRESATRICE ART.GA010

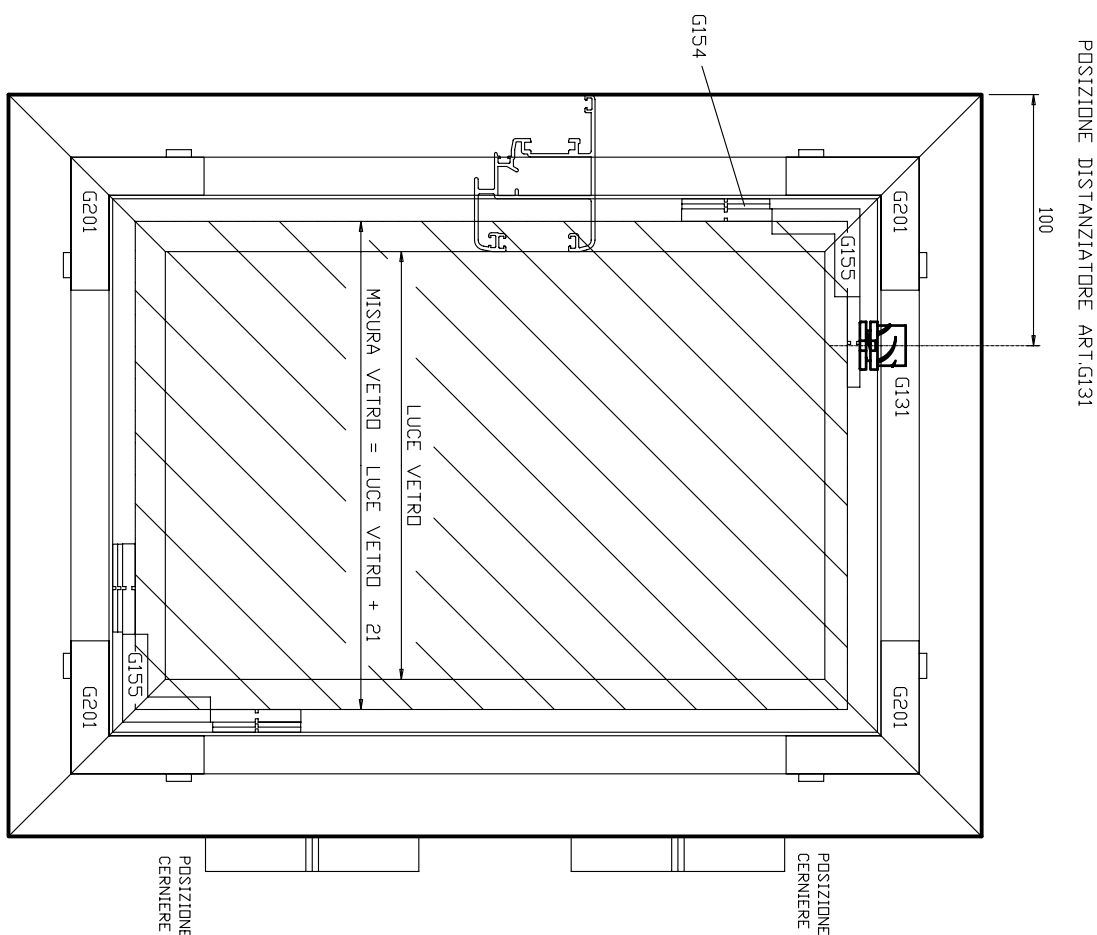


LAVORAZIONE PER SISTEMA CARICAVETRO PROFILLO VETRO AD INFILARE



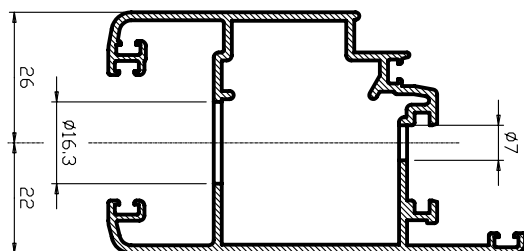
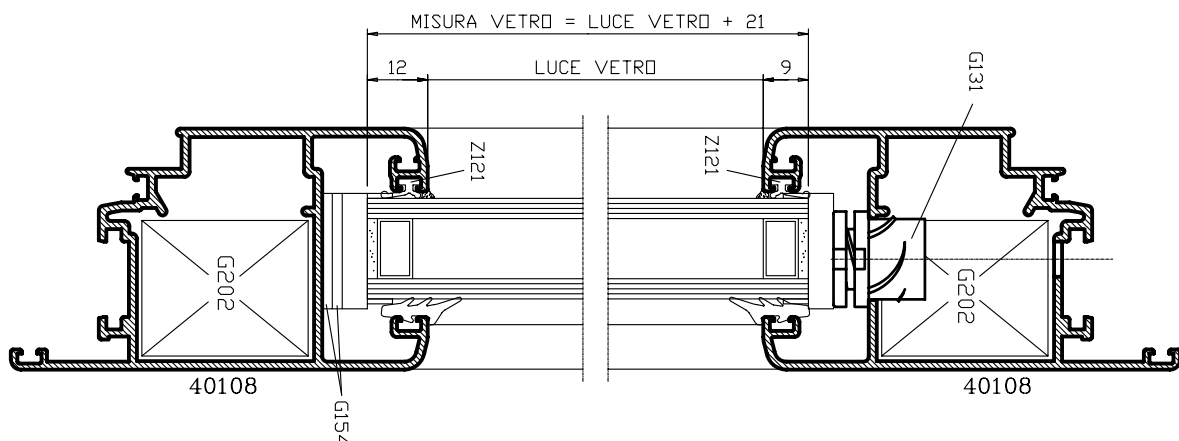
**MA, LE LAVORAZIONI SONO DA
ESEGUIRE CON
PUNTA A DUE DIAMETRI 76/16,3 76/17
ART.GA013**

**E' INDISPENSABILE ESEGUIRE
IL TIPO DI LAVORAZIONE
RAPPRESENTATA CON PANTOGRAFO
O TRAPAND A COLONNA.**



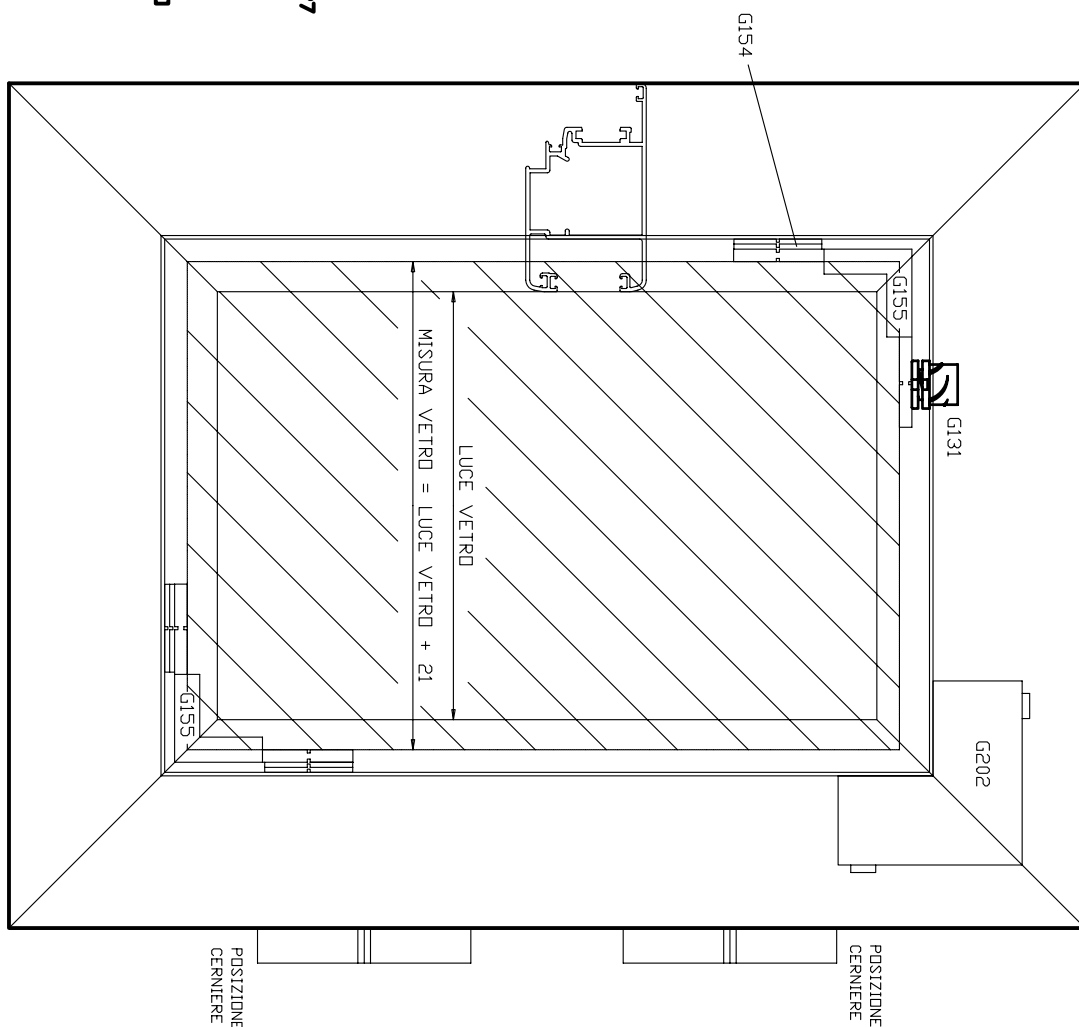
LAVORAZIONE PER SISTEMA CARICAVETRO PROFILO MAGGIORATO VETRO AD INFILARE

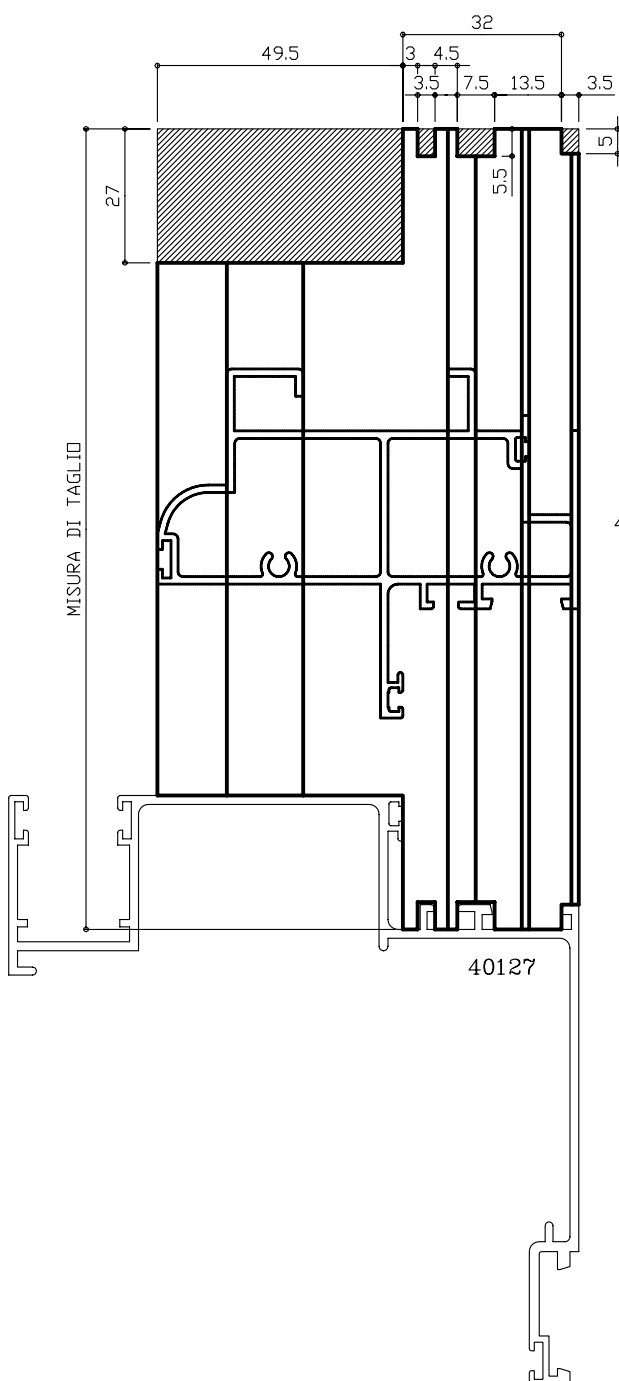
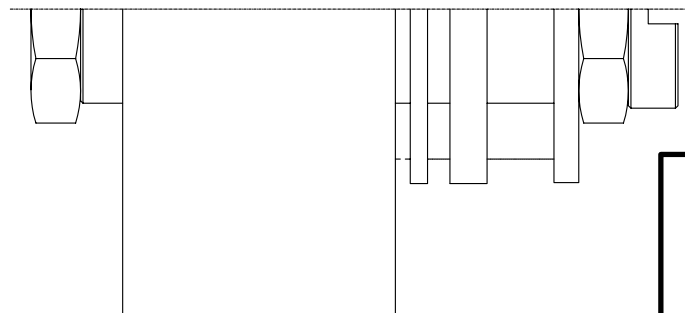
POSIZIONE DISTANZIATORE ART.G131



**NB. LE LAVORAZIONI SONO DA
ESEGUIRE CON
PUNTA A DUE DIAMETRI 16/16.3 16/17
ART.G4013**

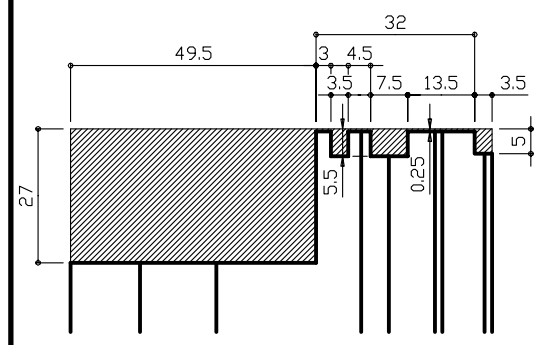
**E' INDISPENSABILE ESEGUIRE
IL TIPO DI LAVORAZIONE
RAPPRESENTATA CON PANTOGRAFO
O TRAPAND A COLONNA.**





SOLUZIONE MIGLIORATIVA

**LAVORAZIONI SUPPLEMENTARI
13.5x0.25-4.5x0.25-3x0.25
MEDIANTE NUOVO GRUPPO FRESA
ART. GF440S IDONEE A
MIGLIORARE LA GIUNZIONE
MONTANTE - TRAVERSO**



