



5 TERRE

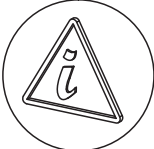
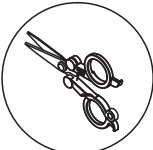
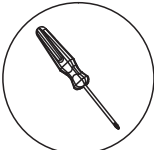
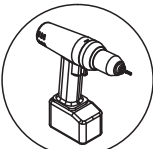
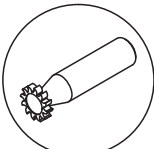
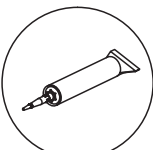
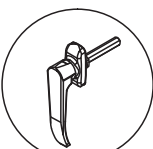
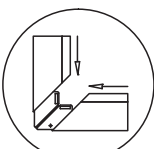
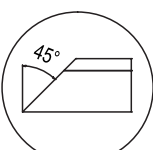
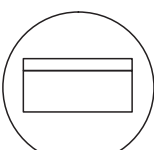
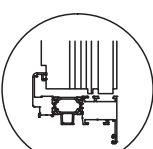
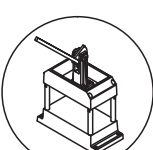
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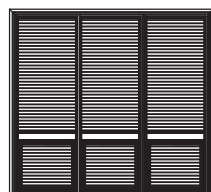
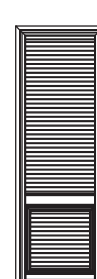
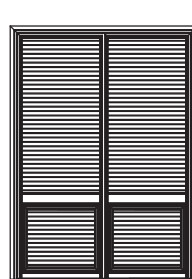
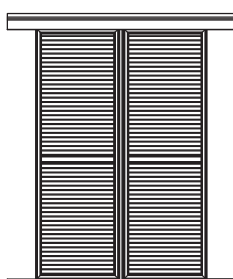
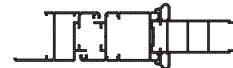
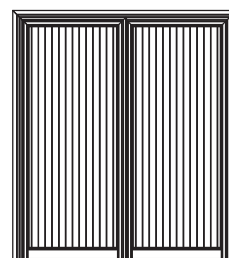
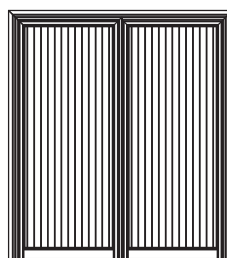
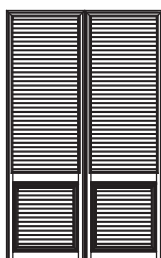
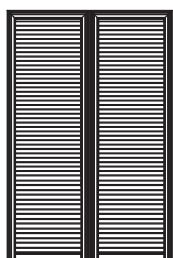
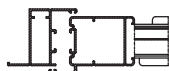
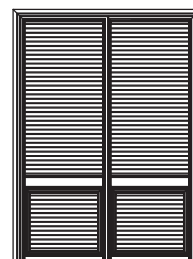
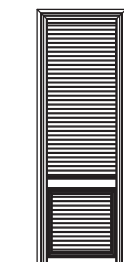


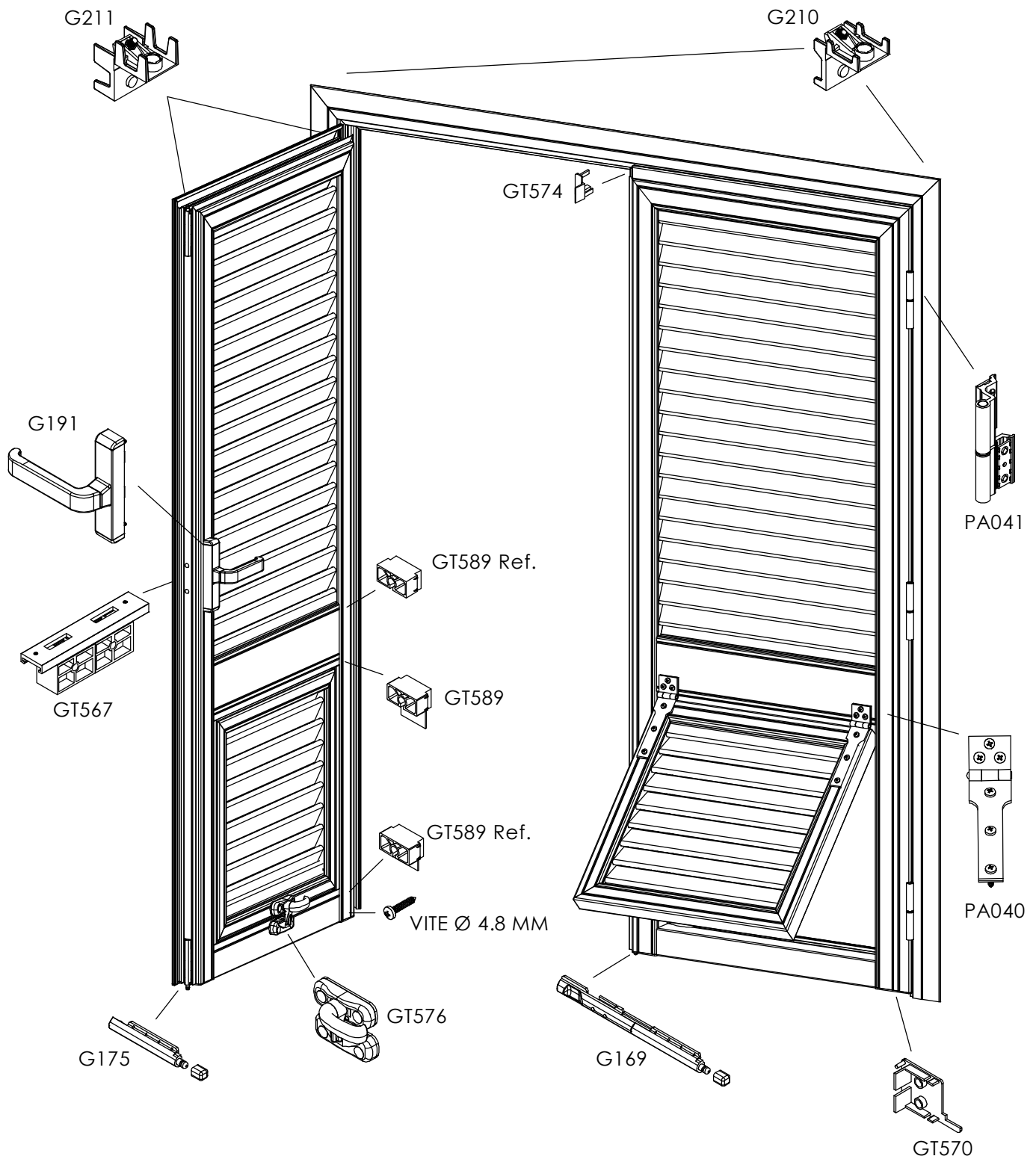
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Icone Lavorazioni 
Tipologie Realizzabili 
Schemi Applicazione Accessori 

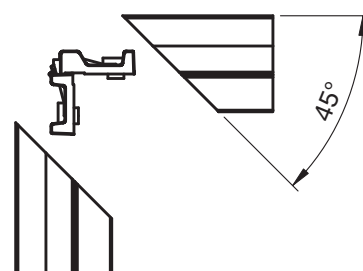
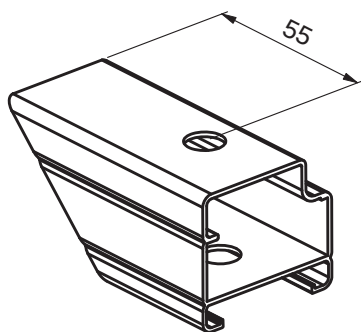
SIMBOLI	DESCRIZIONE	SIMBOLI	DESCRIZIONE
	IMPORTANTE		INFORMAZIONI
	TAGLIARE		AVVITARE / SVITARE
	FORARE		TRANCIARE/ FRESARE
	INCOLLARE		SIGILLARE
	FERRAMENTA		COLLEGARE ANGOLI
	TAGLIARE A 45°		TAGLIARE A 90°
	INTESTARE PROFILATO		PULIRE PERIODICAMENTE CON PANNO
	PUNZONATRICE		



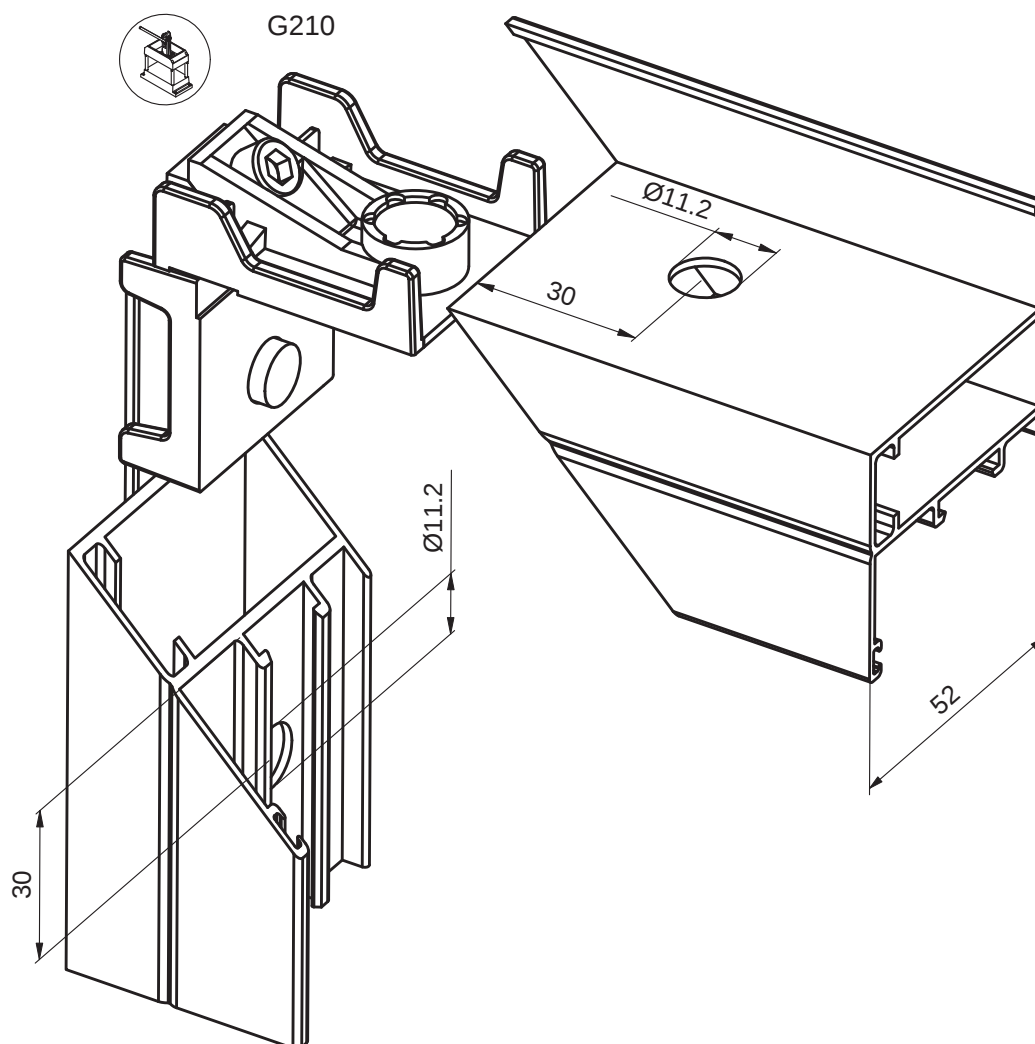


Lavorazioni 

LAVORAZIONE TELAIO PER SQUADRETTA G210 DA ESEGUIRE CON PRESSETTA GA091

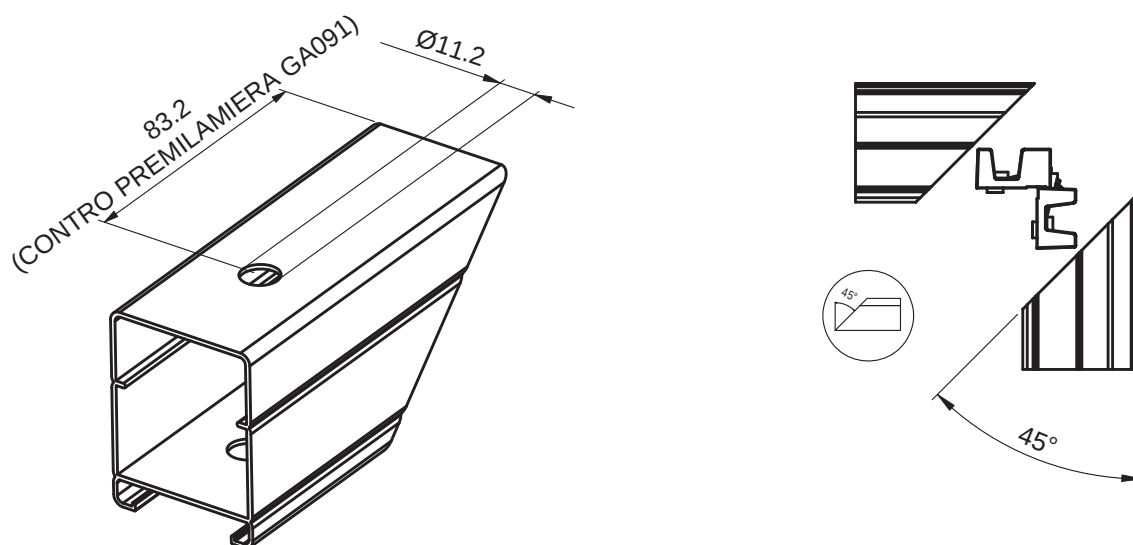


N.B. : SUL PROFILATO ART. 41179 IL FORO DI SERRAGGIO SQUADRETTA SI EFFETTUA COME DA FIGURA SOPRA

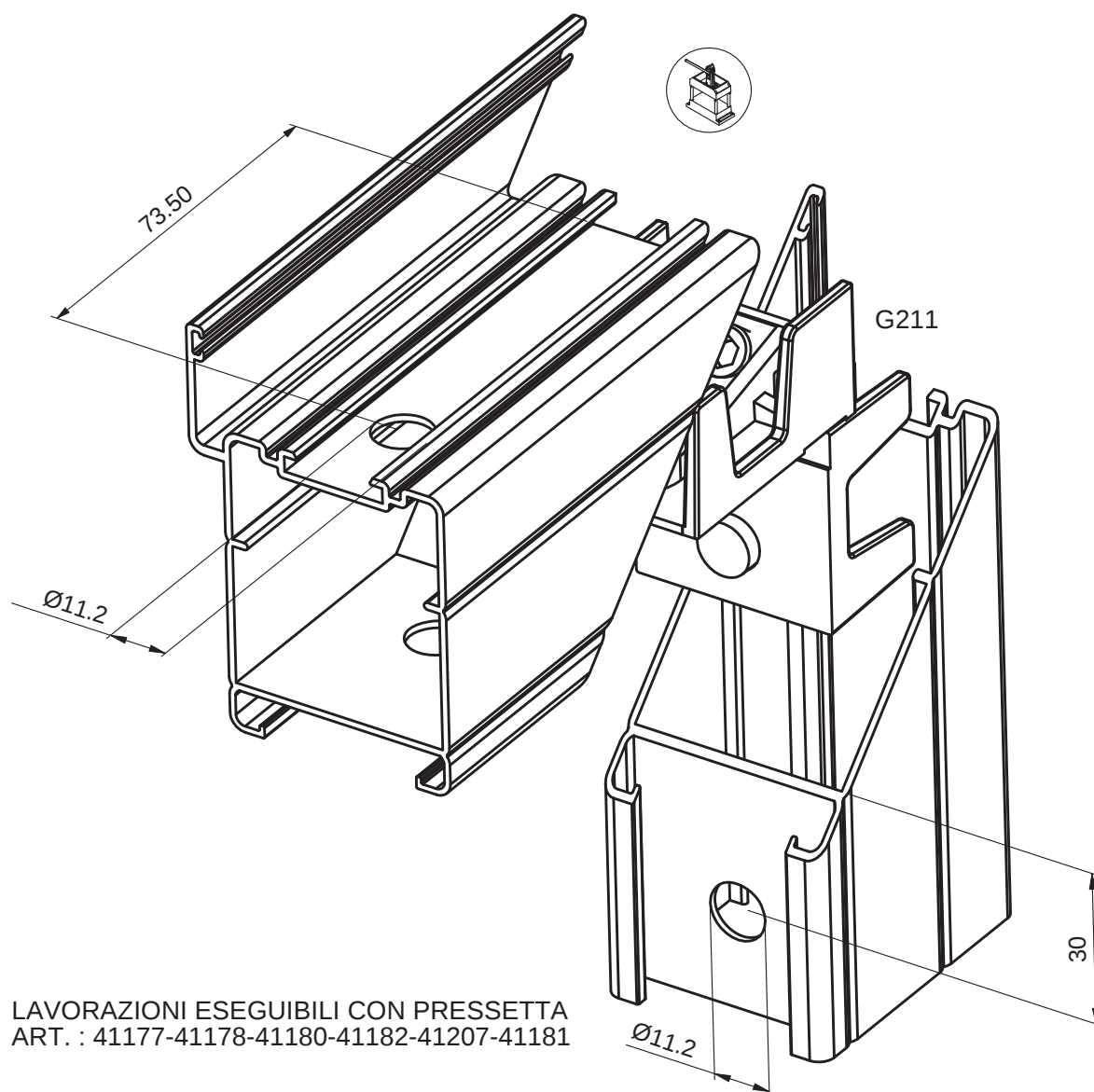


LAVORAZIONE ESEGUIBILE CON PUNZONATRICE ART. GA091 SU PROFILATI
TELAI ART. : 41173-41174-41175-41176-41206-41179-41210

LAVORAZIONE TELAIO PER SQUADRETTA G211 DA ESEGUIRE CON PUNZONATRICE GA091

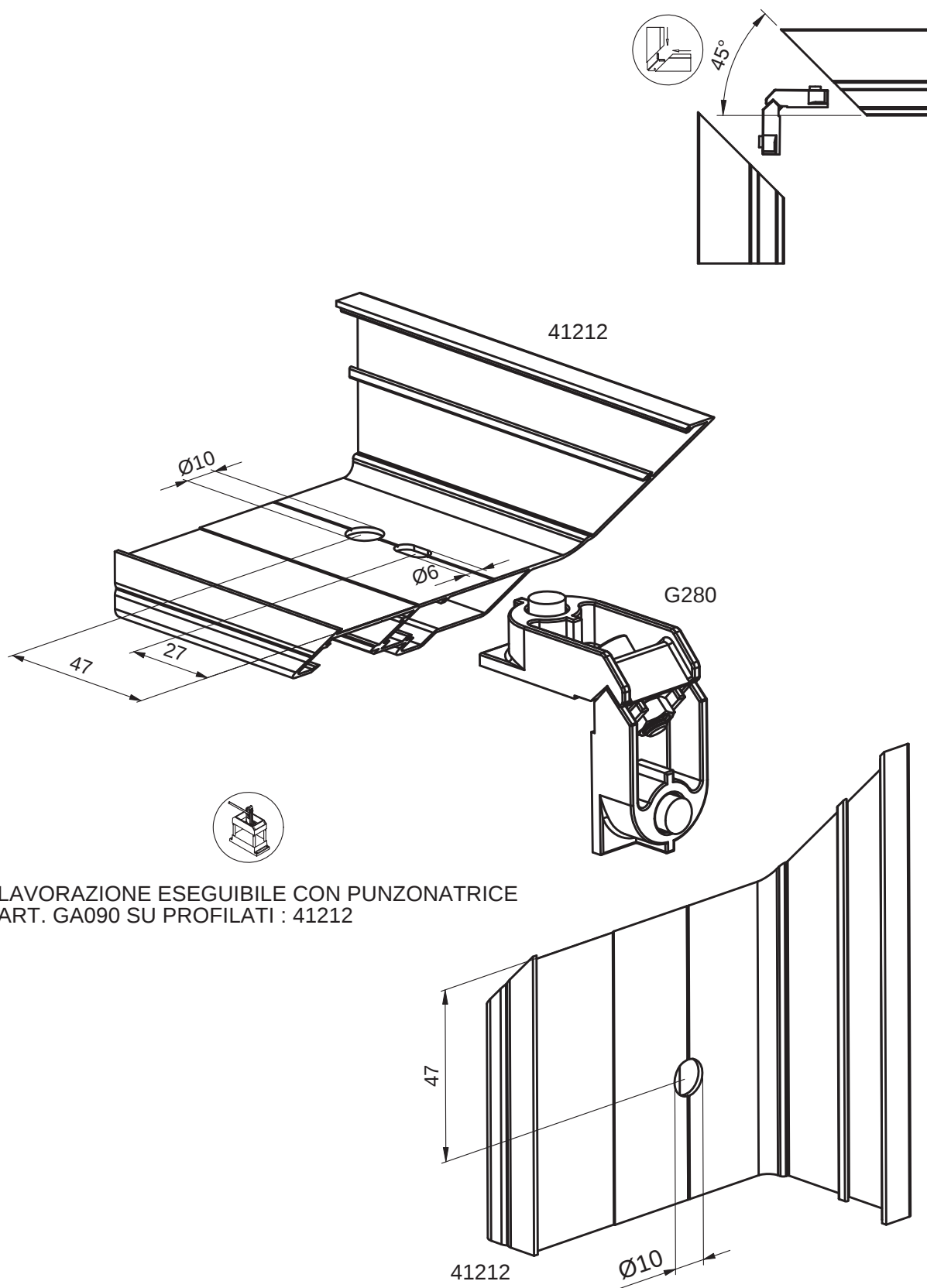


N.B. : SUL PROFILATO ART. 41181 IL FORO DI SERRAGGIO SQUADRETTA SI EFFETTUA COME DA FIGURA SOPRA



LAVORAZIONI ESEGUIBILI CON PRESSETTA
ART. : 41177-41178-41180-41182-41207-41181

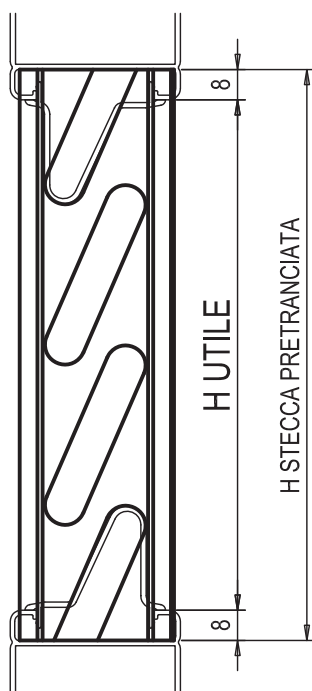
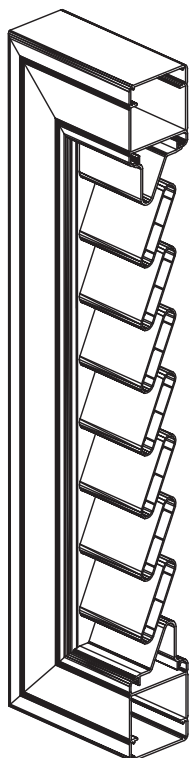
LAVORAZIONE TELAIO PER SQUADRETTA G280 DA ESEGUIRE CON PRESSETTA GA090



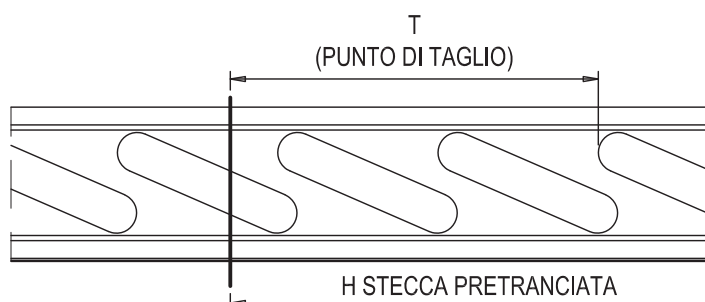
COME CALCOLARE IL TAGLIO DELLA STECCA PRETRANCIATA :

- INDIVIDUARE NELLA TABELLA A FIANCO IL FATTORE " MISURA LIMITE " IMMEDIATAMENTE INFERIORE AL VALORE DI " H UTILE ".
- UTILIZZARE LA SEGUENTE FORMULA PER TROVARE LA VARIABILE " T (PUNTO DI TAGLIO) " DETERMINANTE PER INTESTARE LA STECCA.

$$T = \frac{(H \text{ UTILE} - \text{MISURA LIMITE})}{2} + 97$$

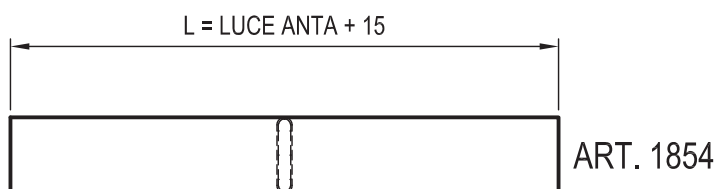
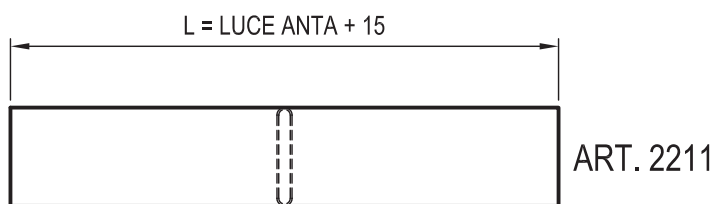
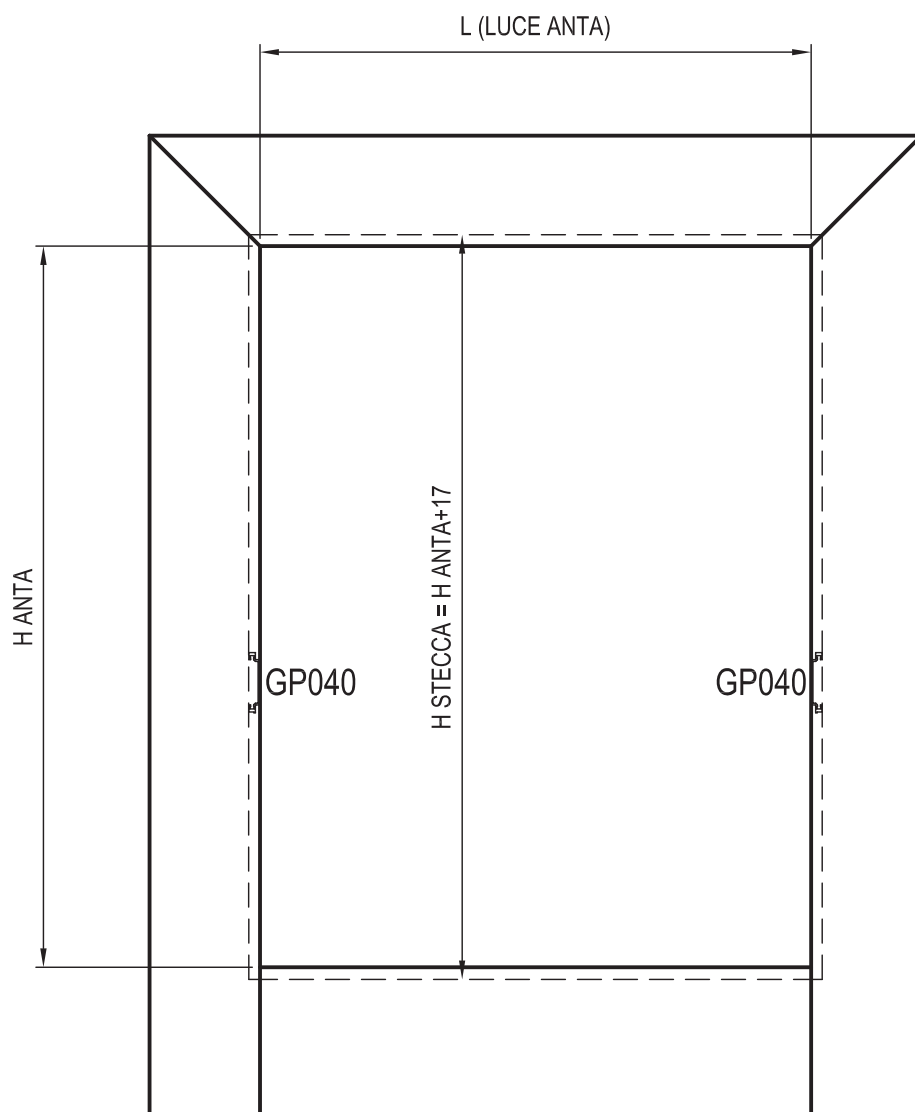
**TABELLA RIEPILOGATIVA**

MISURA LIMITE	N° OVALINE	MISURA LIMITE	N° OVALINE	MISURA LIMITE	N° OVALINE
268	6	1118	26	1968	46
310.5	7	1160.5	27	2010.5	47
353	8	1203	28	2053	48
386.5	9	1245.5	29	2095.5	49
438	10	1288	30	2138	50
480.5	11	1330.5	31	2180.5	51
523	12	1373	32	2223	52
565.5	13	1415.5	33	2265.5	53
608	14	1458	34	2308	54
650.5	15	1500.5	35	2350.5	55
693	16	1543	36	2393	56
735.5	17	1585.5	37	2435.5	57
778	18	1628	38	2478	58
820.5	19	1670.5	39	2520.5	59
863	20	1713	40	2563	60
905.5	21	1755.5	41	2605.5	61
948	22	1798	42	2648	62
990.5	23	1840.5	43	2690.5	63
1033	24	1883	44	2733	64
1075.5	25	1925.5	45	2775.5	65



N.B. : MAN MANO CHE " H UTILE " SI AVVICINA AL VALORE DELLA " MISURA LIMITE " POSSONO VERIFICARSI COPERTURE NON COMPLETE DELLA TRANCIATURA REFILATA (PRIMA E ULTIMA).

TAGLIO LAMELLE PER STECCA PRETRANCIATA



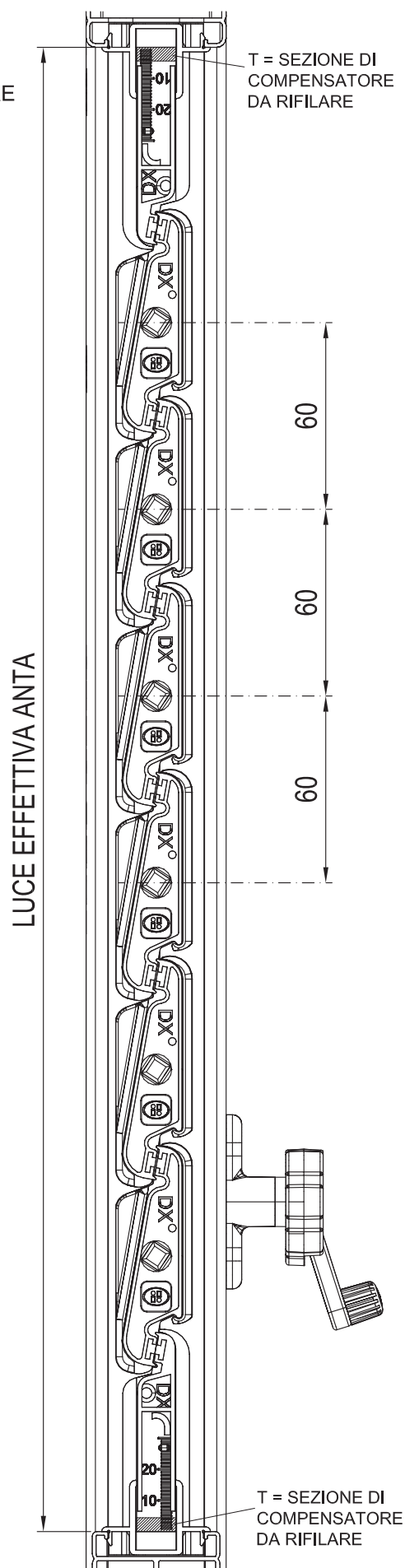
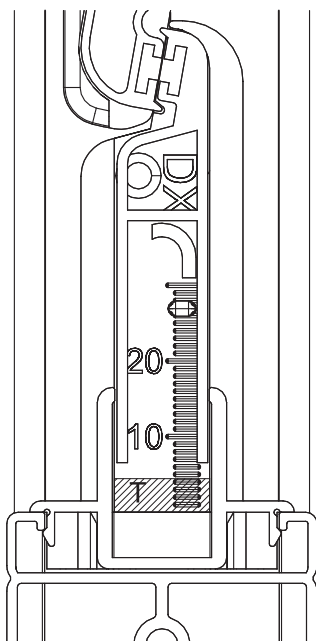
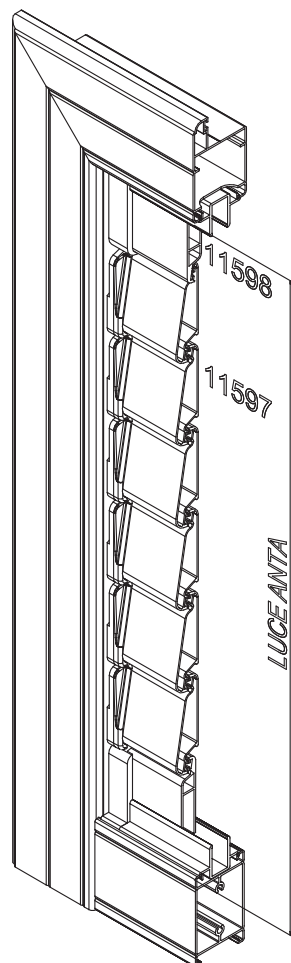
SCHEMACOMPENSAZIONE CON LAMELLA ORIENTABILE

$$T = \frac{\text{LUCE MAX} - \text{LUCE EFFETTIVA}}{2}$$

LA COMPENSAZIONE "T" VA EFFETTUATA
SU ENTRAMBI I LATI SUPERIORE E INFERIORE

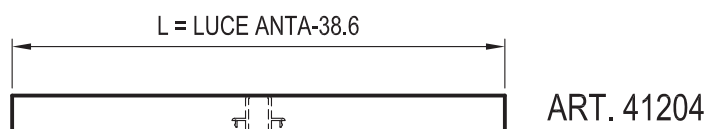
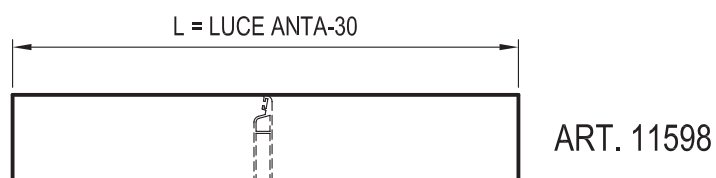
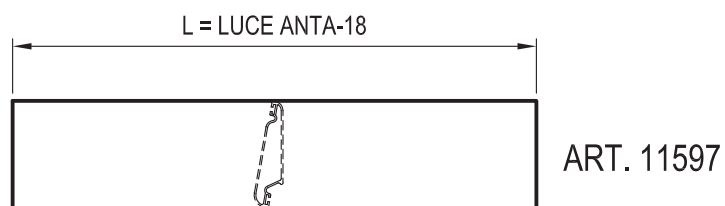
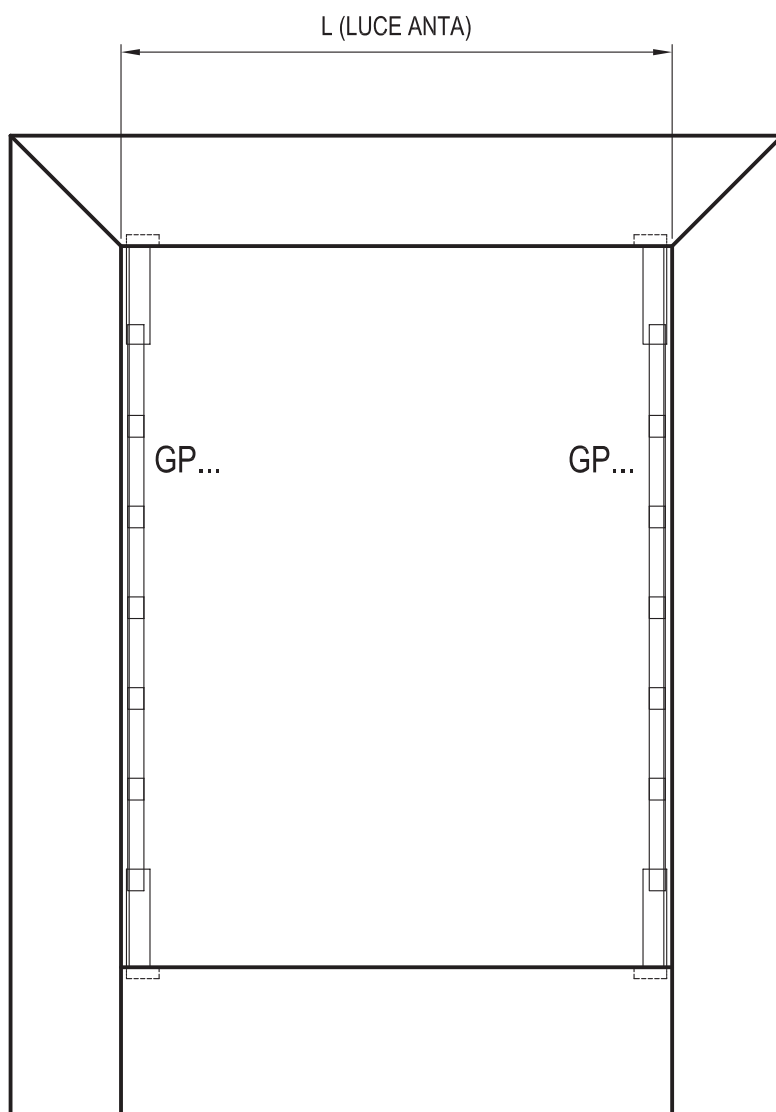
DISTINTA ACCESSORI

LUCE MIN ANTA	LUCE MAX ANTA	N° LAMELLE	KIT	QUOTA MINIMA
418	477	6	GP106	453
478	537	7	GP107	513
538	597	8	GP108	573
598	657	9	GP109	633
658	717	10	GP110	693
718	777	11	GP111	753
778	837	12	GP112	813
838	897	13	GP113	873
898	957	14	GP114	933
958	1017	15	GP115	993
1018	1077	16	GP116	1053
1078	1137	17	GP117	1113
1138	1197	18	GP118	1173
1198	1257	19	GP119	1233
1258	1317	20	GP120	1293
1318	1377	21	GP121	1353
1378	1437	22	GP122	1413
1438	1497	23	GP123	1473
1498	1557	24	GP124	1533
1558	1617	25	GP125	1593
1618	1677	26	GP126	1653
1678	1737	27	GP127	1713
1738	1797	28	GP128	1773
1798	1857	29	GP129	1833
1858	1917	30	GP130	1893
1918	1977	31	GP131	1953
1978	2037	32	GP132	2013
CP. COMANDI ORIENTABILI L=6 mt		100	GP100	-



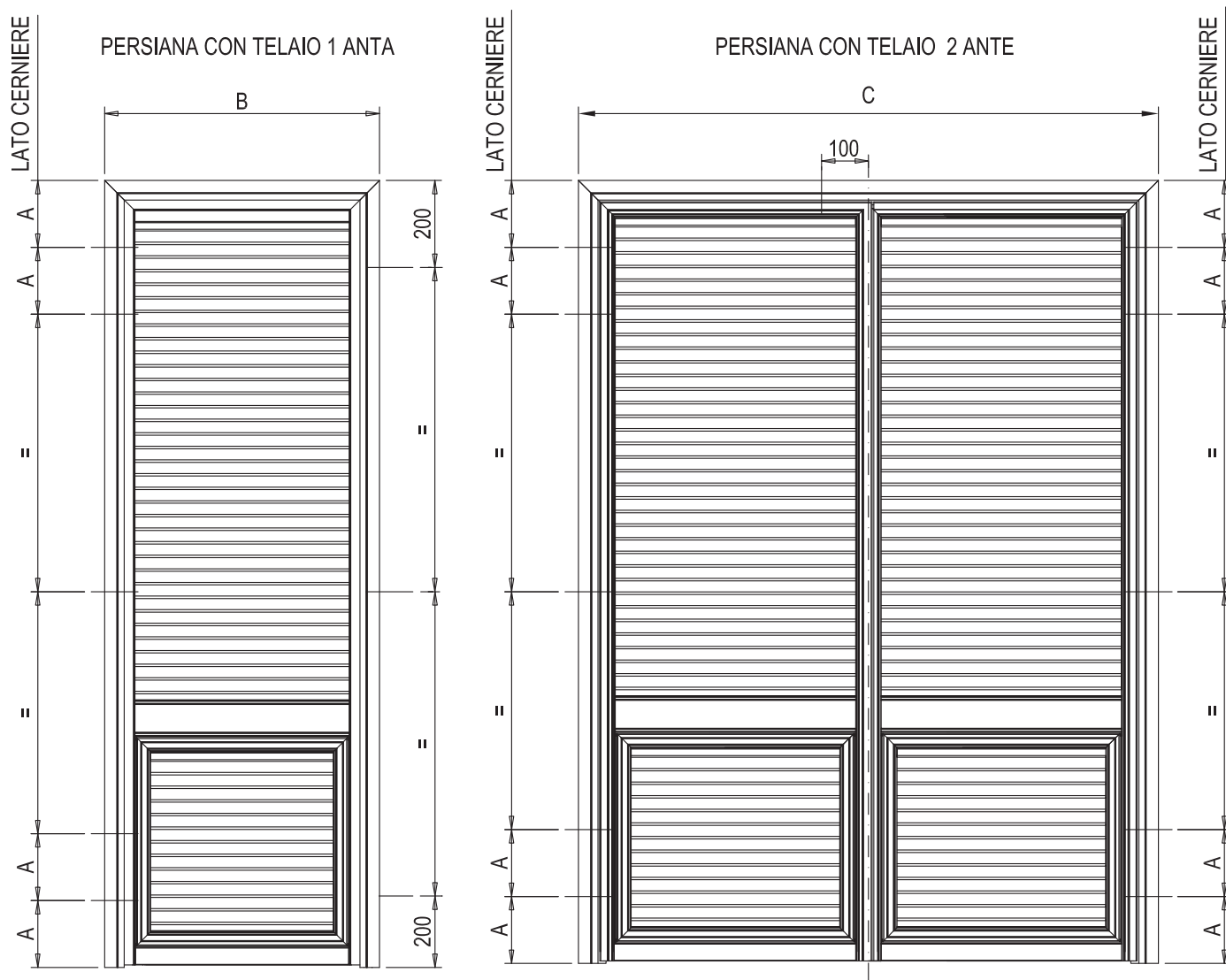
N.B. : LA QUOTA MINIMA INSERITA IN TABELLA INDICA LA MISURA
AL DI SOTTO DELLA QUALE È NECESSARIO RIFILARE ANCHE LA
LAMELLA ART. 11598