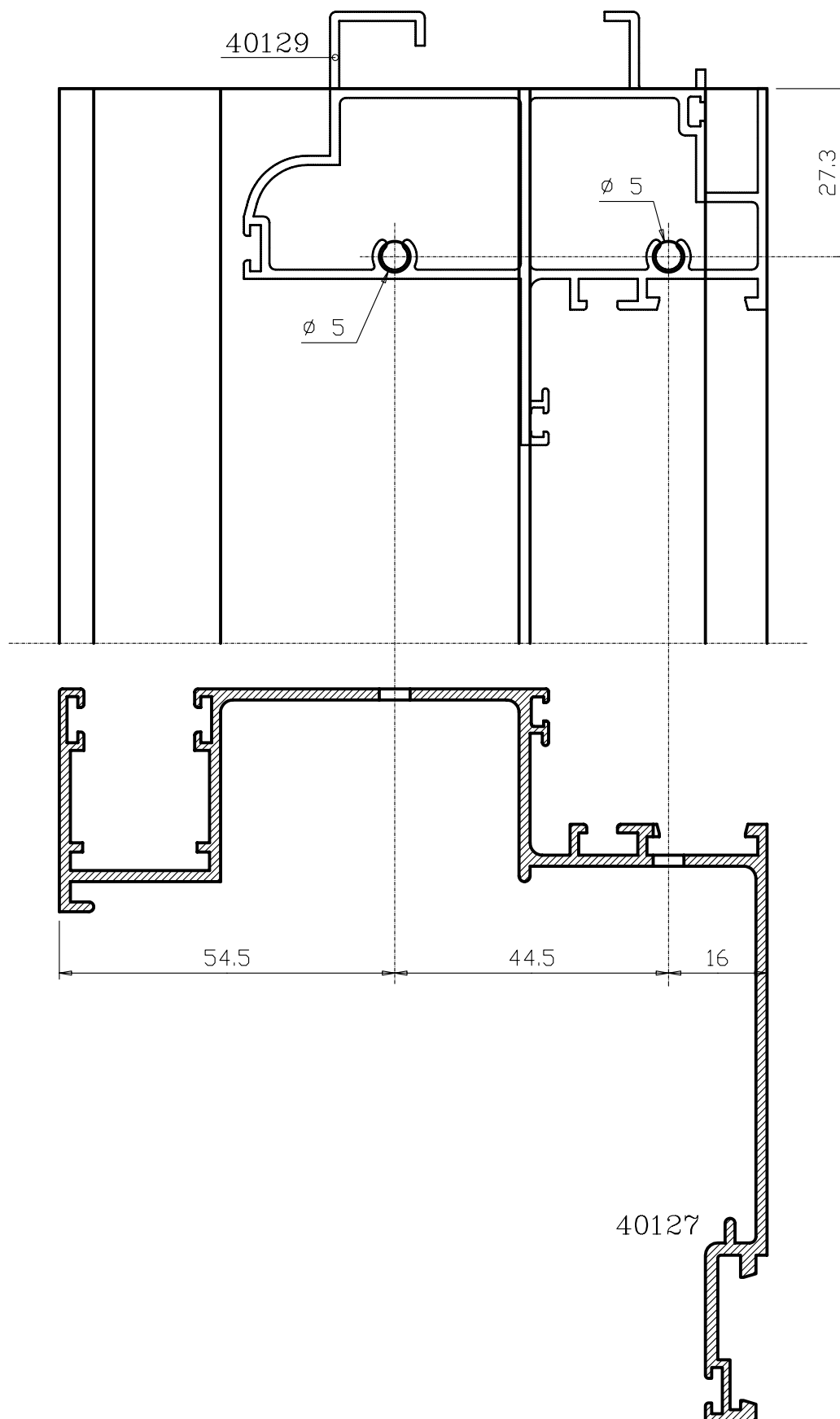
 **MATERIALE DA ASPORTARE**

**N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:
GRUPPO FRESA GOLD 400
INTESTATURA CELINO MONOBLOCCO
CON CANOTTO 27x80 ART.GF440**

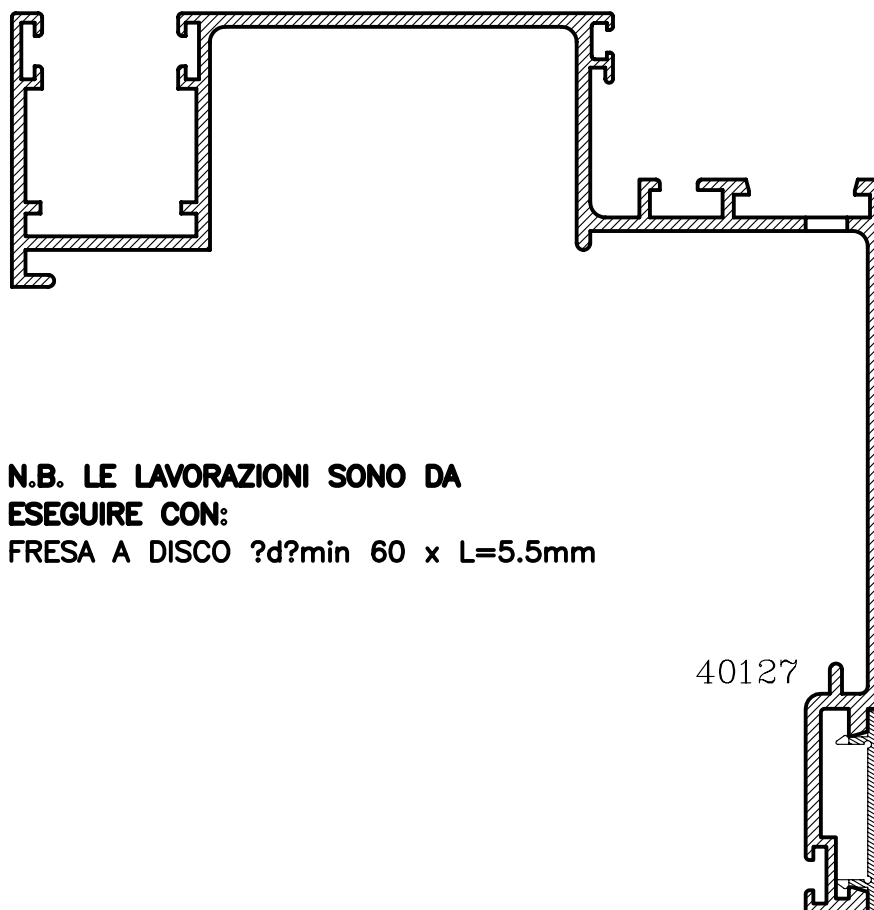
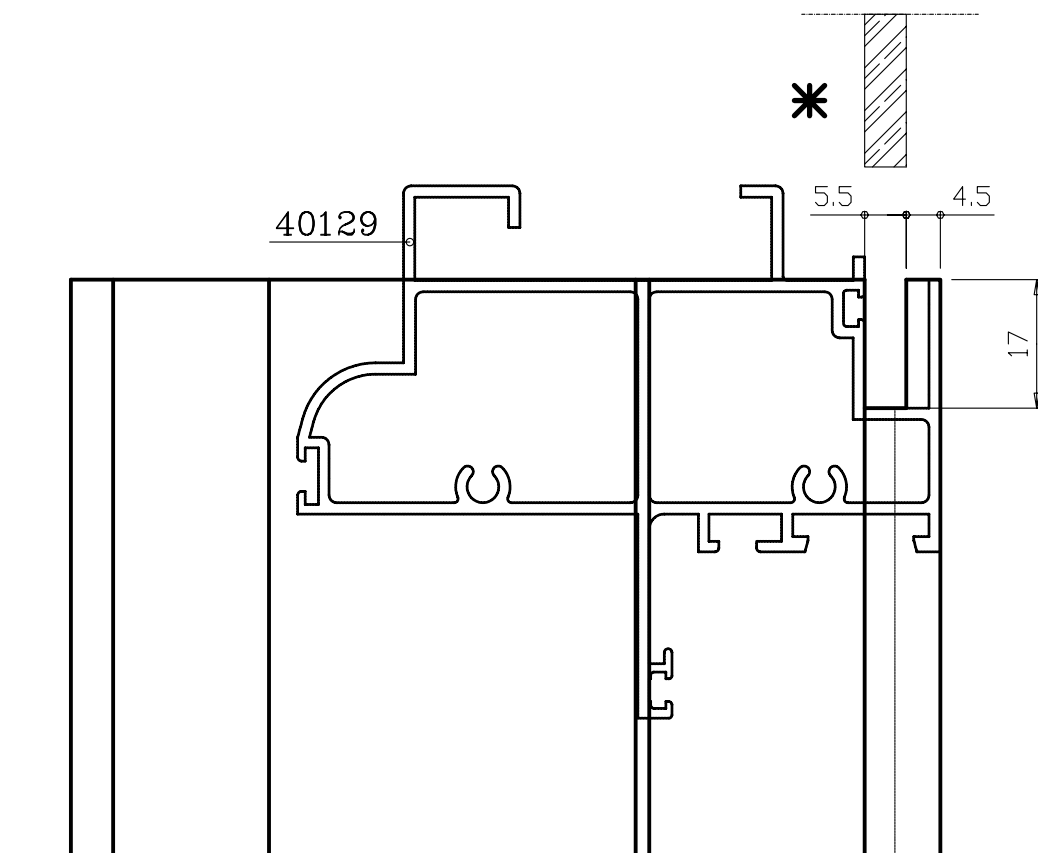
(Assicurarsi che il gruppo fresa assemblato
esegua le lavorazioni con le misure riportate)

LAVORAZIONE DI INTESTATURA CELINO MONOBLOCCO PROFILO ART.40129

LAVORAZIONE SU SPALLA MONOBLOCCO ART.40127 PER FISSAGGIO PROFILO SUPERIORE ART.40129

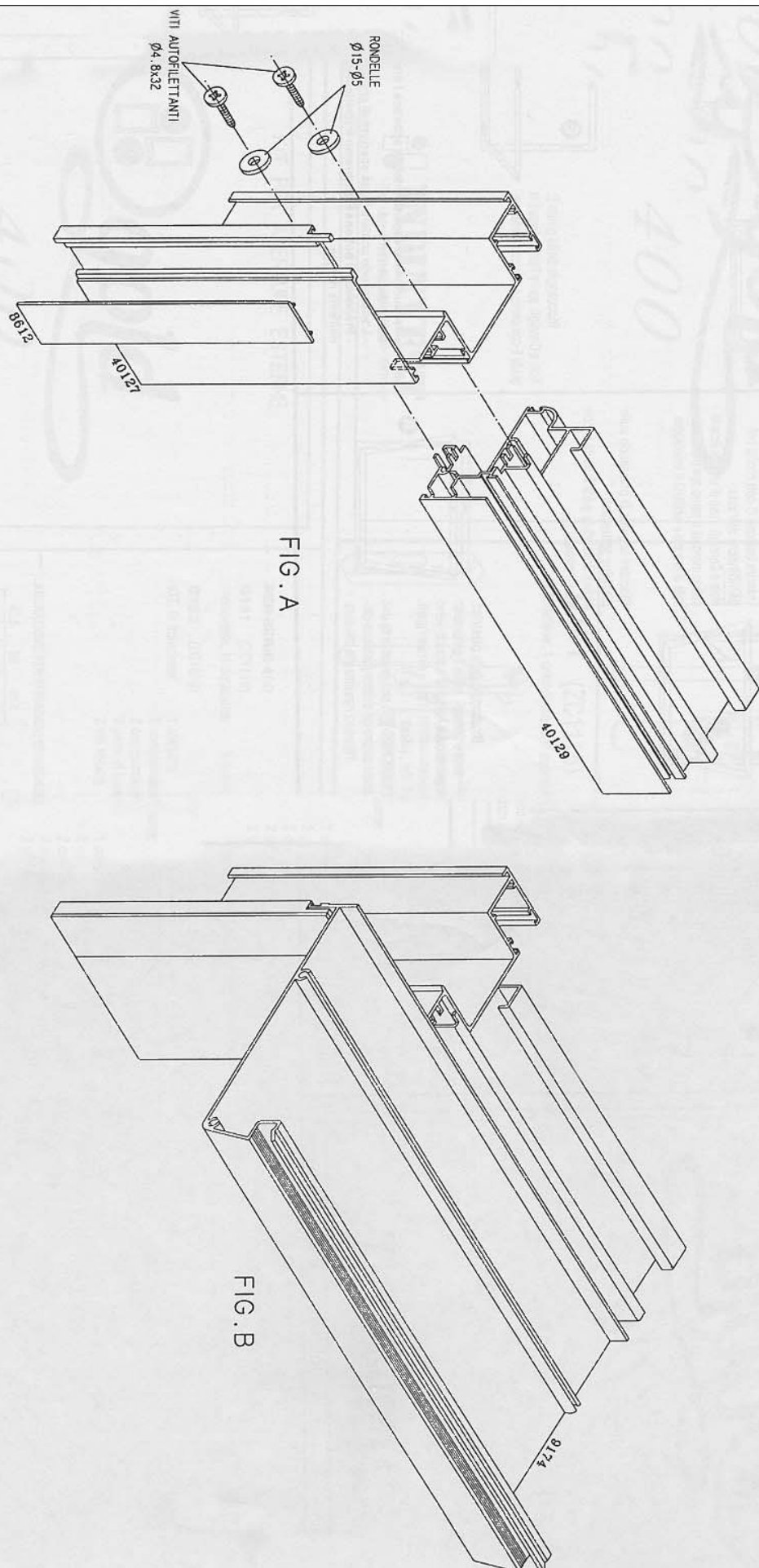


LAVORAZIONE SU SPALLA MONOBLOCCO ART.40127 PER FISSAGGIO PROFILO CASSONETTO ART.9174

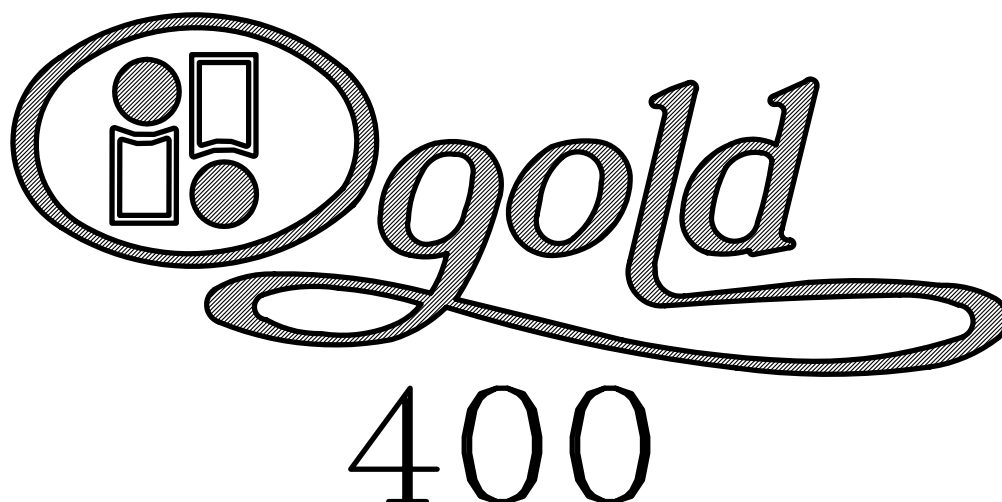


✱ N.B. LE LAVORAZIONI SONO DA
ESEGUIRE CON:
FRESA A DISCO $\varnothing d \geq \min 60 \times L=5.5\text{mm}$

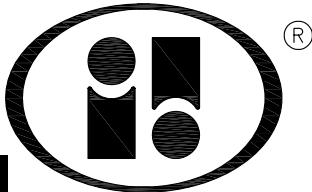
SCHEMA D'ASSEMBLAGGIO SPALLA MONOBLOCCO ART. 40127 E PROFILO SUPERIORE ART. 40129

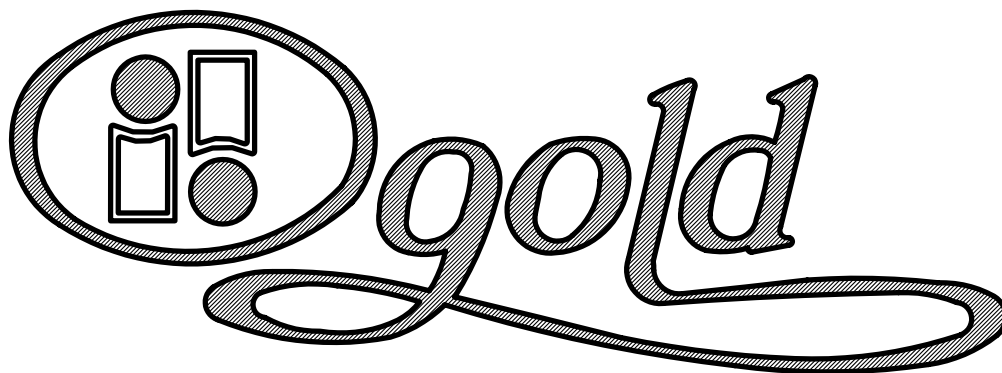


- 1) TAGLIO PROFILO SUPERIORE ART. 40129 COME DA SCHEDA.
- 2) LAVORAZIONE SU PROFILO ART. 40129 PER FISSAGGIO PROFILO ART. 40127 COME DA SCHEDA.
- 3) LAVORAZIONE SU PROFILO ART. 40127 E ART. 8612 PER UTILIZZO CASSONETTO ART. 9174 COME DA SCHEDA.
- 4) COSPARGERE LA CAMERA ESTERNA DEL PROFILO ART. 40129 CON COLLANTE, ASSEMBLARE I PROFILI COME FIG. B, AVVITARE IL PROFILO ART. 40127 CON 2 VITI AUTOFILETTANTI 4.8x32 MUNITE DI RONDELLE.
- 5) ESEGUIRE IL MONTAGGIO DEL CASSONETTO ART. 9174.