TAGLIO LAMELLE PER LAMELLE ORIENTABILI



SCHEMA POSIZIONAMENTO FISSAGGIO A MURO

SCHEMA POSIZIONAMENTO FISSAGGI A MURO



A IN PROSSIMITÀ DELLE CERNIERE

B DA 600 mm A 800 mm 1 FISSAGGIO POSIZIONE B/2

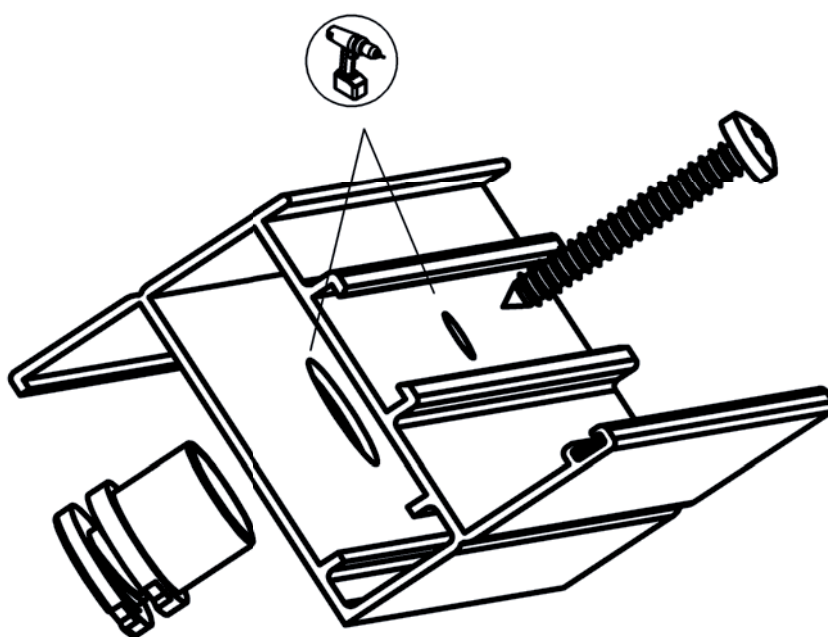
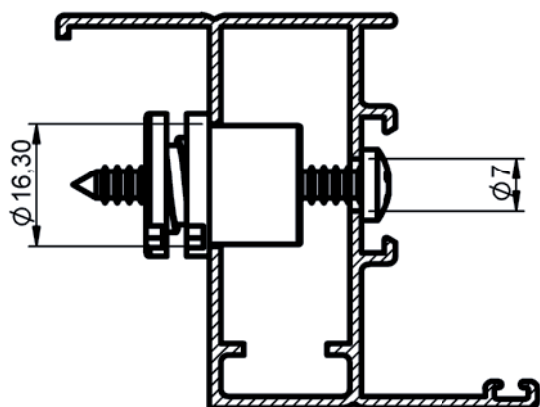
B DA 800 mm A 1200 mm 2 FISSAGGI POSIZIONE B/3

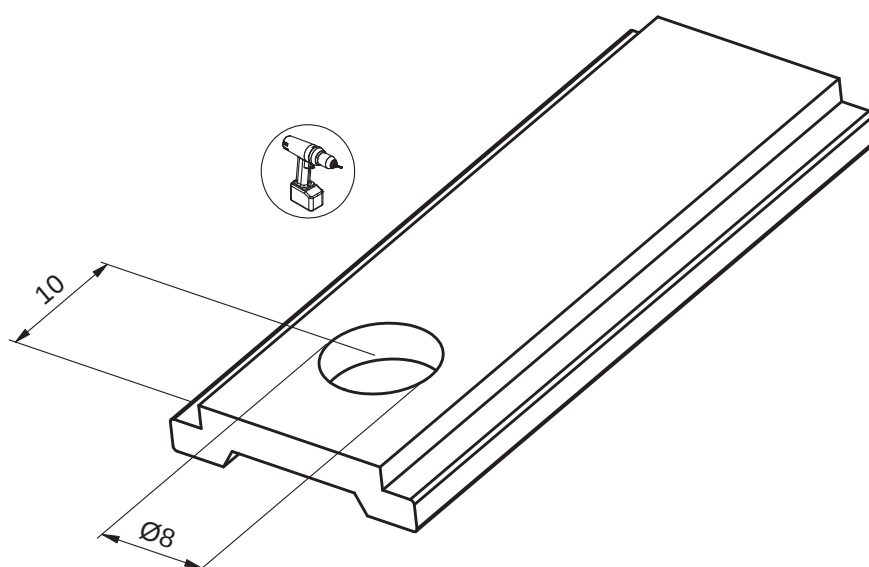
C ≤ 800 mm 1 FISSAGGIO C/2

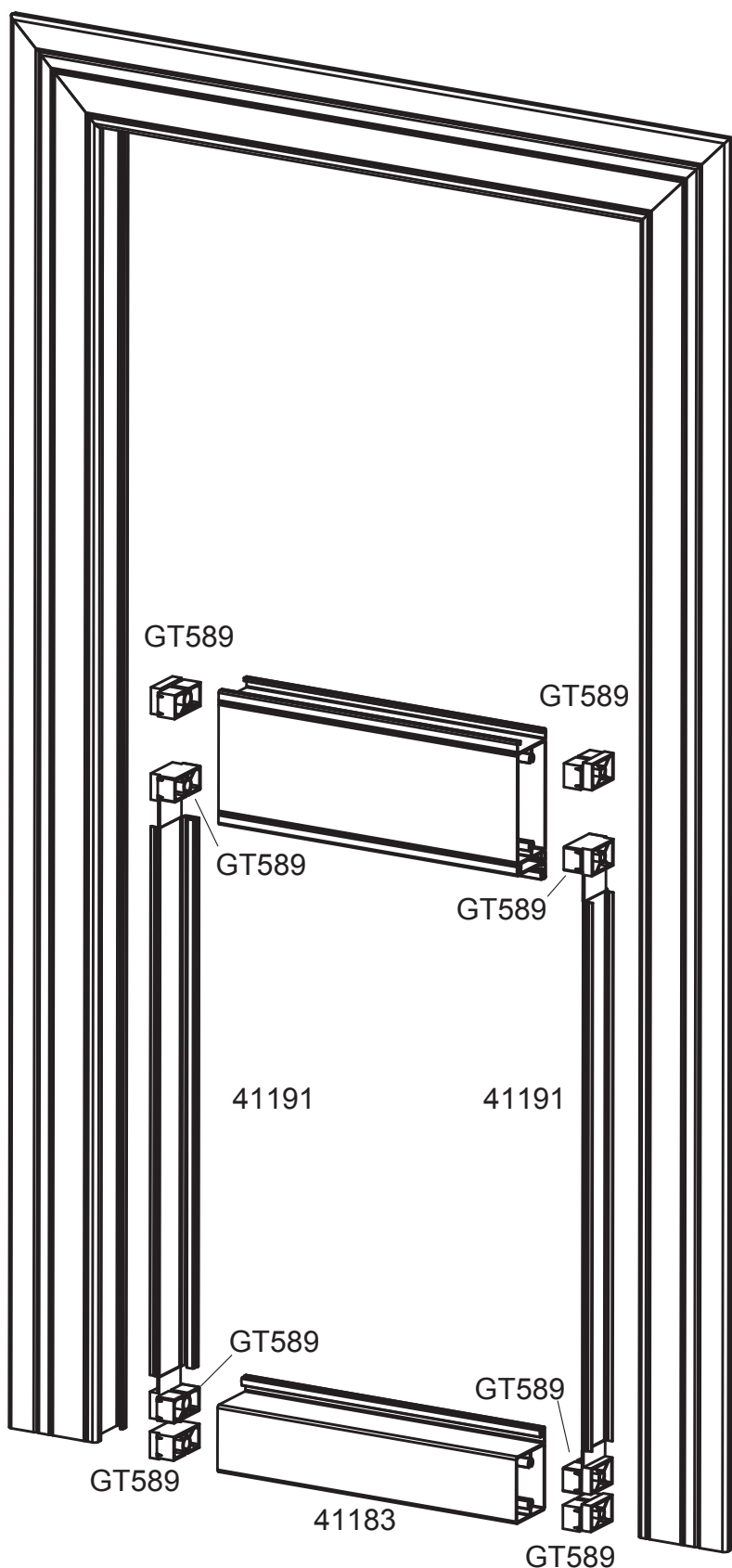
C DA 800 mm A 1200 mm 2 FISSAGGI POSIZIONE C/3

C DA 1200 mm A 1600 mm 3 FISSAGGI POSIZIONE C/4

N.B. : NELLE FINESTRE A DUE ANTE IL FISSAGGIO CENTRALE DEVE ESSERE SPOSTATO RISPETTO ALL'ASSE DEL TELAIO PER EVITARE L'INTERFERENZA CON GLI ACCESSORI DI RISCONTRO.

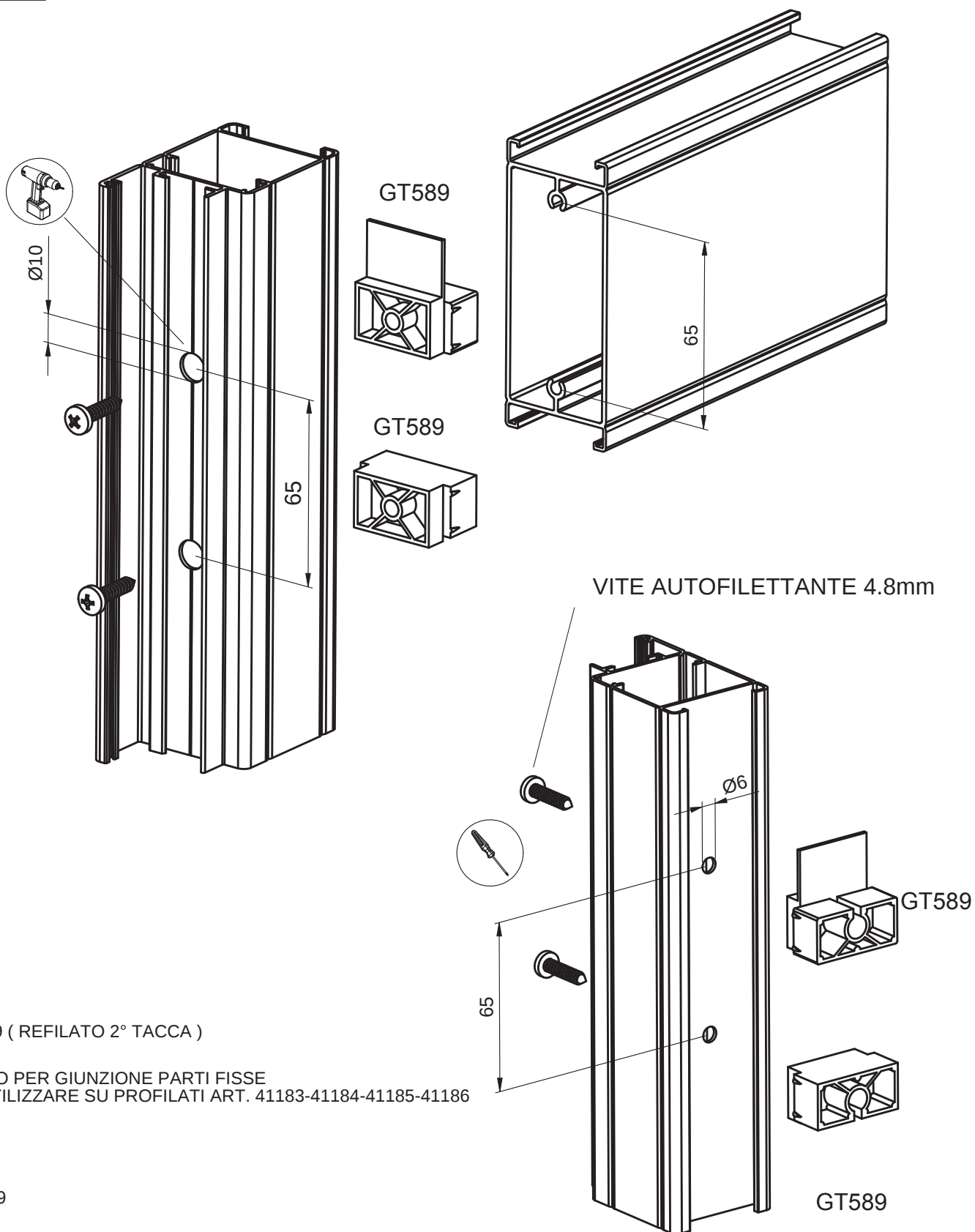






N.B. IL TAPPO ART. GT589 (REFILATO 2°TACCA) DEVE ESSERE UTILIZZATO
 COME GIUNZIONE TRAVERSO-ANTA IN CORRISPONDENZA DI PARTI FISSE;
 L'ART. GT589 VIENE UTILIZZATO COME GIUNTO IN PROSSIMITÀ DI PARTI MOBILI
 CON PROFILATI ART. 41185-41186 ;
 L'ART. GT589 (REFILATO 1° TACCA) VIENE UTILIZZATO COME GIUNTO IN PROSSIMITÀ
 DI PARTI MOBILI CON PROFILATI ART. 41183-41184

FISSAGGIO TAPPI ART. GT589



GT589 (REFILATO 2° TACCA)

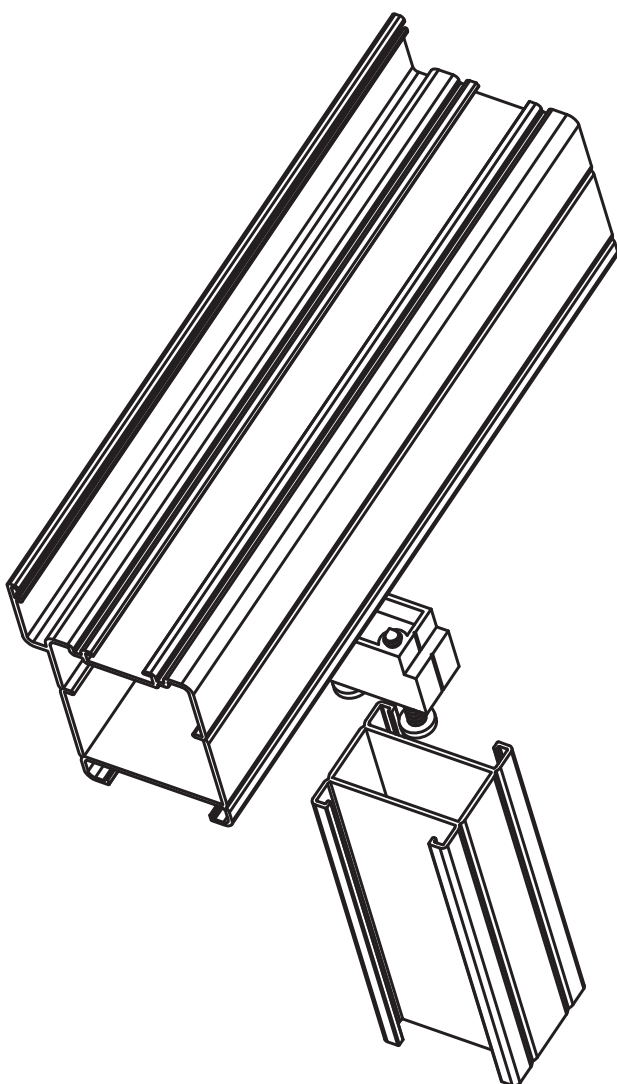
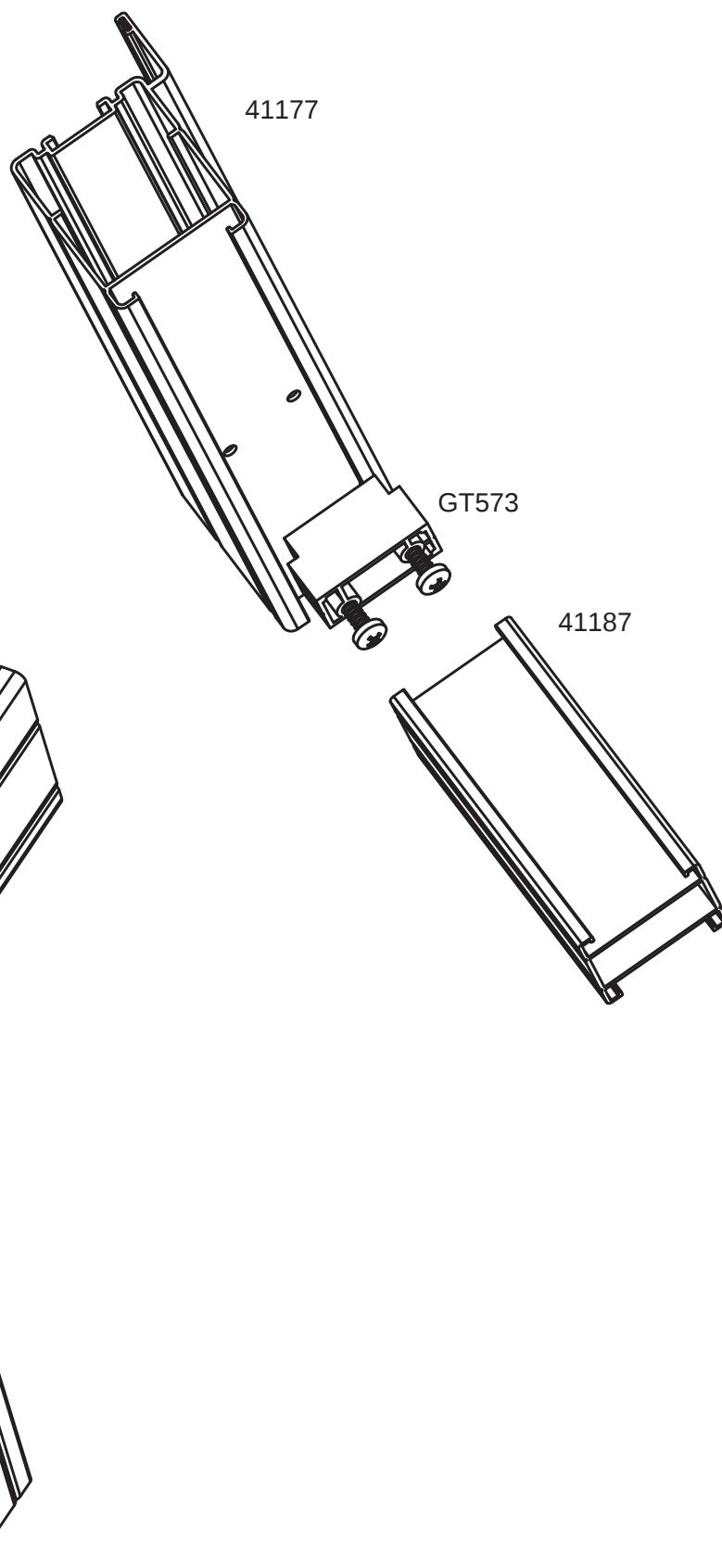
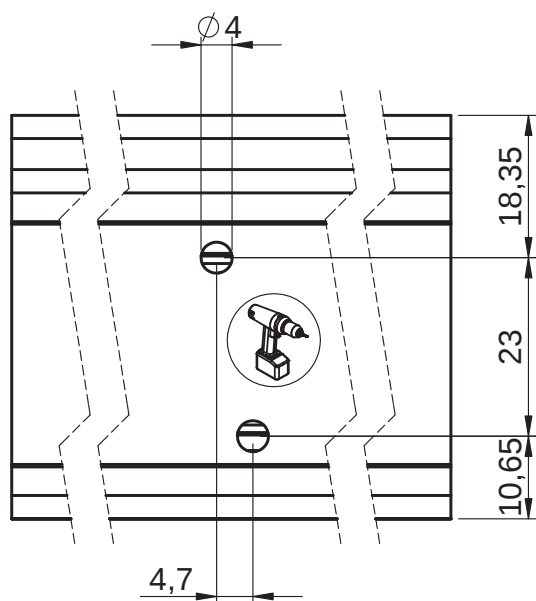
TAPPO PER GIUNZIONE PARTI FISSE
DA UTILIZZARE SU PROFILATI ART. 41183-41184-41185-41186