SCHEMA PER APPLICAZIONE
SERRATURE E MANIGLIE
SU MONTANTE MAGGIORATO

SISTEMI

INDINVEST



400

PER ALTRE APPLICAZIONI SERRATURE
NORMALI, ELETTRICHE, ANTIPANICO,
ANTISCASSO, SPECIALI; CONSULTARE
CATALOGHI SPECIFICI PER SISTEMI
INDINVEST-GOLD DELLE DITTE :
CISA - ISEO - CORNI

DETTI CATALOGHI SONO DA RICHIEDERE DIRETTAMENTE ALLE
DITTE COSTRUTTRICI DELLE SERRATURE

CISA

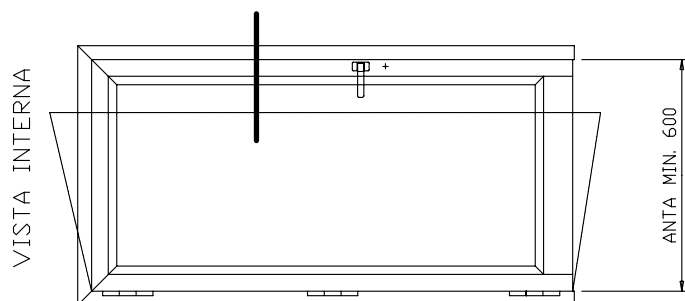
v. G. Oberdan, 42
48018 Faenza (RA)
Tel. 0546-622854

ISEO SERRATURE

v. S. Girolamo, 13
25055 Pisogne (BS)
Tel. 0364-86061

CORNI SERRATURE

v. delle Nazioni, 60
41100 MODENA
Tel. 059-413111



GOLD 400
PORTONCINO 1 ANTA
GIUNTO APERTO
APERTURA INTERNA

ACCESSORI

ART.	DESCRIZIONE	Q.tà	LAV
① 5234	MANIGLIA HOPPE	1	P
② 46215	SERRATURA CISA E=35 mm	1	P
③ 08710-06	CILINDRO CISA L=59 (215-10-27,5) mm	1	P

VARIANTE ① MANIGLIE

202	MANIGLIA FONDERIE RAGNI	1	P
Z45009	MANIGLIA ERRETI	1	P
1634	MANIGLIA POLKA SAVIO	1	P

VARIANTE ② SERRATURE

98000	SERRATURA CORNI E=35 mm	1	P
781351B	SERRATURA ISEO E=35 mm	1	P

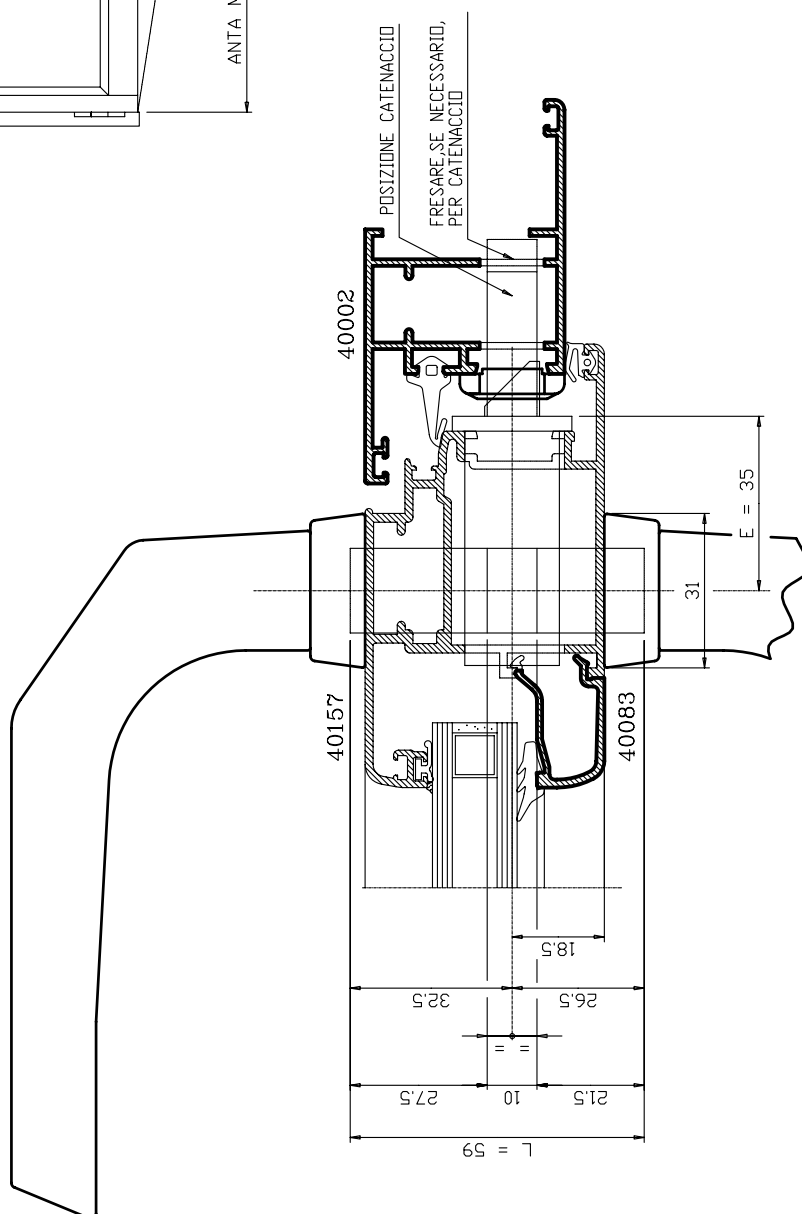
VARIANTE ③ CILINDRI

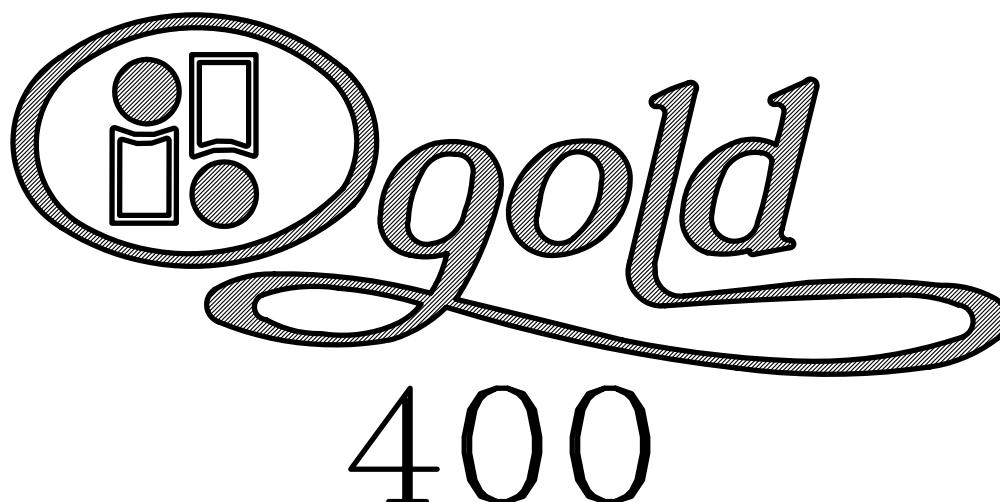
0801107	CILINDRO CORNI L=60 mm	1	P
820930357	CILINDRO ISEO L=65 mm	1	P

LEGENDA LAVORAZIONI

⊙	PUNTA 2 DIAMETRI
DM	PRESSETTA
*	NESSUNA LAVORAZIONE
P	PANTOGRAFO
F	GRUPPO FRESE

N.B.
SI POSSONO APPLICARE SERRATURE E MANIGLIE
DI PRODUTTORI E TIPOLOGIE DIVERSE DA
QUELLE PROPOSTE.
L'UTILIZZATORE DEVE VERIFICARE L'USO
E L'IMPIEGO CORRETTO.





SCHEMA SPESSORAMENTO VETRI

CAMPO DI UTILIZZO FERMAVETRI
E GUARNIZIONI

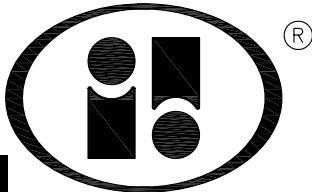
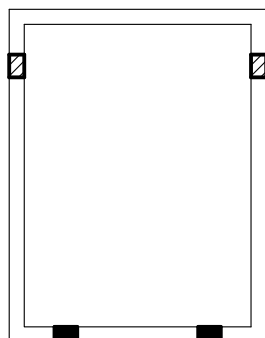
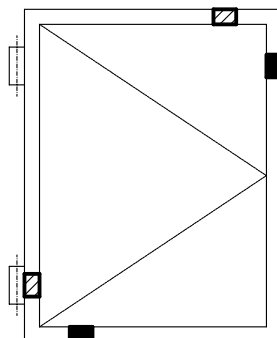
SISTEMI
[®]
INDINVEST

TABELLA DI SPESSORAMENTO VETRI

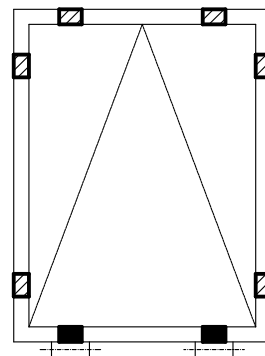
TELAIO FISSO



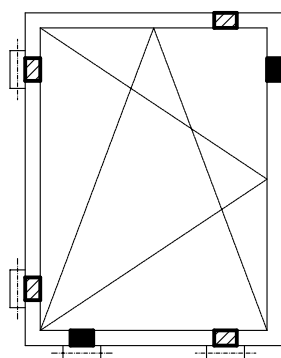
APRIBILE AD ANTA



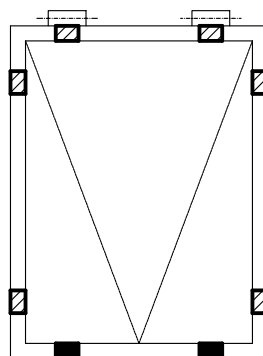
APRIBILE A VASISTAS



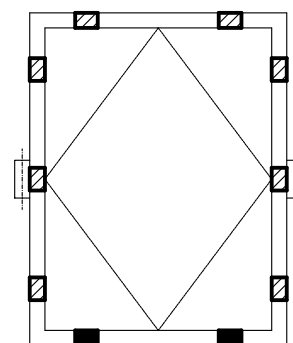
APRIBILE AD ANTA-RIBALTA



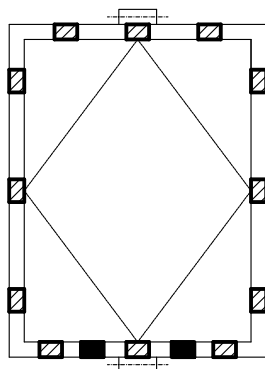
APRIBILE A SPORGERE



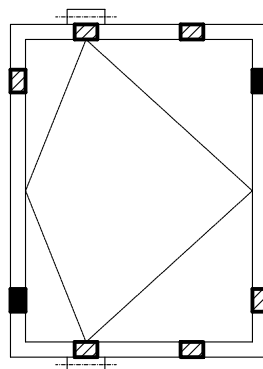
BILICO ORIZZONTALE



BILICO VERTICALE

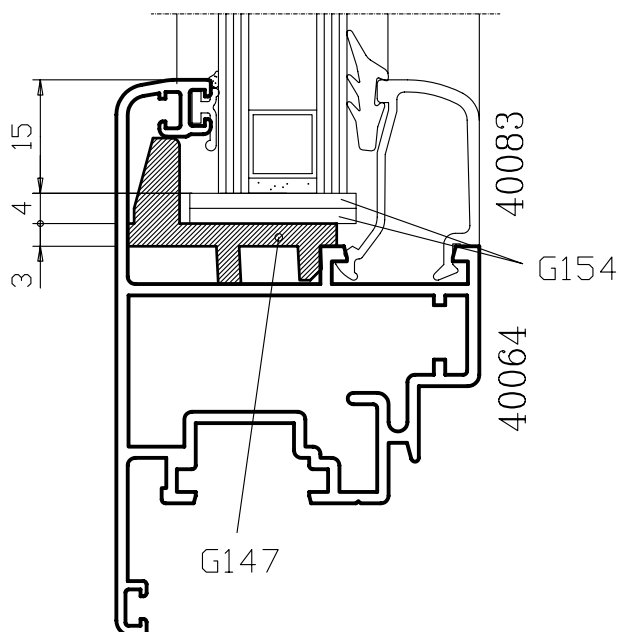
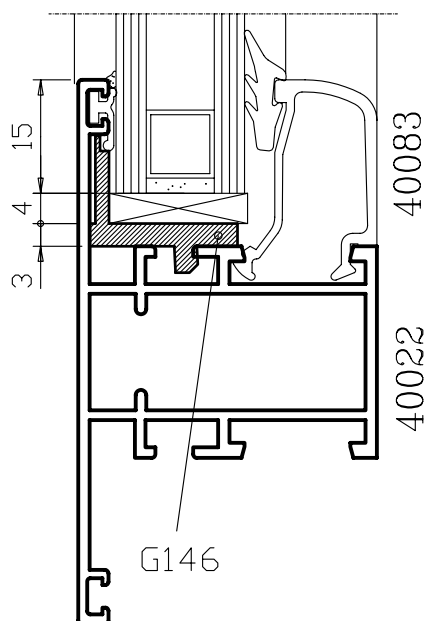
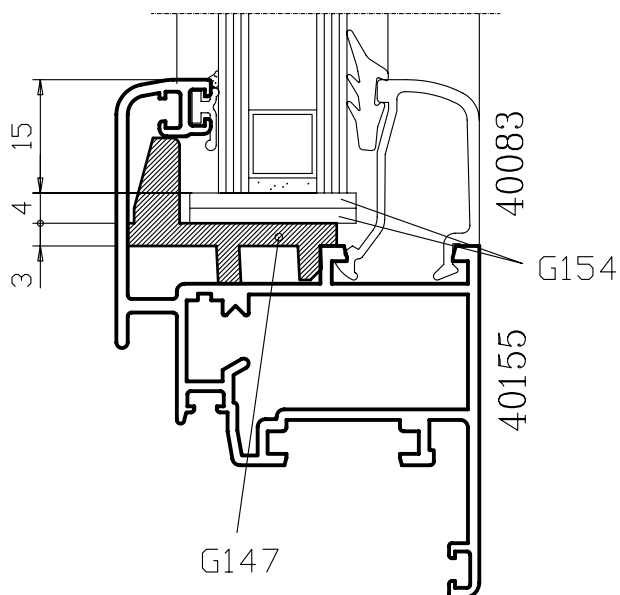
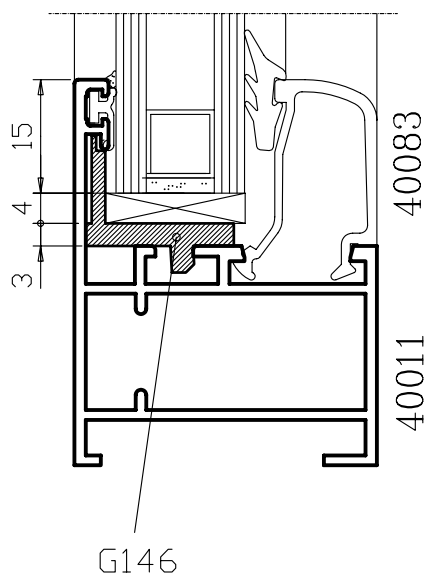