GT589

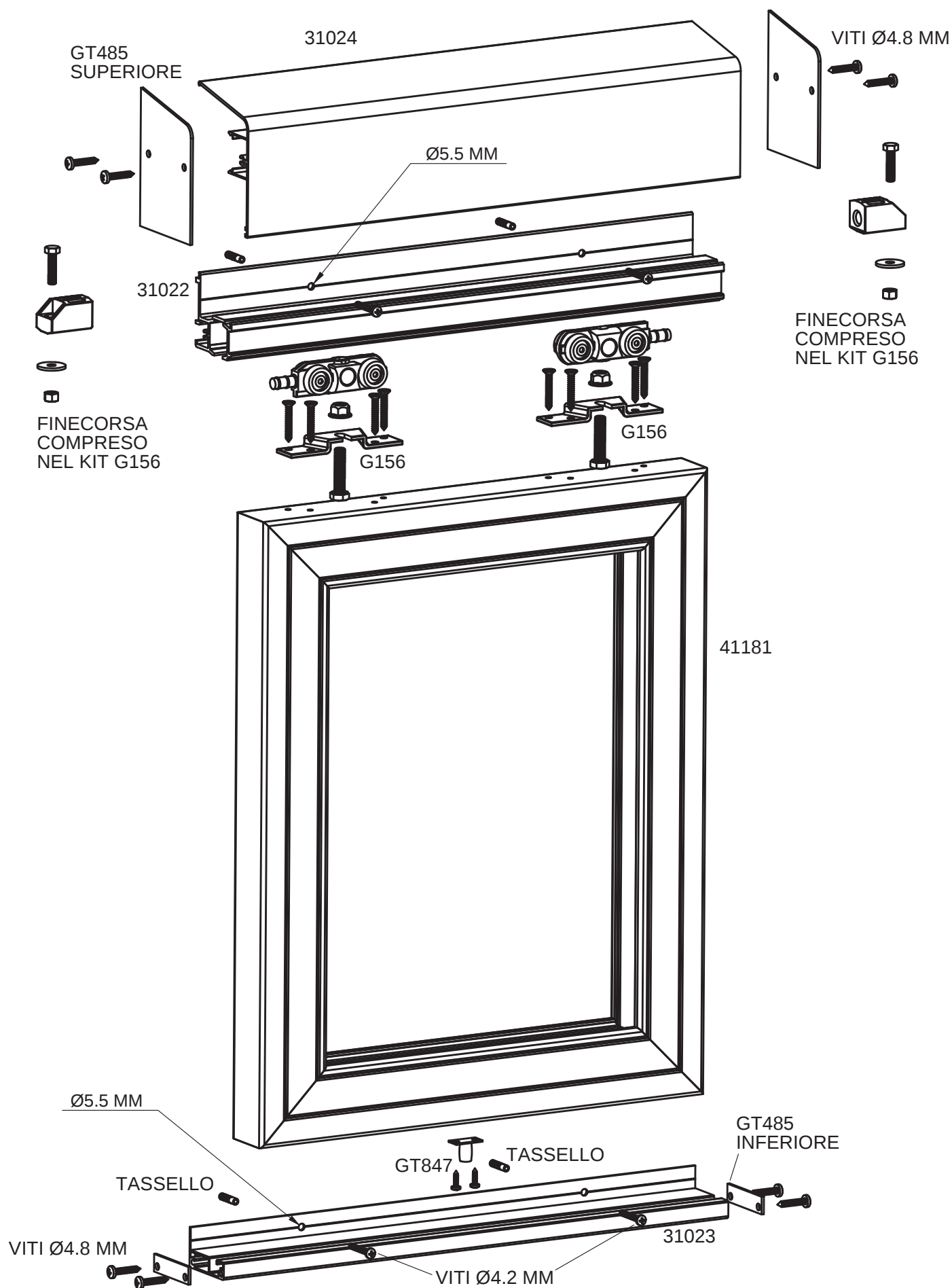
TAPPO PER GIUNZIONE PARTI MOBILI (SPORTELLLO)
DA UTILIZZARE SU PROFILATI ART. 41185-41186 IN COMBINAZIONE CON ART. 41191

GT589 (REFILATO 1° TACCA)

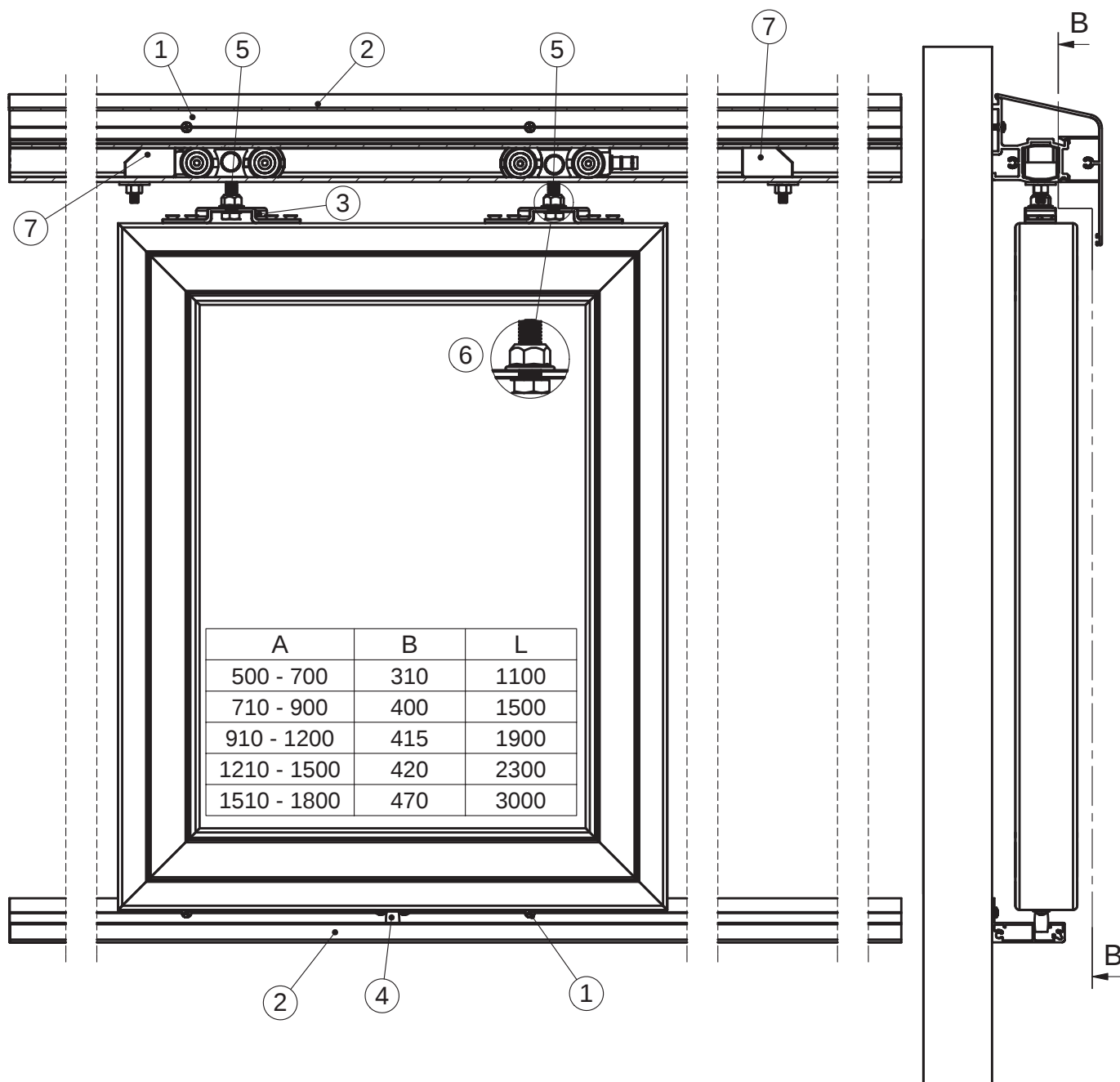
TAPPO PER GIUNZIONE PARTI MOBILI (SPORTELLLO)
DA UTILIZZARE SU PROFILATI ART. 41183-41184



APPLICAZIONE ACCESSORI SOLUZIONE SCORREVOLE



SCHEMA DI MONTAGGIO SOLUZIONE SCORREVOLE



1 - TRACCIARE LA POSIZIONE DELLE VITI SULLA PARETE DOVE VERRÀ FISSATA LA MONOROTAIA

2 - FORARE ED APPLICARE CON VITI LA MONOROTAIA SUPERIORE ED INFERIORE

3 - FISSARE LE DUE STAFFE DI SOSTEGNO SULL'ANTA ALLA DISTANZA INDICATA IN TABELLA, AVENDO CURA DI OTTENERE PER QUANTO PIÙ POSSIBILE L'ALLINEAMENTO E LA MEZZERIA DELL'ANTA; LA FERITOIA CENTRALE DOVRÀ PRESENTARE L'APERTURA VERSO LA PARTE ESTERNA

4 - FISSARE LA GUIDA INFERIORE CON OLIVA E VERIFICARE IL CORRETTO SCORRIMENTO NELLA RELATIVA MONOROTAIA

5 - FISSARE I BULLONI, I DADI E LE RELATIVE RONDELLE SUI CARRELLI

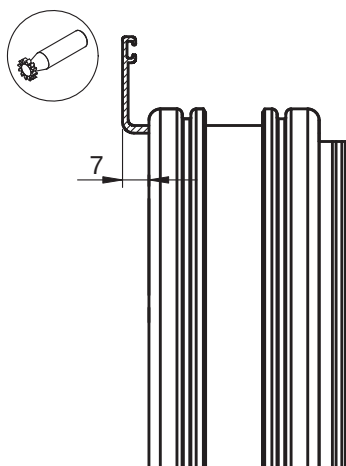
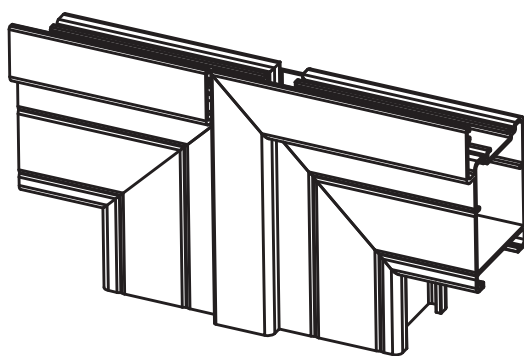
6 - FISSARE PROVVISORIAMENTE L'ANTA E PRATICARE LA REGISTRAZIONE DELL'ALTEZZA SVITANDO OD AVVITANDO I BULLONI

7 - FAR SCORRERE L'ANTA IN MODO DA OTTENERE LA CORSA VOLUTA E REGISTRARE LA POSIZIONE DEI FINECORSI, IN MODO DA ASSICURARE LE DUE POSIZIONI DI APERTURA E DI CHIUSURA

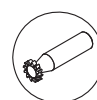
LAVORAZIONE ALETTE SU INCROCIO ART. 41177

VISTA ESTERNA

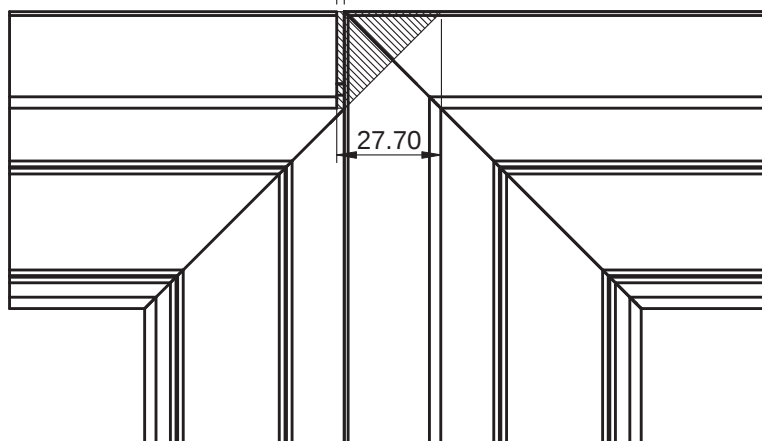
ASPORTARE LE AREE TRATTEGGIATE PER EVITARE L'INTERFERENZA TRA LE ALETTE NELLA BATTUTA CENTRALE SUL LATO ESTERNO



2 MM
SCURETTO TRA LE ALETTE



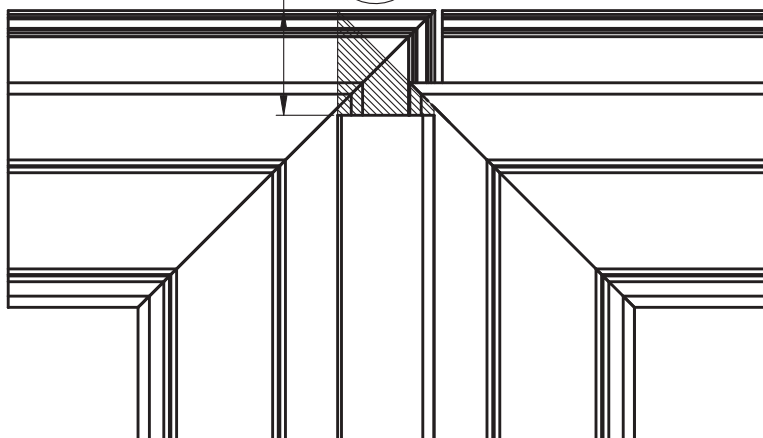
ANTE ART. 41177



27.70

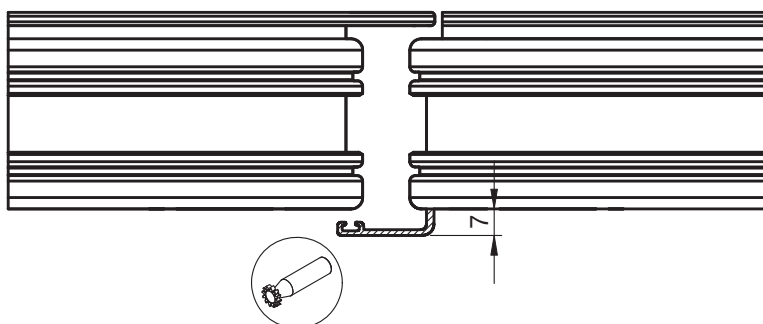
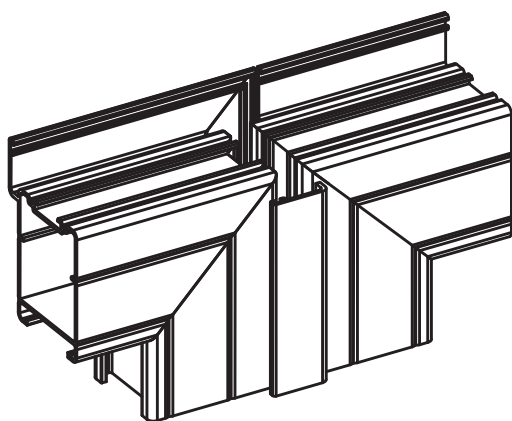


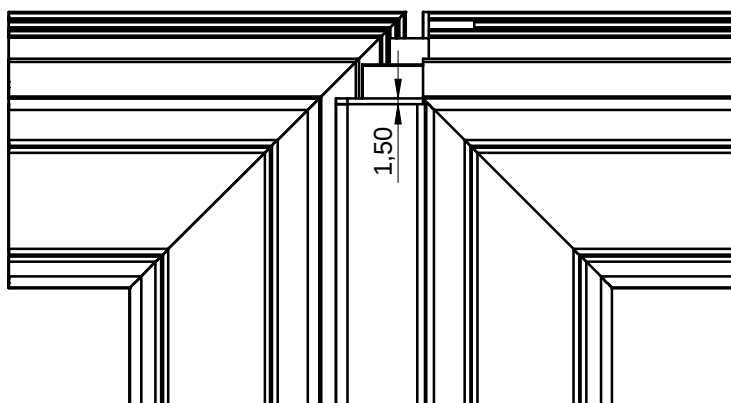
ANTE ART. 41177



VISTA INTERNA

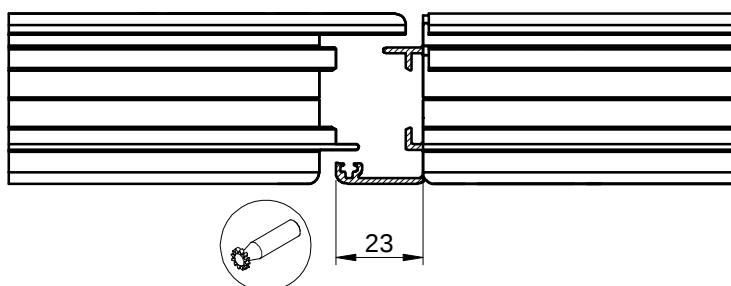
ASPORTARE LE AREE TRATTEGGIATE PER EVITARE L'INTERFERENZA TRA LE ALETTE NELLA BATTUTA CENTRALE SUL LATO INTERNO





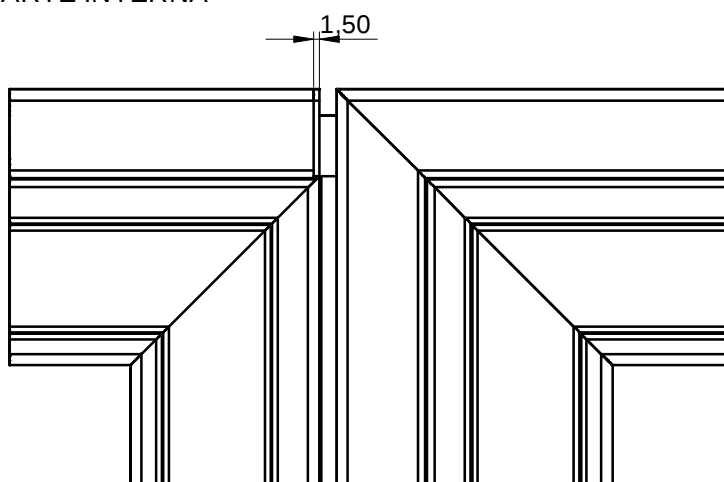
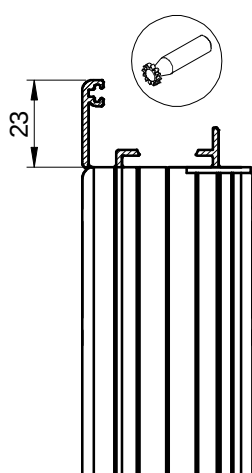
VISTA ESTERNA

ASPORTARE L'AREA TRATTEGGIATA
PER L'APPLICAZIONE DEL TAPPO
ART. GT574 SULLA PARTE ESTERNA

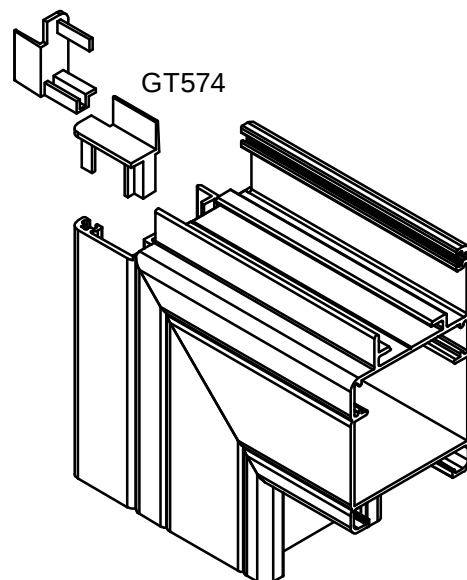


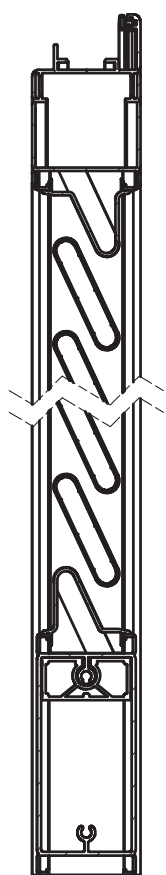
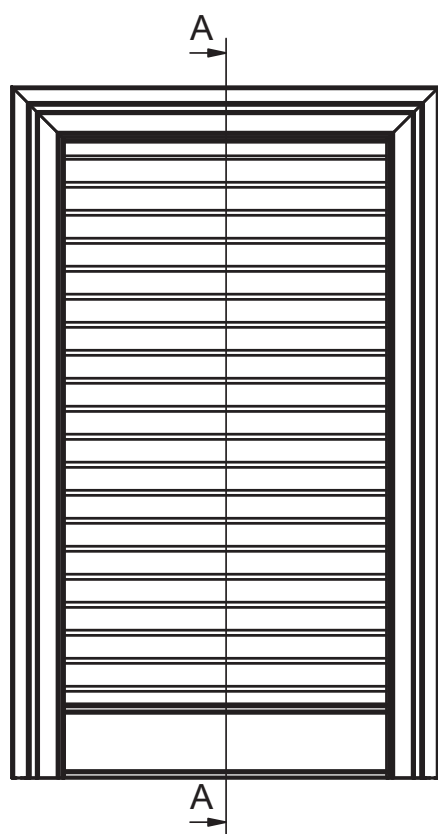
VISTA INTERNA

ASPORTARE L'AREA TRATTEGGIATA
PER L'APPLICAZIONE DEL TAPPO
ART. GT574 SULLA PARTE INTERNA

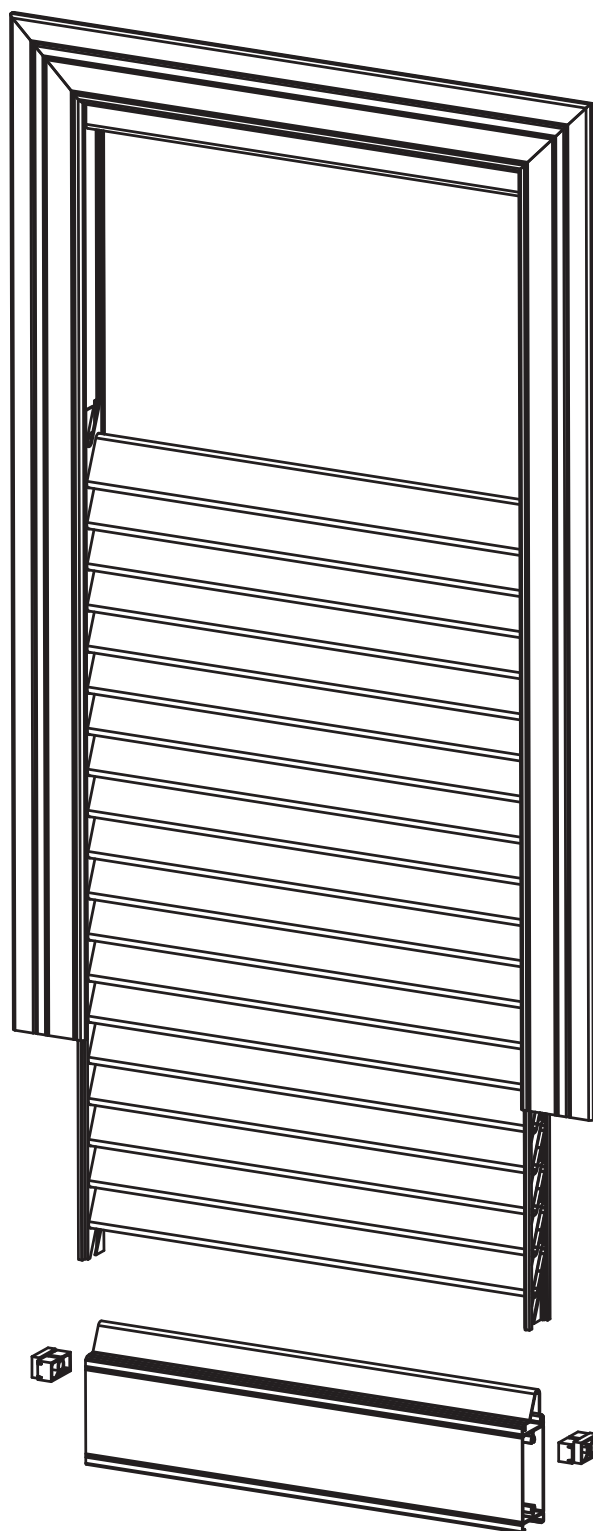


GT574

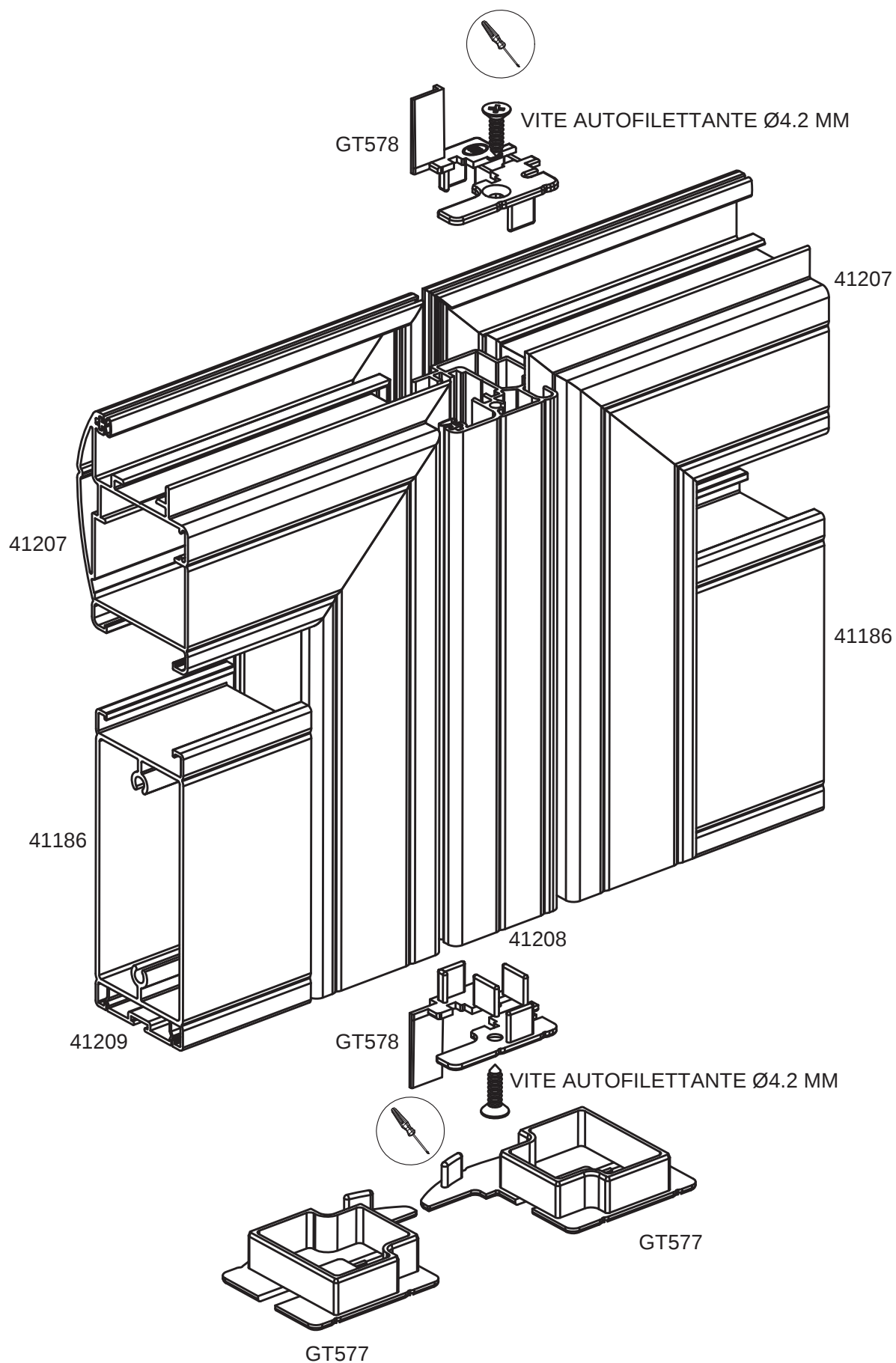




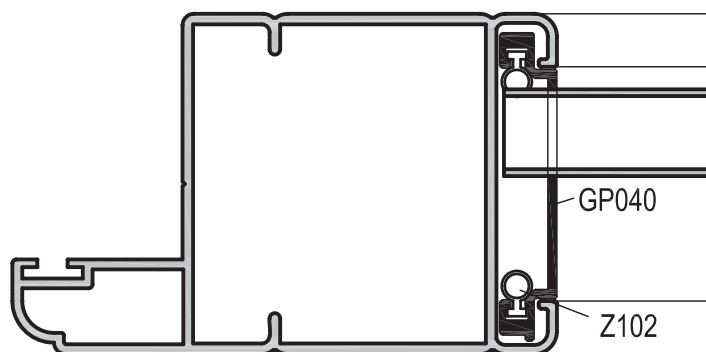
SEZIONE A-A
SCALA 1 : 3



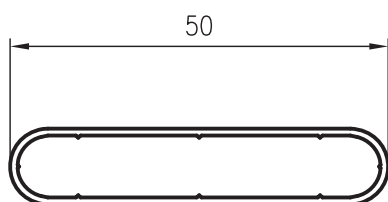
- 1 - INSERIRE LE DOGHE NELLA COPPIA DI STECCHE PRE TRANCIATE (ASSICURANDOSI DI AVER INFILATO L' APPOSITA GUARNIZIONE)
- 2 - PROCEDERE ALL'INFILAGGIO NELL' ANTA
- 3 - CHIUDERE L'ANTA FISSANDO LA FASCIA CON I RELATIVI TAPPI DI GIUNZIONE



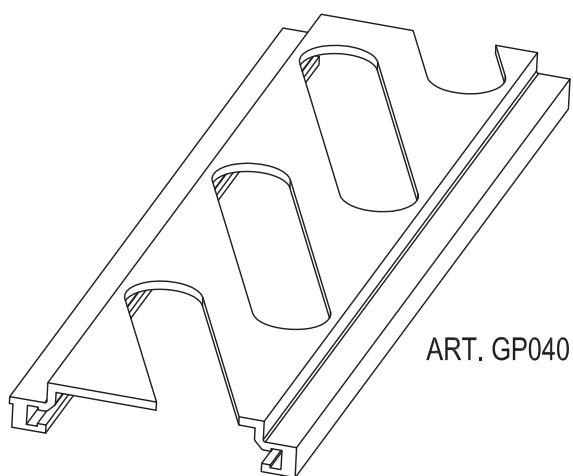
APPLICAZIONE STECCA GP040



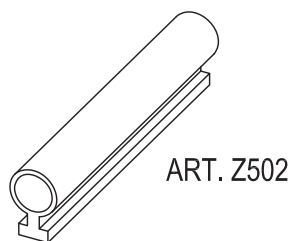
ART. 41182



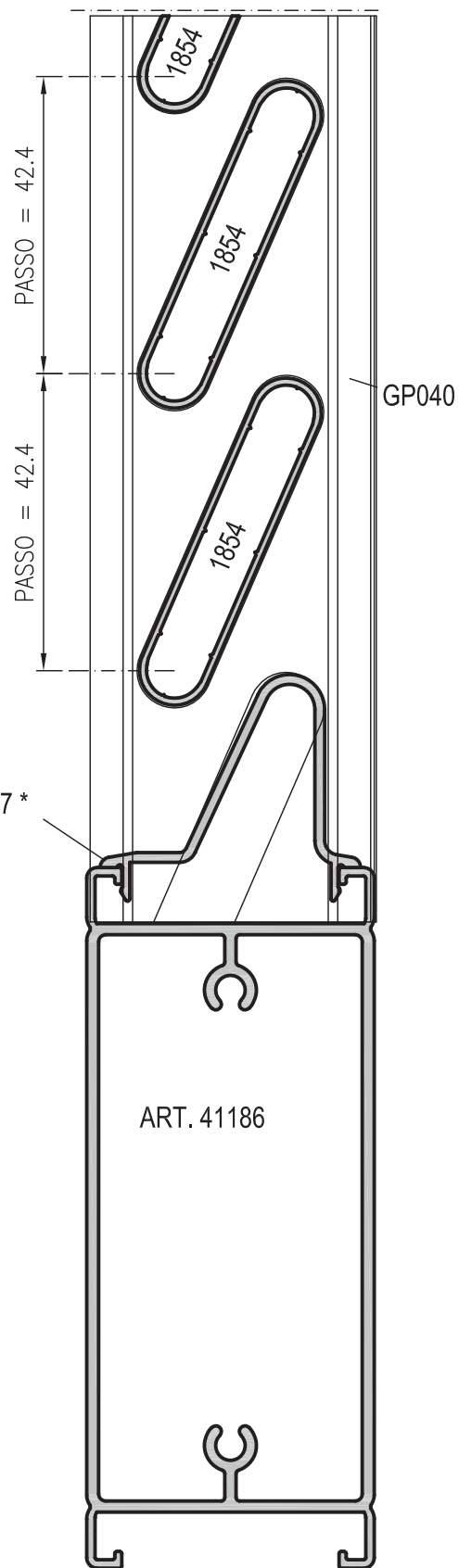
ART. 1854



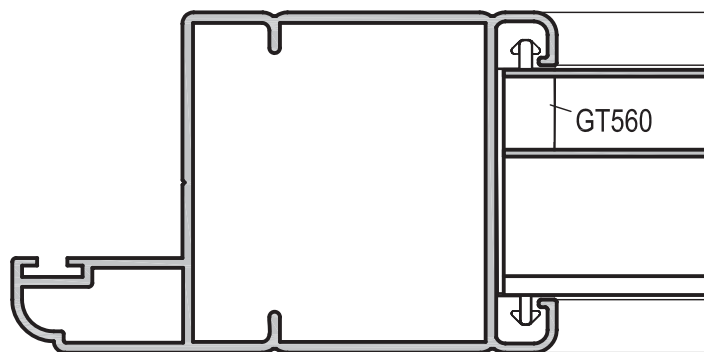
ART. GP040



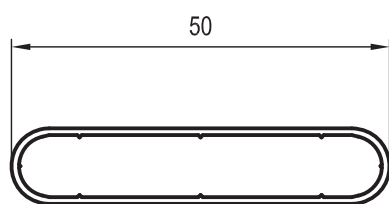
ART. Z502



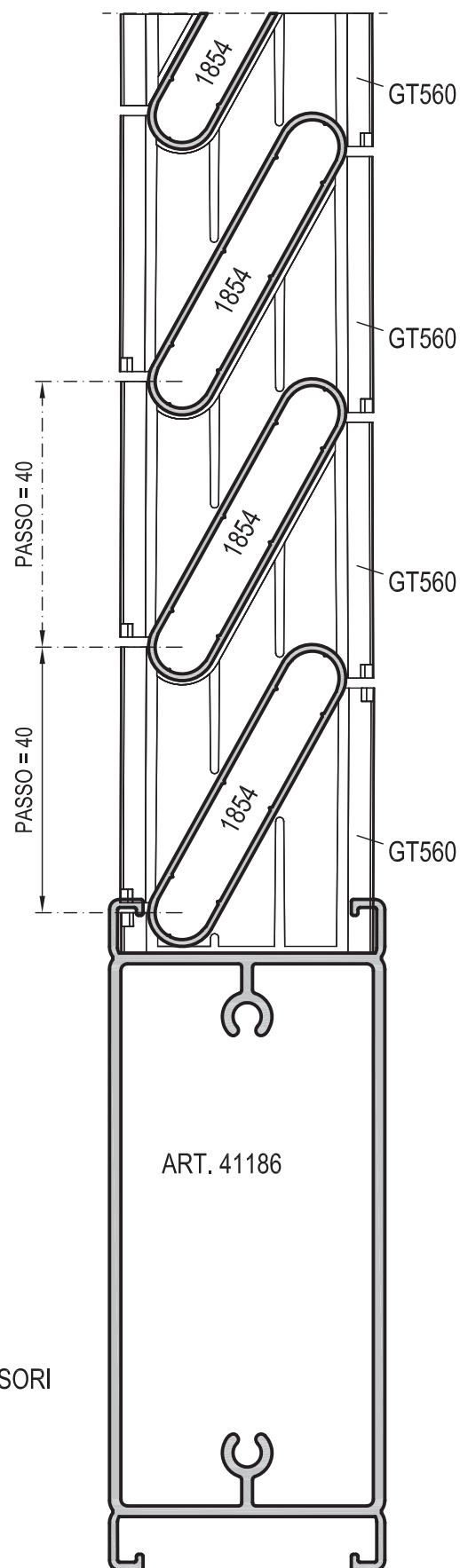
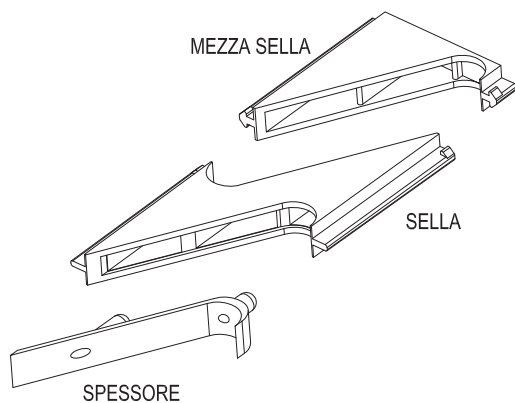
* = L'ARTICOLO 41197 DEVE ESSERE UTILIZZATO
ESCLUSIVAMENTE IN COMBINAZIONE CON L'ARTICOLO GP040



ART. 41182

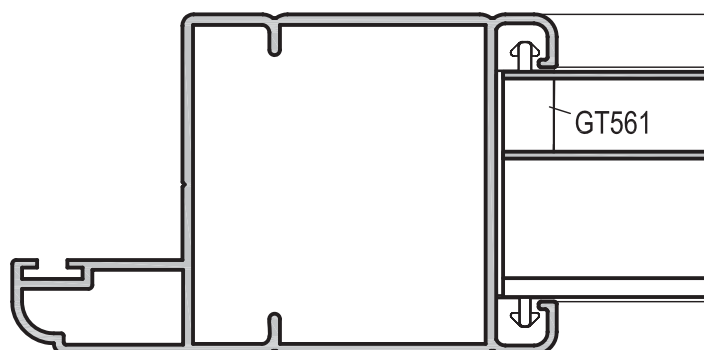


ART. 1854

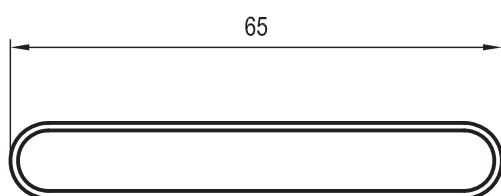


GT560 : IL KIT È COMPRENSIVO DI SELLE, MEZZE SELLE PIÙ SPESSORI

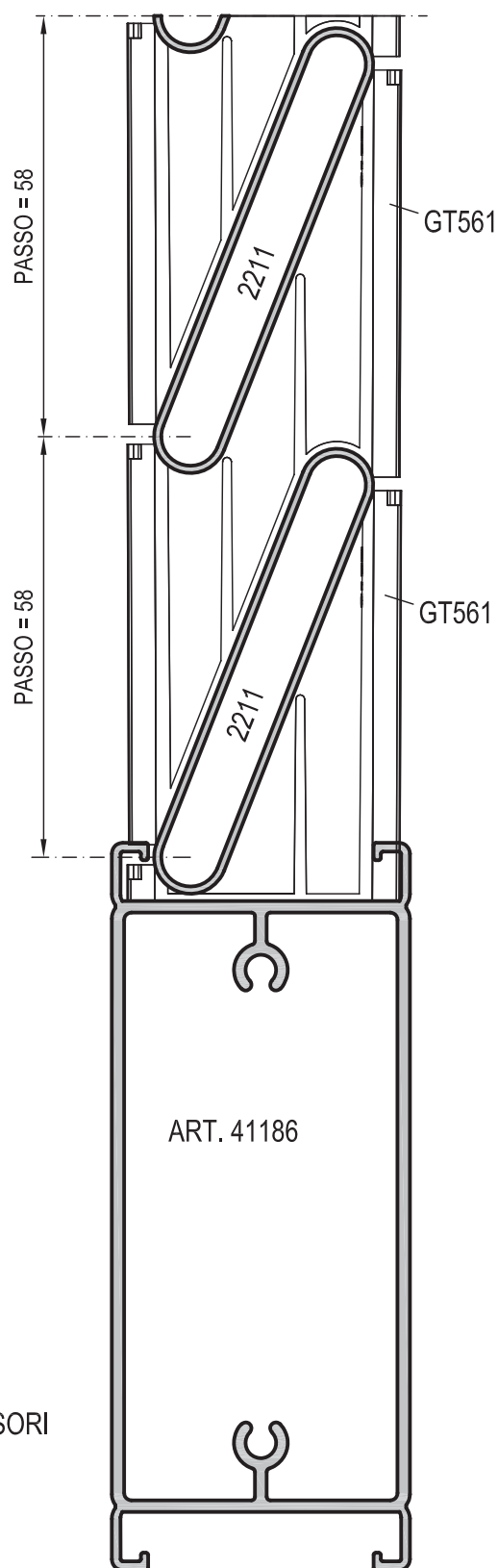
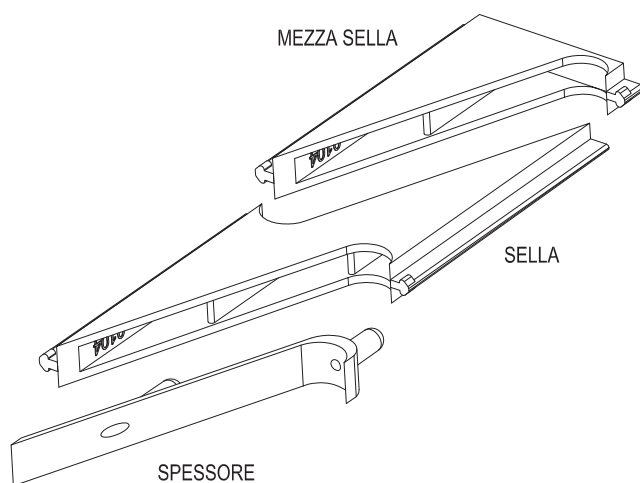
APPLICAZIONE SELLA GT561