BILICO VERTICALE ECCENTRICO

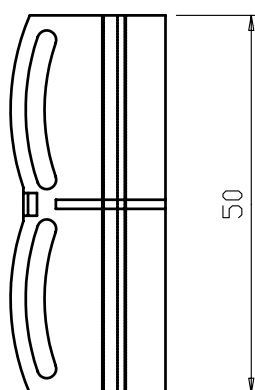


■ TASSELLI D'APPOGGIO
▨ TASSELLI A CONTRASTO

TABELLA DI SPESSORAMENTO VETRI



ART. G146



ART. G147

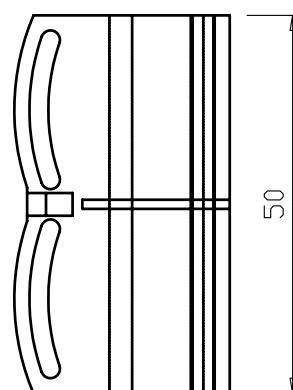
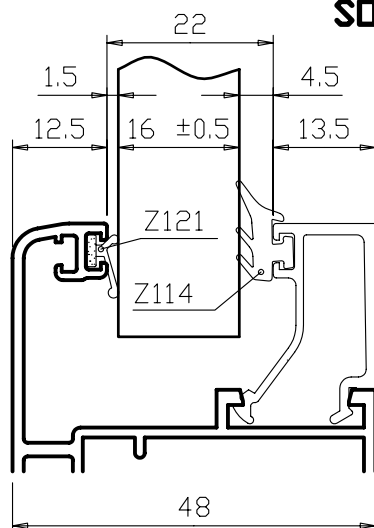
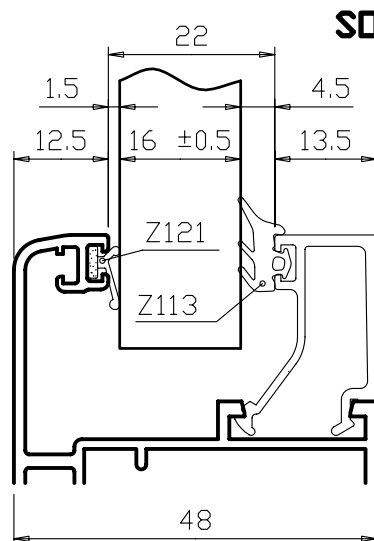
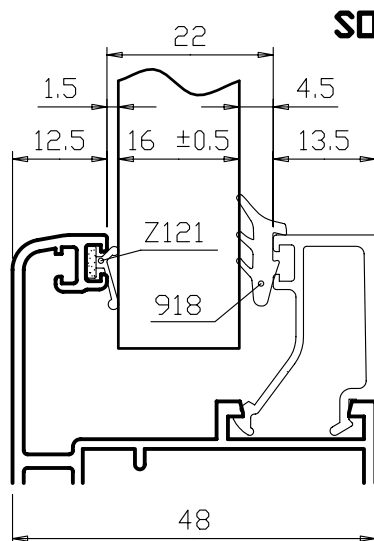


TABELLA UTILIZZO FERMAVETRI/GUARNIZIONI



N.B.

LE TABELLE RIPORTATE SONO TEORICHE.
I DIVERSI ACCOPPIAMENTI DEVONO, DI
VOLTA IN VOLTA, ESSERE VERIFICATI
IN QUANTO SIA LE TOLLERANZE SULLE
GUARNIZIONI CHE SUI PROFILI IN
ALLUMINIO POSSONO DARE RISULTATI
DIVERSI DA QUELLI RIPORTATI.

DESCRIZIONE	SAGOMA	ART.	CAMPO D'IMPIEGO mm
GUARNIZIONE ESTERNA APPOGGIO VETRO		Z121	1.5
GUARNIZIONE FERMAVETRO A CHIODO		921	2 + 3
GUARNIZIONE FERMAVETRO A CHIODO		918	3.5 + 4.5
GUARNIZIONE FERMAVETRO A PRESSIONE		Z111	2.5 + 3.5
GUARNIZIONE FERMAVETRO A PRESSIONE		Z113	4 + 5
GUARNIZIONE FERMAVETRO AD INFILARE		Z112	2.5 + 3.5
GUARNIZIONE FERMAVETRO AD INFILARE		Z114	4 + 5

TABELLA UTILIZZO FERMAVETRI/GUARNIZIONI

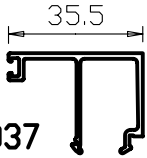
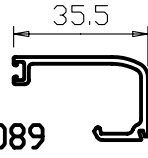
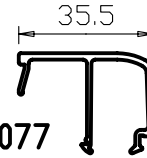
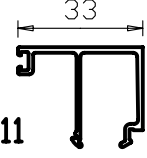
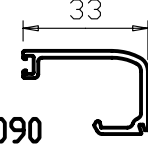
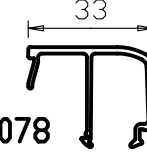
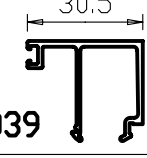
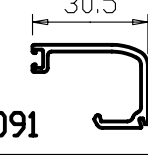
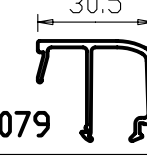
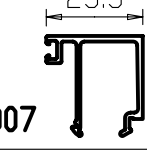
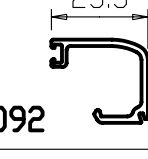
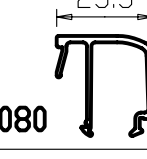
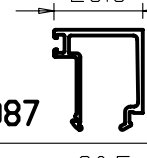
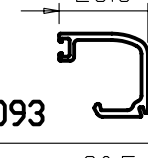
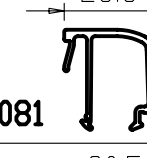
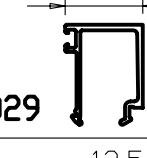
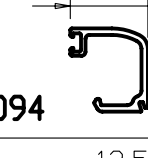
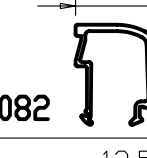
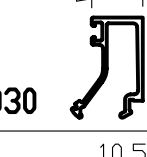
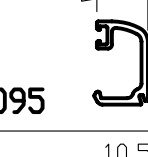
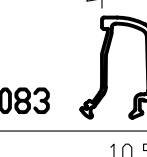
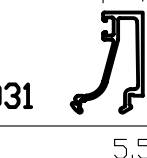
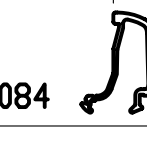
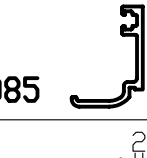
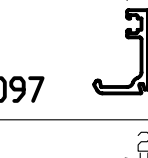
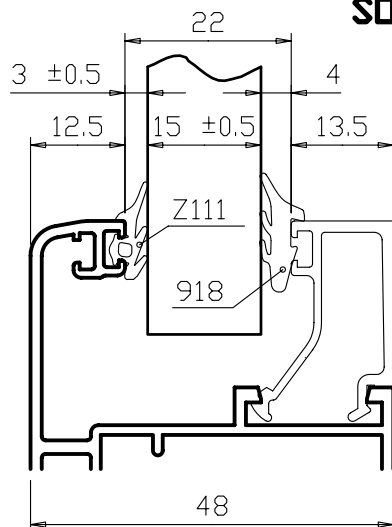
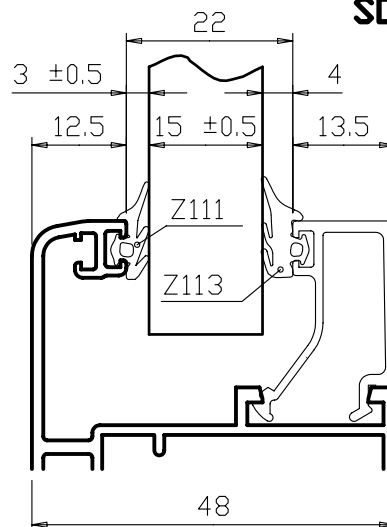
SPESS.VETRO mm (10.5)	GUARNIZIONE EST. ART.	GUARNIZIONE INT. ART.			SEZIONI FERMAVETRI		
		SOL.A	SOL.B	SOL.C	SOLUZIONE A-B-C		SOL.A
—	—	—	—	—	 40037	 40089	 40077
—	—	—	—	—			
—	—	—	—	—	 40111	 40090	 40078
—	—	—	—	—			
—	—	—	—	—	 40039	 40091	 40079
—	—	—	—	—			
4	Z121	918	Z113	Z114	 40007	 40092	 40080
6	Z121	921	Z111	Z112			
6	Z121	918	Z113	Z114	 40087	 40093	 40081
8	Z121	921	Z111	Z112			
9	Z121	918	Z113	Z114	 40029	 40094	 40082
11	Z121	921	Z111	Z112			
16	Z121	918	Z113	Z114	 40030	 40095	 40083
18	Z121	921	Z111	Z112			
19	Z121	918	Z113	Z114	 40031	 40096	 40084
21	Z121	921	Z111	Z112			
24	Z121	918	Z113	Z114	 40085	 40097	
26	Z121	921	Z111	Z112			
28	Z121	918	—	—	 40086	 40098	
30	Z121	921	—	—			

TABELLA UTILIZZO FERMAVETRI/GUARNIZIONI

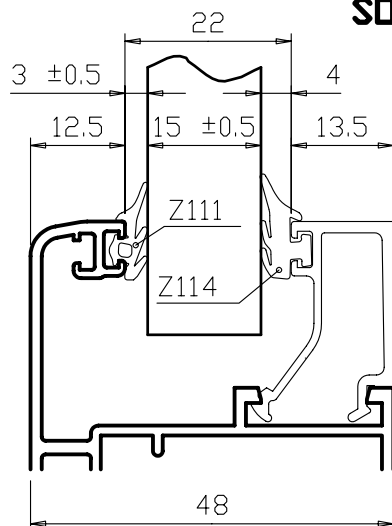
SOLUZIONE A



SOLUZIONE B



SOLUZIONE C

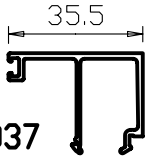
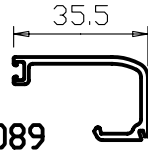
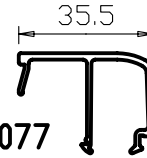
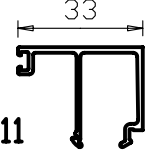
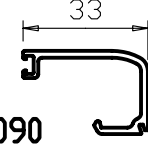
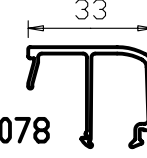
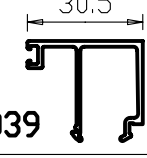
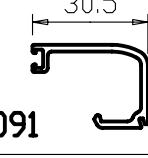
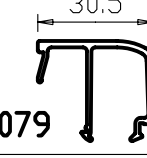
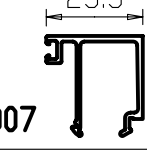
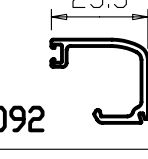
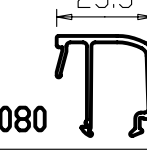
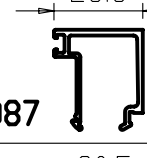
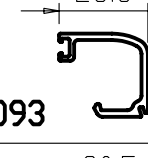
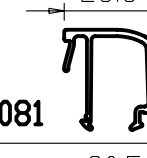
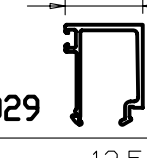
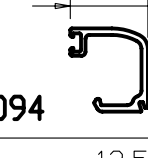
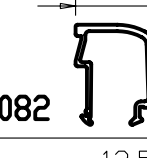
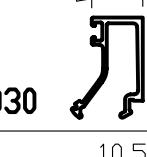
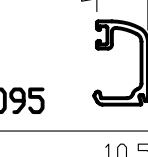
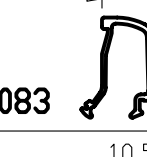
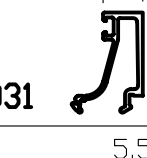
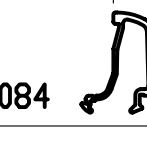
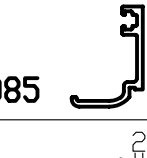
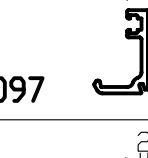


N.B.

LE TABELLE RIPORTATE SONO TEORICHE.
I DIVERSI ACCOPPIAMENTI DEVONO, DI
VOLTA IN VOLTA, ESSERE VERIFICATI
IN QUANTO SIA LE TOLLERANZE SULLE
GUARNIZIONI CHE SUI PROFILI IN
ALLUMINIO POSSONO DARE RISULTATI
DIVERSI DA QUELLI RIPORTATI.

DESCRIZIONE	SAGOMA	ART.	CAMPO D'IMPIEGO mm
GUARNIZIONE ESTERNA APPOGGIO VETRO		Z121	1.5
GUARNIZIONE FERMAVETRO A CHIODO		921	2 + 3
GUARNIZIONE FERMAVETRO A CHIODO		918	3.5 + 4.5
GUARNIZIONE FERMAVETRO A PRESSIONE		Z111	2.5 + 3.5
GUARNIZIONE FERMAVETRO A PRESSIONE		Z113	4 + 5
GUARNIZIONE FERMAVETRO AD INFILARE		Z112	2.5 + 3.5
GUARNIZIONE FERMAVETRO AD INFILARE		Z114	4 + 5

TABELLA UTILIZZO FERMAVETRI/GUARNIZIONI

SPESS. VETRO mm (± 0,5)	GUARNIZIONE EST. ART.	GUARNIZIONE INT. ART.			SEZIONI FERMAVETRI		
		SOL. A	SOL. B	SOL. C	SOLUZIONE A-B-C		SOL. A
—	—	—	—	—	 40037	 40089	 40077
—	—	—	—	—			
—	—	—	—	—	 40111	 40090	 40078
—	—	—	—	—			
—	—	—	—	—	 40039	 40091	 40079
—	—	—	—	—			
3	Z111	918	Z113	Z114	 40007	 40092	 40080
4	Z111	921	Z111	Z112			
5	Z111	918	Z113	Z114	 40087	 40093	 40081
6	Z111	921	Z111	Z112			
8	Z111	918	Z113	Z114	 40029	 40094	 40082
9	Z111	921	Z111	Z112			
15	Z111	918	Z113	Z114	 40030	 40095	 40083
16	Z111	921	Z111	Z112			
18	Z111	918	Z113	Z114	 40031	 40096	 40084
19	Z111	921	Z111	Z112			
23	Z111	918	Z113	Z114	 40085	 40097	
24	Z111	921	Z111	Z112			
27	Z111	918	—	—	 40086	 40098	
28	Z111	921	—	—			

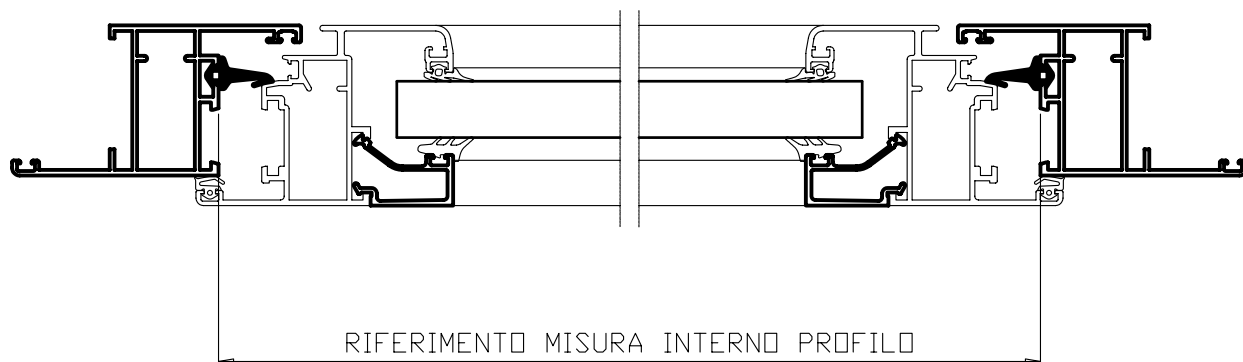
GUARNIZIONE DI TENUTA GIUNTO APERTO Z101 POSSIBILI TIPOLOGIE DI APPLICAZIONI

SCALA 1:1

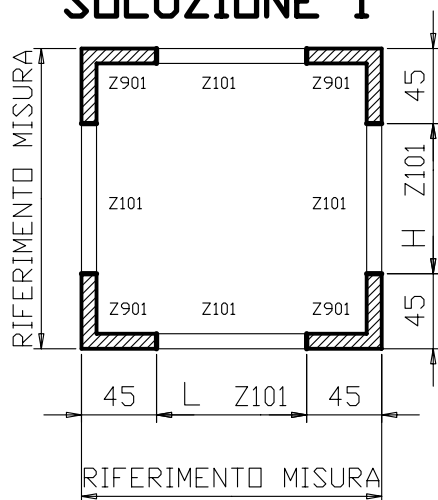
Z101



SCALA 1:2



SOLUZIONE 1

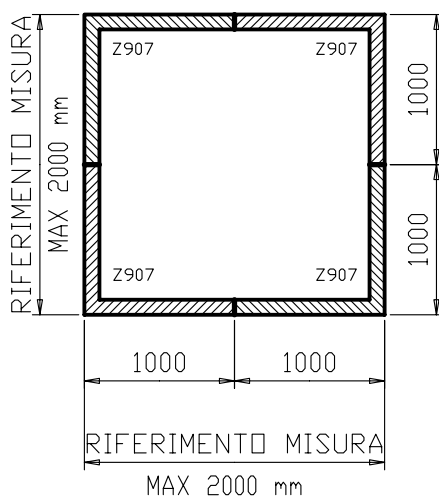


N~4 PEZZI ART.Z901
ANGOLI VULCANIZZATI

N~2 PEZZI L ART.Z101

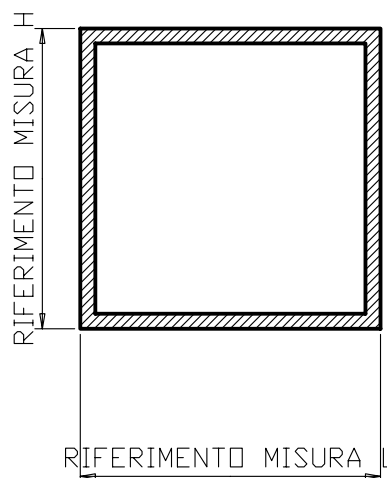
N~2 PEZZI H ART.Z101

SOLUZIONE 2



N~4 PEZZI ART.Z907
ANGOLI VULCANIZZATI

SOLUZIONE 3



N~1 PEZZO ART.Z908 L x H
TELAIO VULCANIZZATO
VEDI MODULO D'ORDINE

PREPARAZIONE DELLE SUPERFICI: Le superfici da incollare devono essere pulite, lisce ed asciutte. Eventualmente sgrassarle con un solvente.

ESECUZIONE DELLA GIUNZIONE: Applicare un minimo quantitativo di adesivo trasparente cianoacrilico su una sola delle superfici e subito unire le due parti muovendole leggermente una contro l'altra. Dopo poche decine di secondi la presa e' gia' buona.

GUARNIZIONE GIUNTO APERTO TELAIO VULCANIZZATO



INDINVEST

CLIENTE _____

SCHEDA n° _____

Cantiere _____

data _____

oggetto **MODULO D'ORDINE ART.Z908**

finitura **NERO**

TOLLERANZA GUARNIZIONE $\begin{matrix} +0.7 \\ -0 \end{matrix} \%$

SCALA 1:1

Z101



ORDINARE GOMMA L x H

SCALA 1:2

INTERNO PROFILO

TIPO	L = LARGHEZZA	H = ALTEZZA	NUMERO PEZZI

GUARNIZIONE ESTERNA APPOGGIO VETRO TELAIO VULCANIZZATO

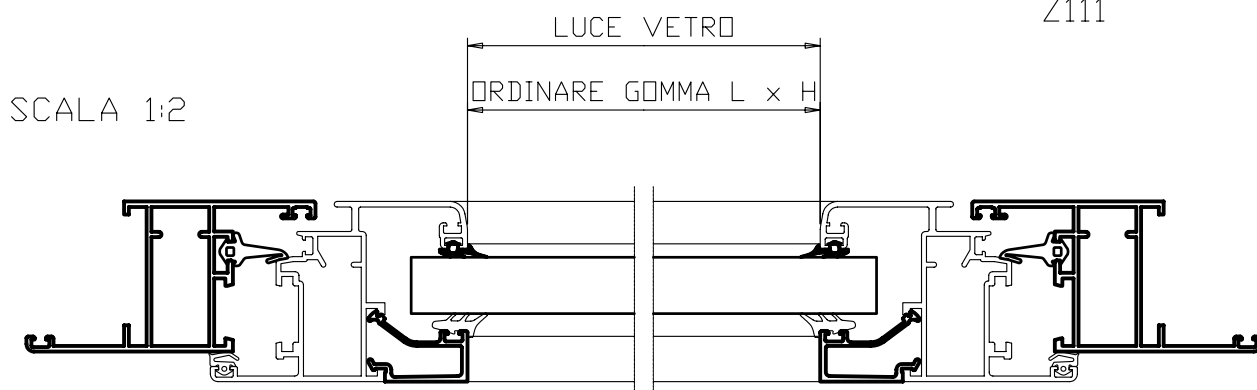
 INDINVEST	CLIENTE _____	SCHEDA n° _____
	Cantiere _____	data _____
	oggetto MODULO D'ORDINE ART.Z906	finitura NERO

TOLLERANZA GUARNIZIONE +0.7 %
 -0

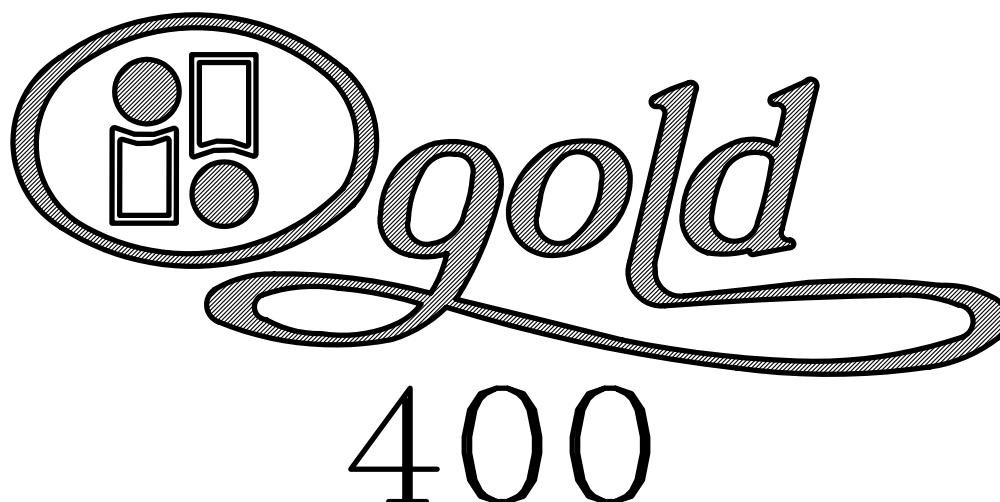
SCALA 1:1



Z111



TIPO	L = LARGHEZZA	H = ALTEZZA	NUMERO PEZZI



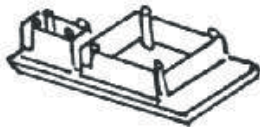
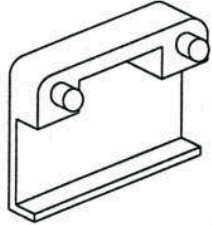
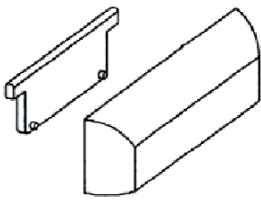
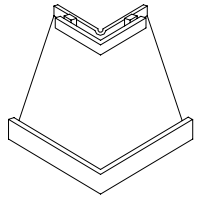
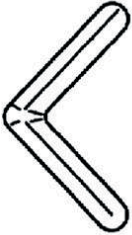
GUARNIZIONI

AVVERTENZE

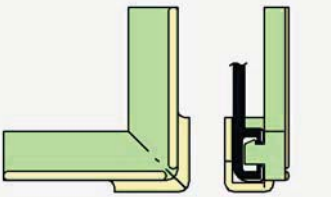
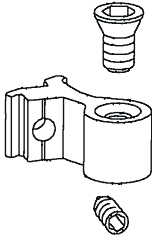
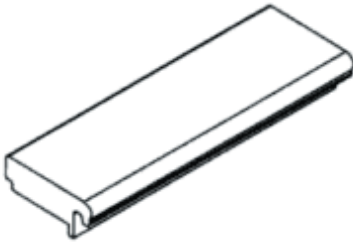
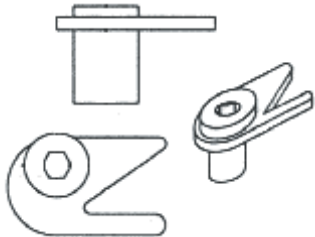
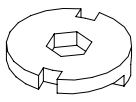
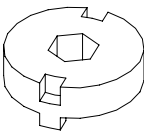
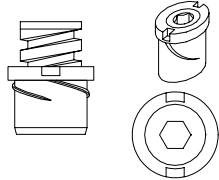
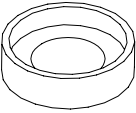
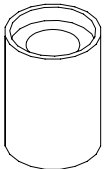
GUARNIZIONI DUTRAL - EPDM

PER L'INCOLLAGGIO DI QUESTE GUARNIZIONI SI PUO' UTILIZZARE L'ADESIVO CIANDACRILATO ISTANTANEO ART.C010 CHE HA LA CARATTERISTICA DI LASCIARE MORBIDE LE PARTI TRATTATE CON IL PRODOTTO, NON PRESENTANDO INOLTRE IL FENOMENO DI CRISTALLIZZAZIONE.

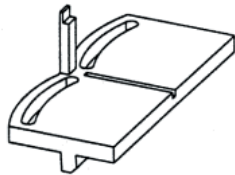
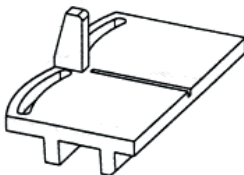
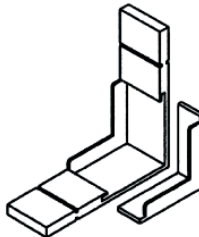
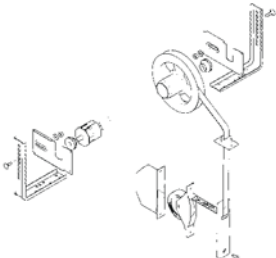
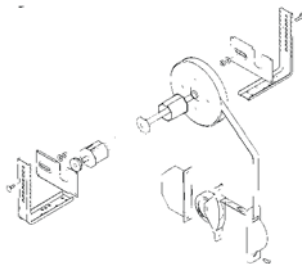
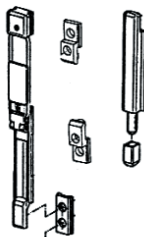
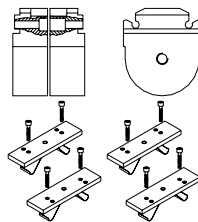
ACCESSORI SISTEMA GOLD 400

01430 Unità di misura PZ GIUNTO PER FASCIA PERSIANA KOSMIKA PROFILO 40100-40074		01432 Unità di misura PZ GIUNTO PER FASCIA PERSIANA ILLARY PROFILO 40072-40073	
01433 Unità di misura PZ GIUNTO PER FASCIA PERSIANA NACO PROFILO 40109-40110		1566 Unità di misura CP TAPPO DI CHIUSURA INFERIORE DEI PROFILI ANTA PERSIANA GOLD 400 ART. 40144 - 40145	
B753 Unità di misura PZ MOLLETTE DI AGGANCIO COPRIFILI		C003 Unità di misura PZ COLLA CIANOACRILICA SPECIFICA PER GUARNIZIONI EPDM 20 ML.	
G101 Unità di misura PZ CAPPETTA PER DRENAGGIO ACQUA		G102 Unità di misura PZ CAPPETTA PER DRENAGGIO ACQUA CON VALVOLA	
G103 Unità di misura PZ VALVOLA PER DRENAGGIO ACQUA E AEREAZIONE CAMERA VETRO		G111 Unità di misura PZ SOTTOSQUADRETTA NYLON PER ANGOLI ANTE	
G112 Unità di misura PZ SQUADRETTA INOX DI ALLINEAMENTO ANGOLI TELAI ED ANTE		G112A Unità di misura PZ SQUADRETTA INOX DI ALLINEAMENTO ANGOLI TELAI	

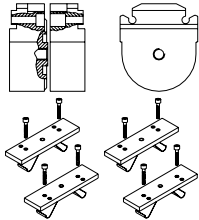
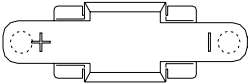
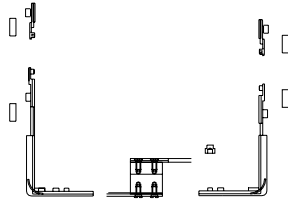
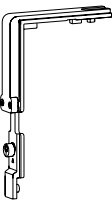
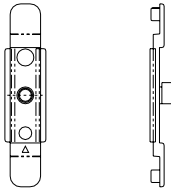
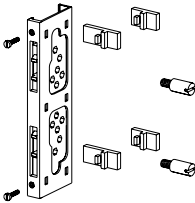
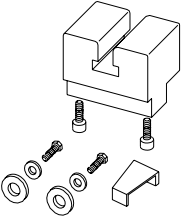
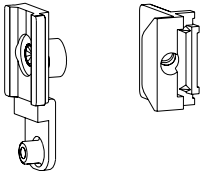
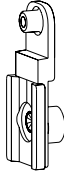
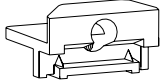
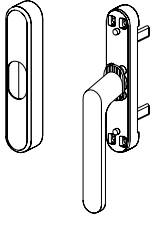
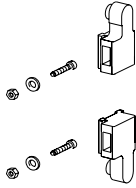
ACCESSORI SISTEMA GOLD 400

G113 Unità di misura PZ SQUADRETTA ALLINEAMENTO E PARASPIGOLO PER ANTA		G123 Unità di misura PZ CAVALLOTTO AD INFILARE CON VITE DI BLOCCAGGIO COMPRESA	
G128 Unità di misura PZ ADATTATORE PER G125- G126- G129		G129 Unità di misura PZ PIASTRINA SIGILLANTE PER GIUNZIONE A T	
G131 Unità di misura PZ REGOLO TELAIO UNIVERSALE		G132 Unità di misura PZ REGOLO TELAIO GOLD 400 CAMERA SEMPLICE	
G136 Unità di misura PZ REGOLO TELAIO GOLD 400 CAMERA MAGGIORATA		G141 Unità di misura PZ SPESSORE AGGIUNTIVO MM. 2.5 PER REGOLO G131	
G142 Unità di misura PZ SPESSORE AGGIUNTIVO MM. 5 PER REGOLO G131		G143 Unità di misura PZ REGOLO TELAIO UNIVERSALE GRANO SENZA BORDO	
G144 Unità di misura PZ SPESSORE AGGIUNTIVO PER G131 COMPENSAZIONE CAMERA H = 16.8 MM		G145 Unità di misura PZ SPESSORE AGGIUNTIVO PER G131 COMPENSAZIONE CAMERA H = 37	