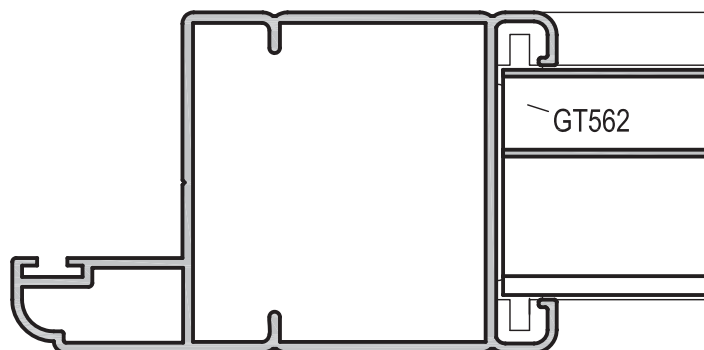
ART. 41182



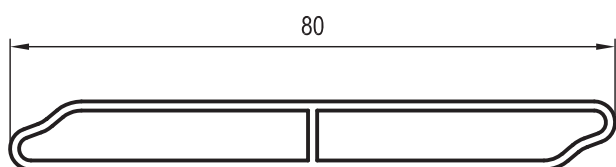
ART. 2211



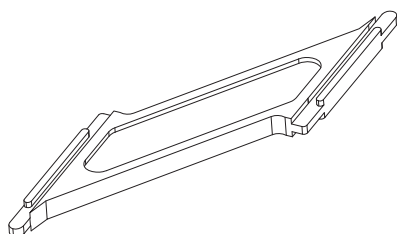
GT561 : IL KIT È COMPRENSIVO DI SELLE, MEZZE SELLE PIÙ SPESSORI



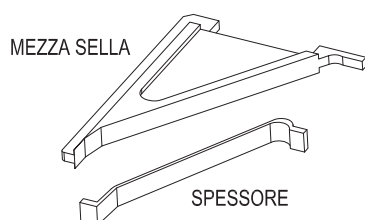
ART. 41182



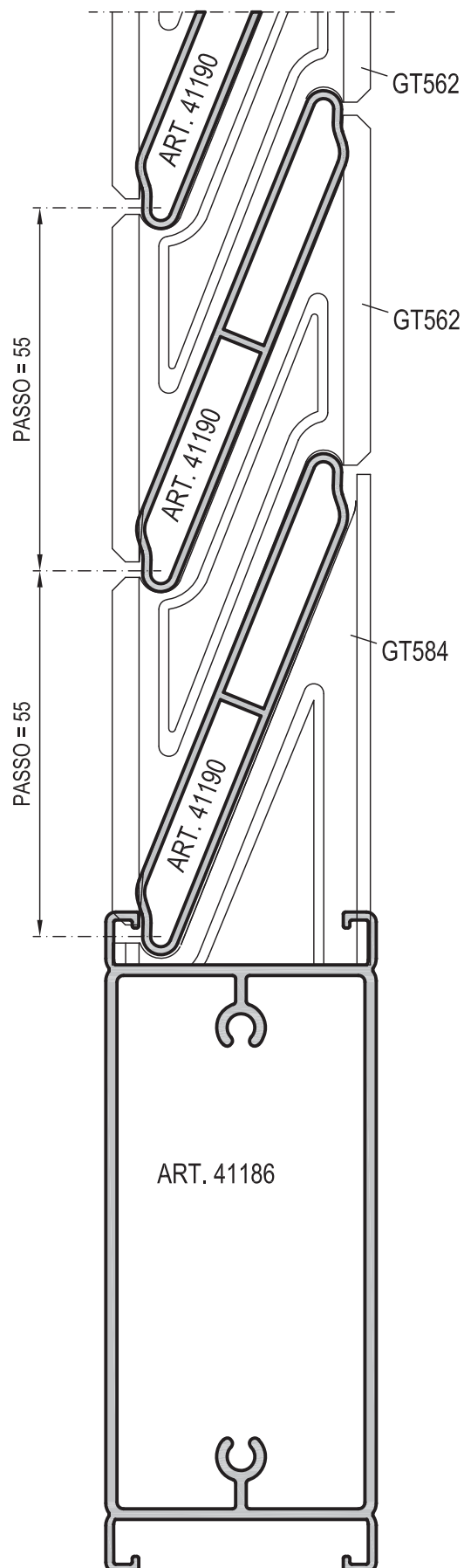
ART. 41190



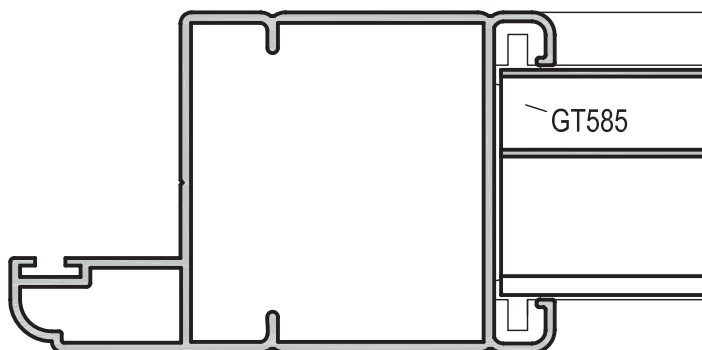
GT562 : SELLA REVERSIBILE



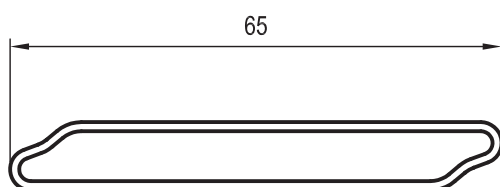
GT584 : KIT MEZZE SELLE + SPESSORI



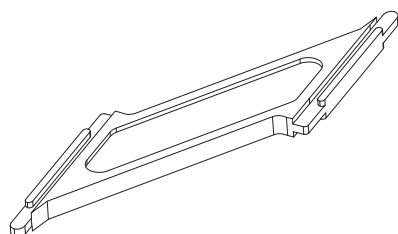
APPLICAZIONE SELLA GT585+GT584



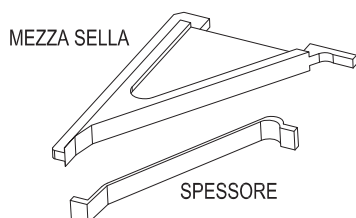
ART. 41182



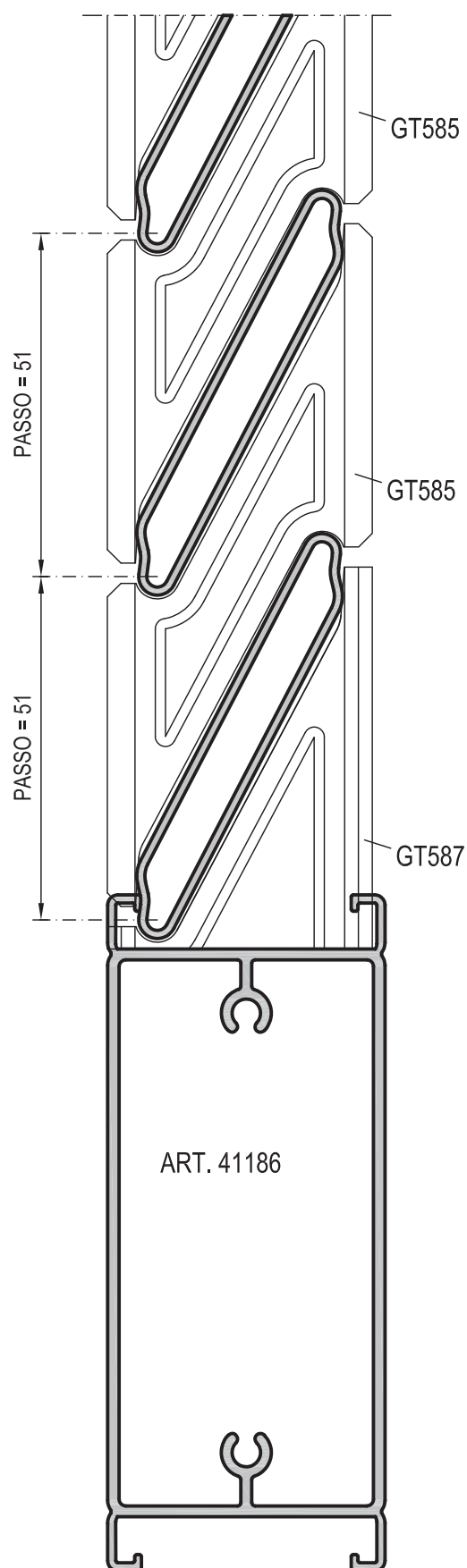