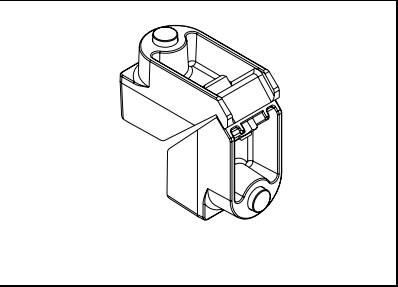
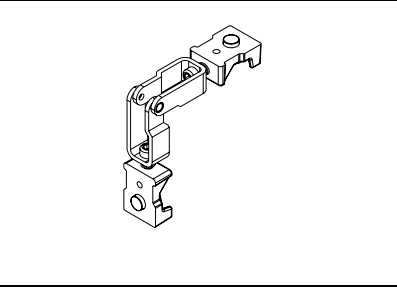
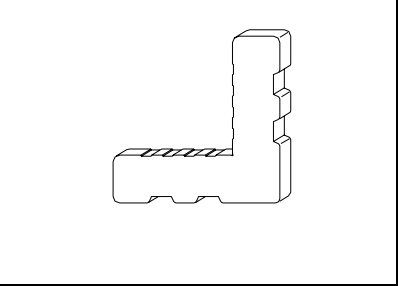
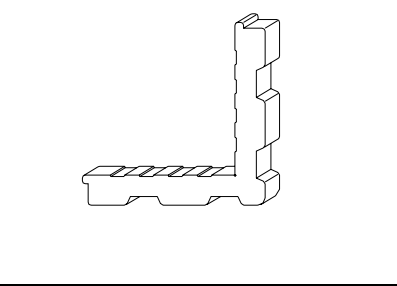
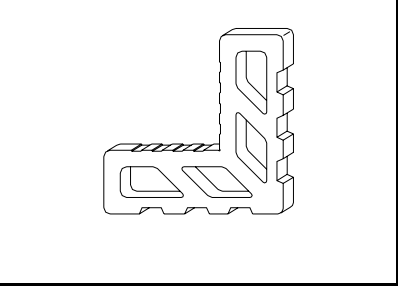
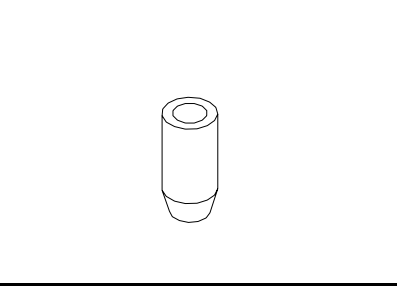
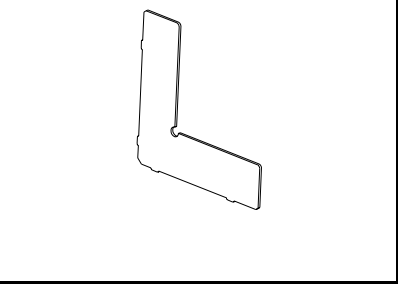
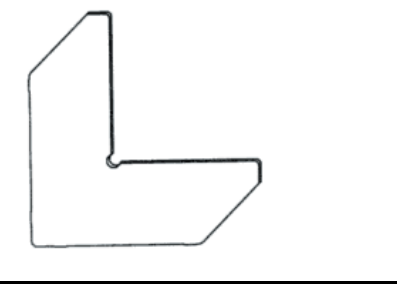
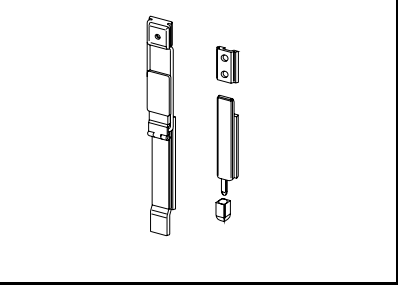
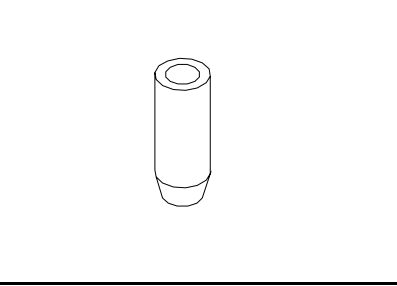
ACCESSORI SISTEMA GOLD 400

G146 Unità di misura PZ ADATTATORE SUPPORTO SPESSORE VETRO GOLD 400 TELAI FISSI E TRAVERSI MM. 3		G147 Unità di misura PZ ADATTATORE SUPPORTO SPESSORE VETRO GOLD 400 TELAI APRIBILI MM. 3	
G154 Unità di misura PZ SPESSORE AUTOBLOCCANTE AD INCASTRO SU ADATTATORE SP. VETRO MM. 2		G155 Unità di misura PZ SQUADRETTA PORTA SPESSORI CON ANGOLARE DI ANCORAGGIO TRASLABILE	
G157 Unità di misura PZ KIT AVVOLGIBILE PORTATA 18 KG.		G158 Unità di misura PZ KIT AVVOLGIBILE PORTATA 30 KG.	
G169 Unità di misura CP CATENACCIO STANDARD CON PUNTALE INOX		G171D Unità di misura PZ PUNTALE DESTRO PER AEREAZIONE (INNESTO DIAMETRO 8 MM.)	
G171S Unità di misura PZ PUNTALE SINISTRO PER AEREAZIONE (INNESTO DIAMETRO 8 MM.)		G175 Unità di misura PZ PUNTALE CON PERNO INOX DIAMETRO 6 MM. + ADATTATORE PISTA MM. 19,5	
G178 Unità di misura PZ CATENACCIO CON PUNTALE ZINCATO DIAMETRO MM. 8 + ADATTATORE PISTA MM. 19		G181 Unità di misura CP FRIZIONI PER BILICO ORIZZONTALE E VERTICALE (PORTATA BILICO VERTICALE KG. 70, BILICO ORIZZONTALE KG. 100)	

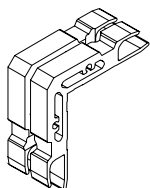
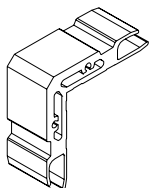
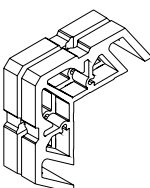
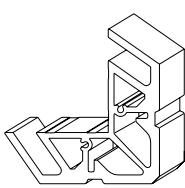
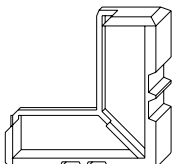
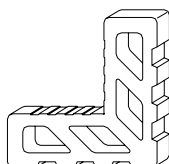
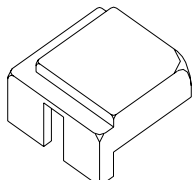
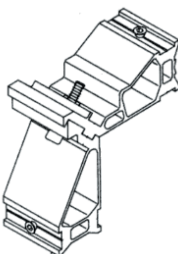
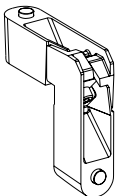
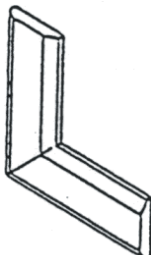
ACCESSORI SISTEMA GOLD 400

G182 Unità di misura CP FRIZIONI BILICO VERTICALE "INFERIORE REGGISPINTA "	
G184 Unità di misura PZ RACCORDO MANIGLIA GV044 / KIT BILICO VERTICALE	
G186 Unità di misura PZ KIT A QUATTRO PUNTI DI CHIUSURA BILICO ORIZZ. E VERTICALE	
G188 Unità di misura PZ RINVIO D' ANGOLO RIBASSATO	
G190 Unità di misura PZ ELEMENTO DI CHIUSURA INTERMEDIO	
G192 Unità di misura PZ KIT APERTURA ESTERNA	
G183 Unità di misura PZ RACCORDO MANIGLIA GV044 / KIT BILICO ORIZZONTALE	
G185 Unità di misura PZ KIT CHIUSURA BILICO 2 PUNTI (SOLO LATO MANIGLIA) ORIZZONTALE VERTICALE	
G187 Unità di misura PZ ELEMENTO DI CHIUSURA TERMINALE	
G189 Unità di misura PZ INCONTRO INTERMEDIO	
G191 Unità di misura PZ CREMONESE PER APERTURA INTERNA ED ESTERNA GOLD 400 500	
G194 Unità di misura PZ KIT DI COLLEGAMENTO FRA MANIGLIA G191 E ASTINE (APERTURA INTERNA)	

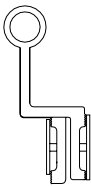
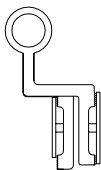
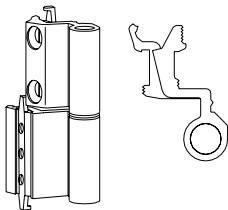
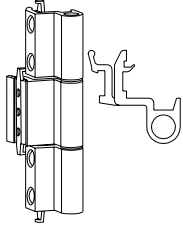
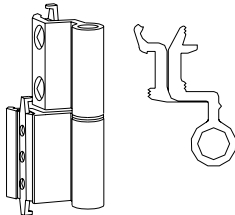
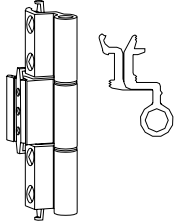
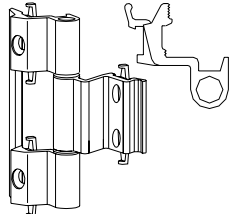
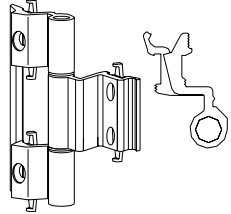
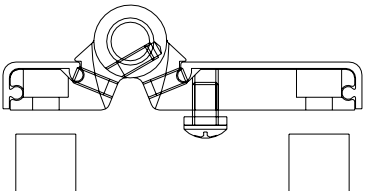
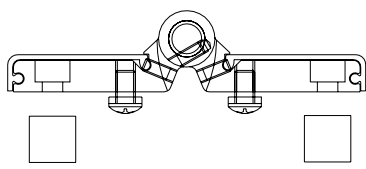
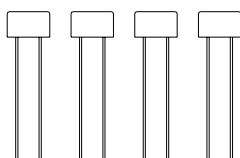
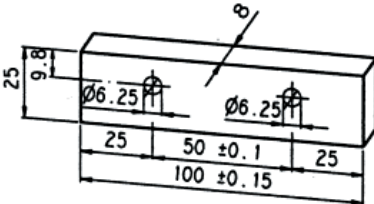
ACCESSORI SISTEMA GOLD 400

G201 Unità di misura PZ SQUADRETTA UNIVERSALE A PULSANTE 28,5 X 14,5		G201F Unità di misura PZ SQUADRETTA UNIVERSALE A PULSANTE FILETTATA 28,5 X 14,5	
G202 Unità di misura PZ SQUADRETTA A PULSANTE PER PORTONCINO 28,5 X 34,6		G203 Unità di misura PZ SQUADRETTA A PULSANTE ANGOLO VARIABILE	
G214 Unità di misura PZ SQUADRETTA ESTERNA A CIANFRINARE CAMERA 4,75 X 22,5		G215 Unità di misura PZ SQUADRETTA ESTERNA A CIANFRINARE CAMERA 4,75 X 10,7	
G216 Unità di misura PZ SQUADRETTA ESTERNA A CIANFRINARE CAMERA 4,75 X 31,2		G218 Unità di misura PZ SPINA DIAMETRO 8 X 13 PER SQUADRETTA G223	
G219 Unità di misura PZ SQUADRETTA ALLINEAMENTO PER PROFILI TELAIO A MURO COMPLANARE		G220 Unità di misura PZ SQUADRETTA ALLINEAMENTO COPRIFILI MAGGIORATI ART. 40113, 40114, 40115	
G221 Unità di misura PZ CATENACCIO CON PUNTALE ZINCATO DIAMETRO MM. 8 + ADATTATORE PISTA MM. 20		G222 Unità di misura PZ SPINA DIAMETRO 8 X 17 PER SQUADRETTA G224-250	

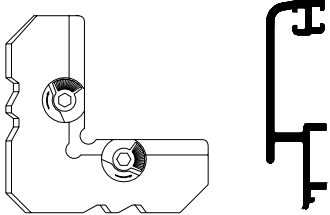
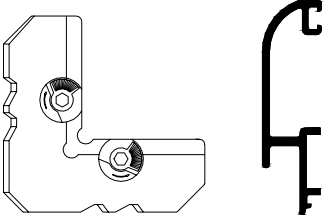
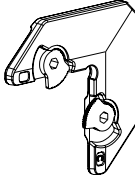
ACCESSORI SISTEMA GOLD 400

G223 Unità di misura PZ SQUADRETTA A SPINARE CAMERA INTERNA 29 X 15,2		G223-C Unità di misura PZ SQUADRETTA A CIANFRINARE CAMERA INTERNA 29 X 15,2	
G224 Unità di misura PZ SQUADRETTA A SPINARE CAMERA INTERNA 29 X 35,3		G224-C Unità di misura PZ SQUADRETTA A CIANFRINARE CAMERA INTERNA 29 X 35,3	
G225 Unità di misura PZ SQUADRETTA A CIANFRINARE PRESSOFUSA ESTERNA BATTUTA VETRO		G227 Unità di misura PZ SQUADRETTA A CIANFRINARE CAMERA ESTERNA 7,35 X 31,2	
G228 Unità di misura PZ PUNTALE CON PERNO ZINCATO DIAMETRO 8 + ADATTATORE PER INCONTRO G180 PISTA MM. 20		G231 Unità di misura PZ ANGOLO PER FERMAVETRI ARROTONDATI IN ALLUMINIO	
G252 Unità di misura CP SQUADRETTA RIFORZATA A VITE CAMERA INTERNA 29 X 35,3 DESTRA E SINISTRA		G253 Unità di misura PZ SQUADRETTA A PULSANTE	
G255 Unità di misura PZ SQUADRETTA ALLINEAMENTO PER 50080-50081-60670-60671		G301 Unità di misura PZ CERNIERA A 2 ALI	

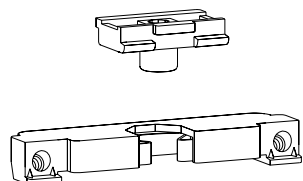
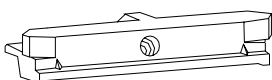
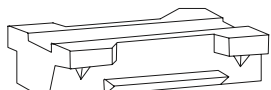
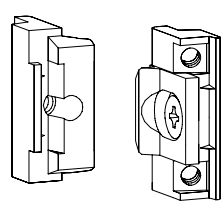
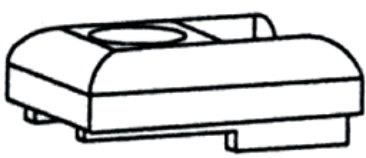
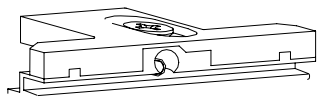
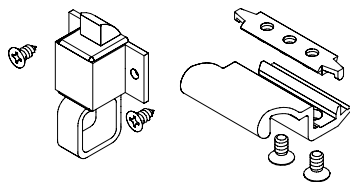
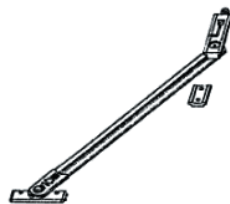
ACCESSORI SISTEMA GOLD 400

G302 Unità di misura PZ CERNIERA CON COLLO PROLUNGATO		G303 Unità di misura PZ CERNIERA CON COLLO PROLUNGATO PER ANTA 49043	
G305 Unità di misura PZ CERNIERA A 2 ALI III ANTA/COMPLANARE (PORTATA MAX CON 2 CERNIERE KG 75, CON 3 CERNIERE KG 90)		G311 Unità di misura PZ CERNIERE STANDARD A 3 ALI	
G321 Unità di misura PZ CERNIERE III ANTA A 2 ALI (SOSTITUITA DA G305)		G322 Unità di misura PZ CERNIERE III ANTA 3 ALI	
G331 Unità di misura PZ CERNIERA A PETTINE I E II ANTA (PORTATA MAX CON 2 CERNIERE KG 75, CON 3 CERNIERE KG 90)		G332 Unità di misura PZ CERNIERA A PETTINE III ANTA/COMPLANARE (PORTATA MAX CON 2 CERNIERE KG 75, CON 3 CERNIERE KG 90)	
G341 Unità di misura PZ CERNIERA AD APPLICAZIONE FRONTALE "MINI" (PORTATA MAX CON 2 CERNIERE KG 110, CON 3 CERNIERE KG 130)		G342 Unità di misura PZ CERNIERA AD APPLICAZIONE FRONTALE "MAXI" (PORTATA MAX CON 2 CERNIERE KG 110, CON 3 CERNIERE KG 130)	
G343 Unità di misura KT KIT 4 VITI ZINCATE M6X30 DA ABBINARE A G341 E G342		G346 Unità di misura PZ SPESSORE H= MM. 8 PER CERNIERA G341	