ART. 41189

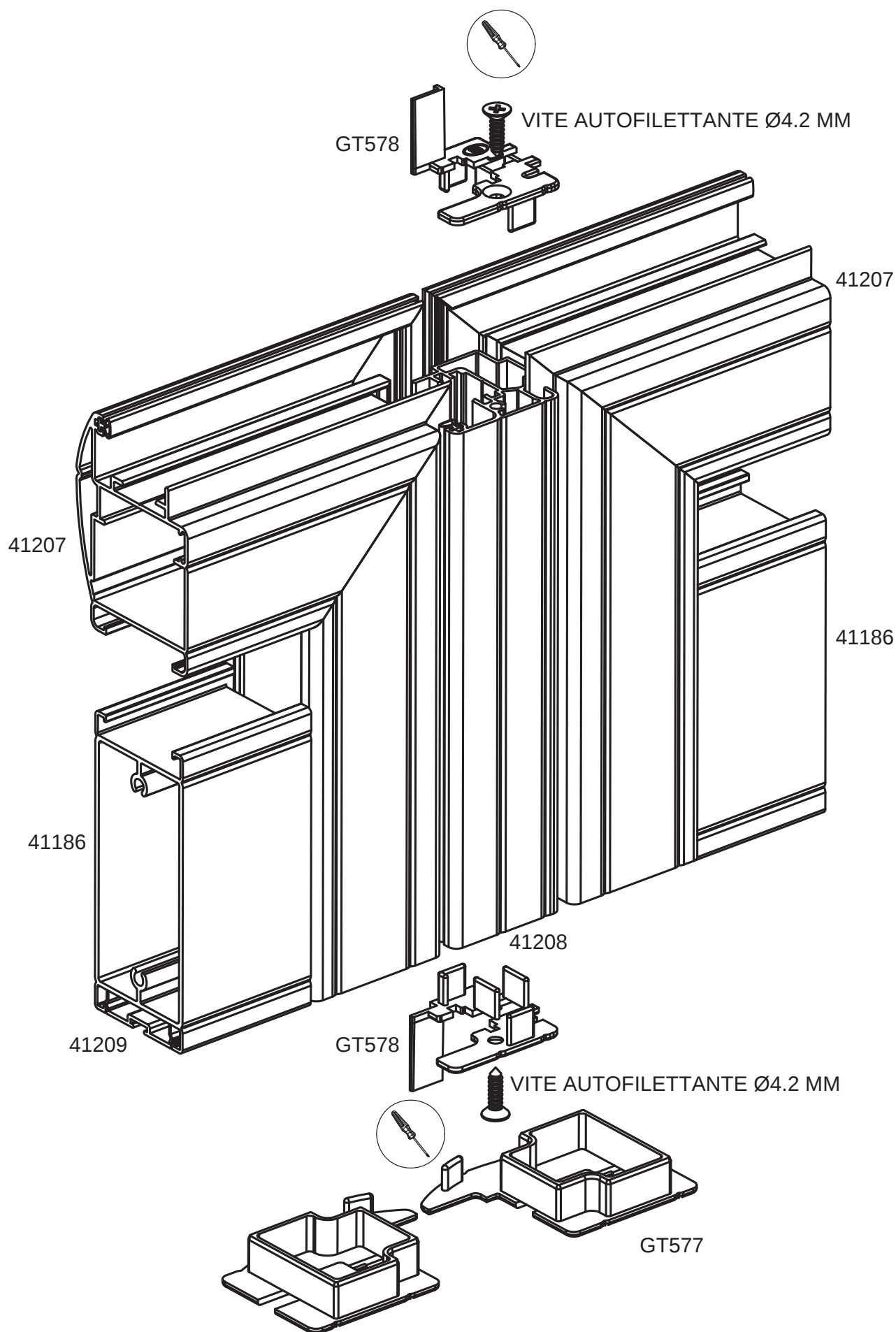


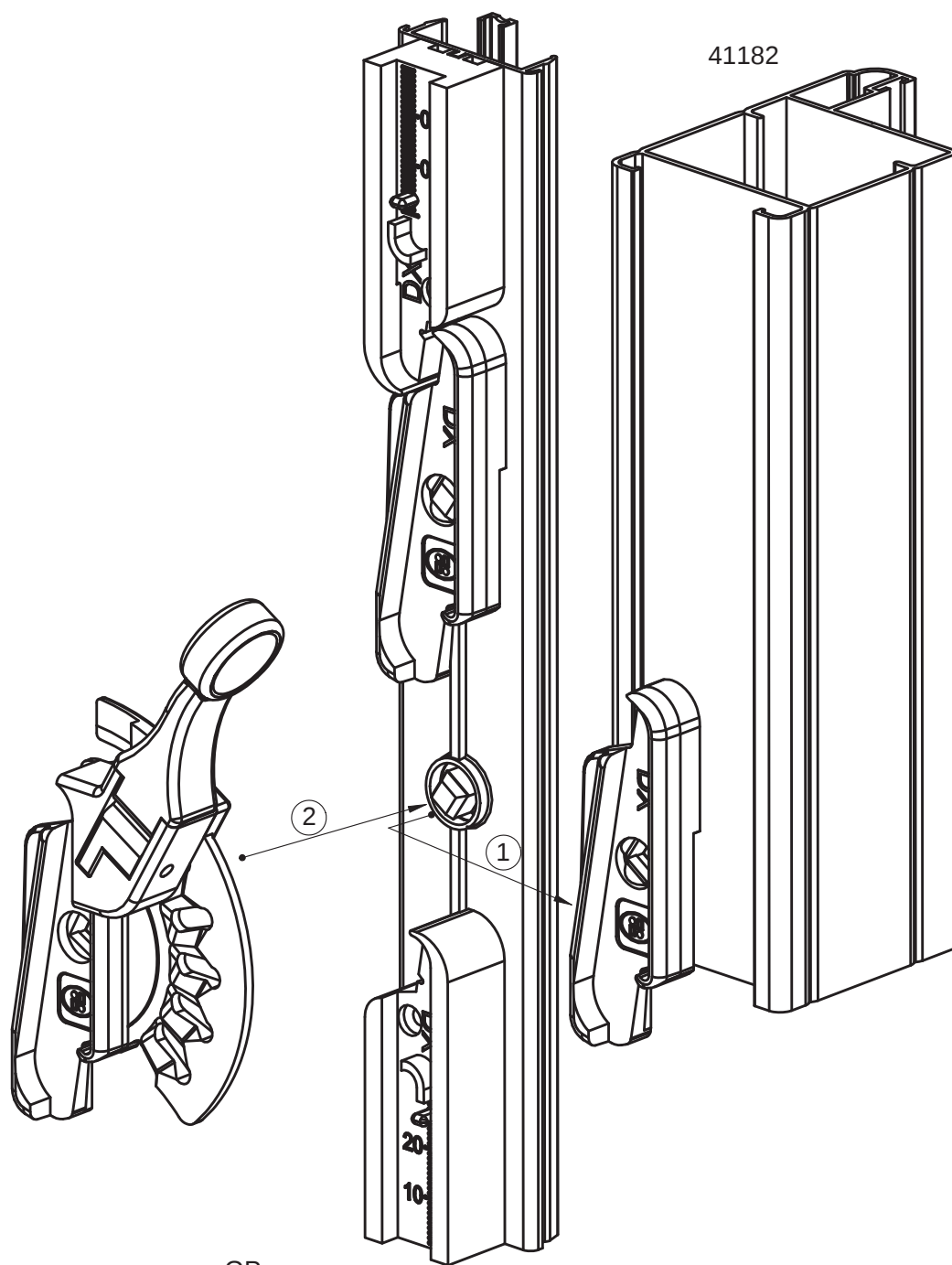
GT585 : SELLA REVERSIBILE



GT587 : KIT MEZZE SELLE + SPESSORI

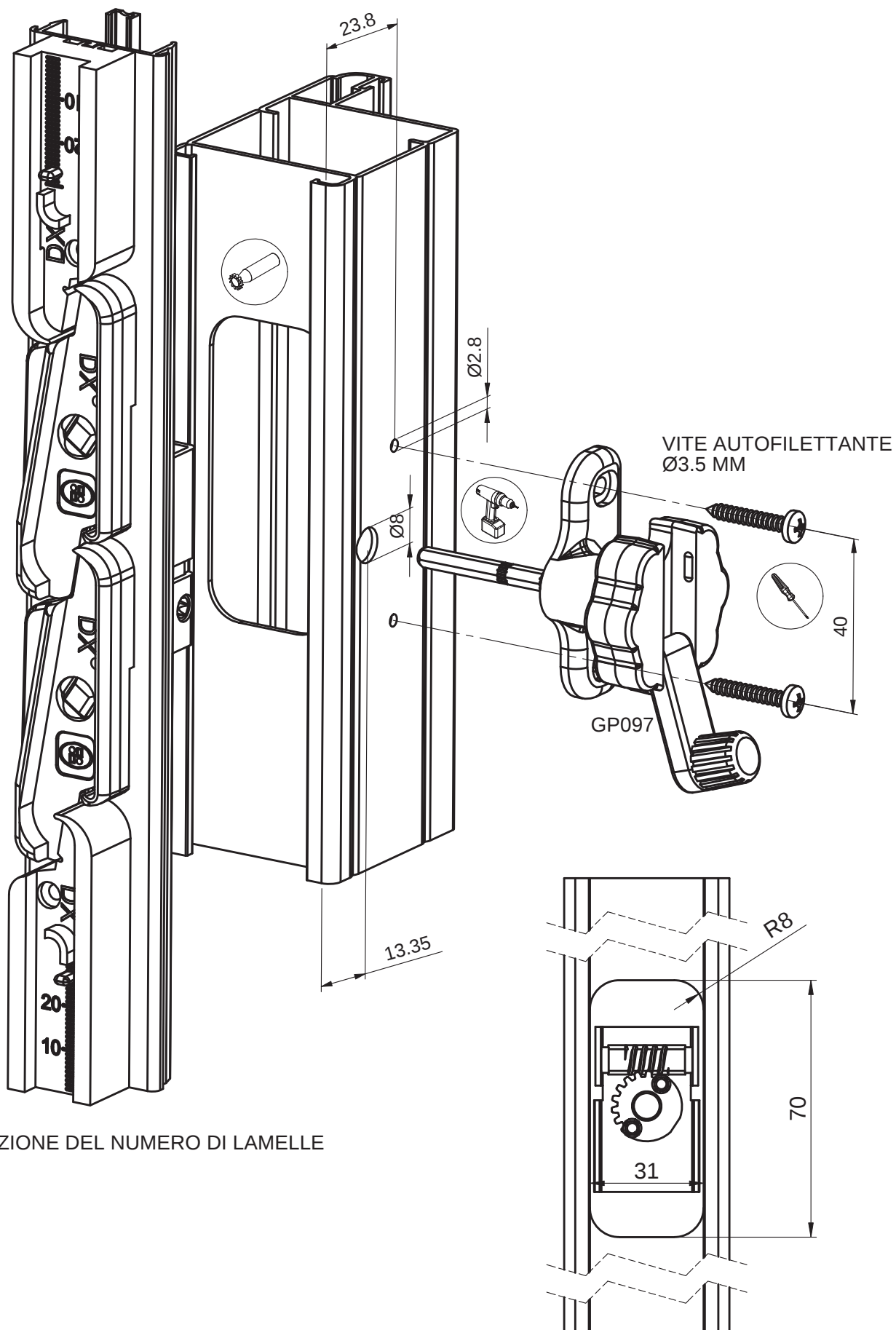


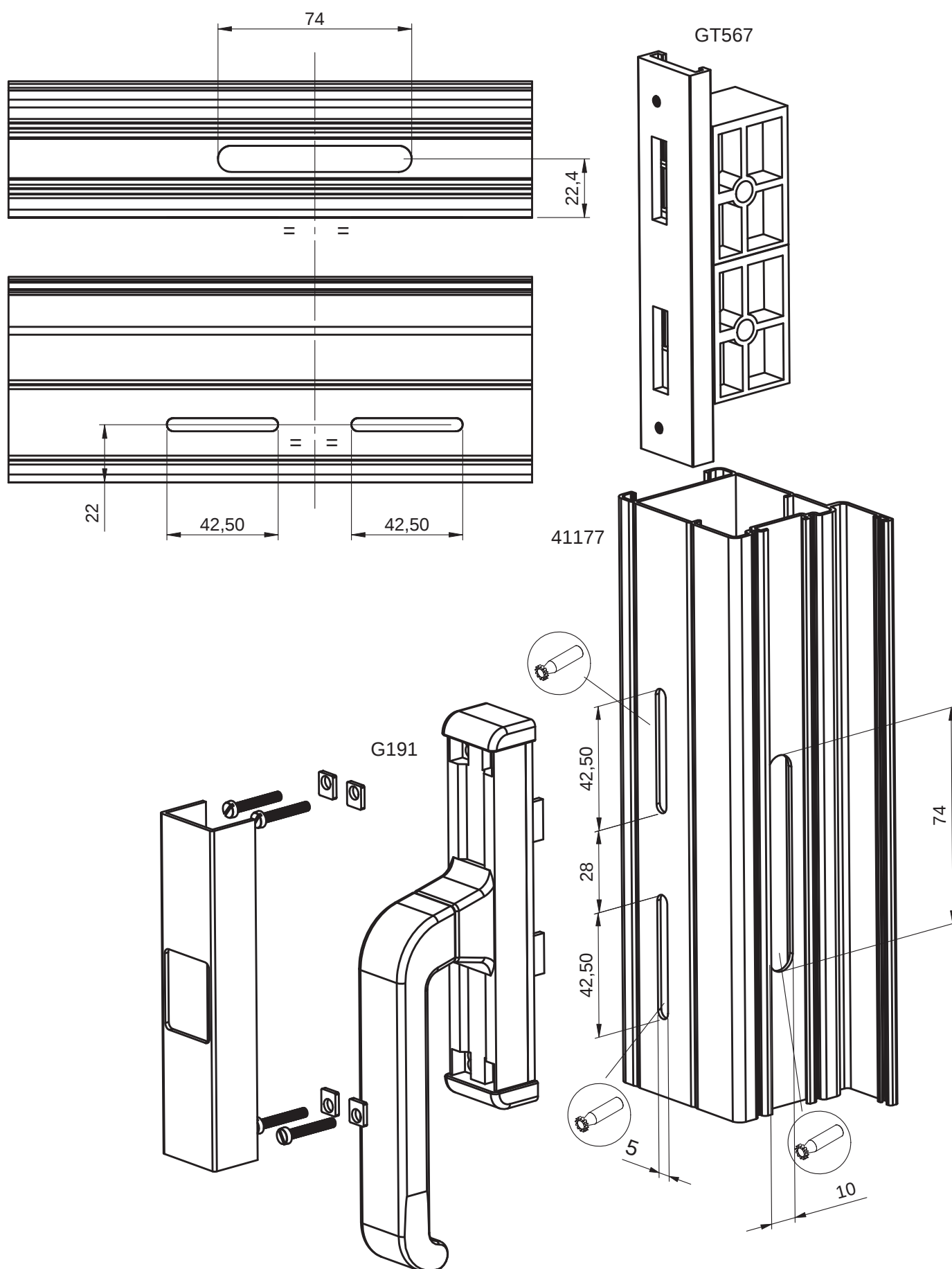


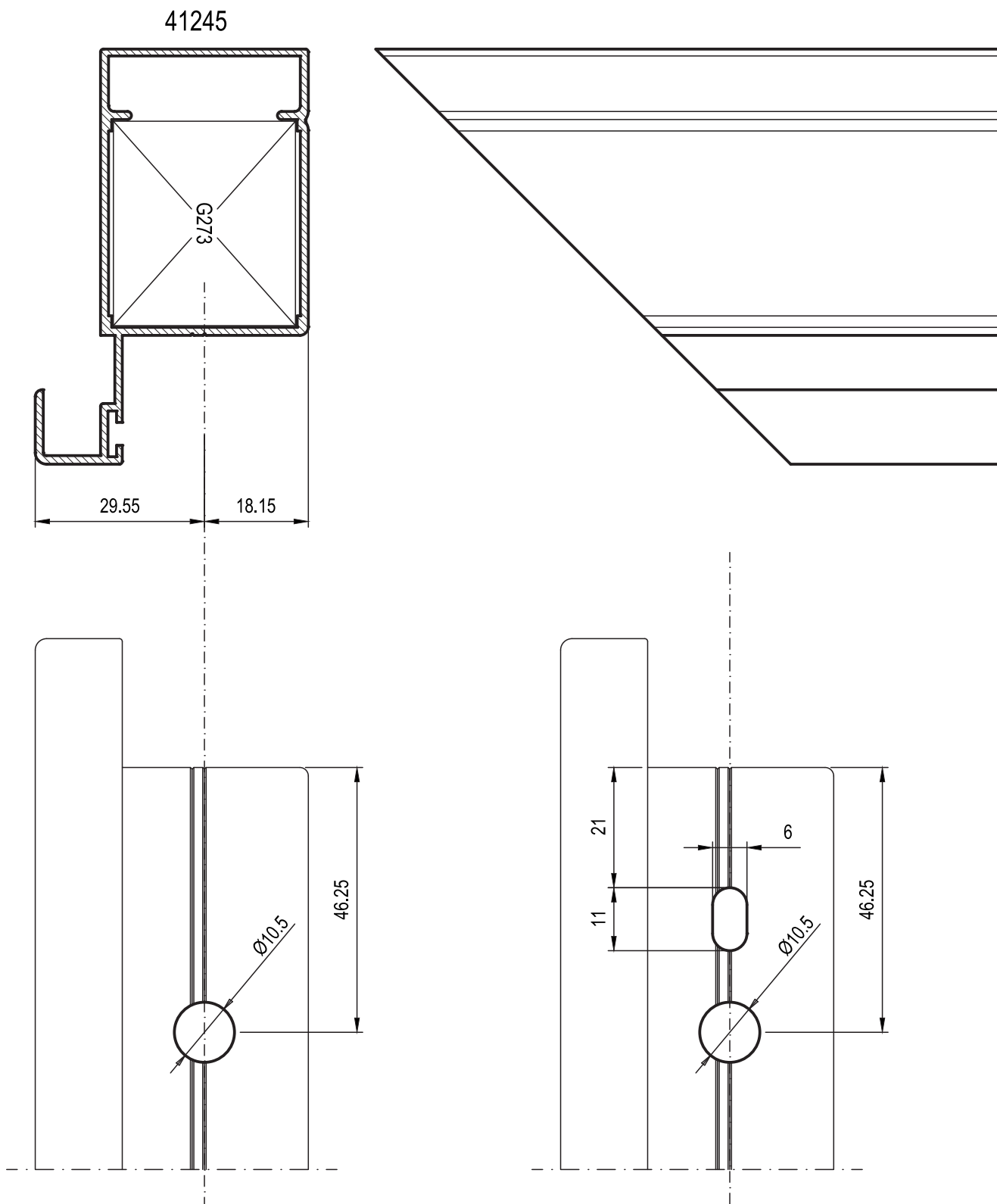


GP...
IN FUNZIONE DELLE LAMELLE UTILIZZATE

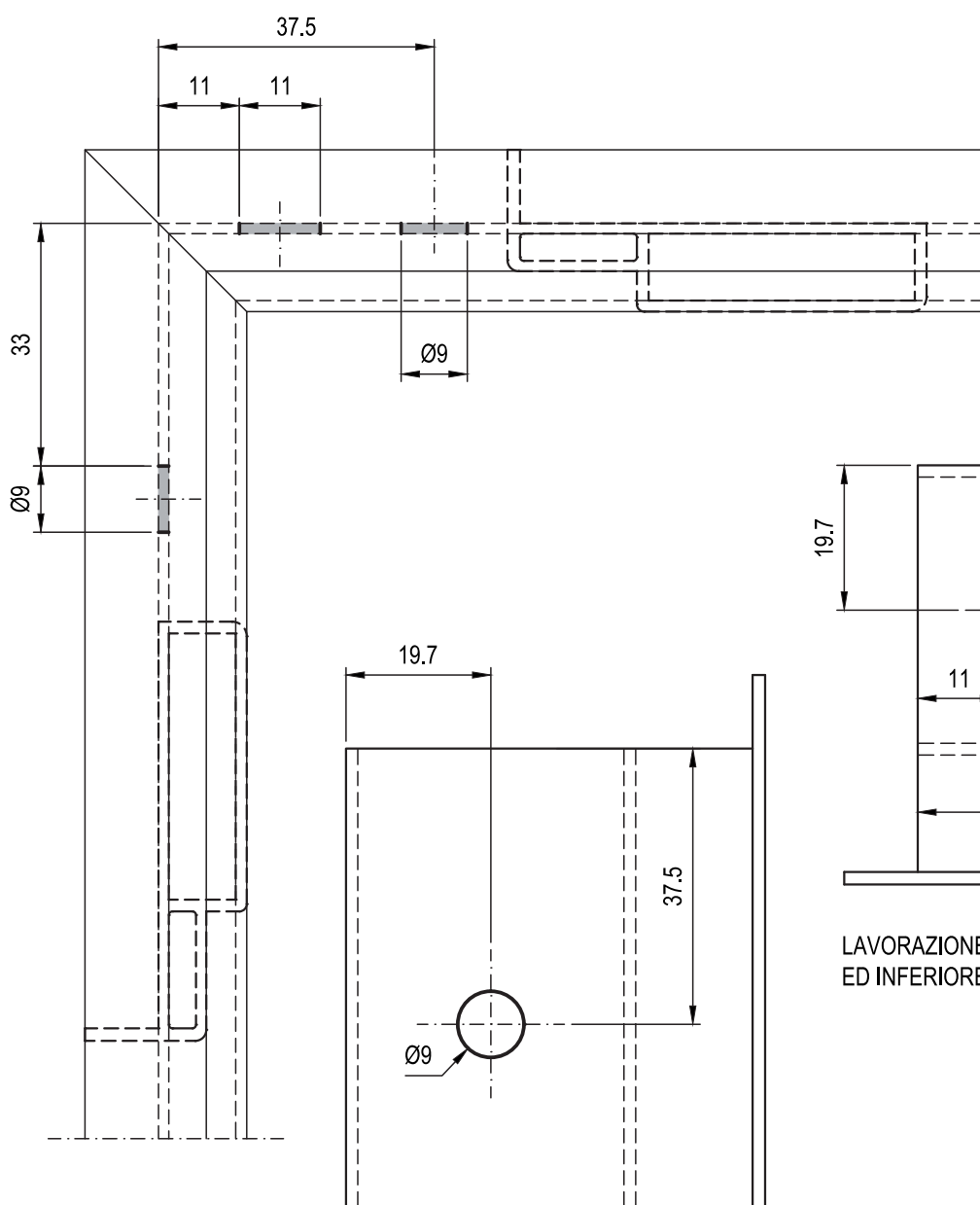
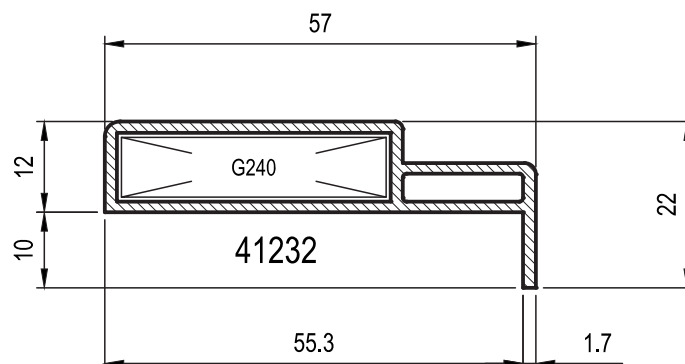
- 1 - SFILARE IL PORTA LAMELLA PRE-MONTATO, DALLA STECCA DEL MECCANISMO GP...
- 2 - INSERIRE IL MECCANISMO A LEVA GP098 FACENDOLO SCATTARE NELL'APPOSITO INSERTO; GP098 LEVA DX / GP099-LEVA SX