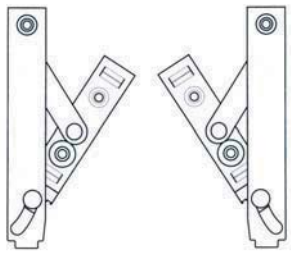
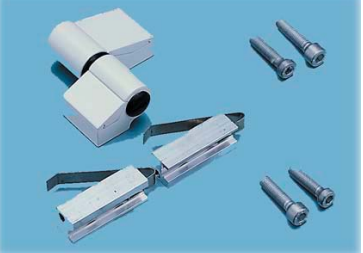
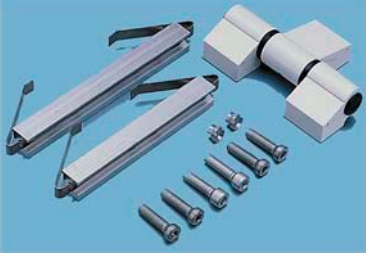
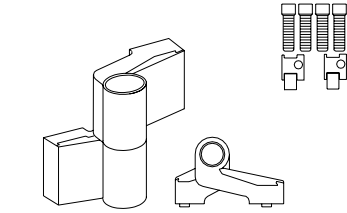
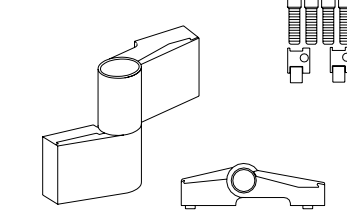
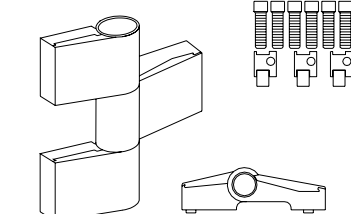
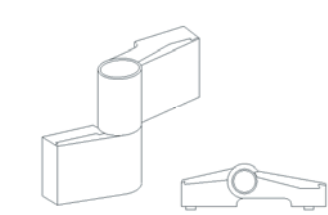
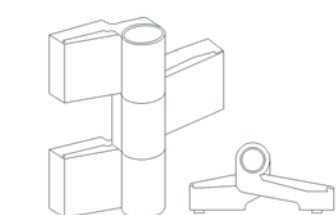
ACCESSORI SISTEMA GOLD 400

G398 Unità di misura PZ SQUADRETTA SERRAGGIO SUPPLEMENTARE LATO ESTERNO IN ALLUMINIO CON CAMME		G399 Unità di misura PZ SQUADRETTA BLOCCAGGIO ANGOLO ESTERNO RAGGIATO DESIGN SERIE SEA	
G500 Unità di misura PZ SELLA PER LAMELLA 50 X 10 CAVA PRODILO 25 MM.		G501 Unità di misura PZ SQUADRETTA DI ALLINEAMENTO CON CAMME	
G502 Unità di misura PZ SQUADRETTA PRESSOFUSA PER CAMERA 25 X 11		G1042 Unità di misura PZ CREMONESE PRESSOFUSA MAXIMA	
G1043 Unità di misura PZ CREMONESE CON CHIAVE PRESSOFUSA MAXIMA		G1044 Unità di misura PZ CREMONESE MAXIMA PRESSOFUSA CON MANICO ASPORTABILE (ESCLUSO MANICO ART. G1045)	
G1045 Unità di misura PZ MANICO ASPORTABILE PER CREMONESE		G1046 Unità di misura PZ MARTELLINA MAXIMA PRESSOFUSA	
G1047 Unità di misura PZ MANIGLIA A TAVELLINO MAXIMA PRESSOFUSA		G1048 Unità di misura CP DOPPIA MANIGLIA MAXIMA	

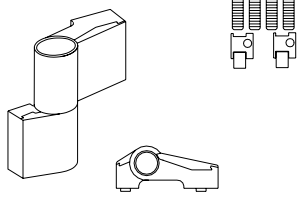
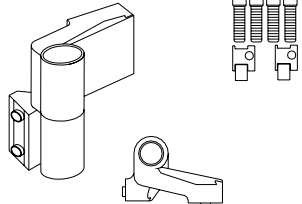
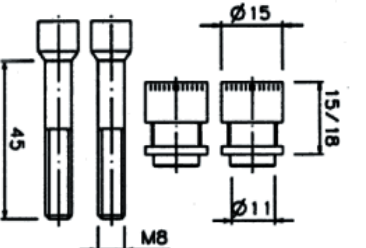
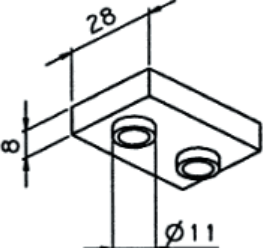
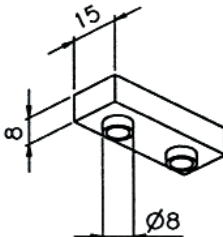
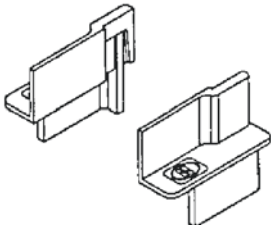
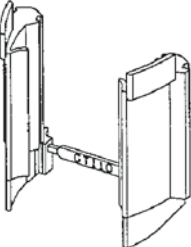
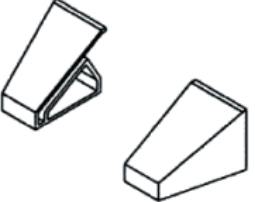
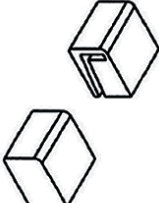
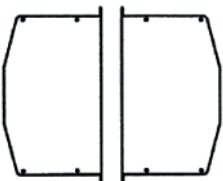
ACCESSORI SISTEMA GOLD 400

G1049 Unità di misura PZ MANIGLIA MAXIMA SINGOLA		G1060 Unità di misura PZ MARTELLINA IN OTTONE	
G1061 Unità di misura PZ SPESSORE PER MARTELLINA SU PROFILI RAGGIATI		G1250 Unità di misura PZ HOUSETTE	
G1260 Unità di misura PZ INCONTRO CATENACCIO DOPPIO IN ZAMA		G1261 Unità di misura PZ SOSTEGNO ANTA NORMALE ED ANTA PASSIVA AD INFILARE	
G1263 Unità di misura PZ ROSTRO DI CHIUSURA REGISTRABILE		G1347 Unità di misura PZ INCONTRO CATENACCIO SINGOLO IN NYLON PISTA 14/18	
G1348 Unità di misura PZ INCONTRO CATENACCIO SINGOLO IN ZAMA PISTA 14/18		G1349 Unità di misura PZ INCONTRO REGOLABILE	
G1772 Unità di misura PZ CRICCHETTO PER WASISTAS AD APPLICAZIONE FRONTALE		G1803 Unità di misura PZ BRACCIO FRIZIONATO LIMITATORE DI APERTURA (IDONEO ANCHE PER BRACCI WASISTAS)	

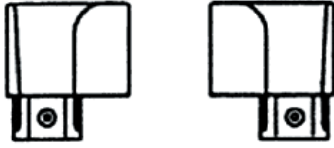
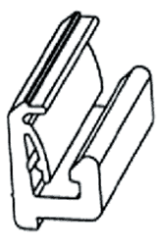
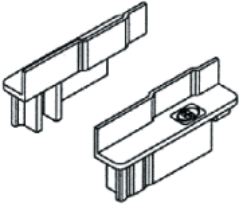
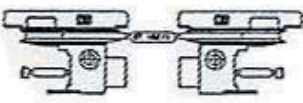
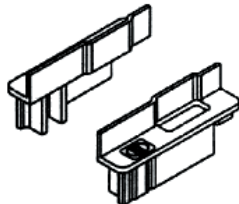
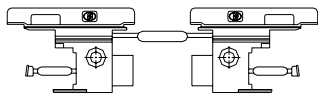
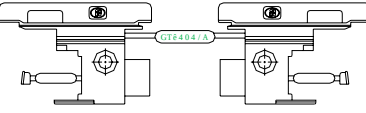
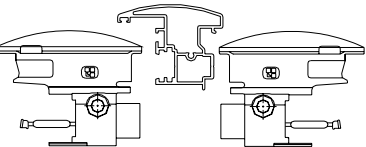
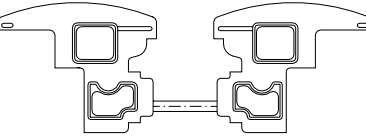
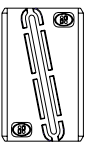
ACCESSORI SISTEMA GOLD 400

G1820 Unità di misura CP CERNIERA WASISTASS		G1952 Unità di misura CP BRACCI TELESCOPICI INOX SPESS. MM. 29 PROFILO TUB. NORMALE ART. 49013 MAGGIORATO ART. 49020	
G1953 Unità di misura CP CP. BRACCI TELESCOPICI ZINCATI SPESS. MM. 29 PROFILO TUB. NORMALE ART. 49013 MAGGIORATO ART. 49020		G1954 Unità di misura CP CP. BRACCI TELESCOPICI INOX SPESSORE MM. 24 PROFILO TUB. MAGGIORATO ART. 40065	
G6041 Unità di misura PZ CERNIERA MAGGIORATA 2 ALI H20 INTERASSE 60 (20+40) CON KIT DI FISSAGGIO		G6046 Unità di misura PZ CERNIERA MAGGIORATA 3 ALI H20 INTERASSE 60 (20+40) CON KIT DI FISSAGGIO	
G6051 Unità di misura PZ CERNIERA MAGGIORATA 2 ALI H36 INTERASSE 60 (20+40)		G6056 Unità di misura PZ CERNIERA MAGGIORATA 3 ALI H36 INTERASSE 60 (20+40) SENZA KIT DI FISSAGGIO	
G6160 Unità di misura PZ CERNIERA MAGGIORATA 2 ALI H20 INTERASSE 86 (39+47)		G6165 Unità di misura PZ CERNIERA MAGGIORATA 3 ALI H20 INTERASSE 86 (39+47)	
G6170 Unità di misura PZ CERNIERA MAGGIORATA 2 ALI H36 INTERASSE 86 (39+47) SENZA KIT DI FISSAGGIO		G6175 Unità di misura PZ CERNIERA MAGGIORATA 3 ALI H36 INTERASSE 86 (39+47) SENZA KIT DI FISSAGGIO	

ACCESSORI SISTEMA GOLD 400

G6424 Unità di misura PZ CERNIERA MAGGIORATA 2 ALI H20 INTERASSE 53 (13+40)		G6482 Unità di misura PZ CERNIERA MAGGIORATA 2 ALI H36 AD ANGOLO	
G66641 Unità di misura PZ KIT 2 DISTANZIALI REGOLABILI 15/18 ZINCATI + 2 VITI L= 45 MM (CERNIERA MAGGIORATA)		G6666 Unità di misura PZ SPESSORE H= 8 MM. PER CERNIERA MAGGIORATA	
G6669 Unità di misura PZ SPESSORE H =8 MM. S3 PER CERNIERA MAGGIORATA		GL031 Unità di misura PZ MOVIMENTO INTERNO MONODIREZIONALE	
GL032 Unità di misura PZ MOVIMENTO INTERNO BIDIREZIONALE		GT101 Unità di misura CP TAPPI INTERNI TZ DOPPIA BATTUTA GIUNTO APERTO	
GT110 Unità di misura CP TERMINALE PINNA DUTRAL TZ GIUNTO APERTO		GT111 Unità di misura CP TAPPI GOCCIOLATOIO PROF. 40036	
GT112 Unità di misura CP TAPPI VASCHETTA INTERNA RACCOGLICONDENSA PROFILI 40012 - 40013		GT131 Unità di misura PZ TAPPI NYLON PER CASSONETTO (PROFILO 9174 - 9173)	

ACCESSORI SISTEMA GOLD 400

GT132 Unità di misura CP TAPPI INVITO TAPPARELLA PROF. 40038		GT134 Unità di misura PZ CLIPS IN NYLON PER FERMAVETRO ARROTONDATO	
GT401 Unità di misura CP TAPPI ESTERNI TZ PER DOPPIA BATTUTA		GT402A Unità di misura CP TAPPI RIPORTO CENTRALE PROFILO ART. 40003 PER AP. INT. DOPPIA BATTUTA - GIUNTO APERTO	
GT403 Unità di misura CP TAPPI ESTERNI TZ PER GIUNTO APERTO		GT404 Unità di misura CP TAPPI PER RIPORTO APERTURA ESTERNA ART. 40003 GOLD 400 DOPPIA BATTUTA	
GT404A Unità di misura CP TAPPI PER RIPORTO APERTURA ESTERNA ART. 40153 - 40003 GOLD 400 DOPPIA BATTUTA		GT405 Unità di misura CP TAPPI RIPORTO CENTRALE RAGGIATO 40802-GIUNTO APERTO AP. INT.	
GT452 Unità di misura CP TAPPI TERMINALI RIPORTO CENTRALE TAGLIO 90 °		GT2066 Unità di misura PZ TAPPO PER FASCE VETRO AD INFILARE	
GT465 Unità di misura CP COPPIA DISTANZIALI PER PERSIANA CIECA		GT466 Unità di misura PZ COMPENSATORE PERSIANA CON TAPPO GT465	

ACCESSORI SISTEMA GOLD 400

GV020

Unità di misura **PZ**

CREMONESE PER
ANTA RIBALTA



GV021

Unità di misura **PZ**

CREMONESE PER
ANTA RIBALTA CON
CHIAVE



GV022

Unità di misura **PZ**

CREMONESE PER
ANTA RIBALTA CON
MANICO ASPORTABILE
(ESCLUSO MANICO)

GV378

Unità di misura **PZ**

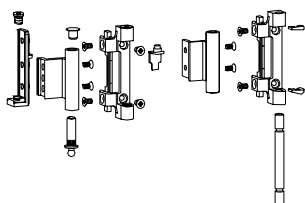
CERNIERE A/R ANTA
MAX KG. 70



GV379

Unità di misura **PZ**

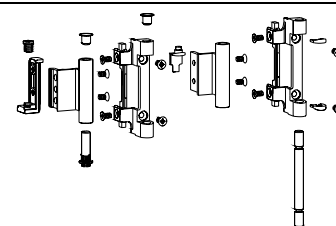
CERNIERE AR ANTA
MAX KG. 150



GV400

Unità di misura **PZ**

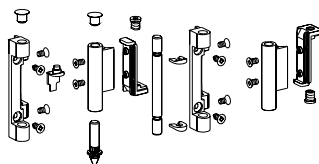
CERNIERE
COMPLANARI AR ANTA
PESO MAX 70 KG.