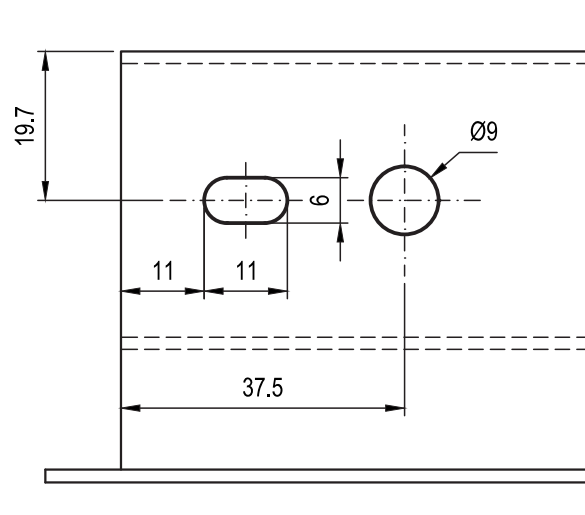




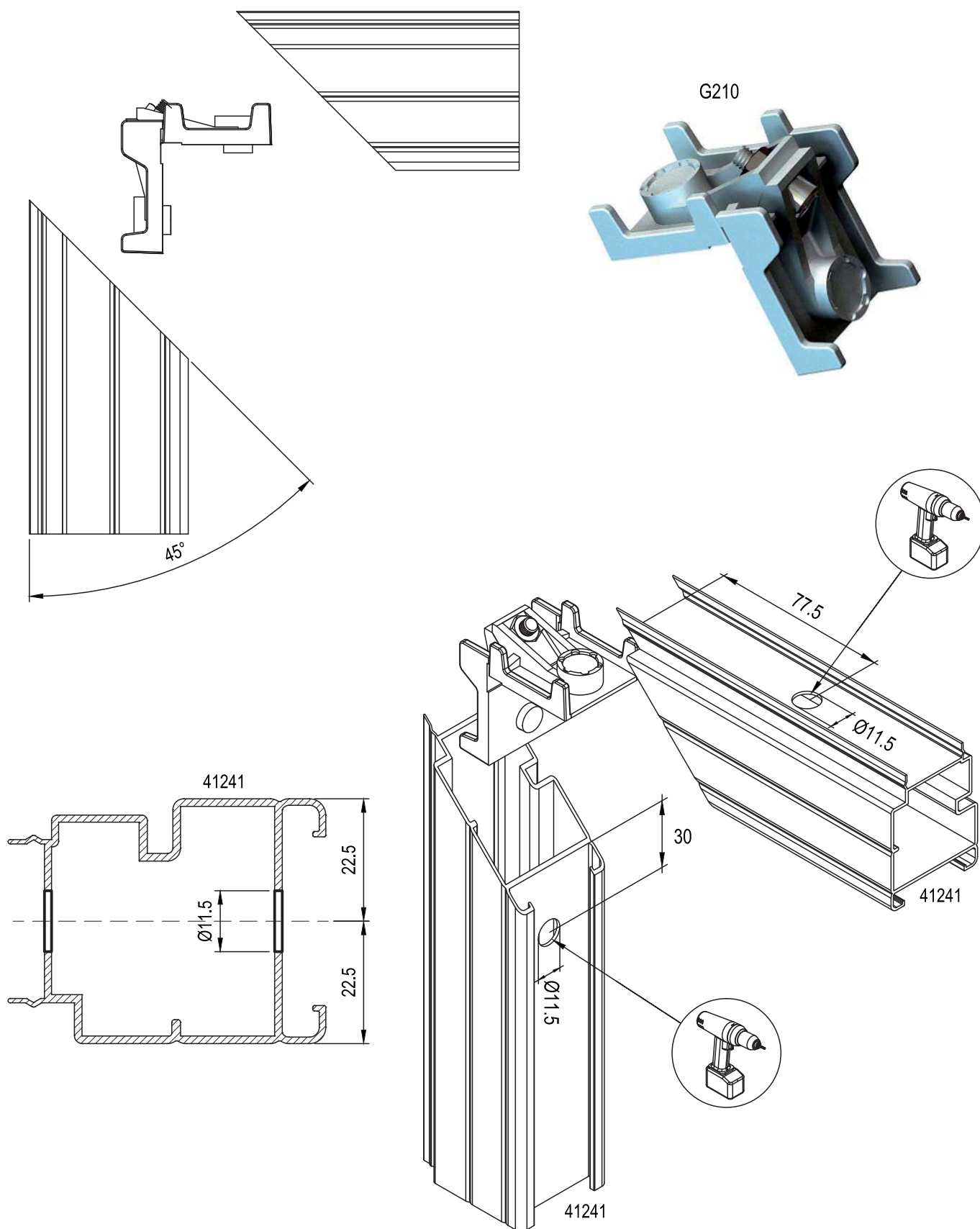
LAVORAZIONE TELAIO LISCIO RIDOTTO



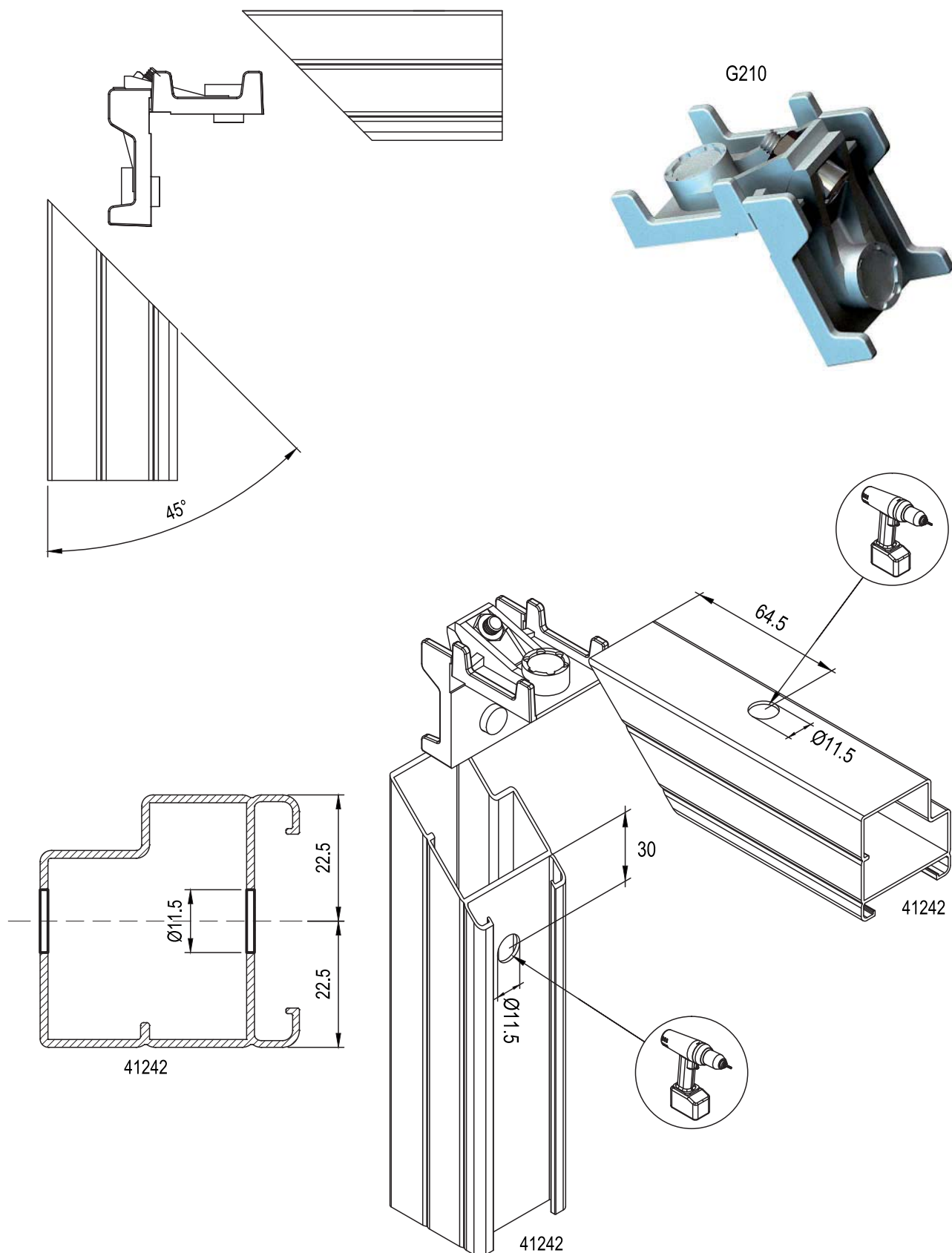
LAVORAZIONE SU MONTANTI LATERALI

LAVORAZIONE SU TRAVERSO SUPERIORE
ED INFERIORE

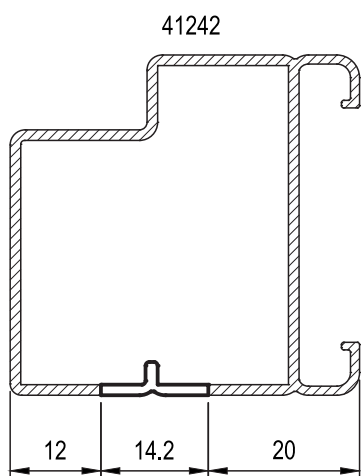
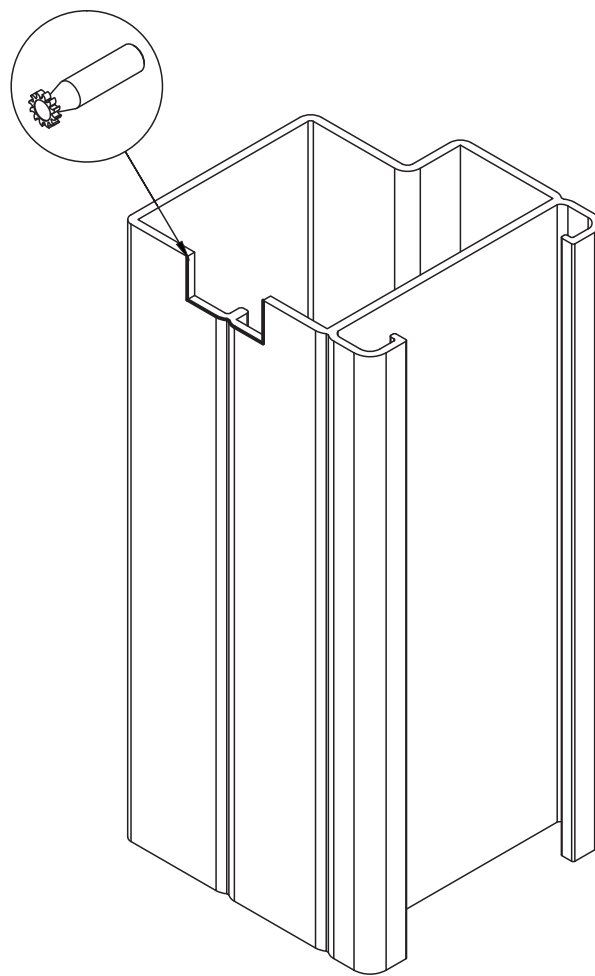
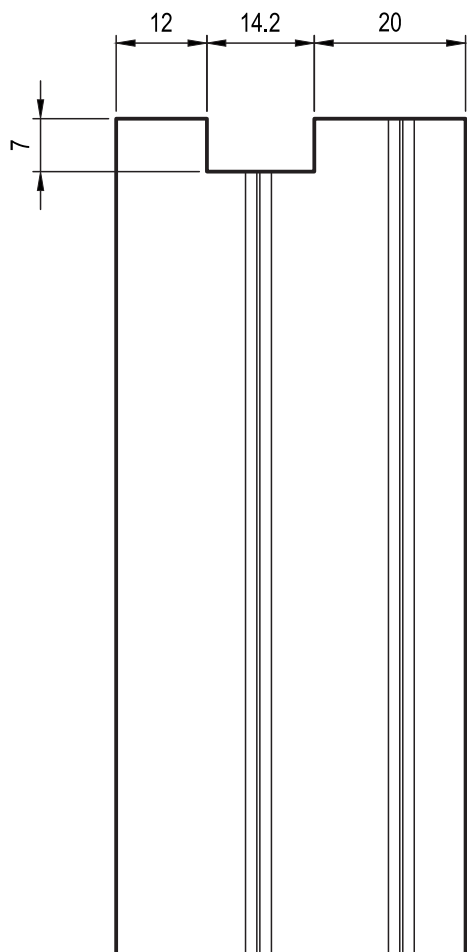
LAVORAZIONE SQUADRETTA SU PARTE FISSA SPORTELLLO ALLA FIORENTINA DA ESEGUIRE MANUALMENTE



LAVORAZIONE SQUADRETTA SU PARTE APRIBILE SPORTELLLO ALLA FIORENTINA DA ESEGUIRE MANUALMENTE

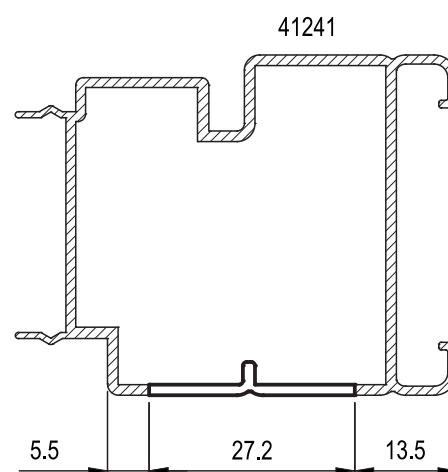
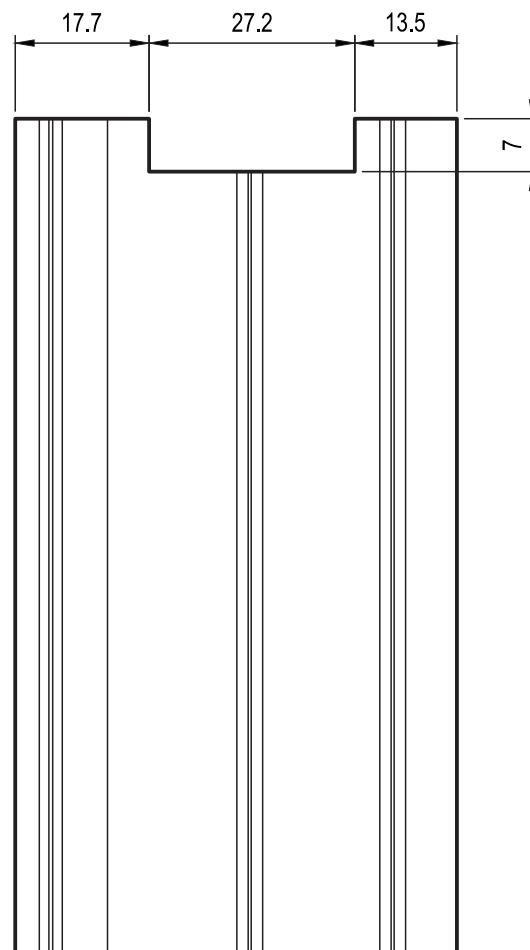
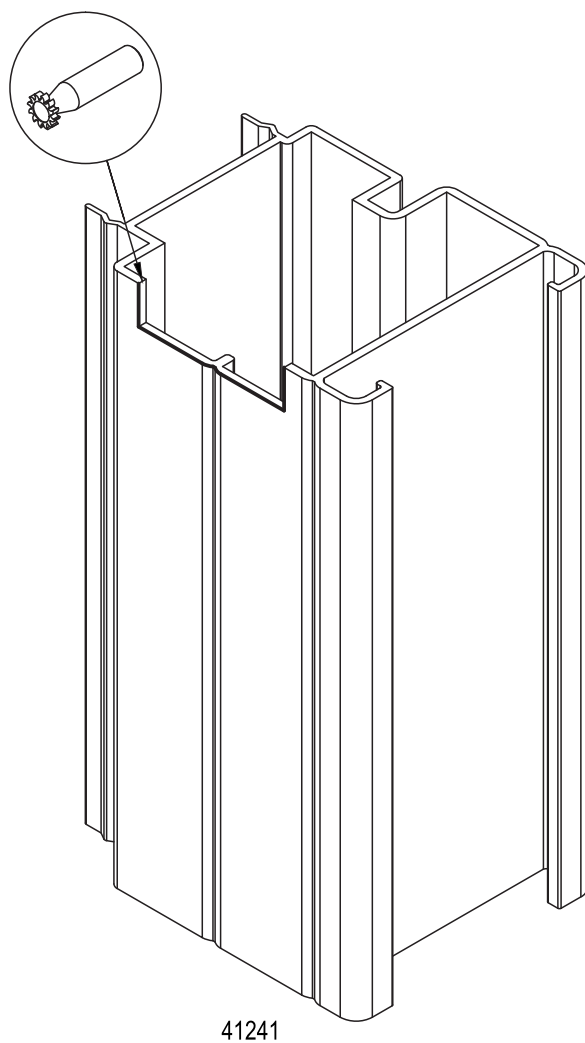


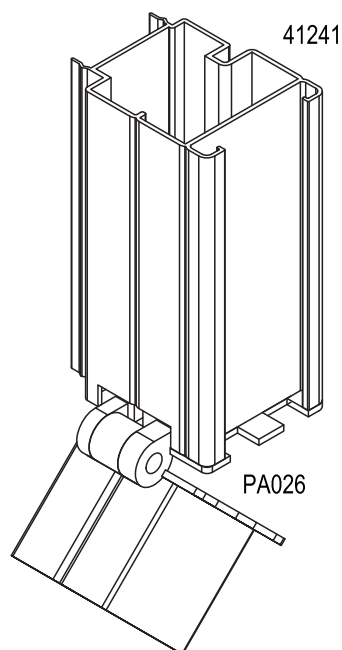
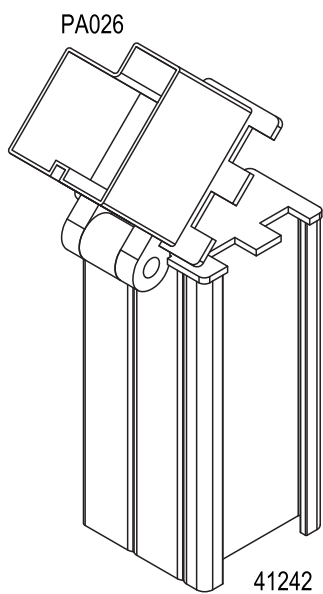
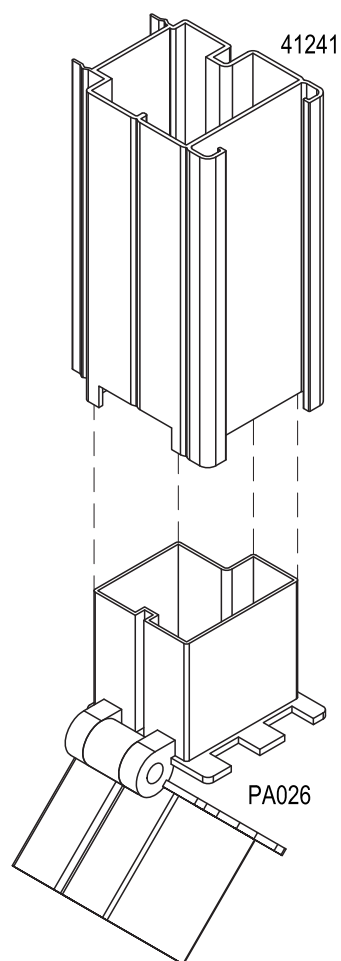
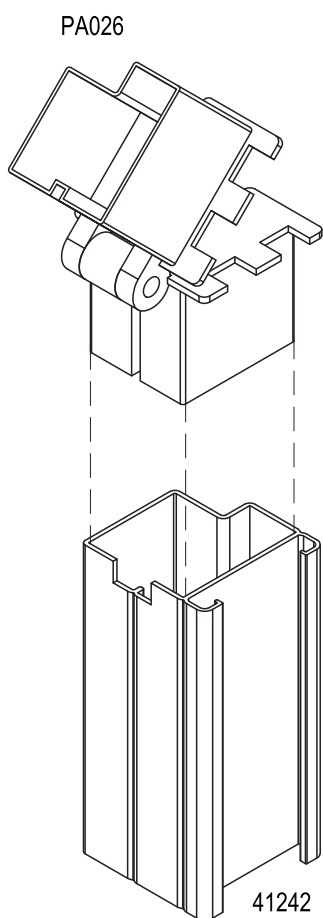
LAVORAZIONE PER INSERIMENTO CERNIERA SU PARTE APRIBILE SPORTELLLO ALLA FIORENTINA DA ESEGUIRE MANUALMENTE

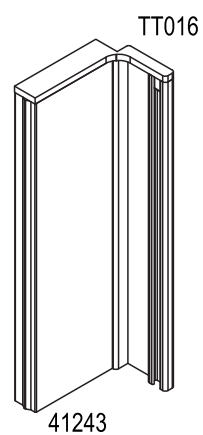
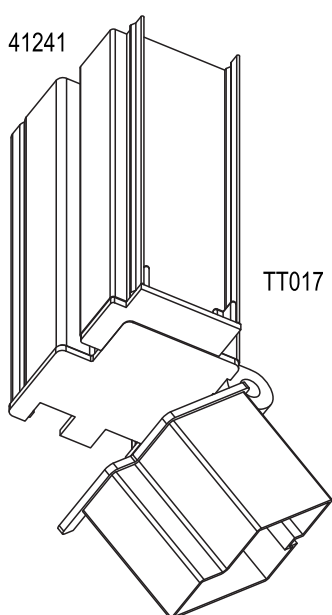
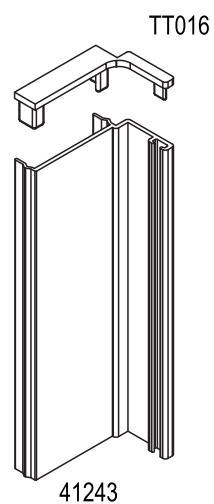
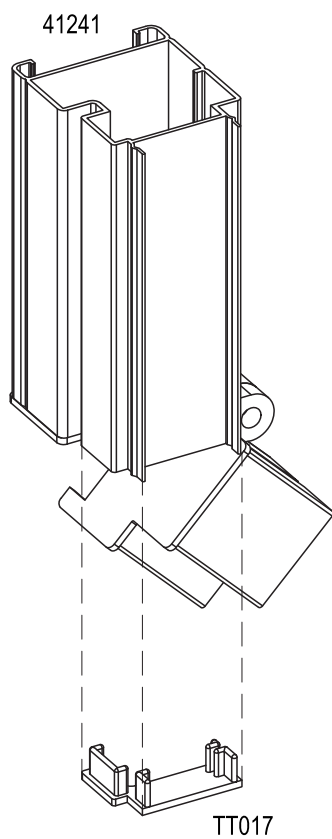


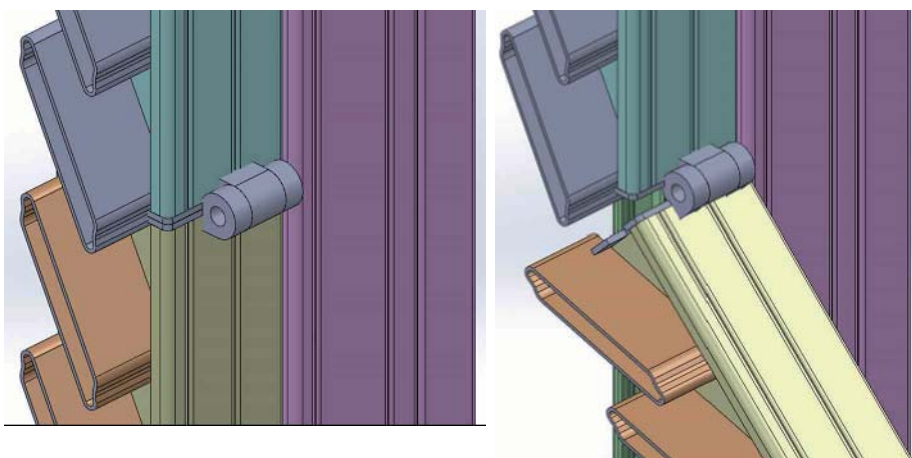
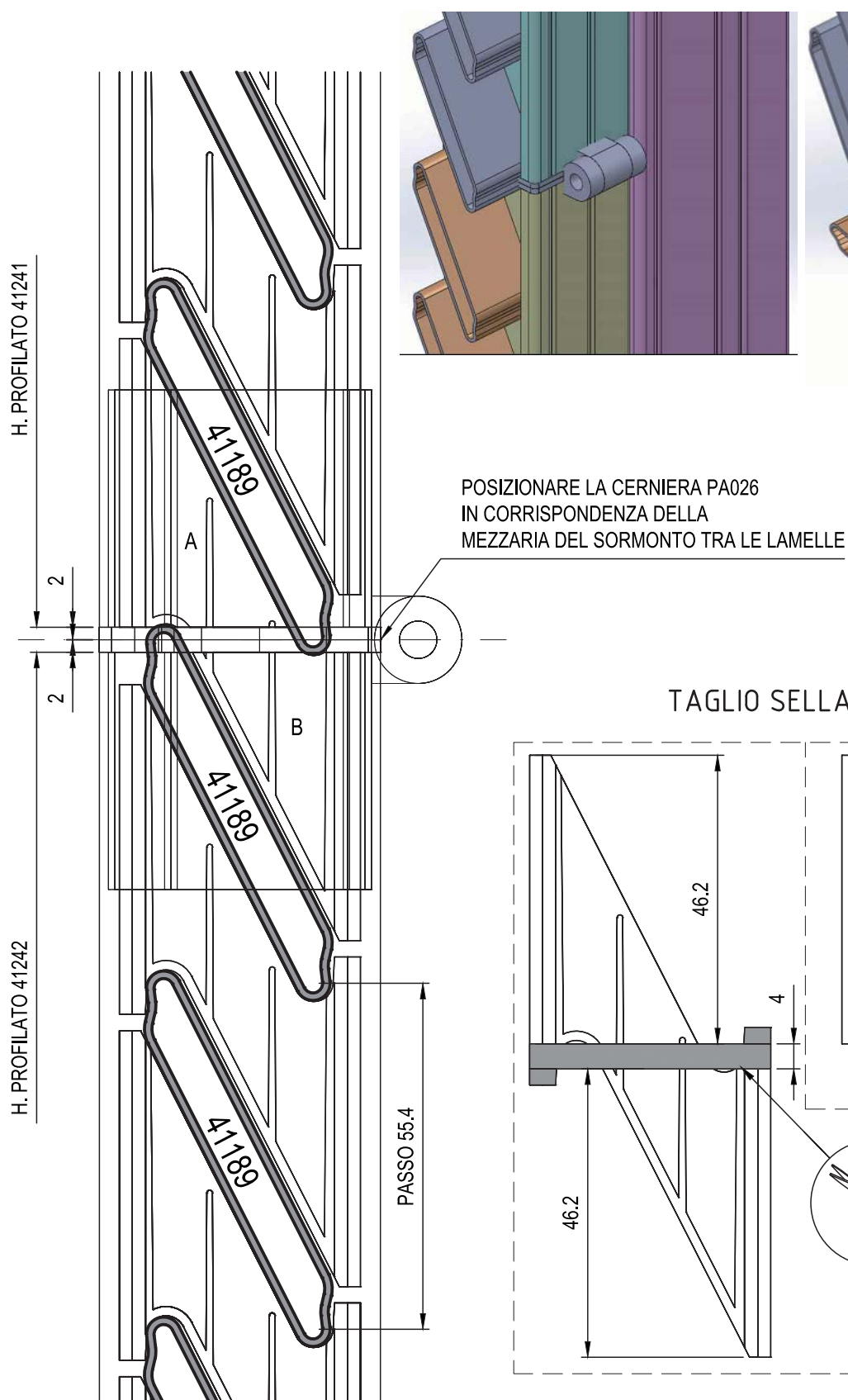
41242

LAVORAZIONE PER INSERIMENTO CERNIERA SU PARTE FISSA SPORTELLLO ALLA FIORENTINA DA ESEGUIRE MANUALMENTE

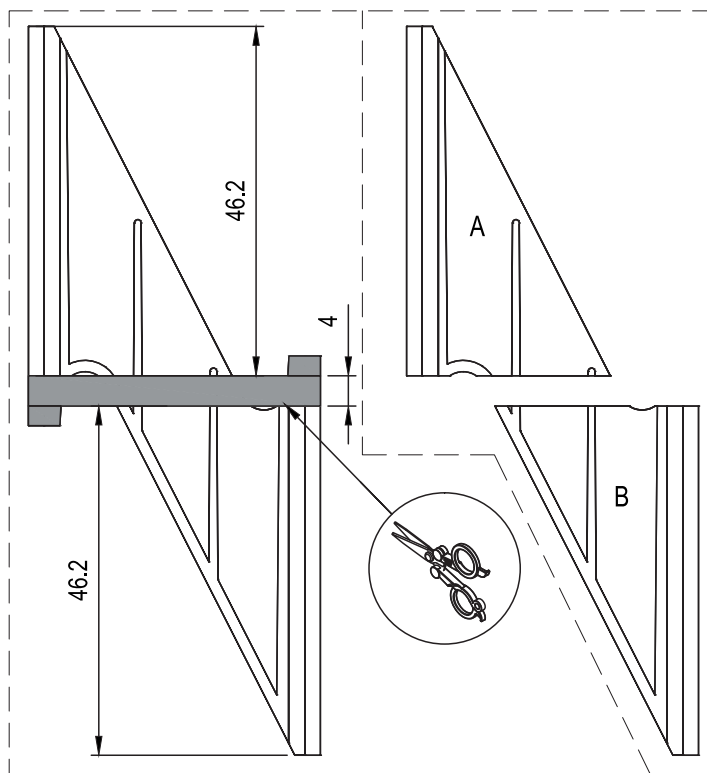








TAGLIO SELLA GT585





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