GV401

Unità di misura **PZ**

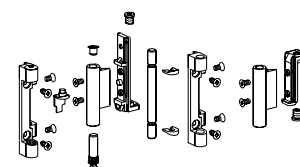
CERNIERE
COMPLANARI AR ANTA
MAX KG. 70 (ANTA
PASSIVA)



GV402

Unità di misura **PZ**

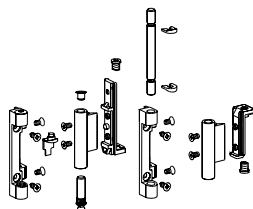
CERNIERE
COMPLANARI AR ANTA
MAX KG. 150



GV403

Unità di misura **PZ**

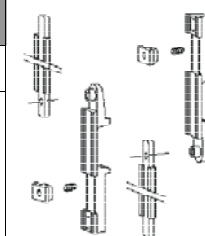
CERNIERE
COMPLANARI AR KG.
150 (ANTA PASSIVA)



GV753

Unità di misura **PZ**

CATENACCI PER II / III
ANTA DA MM. 243



GV753

GV754

Unità di misura **PZ**

ELEMENTO DI
GIUNZIONE ASTINA DI
COMANDO



GV754

GV800

Unità di misura **PZ**

MOVIMENTO BASE
ANTA RIBALTA

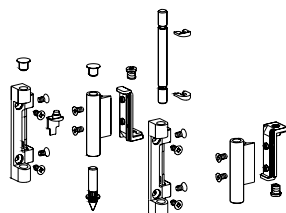


ACCESSORI SISTEMA GOLD 400

GV801

Unità di misura **PZ**

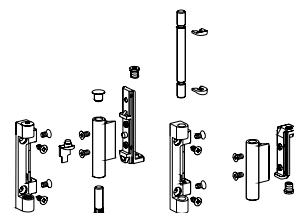
CERNIERE AR KG. 70
(ANTA PASSIVA)



GV802

Unità di misura **PZ**

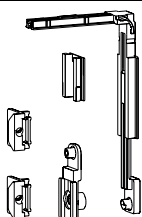
CERNIERE AR KG. 150
(ANTA PASSIVA)



GV804

Unità di misura **PZ**

CHIUSURA
SUPPLEMENTARE
VERTICALE E/O
ORIZZONTALE



GV805

Unità di misura **PZ**

BRACCIO 300 AR PER
ANTA DA MM. 375 - 554



GV806

Unità di misura **PZ**

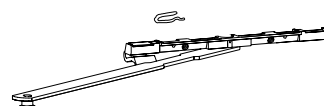
BRACCIO 460 AR PER
ANTA DA MM. 555 - 1700



GV807

Unità di misura **PZ**

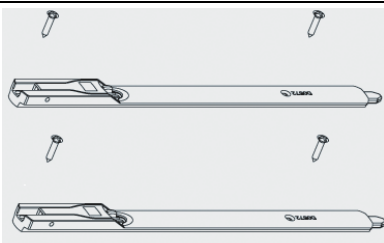
BRACCIO
SUPPLEMENTARE
LARGHEZZA ANTA
OLTRE MM. 1000



GV808

Unità di misura **PZ**

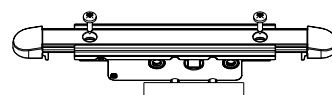
CATENACCIO PER
ANTA RIBALTA



GV809

Unità di misura **PZ**

MECCANISMO AD
INCASSO
MONODIREZIONALE



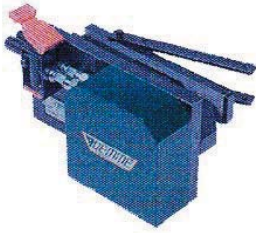
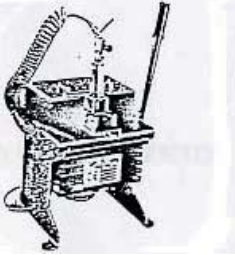
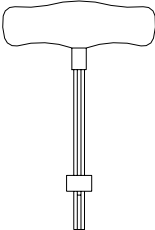
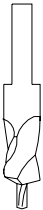
GV810

Unità di misura **PZ**

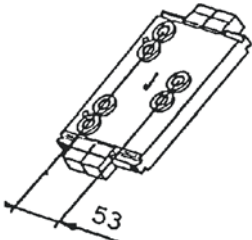
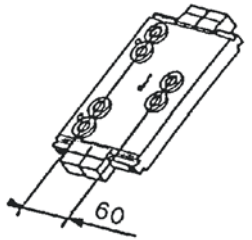
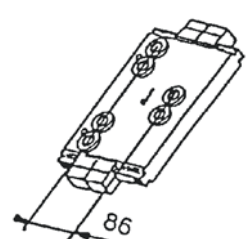
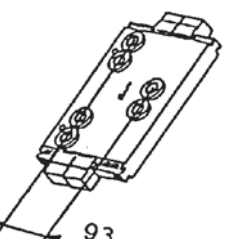
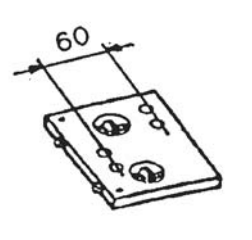
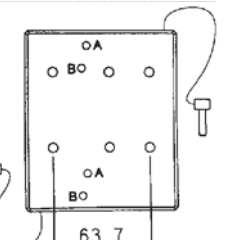
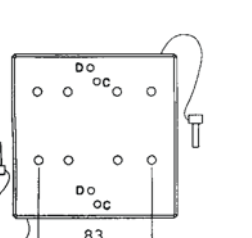
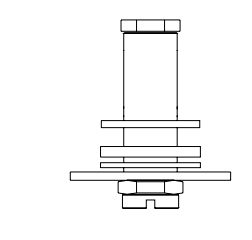
MECCANISMO AD
INCASSO
BIDIREZIONALE



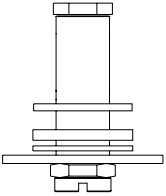
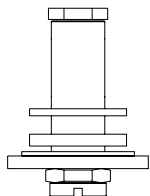
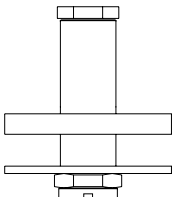
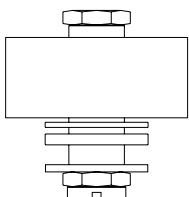
ACCESSORI SISTEMA GOLD 400

GA003 Unità di misura PZ PUNZONATRICE LAVORAZIONI STANDARD		GA006 Unità di misura PZ PUNZONATRICE PER CAVALLOTTA G123	
GA010 Unità di misura PZ FRESATRICE CON GRUPPO FRESA SAGOMATO PER FERMAVETRI RAGGIATI		GA012 Unità di misura PZ CHIAVE DI ASSEMBLAGGIO REGOLO TELAIO UNIVERSALE G131	
GA013 Unità di misura PZ FRESA A 2 DIAMETRI D.7 D.16,3 PER REGOLO TELAIO UNIVERSALE G131		GA014 Unità di misura PZ LAMATORE DIAMETRO MM.19,5 AGGIUNTIVO A PUNTA GA013	
GA015 Unità di misura PZ FRESA A 2 DIAMETRI D.7-15,3 PER REGOLO TELAIO GOLD		GA016 Unità di misura PZ FRESA A 2 DIAMETRI D. 6-16 PER FORI TRAVERSI	
GA017 Unità di misura PZ FRESA A 2 DIAMETRI D. 5-10 PER FORI TRAVERSI		GA023 Unità di misura PZ ROTELLA INFILA GUARNIZIONI GOLD Z106 Z111 Z113	
GA024 Unità di misura PZ ROTELLA INFILA GUARNIZIONI GOLD		GA025 Unità di misura PZ ATTREZZO PER MONTAGGIO CLIPS FERMAVETRO TONDO	

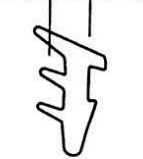
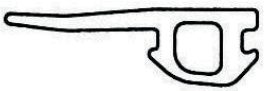
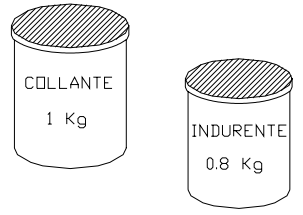
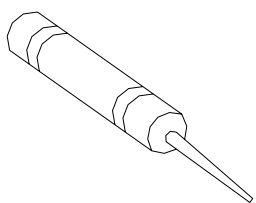
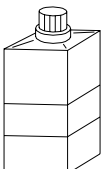
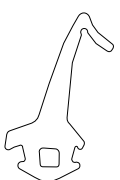
ACCESSORI SISTEMA GOLD 400

GA041 Unità di misura PZ DIMA INTERASSE 53 CON BOCCOLE PER G6424		GA042 Unità di misura PZ DIMA INTERASSE 60 CON BOCCOLE PER G6041 G6046 G6051 G6056 G6436	
GA044 Unità di misura PZ DIMA INTERASSE 86 CON BOCCOLE PER G6160 G6165 G6170 G6175		GA045 Unità di misura PZ DIMA INTERASSE 93 CON BOCCOLE PER G6190 G6195 G6200 G6205	
GA049 Unità di misura PZ DIMA INTERASSE 60 ACCIAIO TEMPR.PER G6041 G6051 G6436		GA050 Unità di misura PZ DIMA INTERASSE 63,7 ACCIAIO TEMPR.PER G341	
GA051 Unità di misura PZ DIMA INTERASSE 83 ACCIAIO TEMPR.PER G342		GA061 Unità di misura PZ PUNZONATRICE LAVORAZIONE CAVALLOTTI ESTERNI G125-126-127-130 ED AEREAZIONE VETRI	
GA063 Unità di misura PZ PUNZONATRICE FORO PER SQUADRETTE GOLD 600 PORTONCINO G250- 251-252		GA065 Unità di misura PZ CIANFRINATRICE MANUALE "SPEEDY CALKING"	
GA076 Unità di misura PZ PUNZONATRICE LAVORAZIONE MONOBLOCCO		GF400 Unità di misura PZ GRUPPO FRESA GOLD 400 INTESTATURA FASCE TRAVERSI ZOCCOLI CON CANOTTO 27X80	

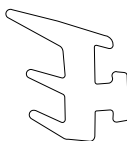
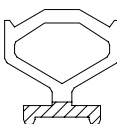
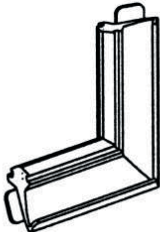
ACCESSORI SISTEMA GOLD 400

GF400S Unità di misura PZ GRUPPO FRESA GOLD 490 INTESTATURA FASCE TRAVERSI ZOCCOLI CON CANOTTO 27 X 80		GF410 Unità di misura PZ GRUPPO FRESA GOLD 400 SPUNTATURA ANGOLO INCROCIO T-Z CENTRALE C/CANOTTO 27X80	
GF420 Unità di misura PZ GRUPPO FRESA GOLD 400-500 INTESTATURA FASCE TRAVERSI ZOCCOLI VETRO AD INFILARE CON CANOTTO 27 X 80		GF440 Unità di misura PZ GRUPPO FRESA GOLD 400 INTESTATURA CELINO MONOBLOCCO PROFILO ART. 40129 CON CANOTTO 27 X 80	

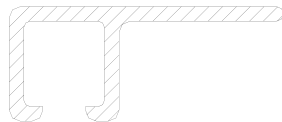
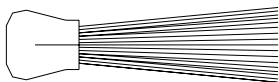
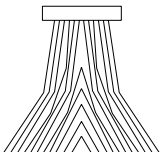
ACCESSORI SISTEMA GOLD 400

918 Unità di misura ML GUARNIZIONE FERMAVETRO A CHIODO DA MM. 3.5 A MM. 4.5 IN EPDM	3.5 - 4.5 	921 Unità di misura ML GUARNIZIONE FERMAVETRO A CHIODO DA 2 MM. A 3 MM. IN EPDM	2 - 3 
922 Unità di misura ML GUARNIZIONE TELAIO A MURO IN EPDM		942 Unità di misura ML GUARNIZIONE DA INSERIRE SU PROFILO ART. 5273 IN EPDM	
950 Unità di misura ML GUARNIZIONE A COPRIFILO TELAIO A MURO IN EPDM		C001 Unità di misura PZ ADESIVO BICOMPONENTE PER ANGOLI	
C002 Unità di misura PZ COLLANTE MONOCOMPONENTE REATTIVO ALL'UMIDITÀ PER INCOLLAGGIO ANGOLI		C015 Unità di misura PZ OLIO DI SILICONE PER PROTEZIONE SUPERFICI DI ALLUMINIO OSSIDATE O VERNICIATE	
Z101 Unità di misura ML GUARNIZIONE PER GIUNTO APERTO GOLD 400-500 IN EPDM		Z106 Unità di misura ML GUARNIZIONE DI BATTUTA A CERNIERA INTERNA - ESTERNA A PRESSIONE IN EPDM	
Z110 Unità di misura ML GUARNIZIONE CINGIVETRO ESTERNA SPESSORE 3 MM.		Z111 Unità di misura ML GUARNIZIONE FERMAVETRO A PRESSIONE DA MM. 2,5 A MM. 3,5 IN EPDM	

ACCESSORI SISTEMA GOLD 400

Z112 Unità di misura ML GUARNIZIONE FERMAVETRO AD INFILARE DA MM. 2.5 A MM. 3.5 IN EPDM		Z113 Unità di misura ML GUARNIZIONE FERMAVETRO A PRESSIONE DA MM. 4 A MM. 5 IN EPDM	
Z114 Unità di misura ML GUARNIZIONE FERMAVETRO AD INFILARE DA MM. 4 A MM. 5 IN EPDM		Z115 Unità di misura ML GUARNIZIONE DI BATTUTA PER PORTE INTERNE IN EPDM	
Z121 Unità di misura ML GUARNIZIONE ESTERNA APPOGGIO VETRO PVC ESTRUSO		Z122 Unità di misura ML GUARNIZIONE DI BATTUTA INTERNA AD INFILARE IN PVC	
Z124 Unità di misura ML GUARNIZIONE DI BATTUTA INTERNA IN ELAPRENE		Z130 Unità di misura ML GUARNIZIONE GIUNTO ACCOPPIAMENTO NASTRI IN EPDM	
Z134 Unità di misura PZ ANGOLO VULCANIZZATO NEGATIVO PER APERTURE ESTERNE PER GUARNIZIONE ART. Z101 IN EPDM		Z204 Unità di misura ML GUARNIZIONE COESTRUSA IN PVC MM. 1	
Z205 Unità di misura ML GUARNIZIONE COESTRUSA IN PVC MM. 2		Z206 Unità di misura ML GUARNIZIONE FERMAVETRO IN PVC MM. 3	

ACCESSORI SISTEMA GOLD 400

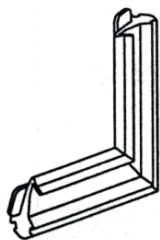
Z207 Unità di misura ML GUARNIZIONE FERMAVETRO IN PVC MM. 4		Z208 Unità di misura ML GUARNIZIONE FERMAVETRO IN PVC MM. 5	
Z209 Unità di misura ML GUARNIZIONE FERMAVETRO IN PVC MM. 6		Z210 Unità di misura ML GUARNIZIONE FERMAVETRO IN PVC MM. 7	
Z211 Unità di misura ML GUARNIZIONE FERMAVETRO IN PVC MM. 8		Z212 Unità di misura ML GUARNIZIONE FERMAVETRO IN PVC MM. 10	
Z213 Unità di misura ML GUARNIZIONE ESTERNA IN EPDM MM. 1,5		Z801 Unità di misura ML PROFILO DI ALLUMINIO PORTA SPAZZOLINO L=2500 MM.	
Z802 Unità di misura ML SPAZZOLINO CON SUPPORTO ZINCATO MM. 25.4 L = 2500 MM.		Z803 Unità di misura ML SPAZZOLINO CON SUPPORTO ZINCATO MM. 31.8 L = 2500 MM.	
Z804 Unità di misura ML SPAZZOLINO 5 X 11		Z805 Unità di misura ML COPRIFILO A SCATTO IN EPDM PER CAVA CAMERA EUROPEA	

ACCESSORI SISTEMA GOLD 400

Z901

Unità di misura **PZ**

ANGOLO
VULCANIZZATO PER
APERTURE INTERNE
PER GUARNIZIONE
ART. Z101 IN EPDM



Z911

Unità di misura **ML**

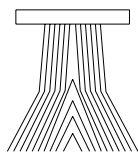
GUARNIZIONE
DISTANZIALE IN
POLIAMMIDE ML. 4,0



Z982

Unità di misura **ML**

SPAZZOLINO 7 X 9



I DATI TECNICI RIPORTATI SUL PRESENTE CATALOGO SONO INDICATIVI E NON IMPEGNATIVI.
LA SOCIETA' SI RISERVA LA FACOLTA' DI APPORTARE IN QUALSIASI MOMENTO UN
MIGLIORAMENTO DEL PRODOTTO.